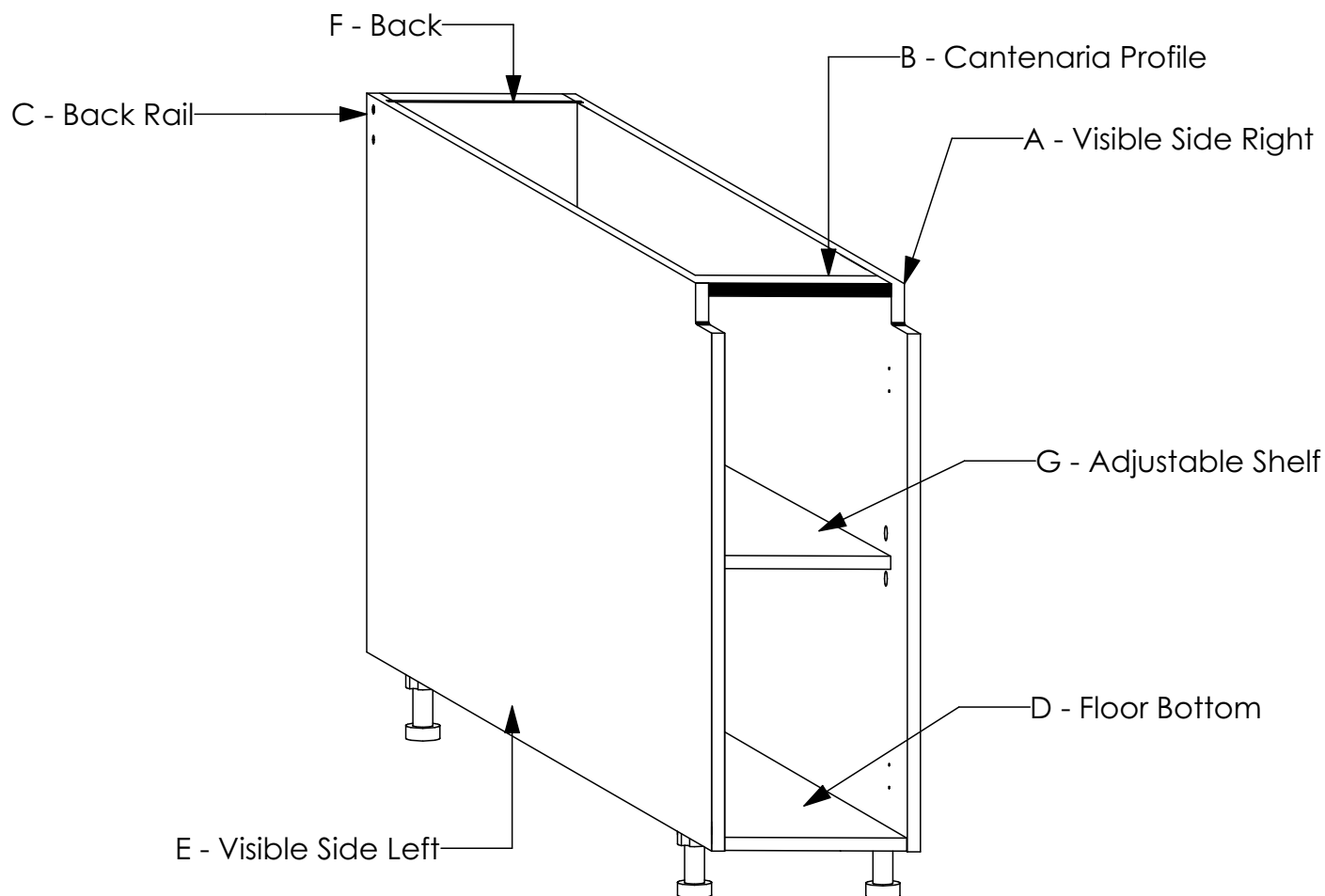


ALULINE SCREWLOC FLATPAX KITCHEN RANGE

ASSEMBLY GUIDE

BASE CABINET 450mm



TOTAL NUMBER OF PANELS: 6

HARDWARE

PRODUCT	QTY	IMAGE
Screw 4.0 x 50mm	10	
Screw 3.5 x 16mm	26	
Plinth Leg With Base H100mm Kit	4	
Shelf Studs	4	
Cantenaria-profile_Silver	1	
Clip and fix plate for cantenaria	2	

GENERAL INSTRUCTIONS

1. Confirm that all panels (6) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, C, D, E, F & G).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Countersink the holes on the side panels before inserting the screws.
5. Ensure that the screw is perpendicular to the surface being drilled for a clean and strong joint.

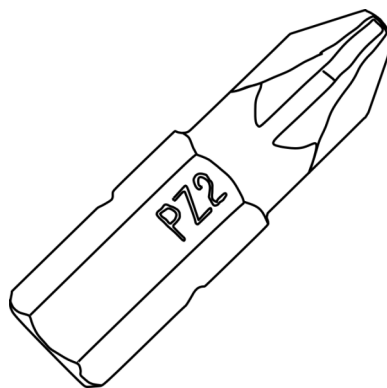
TOOLS REQUIRED



Screw Driver
(Pozidriv Head)

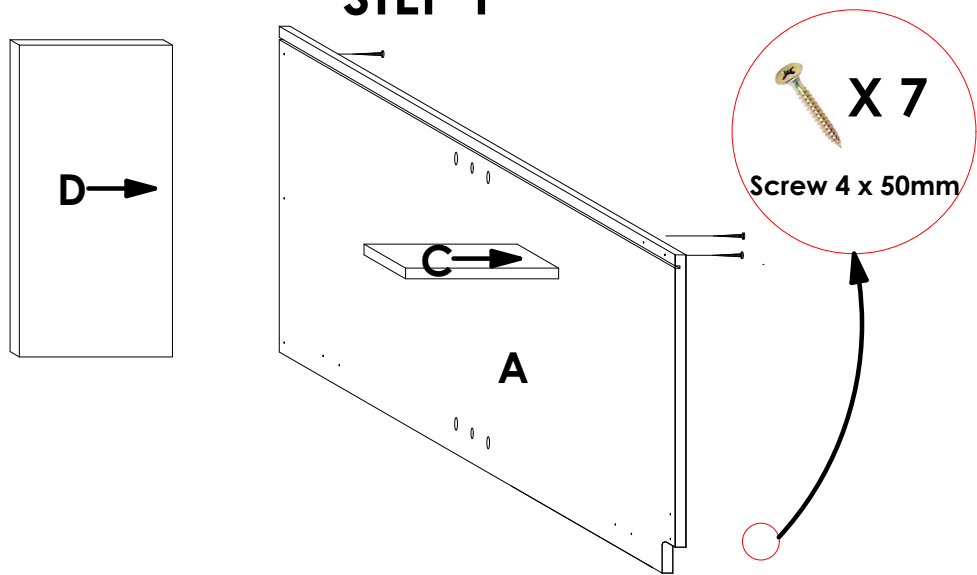


Cordless Drill



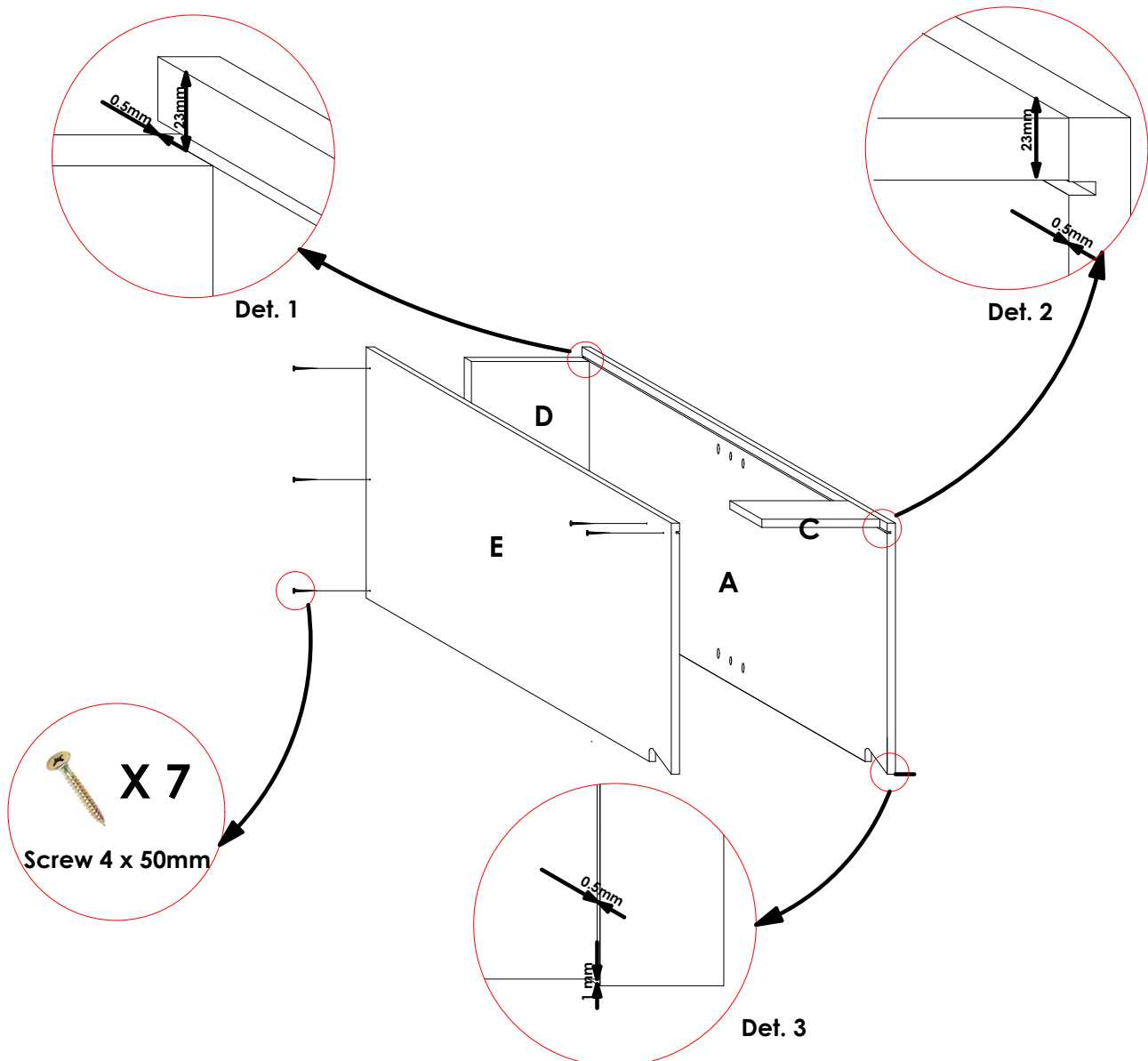
Pozi Bit (PZ2)

STEP 1



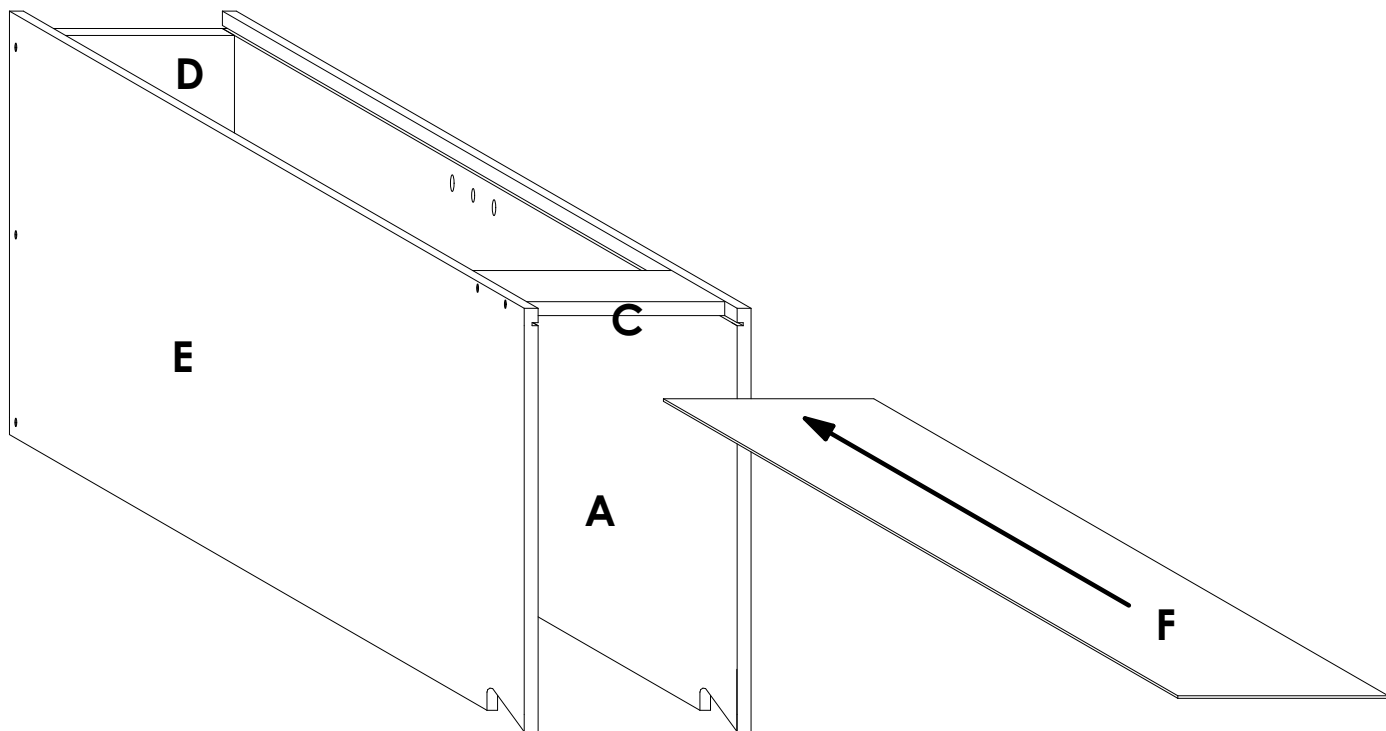
Connect panels **C & D** to panel **A** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Refer to **Det 1 - 3** below before fastening the screws.

STEP 2



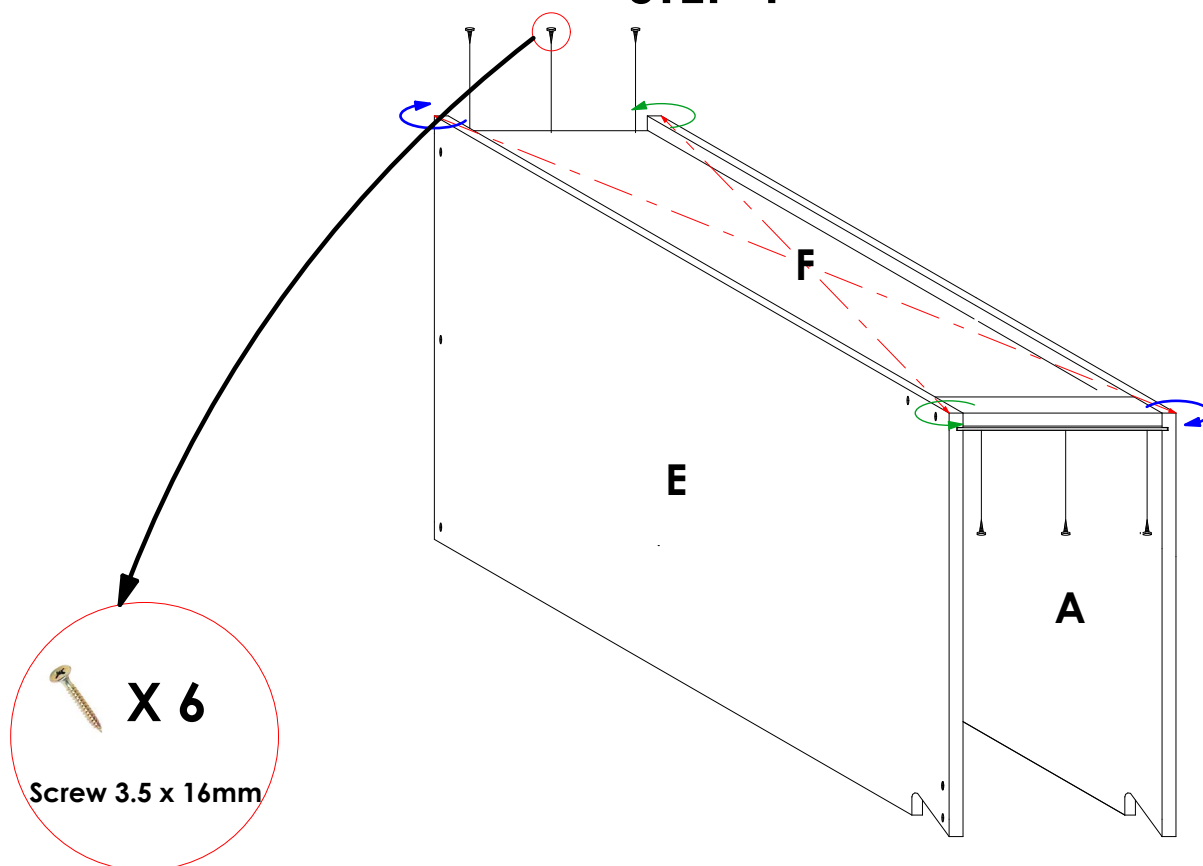
Connect panel **E** to panels **C & D** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Ensure that the **symmetry** between panel **E** and panel **A** is maintained. Refer to **Det 1 - 3**.

STEP 3



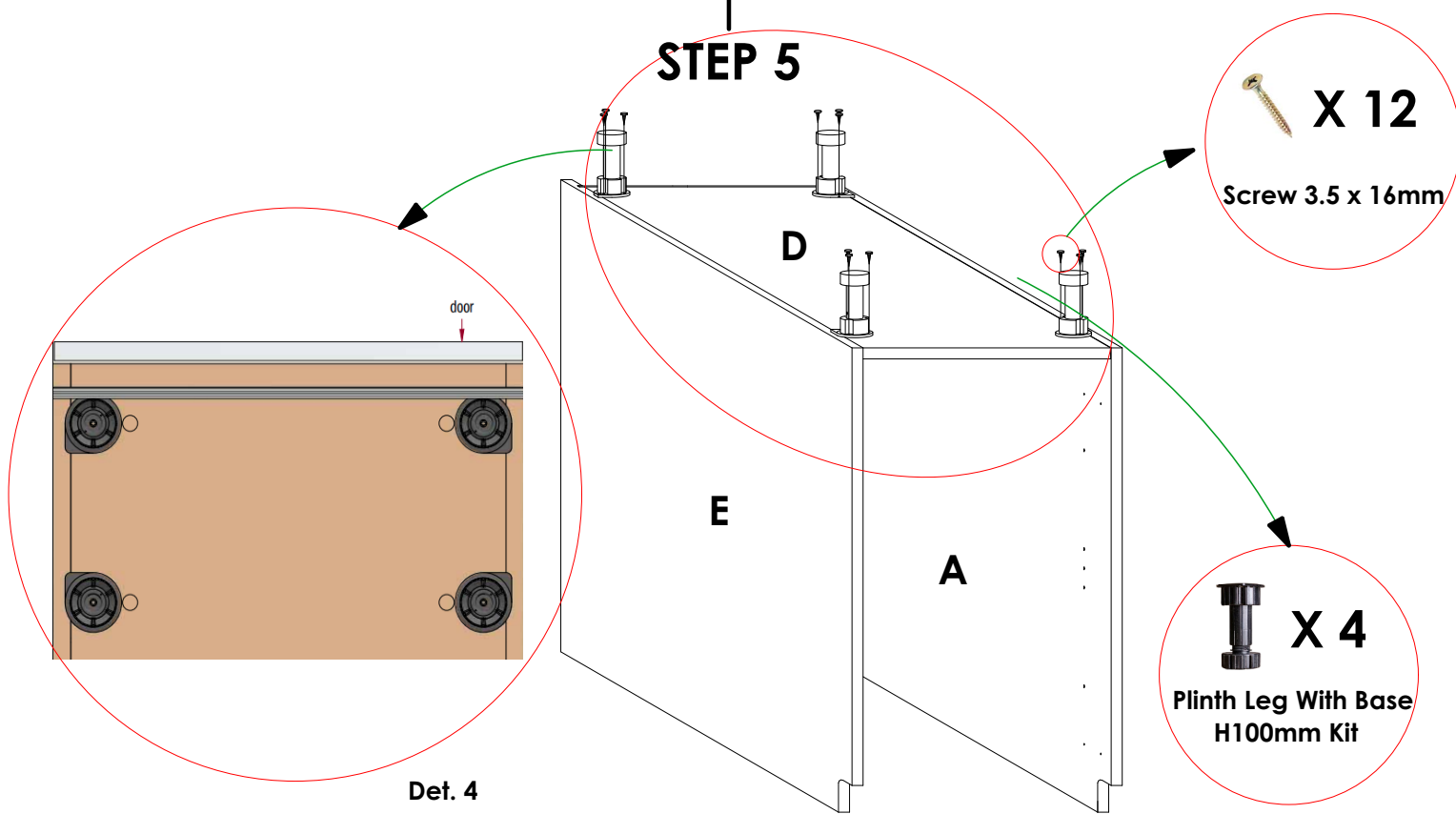
Slide the 3mm panel (F) into the groove on panels **A & E** with the finished side facing down.

STEP 4



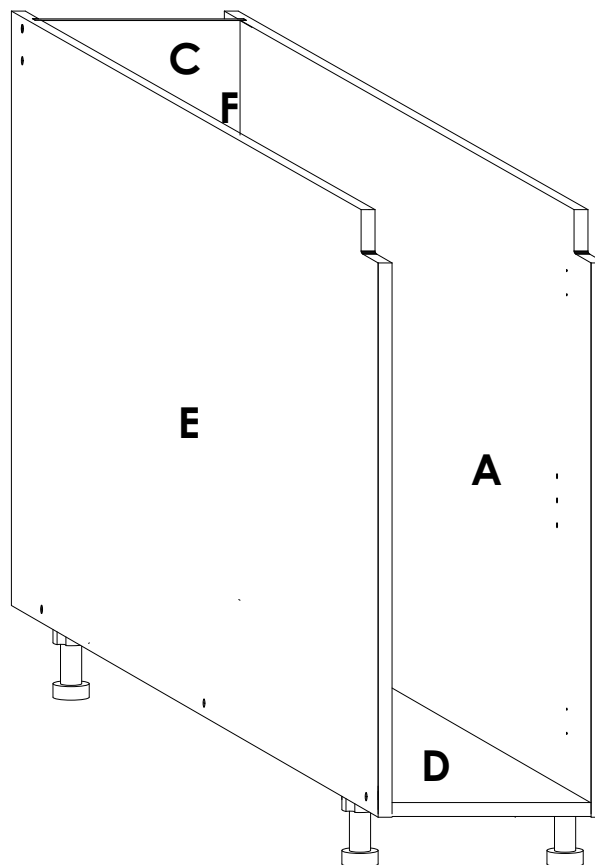
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel **F** to panels **C & D** as shown using **Screw 3.5 X 16mm**.

STEP 5



Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **D**. Ensure that the orientation is as shown in **Det. 4**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **D**.

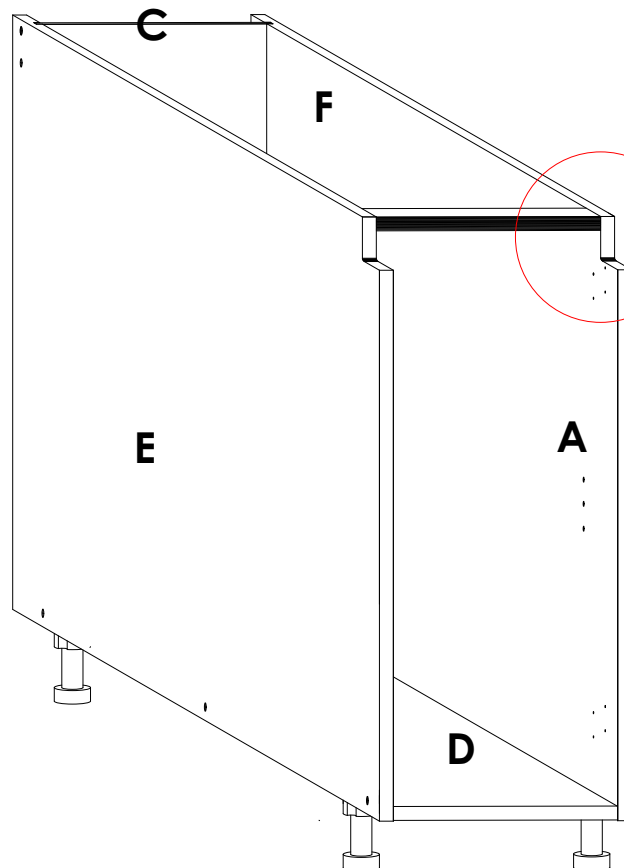
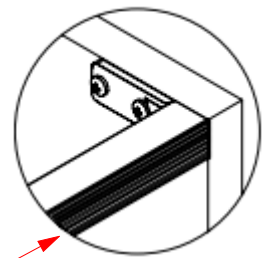
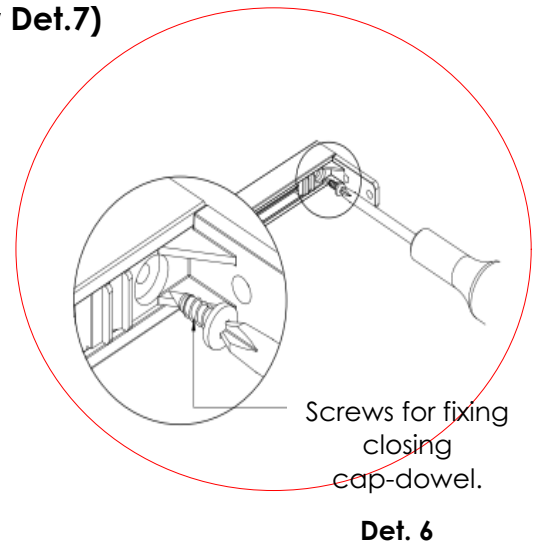
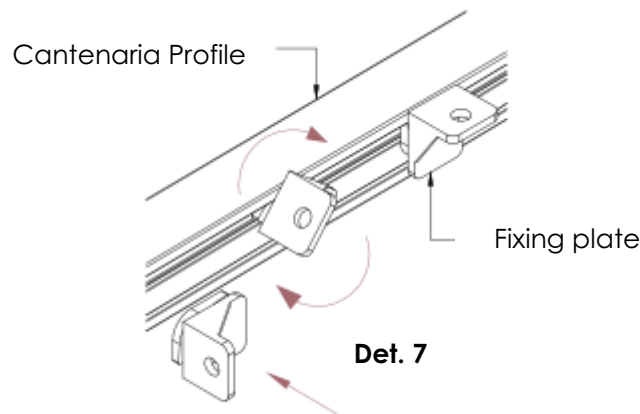
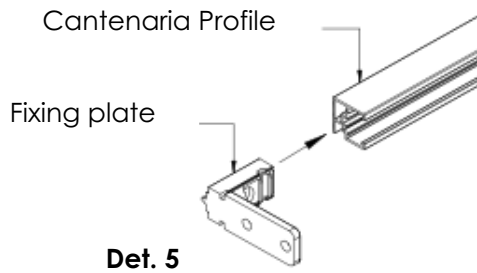
STEP 6



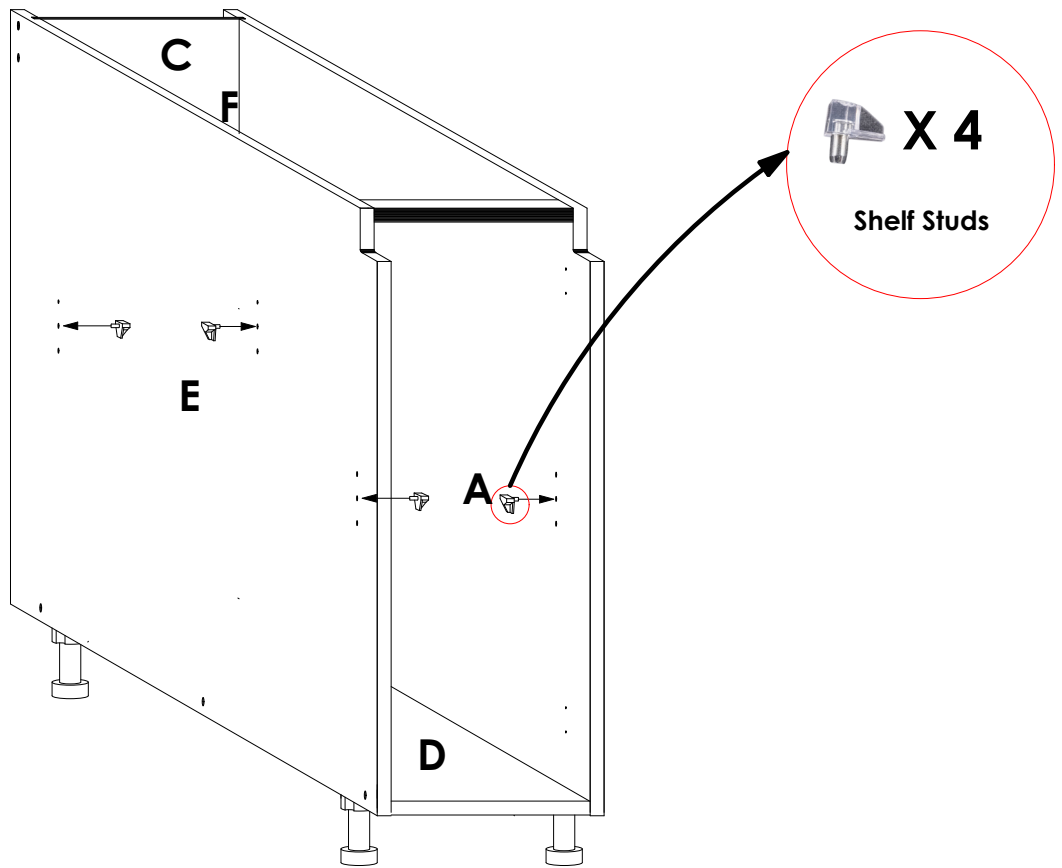
Flip the cabinet upright down as shown and confirm that the legs are secured firmly.

STEP 7

Fix the cantenaria profile as shown below. **Step 1;** Insert the end cap flush with the profile. **(View Det.5).** **Step 2;** Use the screw provided to securely fasten the end dowel to the profile and onto the panel A and panel E. **(View Det.6).** **Step 3;** Fix the cantenaria profile to the top using the special connecting plate. **(View Det.7)**

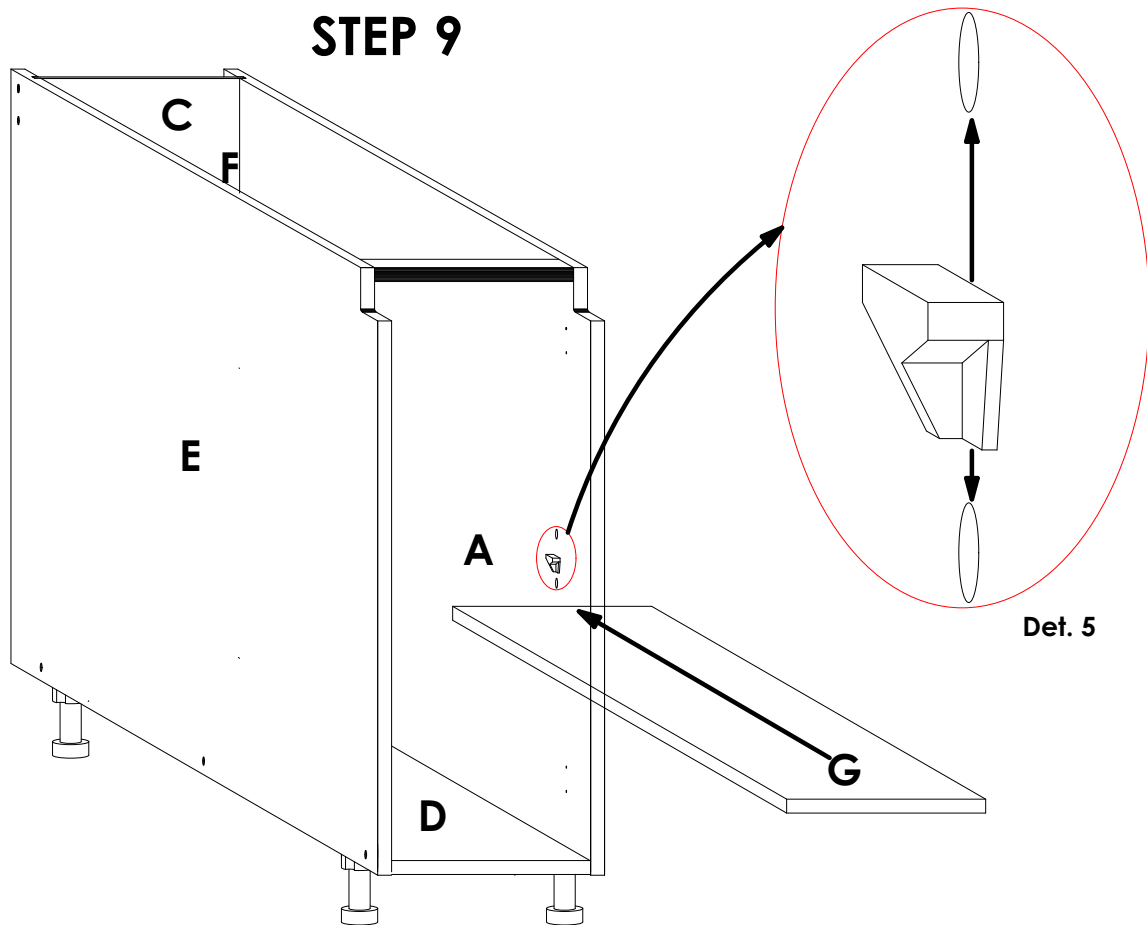


STEP 8



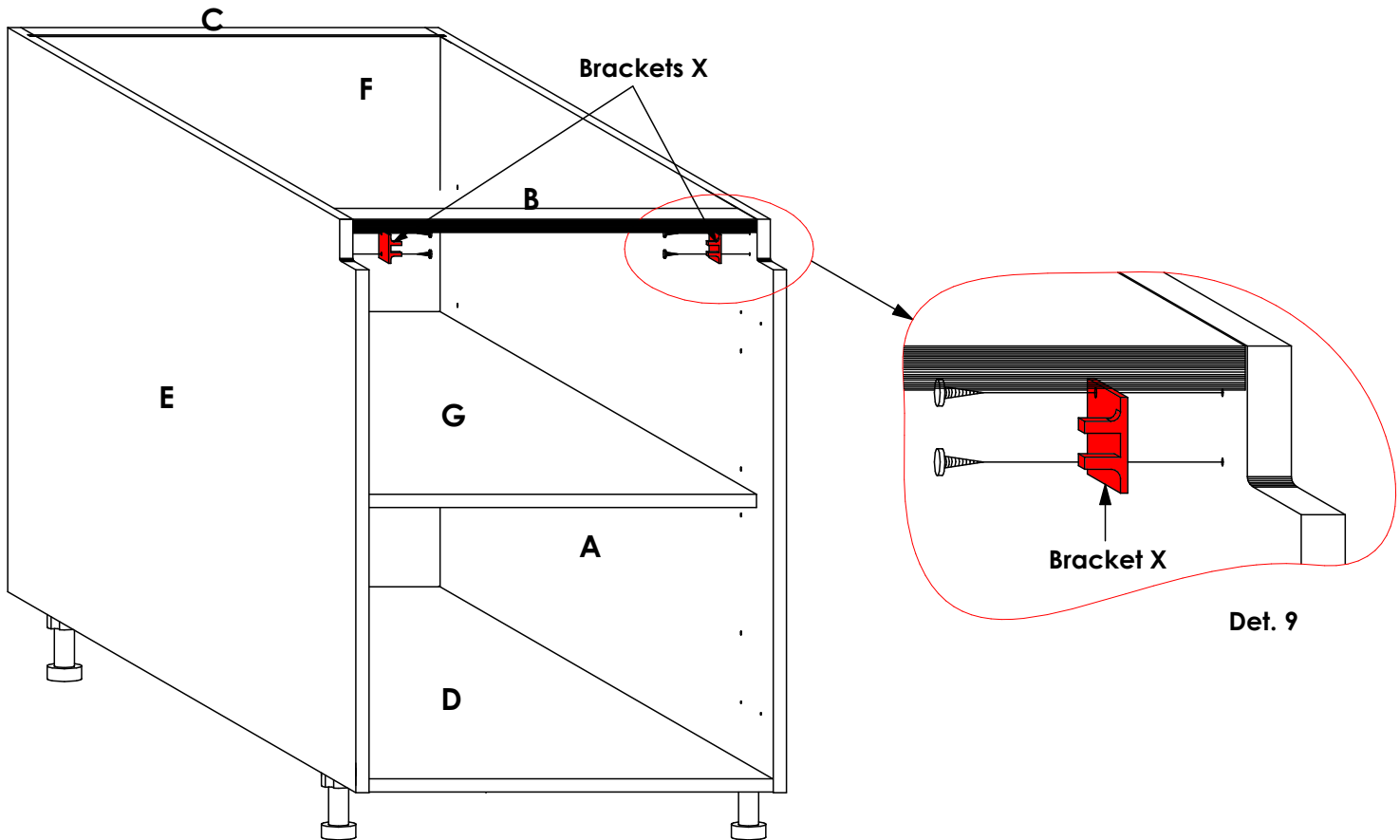
Insert the **Shelf Studs** in the shown positions.

STEP 9

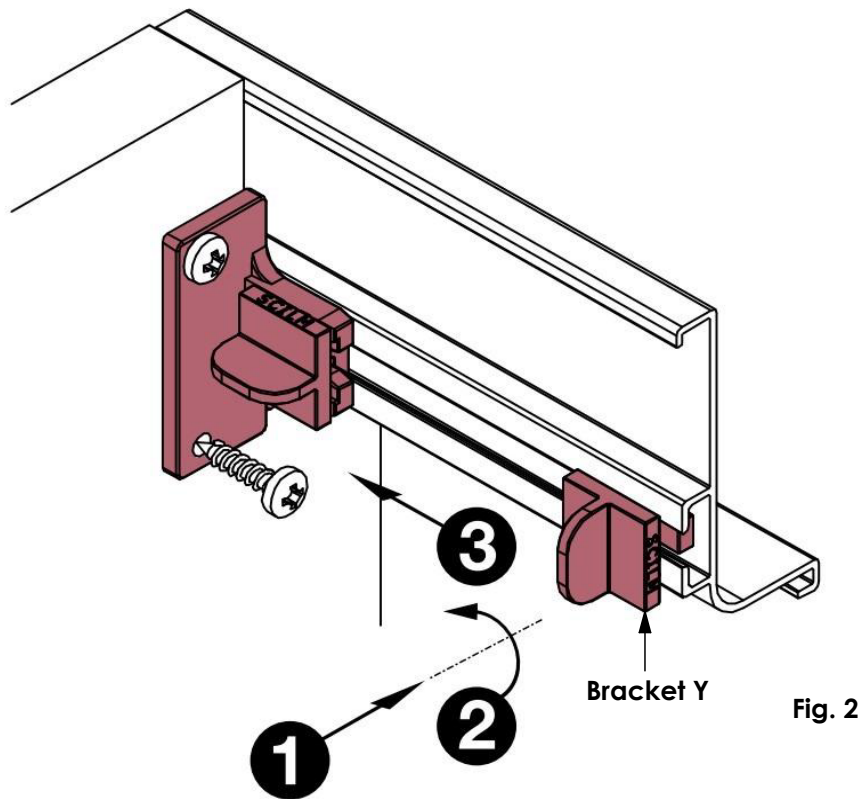


Slide in panel **G** as shown, such that it sits on the four shelf studs. The level of the shelf is adjustable by shifting the position of the shelf studs as shown in **Det. 5**. See Door Installation Guide for further instructions.

STEP 10 (GOLA PROFILE INSTALLATION)



Using **Screw 3.5 x 16mm**, connect the shown **Brackets X** on panels **A & E** as shown. Use the pre-drilled pilot holes to align the brackets. See **Det. 9**.



1. Place the Gola Profile on the provided notch as shown. Insert **Bracket Y** in the channel on the backside of the Gola Profile. See **Fig. 2**.
2. Turn **Bracket Y** 90° as shown. See **Fig. 2**.
3. Slide **Bracket Y** onto **Bracket X** as shown. See **Fig. 2**.

See the Door Installation guide for further instructions.