

## Congratulations on your purchase of Zenolite.

Quick Guide Install—for the full installation guide, please visit [zenolite.com](http://zenolite.com)

### Area Preparation

- Ensure the walls are smooth, clean and dry.

*Tip: Painting the substrate underneath where the Zenolite panels will join (in a colour similar to the Zenolite being installed) minimises the appearance of the joins.*

*Note: Use acrylic water-based matt paint or primer without easy-clean additives.*

### Marking Out

- Mark all holes and cut lines on the Zenolite protective film using a soft pencil or felt tip pen.
- Do not mark out in direct sunlight, or in very hot or cold conditions.
- Allow for expansion gaps when sizing the panels.

### Cutting

- Circular saws will deliver a straight and accurate cut; bandsaws or router cutters are suitable for other shapes.
- Jigsaws can be used for cutting short distances.
- All openings and cut outs should use rounded corners.
- Best results are achieved when the Zenolite is clamped to a supportive, sacrificial timber board.

### Drilling

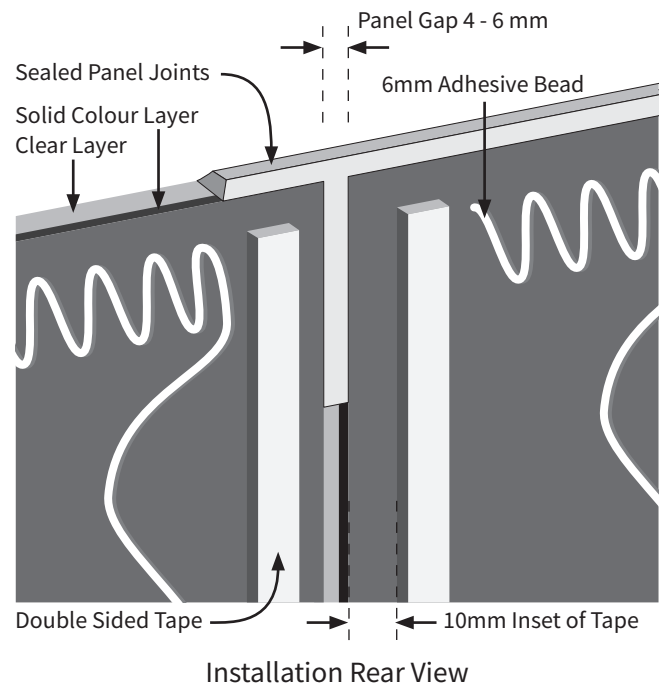
- Use blunt drills or step drills. Drill from the front-facing side of the Zenolite at a slow to medium drill speed.

### Edge Finishing

- All sawn edges must be sanded or planed prior to installation of Zenolite.

### Panel Installation

- Apply 12mm x 1.6mm thick double-sided tape parallel to the panel's longest edges, at approximately 300mm spacings.
- Apply a 6mm bead of adhesive (neutral cure silicone) in a wavy pattern between each tape strip.
- Allow the following clearances to accommodate thermal expansion:
  - For 2440 x 1220mm panels: 4mm gaps around all edges, and between panels
  - For 3050 x 1220mm panels: 6mm gaps around all edges, and between panels
- Allow adhesive to dry before sealing all joints with neutral cure silicone. Do not use acetic cure silicone.
- Immediately after joint sealing silicone is applied, carefully remove the protective film from the front face.



**CAUTION** Zenolite is suitable for interior vertical applications.  
Any warranty may be void if installed outside these guidelines.