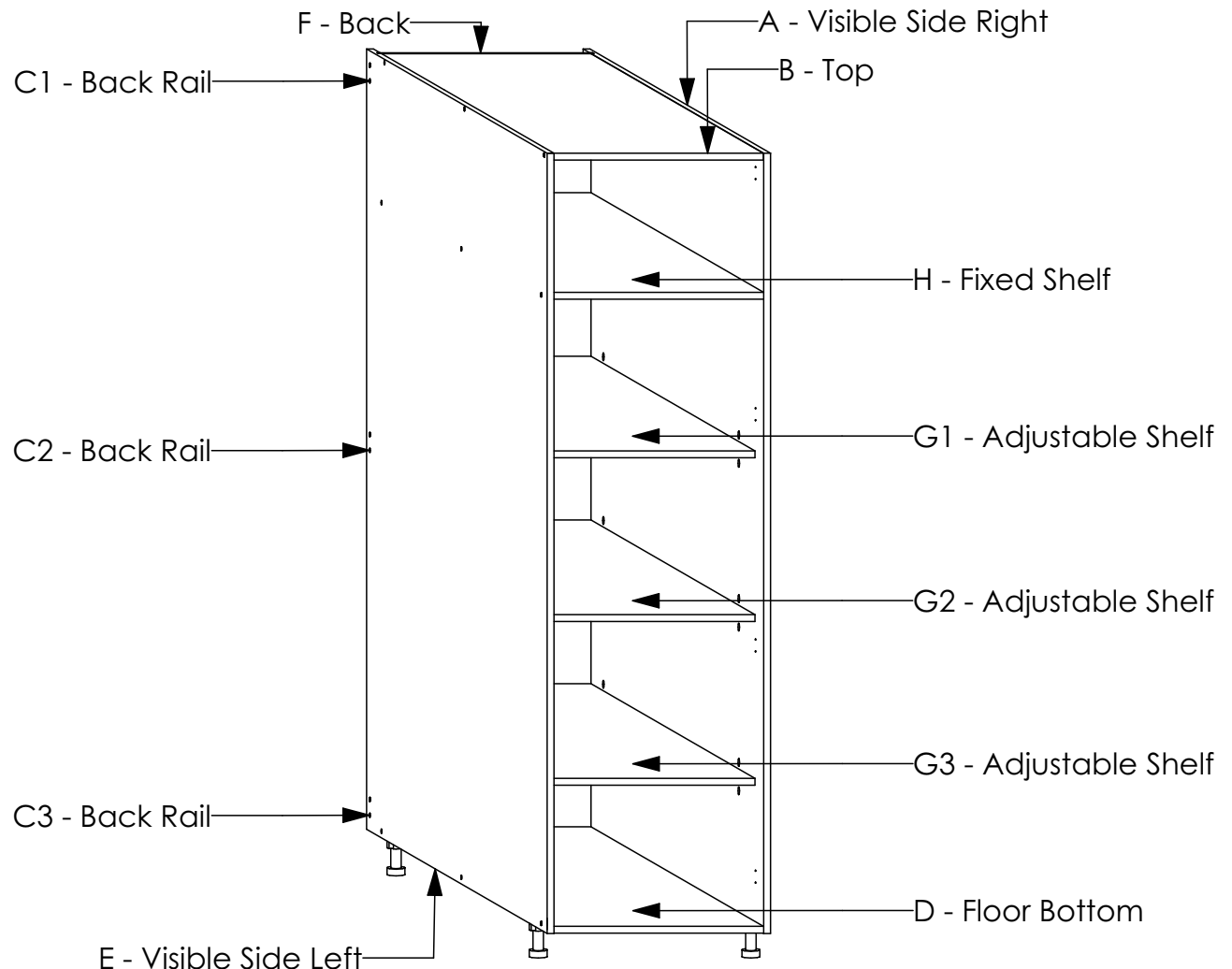


# EDGLINE SCREWLOC FLATPAX KITCHEN RANGE





## ASSEMBLY GUIDE

### TALL CABINET 300mm



**TOTAL NUMBER OF PANELS: 12**

## HARDWARE

PRODUCT	QTY	IMAGE
Screw 4.0 x 50mm	30	
Screw 3.5 x 16mm	22	
Plinth Leg With Base H100mm Kit	4	
Shelf Studs	12	

# GENERAL INSTRUCTIONS

1. Confirm that all panels (12) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C1, C2, C3, D, E, F, G1, G2, G3 & H).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Countersink the holes on the side panels before inserting the screws.
5. Ensure that the screw is perpendicular to the surface being drilled for a clean and strong joint.

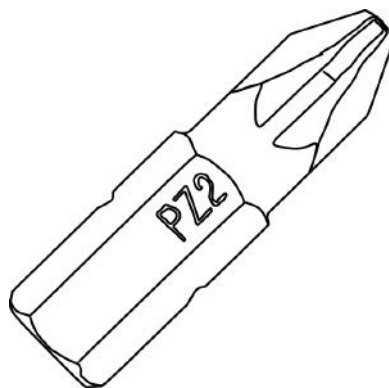
## TOOLS REQUIRED



Screw Driver  
(Pozidriv Head)

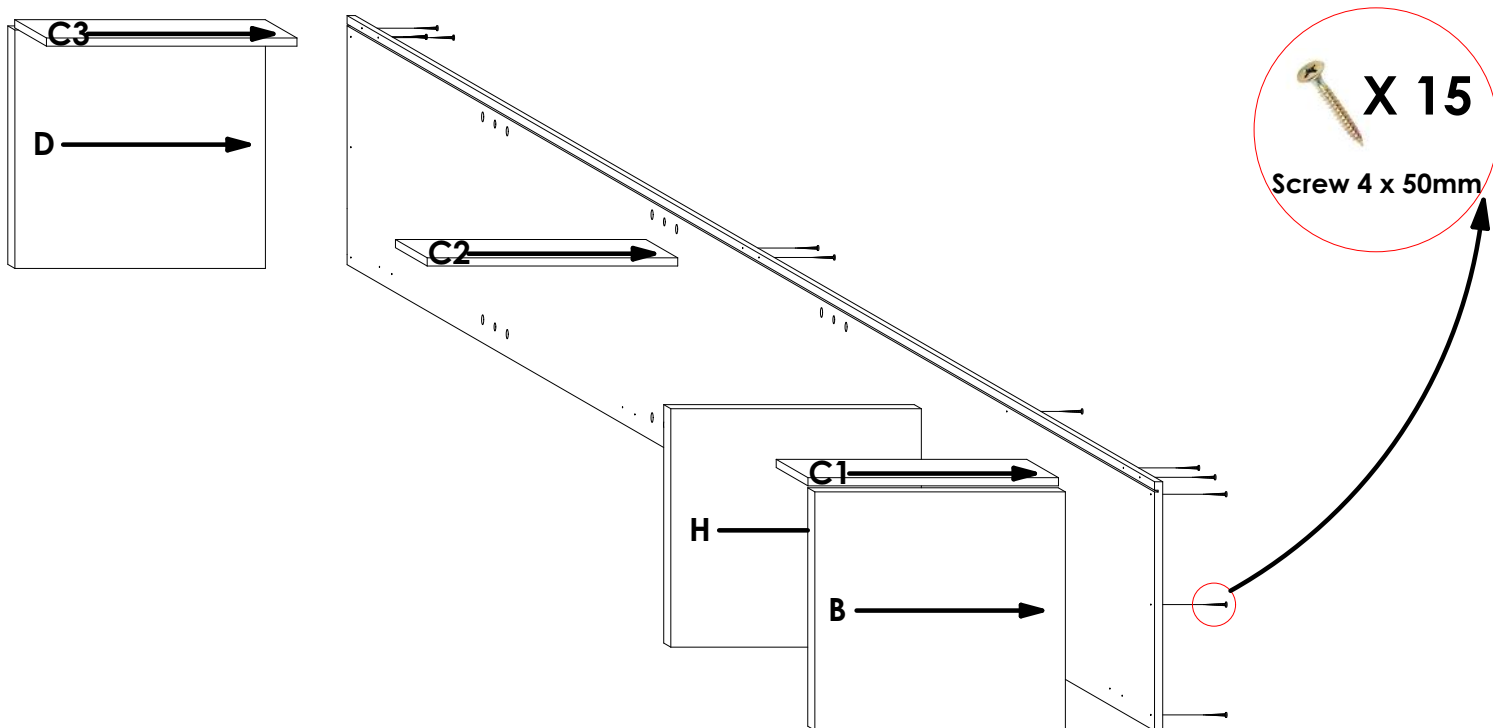


Cordless Drill



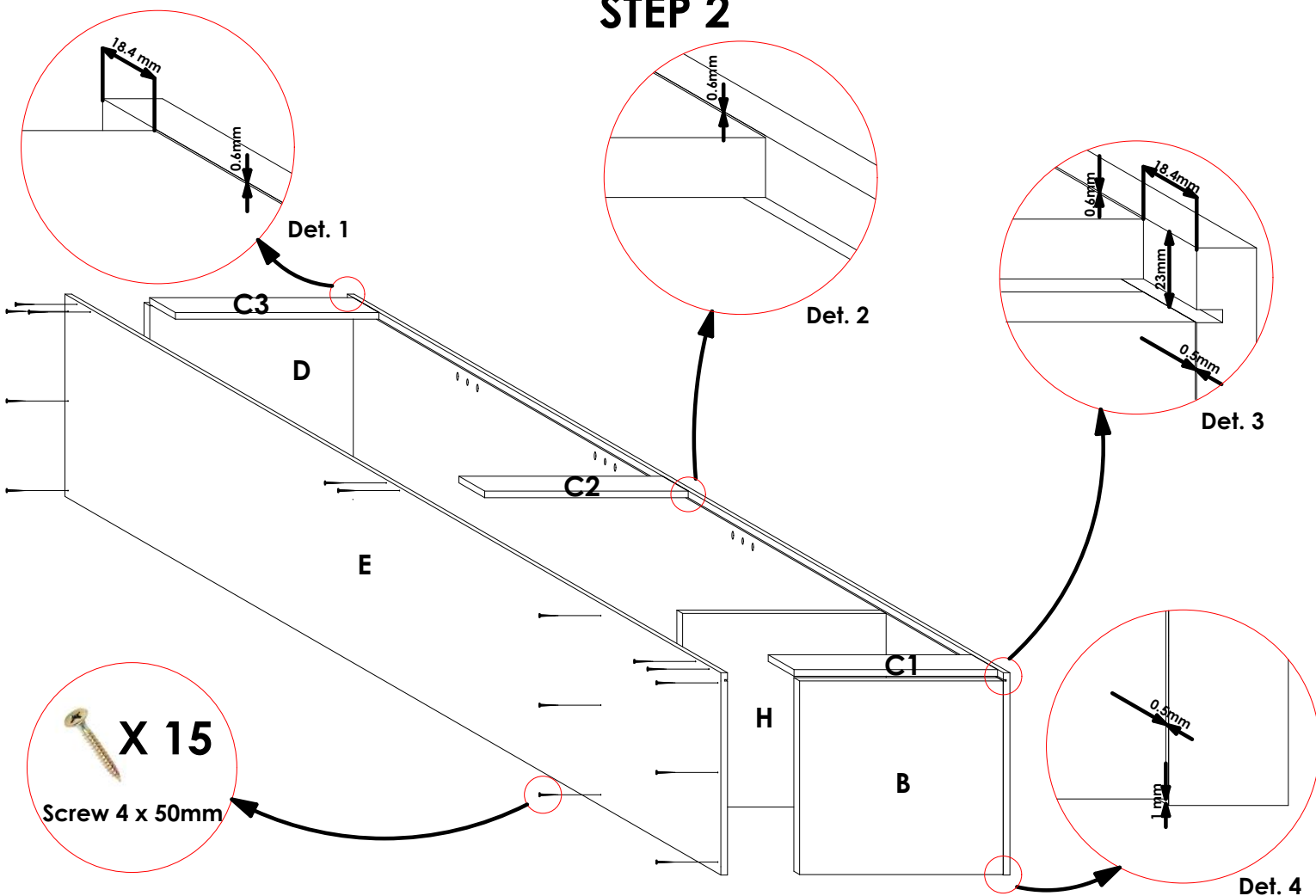
Pozi Bit (PZ2)

## STEP 1



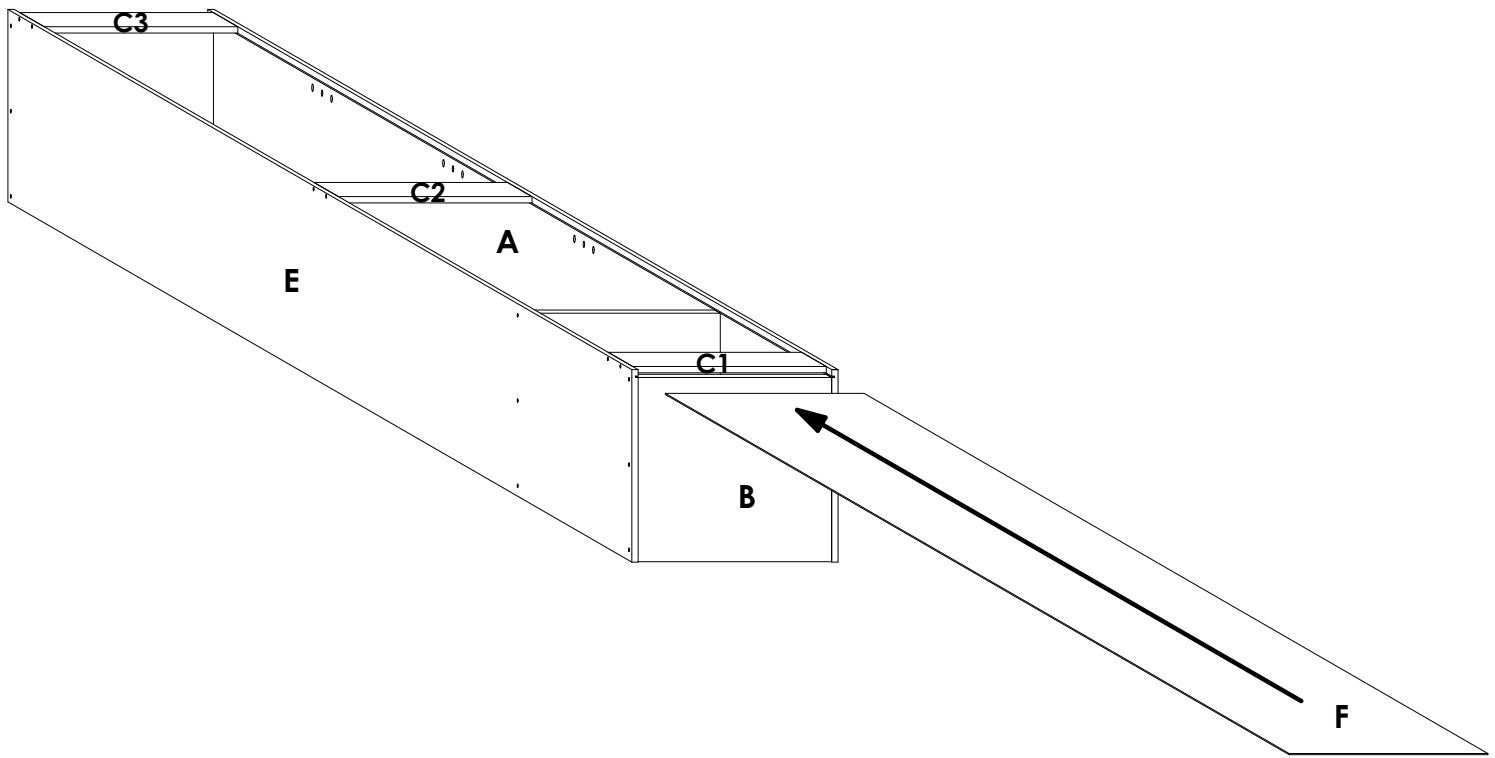
Connect panels **B, C1, H, C2, C3 & D** to panel **A** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Refer to **Det 1 - 4** below before fastening the screws.

## STEP 2



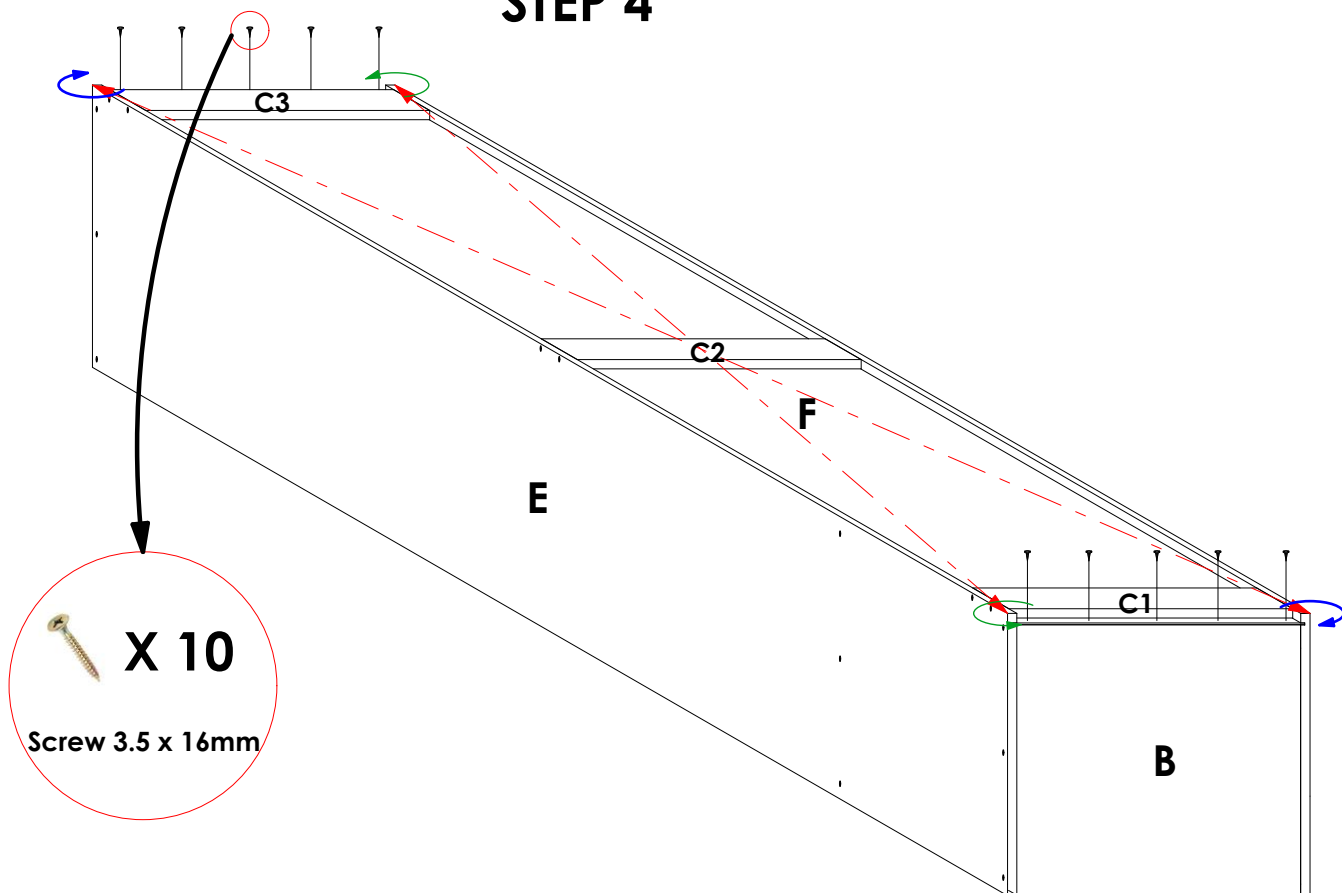
Connect panel **E** to panels **B, C1, H, C2, C3 & D** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Ensure that the **symmetry** between panel **E** and panel **A** is maintained. Refer to **Det 1 - 4**.

### STEP 3



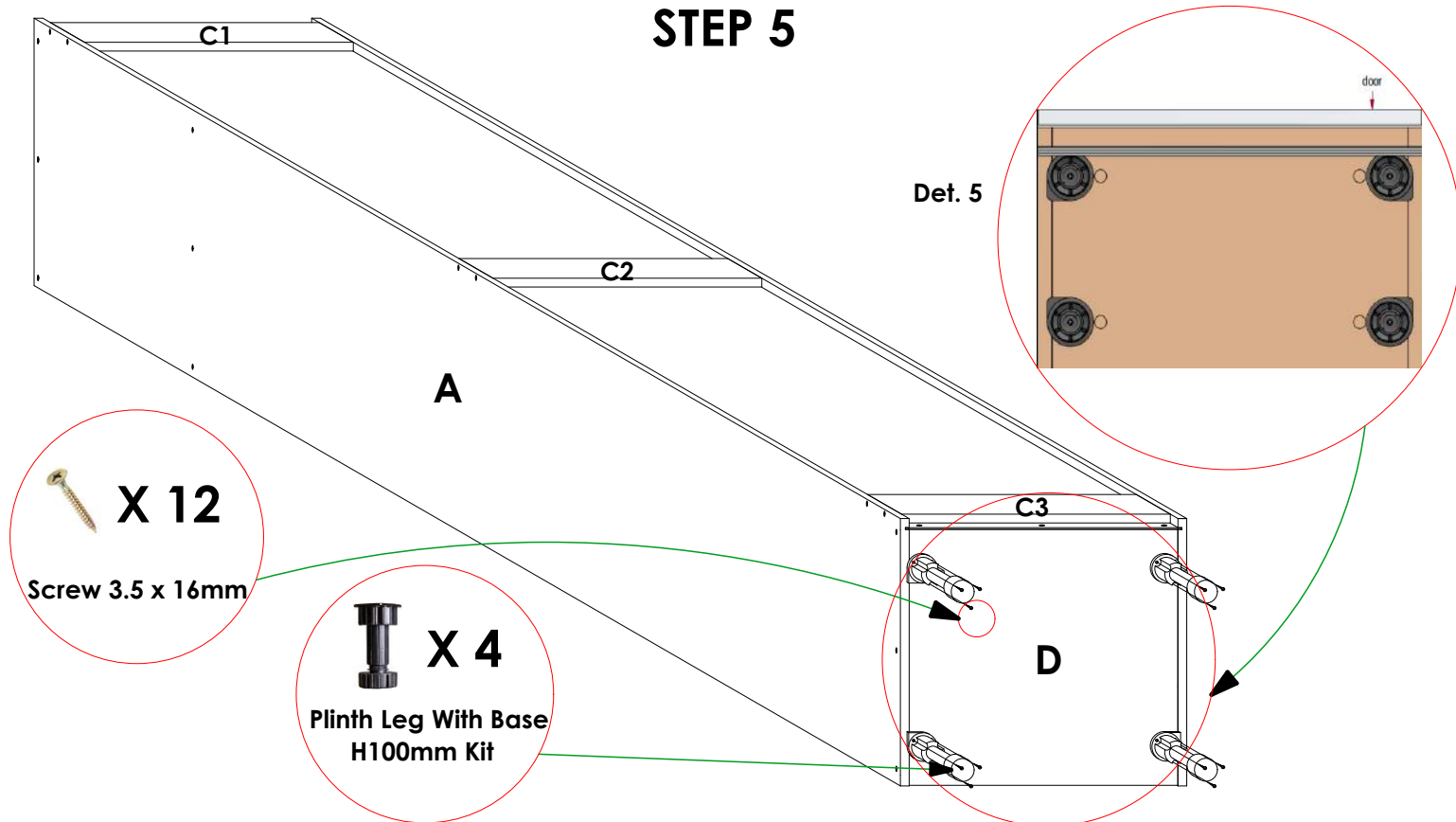
Slide the 3mm panel (F) into the groove on panels **A & E** with the finished side facing down.

### STEP 4



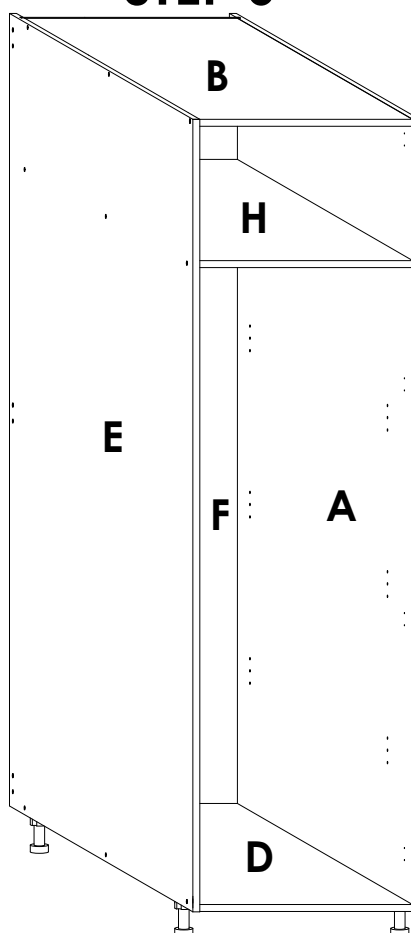
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel **F** to panels **B & D** as shown using **Screw 3.5 X 16mm**.

## STEP 5



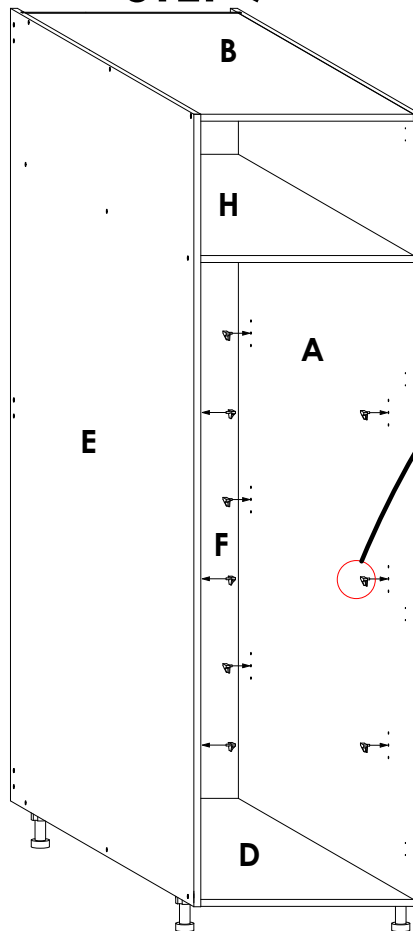
Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **D**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **D**.

## STEP 6



Flip the cabinet upright down as shown and confirm that the legs are secured firmly.

## STEP 7

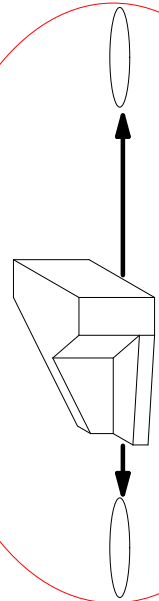
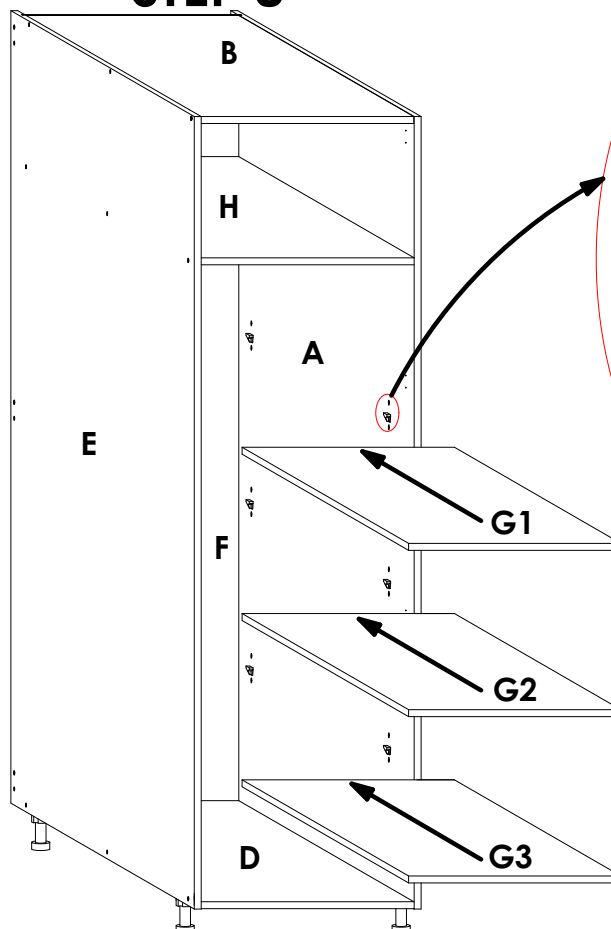


**X 12**

**Shelf Studs**

Insert the **Shelf Studs** in the shown positions.

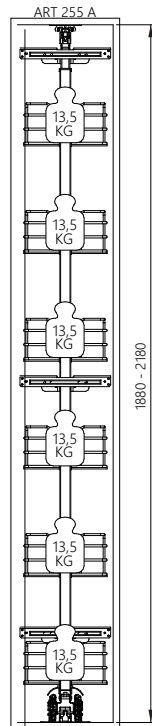
## STEP 8



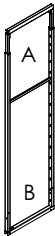
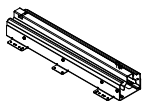
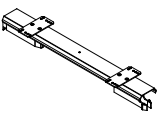
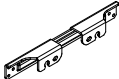


**Det. 7**

Slide in panels **G1**, **G2** & **G3** as shown, such that it sits on the four shelf studs. The level of the shelf is adjustable by shifting the position of the shelf studs as shown in **Det. 7**. See **Door Installation Guide** for further instructions.

# PULL OUT TRAY - 300mm Tall ASSEMBLY GUIDE



## HARDWARE

PRODUCT	QTY	IMAGE
Upper Frame(A)	1	
Lower Frame(B)	1	
Shallow Bottom Runner(C)	1	
Upper Runner(D)	1	
Door bracket(E)	1	
Door bracket frame(F)	1	
Fixing Support(G)	1	

# GENERAL INSTRUCTIONS

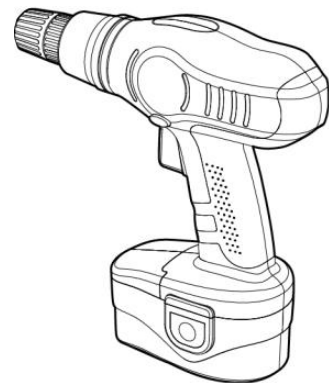
Always read the full instructions prior to installation.

- Consider possible obstructions to your parts & accessories, like hinges inside the cabinet or adjacent cabinet doors and handles, prior to installation.
  - Make sure you leave plumbing and electrical work to qualified trades people. Never try this yourself.
  - Make sure you always use safety gear like a mask, ear muffs and glasses when using tools.
- **Tip:** After marking out the pre-drill holes as per the instructions, take the part that is to be installed and align the appropriate holes with the markings to ensure they match up prior to pre-drilling the holes.

## TOOLS REQUIRED



Screw Driver  
(Pozidriv Head)



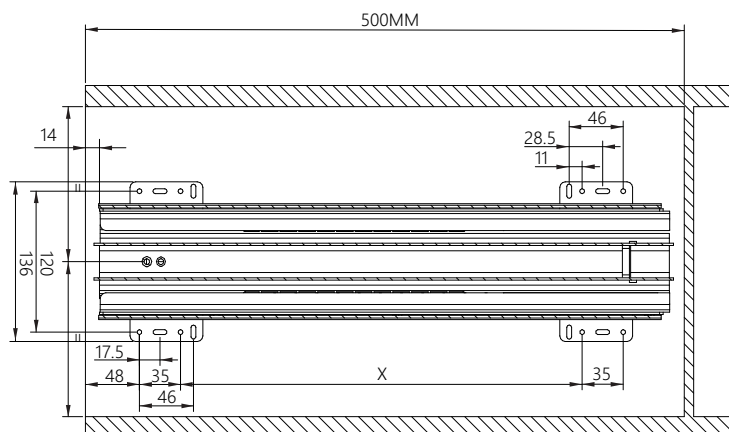
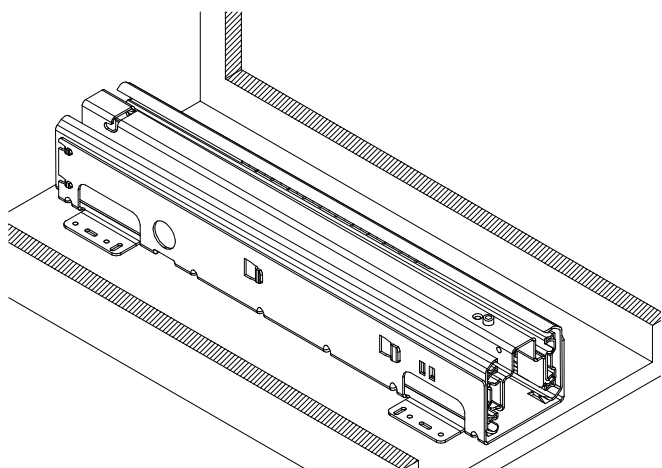
Cordless Drill



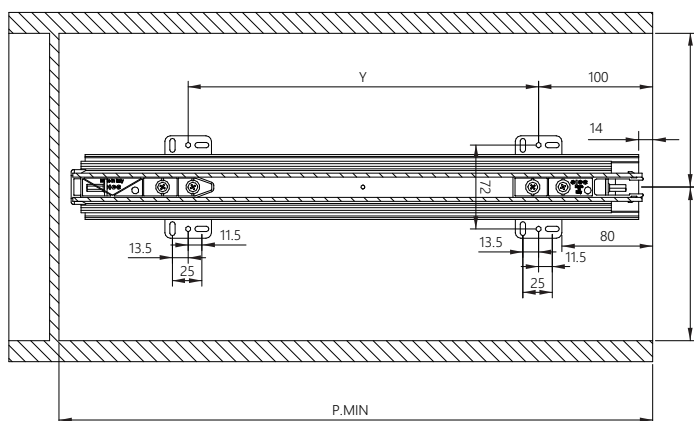
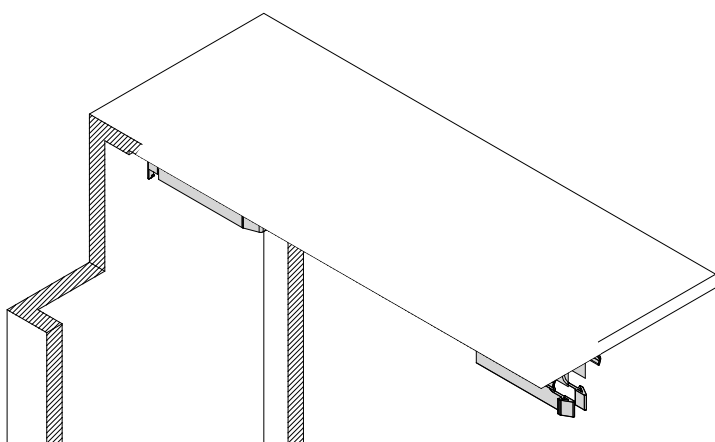
Pozi Bit (PZ2)



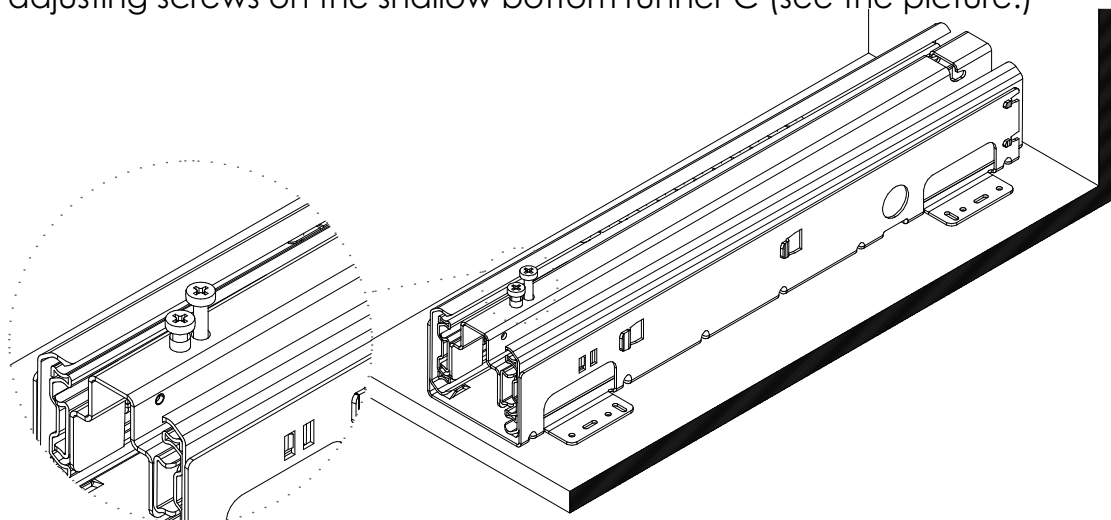
**STEP 1:** Set the shallow bottom runner C respecting the distances and with fix the screws provided.



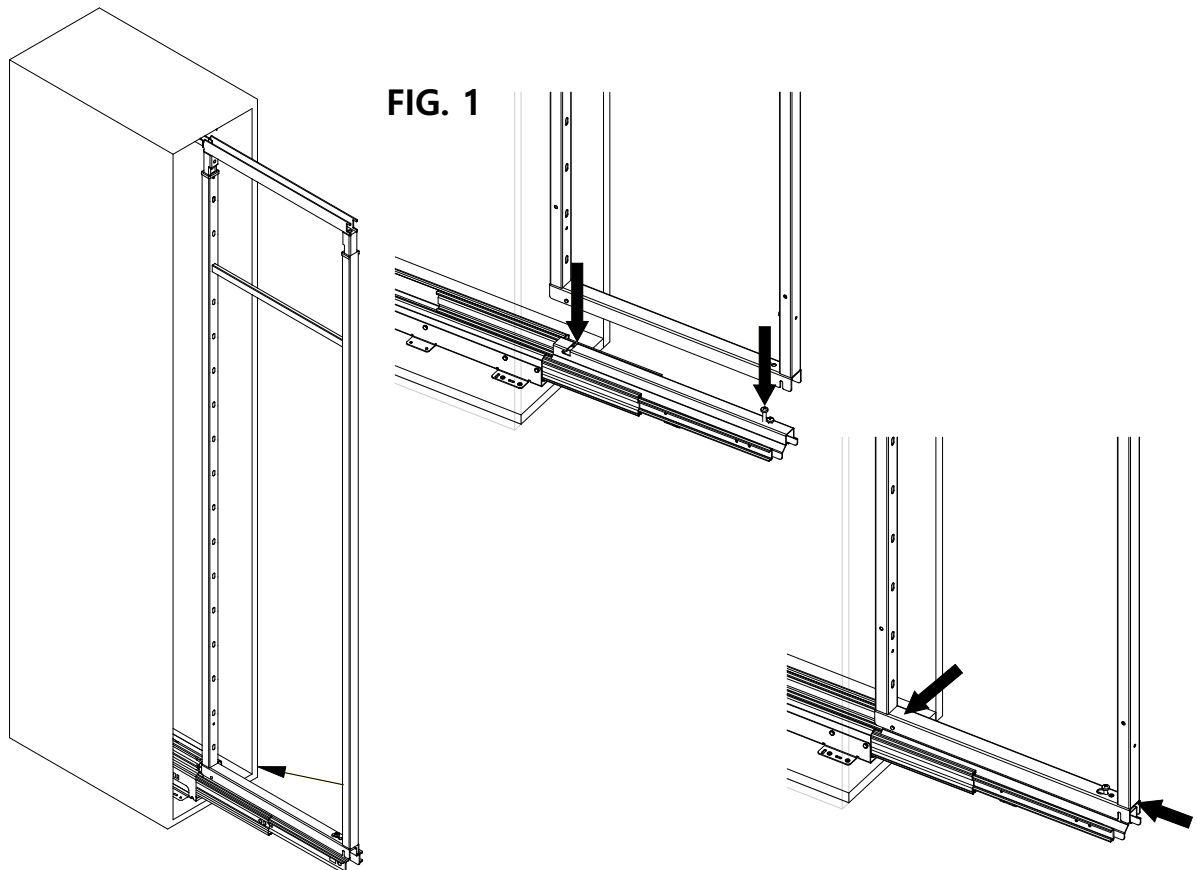
**STEP 2:** Set the upper runner D respecting the distances and fix with the screws provided.



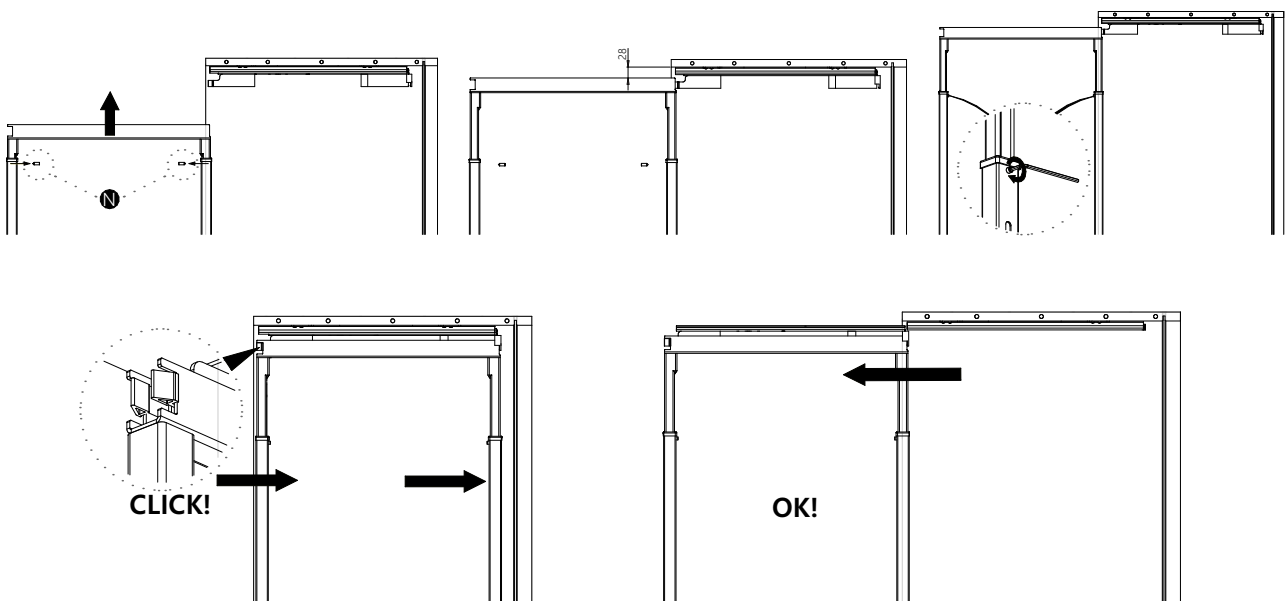
**STEP 3:** Fix the adjusting screws on the shallow bottom runner C (see the picture.)



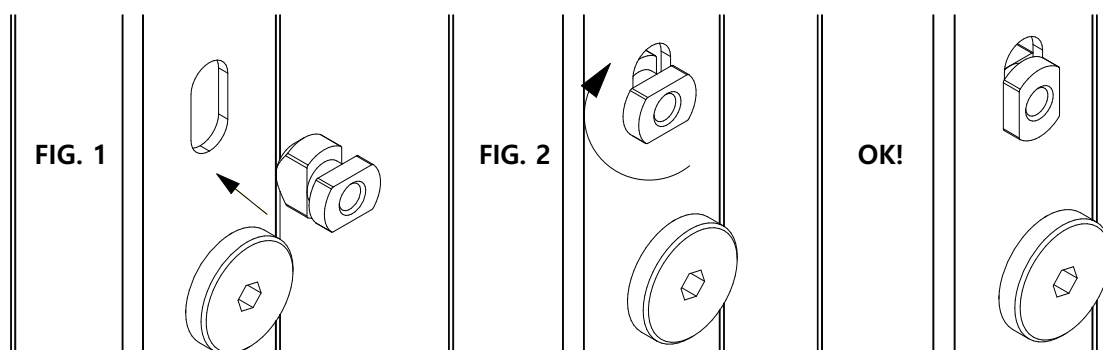
**STEP 4:** Fix the frame A in the shallow bottom runner C open and tighten the screws.  
(see the picture 1)



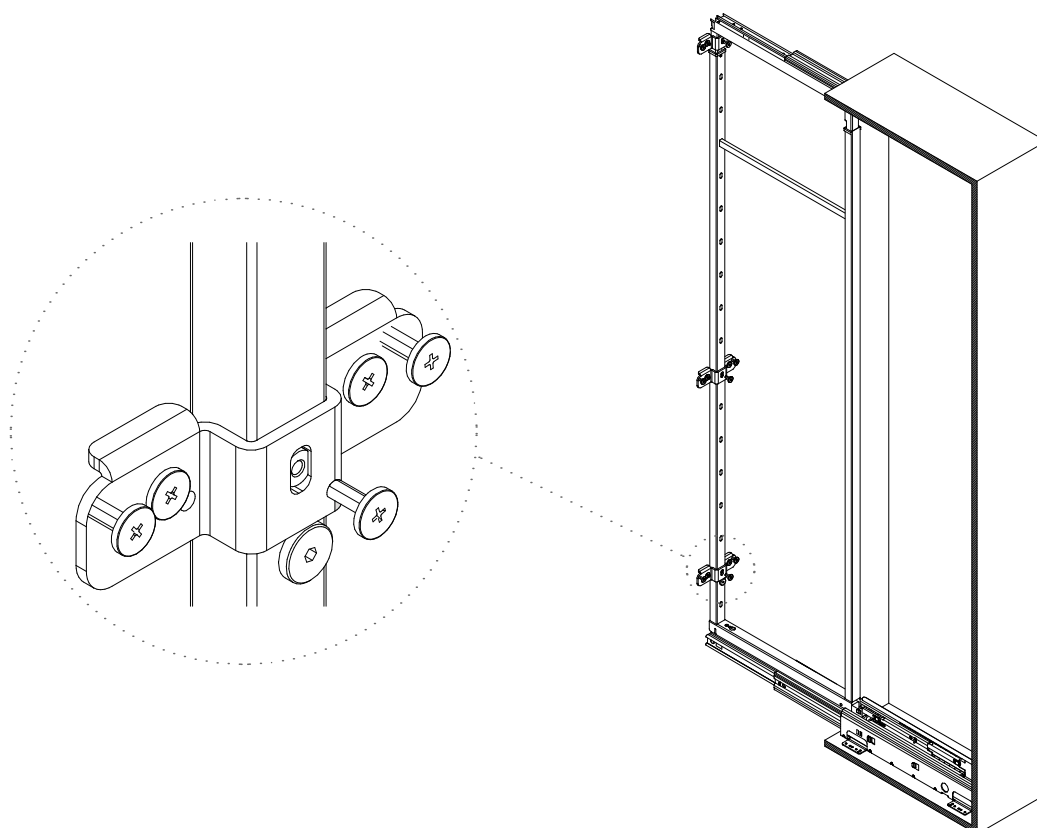
**STEP 5:** Loosen the grains "N" (on the frame A) and slide up the frame B. Block the frame B at the indicated measure by tightening the grains "N". Slide the frame A, B into the top slide D until "Click!" to install.



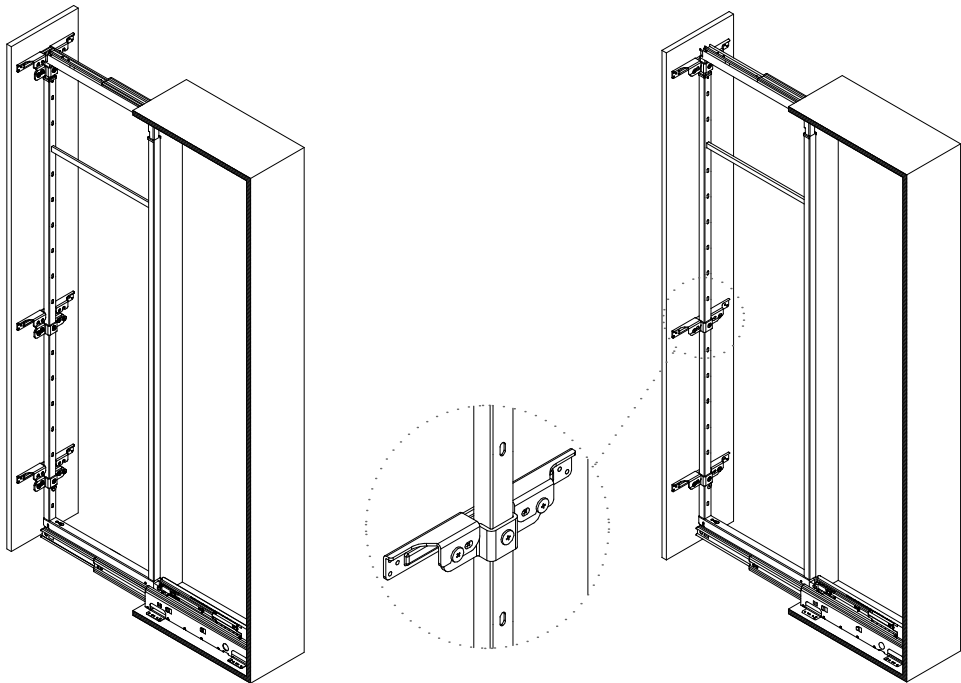
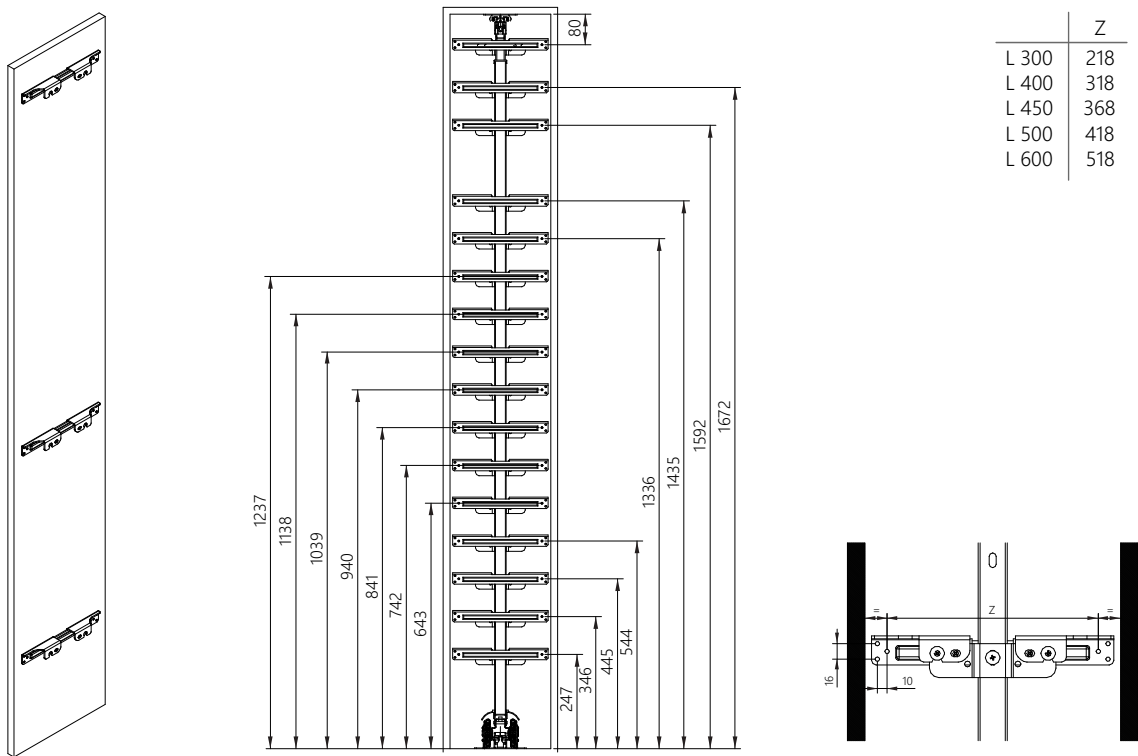
**STEP 6:** Set the special fixing support G in the frame hole A.(see the picture sequence.)



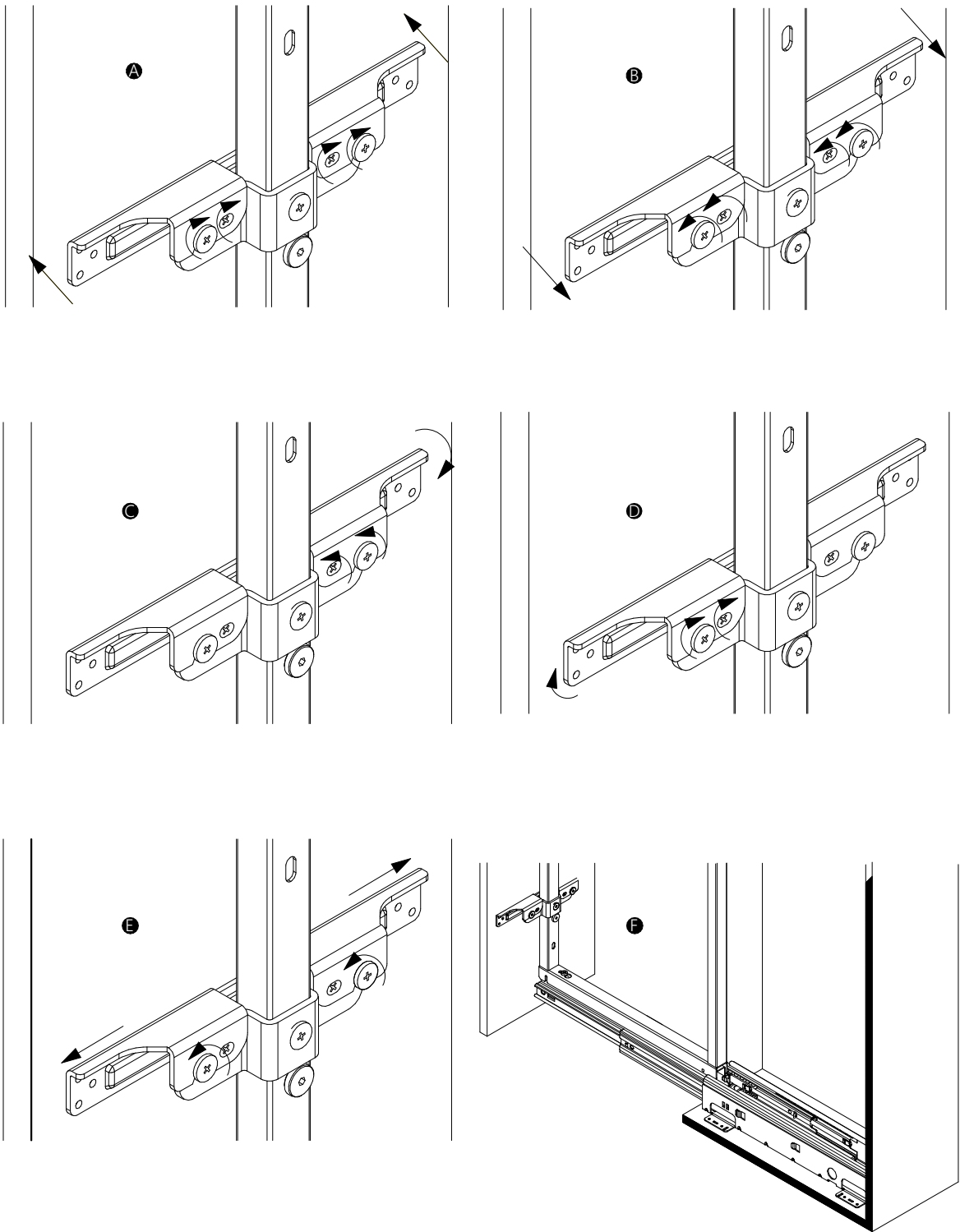
**STEP 7:** Set the door brackets frames F and fix with the special screw.



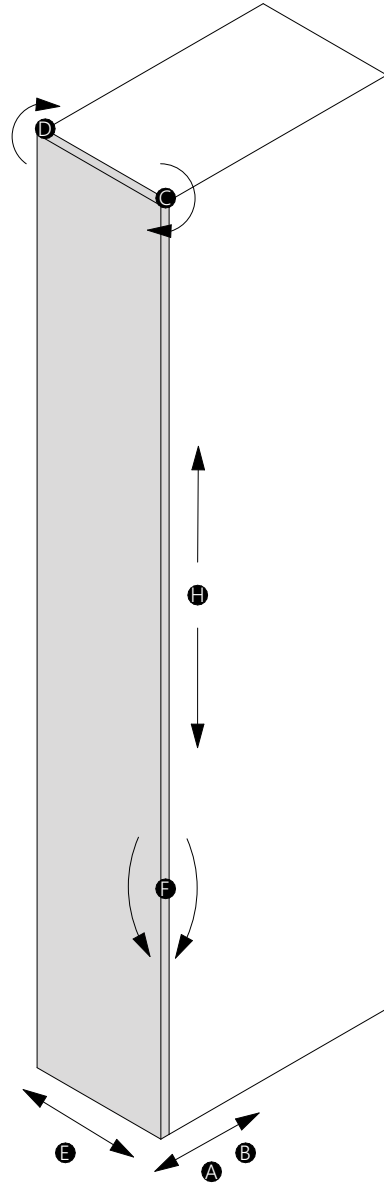
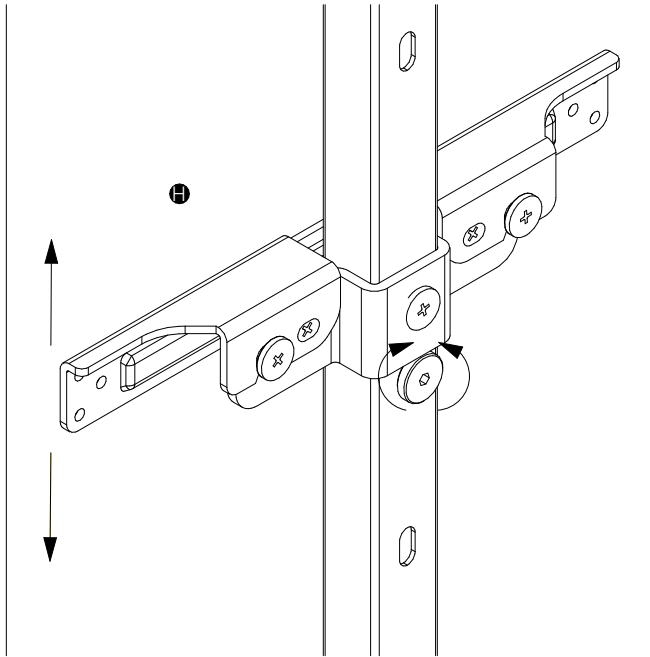
**STEP 8:** Assemble the door bracket E on the door respecting the distances and set it on the door bracket frame F, already assembled.



**STEP 9:** Go on adjusting the door.

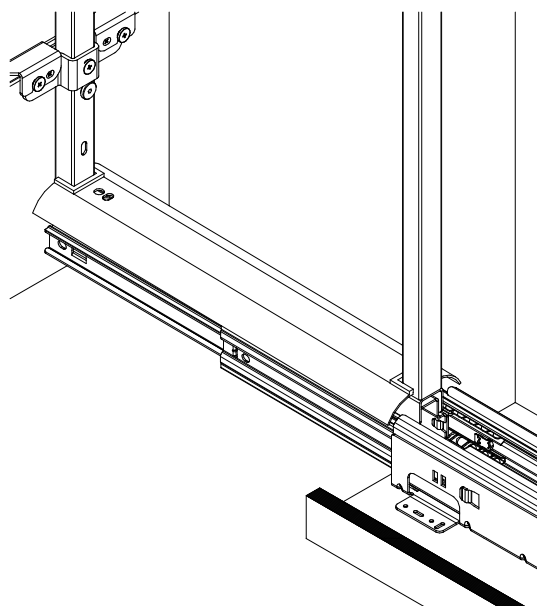
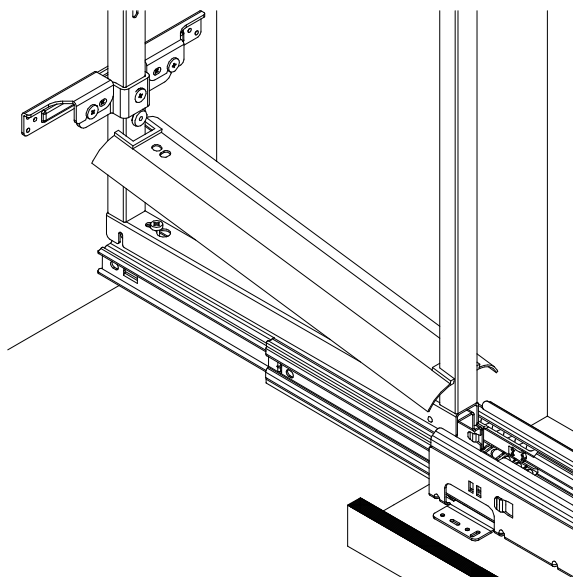


To make the regulation H loosen all the screws of the fixing support F and work on the eccentric situated in the lower part.



A-B: Ahead/Back  
C-D: Rotation  
E: Right/Left  
H: High/Low  
F: Regulation door inclination

**STEP 10:** Insert the cover on the slide.



ASSEMBLY

