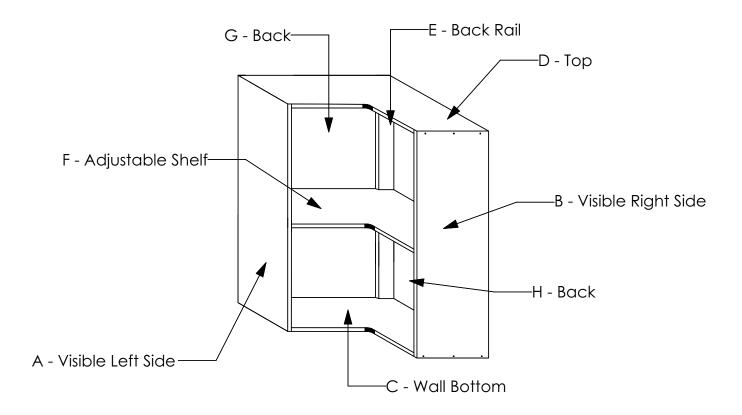
M PG BISON

EDGLINE SCREWLOC FLATPAX KITCHEN RANGE ASSEMBLY GUIDE L-SHAPED WALL CORNER CABINET 650mm



TOTAL NUMBER OF PANELS: 8

PRODUCT	QTY	IMAGE
Screw 3.5 x 16mm	15	8,000
Screw 4.0 x 50mm	16	Branding
Shelf Studs	5	
Screw Nail in Anchor 8 x 80mm Yellow	4	- VII

HARDWARE

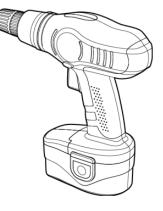
GENERAL INSTRUCTIONS

- 1. Confirm that all panels (8) are in the package before assembling.
- 2. Check the white sticker on each panel for the labelling (A, B, C, D, E,F,G,H,I,J,K & L).
- 3. Ensure that the panels are laid on a non-abrasive surface when assembling.
- 4. Countersink the holes on the side panels before inserting the screws.
- 5. Ensure that the screw is perpendicular to the surface being drilled for a clean and strong joint.

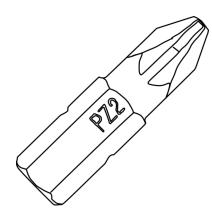
TOOLS REQUIRED



Screw Driver (Pozidriv Head)

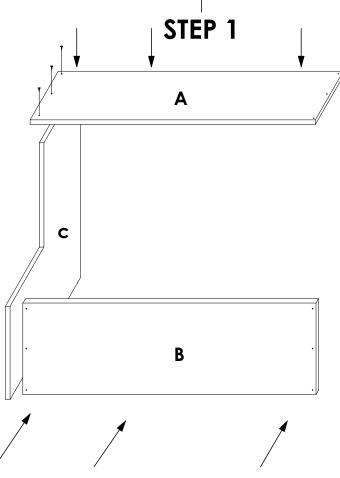


Cordless Drill

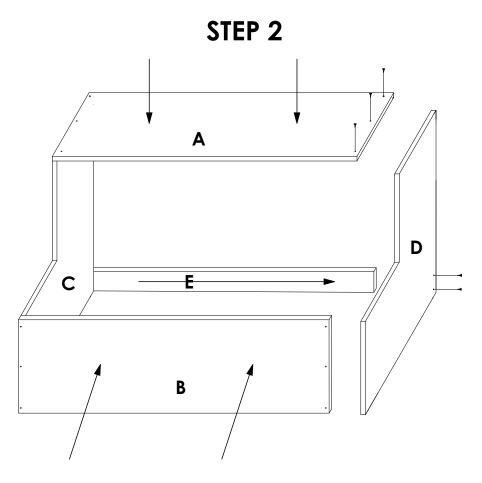


Pozi Bit (PZ2)



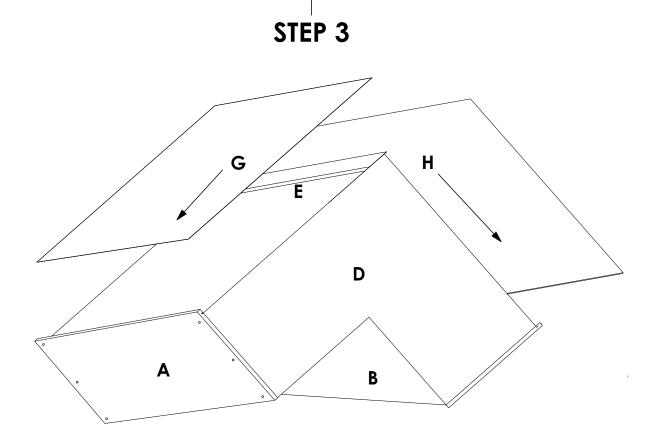


Connect panels **A&B**to panel **C** as shown. Refer to the holes and grooves on the diagram to determine the panel orientation.

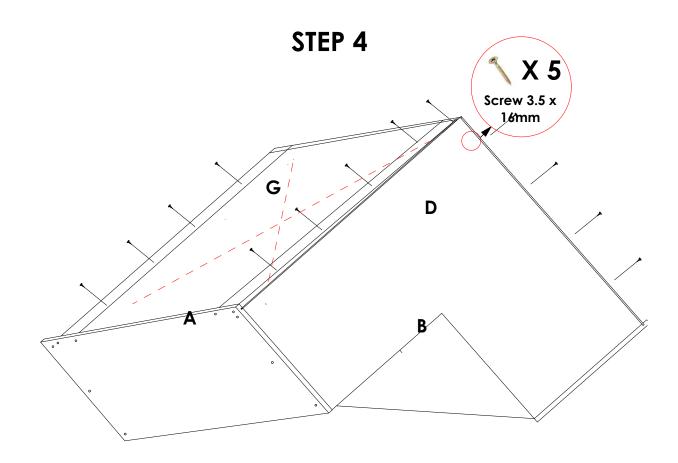


Connect panel **D** to panels **A**,**B** & **E** as shown. Refer to the holes and grooves on the diagram to determine the panel orientation.



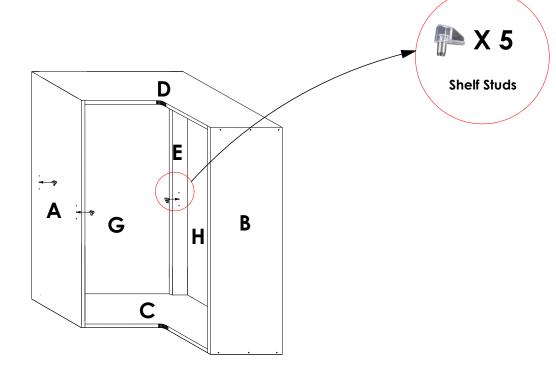


Slide 3mm panel **H & G** into the groove on panels **A & B** with the finished side facing inside the cabinet.

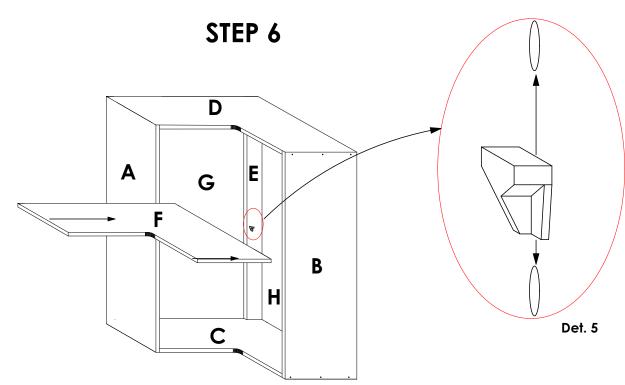




STEP 5

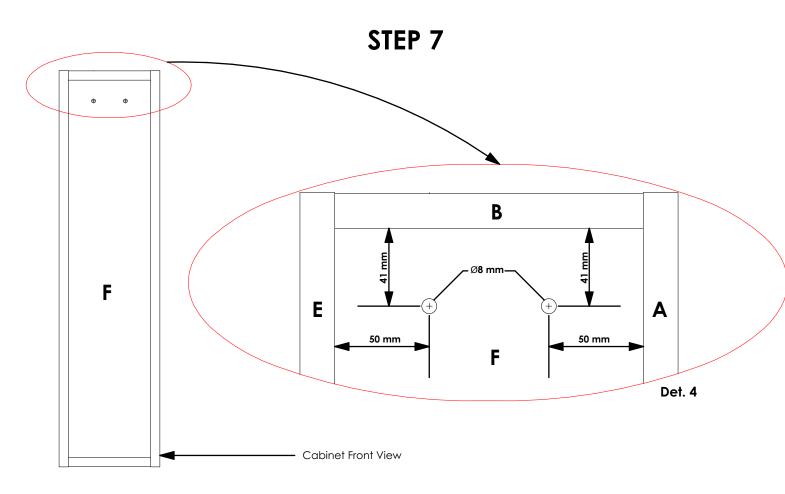


Insert the Shelf Studs in the shown positions.

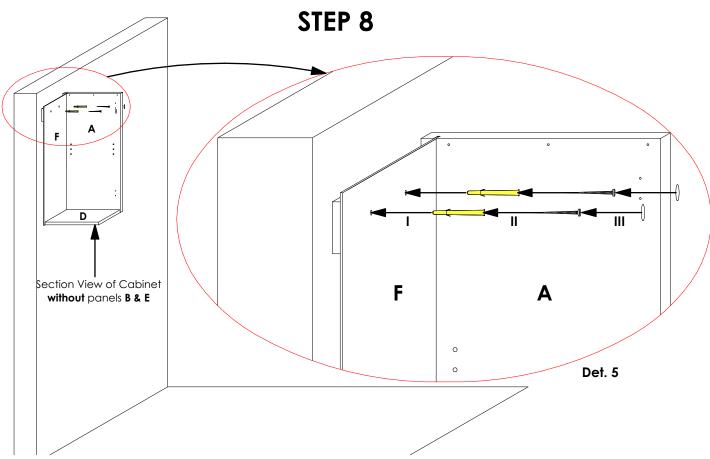


Slide in panel **G** as shown, such that it sits on the four shelf studs. The level of the shelf is adjustable by shifting the position of the shelf studs as shown in **Det. 5**. See Door Installation Guide for further instructions.





Using an 8mm Drill Bit, gently drill two holes through panels F & C in the positions shown in Det. 4. Countersink the holes such that the Screw Head will be flush with the surface of panel F.



a) Raise the cabinet on the wall up to the desired level. Mark the drill points on the wall through the holes drilled in **Step 4** ensuring that the cabinet is both **upright** and **level**.

5

b) Lower the cabinet and using an **8mm drill bit**, drill **80mm deep** holes on the wall, through the marked points.

c) Separate the $\ensuremath{\textbf{yellow plug}}$ from the nail in anchor.

d) Raise the cabinet and using a rubber mallet, gently knock in the plug through panels F & C and into the wall (See Det. 5).

e) Screw the nail in anchor into the yellow plug ensuring that the screw head is flush with the surface of panel F (See Det. 5).

f) Stick the **Screw Caps** onto the **screw heads** to conceal them (See **Det. 5**).

