PG BISON

ALULINE SCREWLOC FLATPAX KITCHEN RANGE

ASSEMBLY GUIDE

BASE CABINET OVEN 600mm

C - Back Rail

A - Visible Side Right

H - Fixed Shelf

D - Floor Bottom

E - Visible Side Left
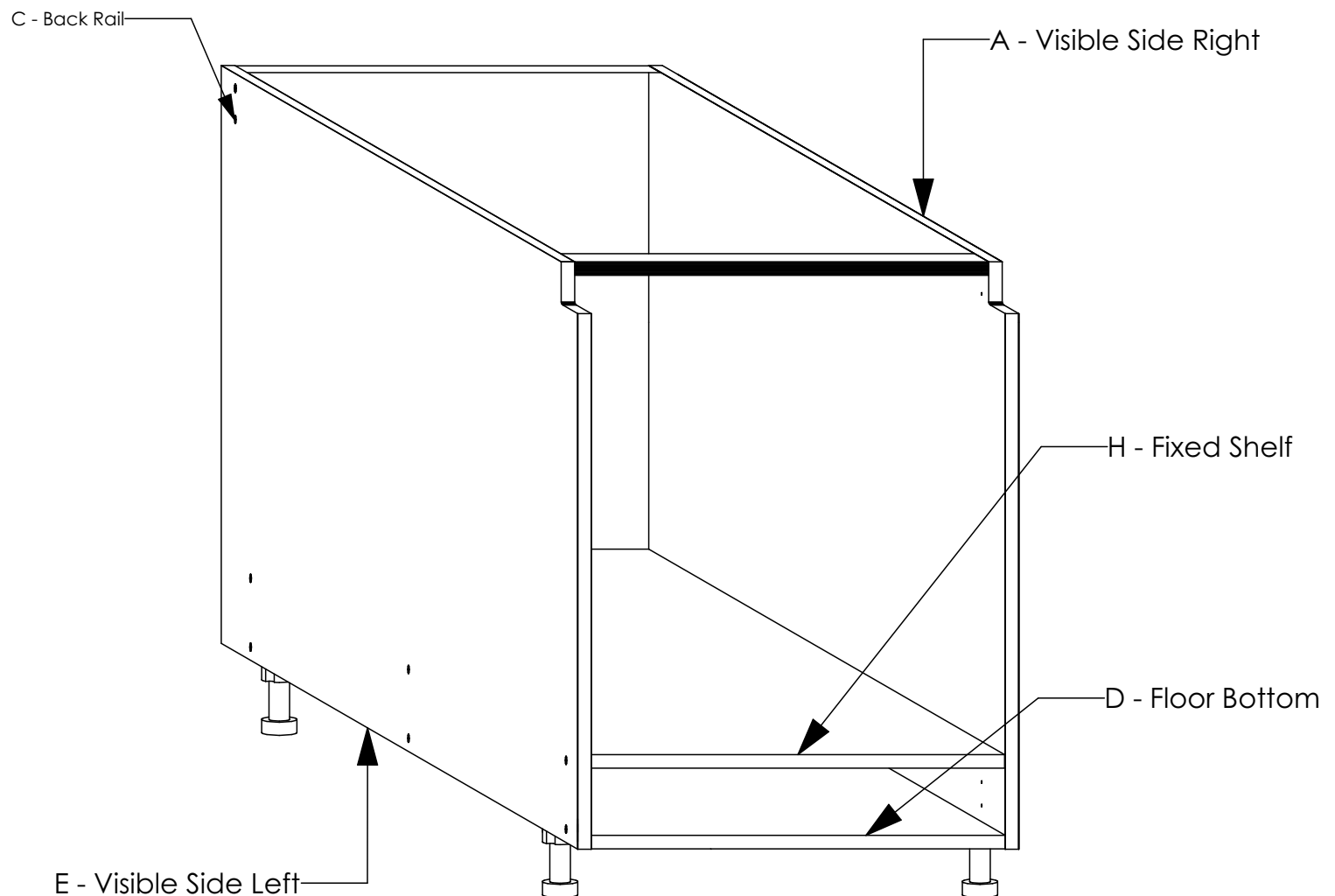
HARDWARE

TOTAL NUMBER OF PANELS: 5

| PRODUCT	QTY	IMAGE
Screw 4.0 x 50mm	16	
Screw 3.5 x 16mm	16	
Plinth Leg With Base H100mm Kit	4	
Cantenaria-profile_Silver	1	
Clip and fix plate for cantenaria	2	

GENERAL INSTRUCTIONS

1. Confirm that all panels (5) are in the package before assembling.

2. Check the white sticker on each panel for the labelling (A, C, D, E & H).

3. Ensure that the panels are laid on a non-abrasive surface when assembling.

4. Countersink the holes on the side panels before inserting the screws.

5. Ensure that the screw is perpendicular to the surface being drilled for a clean and strong joint.
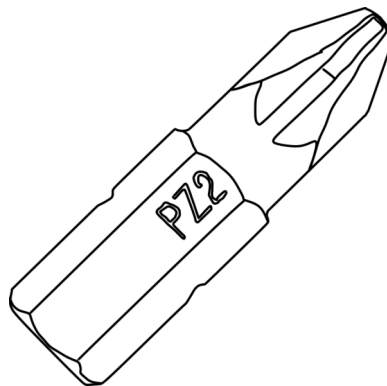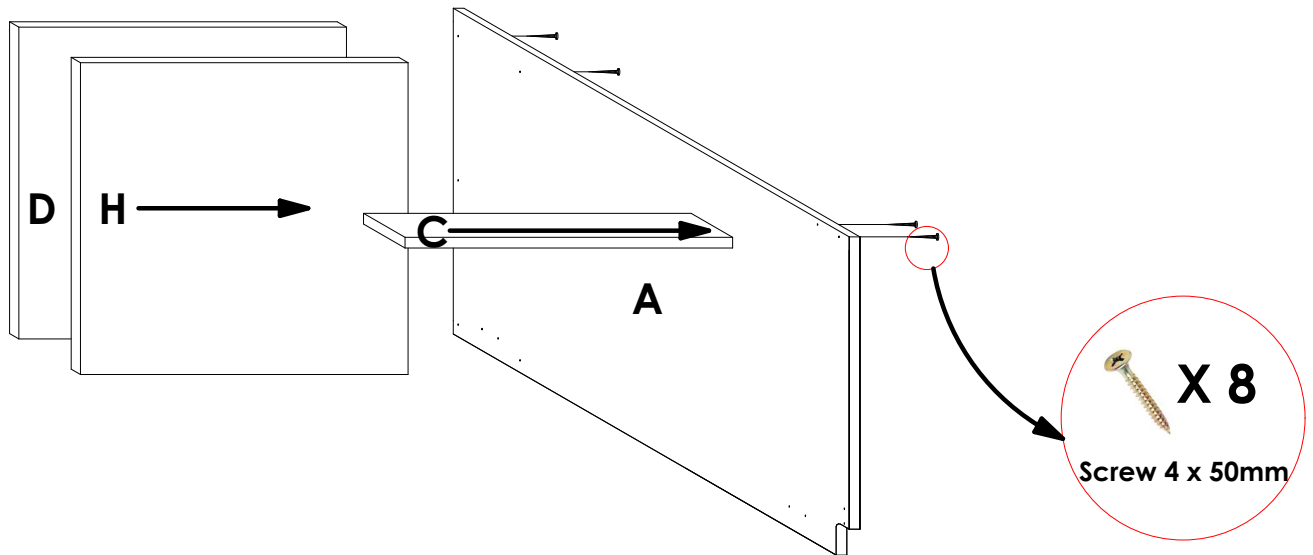
TOOLS REQUIRED

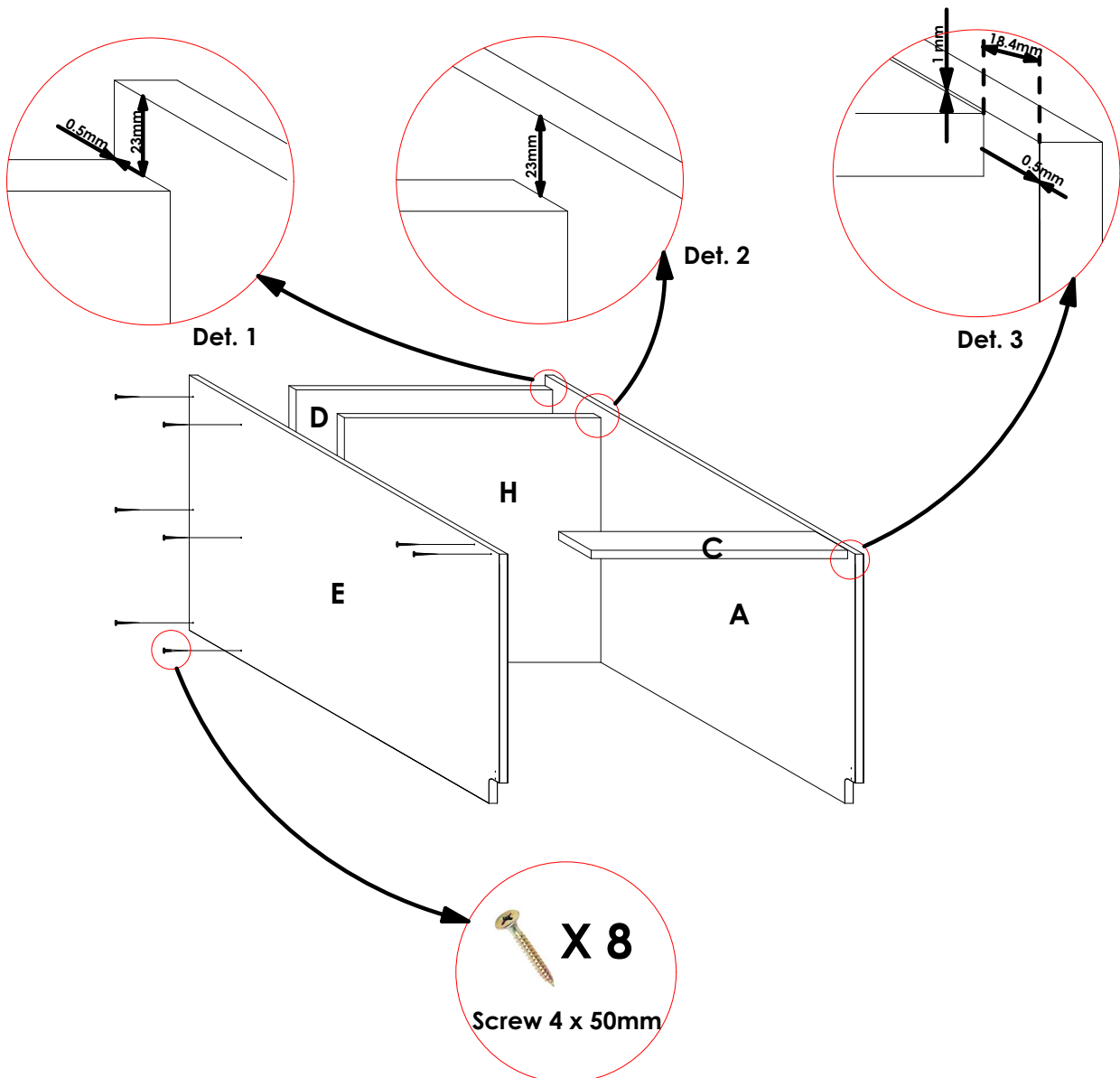Screw Driver
(Pozidriv Head)
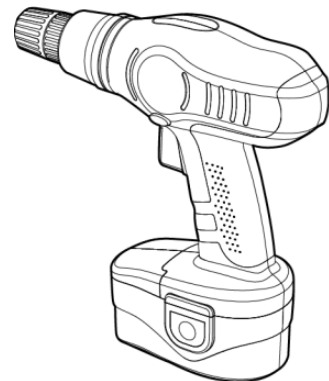
Cordless Drill

Pozi Bit (PZ2)

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STEP 1

D **H**

C

A

X 8

Screw 4 x 50mm

Connect panels **C, D & H** to panel **A** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Refer to **Det 1 - 3 below** before fastening the screws.

STEP 2

0.5mm / 23mm

Det. 1

23mm

Det. 2

1 mm / 18.4mm / 0.5mm

Det. 3

D

H

E

C

A

X 8

Screw 4 x 50mm

Connect panel **E** to panels **C, D & H** using **Screw 4.0 X 50mm** in the pre-drilled pilot holes as shown. Ensure that the **symmetry** between panel **E** and panel **A** is maintained. Refer to **Det 1 - 3**.

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STEP 3

Det. 4

X 12
Screw 3.5 x 16mm

X 4
Plinth Leg With Base H100mm Kit
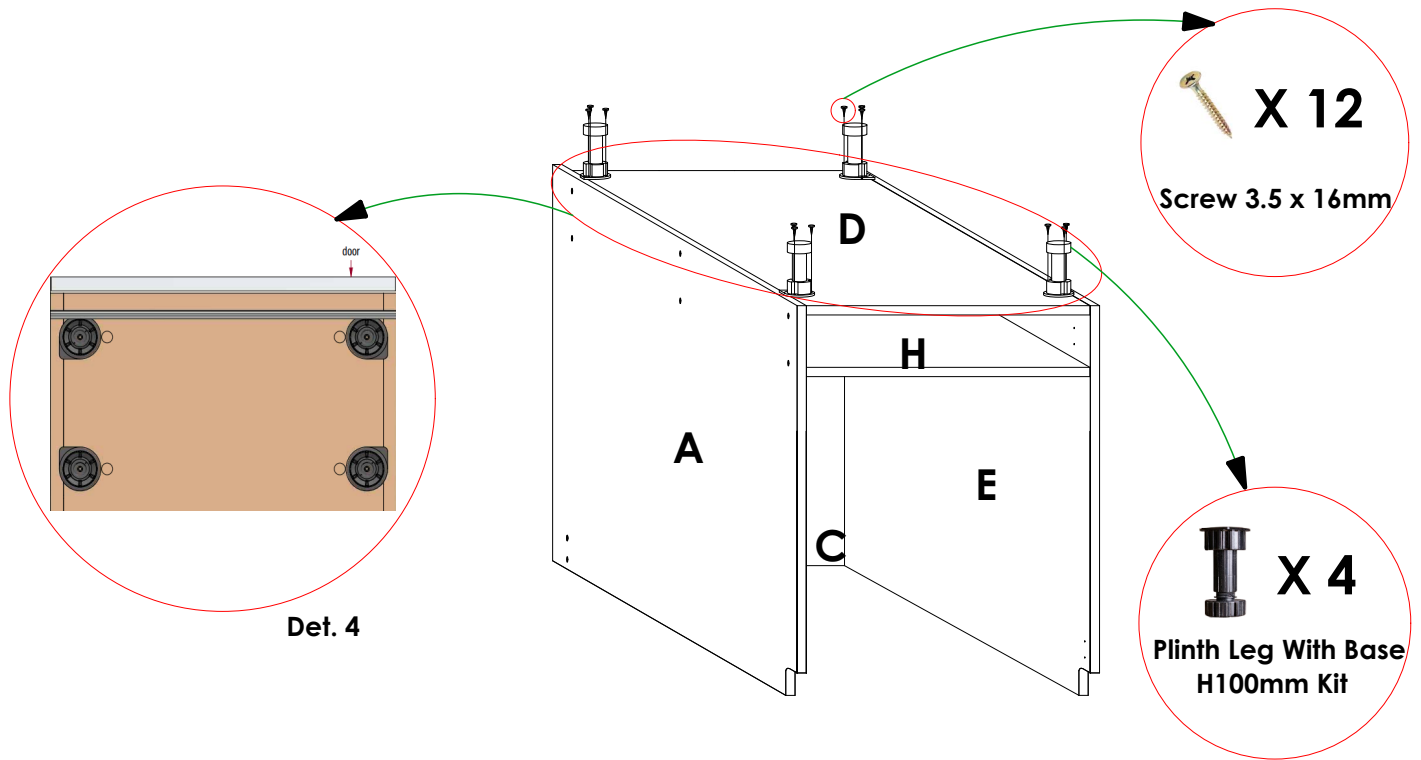
Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **D**. Ensure that the orientation is as shown in **Det. 4**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **D**.

STEP 4
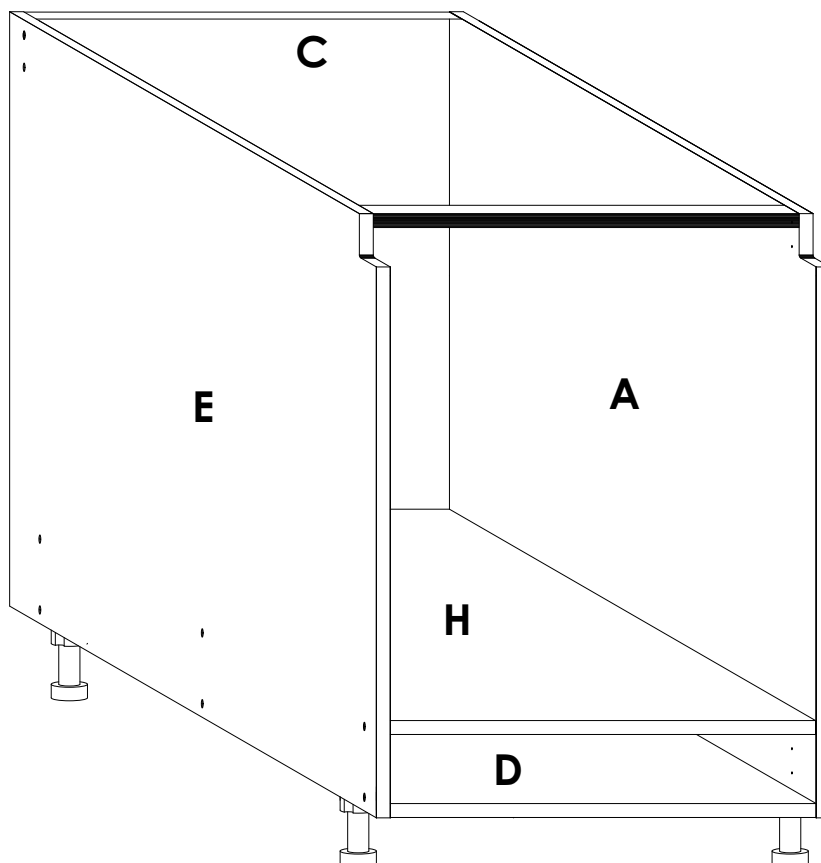
Flip the cabinet upright down as shown and confirm that the legs are secured firmly. Attach the **dummy panels** as per the **Dummy Panels Installation Guide**.

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STEP 5

Fix the cantenaria profile as shown below.**Step 1;** Insert the end cap flush with the profile.
(View Det.5). Step 2; Use the screw provided to securely fasten the end dowel to the profile
and onto the panel A and panel E. **(View Det.6). Step 3;** Fix the cantenaria profile to the top using
the special connecting plate.**(View Det.7)**

Cantenaria Profile

Fixing plate

Det. 5

Screws for fixing
closing
cap-dowel.

Det. 6

Cantenaria Profile

Fixing plate

Det. 7

C

E

A

H

D

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