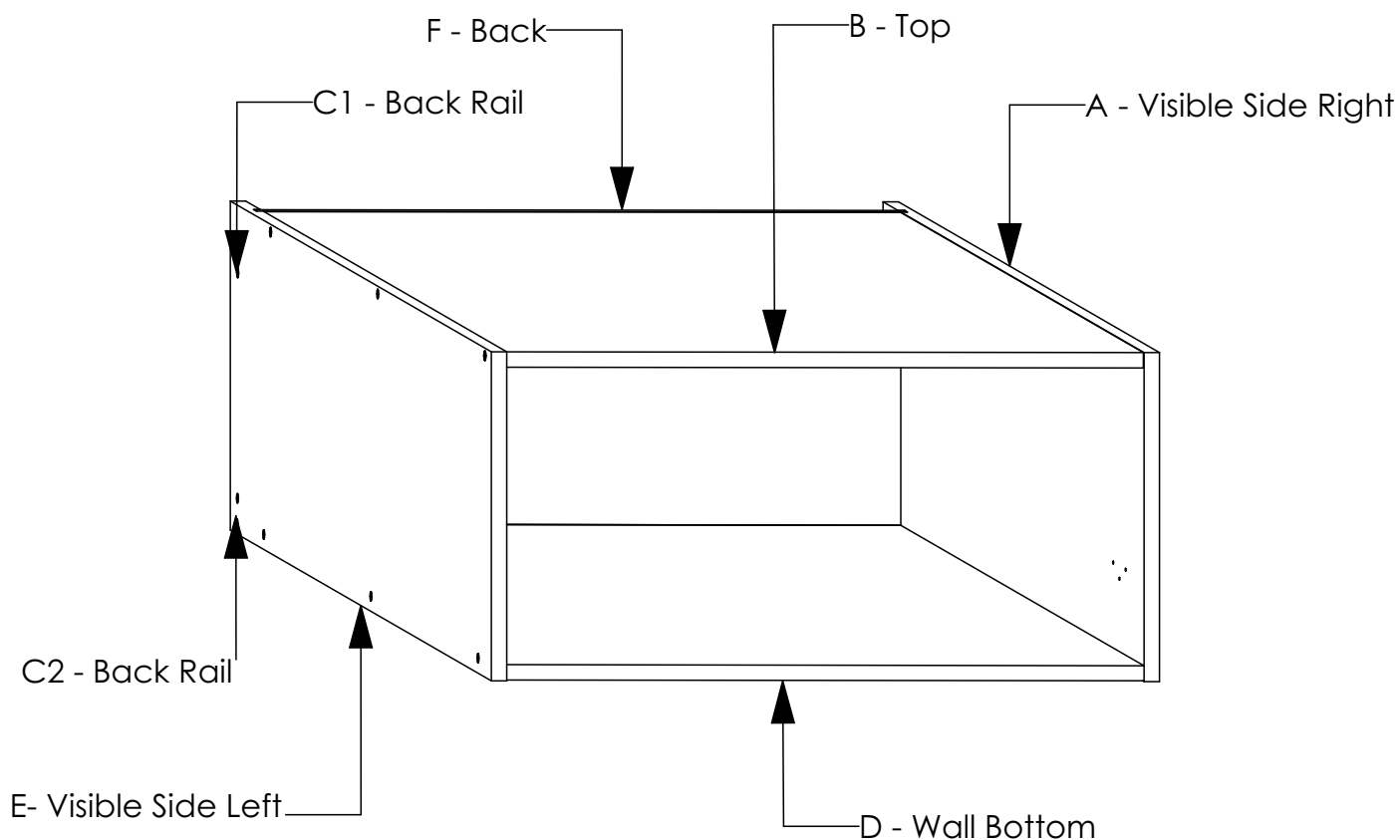


EDGLINE SCREWLOC FLATPAX KITCHEN RANGE





ASSEMBLY GUIDE

WALL CABINET FLAP 600mm



HARDWARE

TOTAL NUMBER OF PANELS: 7

PRODUCT	QTY	IMAGE
Screw 4.0 x 50mm	20	
Screw 3.5 x 16mm	10	
Lift pneumatic lid stay	1	
Screw Nail in Anchor 8 x 80mm Yellow	4	

GENERAL INSTRUCTIONS

1. Confirm that all panels (6) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C, D, E & F).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Countersink the holes on the side panels before inserting the screws.
5. Ensure that the screw is perpendicular to the surface being drilled for a clean and strong joint.

TOOLS REQUIRED



Screw Driver
(Pozidriv Head)



Cordless Drill



Pozi Bit (PZ2)

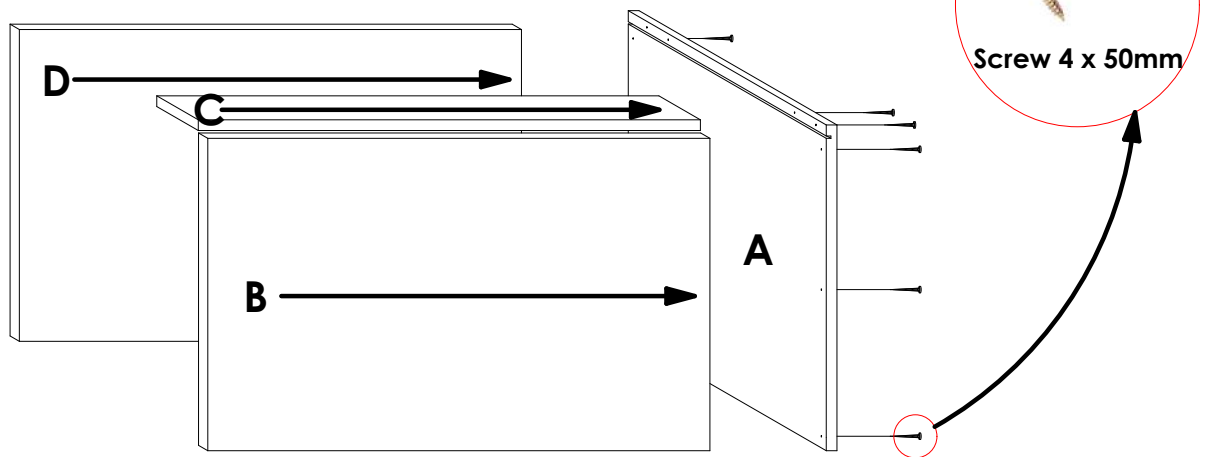


8mm Drill Bit



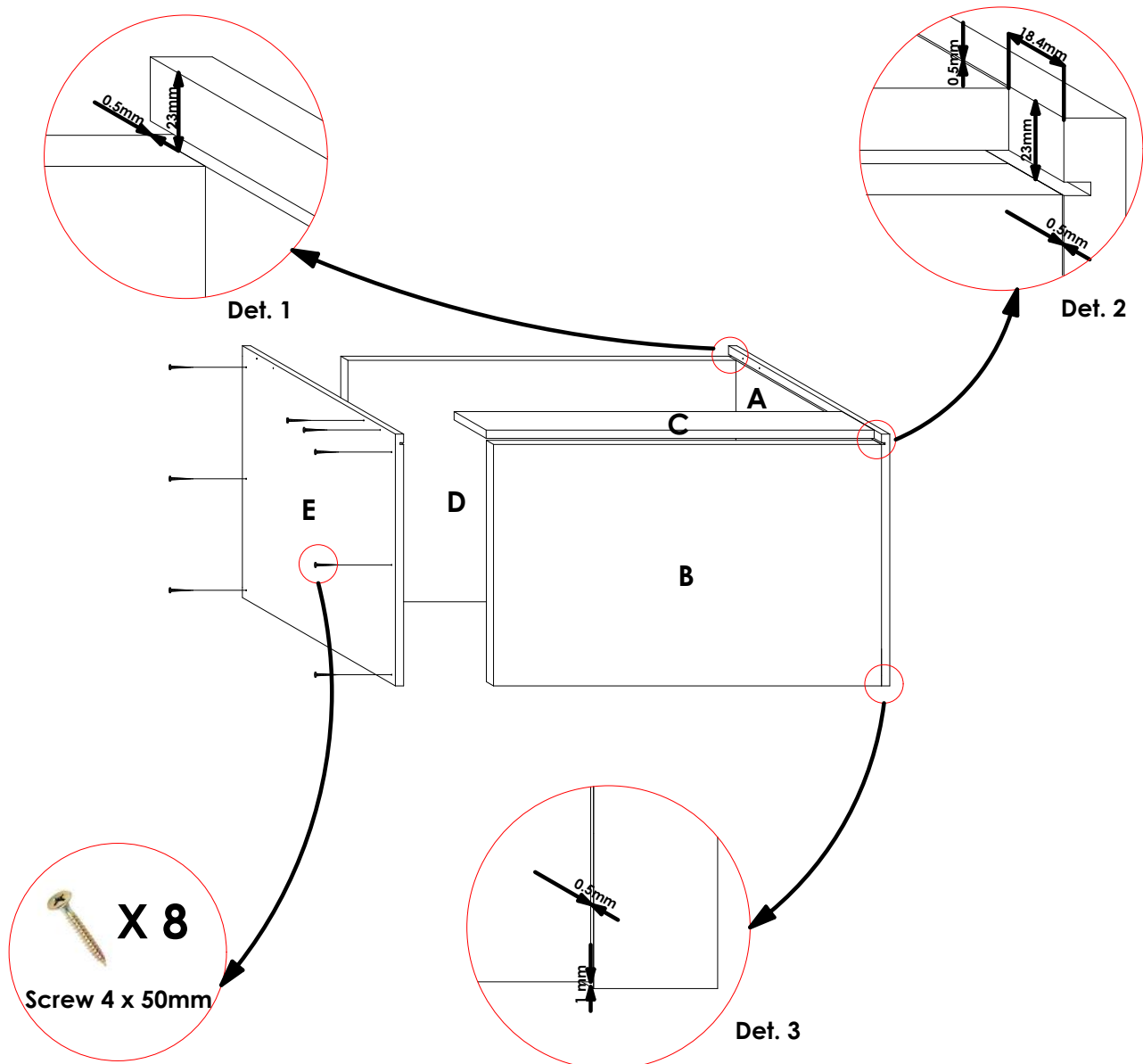
Rubber Mallet

STEP 1



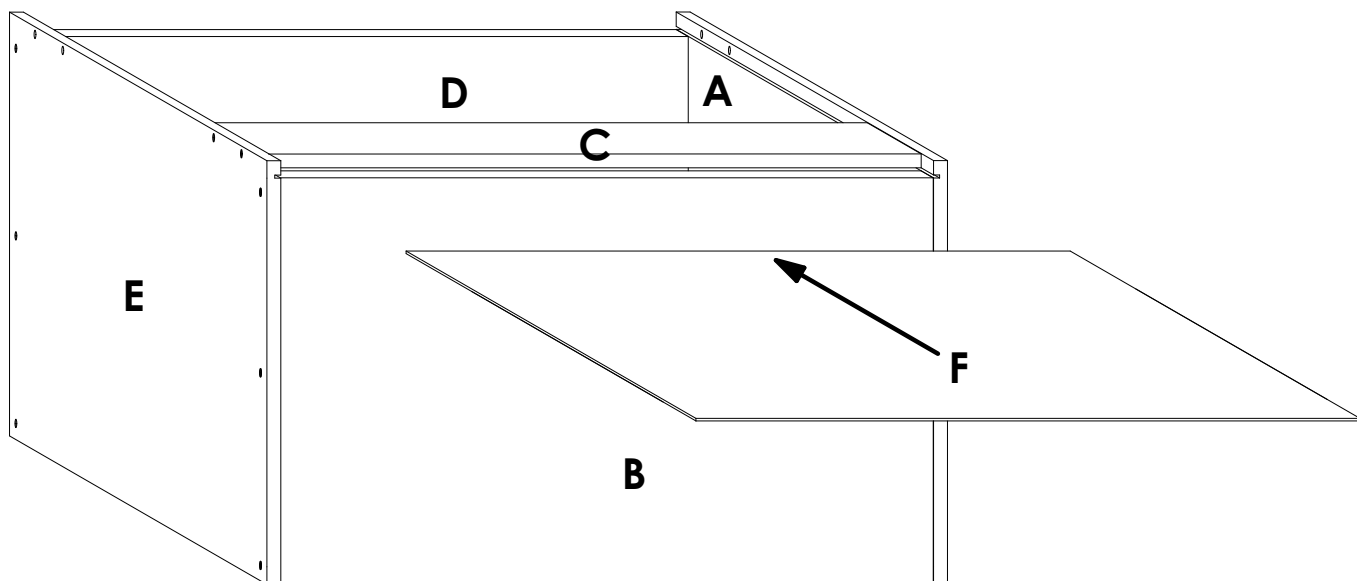
Connect panels **B, C & D** to panel **A** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Refer to **Det 1 - 3 below** before fastening the screws.

STEP 2



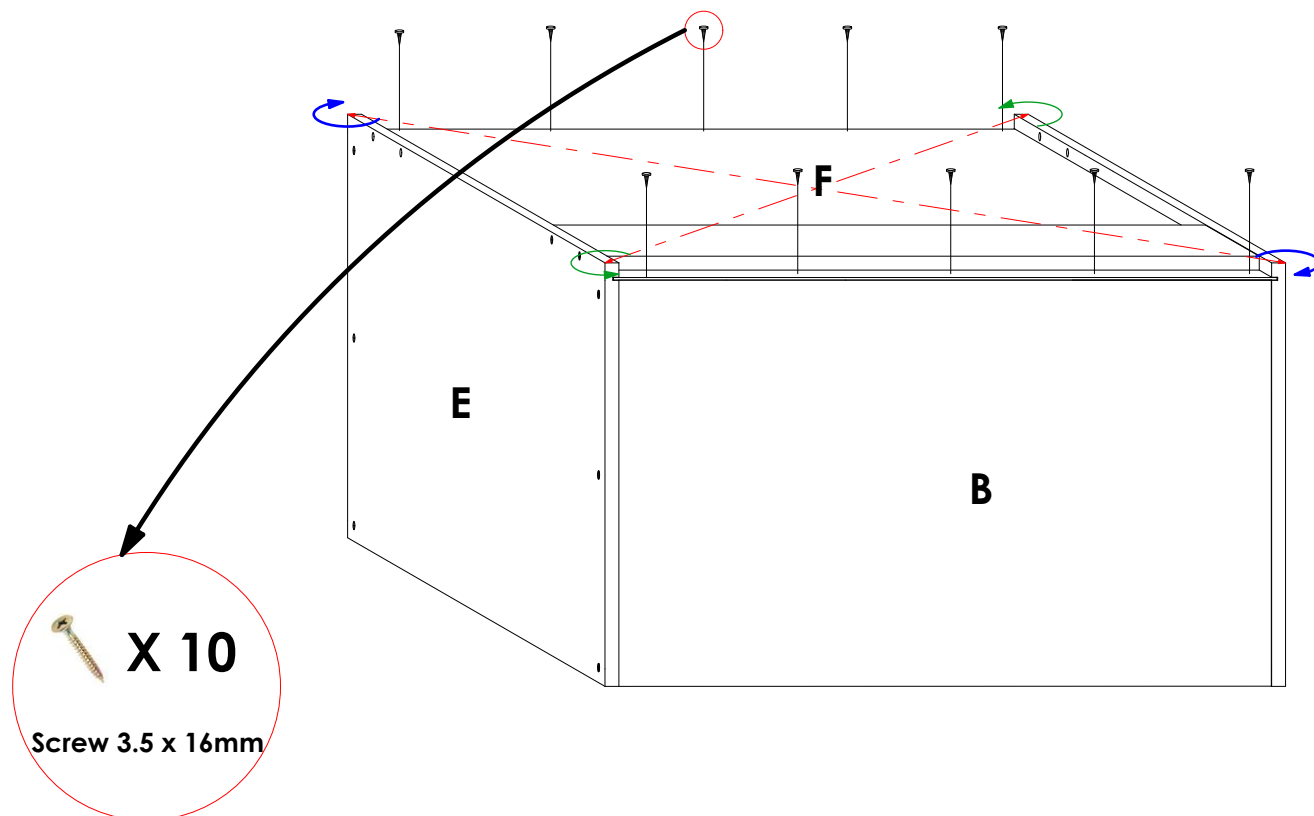
Connect panel **E** to panels **B, C & D** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Ensure that the **symmetry** between panel **E** and panel **A** is maintained. Refer to **Det 1 - 3**.

STEP 3



Slide the 3mm panel (F) into the groove on panels **A & E** with the finished side facing down.

STEP 4



First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel **F** to panels **B & D** as shown using **Screw 3.5 X 16mm**.

1



Det. 4

1



Det. 5

- 5