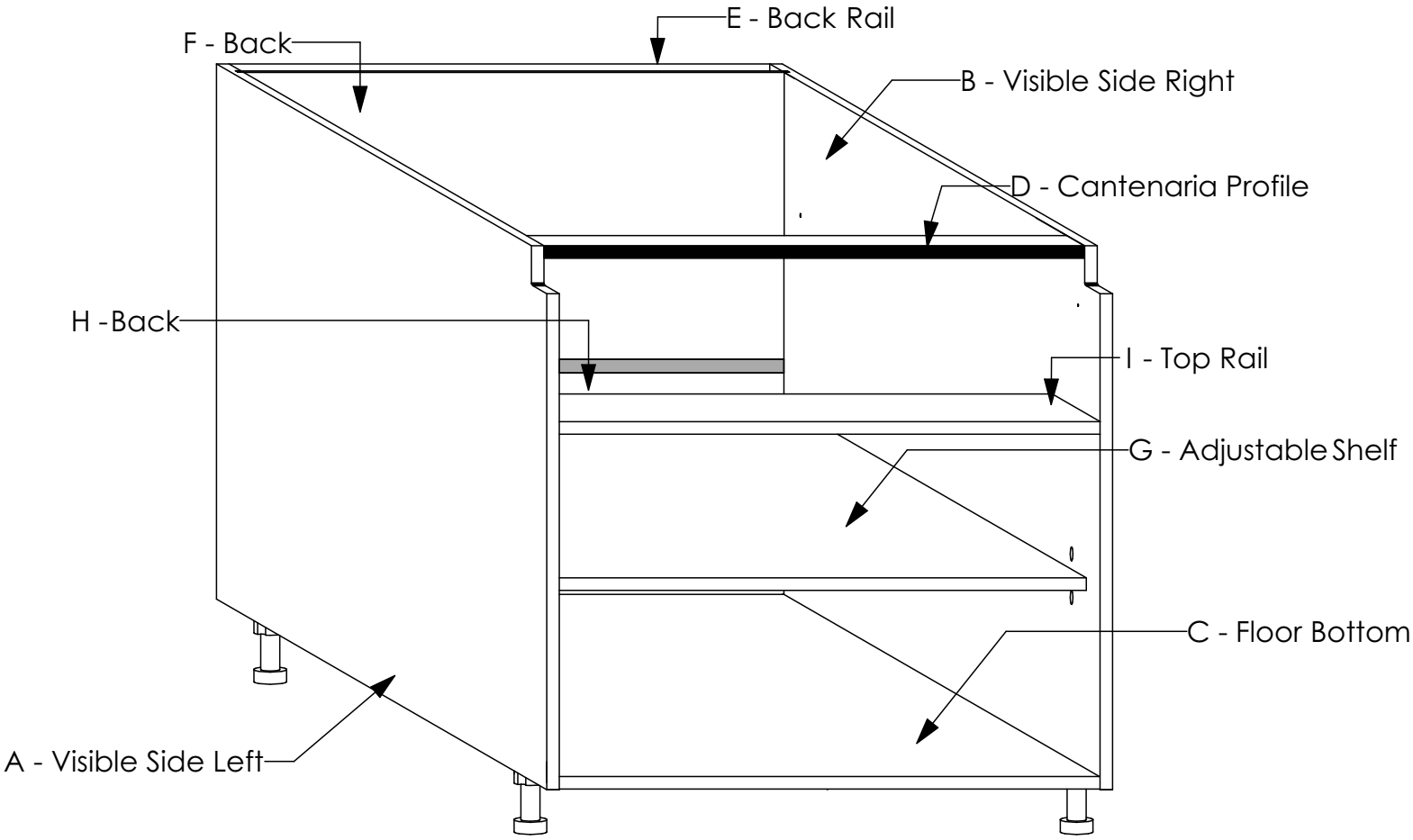
ALULINE QUICKLOC FLATPAX KITCHEN RANGE ASSEMBLY GUIDE
BASE CABINET DRAWERLINE 1200mm



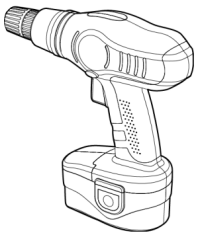
HARDWARE

TOTAL NUMBER OF PANELS: 8

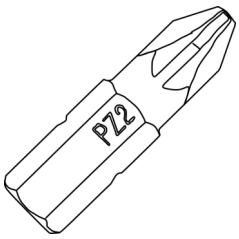
PRODUCT	QTY	IMAGE
Sys5 Quickfit Dowel 8 x 34mm	8	
Sys5 Cam 3000 15 x 14mm	8	
Wooden Dowel Titus 8 x 30mm	16	
Screw 3.5 x 16mm	29	
Plinth Leg With Base H100mm Kit	4	
Cabinet Connecting Screw Kit	4	
Clip and fix plate for cantenaria	2	
antenaria-profile Silver	1	
Shelf Support Flipper 14mm Kit	4	
H Profile Backer Connector	1	
Kpush Tech Buffer	1	

TOOLS REQUIRED

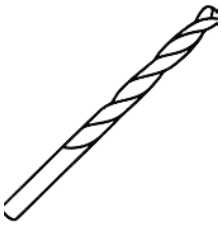
Screw Driver (Pozidriv Head)



Cordless Drill



Pozi Bit (PZ2)



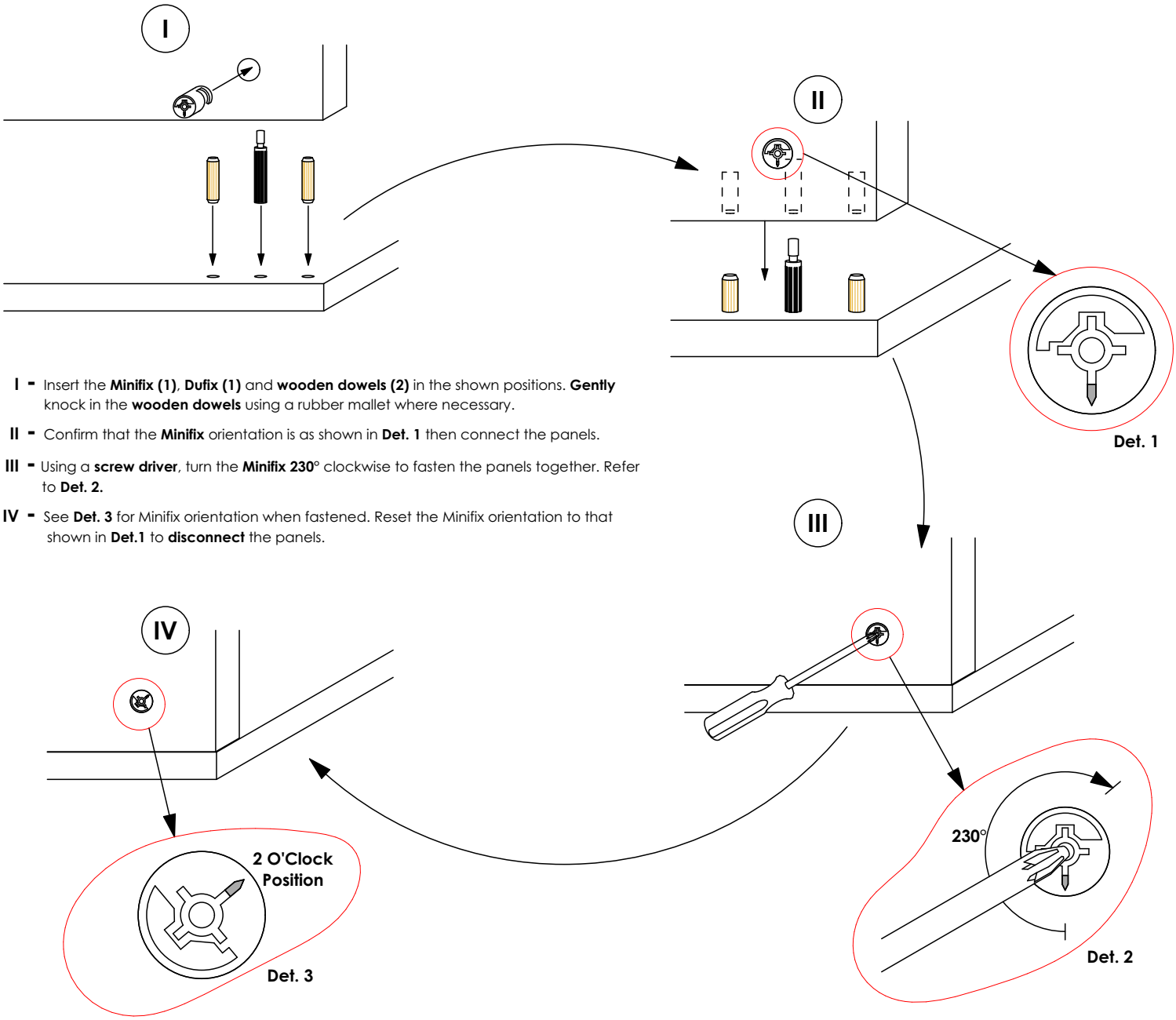
8mm Drill Bit

Rubber Mallet

GENERAL INSTRUCTIONS

1. Confirm that all panels (8) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C, E, F,G,H & I).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING



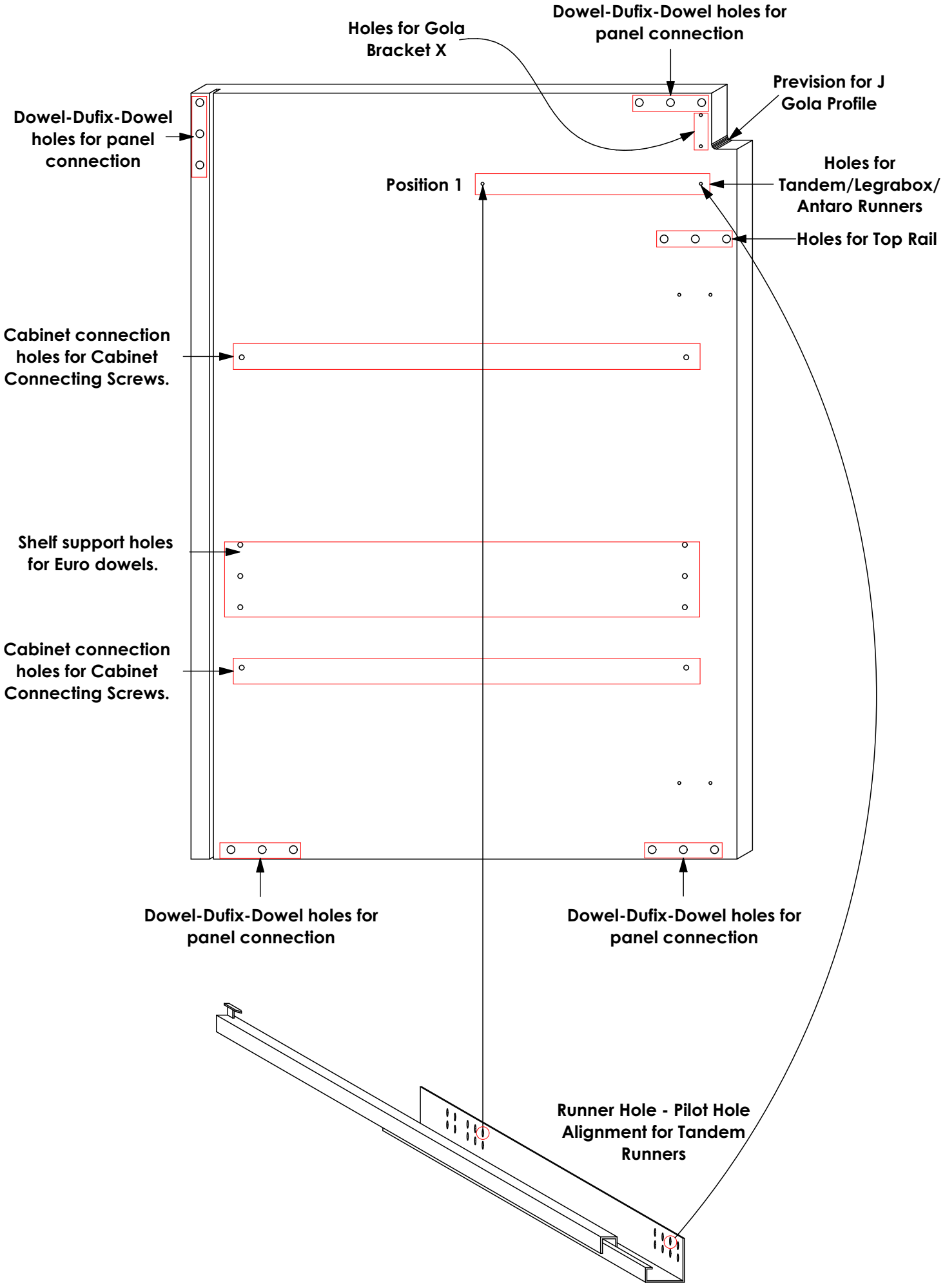
I - Insert the **Minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2.**

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

PILOT HOLES GUIDE FOR SIDE PANELS



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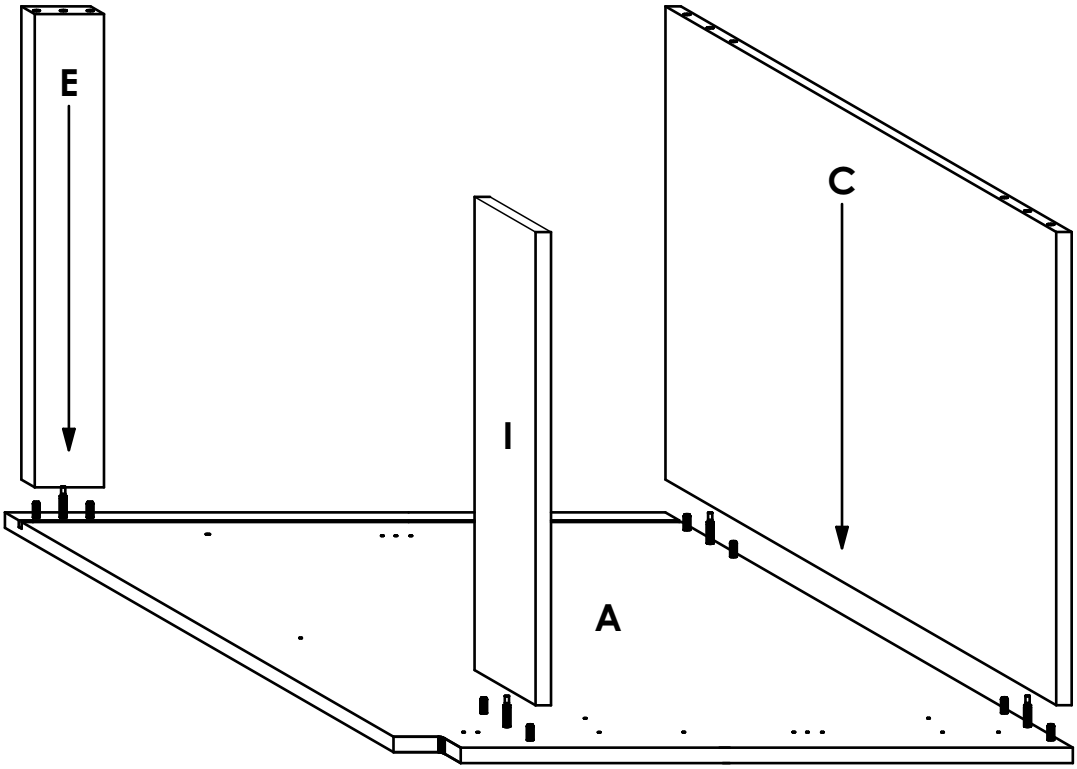
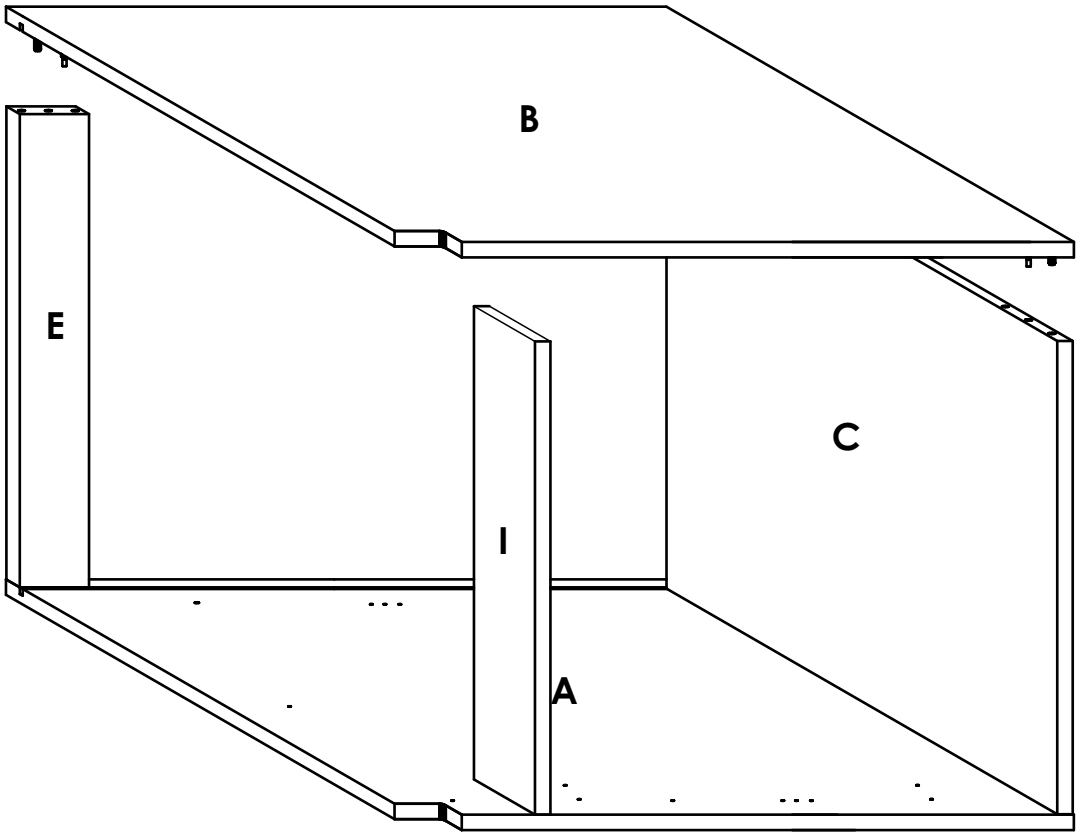
STEP 1



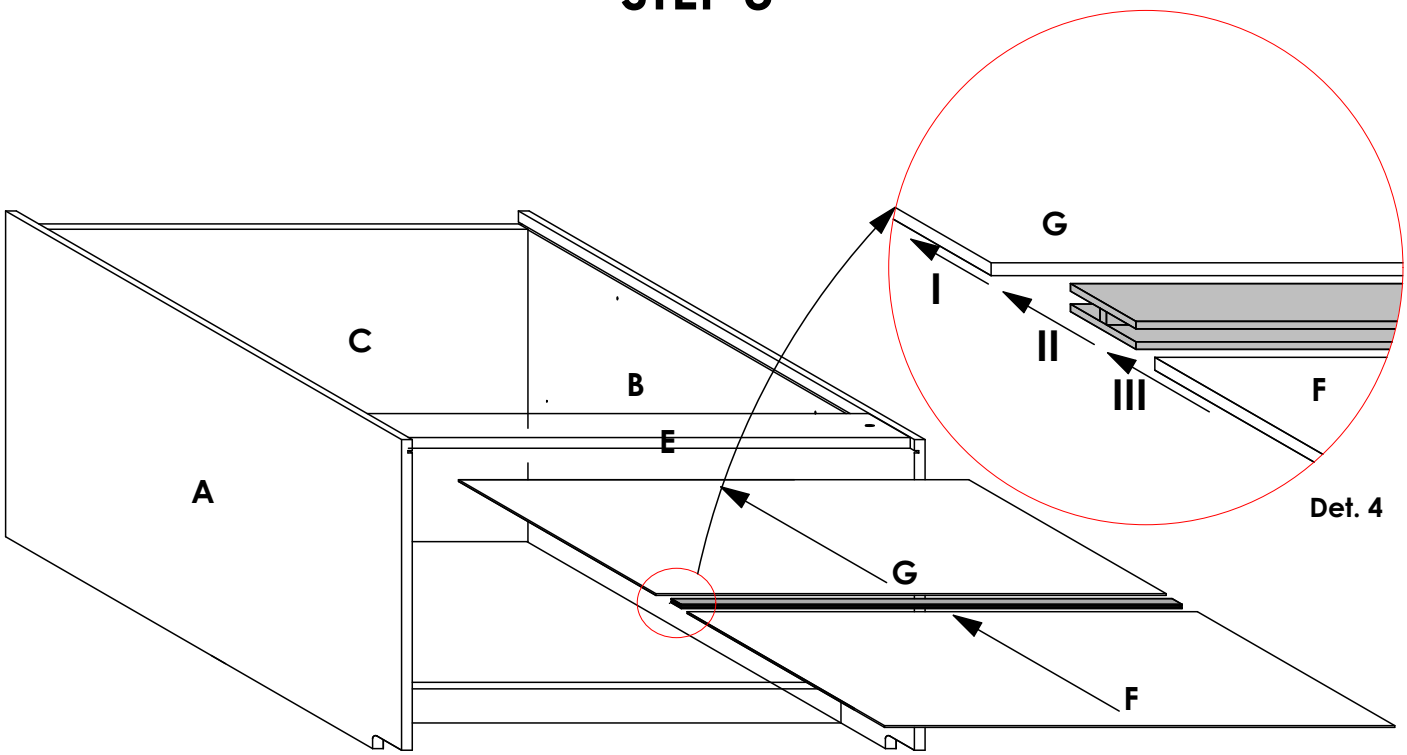
Connect panels **C**,**E&I** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



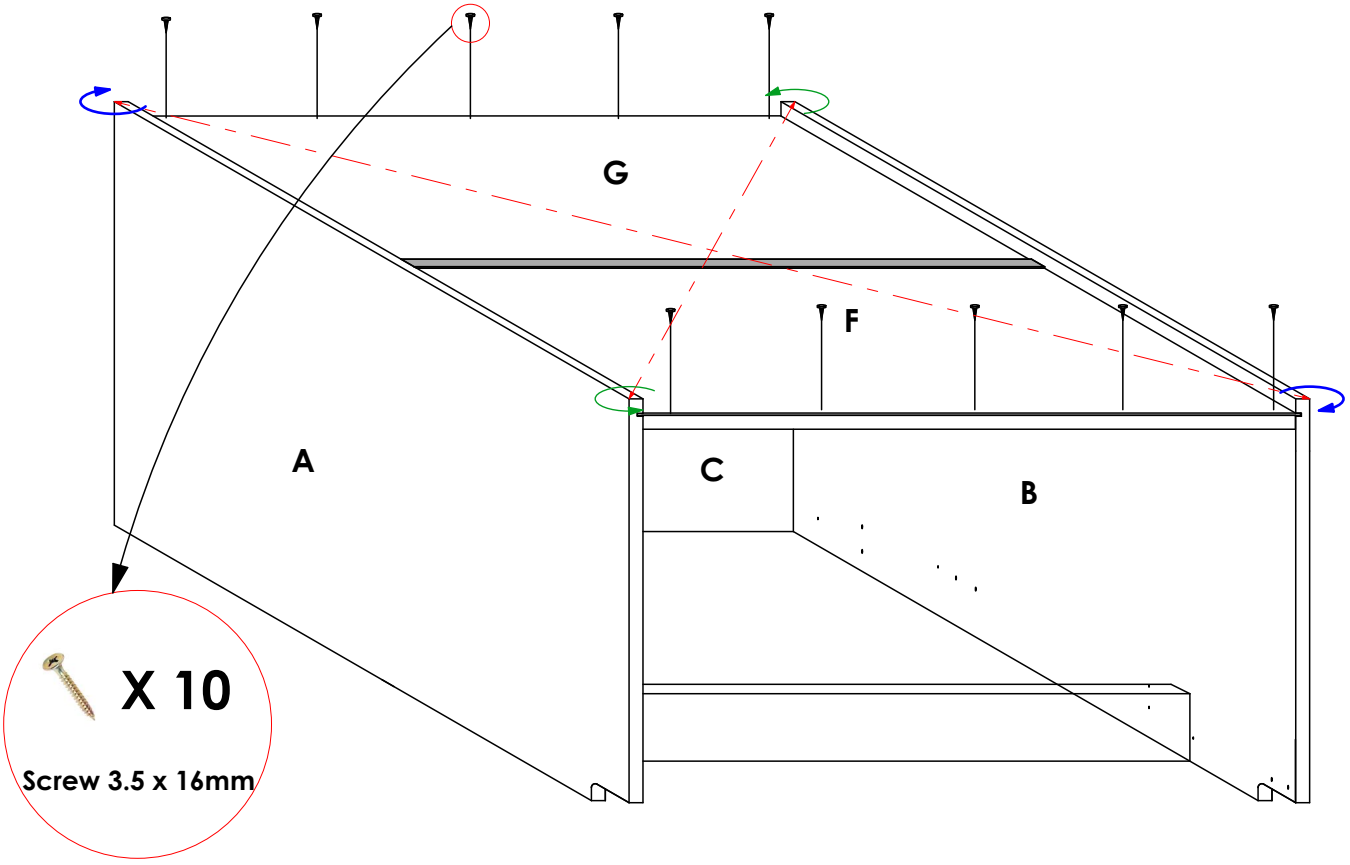
Connect panel **B** to panels **C**,**E&I** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



Slide 3mm panel **G** into the groove on panels **A & B** with the finished side facing inside the cabinet. Next, insert the **H Profile Backer Connector** into panel **G** as shown (See **Det. 4**). To finish this step, slide 3mm panel **F** through the groove on panels **A & B** and into the **H Profile Backer Connector** as shown in **Det. 4.**

STEP 4



First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panels **F & G** to panels **E & C** respectively as shown using **Screw 3.5 X 16mm**.

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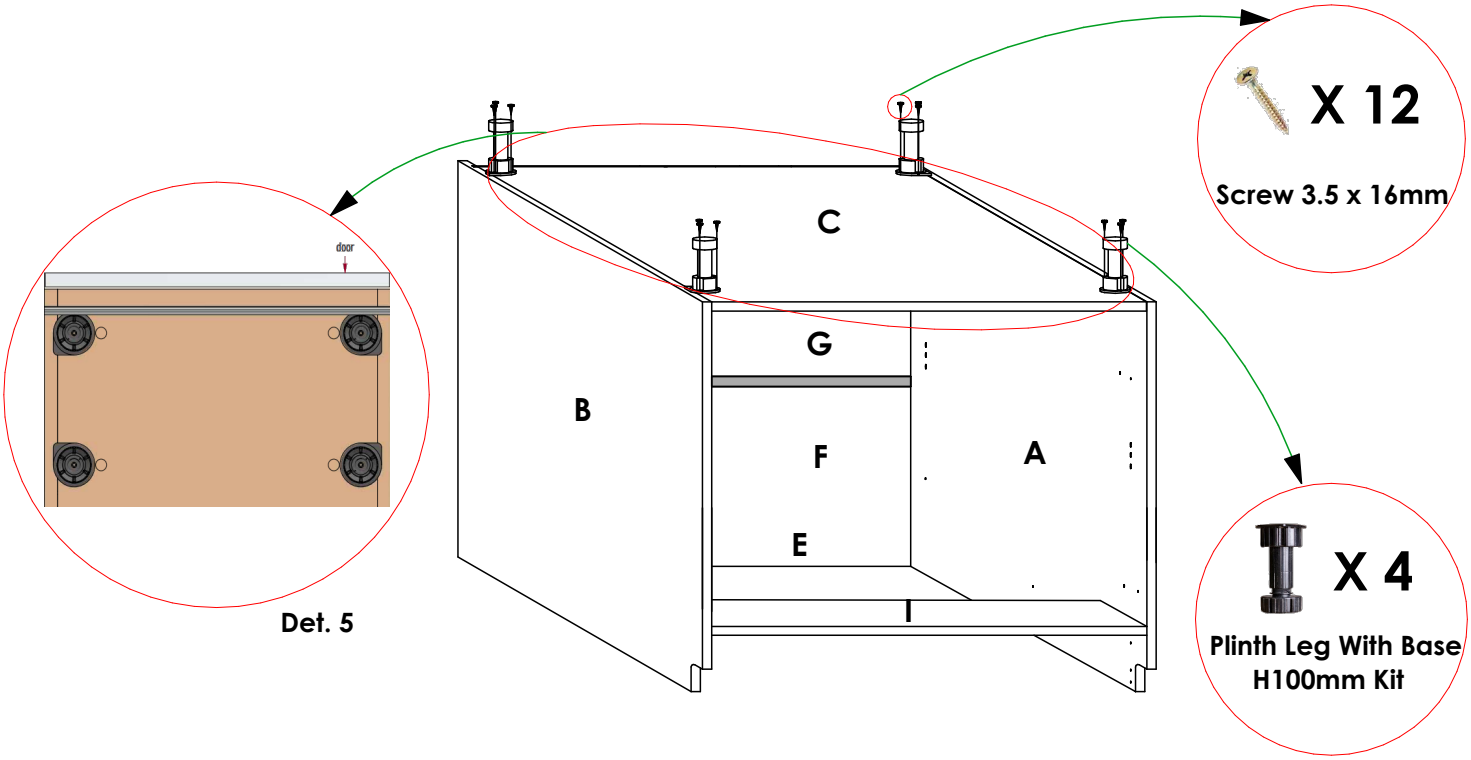
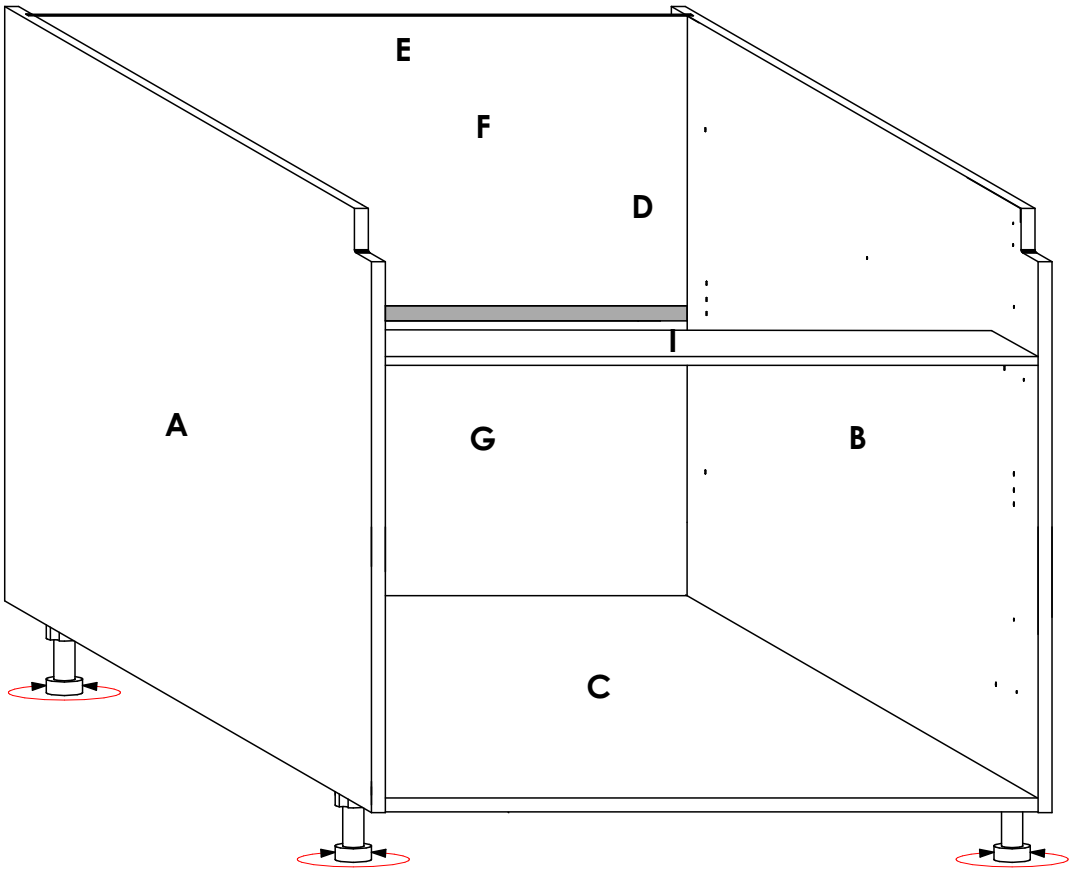
STEP 5



Flip the cabinet up-side down as shown. Place the four units of **Plinth Leg With Base** in the shown positions, aligning with the pre-drilled pilot holes on panel **C**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **C**.

STEP 6



Flip the cabinet upright, place it in the desired position and adjust its height by rotating the base of the legs as shown to level. See the Drawer boxes' installation guides for further instructions.

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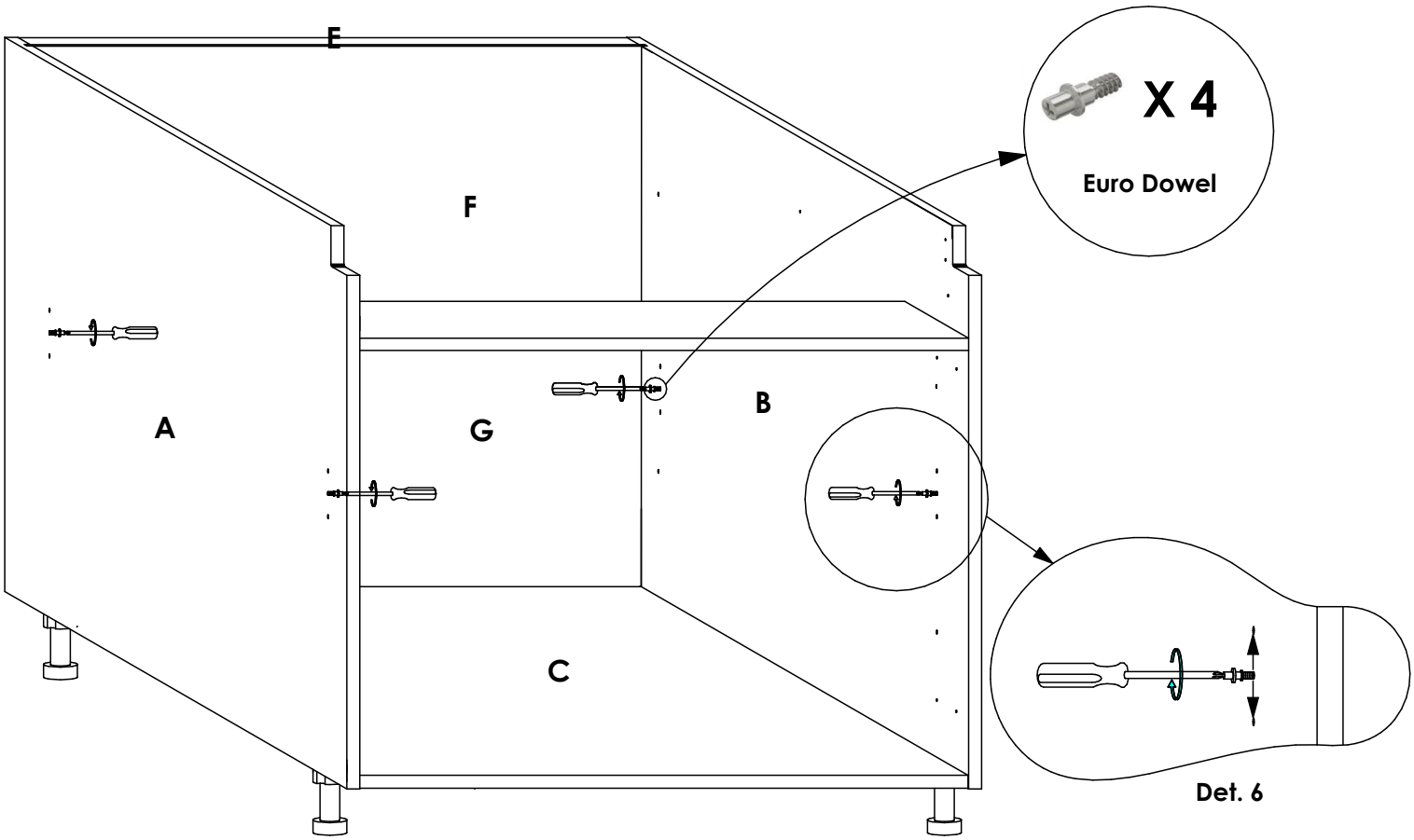
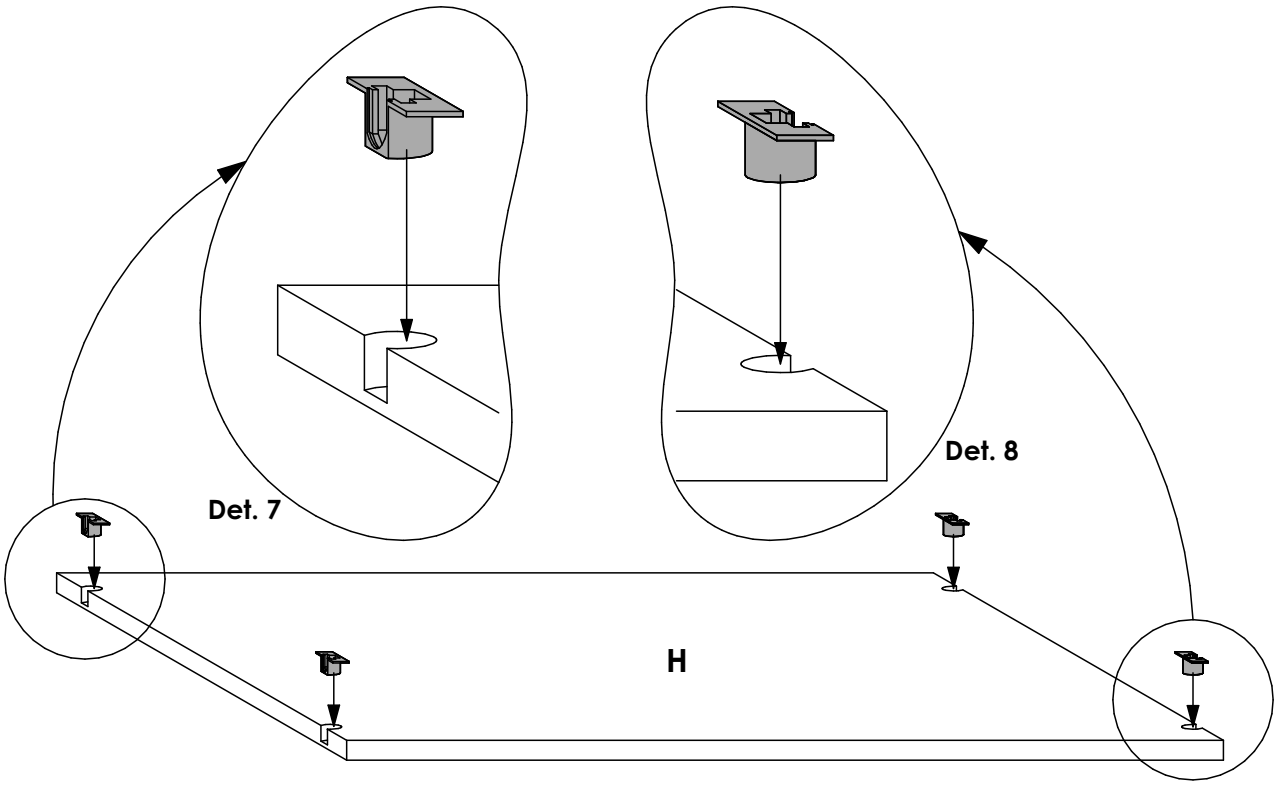
STEP 7



Screw in the **Euro Dowels** in the shown positions. Their positions can be adjusted as shown in **Det. 6** to change the level of the shelves or to slant the shelves.

STEP 8



Insert the **shelf supports** in the shown positions. Confirm that the orientation is as shown in **Det. 7** and **Det. 8**.

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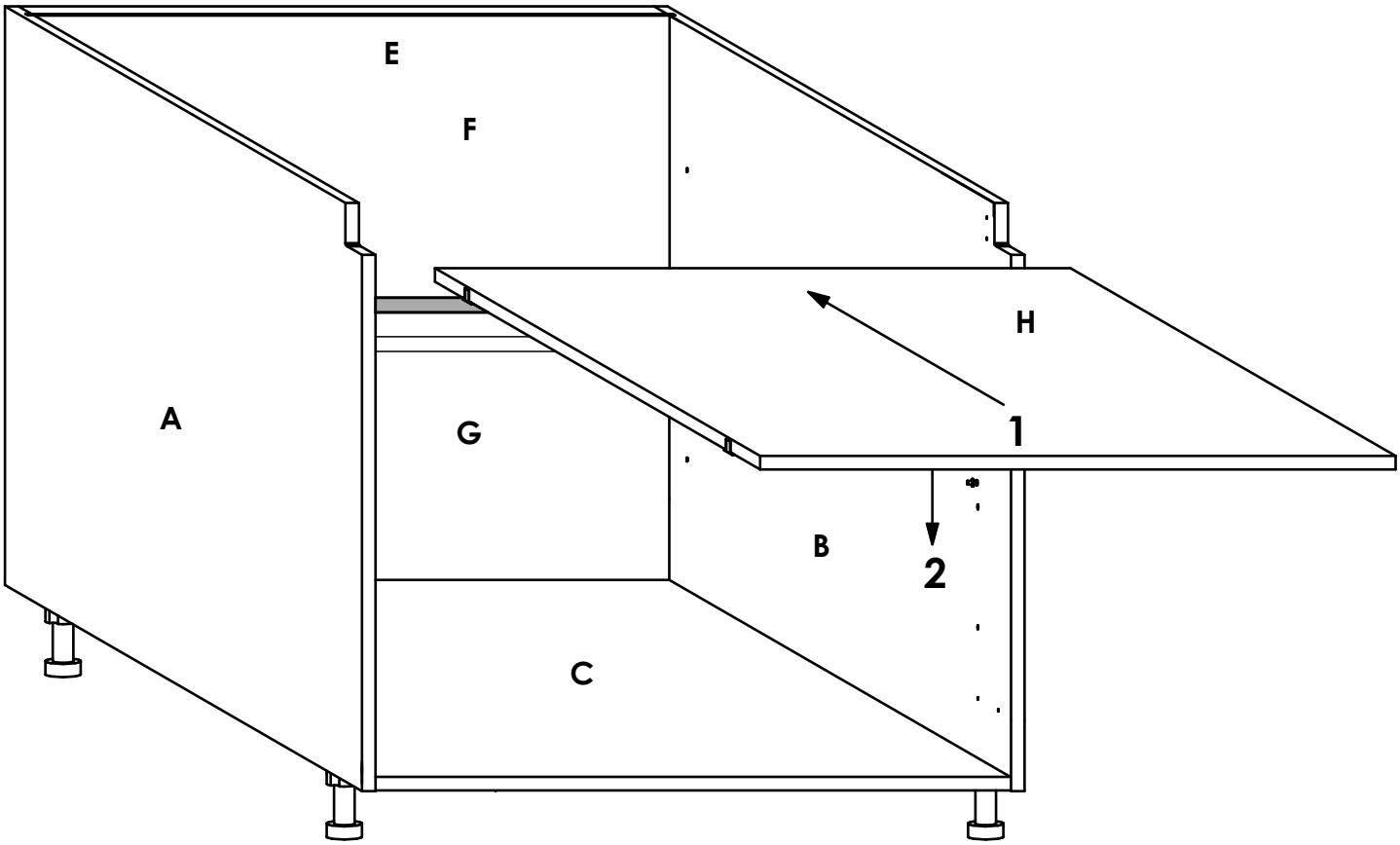
STEP 9



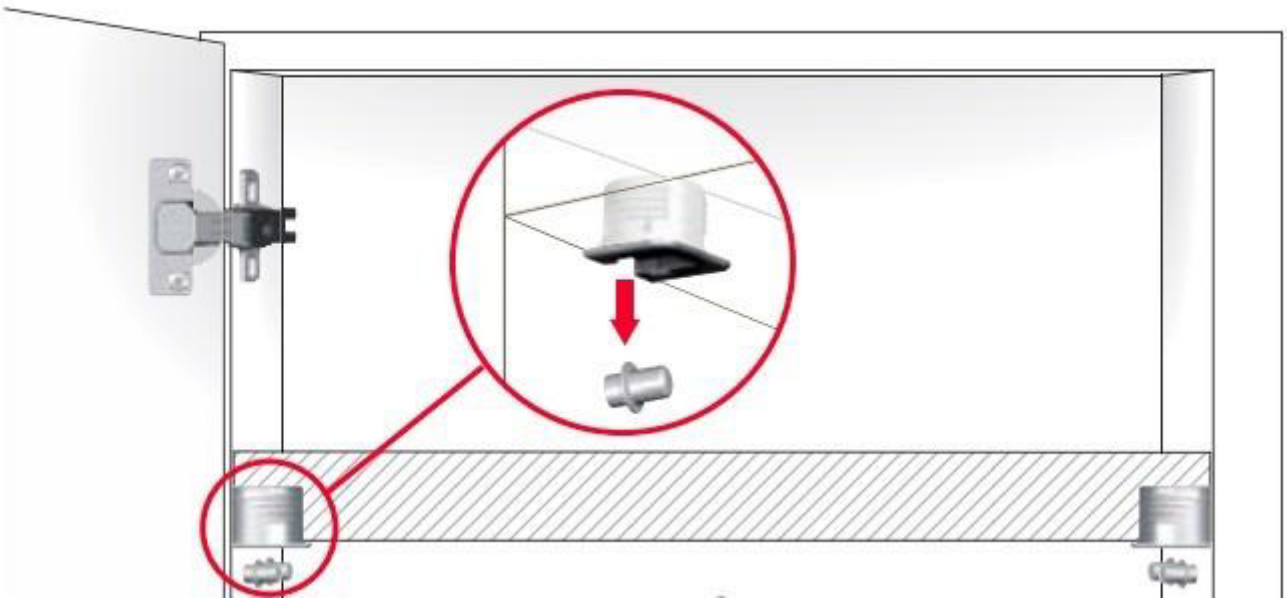


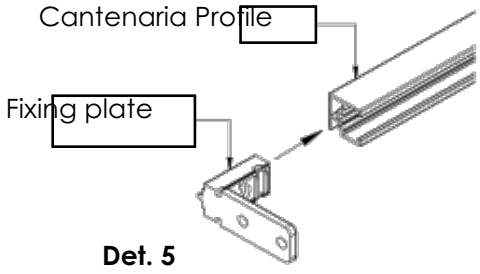
Fig. 1

1. Slide in the shelf (Panel **H**) above the euro dowels as shown. Slide it in until it touches the back.
2. Press down the shelf lightly such that the euro dowels snap into the shelf supports. See **Fig. 1**.

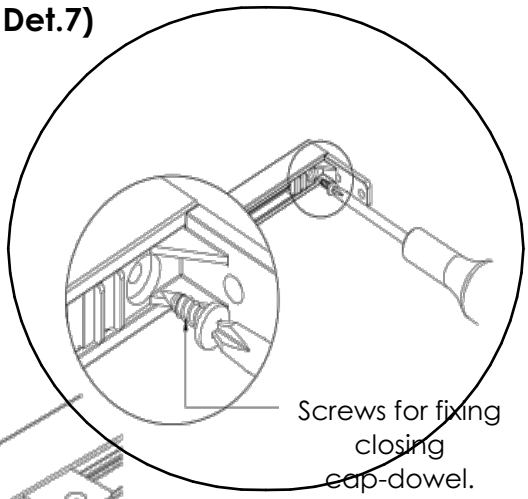
See the Door Installation guide for further instructions.

STEP 10

Fix the cantenaria profile as shown below.**Step 1;** Insert the end cap flush with the profile. **(View Det.5). Step 2;** Use the screw provided to securely fasten the end dowel to the profile and onto the panel A and panel E. **(View Det.6)**. **Step 3;** Fix the cantenaria profile to the top using the special connecting plate.**(View Det.7)**

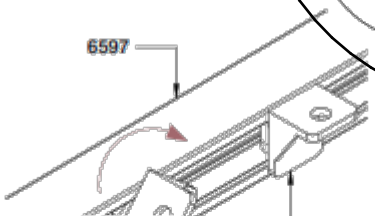


Det. 5

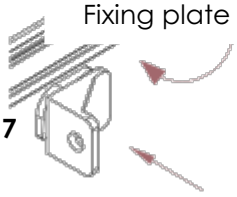


Det. 6

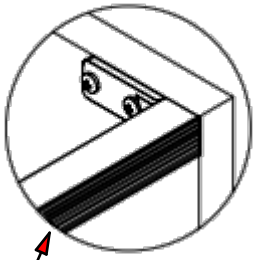
Cantenaria Profile

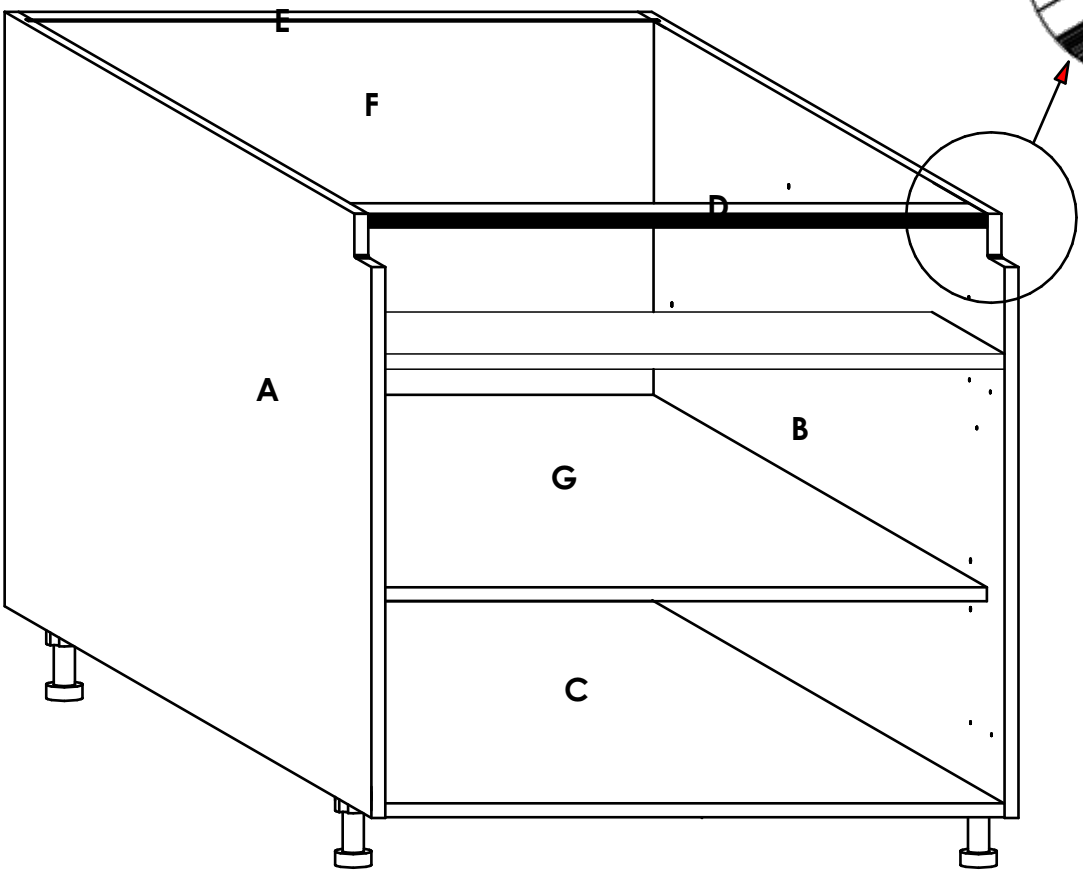


Fixing plate



Det. 7





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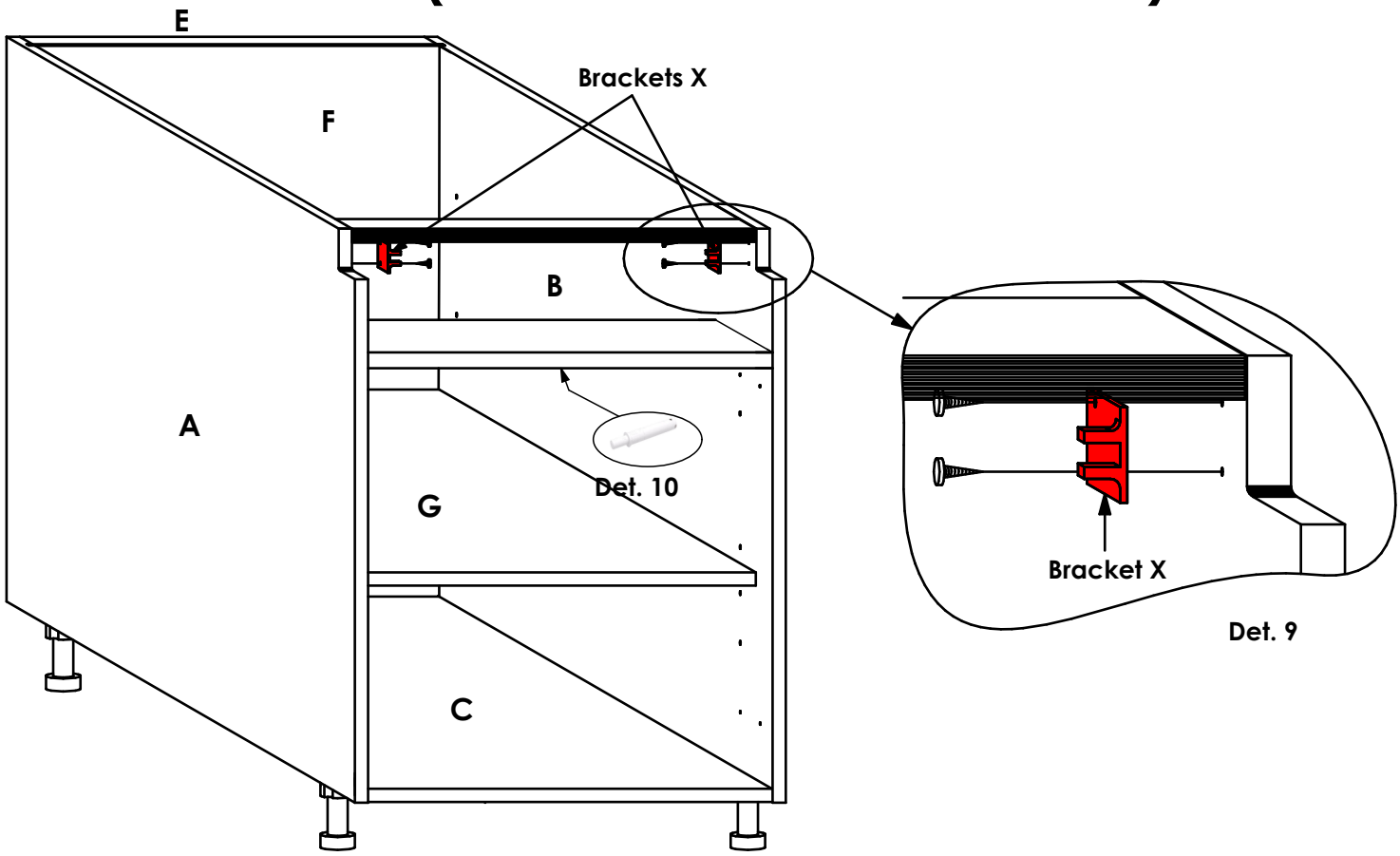
STEP 11 (GOLA PROFILE INSTALLATION)



Using **Screw 3.5 x 16mm**, connect the shown **Brackets X** on panels **A & B** as shown. Use the pre-drilled pilot holes to align the brackets. See **Det. 9.** Screw the kpush Tech Buffer ,see **Det.10** using 16mm screws as shown in **fig.3**

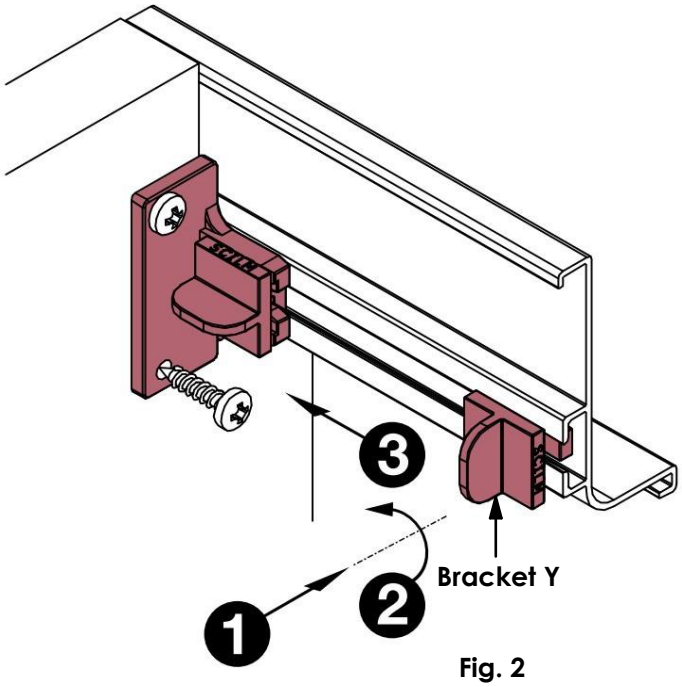


Fig. 2

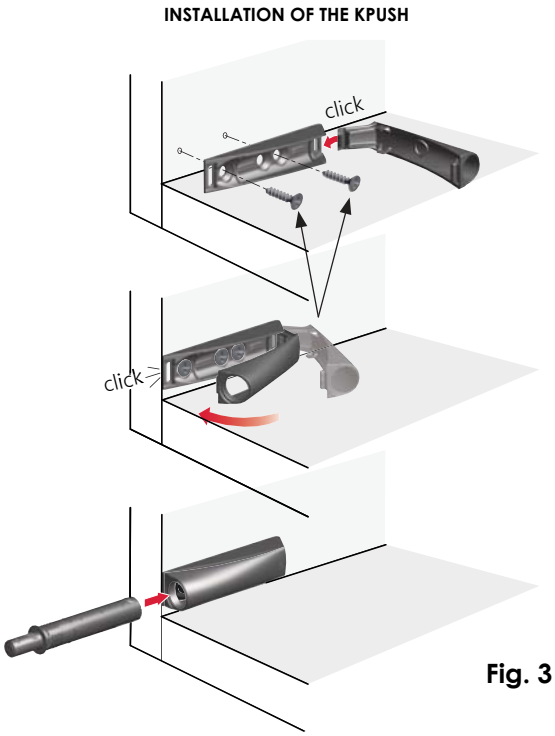


Fig. 3

1. Place the Gola Profile on the provided notch as shown. Insert **Bracket Y** in the channel on the backside of the Gola Profile. See **Fig. 2**.
2. Turn **Bracket Y** 90° as shown**.** See **Fig. 2**.
3. Slide **Bracket Y** onto **Bracket X** as shown. See **Fig. 2**.

See the Door Installation guide for further instructions.

PG BISON