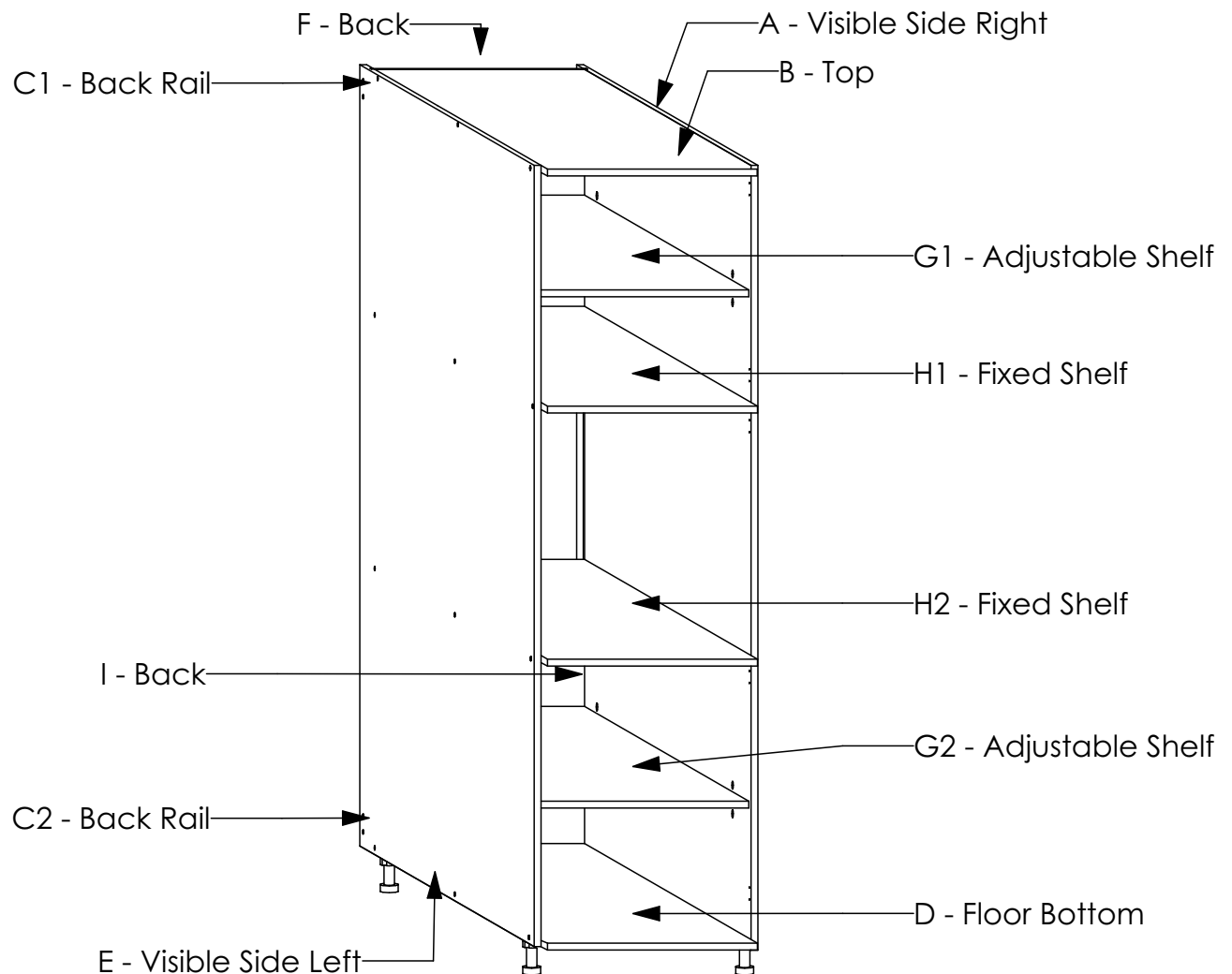


ALULINE SCREWLOC FLATPAX KITCHEN RANGE

ASSEMBLY GUIDE

TALL CABINET OVEN 600mm



TOTAL NUMBER OF PANELS: 11

HARDWARE

PRODUCT	QTY	IMAGE
Screw 4.0 x 50mm	32	
Screw 3.5 x 16mm	32	
Plinth Leg With Base H100mm Kit	4	
Shelf Studs	8	

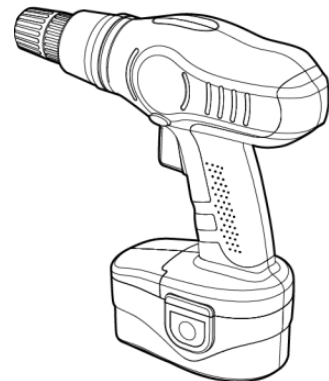
GENERAL INSTRUCTIONS

1. Confirm that all panels (12) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C1, C2, D, E, F, G, H1, H2 & I).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Countersink the holes on the side panels before inserting the screws.
5. Ensure that the screw is perpendicular to the surface being drilled for a clean and strong joint.

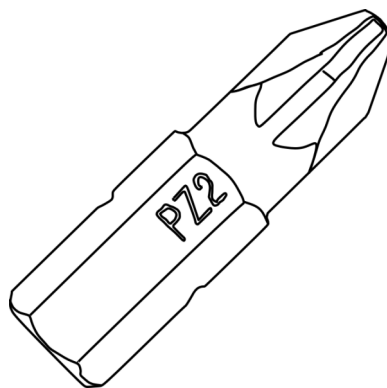
TOOLS REQUIRED



Screw Driver
(Pozidriv Head)

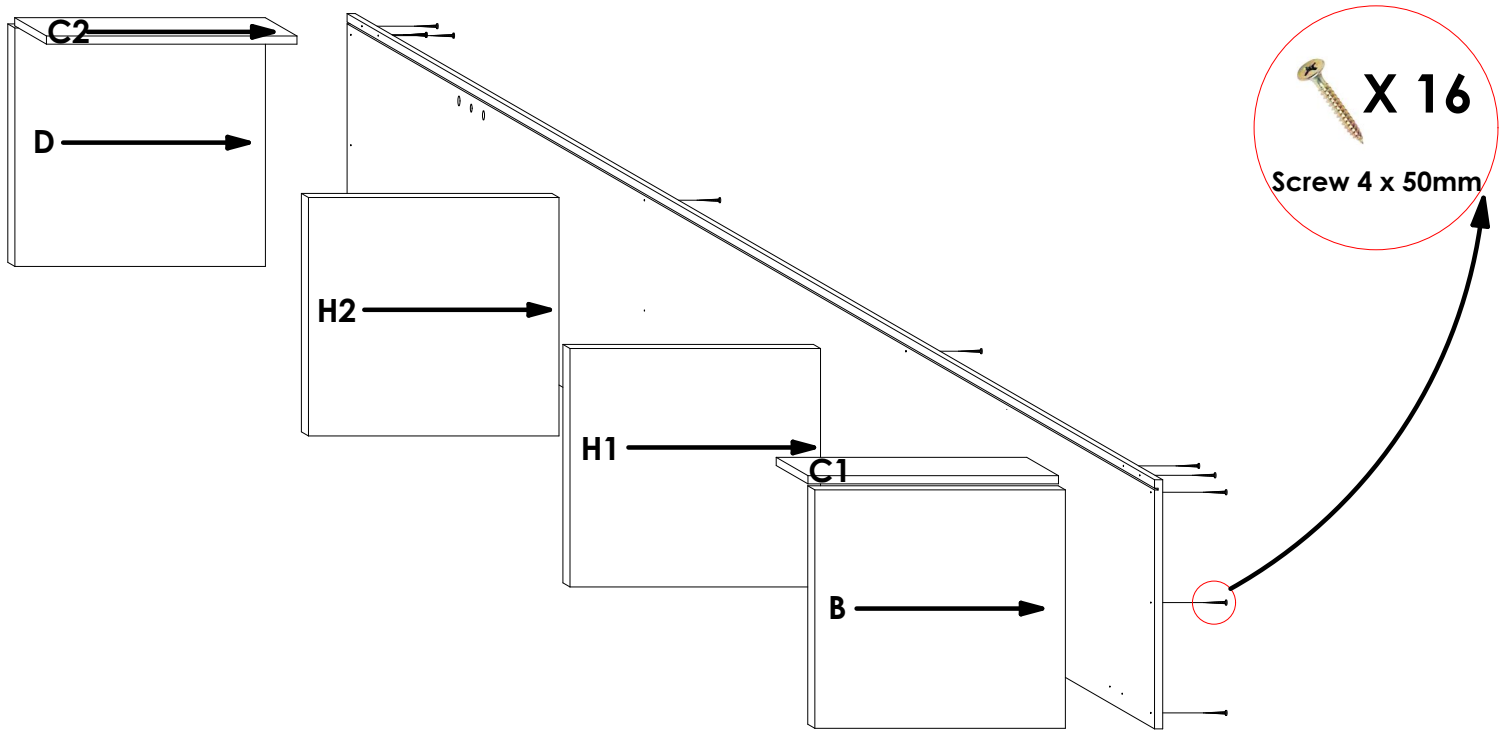


Cordless Drill



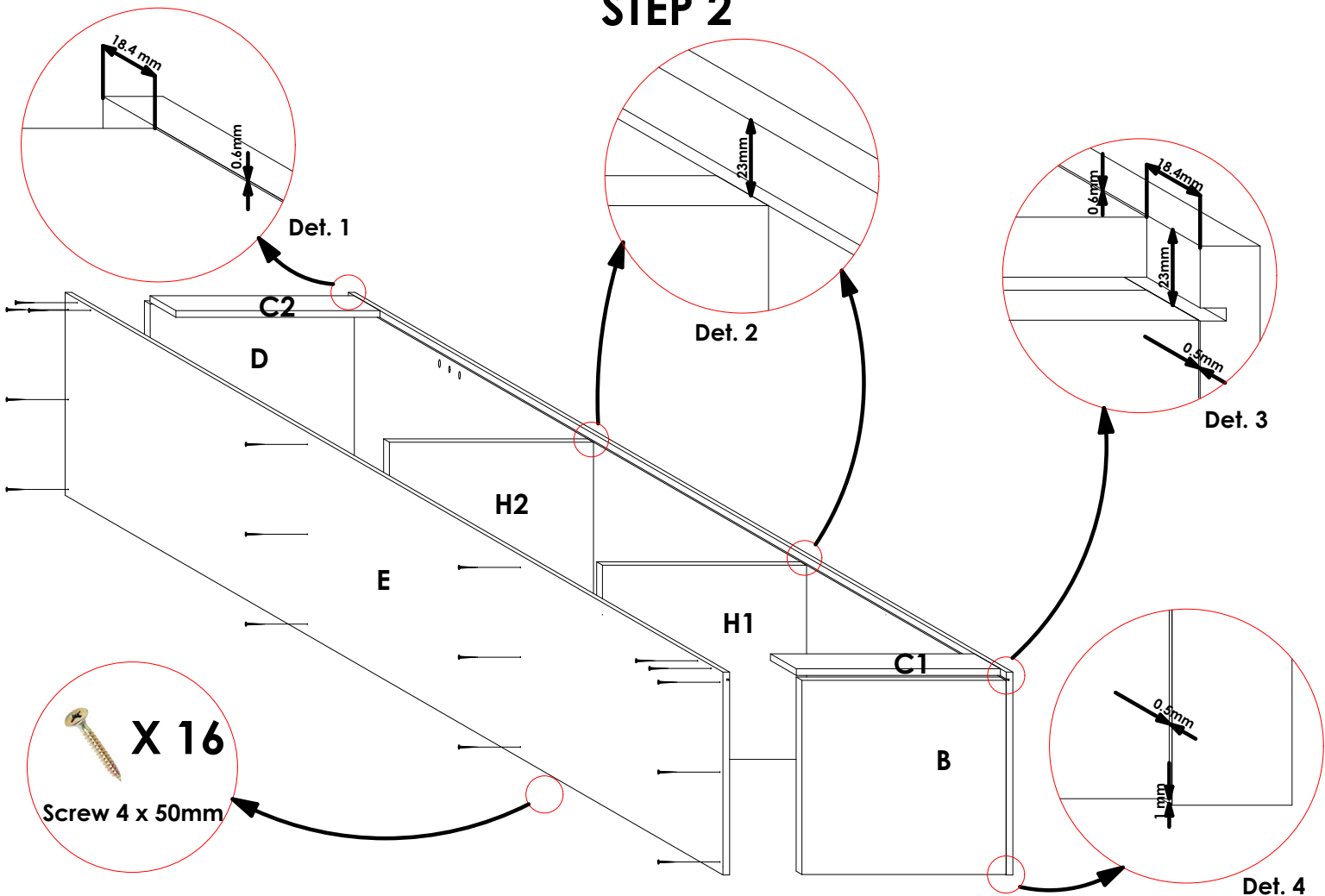
Pozi Bit (PZ2)

STEP 1



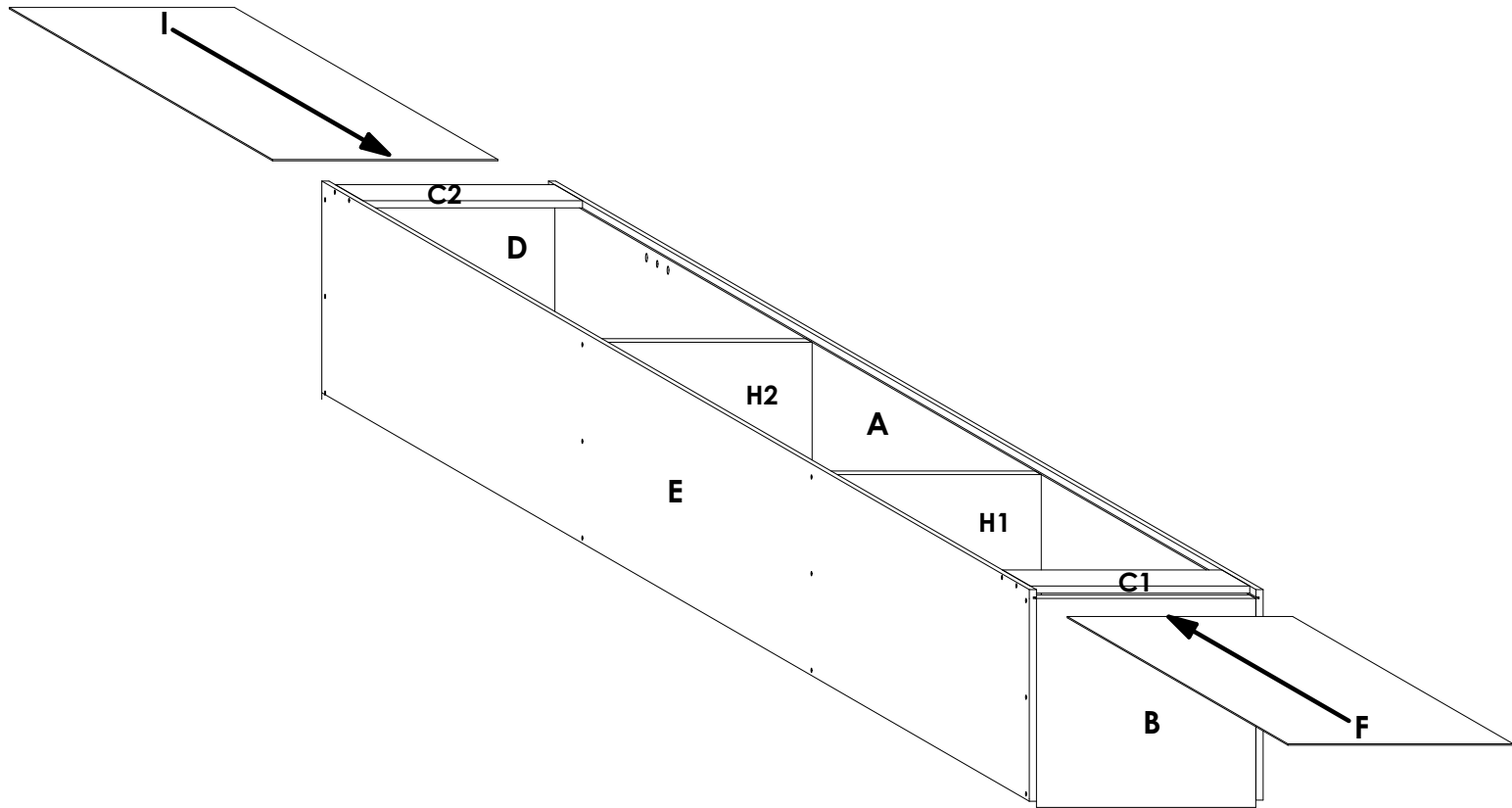
Connect panels **B, C1, H1, H2, C2 & D** to panel **A** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Refer to **Det 1 - 4** below before fastening the screws.

STEP 2



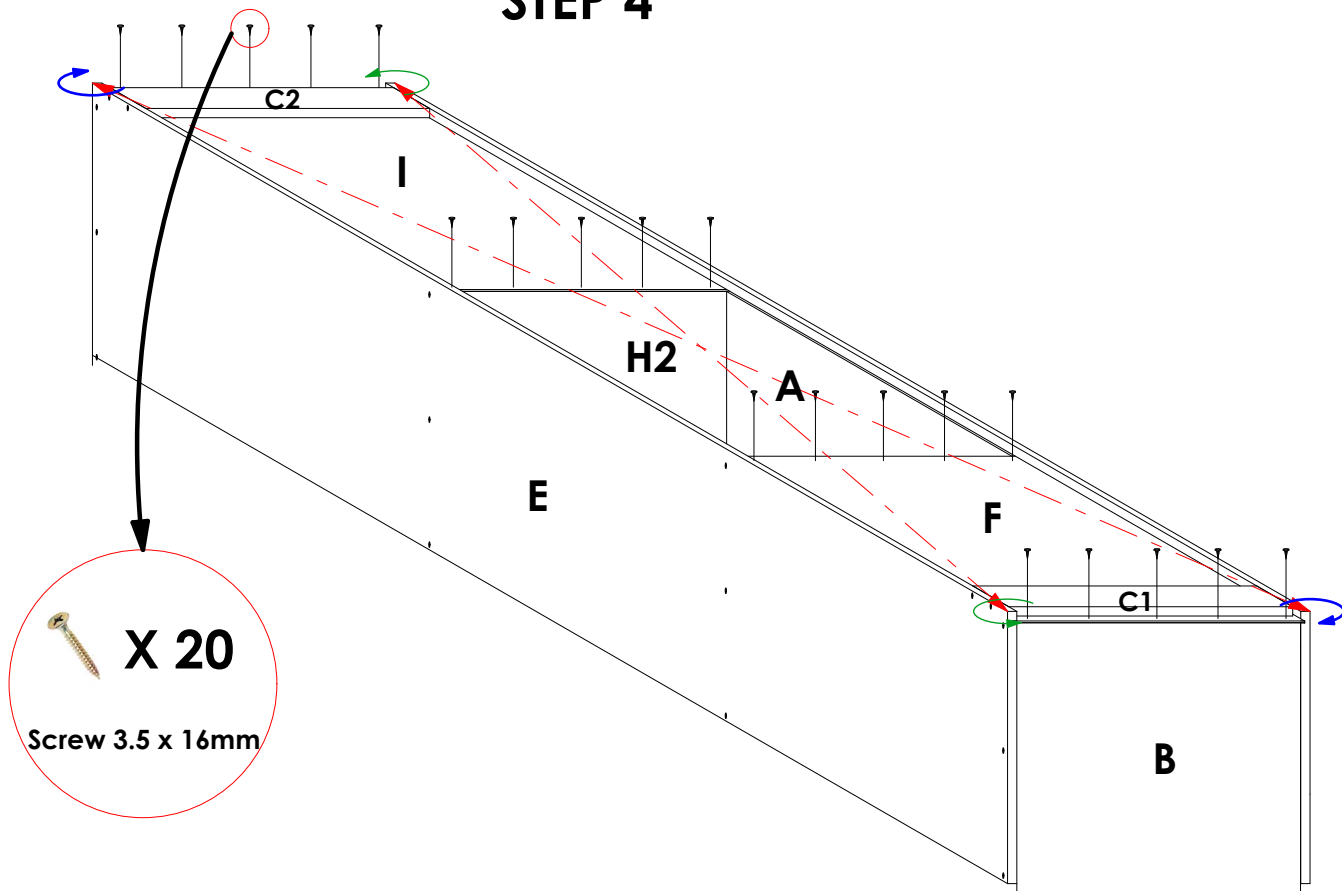
Connect panel **E** to panels **B, C1, H1, H2, C2 & D** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Ensure that the **symmetry** between panel **E** and panel **A** is maintained. Refer to **Det 1 - 4**.

STEP 3



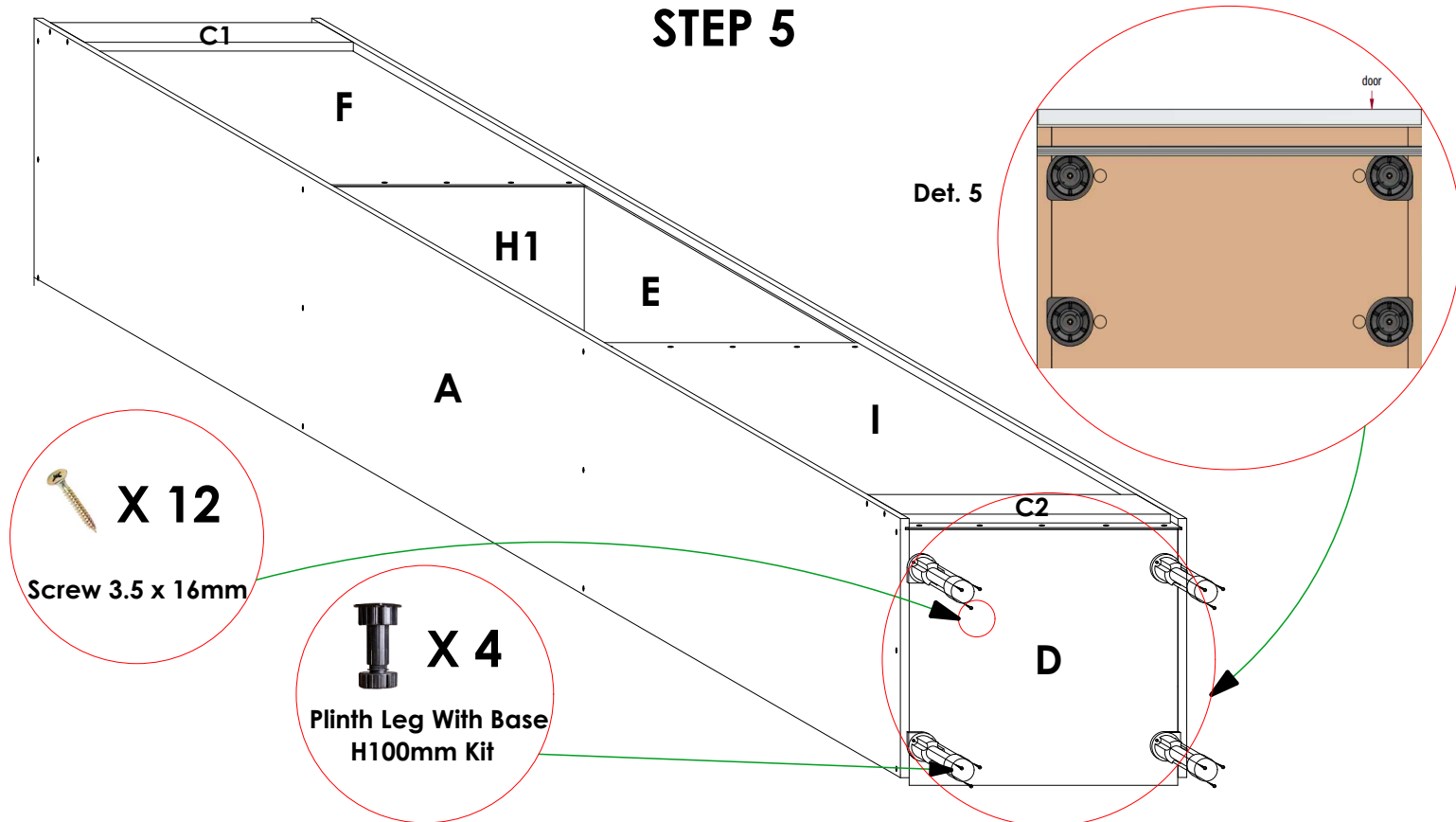
Slide the 3mm panels **F & I** into the groove on panels **A & E** with the finished side facing down.

STEP 4



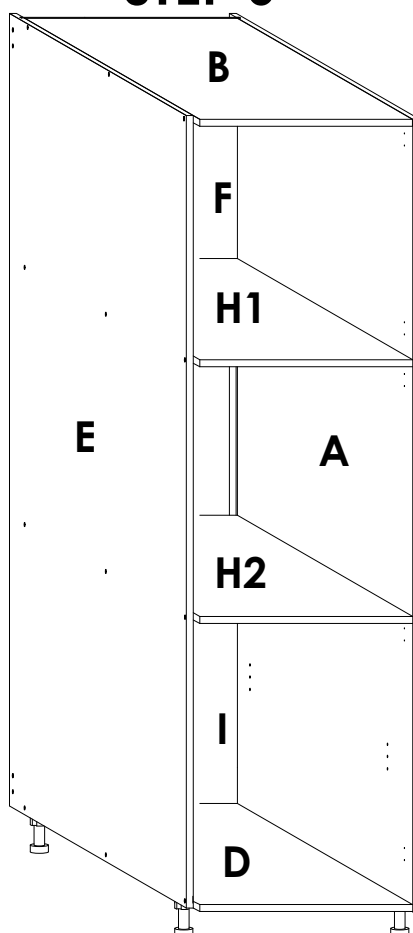
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel **F** to panels **B & H1** and, panel **I** to panels **H2 & D** as shown using **Screw 3.5 X 16mm**.

STEP 5



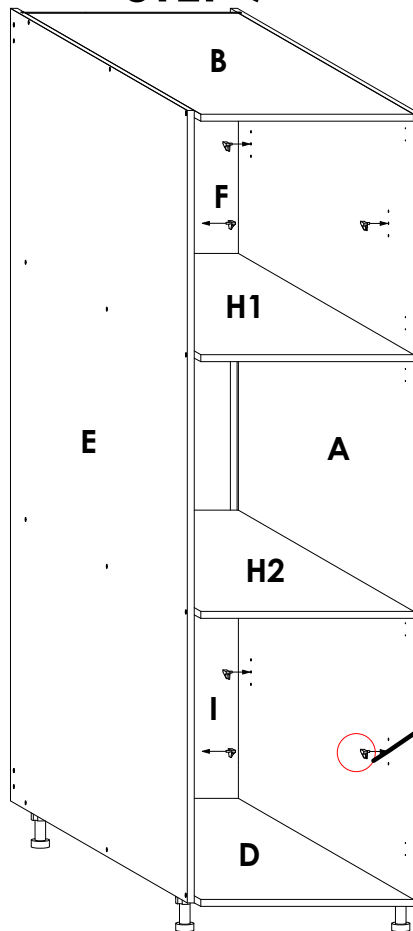
Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **D**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **D**.

STEP 6



Flip the cabinet upright down as shown and confirm that the legs are secured firmly.

STEP 7

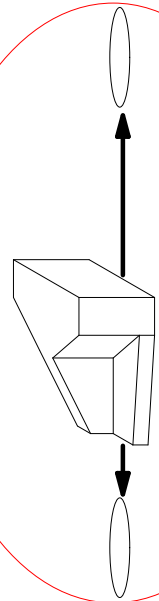
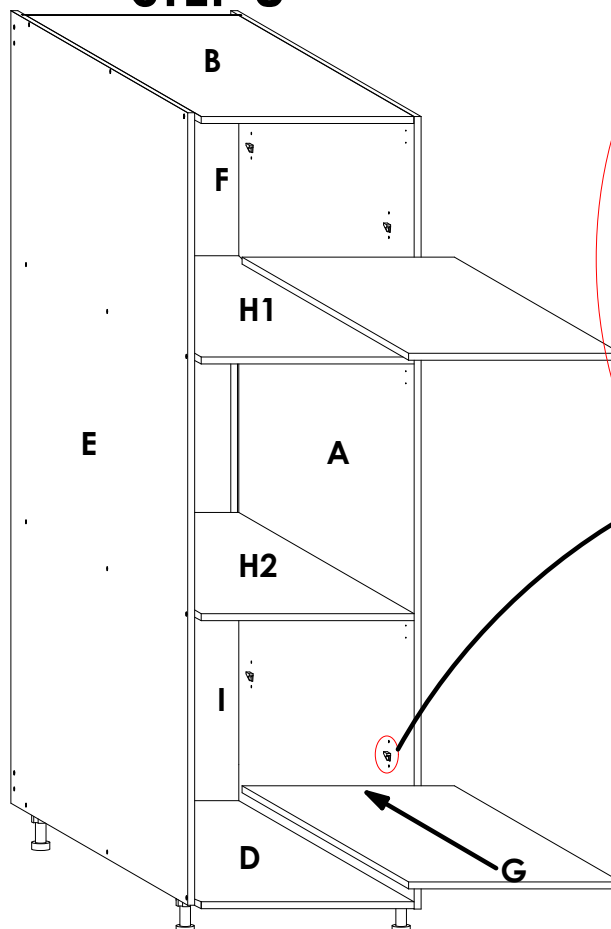


X 4

Shelf Studs

Insert the **Shelf Studs** in the shown positions.

STEP 8

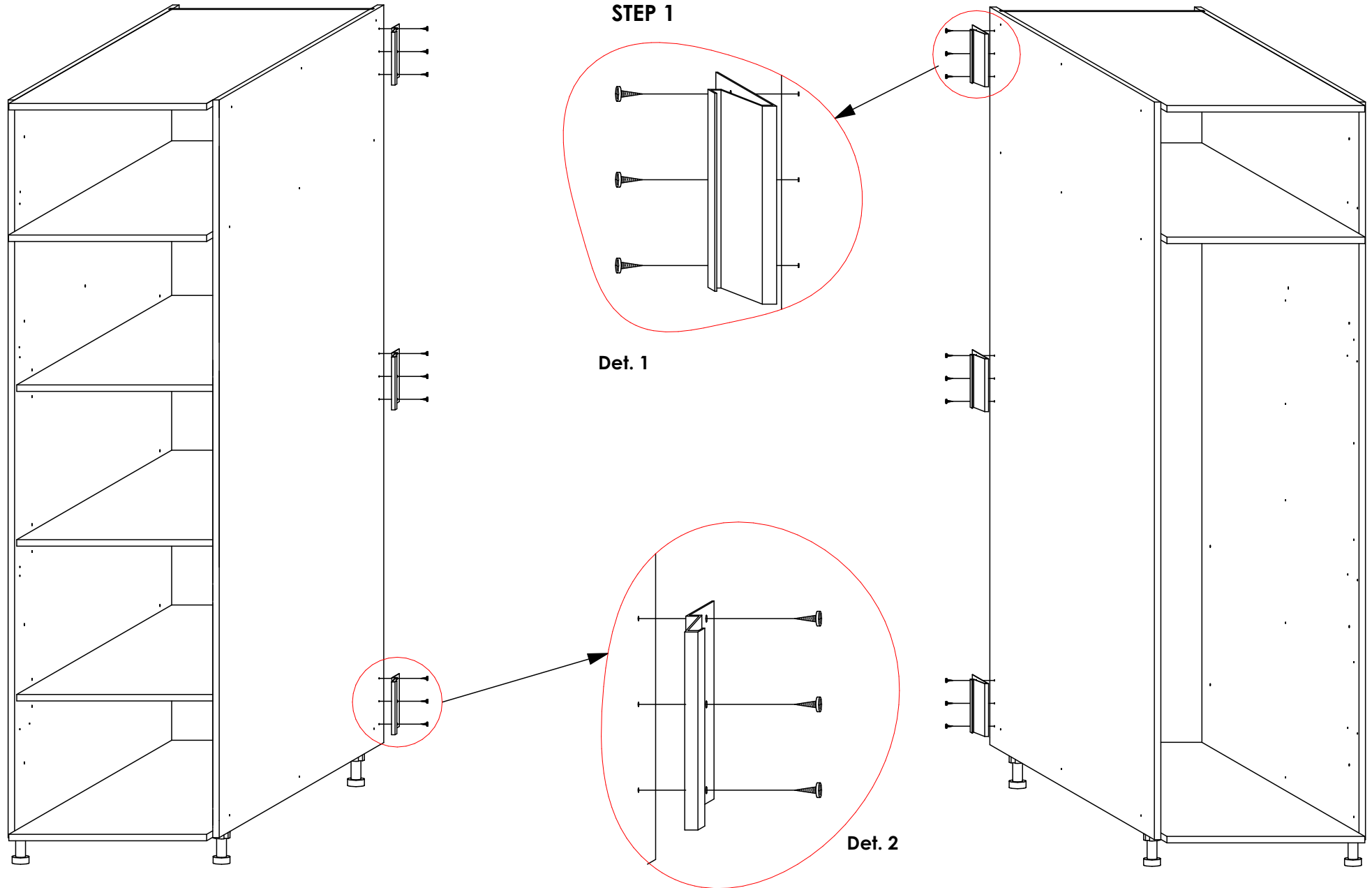


Det. 7

Slide in panel **G** as shown, such that it sits on the four shelf studs. The level of the shelf is adjustable by shifting the position of the shelf studs as shown in **Det. 7**. See **Door Installation Guide** for further instructions.

GOLA INSTALLATION GUIDE DOUBLE VERTICAL GOLA

STEP 1

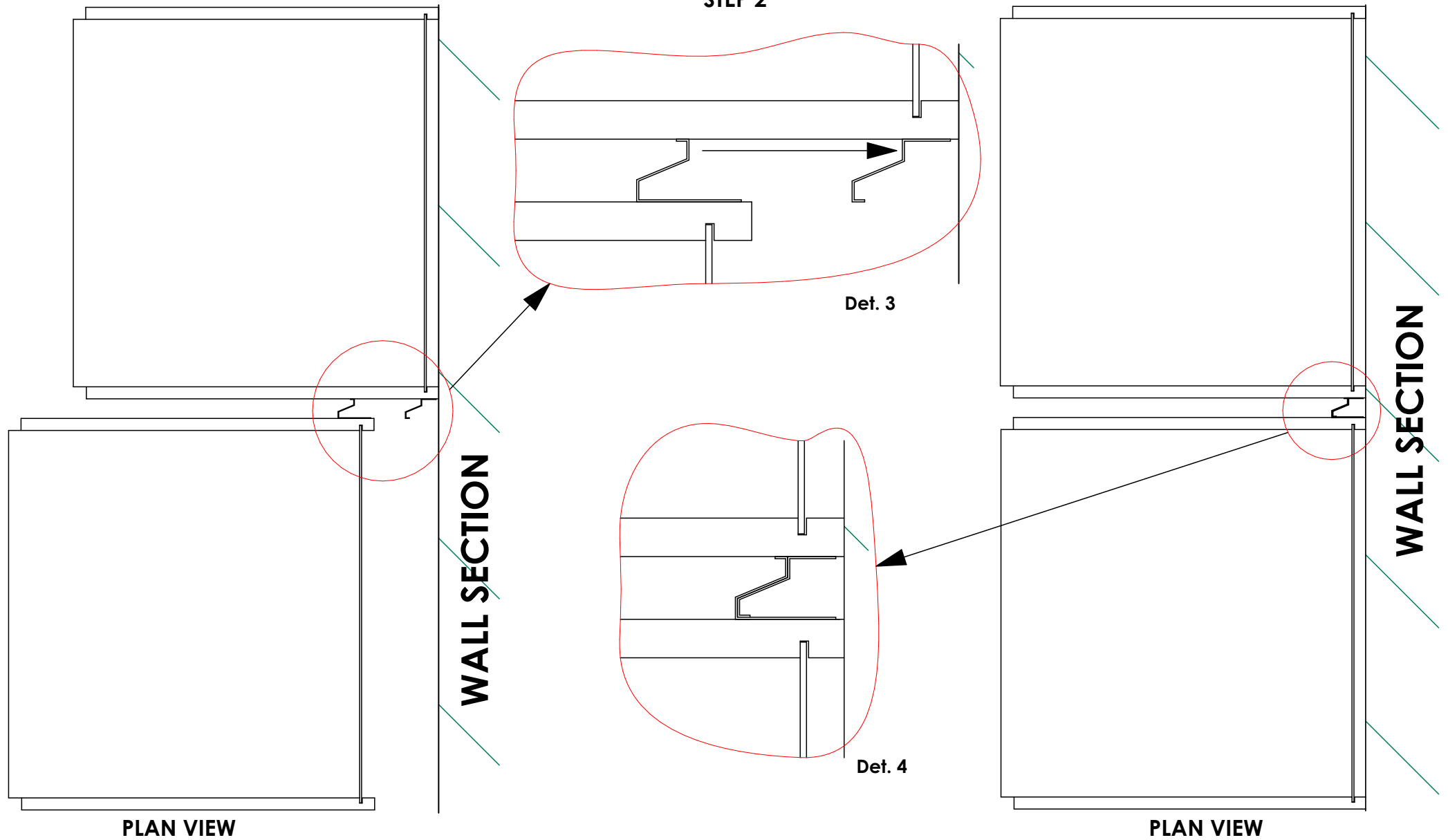


For two adjoining Tall Cabinets, connect the provided steel brackets in the shown positions using the provided screws. Use the pre-drilled pilot holes as a guide. See **Det. 1 & Det. 2**.

GOLA INSTALLATION GUIDE

DOUBLE VERTICAL GOLA

STEP 2

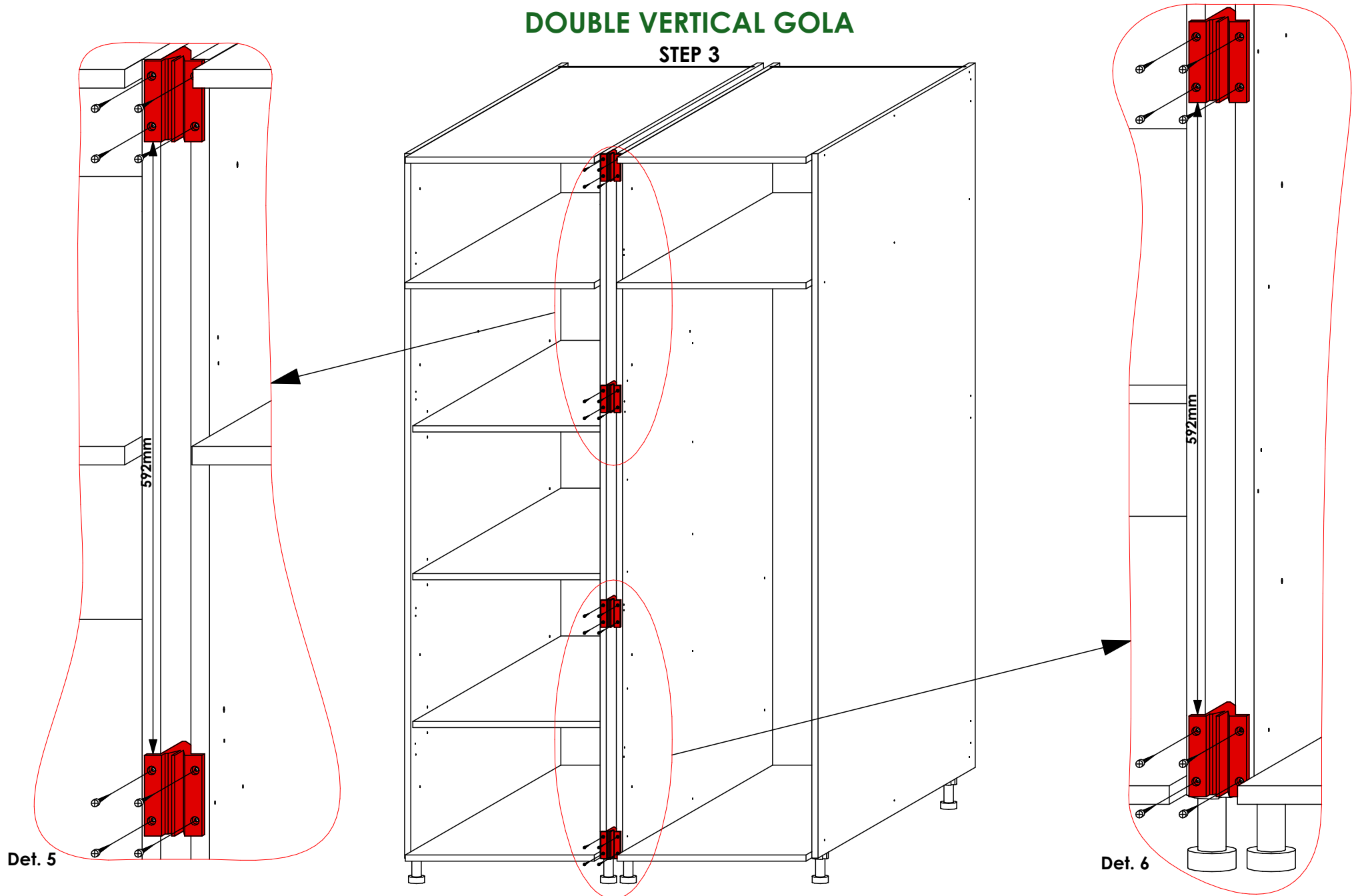


Connect the adjoining cabinets such that the steel brackets interlock. See **Det. 3** & **Det. 4**.

GOLA INSTALLATION GUIDE

DOUBLE VERTICAL GOLA

STEP 3

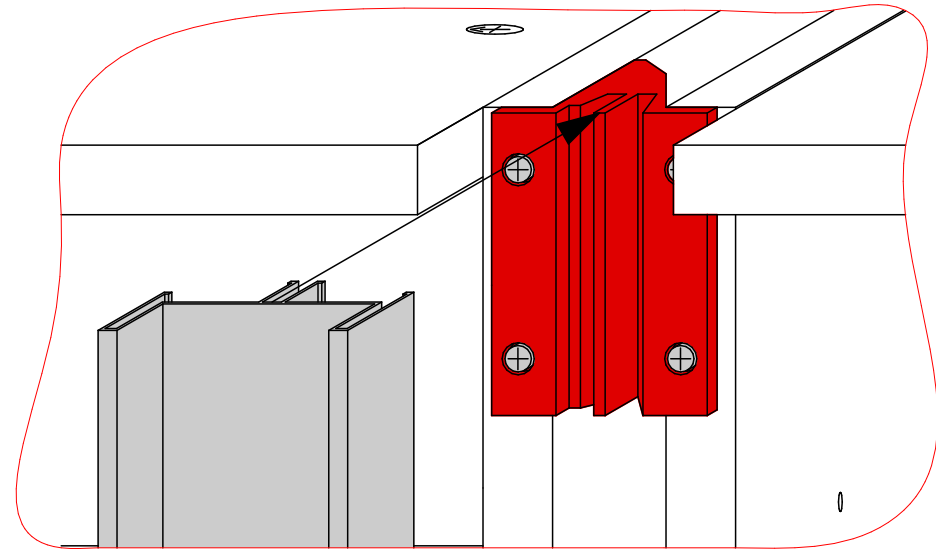
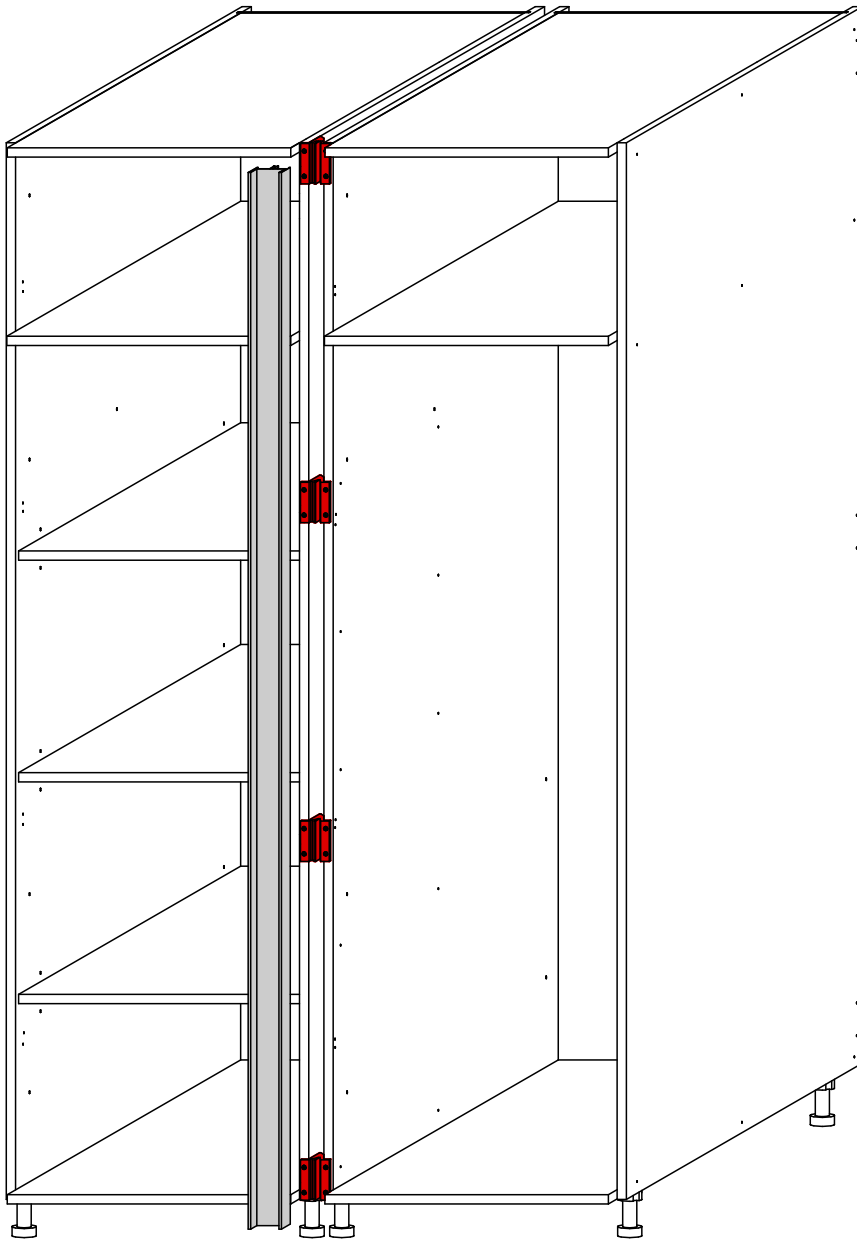


With the steel brackets interlocked, connect the **Double Vertical Gola Snap-on brackets** in the shown positions using the provided screws. See **Det. 5 & Det. 6** for measurements.

GOLA INSTALLATION GUIDE

DOUBLE VERTICAL GOLA

STEP 4



Det. 7

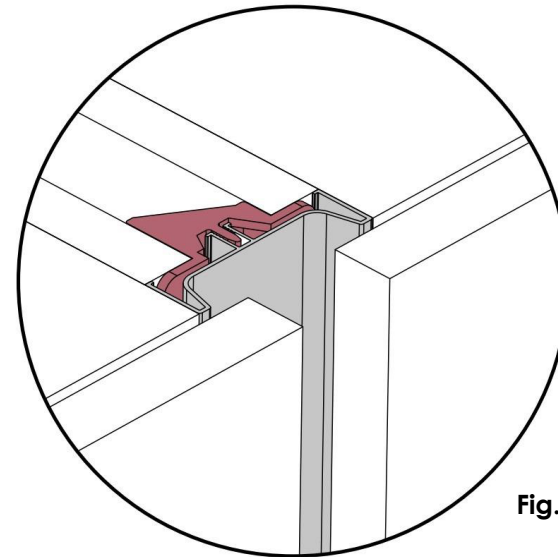
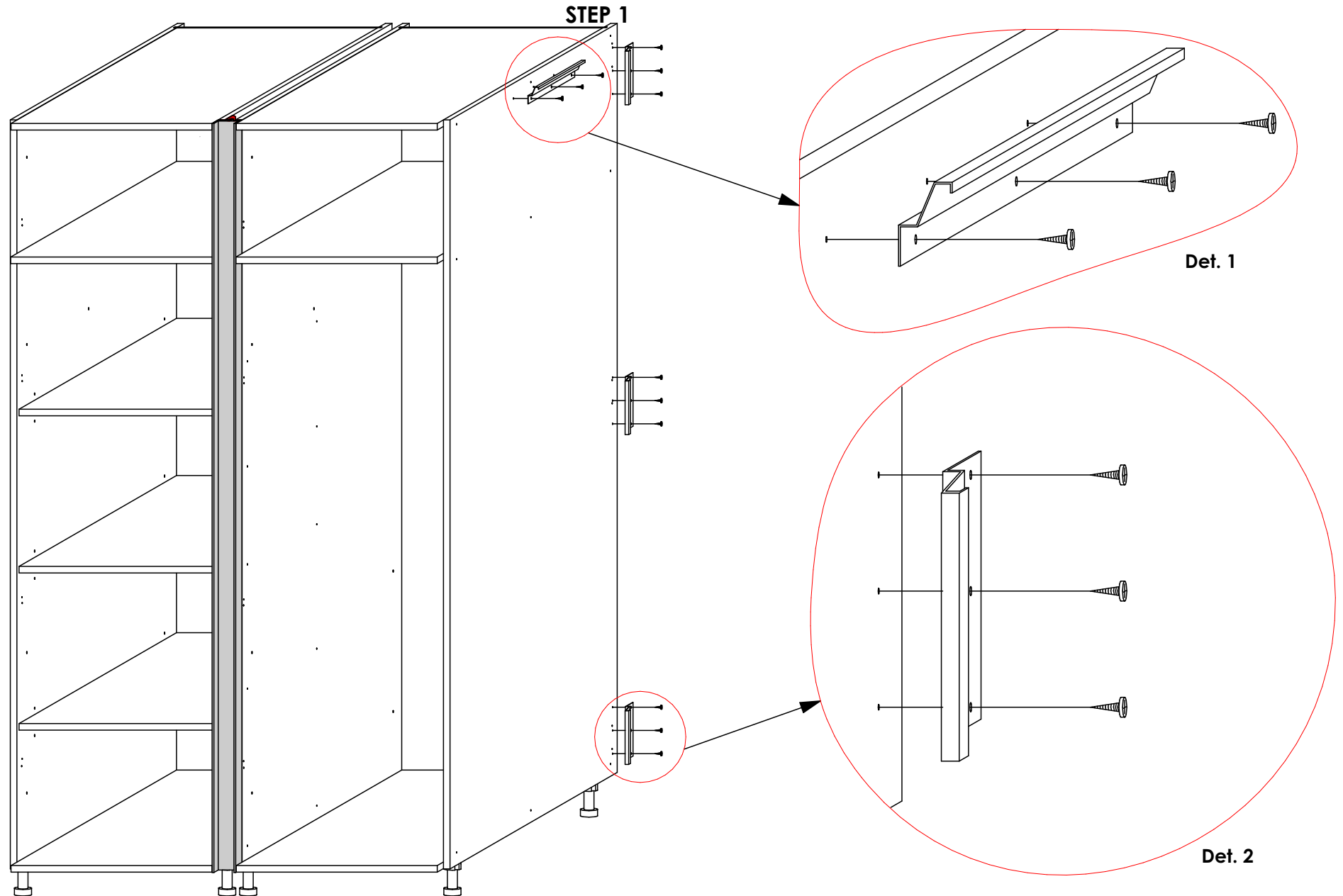


Fig. 1

Snap the **Double Vertical Gola Profile** into the **Double Vertical Gola Snap-on brackets**. See **Det. 7 & Fig. 1**.

GOLA INSTALLATION GUIDE

SINGLE VERTICAL GOLA

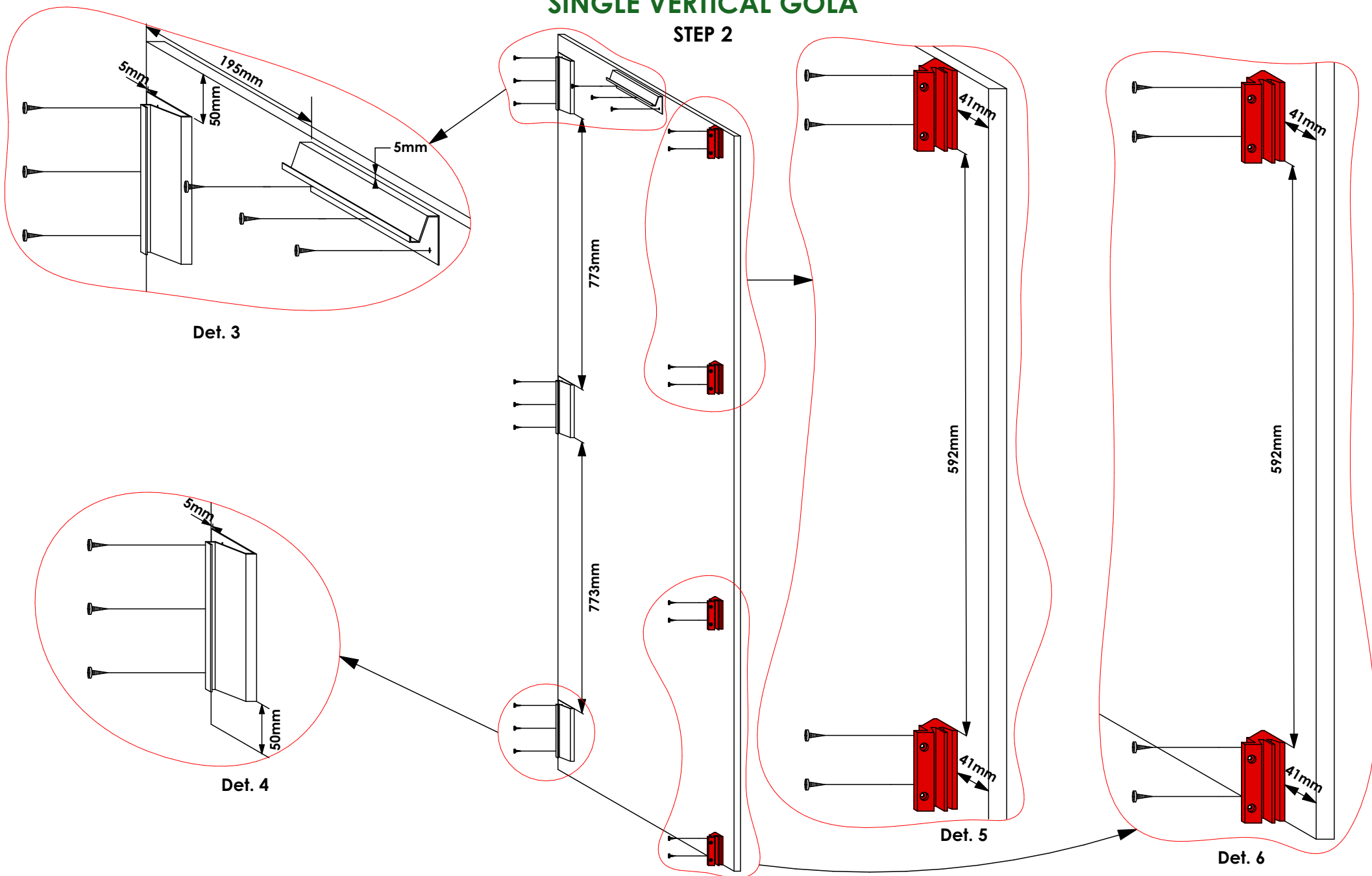


For an end panel connecting to a Tall Cabinet, connect the provided steel brackets in the shown positions using the provided screws.
Use the pre-drilled pilot holes as a guide. See **Det. 1** & **Det. 2**.

GOLA INSTALLATION GUIDE

SINGLE VERTICAL GOLA

STEP 2



On the end panel, connect the provided **steel brackets** and **Single Vertical Gola Snap-on brackets** in the shown positions using the provided screws. See **Det. 3 - Det. 6** for measurements.

GOLA INSTALLATION GUIDE

SINGLE VERTICAL GOLA

STEP 3

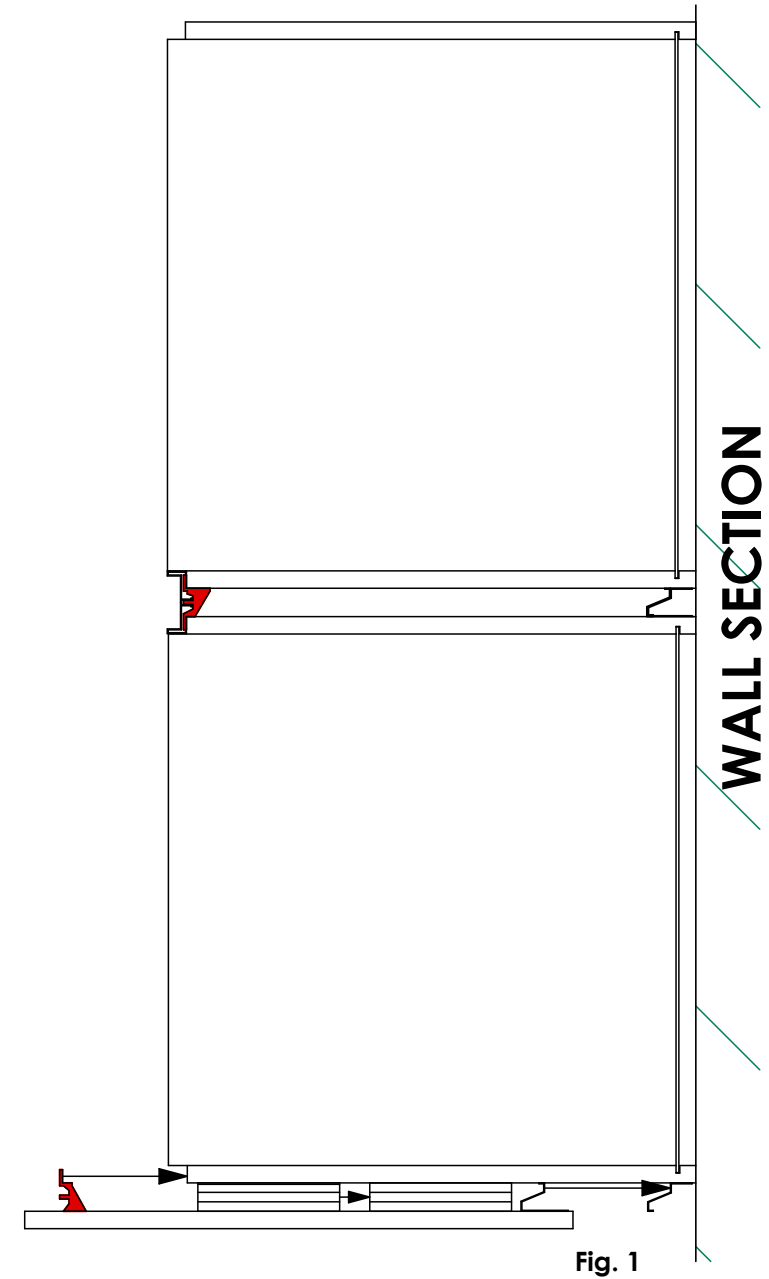
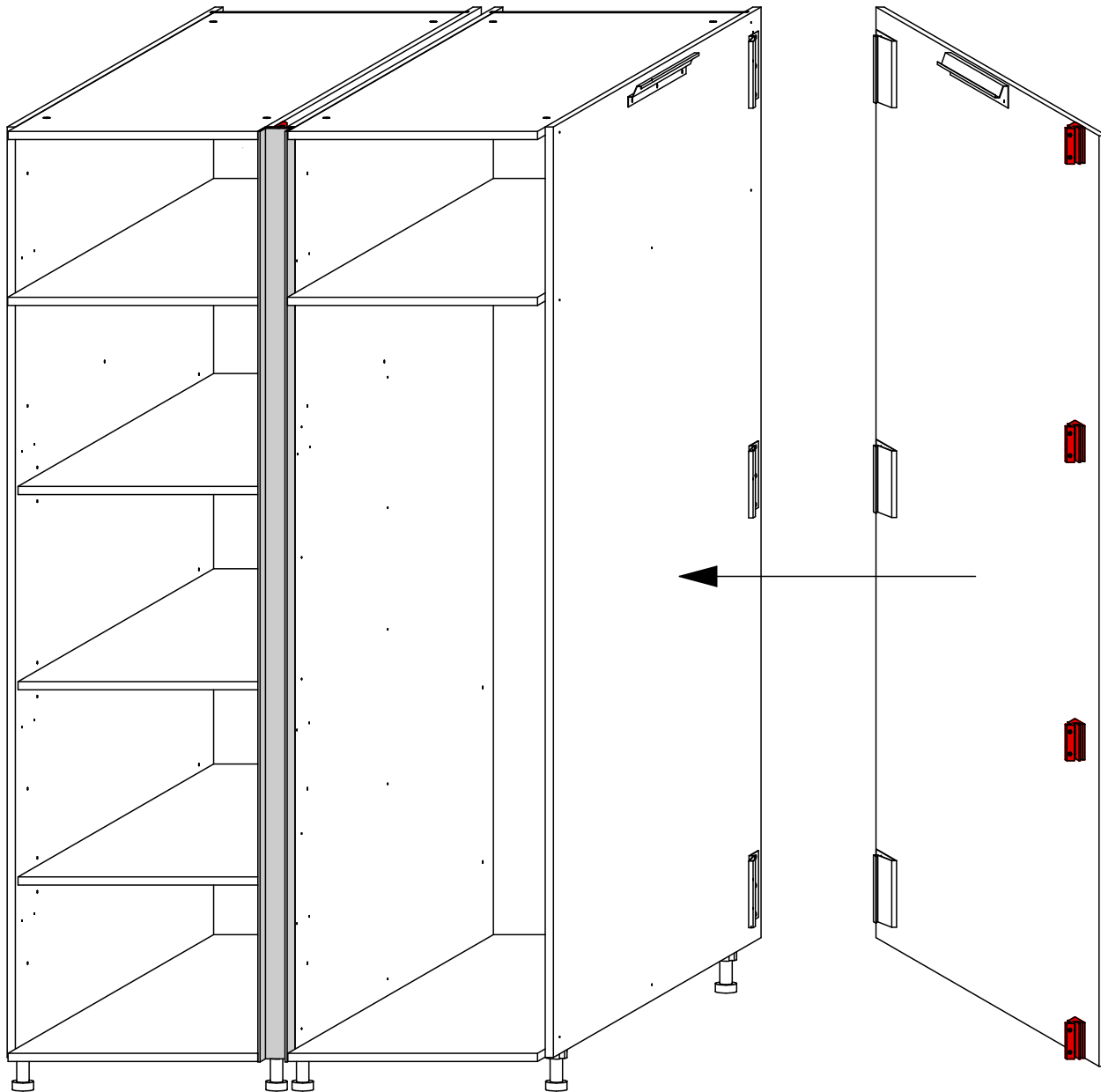


Fig. 1

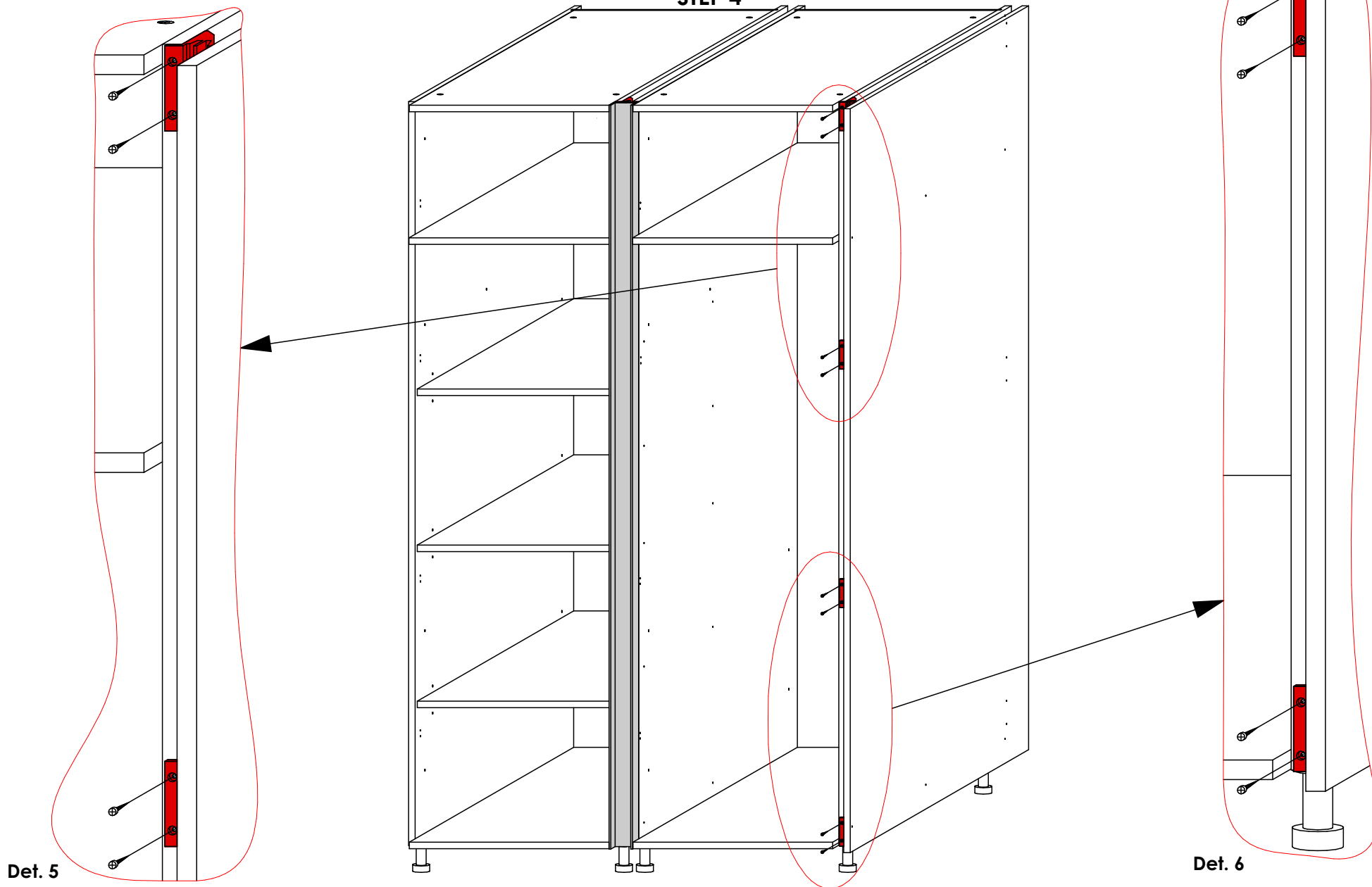
PLAN VIEW

Connect the end panel to the tall cabinet as shown. See **Fig. 1** for details.

GOLA INSTALLATION GUIDE

SINGLE VERTICAL GOLA

STEP 4

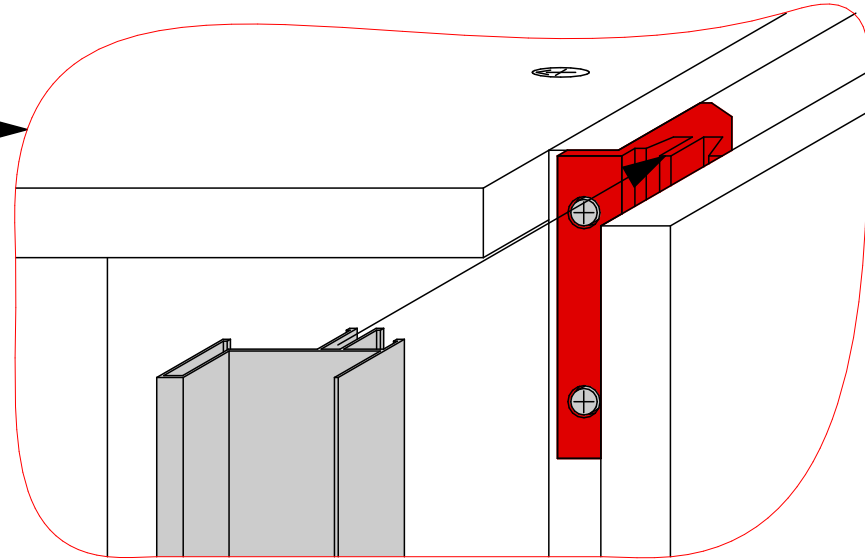
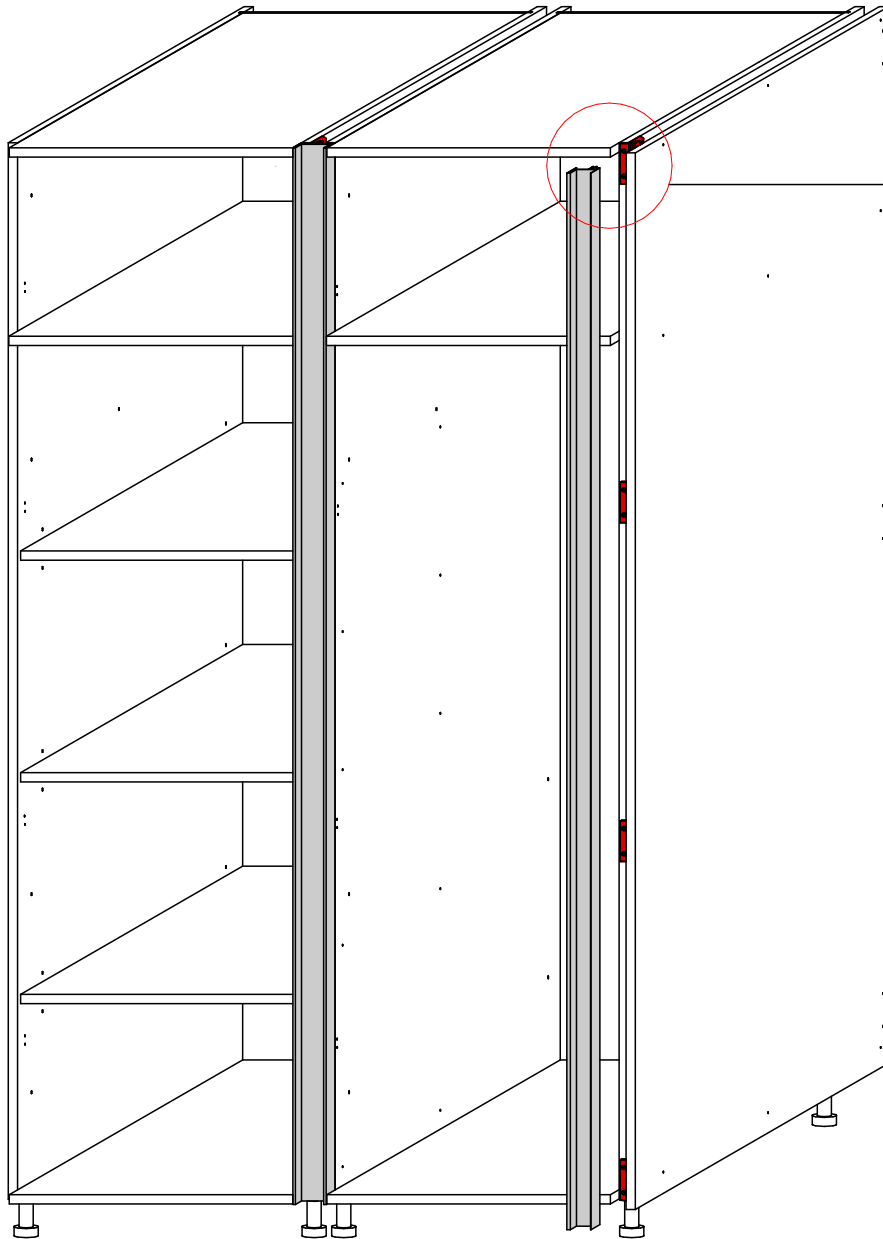


With the **steel brackets interlocked** and the **Single Vertical Gola Snap-on brackets in position**, add the provided screws for the **Single Vertical Gola Snap-on brackets** in the shown positions. See **Det. 5 & Det. 6**.

GOLA INSTALLATION GUIDE

SINGLE VERTICAL GOLA

STEP 5



Det. 7

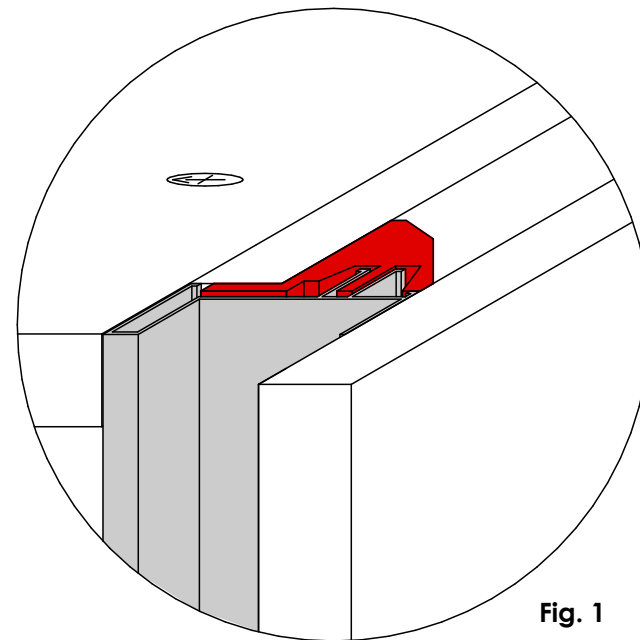


Fig. 1

Snap the **Single Vertical Gola Profile** into the **Single Vertical Gola Snap-on brackets**. See **Det. 7 & Fig. 1**.