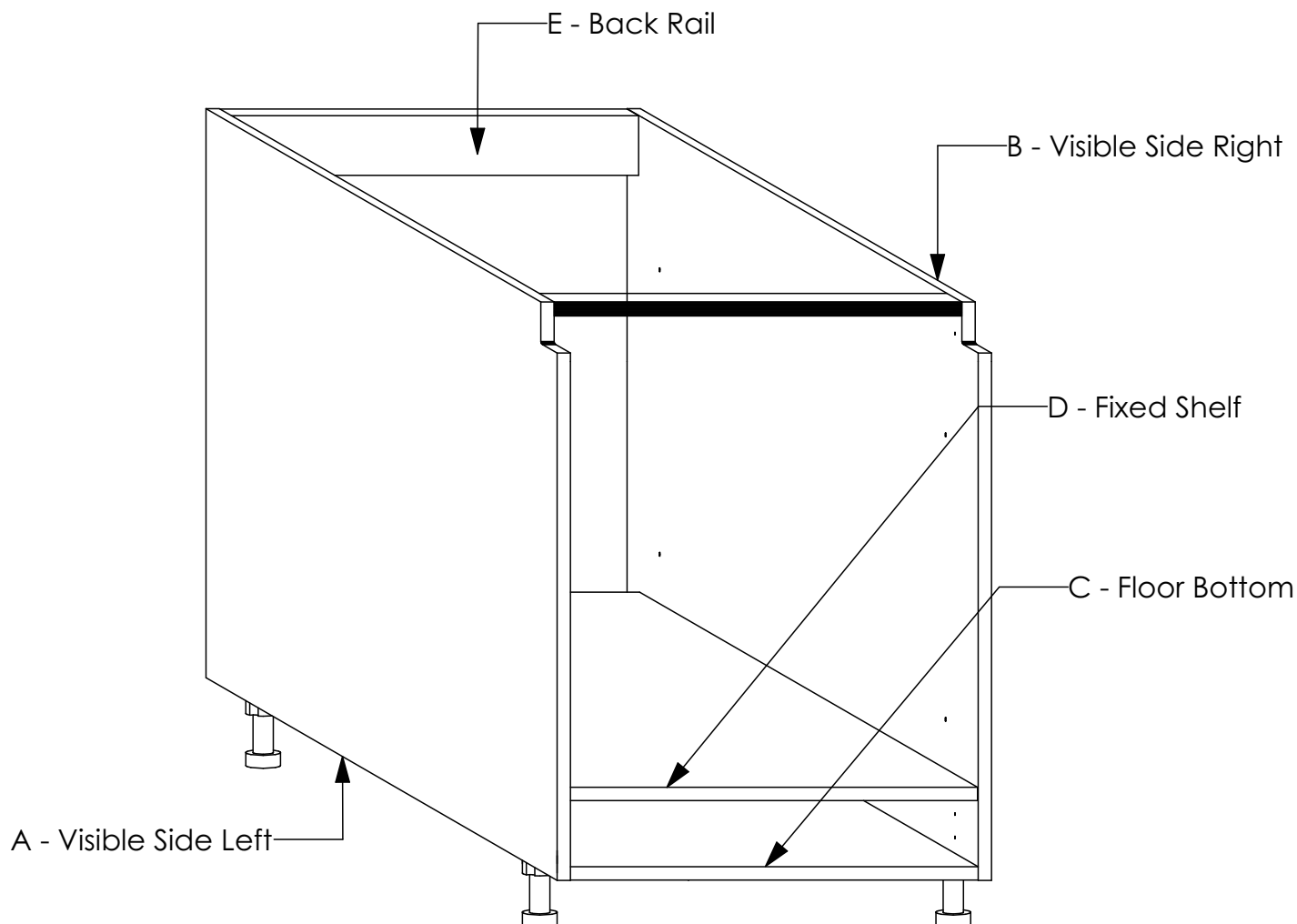# PG BISON

# ALULINE QUICKLOC FLATPAX KITCHEN RANGE ASSEMBLY GUIDE
# BASE CABINET OVEN 600mm

E - Back Rail

B - Visible Side Right

D - Fixed Shelf

C - Floor Bottom

A - Visible Side Left

**TOTAL NUMBER OF PANELS: 6**

### HARDWARE

| PRODUCT | QTY | IMAGE |
|---|---|---|
| Sys5 Quickfit TL2 Dowel 8 x 34 | 10 | |
| Sys5 Cam 3000 15 x 14 mm | 10 | |
| Wooden Dowel Titus 8 x 30 mm | 20 | |
| Screw 3.5 x 16mm | 24 | |
| Plinth Leg With Base H100mm Kit | 4 | |
| Cabinet Connecting Screw Kit | 4 | |
| Clip and fix plate for cantenaria | 2 | |
| Cantenaria-profile_Silver | 1 | |

# TOOLS REQUIRED

Screw Driver (Pozidriv Head)    Cordless Drill    Pozi Bit (PZ2)    8mm Drill Bit    Rubber Mallet

## GENERAL INSTRUCTIONS

1. Confirm that all panels (5) are in the package before assembling.

2. Check the white sticker on each panel for the labelling (A, B, C, D & E).
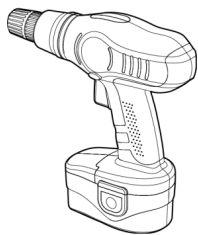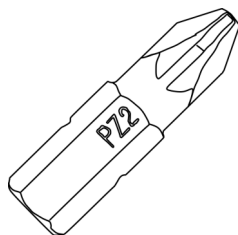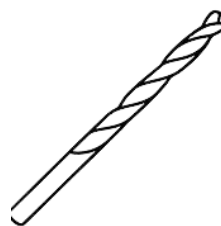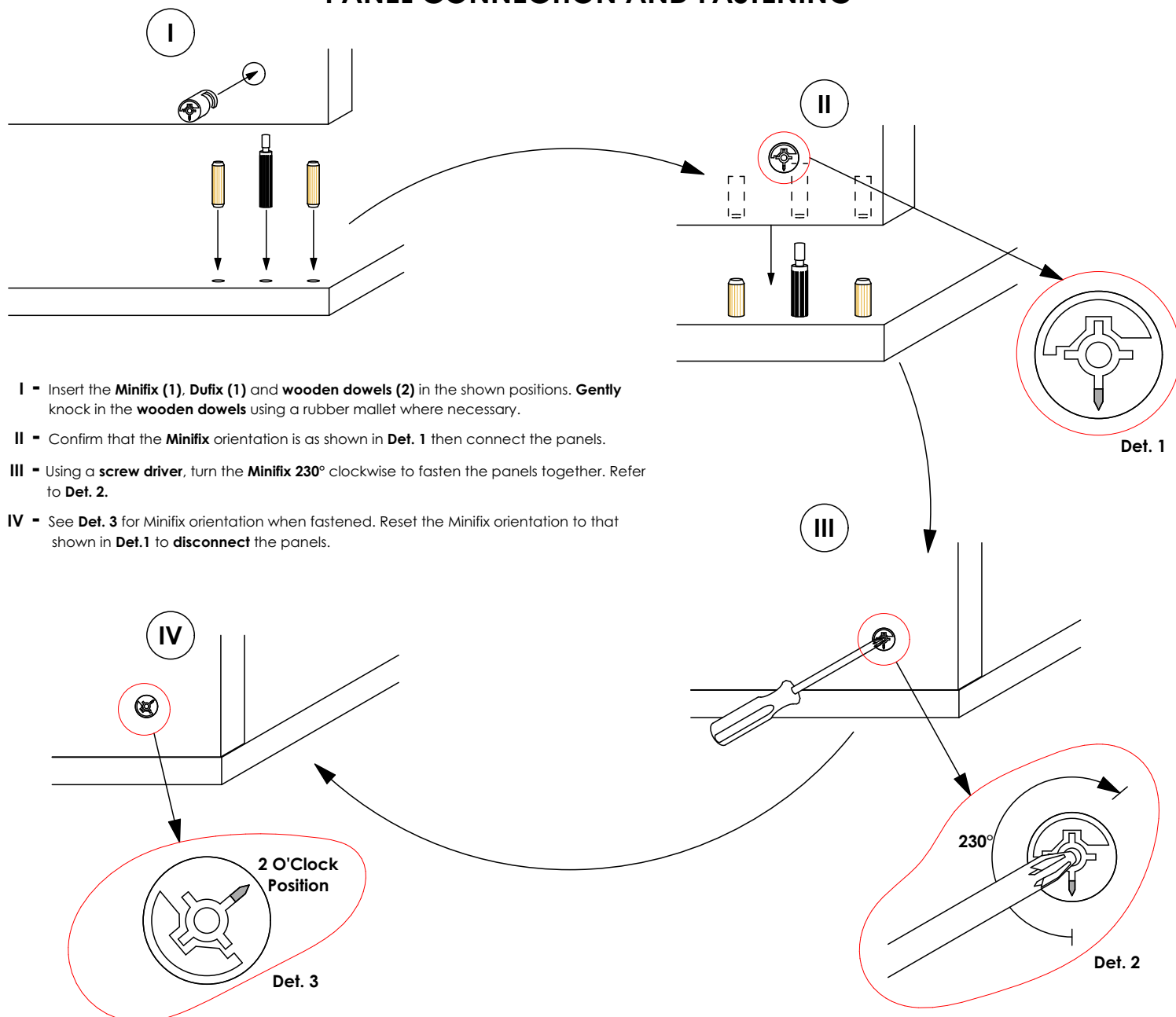
3. Ensure that the panels are laid on a non-abrasive surface when assembling.

4. Note that all panel connections are done using the system described below.

## PANEL CONNECTION AND FASTENING



**I -** Insert the **Minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

**II -** Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

**III -** Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2.**

**IV -** See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

Det. 1

III

230°

Det. 2

IV

2 O'Clock Position

Det. 3

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**Dowel-Dufix-Dowel holes for panel connection**

**Holes for Gola Bracket X**

**Provision for J Gola Profile**

**Cabinet connection holes for Cabinet Connecting Screws.**

**Cabinet connection holes for Cabinet Connecting Screws.**

**Dowel-Dufix-Dowel holes for panel connection**

**Panel Fastener holes for dummy panel connection**

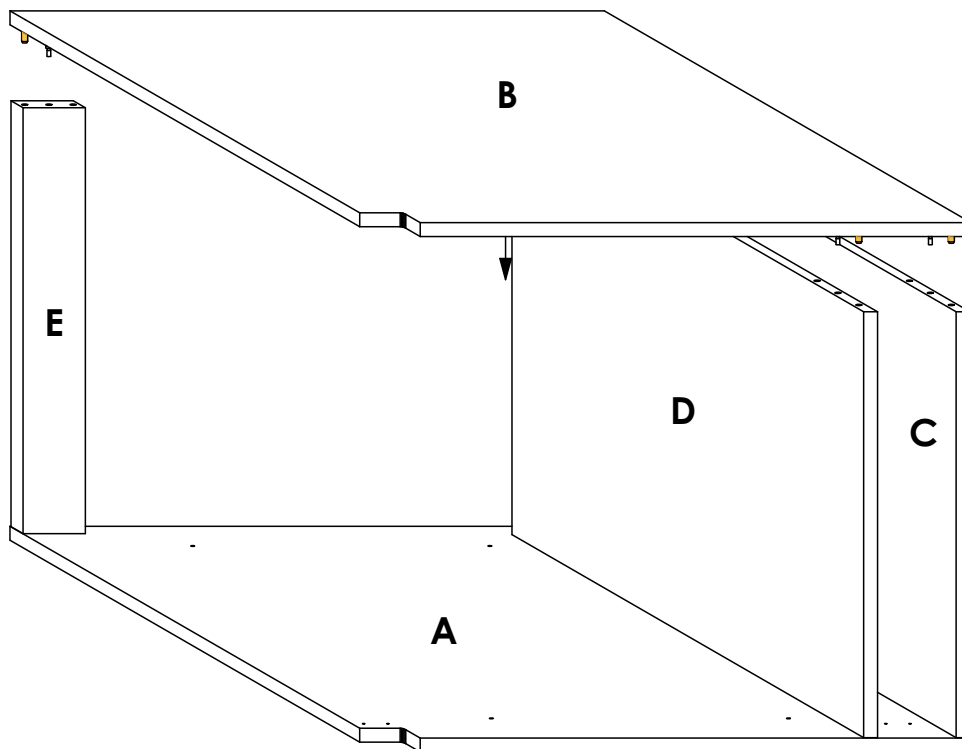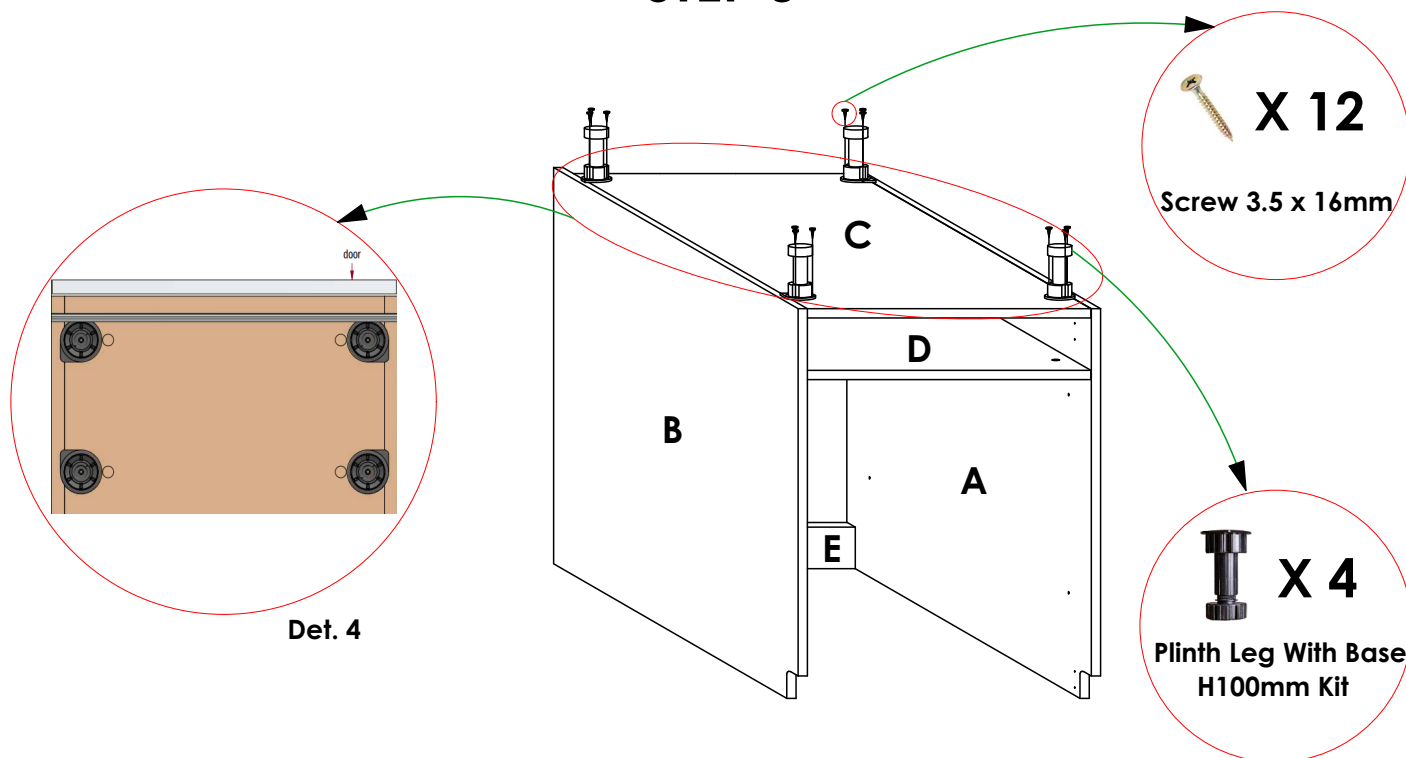**Dowel-Dufix-Dowel holes for panel connection**

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# STEP 1



Connect panels **C,D & E** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

# STEP 2



Connect panel **B** to panels **C, D & E** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

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# STEP 3

**Det. 4**

X 12
**Screw 3.5 x 16mm**

C

D

B

A

E

X 4
**Plinth Leg With Base
H100mm Kit**

Flip the cabinet up-side down as shown. Place the four units of **Plinth Leg With Base** in the shown positions, aligning with the pre-drilled pilot holes on panel **C**. Ensure that the orientation is as shown in **Det. 4**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **C**.
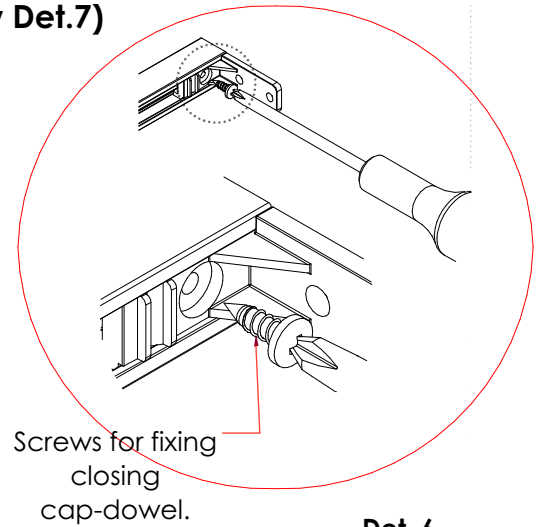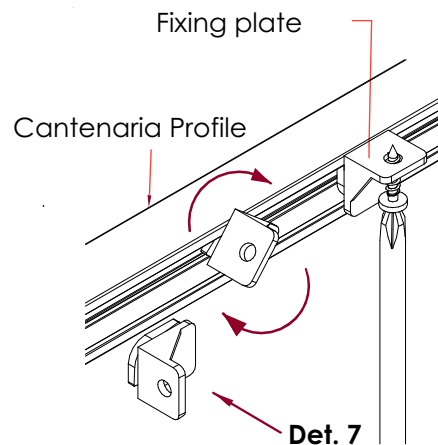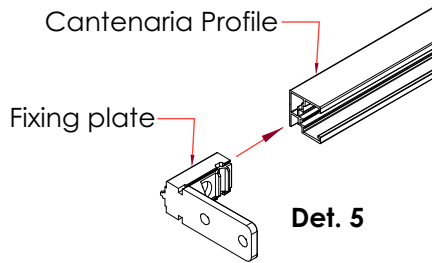
# STEP 4

E

A

B

D

C
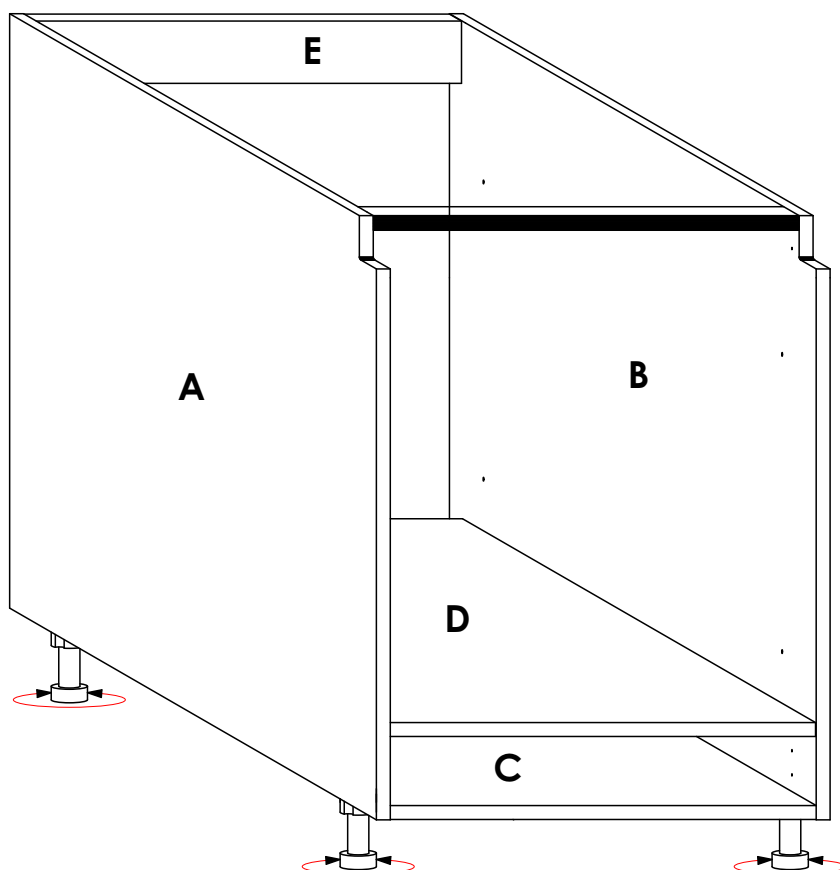
Flip the cabinet upright, place it in the desired position and adjust its height by rotating the base of the legs as shown to level. See the Door and Dummy Panel Installation guide for further instructions.

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# STEP 7

Fix the cantenaria profile as shown below.**Step 1;** Insert the end cap flush with the profile. **(View Det.5). Step 2;** Use the screw provided to securely fasten the end dowel to the profile and onto the panel A and panel E. **(View Det.6). Step 3;** Fix the cantenaria profile to the top using the special connecting plate.**(View Det.7)**

Cantenaria Profile

Fixing plate

**Det. 5**

Fixing plate

Cantenaria Profile

Screws for fixing closing cap-dowel.

**Det. 6**

**Det. 7**

E

A

B

D

C

PG BISON