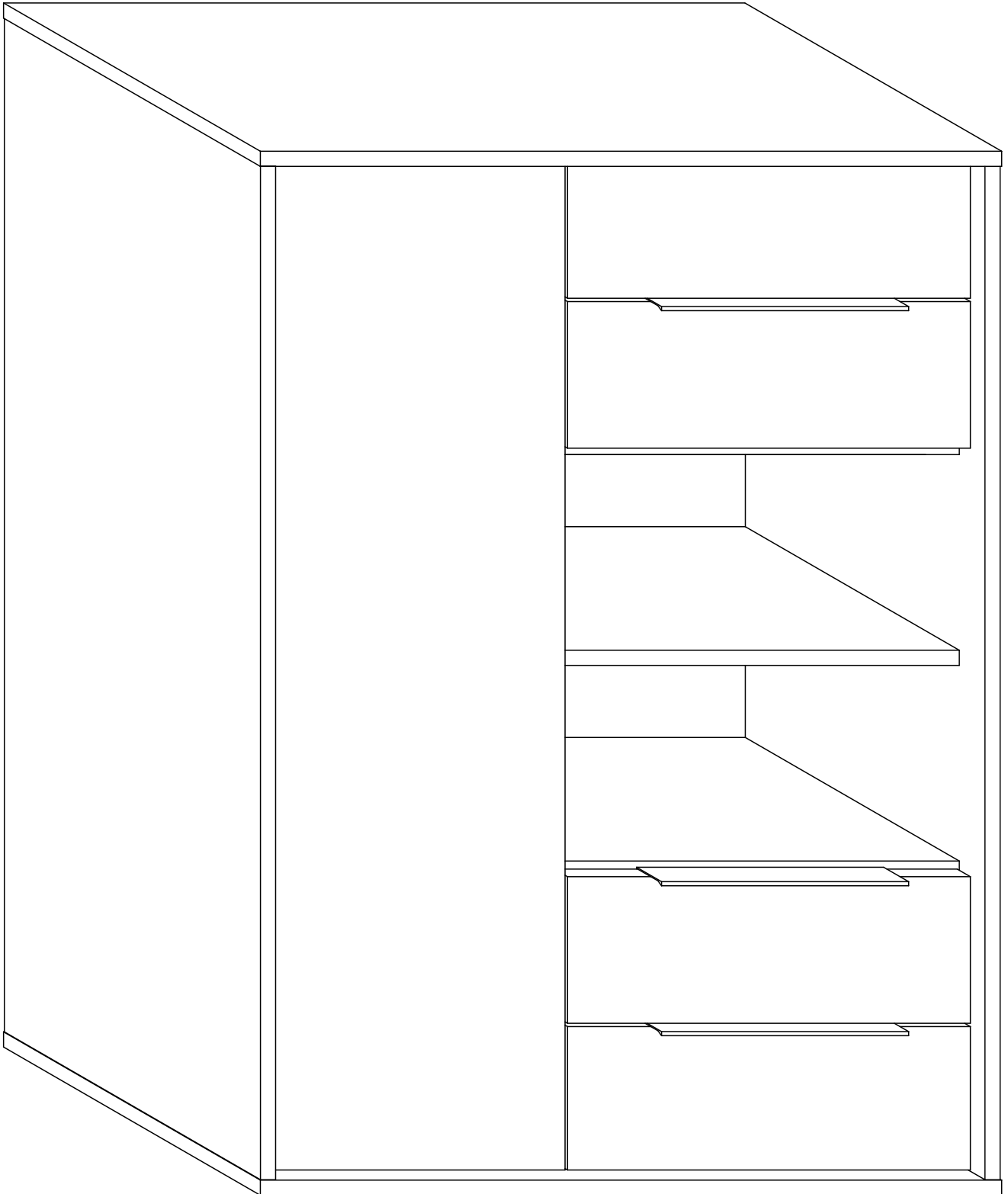


**BLUM FLATPAX OFFICE FURNITURE RANGE
ASSEMBLY GUIDE
STORAGE CABINET 1268mm**



TOTAL NUMBER OF PANELS: 40

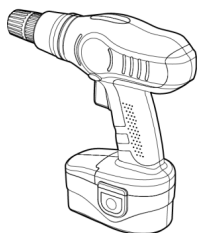
HARDWARE

PRODUCT	QTY	IMAGE
Dufix	64	
Minifix	64	
Wooden Dowel	76	
Screw 3.5 x 16mm	84	
Modul Inset Application Hinge Kit	3	
Tandem Single Extension Runners 270mm Left & Right	4 pairs	
Locking Devices Left & Right	4 pairs	
Screw 4 x 30mm	8	
Front Adjusters	8	
Dome Screws	8	
Handle J9913 260mm	4	
Glides	4	
H - Profile Backer Connector	3	

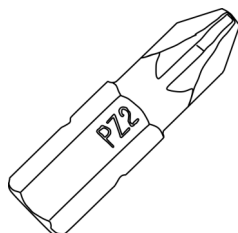
TOOLS REQUIRED



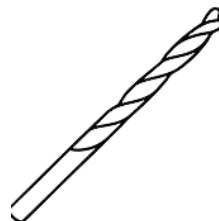
Screw Driver
(Poizidriv Head)



Cordless Drill



Pozi Bit (PZ2)

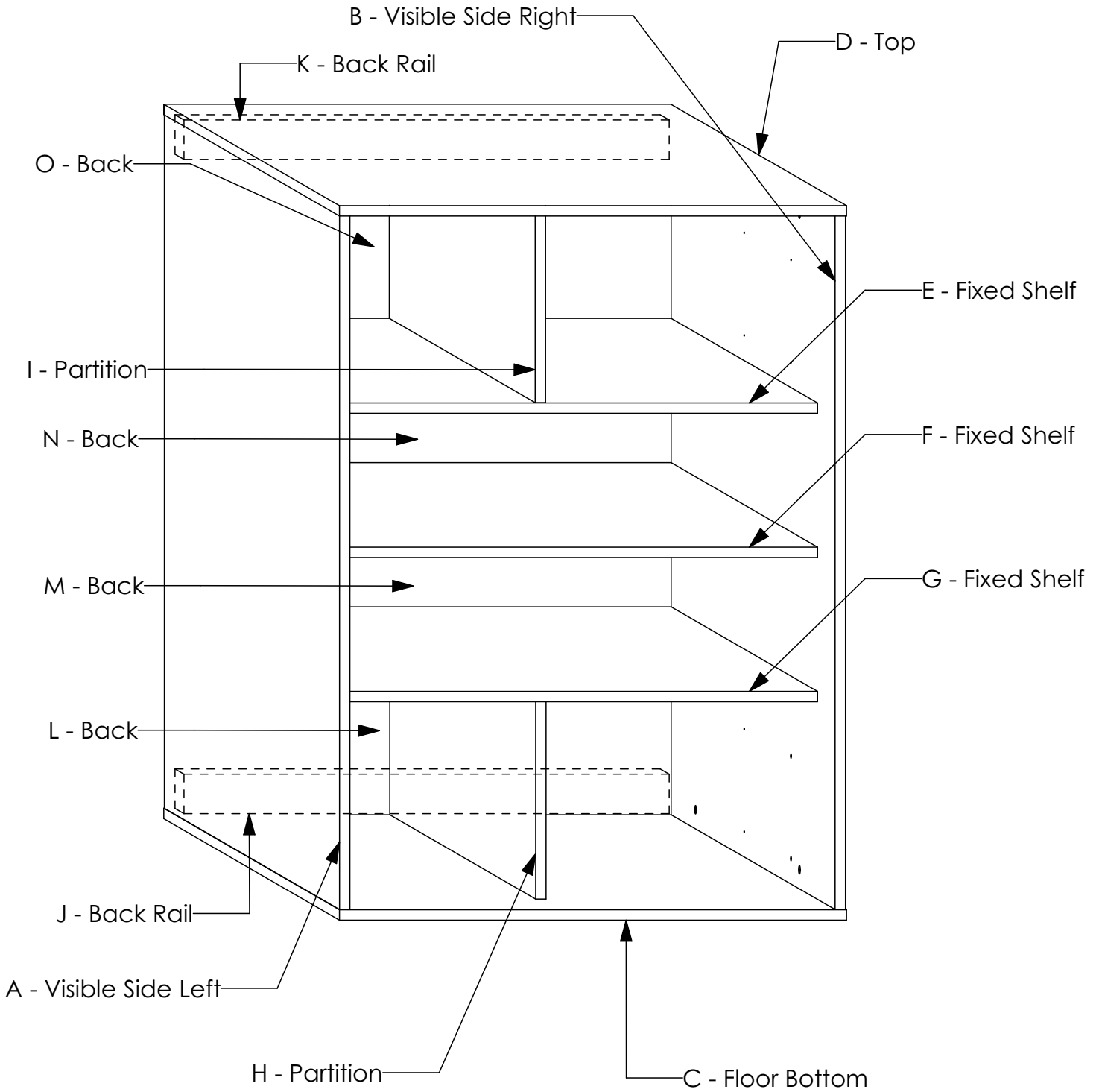


8mm Drill Bit



Rubber Mallet

CARCASS ASSEMBLY

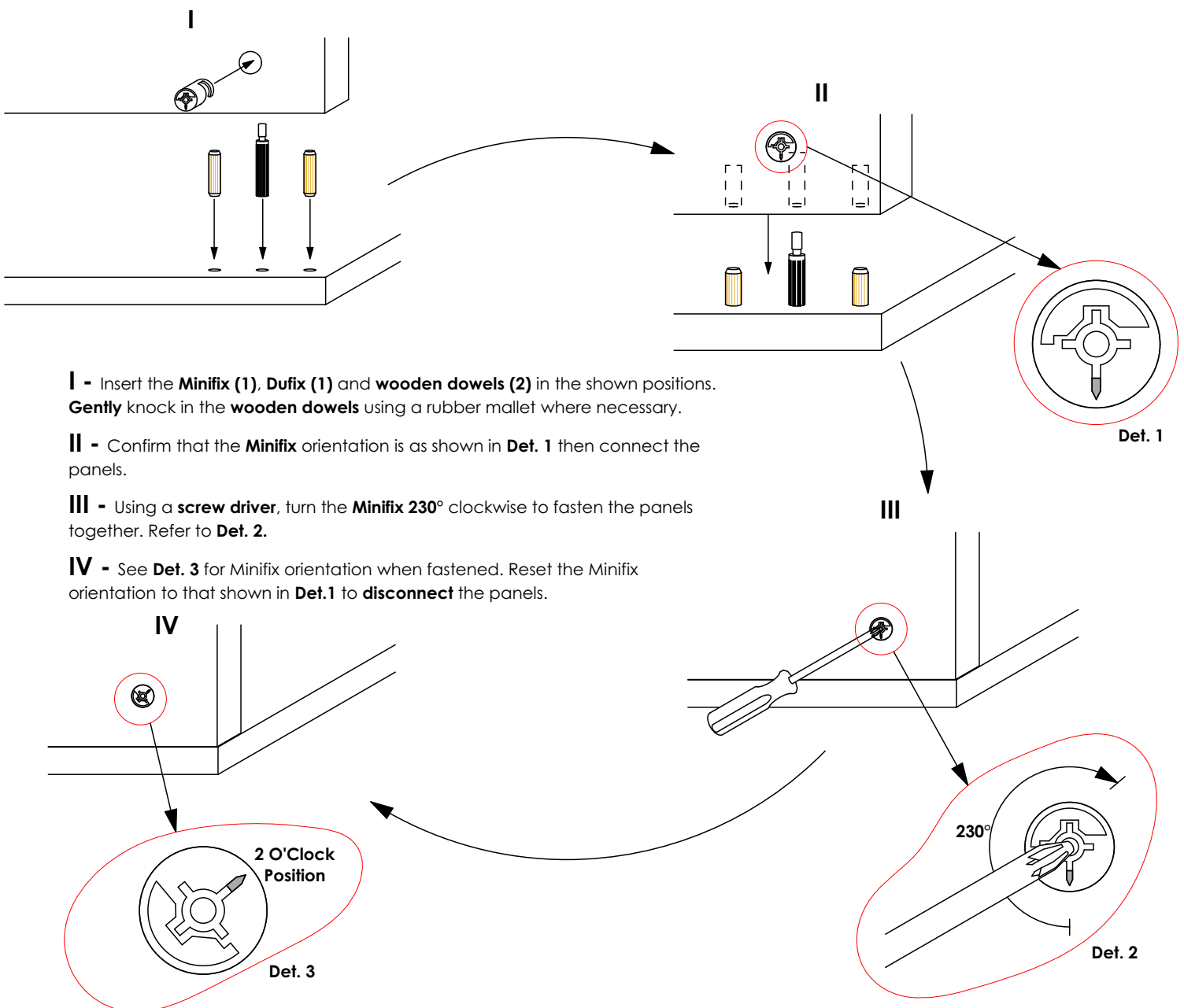


NUMBER OF PANELS: 15

GENERAL INSTRUCTIONS

1. Confirm that all panels (15) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A - O).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below unless otherwise stated.

PANEL CONNECTION AND FASTENING



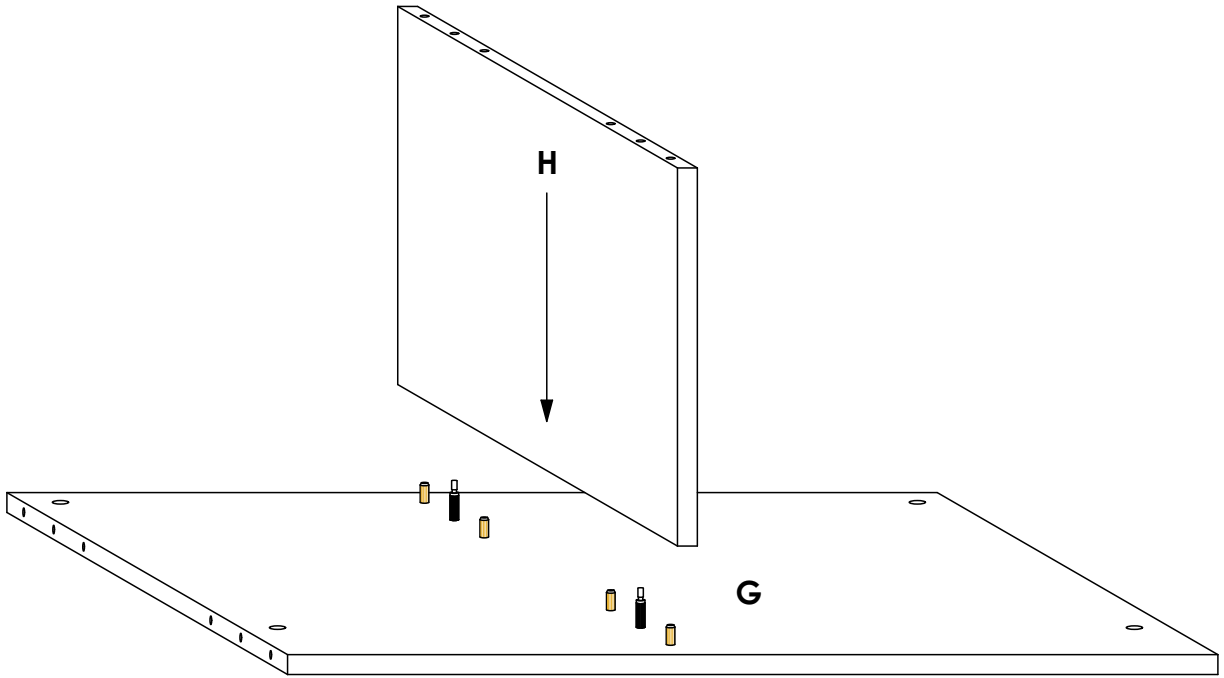
I - Insert the **Minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2**.

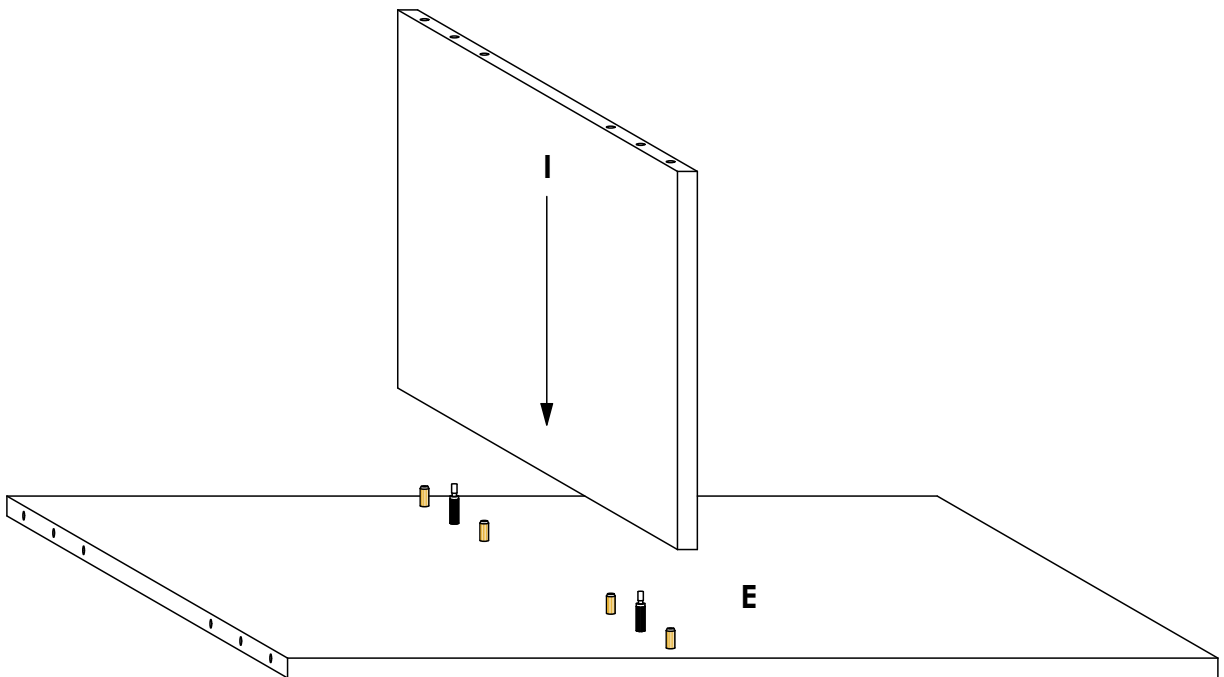
IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

STEP 1



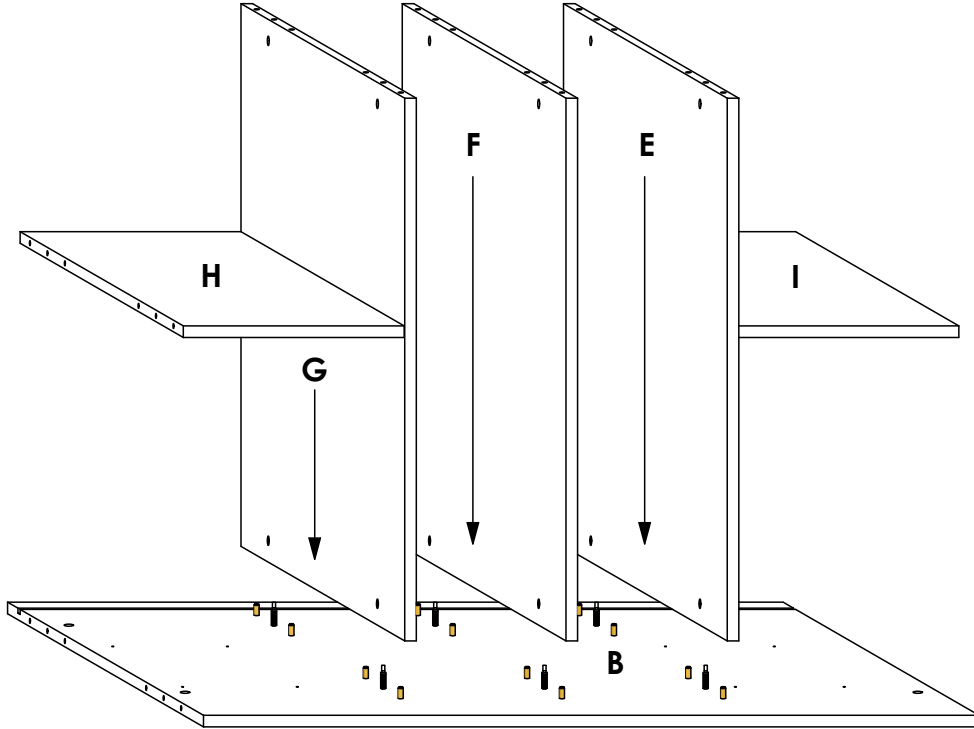
Connect panel **H** to panel **G** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



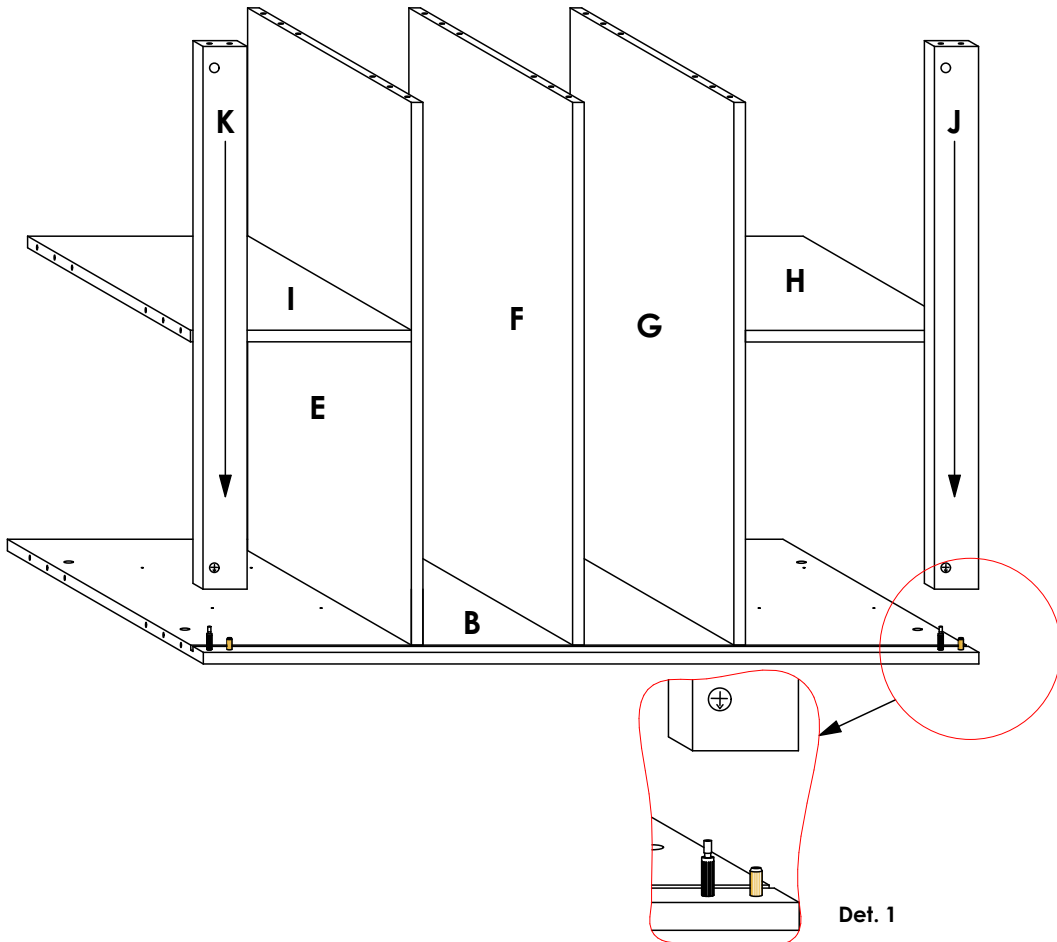
Connect panel **I** to panel **E** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



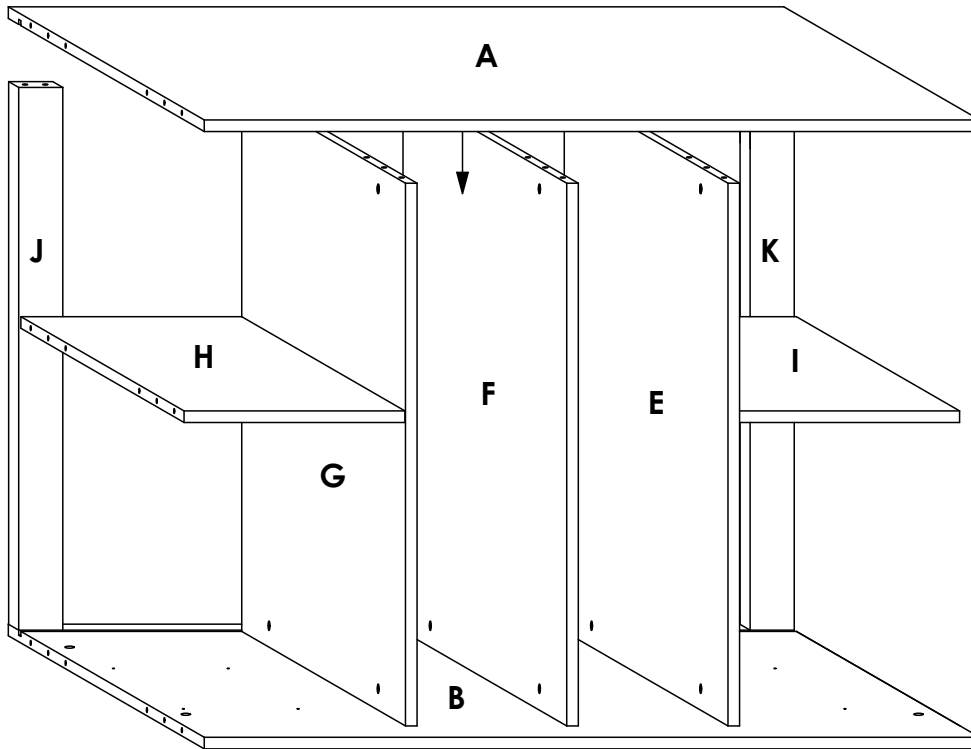
Connect panels **G, F, & E** to panel **B** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4



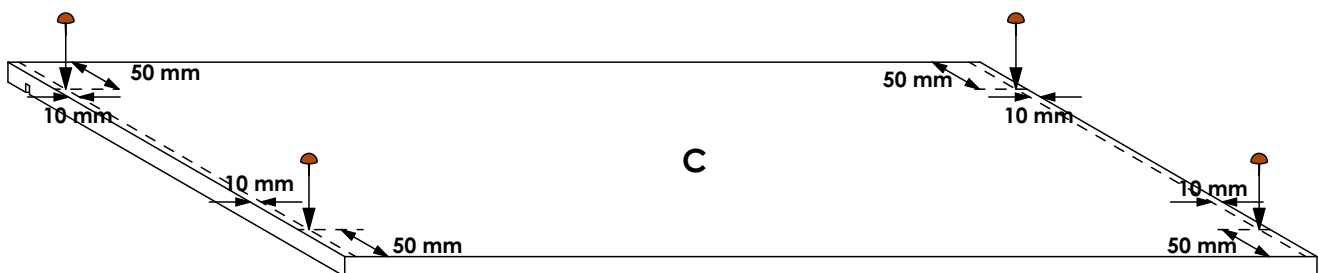
Connect panels **J & K** to panel **B** as shown. Note the different **Dowel-Dufix arrangement** detailed in **Det. 1** above. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 5



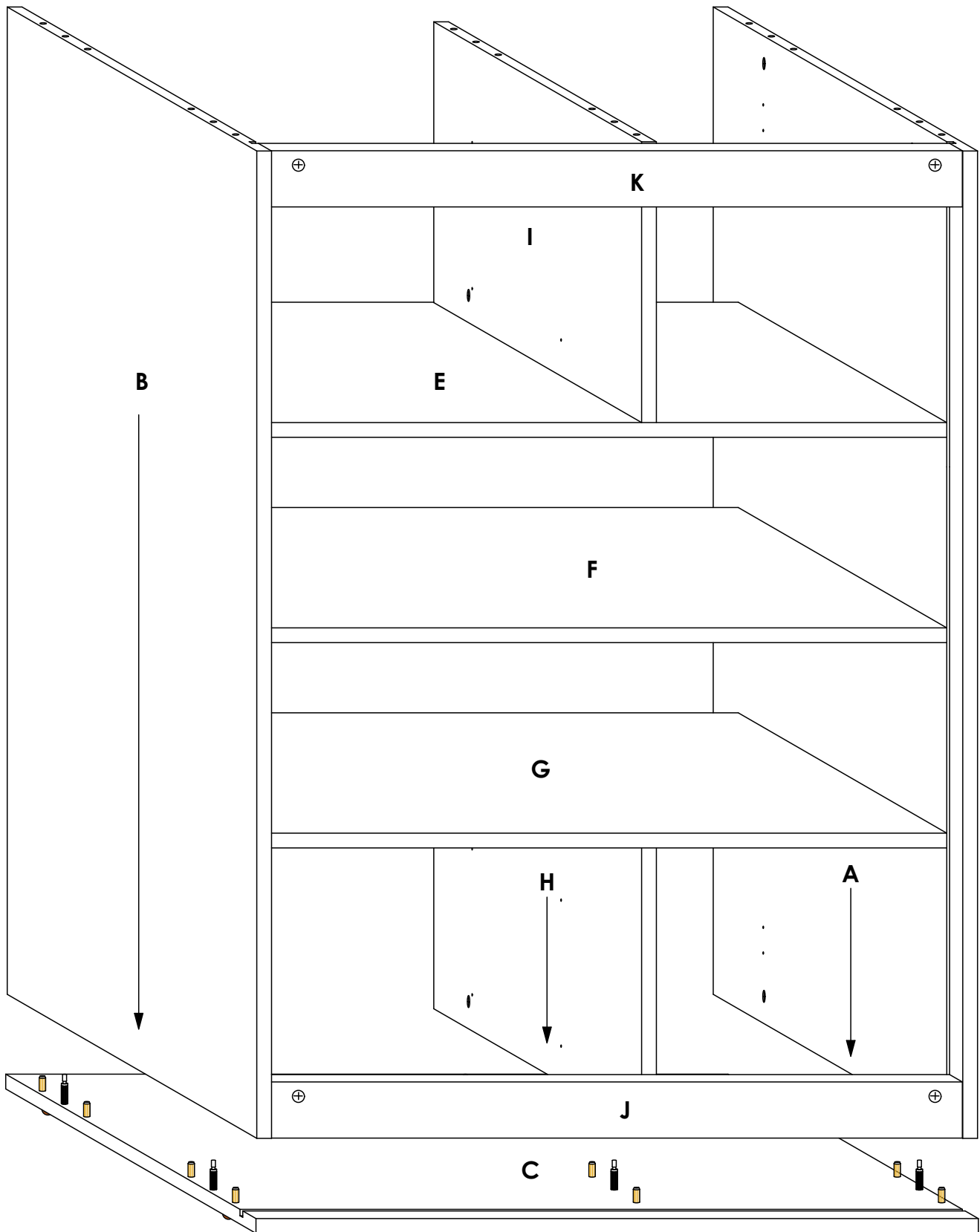
Connect panel **A** to panels **G, F, E, J & K** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 6



Using a **rubber mallet**, knock in the **Plastic Glides** in the shown positions on panel **C**. Refer to the indicated dimensions for positioning. Note that the glides go on the face without holes.

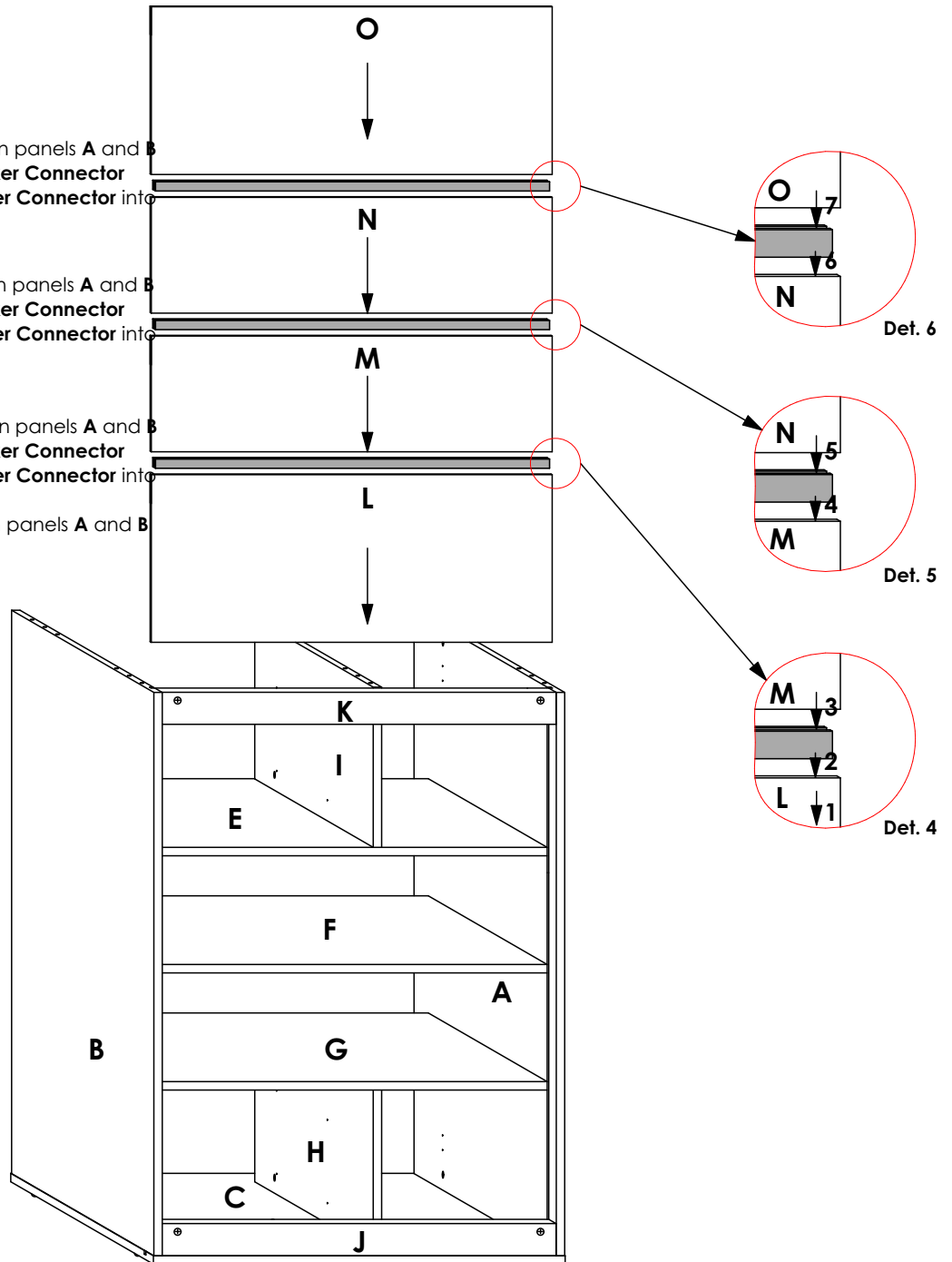
STEP 7



With panel **C** sitting on the glides, connect panels **A**, **B** & **H** to panel **C** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

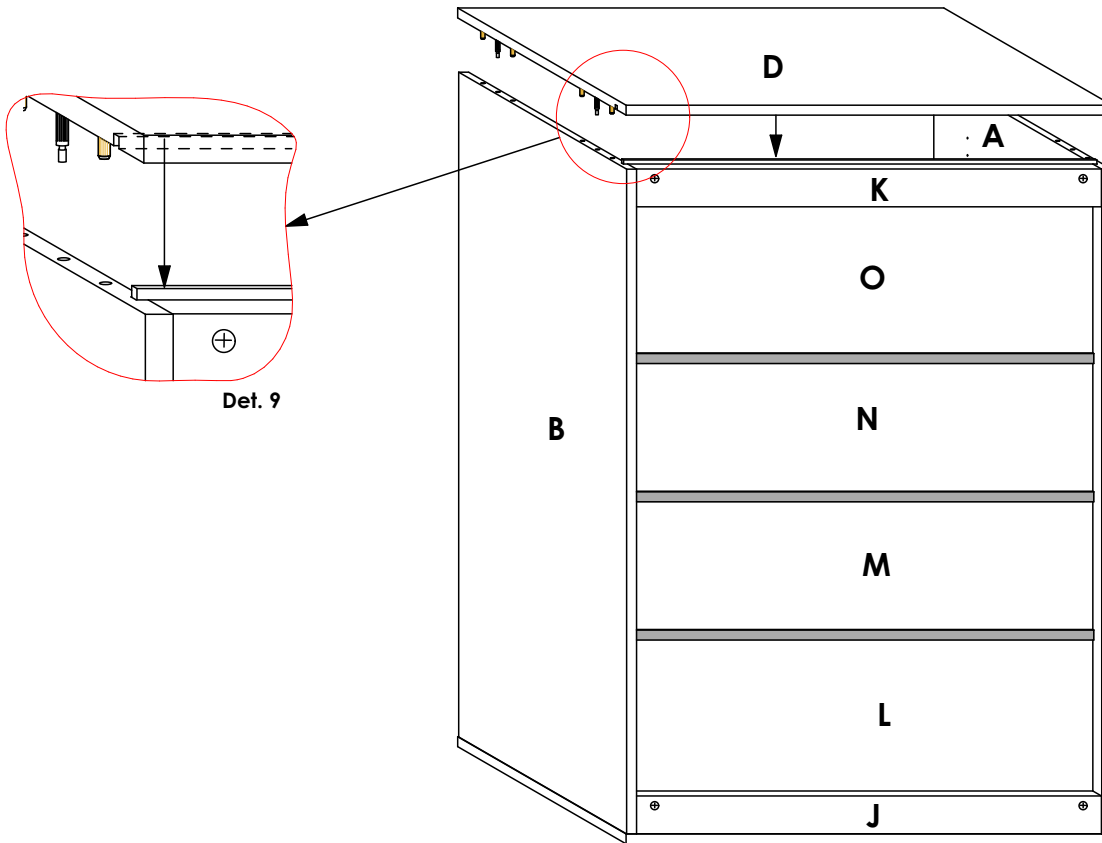
STEP 8

7. Slide panel **O** through the grooves on panels **A** and **B** and into the slot on the **H - Profile Backer Connector**
6. Insert the slot on the **H - Profile Backer Connector** into the shown edge on panel **N**
5. Slide panel **N** through the grooves on panels **A** and **B** and into the slot on the **H - Profile Backer Connector**
4. Insert the slot on the **H - Profile Backer Connector** into the shown edge on panel **M**
3. Slide panel **M** through the grooves on panels **A** and **B** and into the slot on the **H - Profile Backer Connector**
2. Insert the slot on the **H - Profile Backer Connector** into the shown edge on panel **L**
1. Slide panel **L** through the grooves on panels **A** and **B** and into the groove on panel **C**.



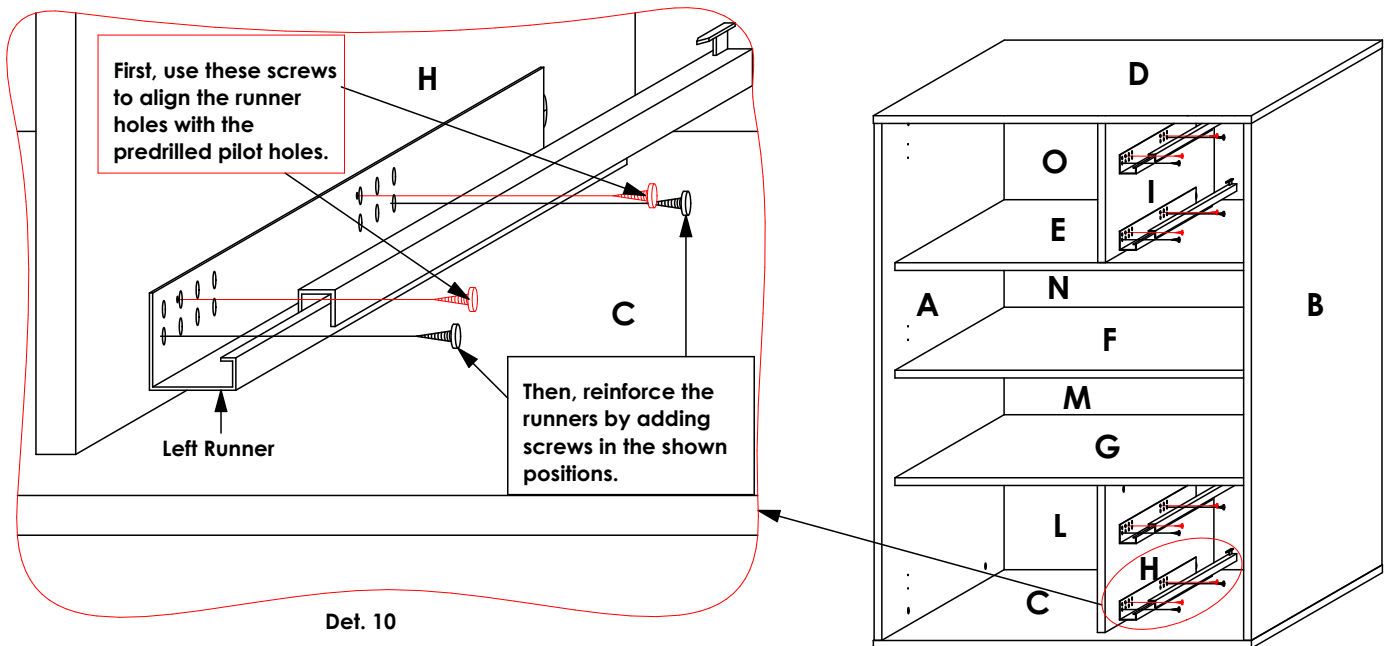
Install panels **L, M, N & O** and the **H-Profile Backer Connectors** in the shown sequence. Refer to **Det. 4 - 6** and the text on the left.

STEP 9



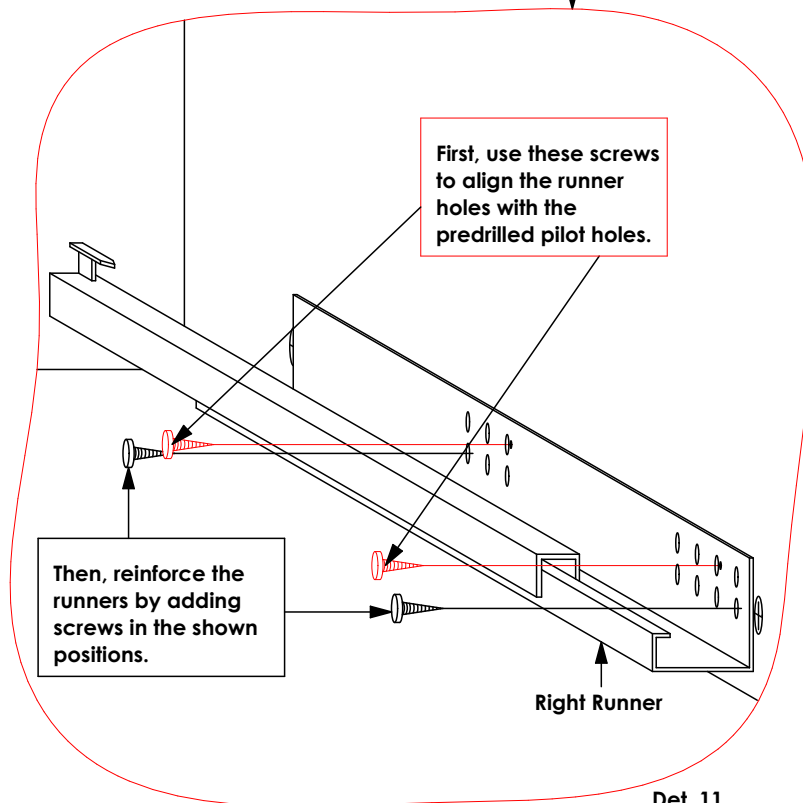
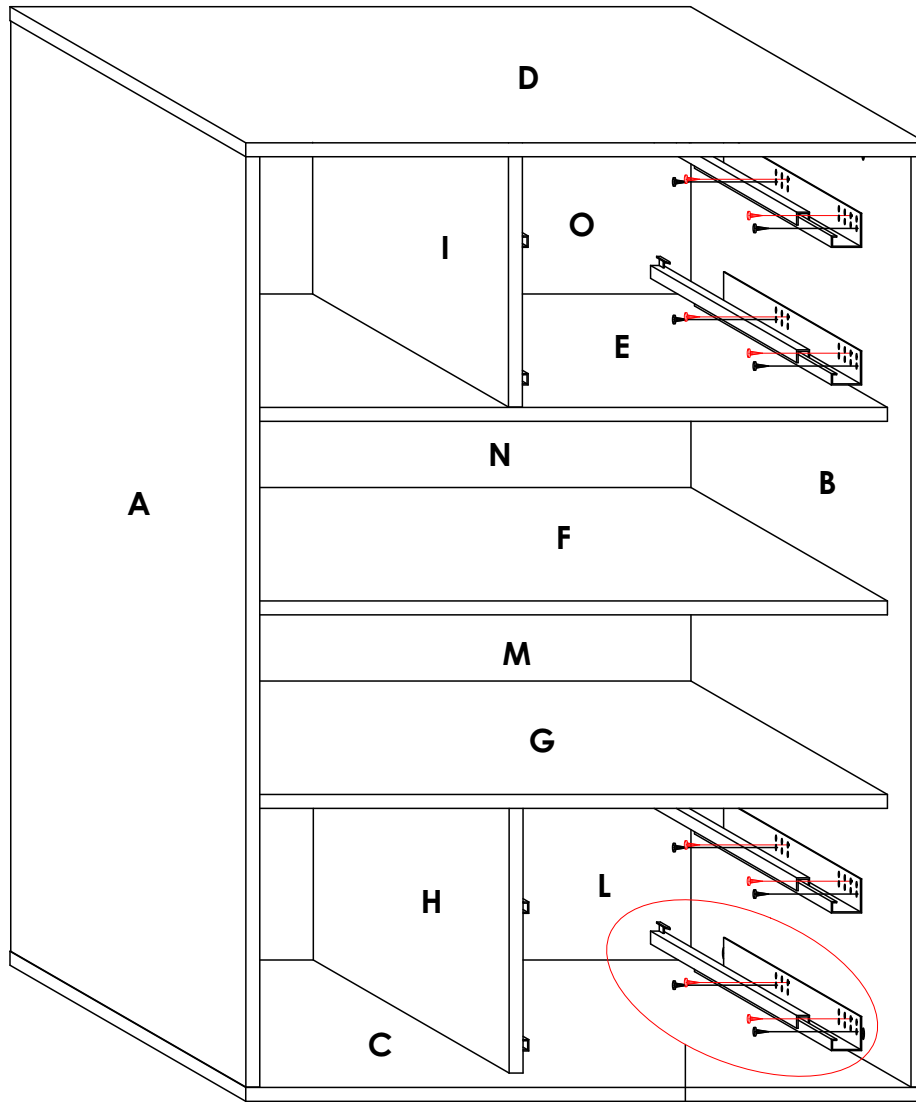
Connect panel **D** to panels **A & B** as shown. **Note** that the groove on panel **D** goes into the revealed edge on panel **O** (See **Det. 9**). Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 10



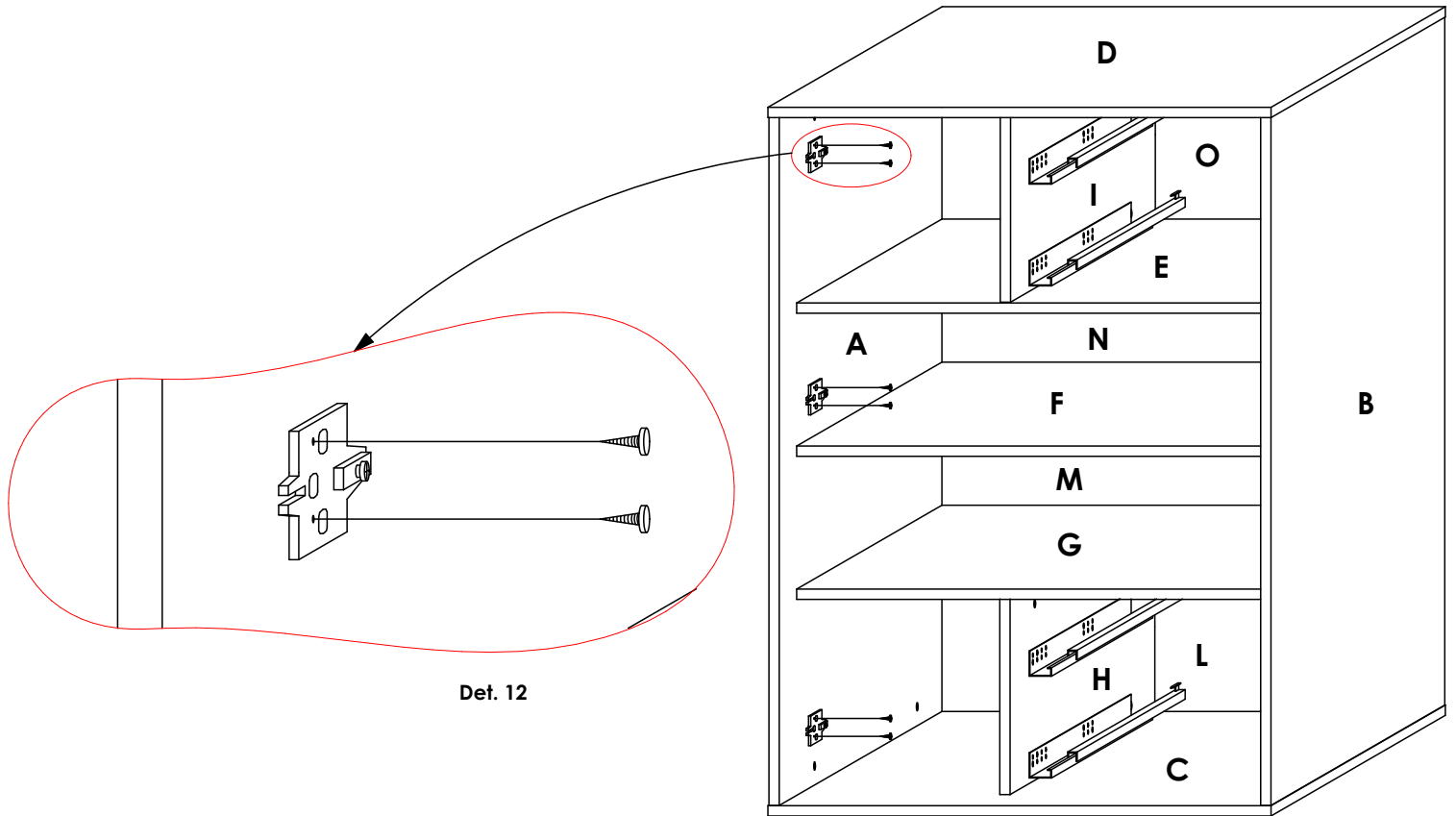
Screw in the **Left Tandem Runners** in the shown positions on panels **H & I**. **Det. 10** is applicable for the four runners.

STEP 11



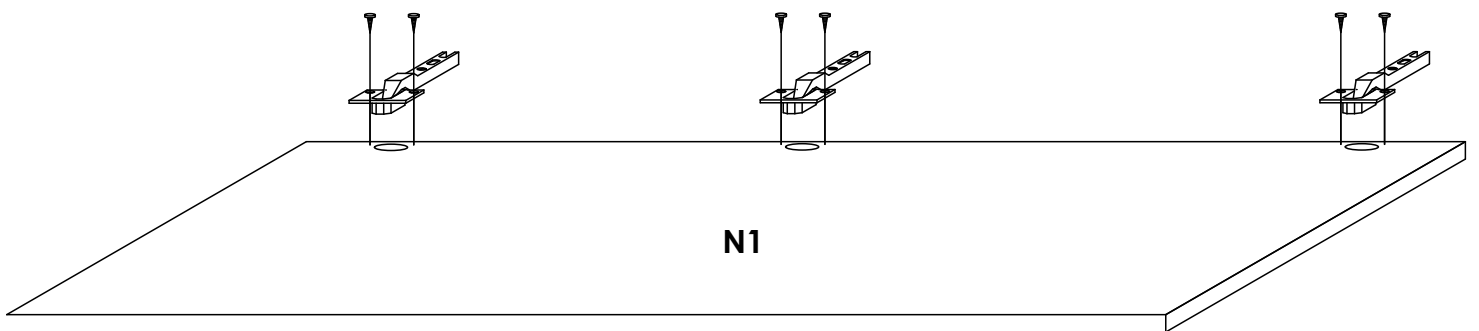
Screw in the **Right Tandem Runners** in the shown positions on panel **B**. **Det. 11** for is applicable for the four runners.

STEP 13



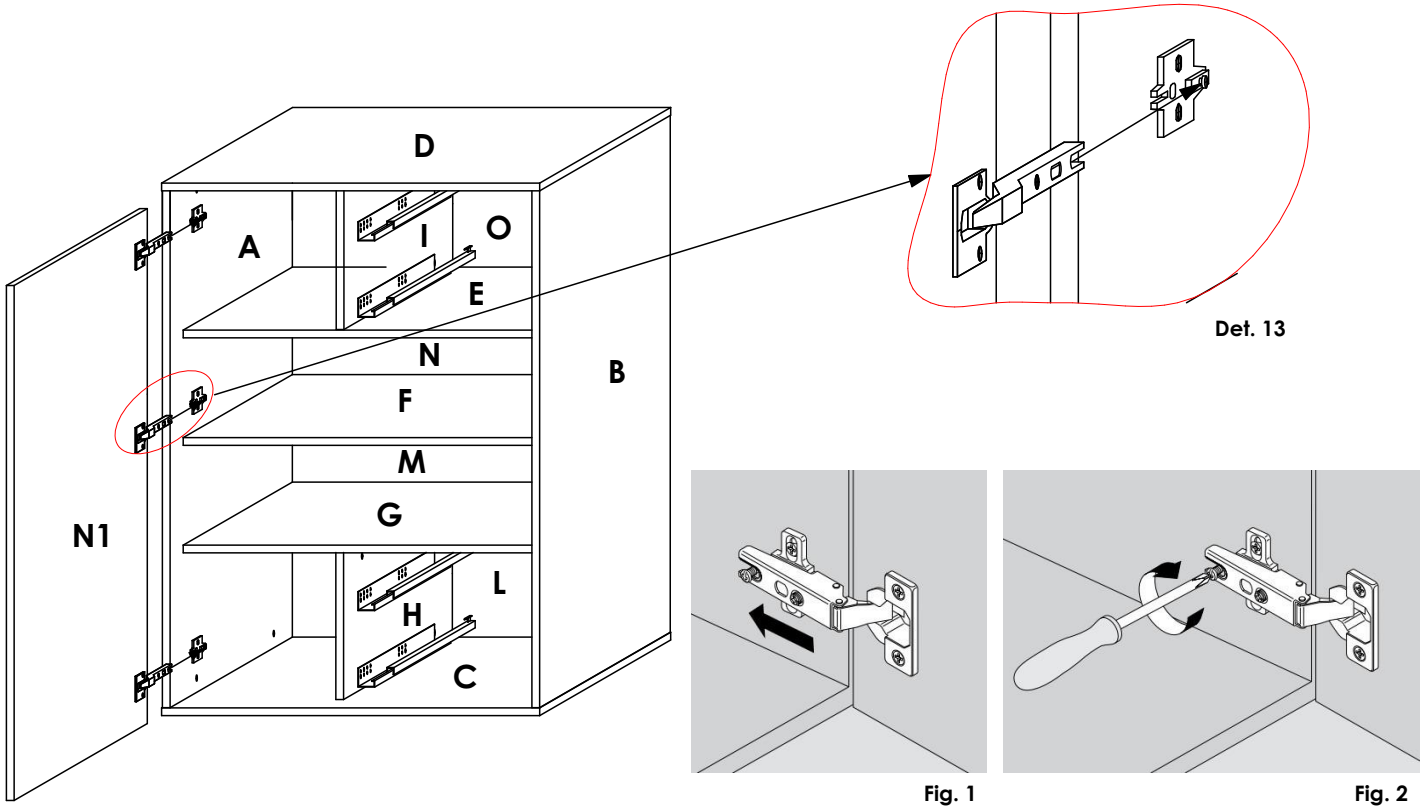
Using **Screw 3.5 x16mm**, screw in the **Hinge Plates** in the shown positions on panel **A**. See **Det. 12**.

DOOR INSTALLATION STEP 1



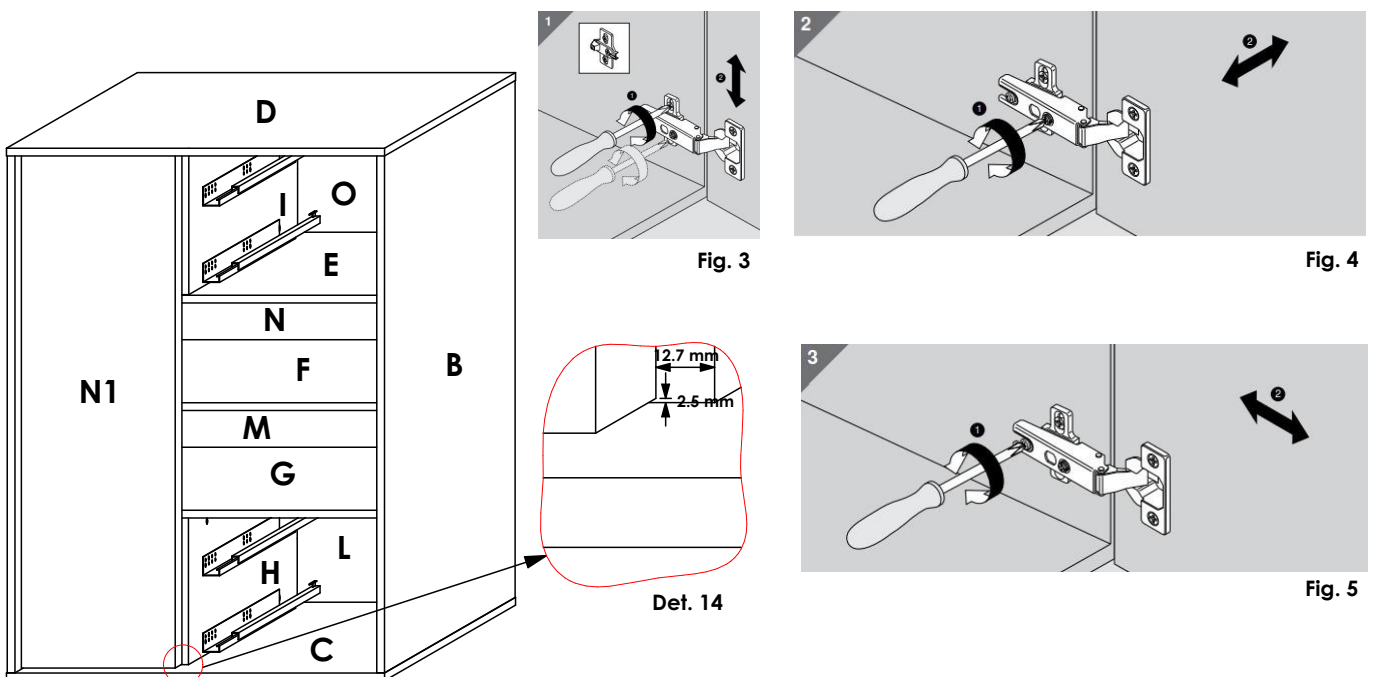
Using **Screw 3.5 x16mm**, screw in the **Hinges** in the shown positions on panel **N1**.

STEP 2



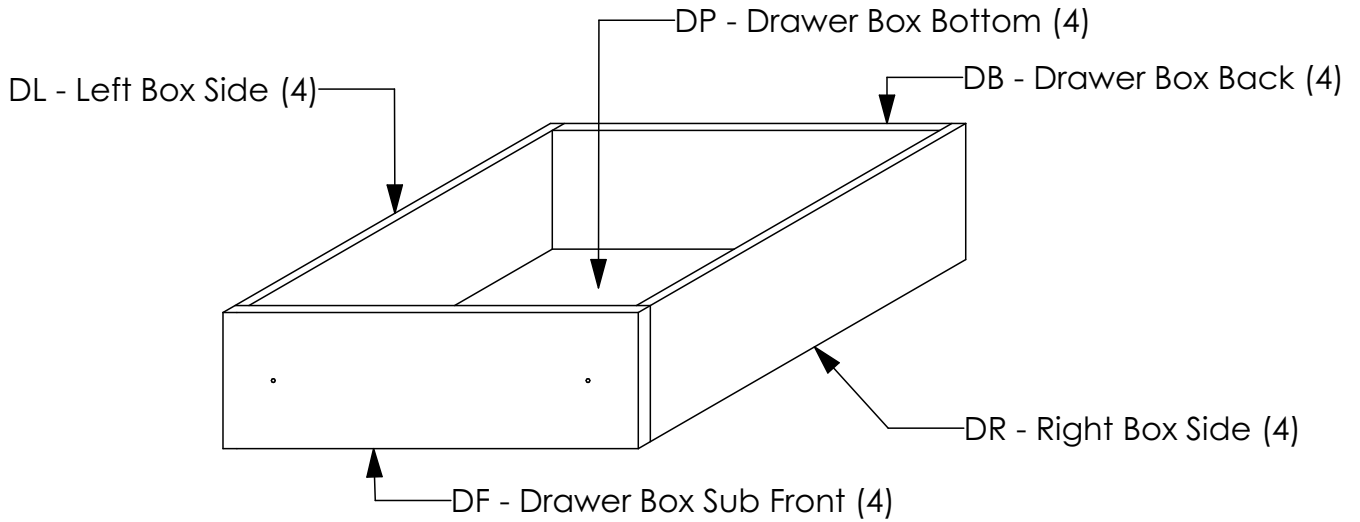
Connect the **hinges** on panel **N1** to the corresponding **hinge plates** on panel **A** as shown. See **Det. 13**, **Fig. 1** and **Fig. 2**.

STEP 3



Adjust the door (Panel N1) to leave the clearances shown in **Det. 14**. See **Fig. 3-5** for adjustment instructions.

DRAWER BOX ASSEMBLY

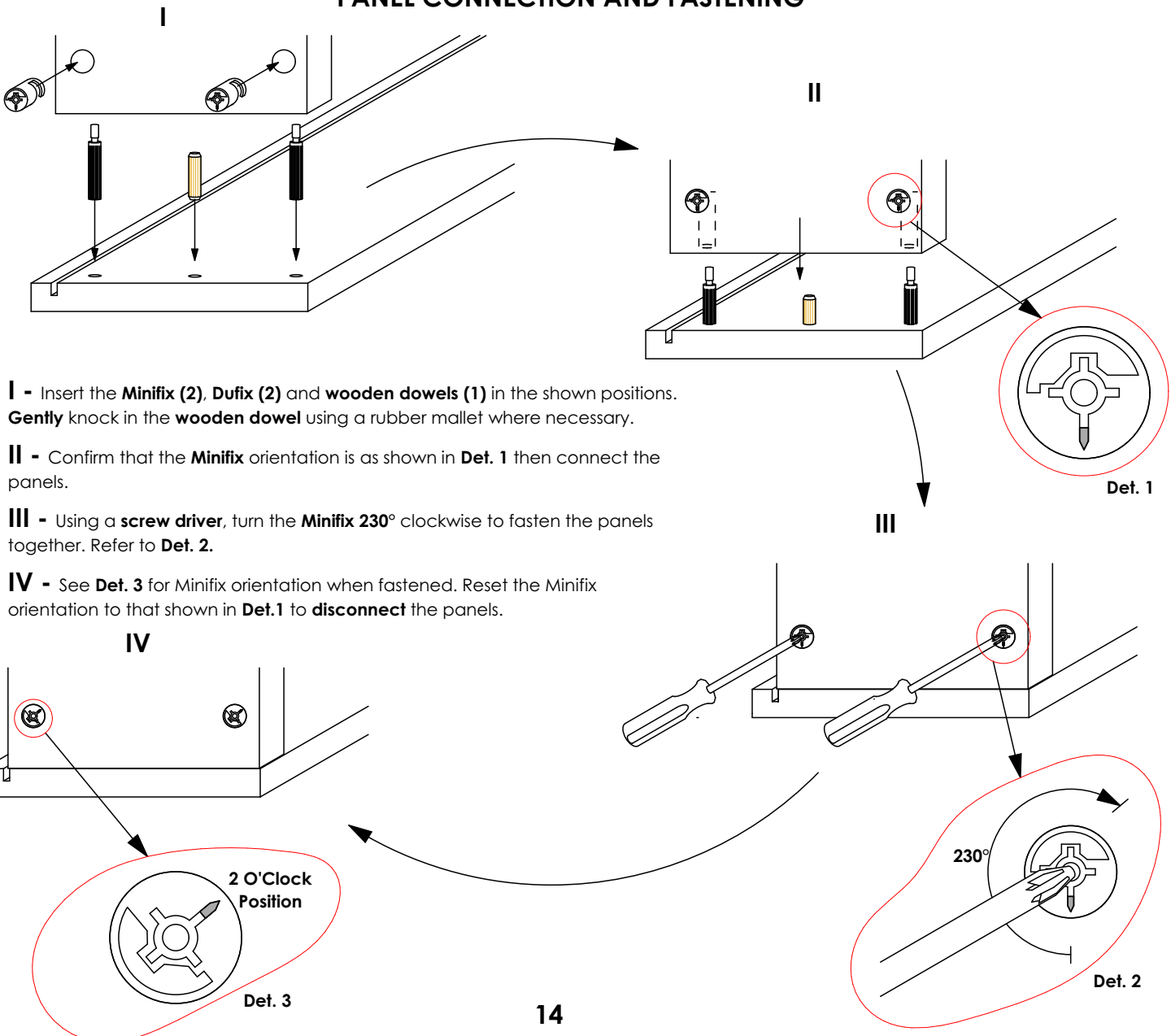


TOTAL NUMBER OF PANELS: 20

GENERAL INSTRUCTIONS

1. Confirm that all panels (20) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (DF, DL, DR, DB & DP).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING



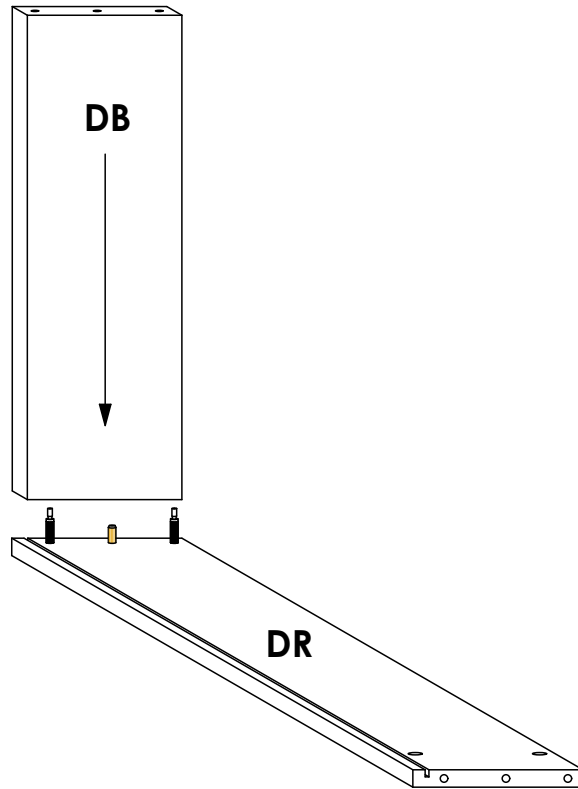
I - Insert the **Minifix (2)**, **Dufix (2)** and **wooden dowels (1)** in the shown positions. **Gently** knock in the **wooden dowel** using a rubber mallet where necessary.

II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2**.

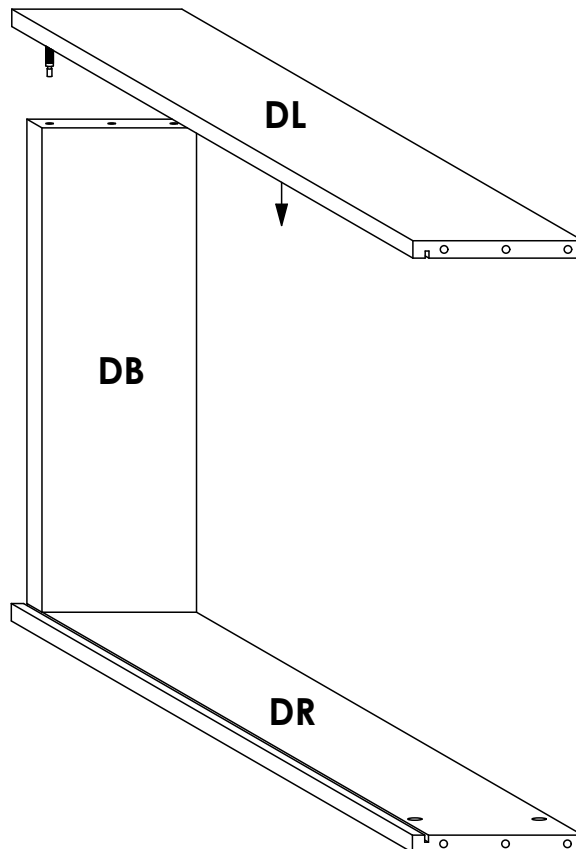
IV - See **Det. 3** for **Minifix** orientation when fastened. Reset the **Minifix** orientation to that shown in **Det.1** to **disconnect** the panels.

STEP 1



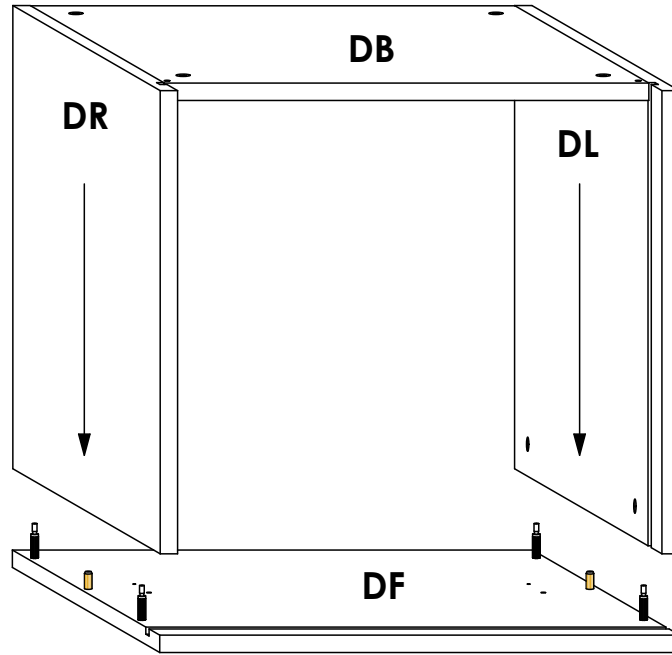
Connect panel **DB** to panel **DR** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



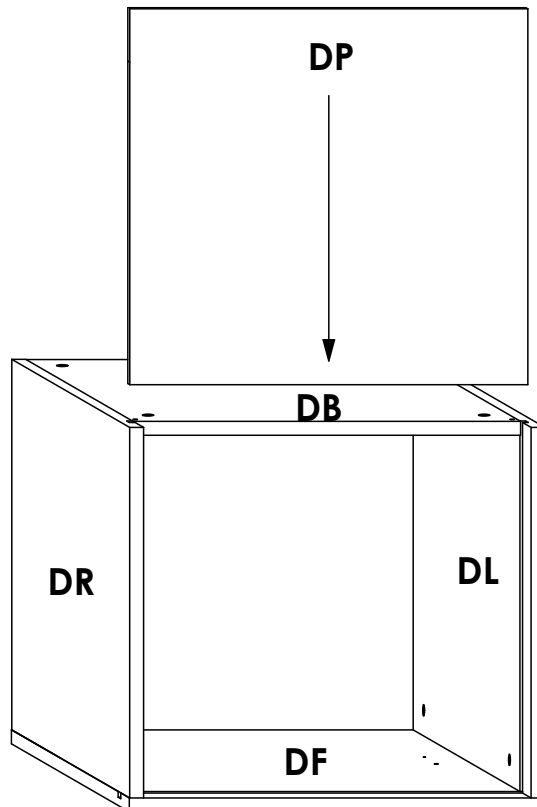
Connect panel **DL** to panel **DB** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



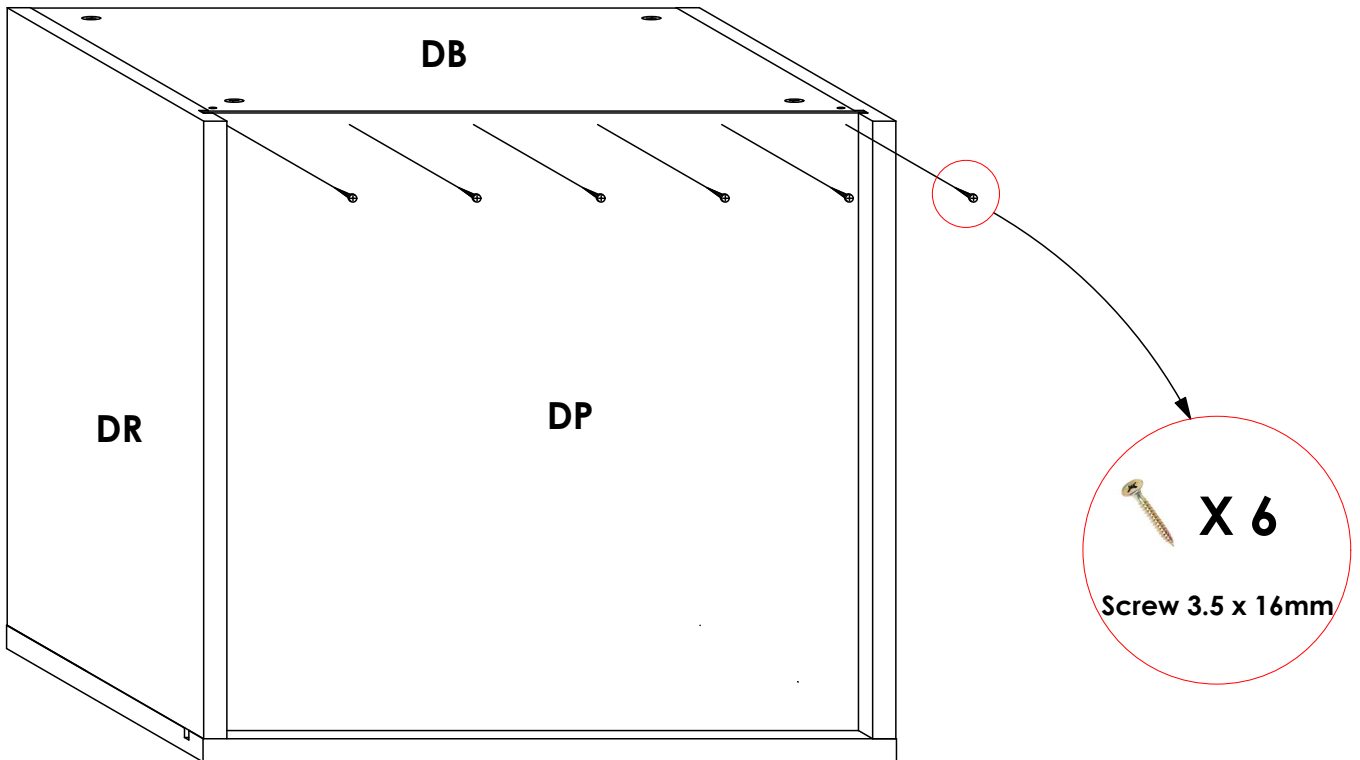
Connect panels **DL & DR** to panel **DF** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4



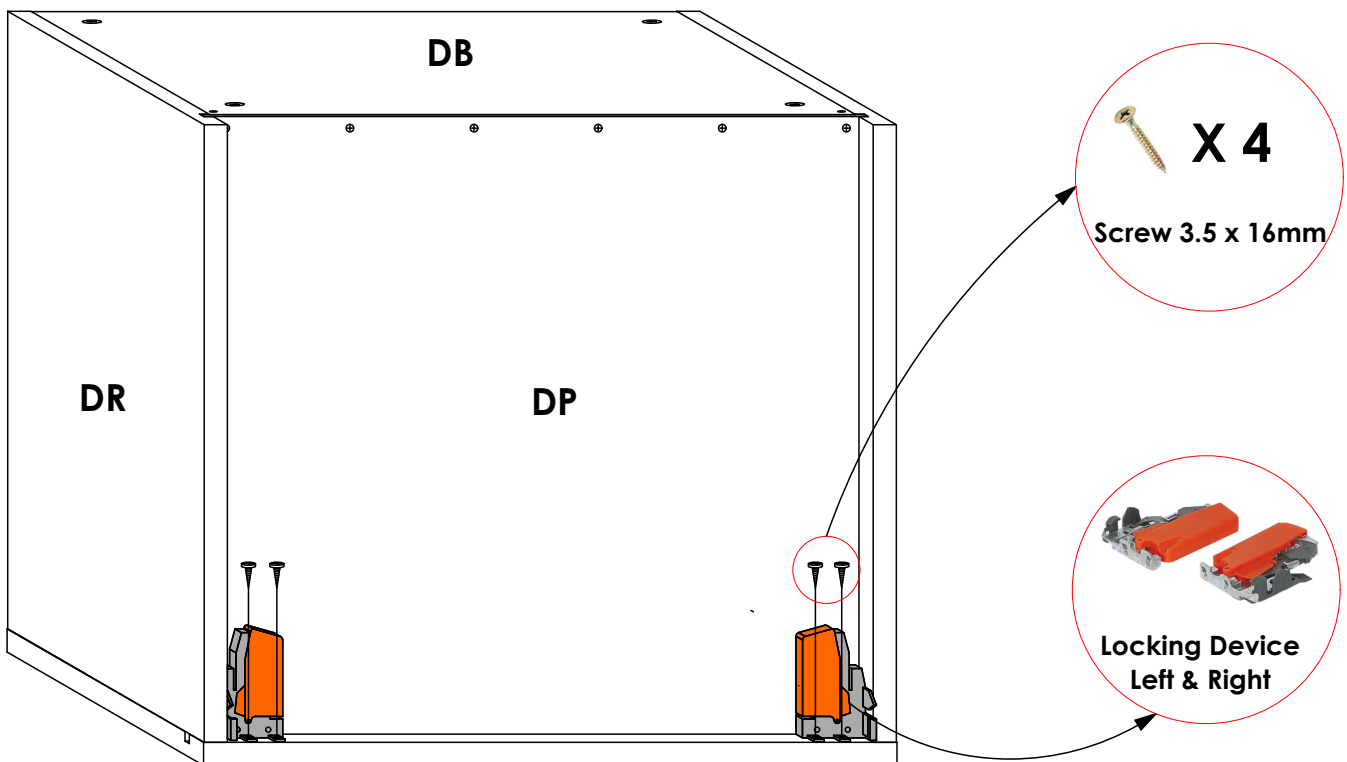
Slide **3mm** panel **DP** through the grooves on panels **DR & DL** and into the groove on panel **DF** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 5



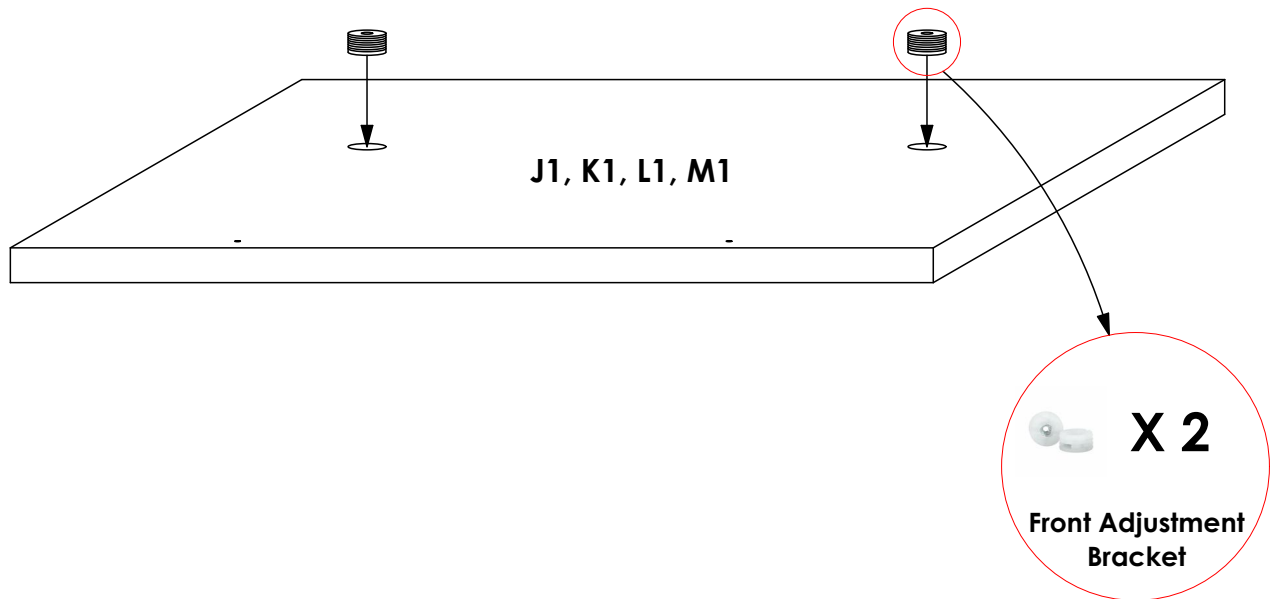
Secure the **3mm** panel **DP** onto panel **DB** using **Screw 3.5 x 16mm**. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 6



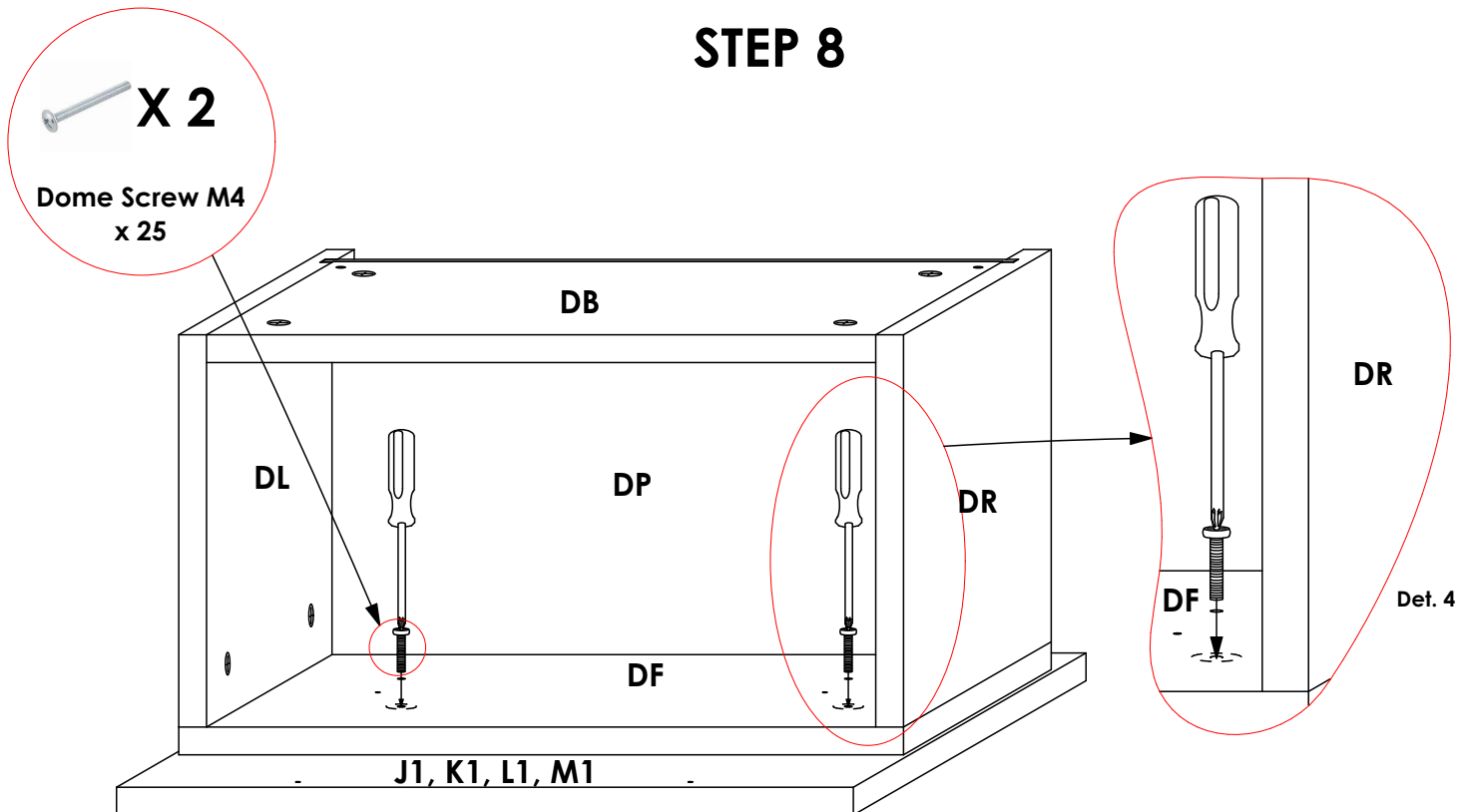
Place the **Tandem Locking Devices** in the shown positions, aligning them with the pre-drilled pilot holes. Secure the **locking devices** onto panel **DF** using **Screw 3.5 x 16mm**.

STEP 7



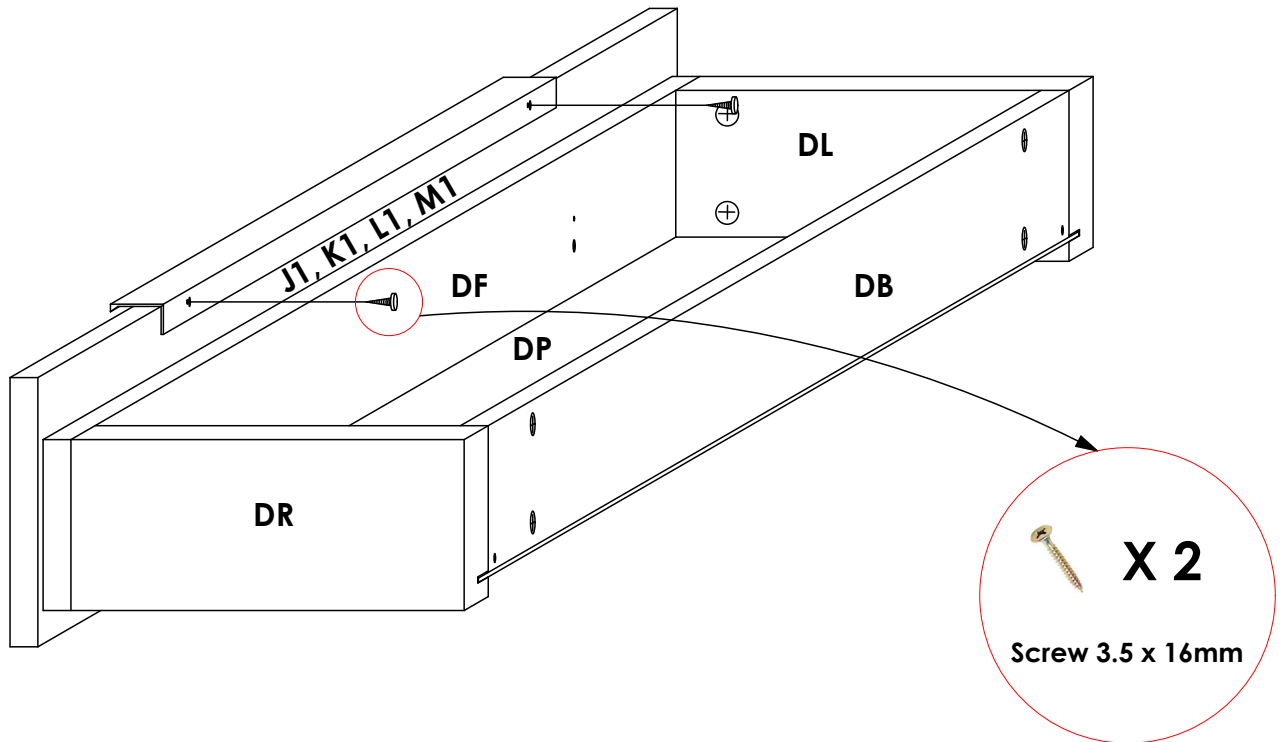
Using a rubber mallet, gently knock in the **Front Adjustment Brackets** into panels **J1, K1, L1 & M1** in the shown positions. Confirm that they go all the way in such that no part appears above the surface of the panel.

STEP 8



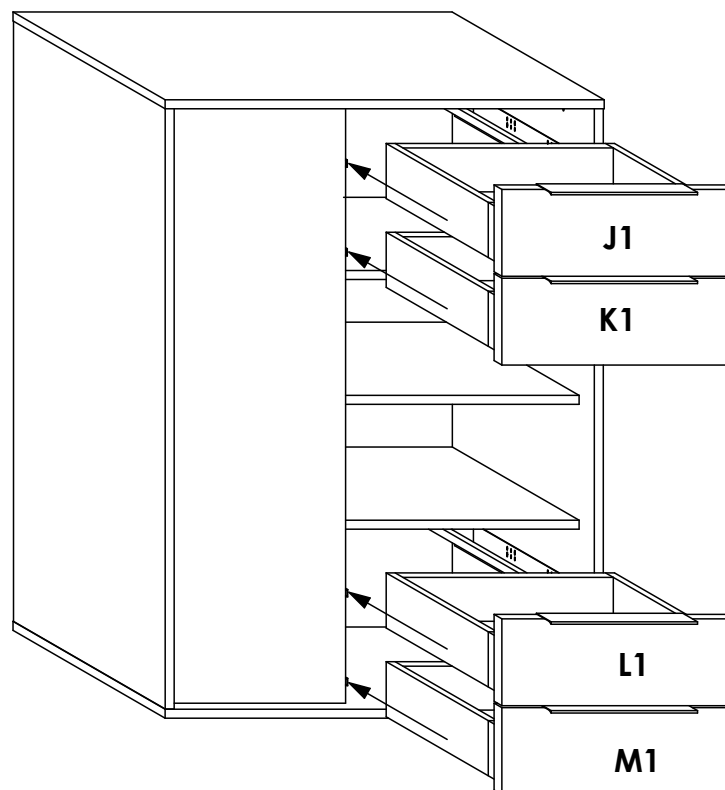
Place the four drawer boxes on panels **J1, K1, L1 & M1** as shown. In each, connect panels **DF** to panels **J1, K1, L1 & M1** using **Dome Screw M4 x 25** through the **5mm through hole** and into the **Front Adjustment Brackets**. See **Det. 4**.

STEP 9



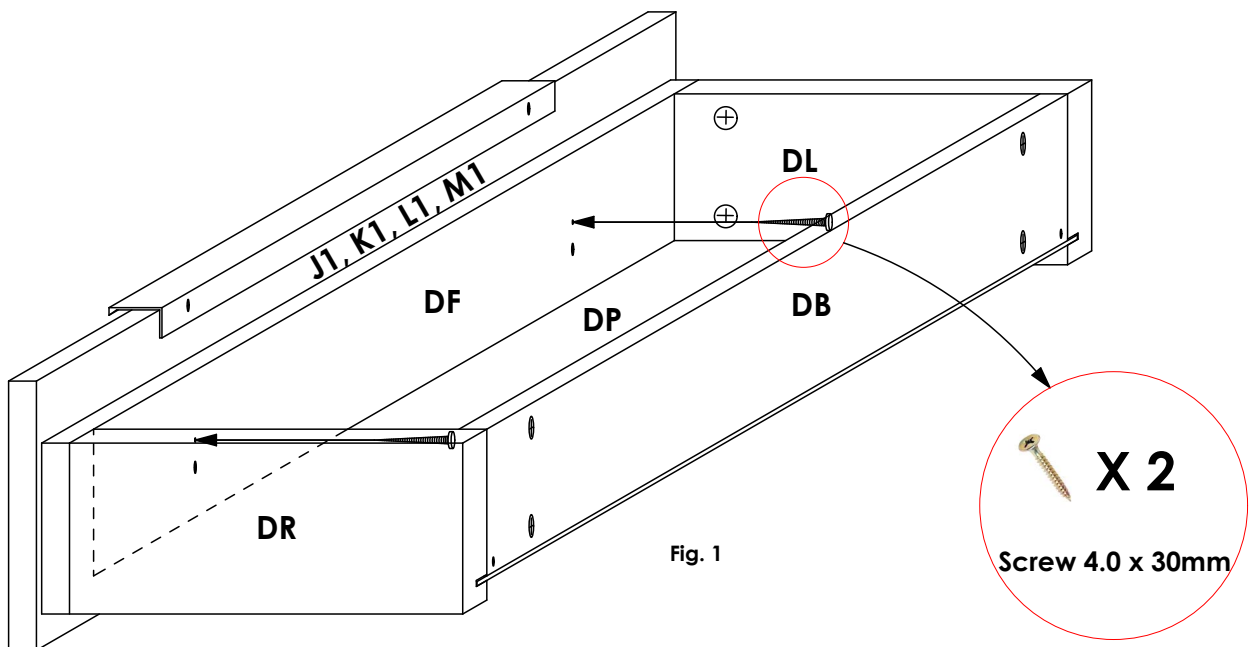
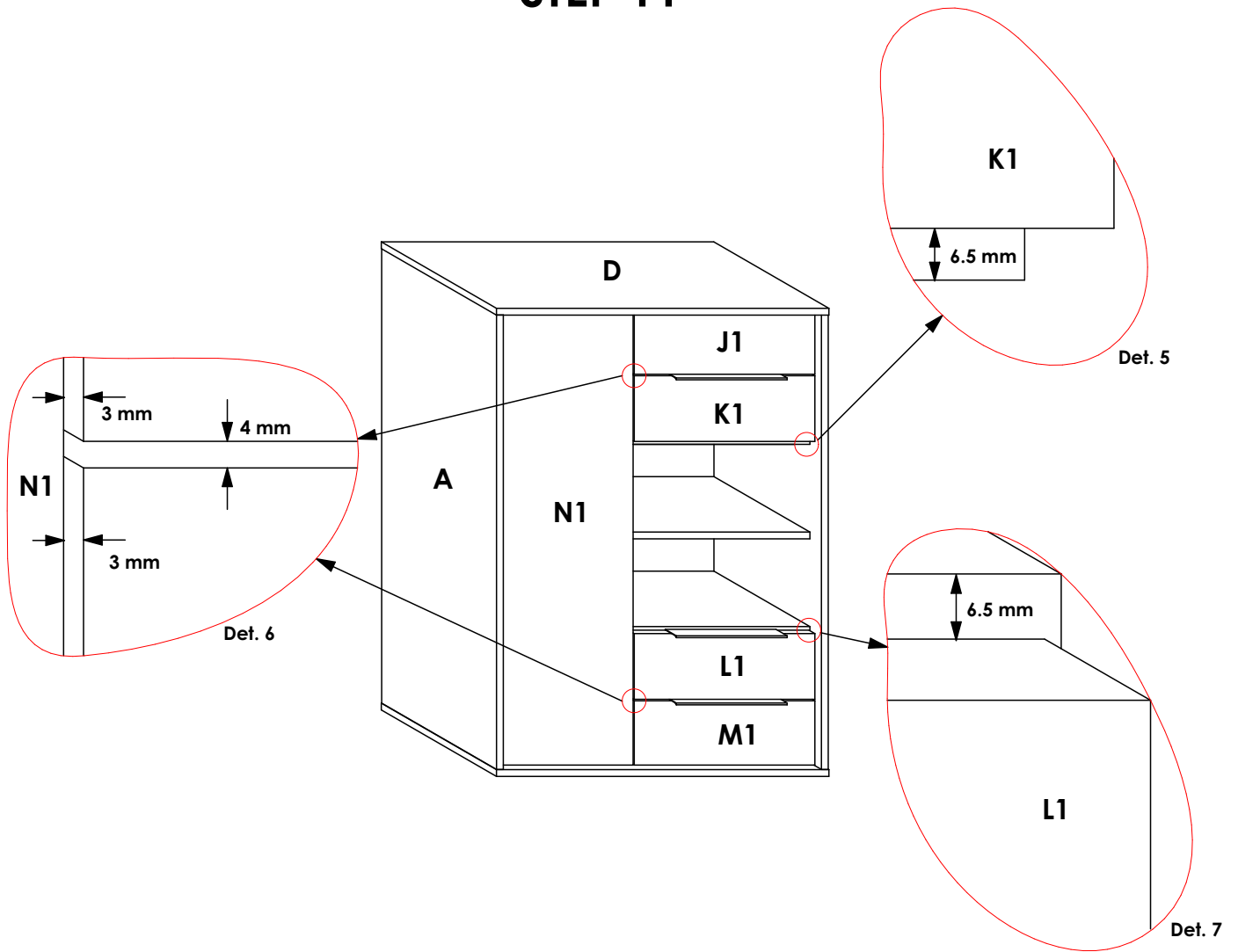
Using **Screw 3.5 x 16mm**, screw in the handles onto panels **J1, K1, L1 & M1** in the shown position. Confirm that the holes on the handles align with the pilot holes on panels **J1, K1, L1 & M1**.

STEP 10



Insert the Drawer Boxes as shown. Push the drawers all-in ensuring that the **locking devices** snap into the **Tandem Single Extension runners** and that the **hook** at the rear end of the runners enters the **holes** at the **back of panels DB**. If the holes are too small for the hook, expand them using a **6mm** drill bit. Ensure that panels **J1, K1, L1 & M1** go in the shown positions.

STEP 11



Adjust panels **J1, K1, L1 & M1** to achieve the clearances shown in **Det. 5-7**. This is done by knocking the **drawer faces (Panels J1, K1, L1 & M1)** in the desired direction until the clearances in **Det. 5-7** are attained. When done, reinforce the Drawer Boxes-Drawer Face connection by adding **Screws 4.0 x 30mm** in the remaining holes on panels **DF**. See **Fig. 1**.