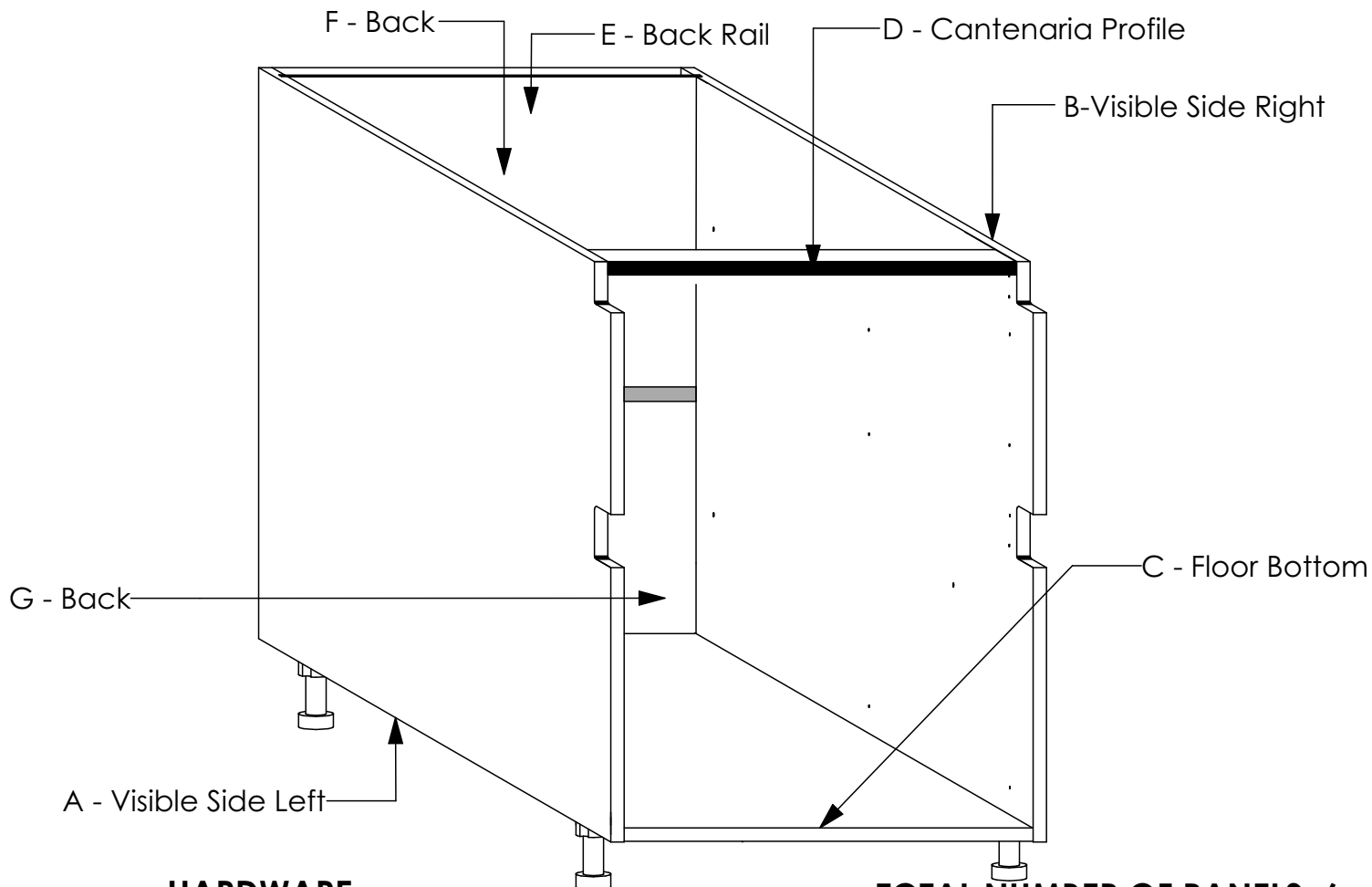


ALULINE QUICKLOC FLATPAX KITCHEN RANGE ASSEMBLY GUIDE BASE CABINET DRAW 600mm



HARDWARE

TOTAL NUMBER OF PANELS: 6

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	6	
Sys5 Cam 3000 15 x 14 mm	6	
Wooden Dowel Titus 8 x 30 mm	12	
Screw 3.5 x 16mm	28	
Plinth Leg With Base H100mm Kit	4	
Cabinet Connecting Screw Kit	4	
Cantenaria-profile_Silver	1	
Clip and fix plate for cantenaria	2	
H Profile Backer Connector	1	

TOOLS REQUIRED



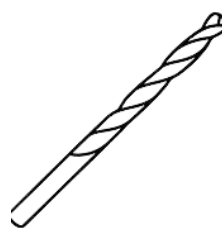
Screw Driver
(Pozi driv Head)



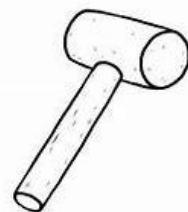
Cordless Drill



Pozi Bit (PZ2)



8mm Drill Bit

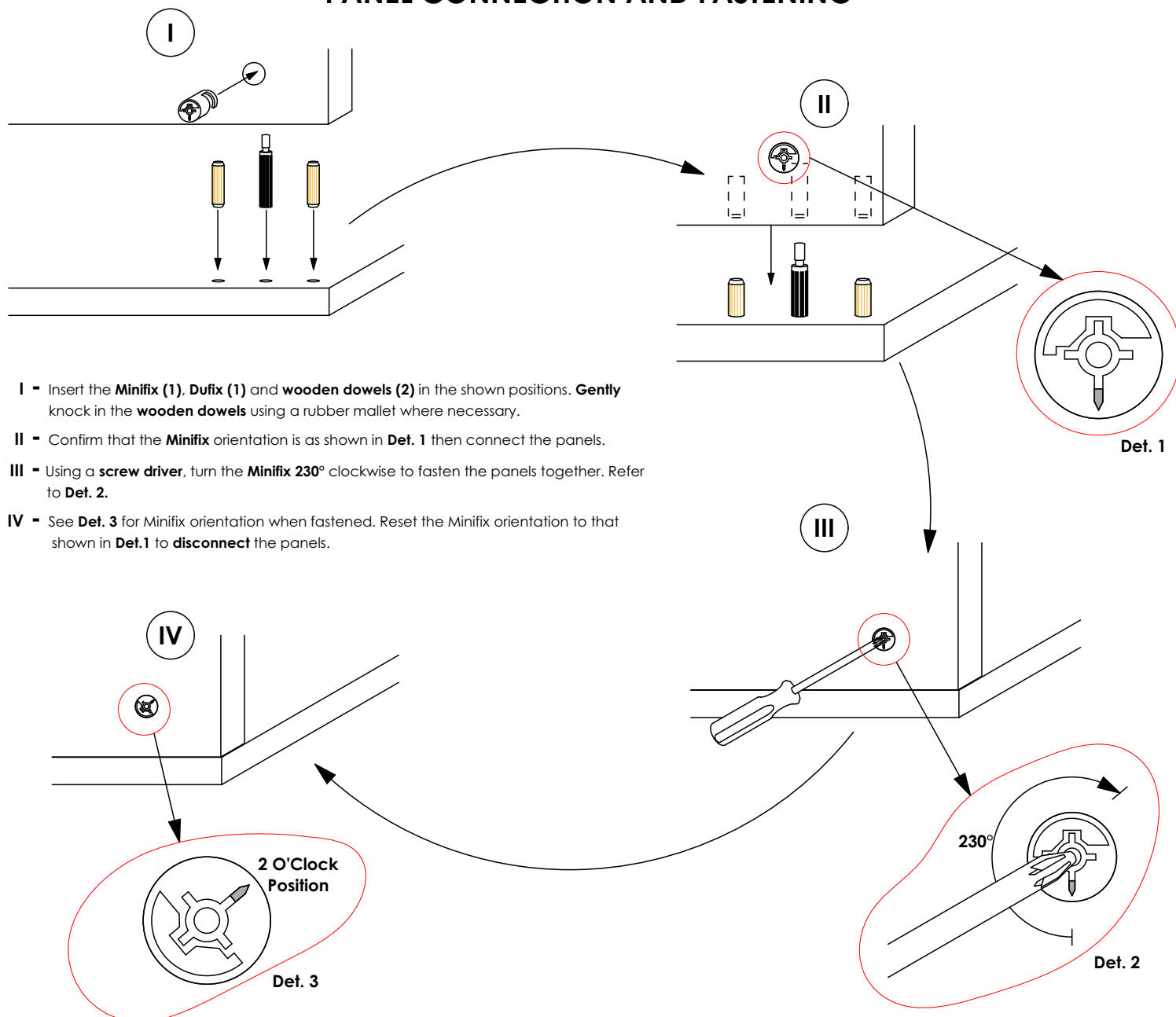


Rubber Mallet

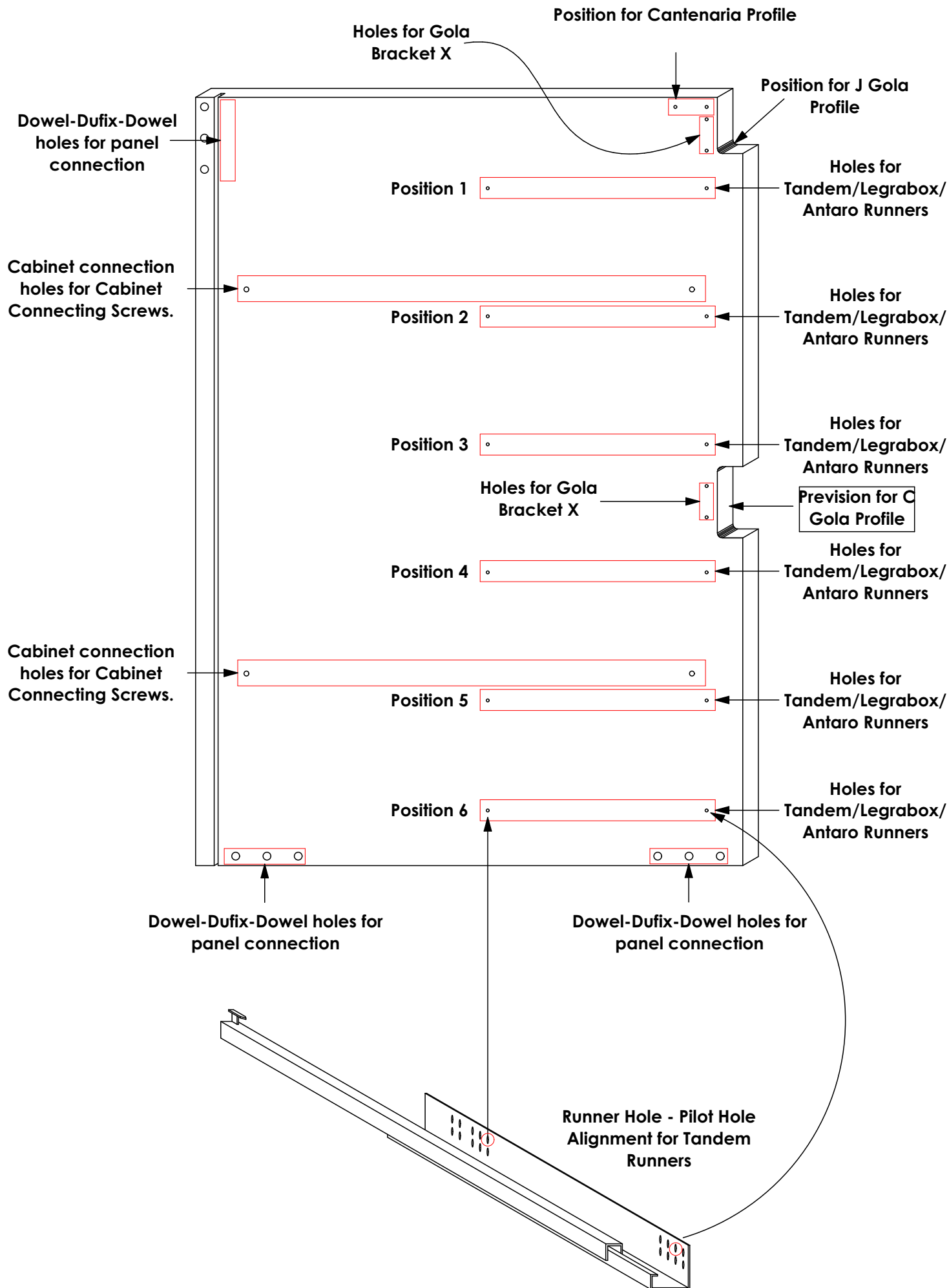
GENERAL INSTRUCTIONS

1. Confirm that all panels (7) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F & G).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

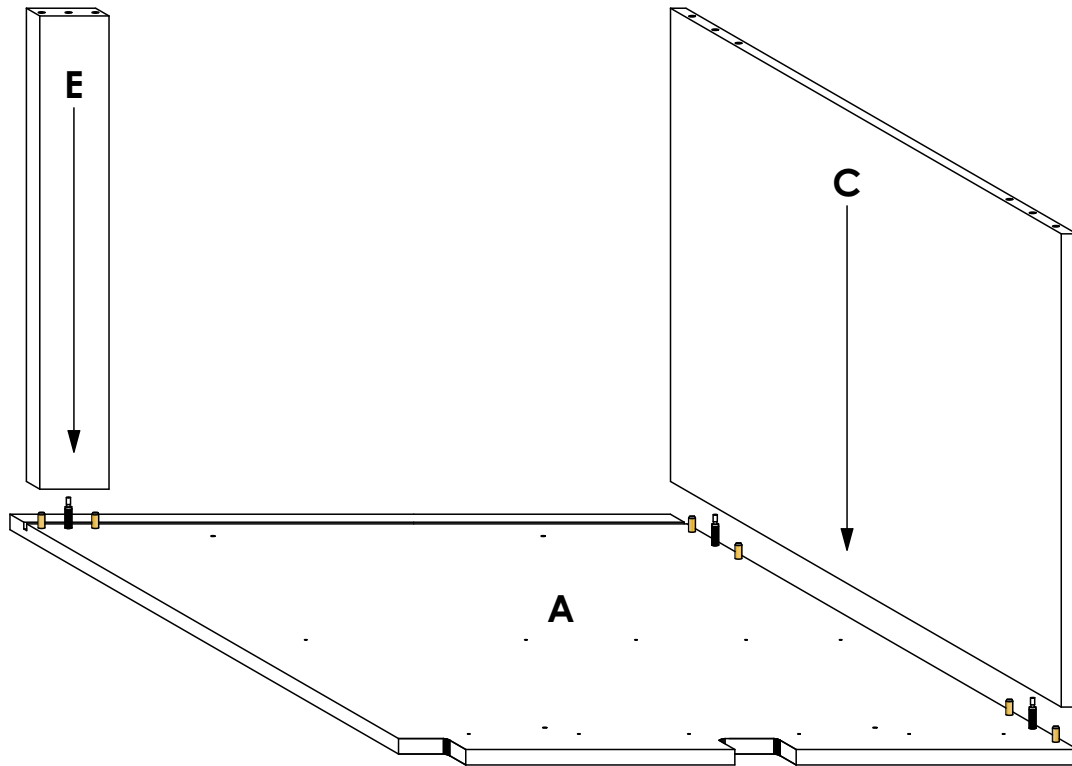
PANEL CONNECTION AND FASTENING



PILOT HOLES GUIDE FOR SIDE PANELS

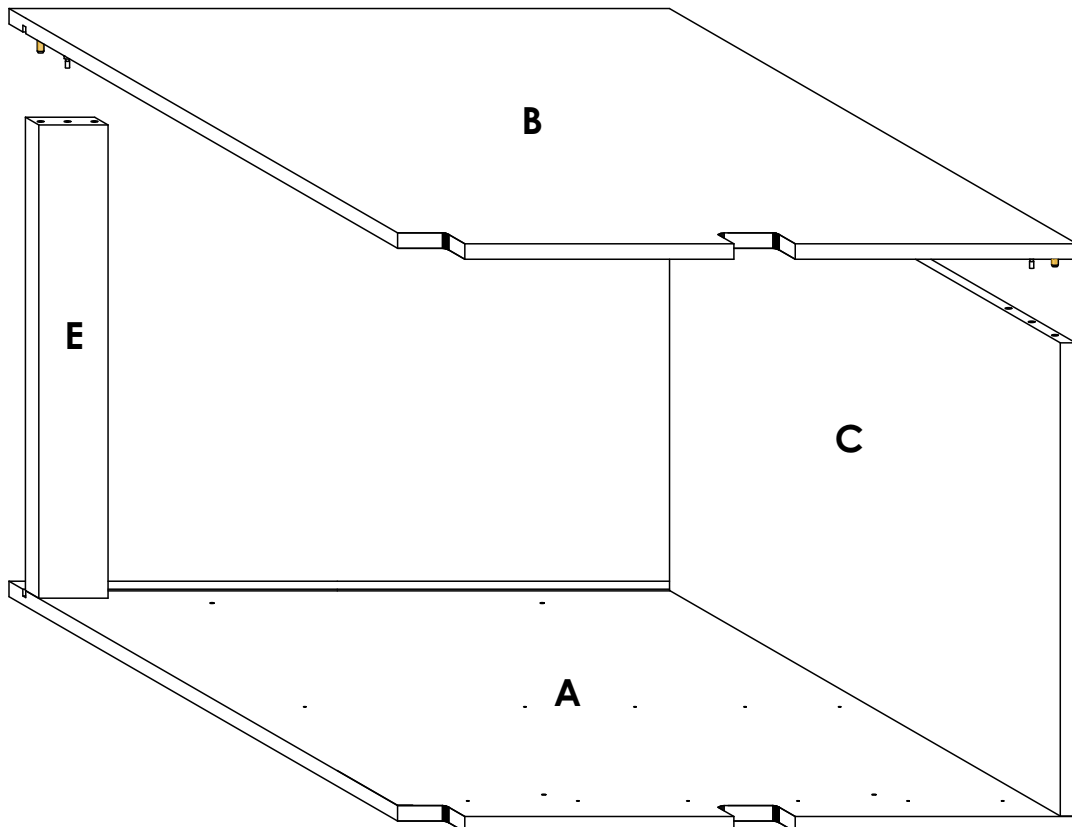


STEP 1



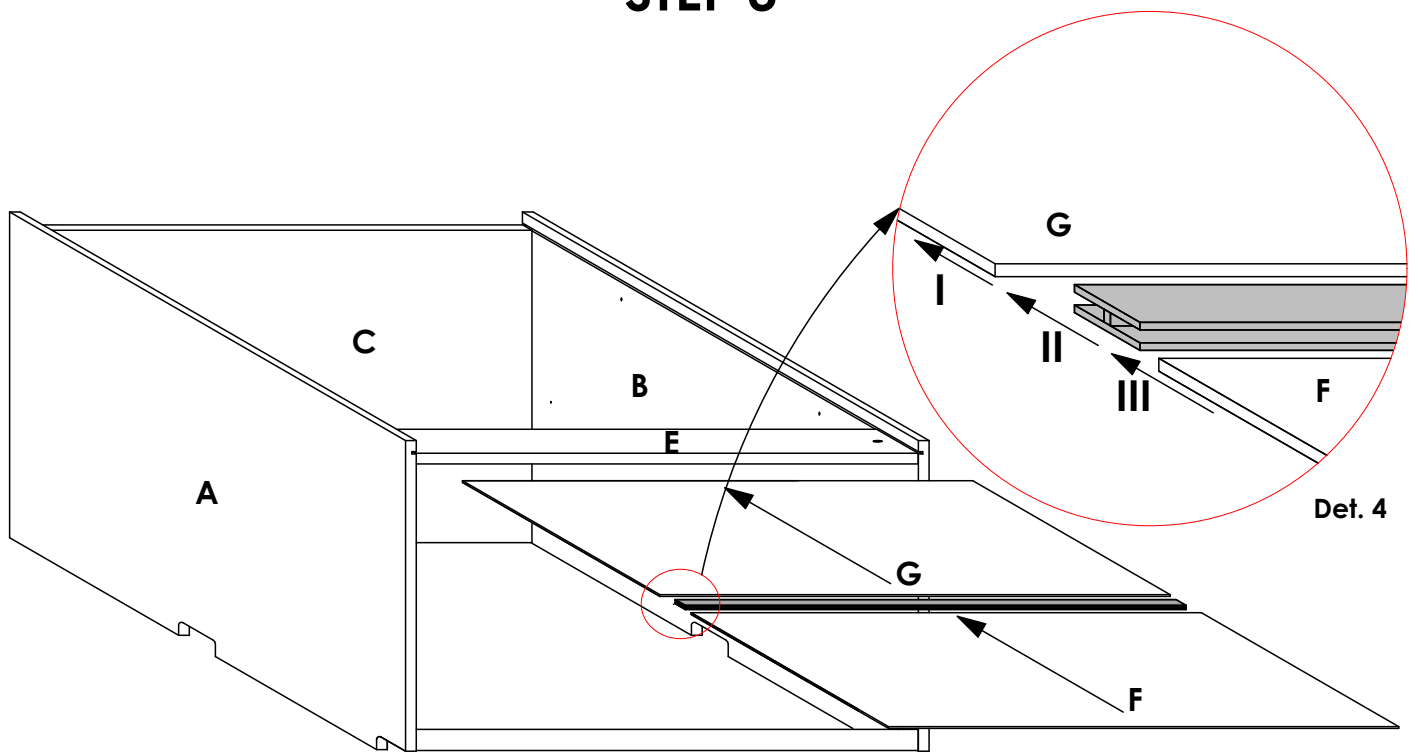
Connect panels **C & E** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



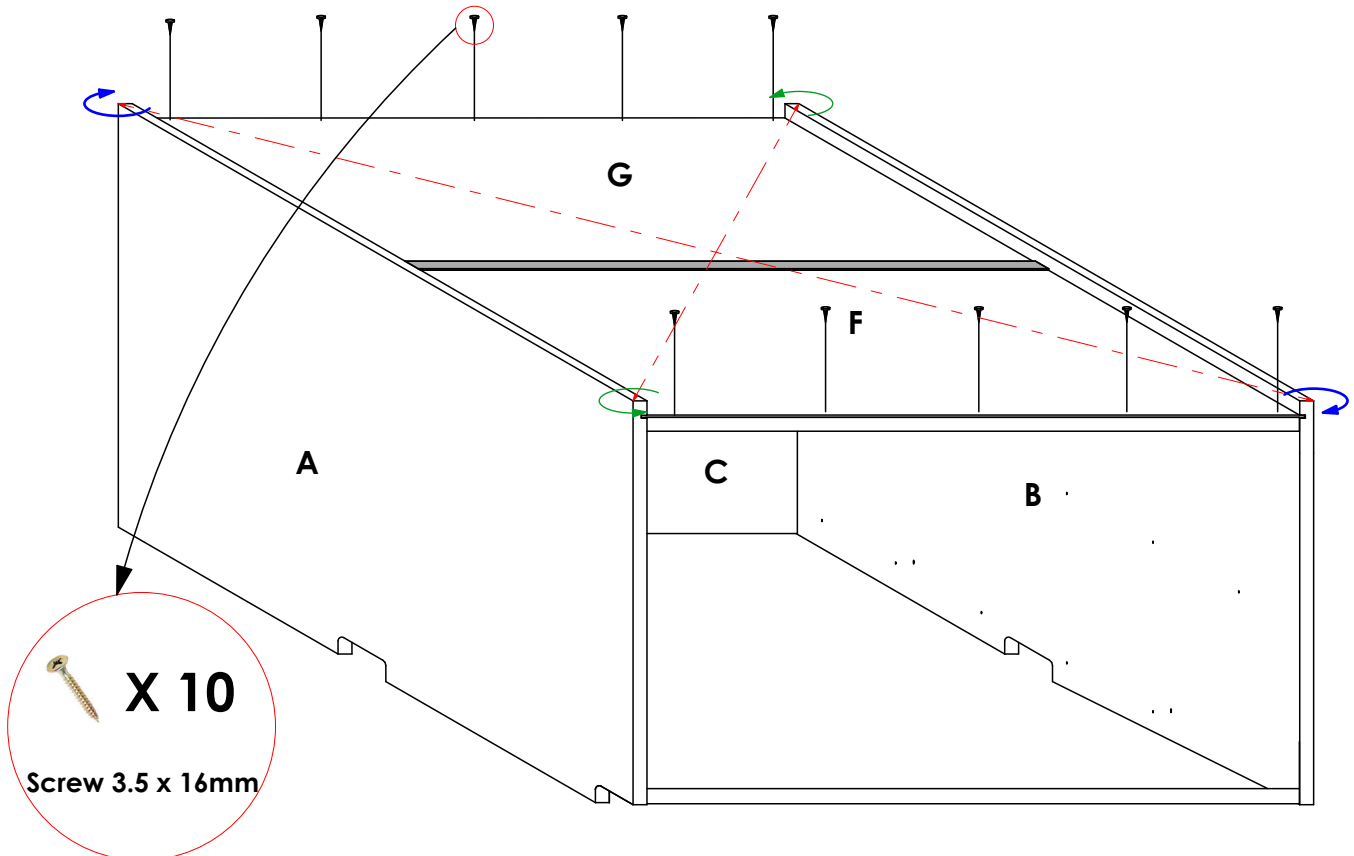
Connect panel **B** to panels **C & E** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



Slide 3mm panel **G** into the groove on panels **A & B** with the finished side facing inside the cabinet. Next, insert the **H Profile Backer Connector** into panel **G** as shown (See **Det. 4**). To finish this step, slide 3mm panel **F** through the groove on panels **A & B** and into the **H Profile Backer Connector** as shown in **Det. 4**.

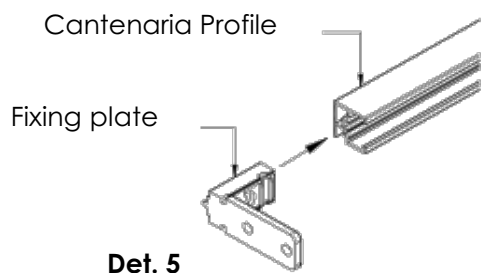
STEP 4



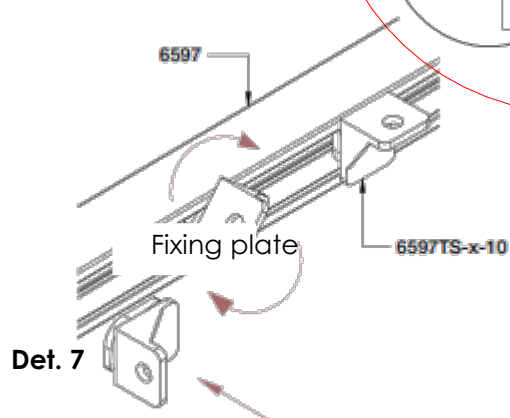
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panels **F & G** to panels **E & C** respectively as shown using **Screw 3.5 X 16mm**.

STEP 5

Fix the cantenaria profile as shown below. **Step 1**; Insert the end cap flush with the profile.
(View Det.5). Step 2; Use the screw provided to securely fasten the end dowel to the profile
 and onto the panel A and panel E. **(View Det.6). Step 3**; Fix the cantenaria profile to the top using
 the special connecting plate. **(View Det.7)**

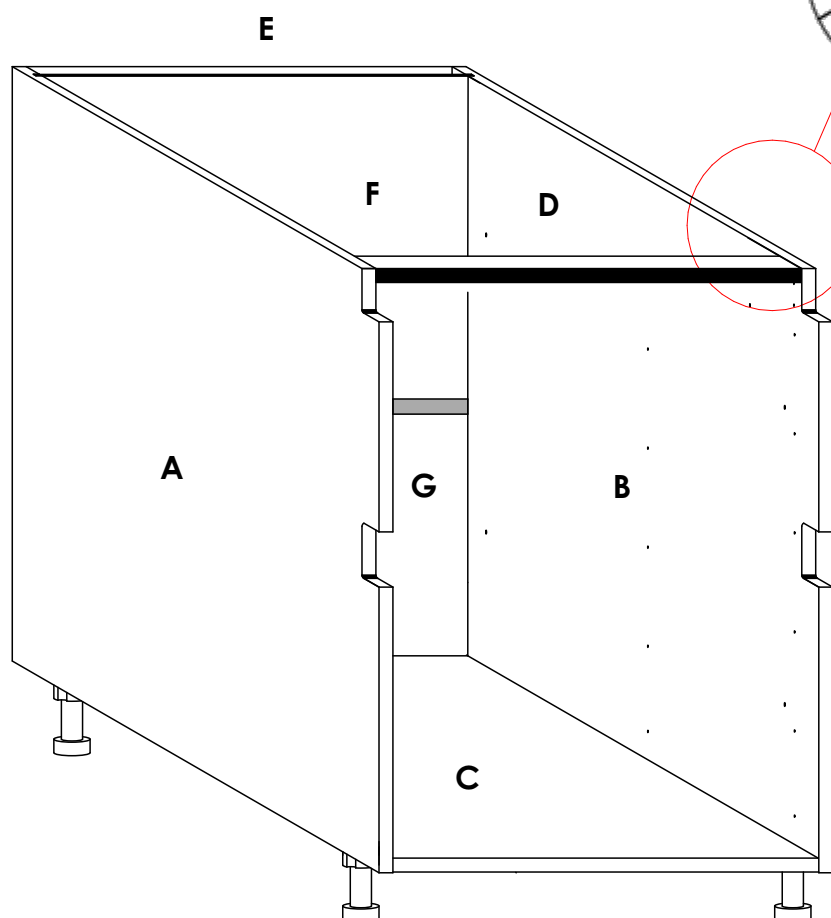


Cantenaria Profile

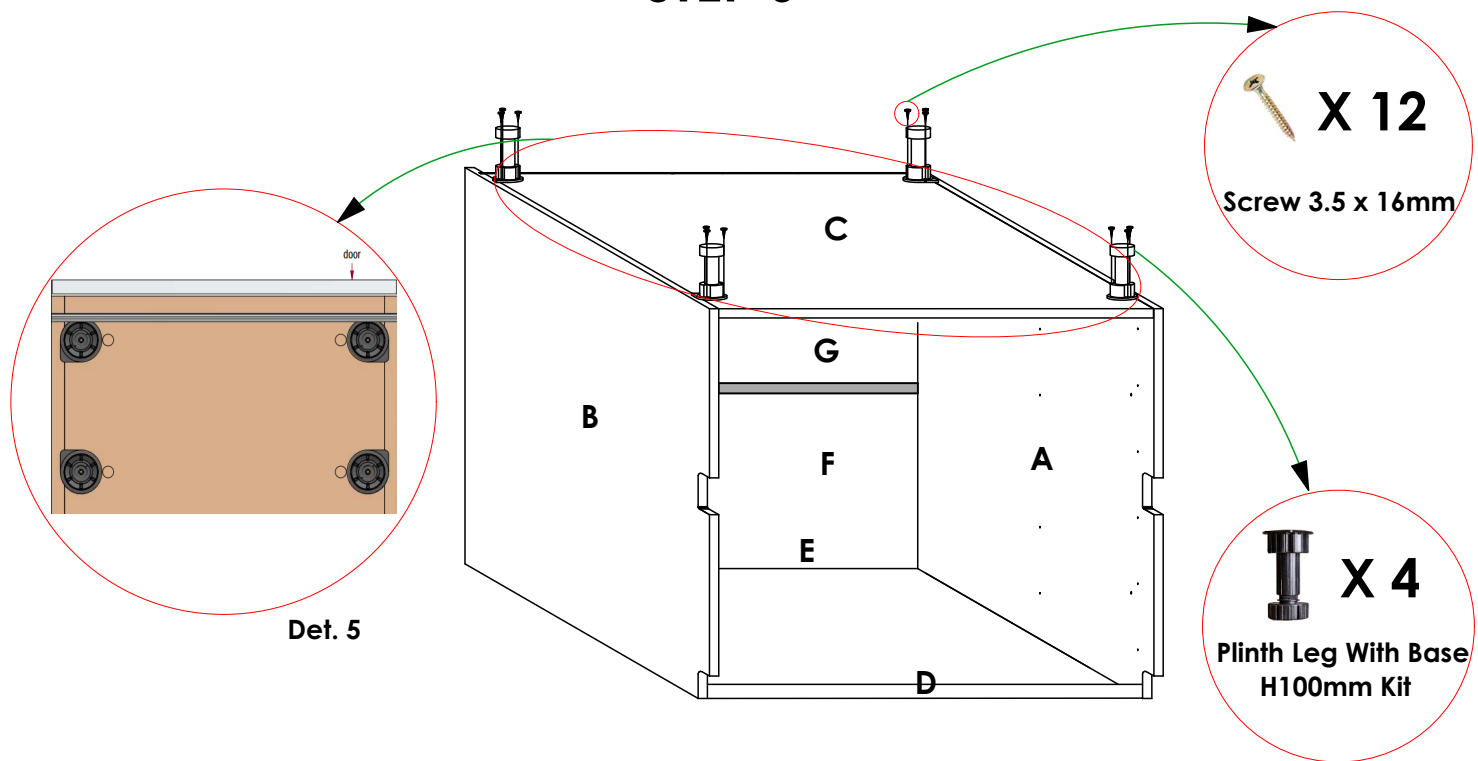


Screws for fixing
closing
cap-dowel.

Det. 6

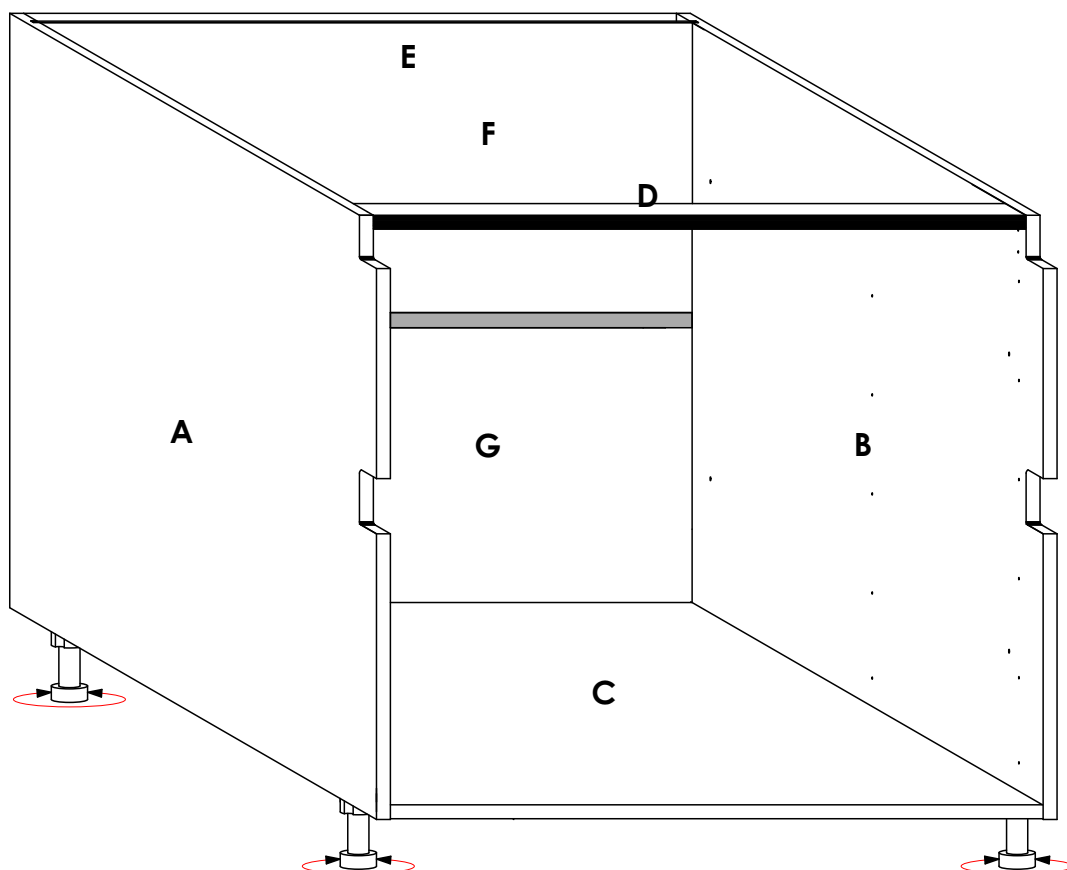


STEP 6



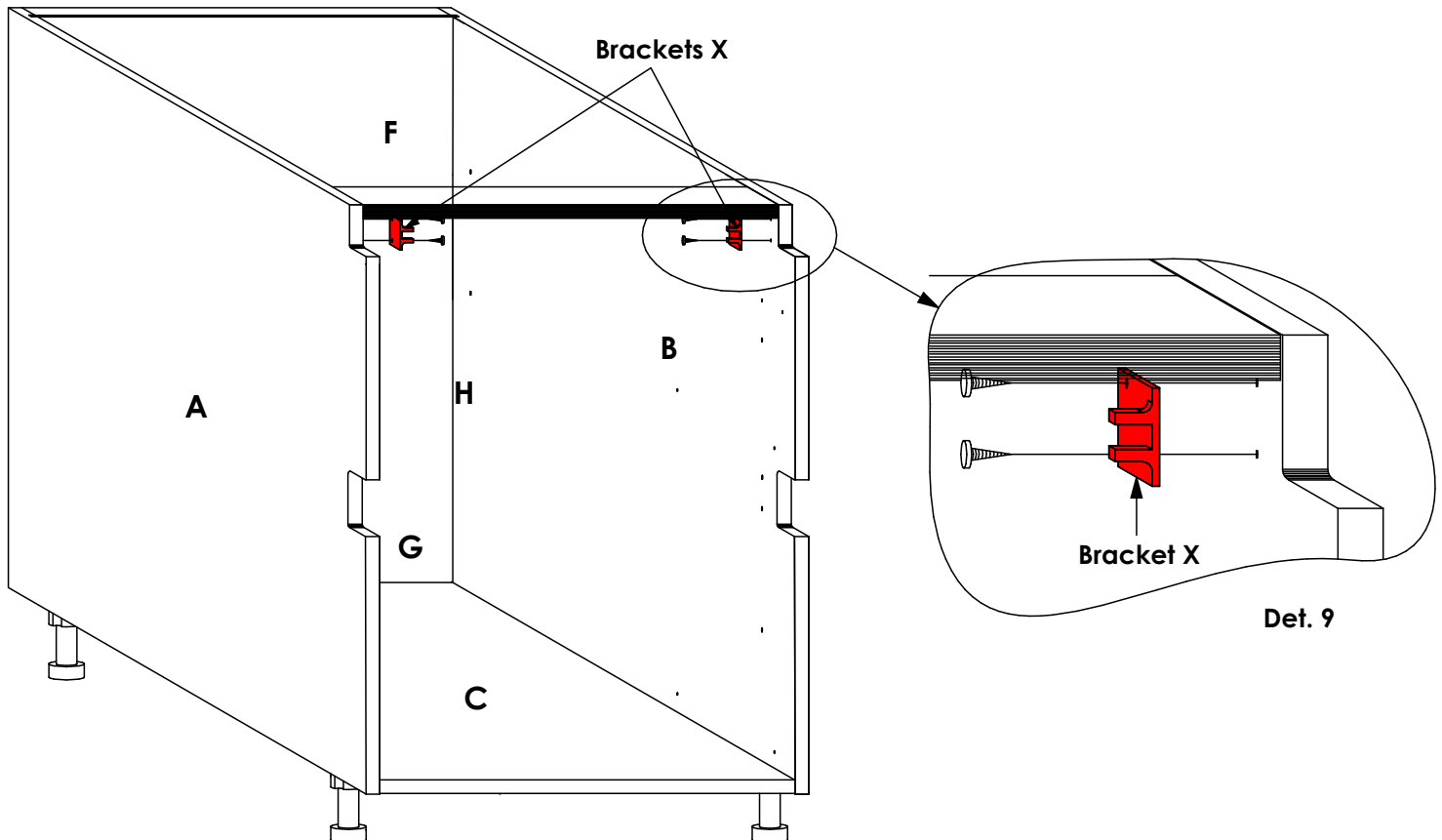
Flip the cabinet up-side down as shown. Place the four units of **Plinth Leg With Base** in the shown positions, aligning with the pre-drilled pilot holes on panel **C**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **C**.

STEP 7

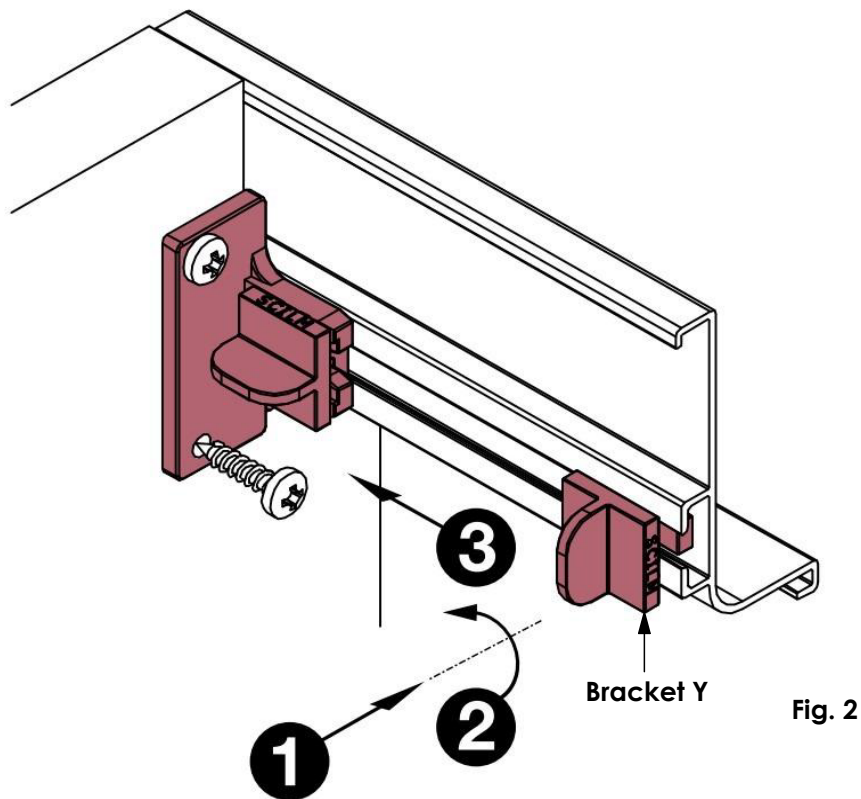


Flip the cabinet upright, place it in the desired position and adjust its height by rotating the base of the legs as shown to level. See the Drawer boxes' installation guides for further instructions.

STEP 11 (GOLA PROFILE INSTALLATION)



Using **Screw 3.5 x 16mm**, connect the shown **Brackets X** on panels **A & B** as shown. Use the pre-drilled pilot holes to align the brackets. See **Det. 9**.



1. Place the Gola Profile on the provided notch as shown. Insert **Bracket Y** in the channel on the backside of the Gola Profile. See **Fig. 2**.
2. Turn **Bracket Y** 90° as shown. See **Fig. 2**.
3. Slide **Bracket Y** onto **Bracket X** as shown. See **Fig. 2**.

See the Door Installation guide for further instructions.