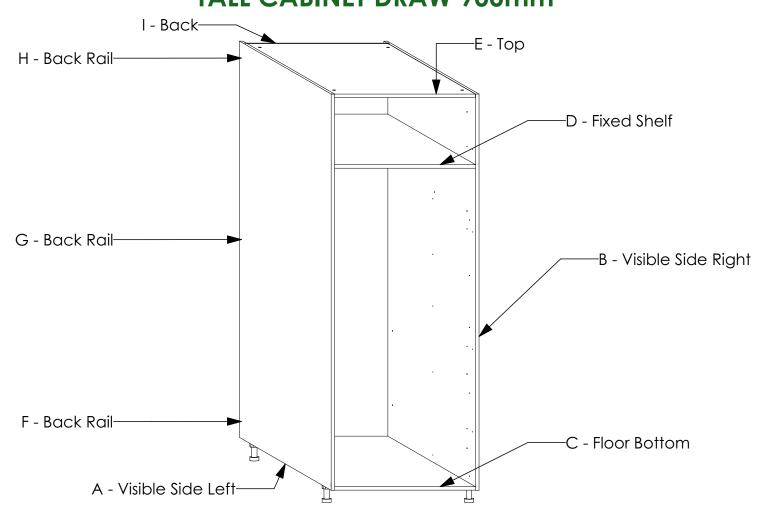


EDGLINE QUICKLOC FLATPAX KITCHEN RANGE ASSEMBLY GUIDE TALL CABINET DRAW 900mm

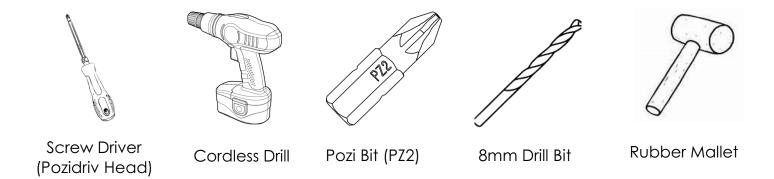


HARDWARE

TOTAL NUMBER OF PANELS: 9

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34mm	18	
Sys5 Cam 3000 15X14mm	18	9
Wooden Dowel Titus 8 x 30mm	36	
Screw 3.5 x 16mm	22	E Mark
Plinth Leg With Base H100mm Kit	4	
Cabinet Connecting Screw Kit	8	
H Profile Backer Connector	1	

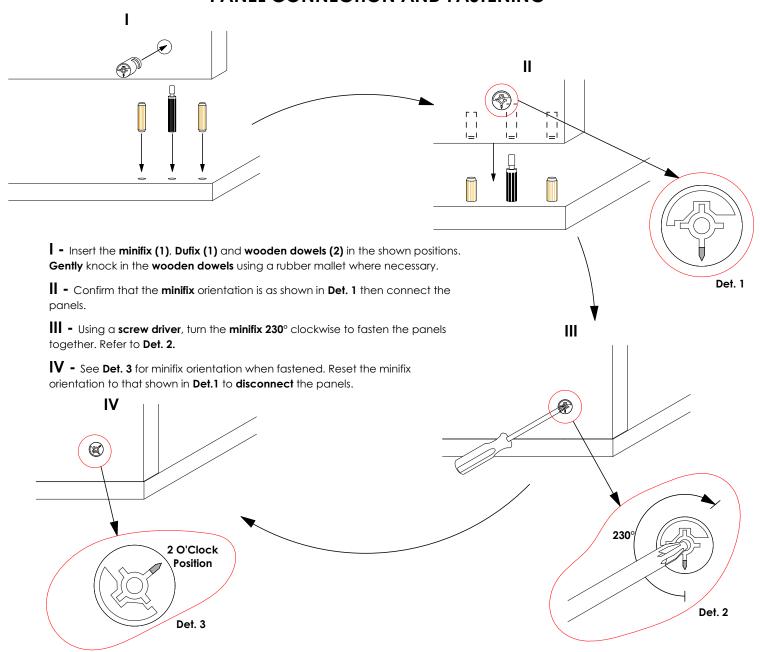
TOOLS REQUIRED



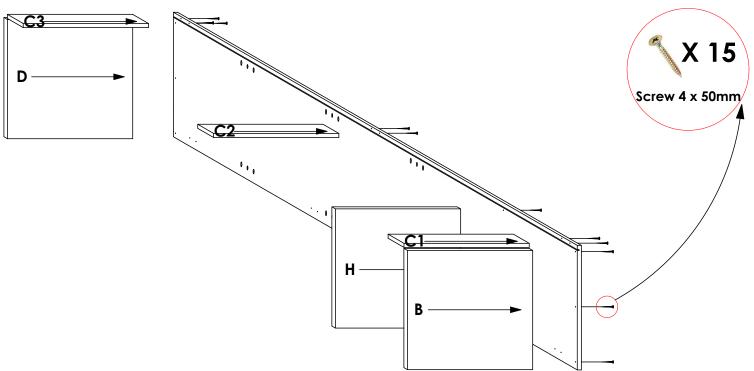
GENERAL INSTRUCTIONS

- 1. Confirm that all panels (6) are in the package before assembling.
- 2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F, G, H, I, J, K & L).
- 3. Ensure that the panels are laid on a non-abrasive surface when assembling.
- 4. Note that all panel connections are done using the system described below.

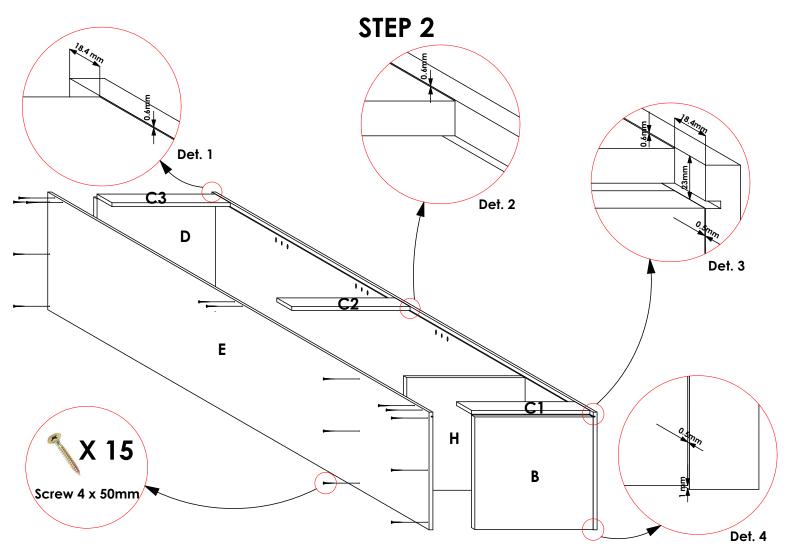
PANEL CONNECTION AND FASTENING







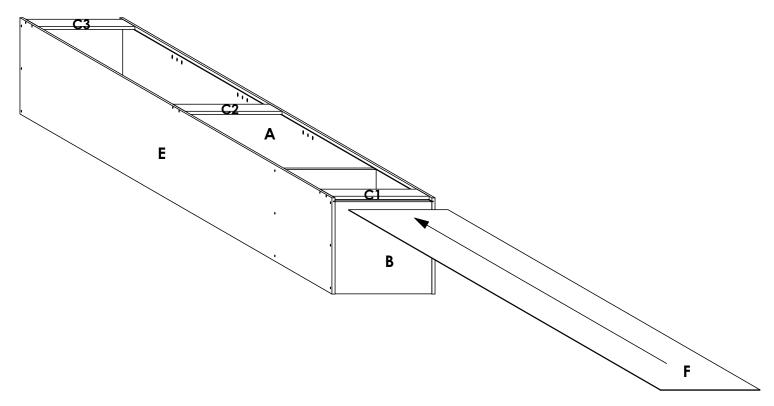
Connect panels B, C1, H, C2, C3 & D to panel A using Screw 4.0 X 50mm in the pre-drilled pilot holes as shown. Refer to Det 1 - 4 below before fastening the screws.



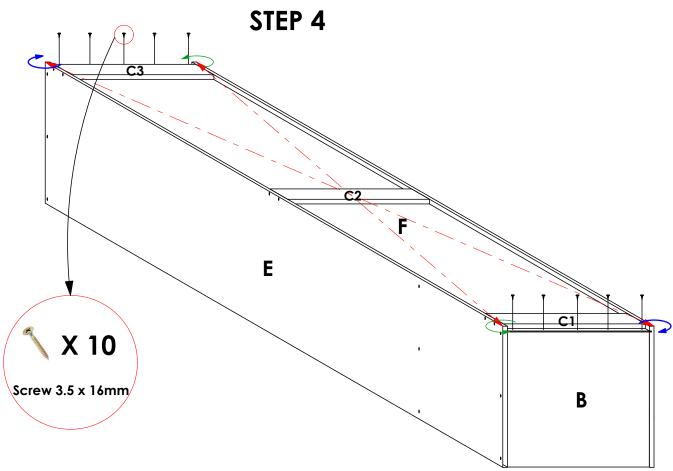
Connect panel **E** to panels **B**, **C1**, **H**, **C2**, **C3** & **D** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Ensure that the **symmetry** between panel **E** and panel **A** is maintained. Refer to **Det 1 - 4**.

PG BISON

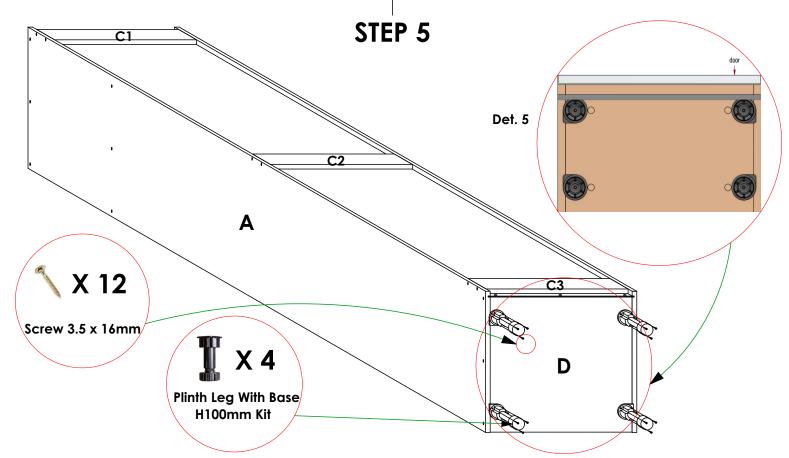




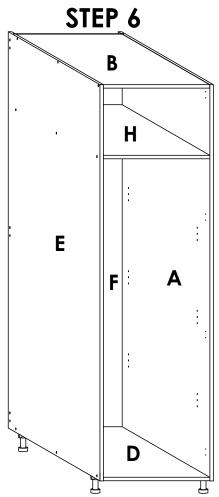
Slide the 3mm panel (F) into the groove on panels A & E with the finished side facing down.



First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel **F** to panels **B & D** as shown using **Screw 3.5 X 16mm**.



Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **D**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **D**.



Flip the cabinet upright down as shown and confirm that the legs are secured firmly.