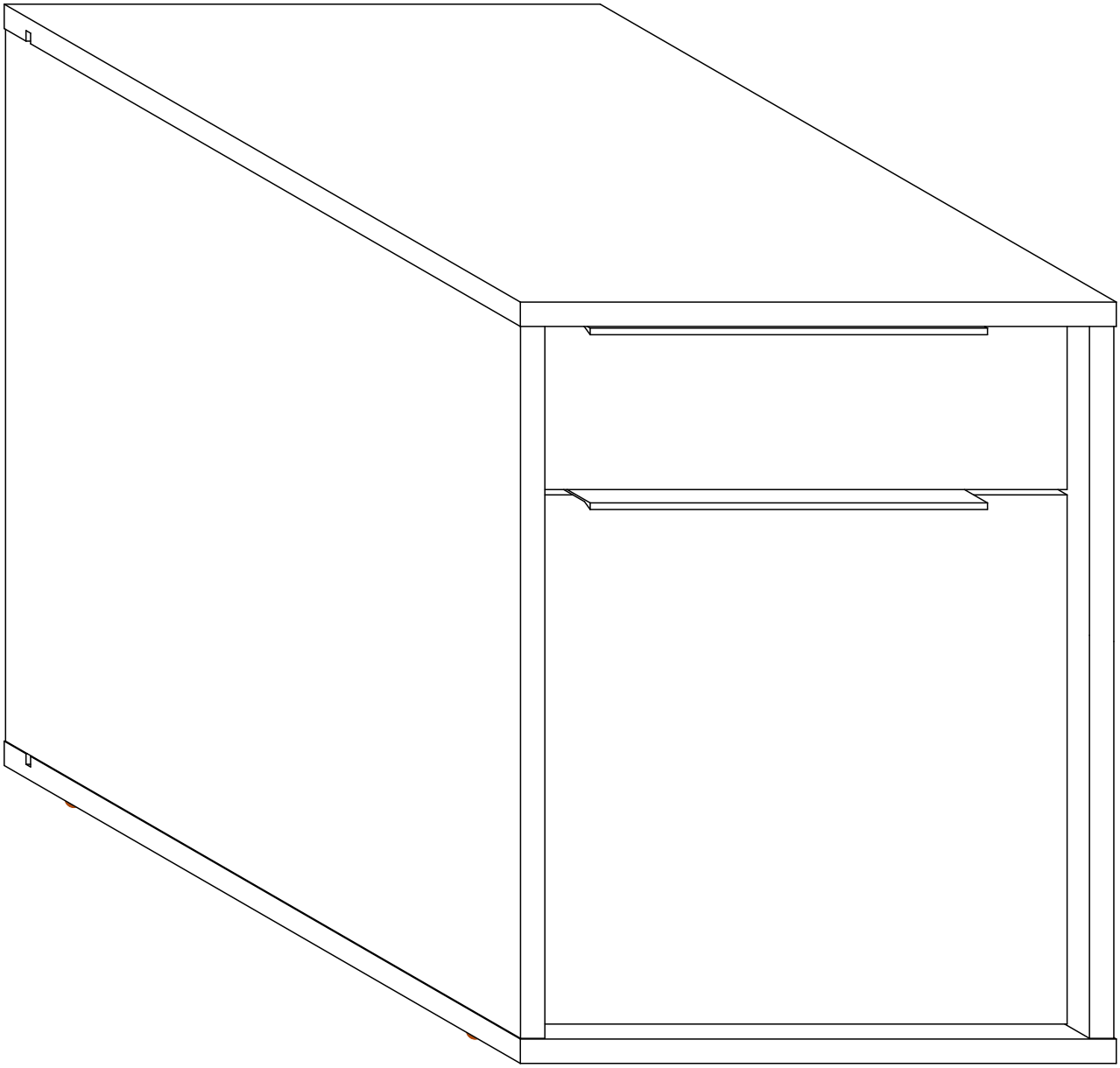
BLUM FLATPAX OFFICE FURNITURE RANGE
ASSEMBLY GUIDE
DRAW/DOOR PEDESTAL



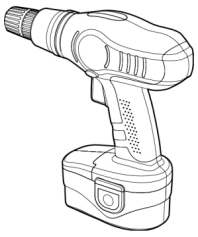
TOTAL NUMBER OF PANELS: 14

HARDWARE

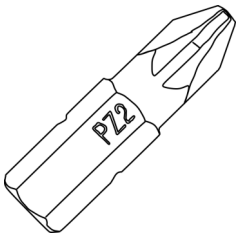
PRODUCT	QTY	IMAGE
Dufix	20	
Minifix	20	
Wooden Dowel	24	
Screw 3.5 x 16mm	26	
Modul Inset Application Hinge Kit	2	
Tandem Single Extension Runners 270mm Left & Right	1 pairs	
Locking Devices Left & Right	1 pairs	
Screw 4 x 30mm	2	
Front Adjusters	2	
Dome Screws	2	
Handle J9913 260mm	2	
Glides	4	

TOOLS REQUIRED

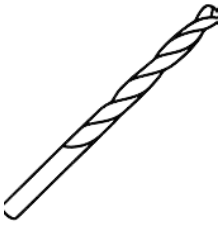
Screw Driver (Pozidriv Head)



Cordless Drill



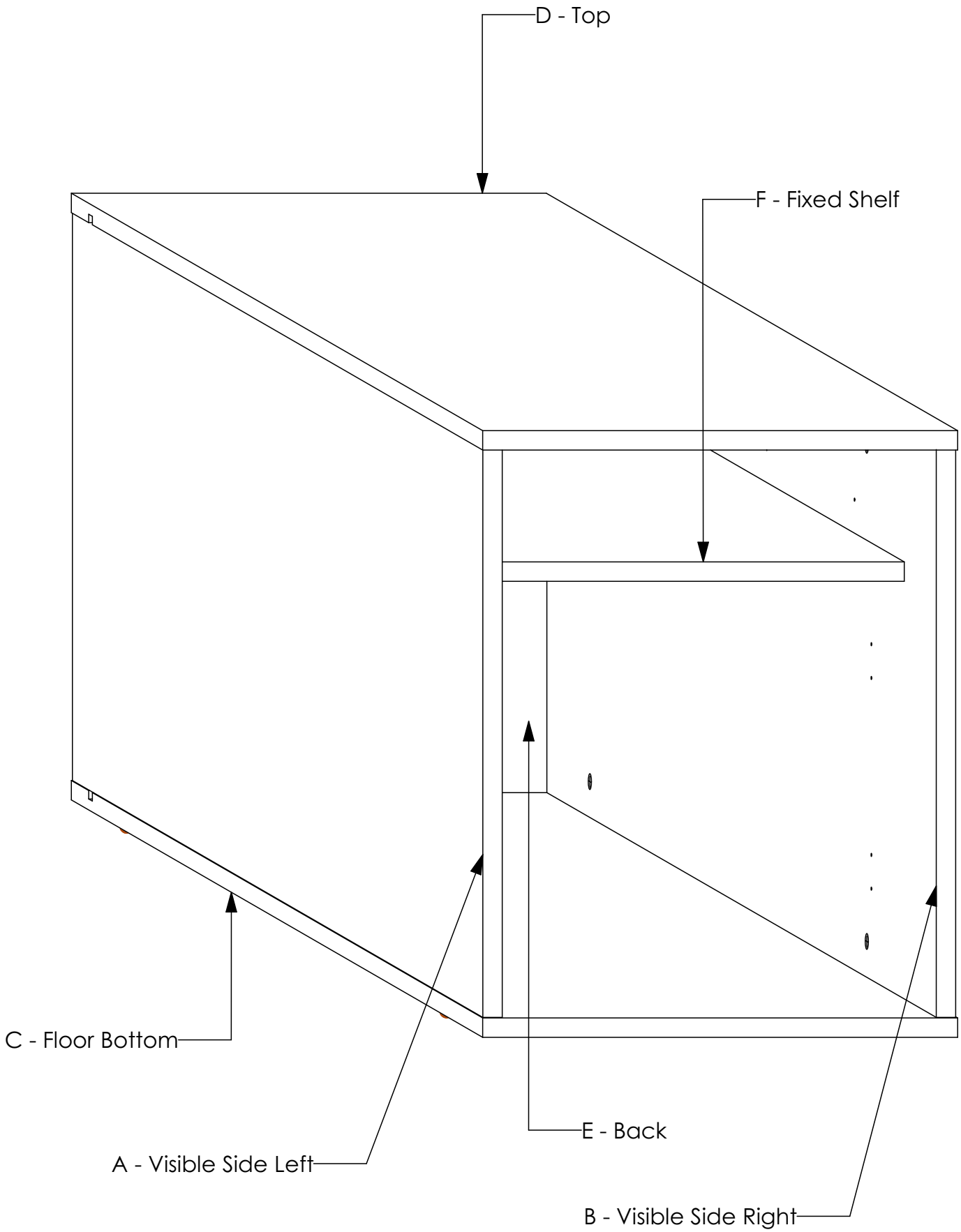
Pozi Bit (PZ2)



8mm Drill Bit

Rubber Mallet

CARCASS ASSEMBLY



NUMBER OF PANELS: 6

GENERAL INSTRUCTIONS

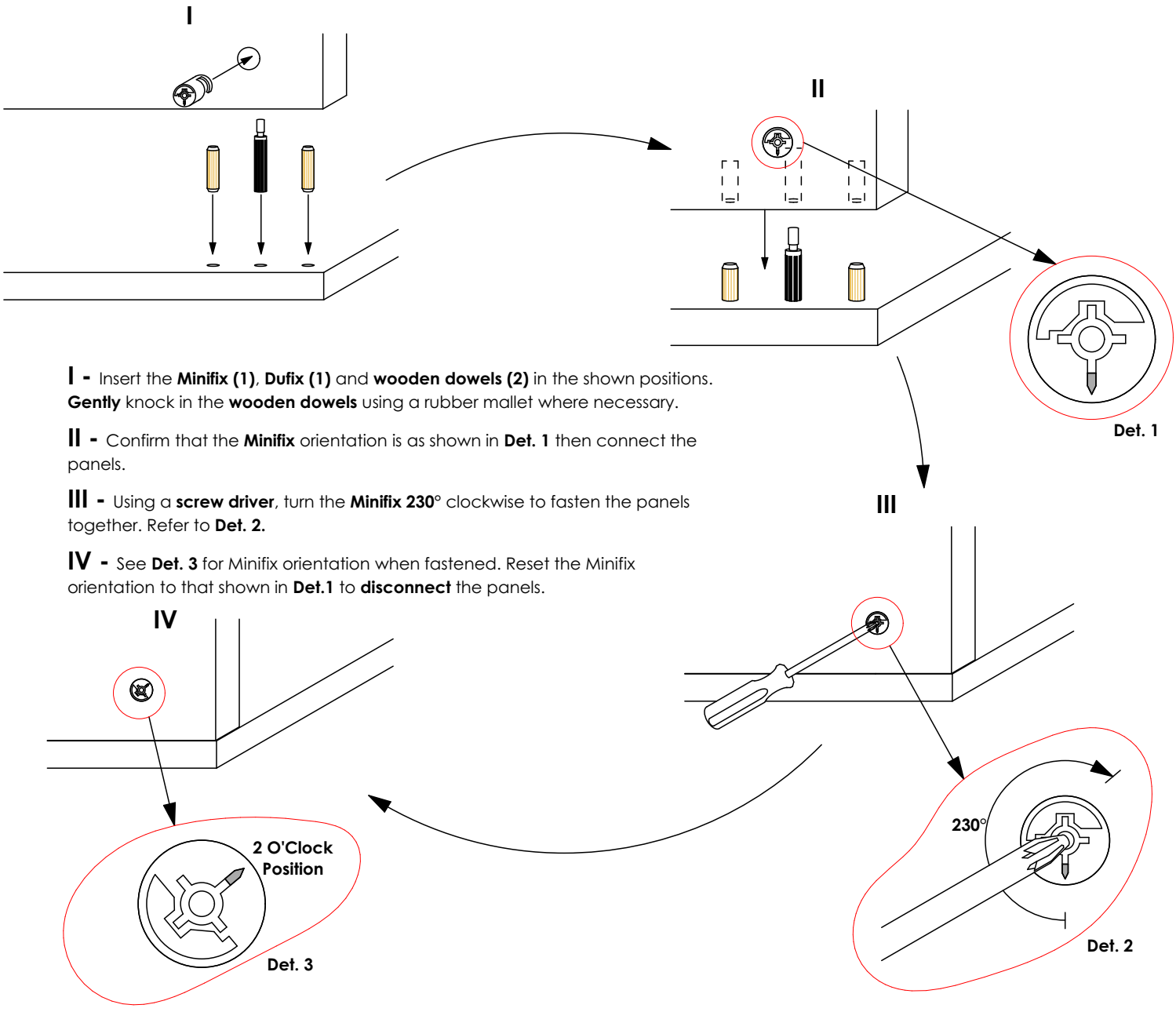
1. Confirm that all panels (6) are in the package before assembling.

2. Check the white sticker on each panel for the labelling (A - F).

3. Ensure that the panels are laid on a non-abrasive surface when assembling.

4. Note that all panel connections are done using the system described below unless otherwise stated.

PANEL CONNECTION AND FASTENING



I - Insert the **Minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

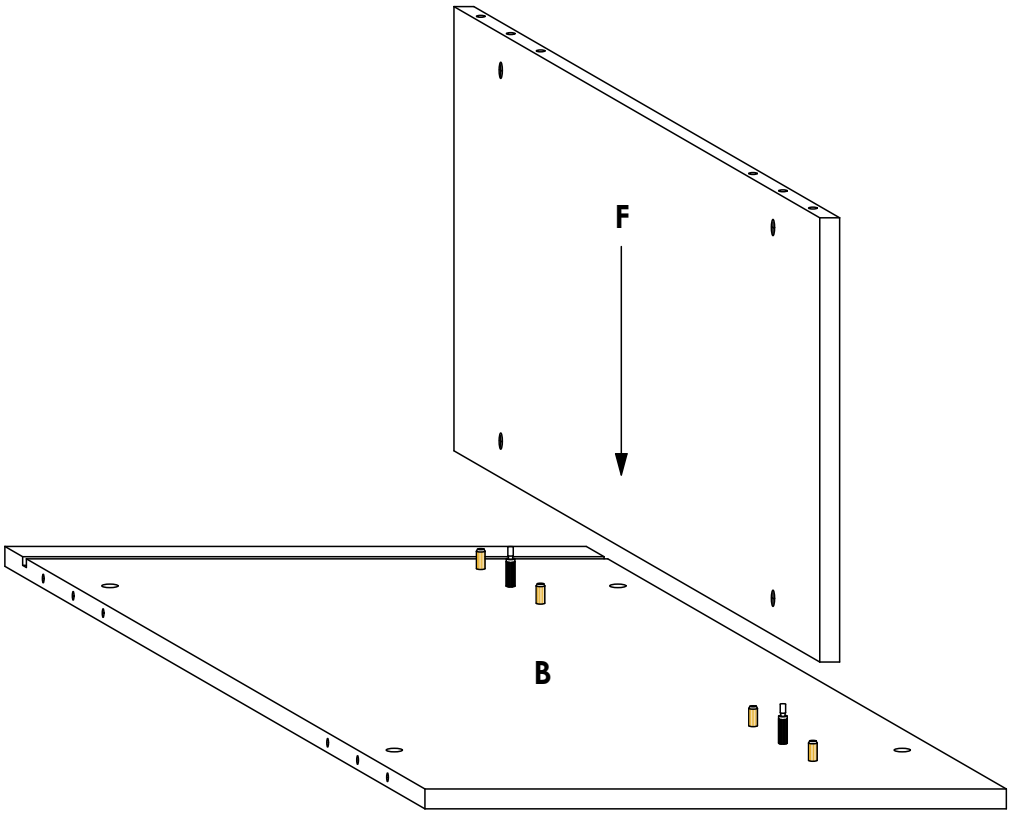
II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2.**

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

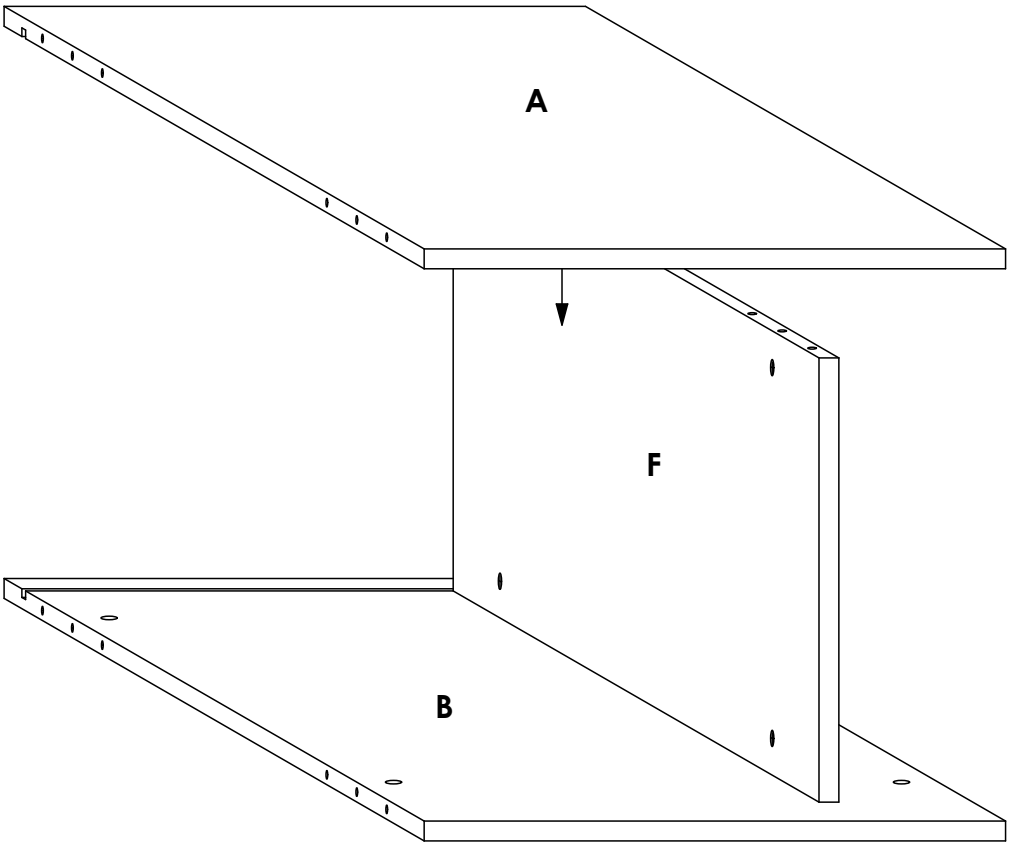
PG BISON

STEP 1



Connect panel **F** to panel **B** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

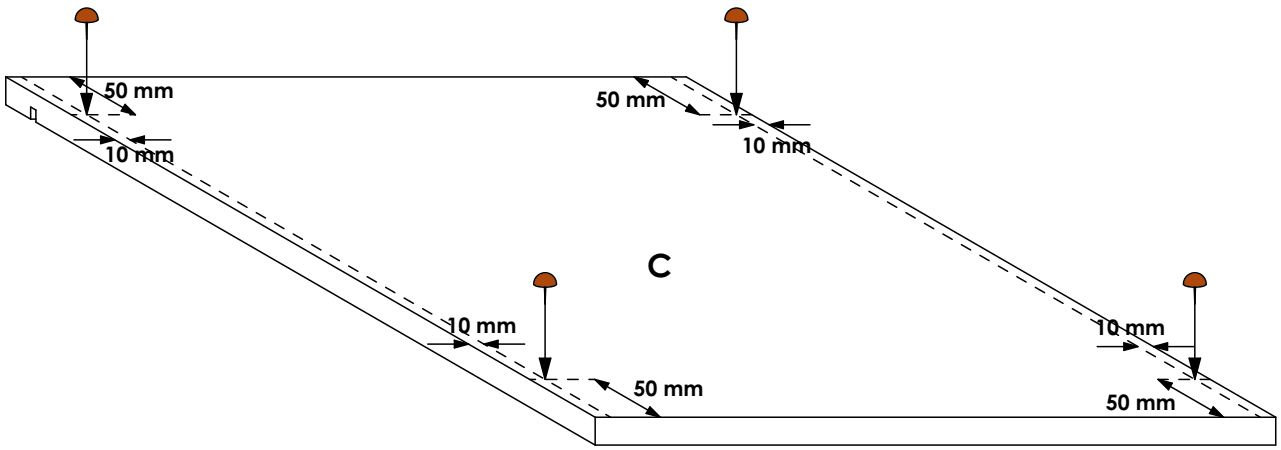
STEP 2



Connect panel **A** to panel **F** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

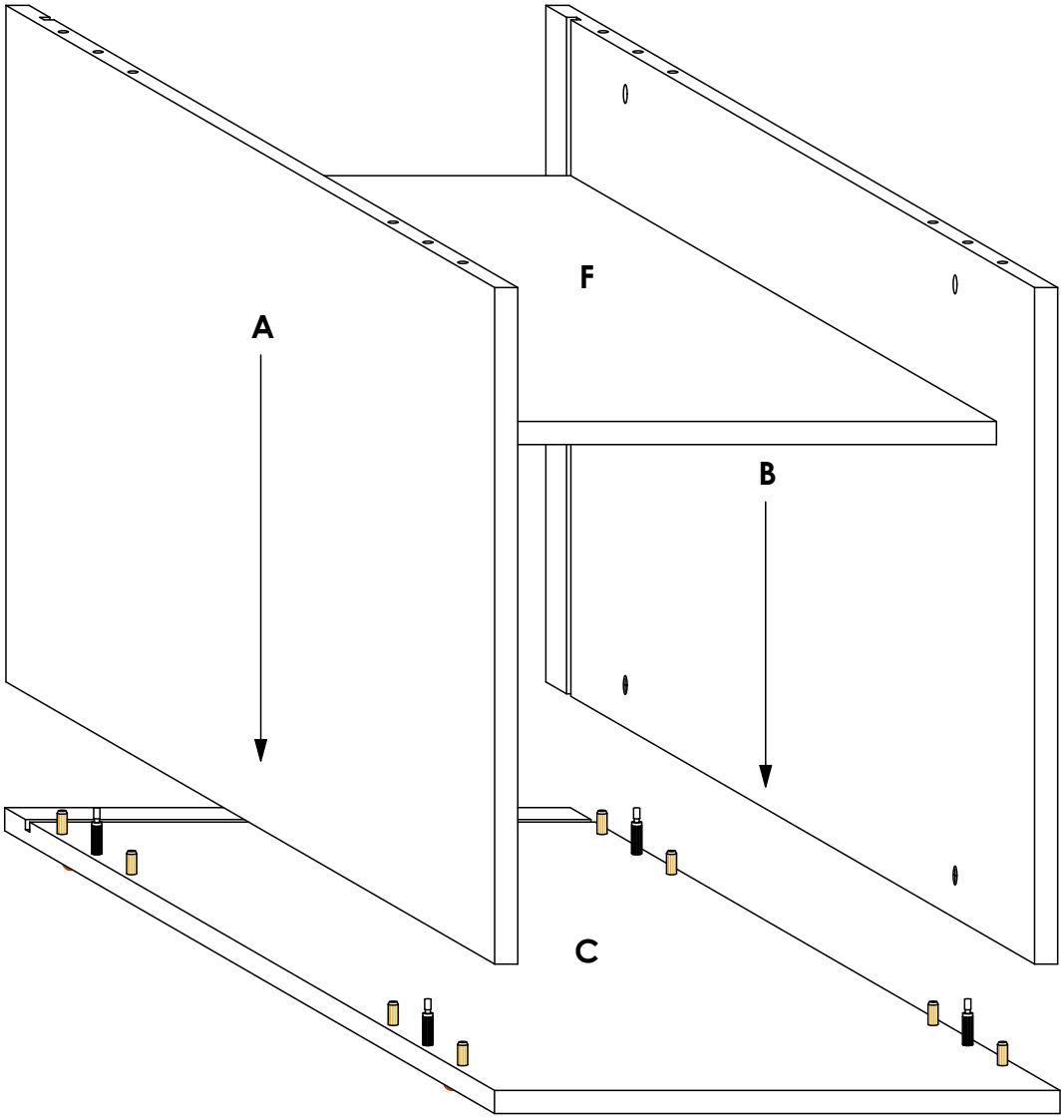
PG BISON

STEP 3



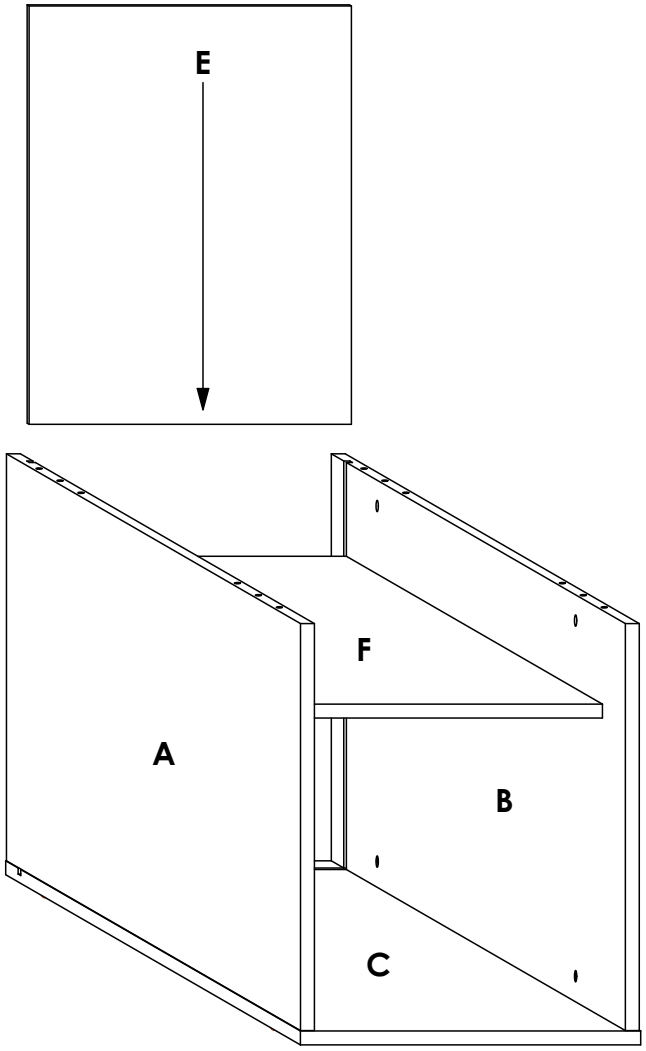
Using a **rubber mallet**, knock in the **Plastic Glides** in the shown positions on panel **C**. Refer to the indicated dimensions for positioning. Note that the glides go on the face without holes.

STEP 4



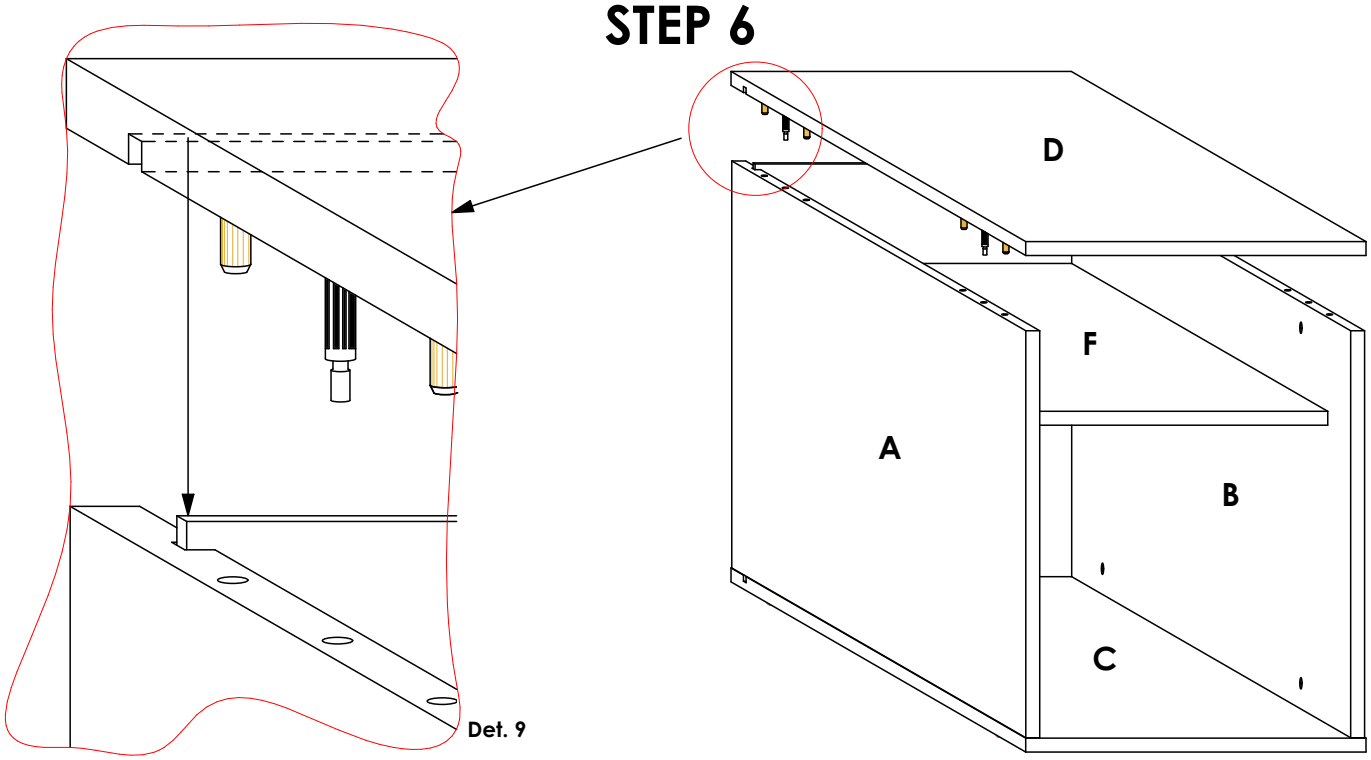
With panel **C** sitting on the glides, connect panels **A & B** to panel **C** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 5



Slide panel **E** through the grooves on panels **A** and **B** and into the groove on panel **C**.

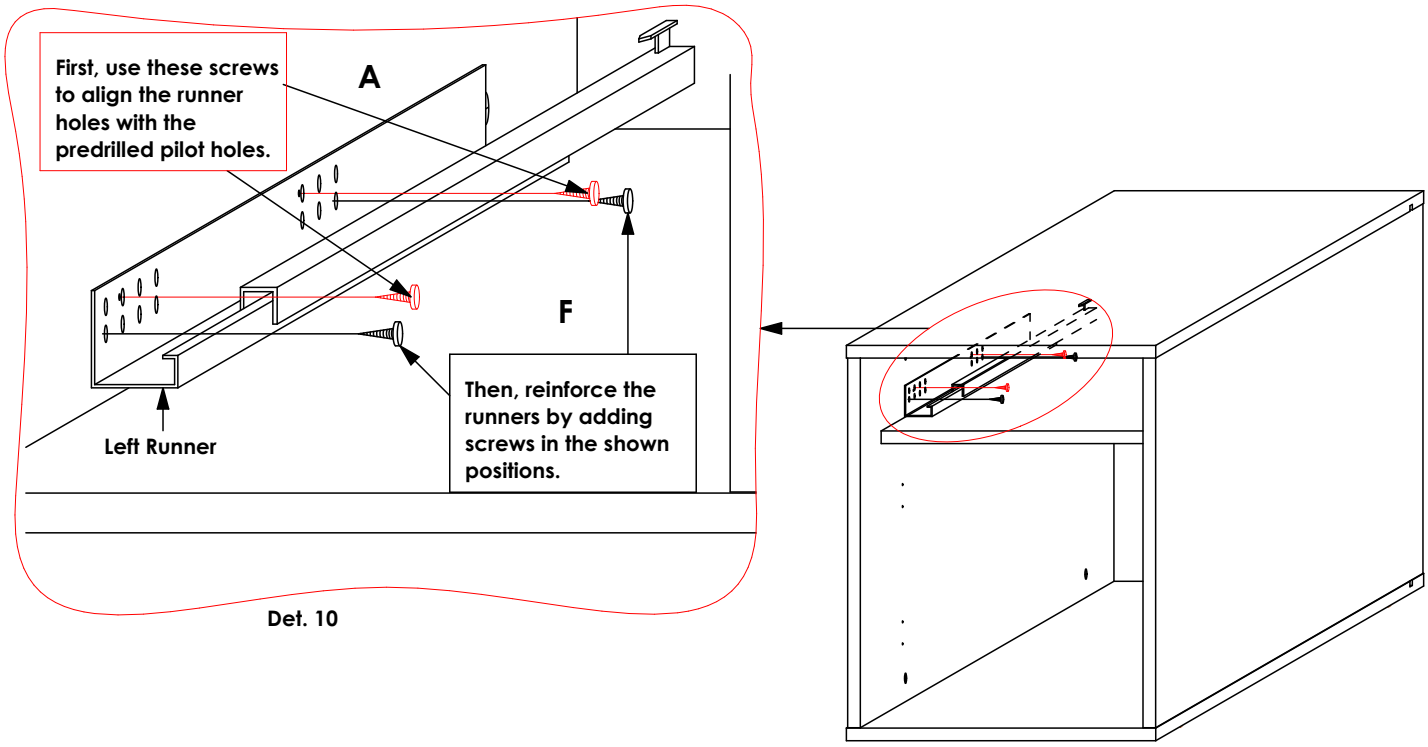
STEP 6



Connect panel **D** to panels **A & B** as shown. **Note** that the groove on panel **D** goes into the revealed edge on panel **E** (See **Det. 9**). Refer to the holes and/or grooves on the diagram to determine the panel orientation.

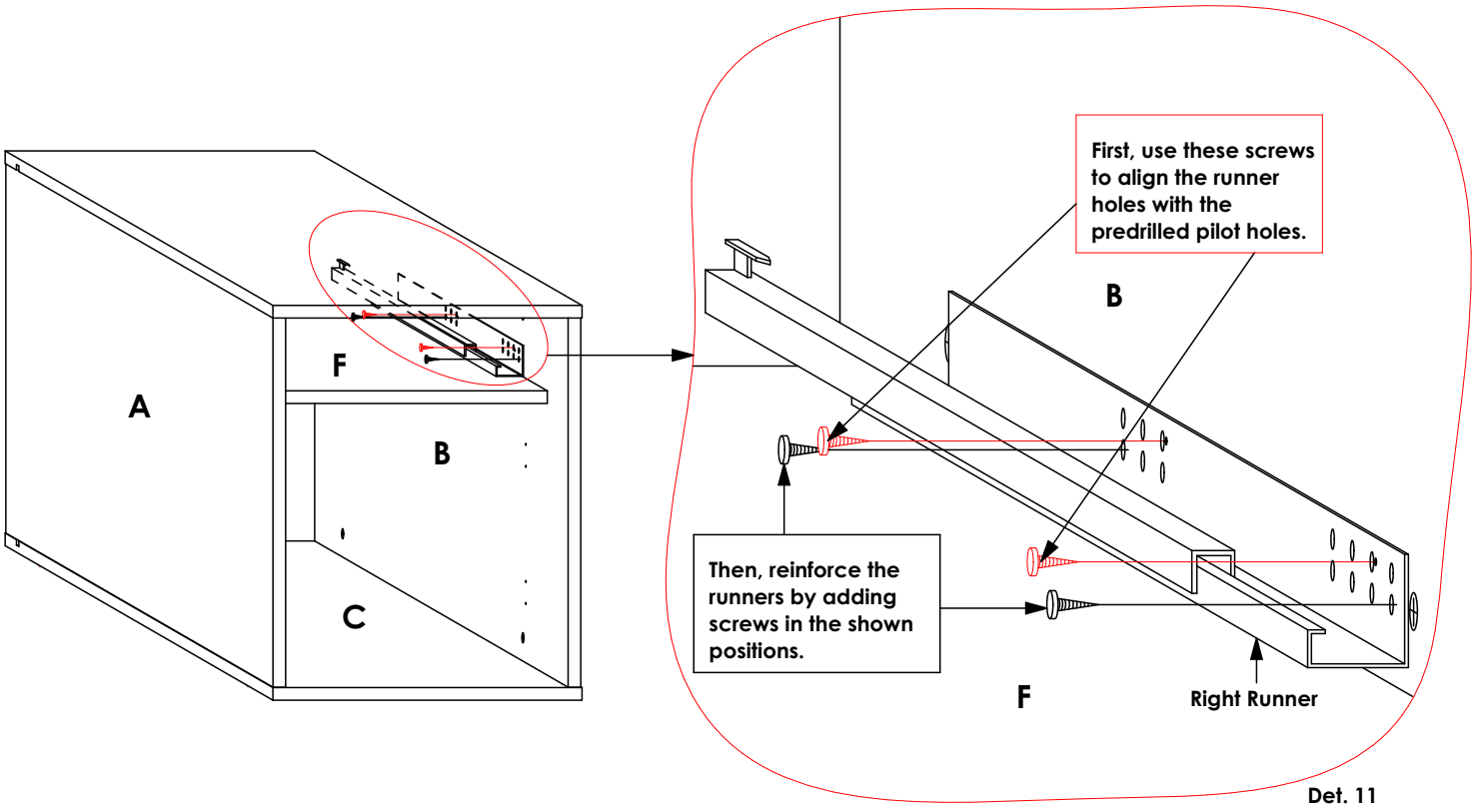
PG BISON

STEP 7



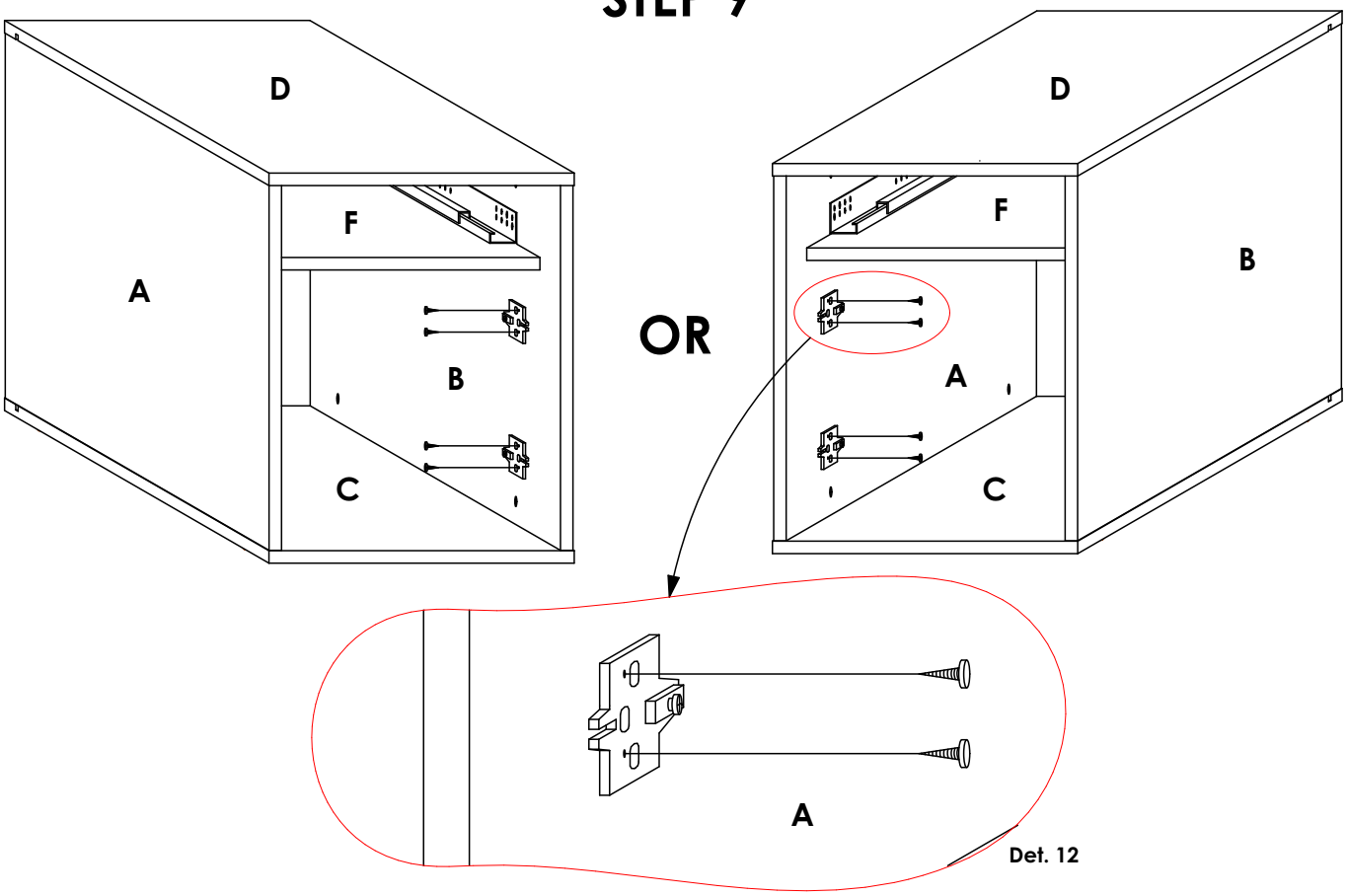
Screw in the **Left Tandem Runner** in the shown positions on panel **A**. See **Det. 10.**

STEP 8



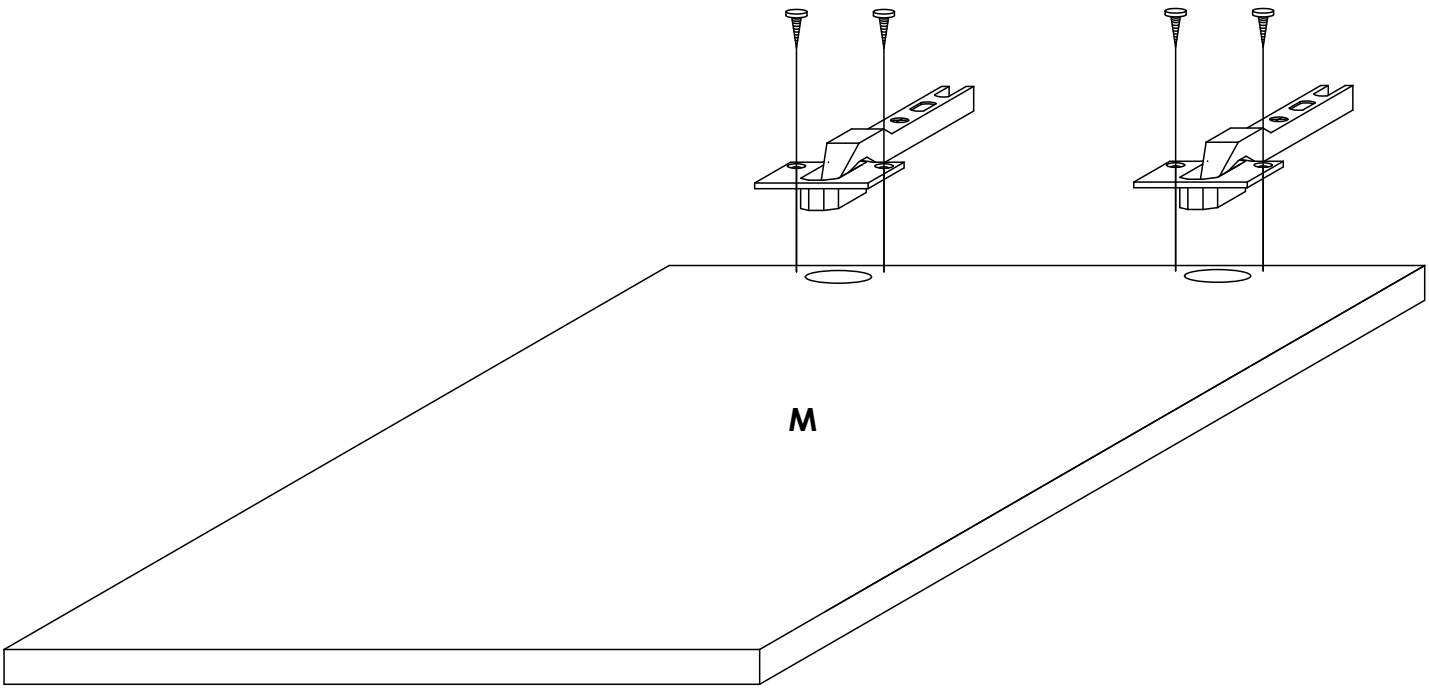
Screw in the **Right Tandem Runners** in the shown positions on panel **B**. See **Det. 11.**

STEP 9



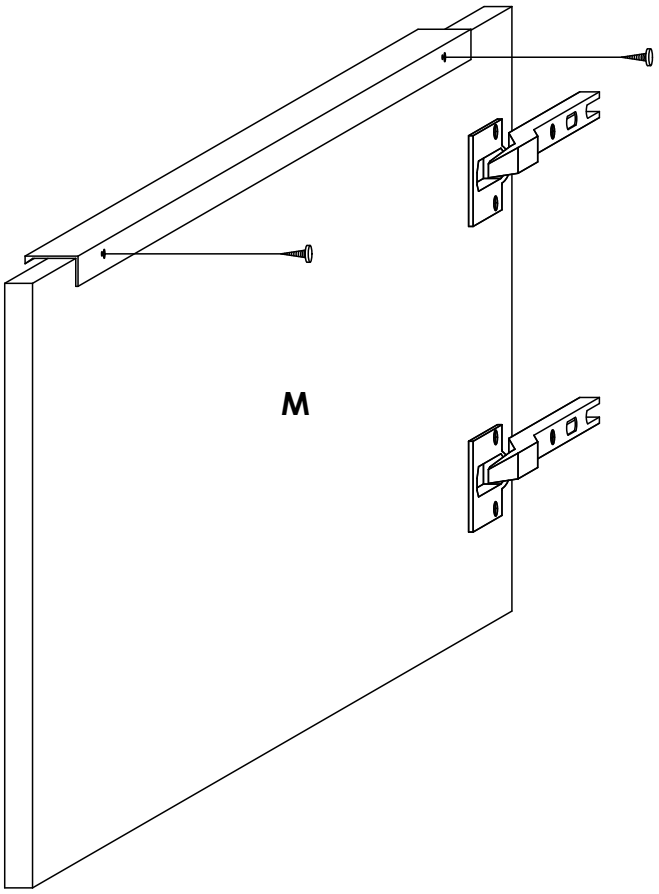
Using **Screw 3.5 x16mm**, screw in the **Hinge Plates** in the shown positions on panel **A or B**, depending on the desired opening direction of the door. See **Det. 12.**

DOOR INSTALLATION
STEP 1



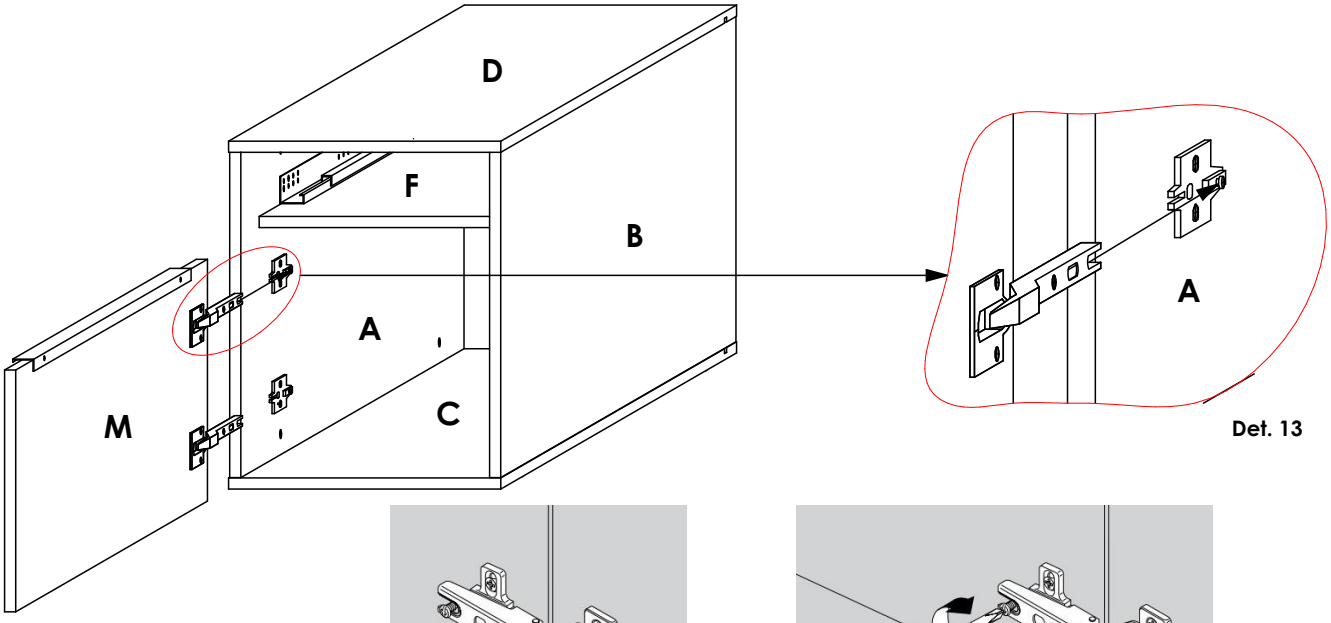
Using **Screw 3.5 x16mm**, screw in the **Hinges** in the shown positions on panel **M**.

STEP 2



Using **Screw 3.5 x 16mm**, screw in the handles onto panel **M** in the shown position. Confirm that the holes on the handles align with the pilot holes on panel **M.**

STEP 3



Det. 13

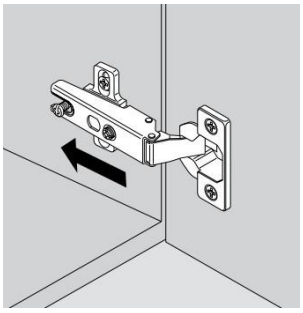


Fig. 1

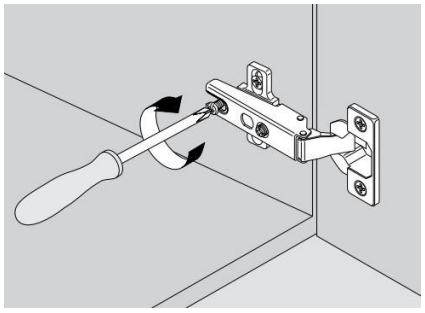
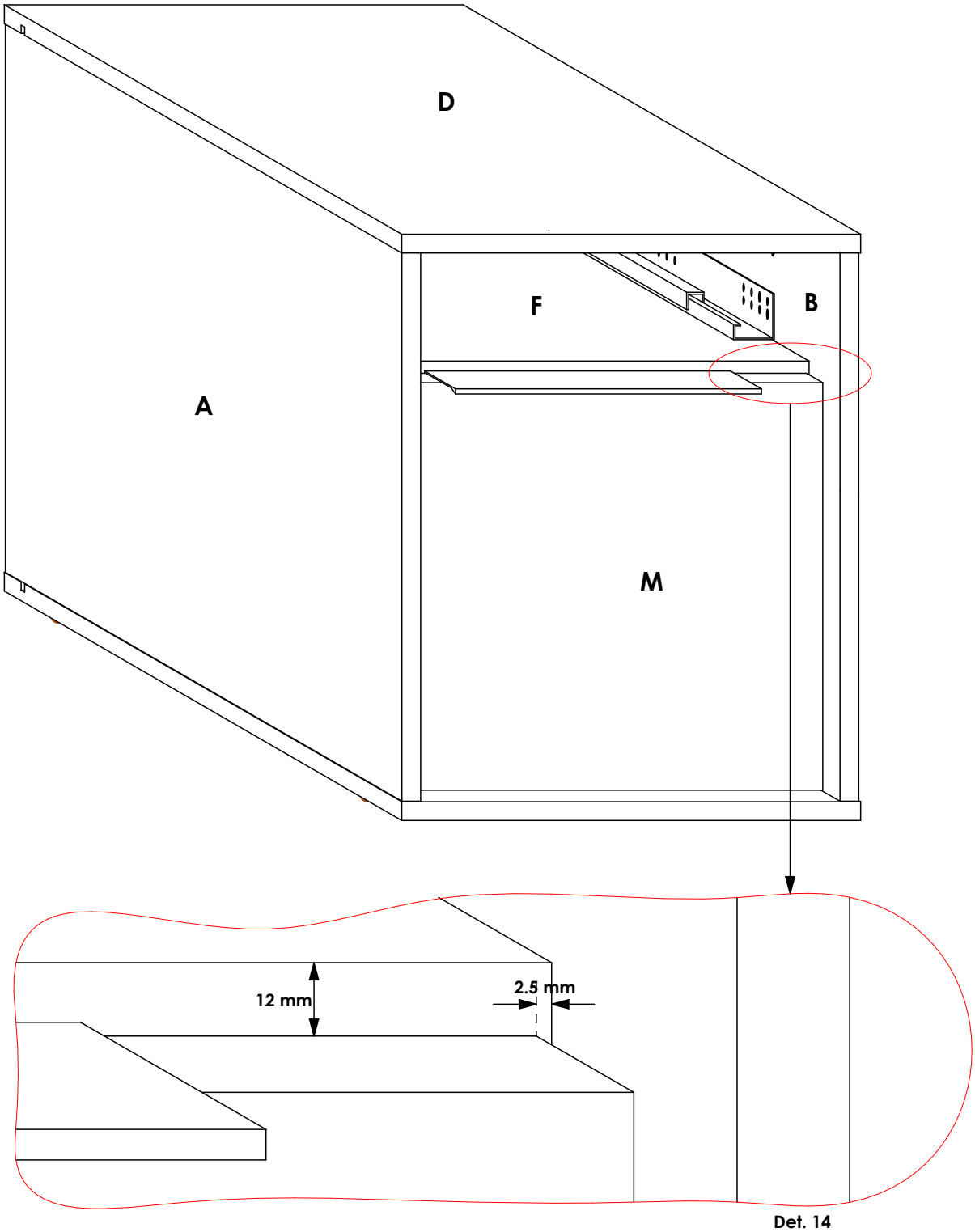


Fig. 2

Connect the **hinges** on panel **M** to the corresponding **hinge plates** on panel **A or B** as shown. See **Det. 13, Fig. 1** and **Fig. 2**.

PG BISON

STEP 4



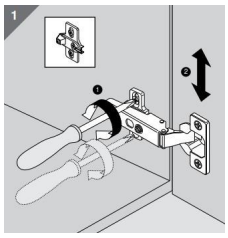


Fig. 3

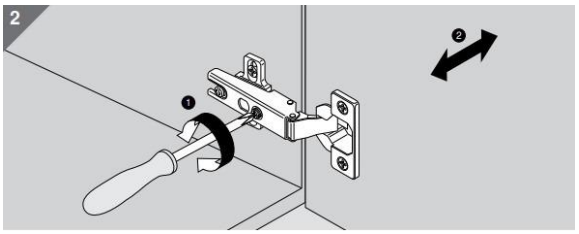


Fig. 4

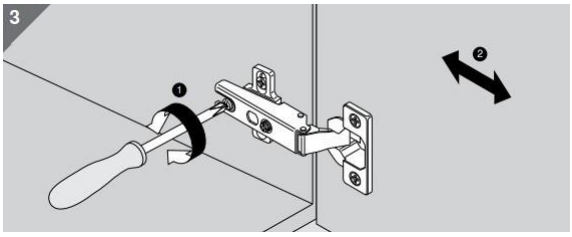
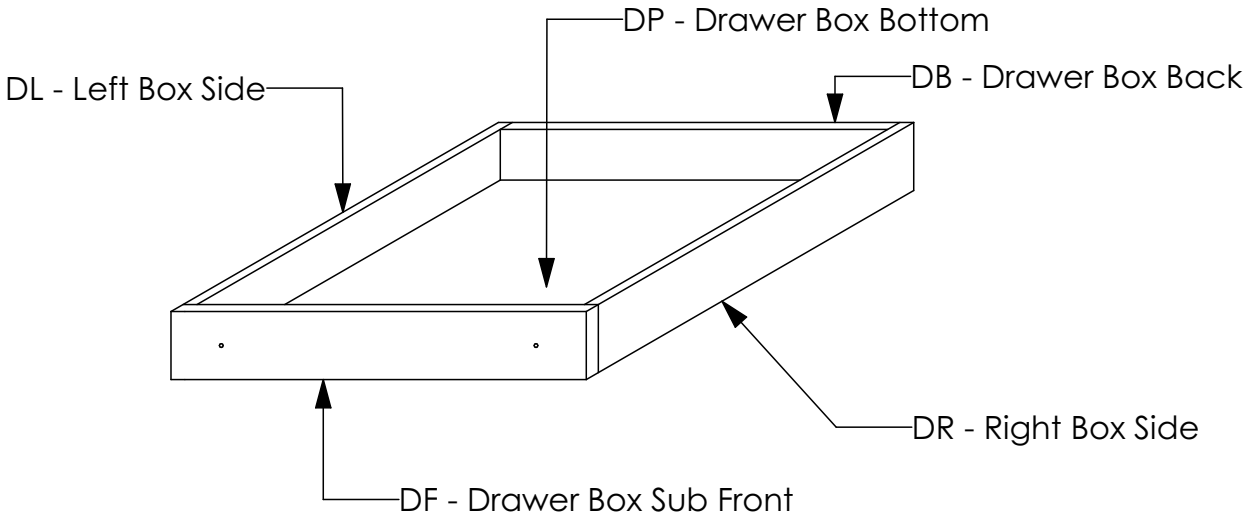


Fig. 5

Adjust the door (Panel M) to leave the clearances shown in **Det. 14**. See **Fig. 3-5** for adjustment instructions.

DRAWER BOX ASSEMBLY

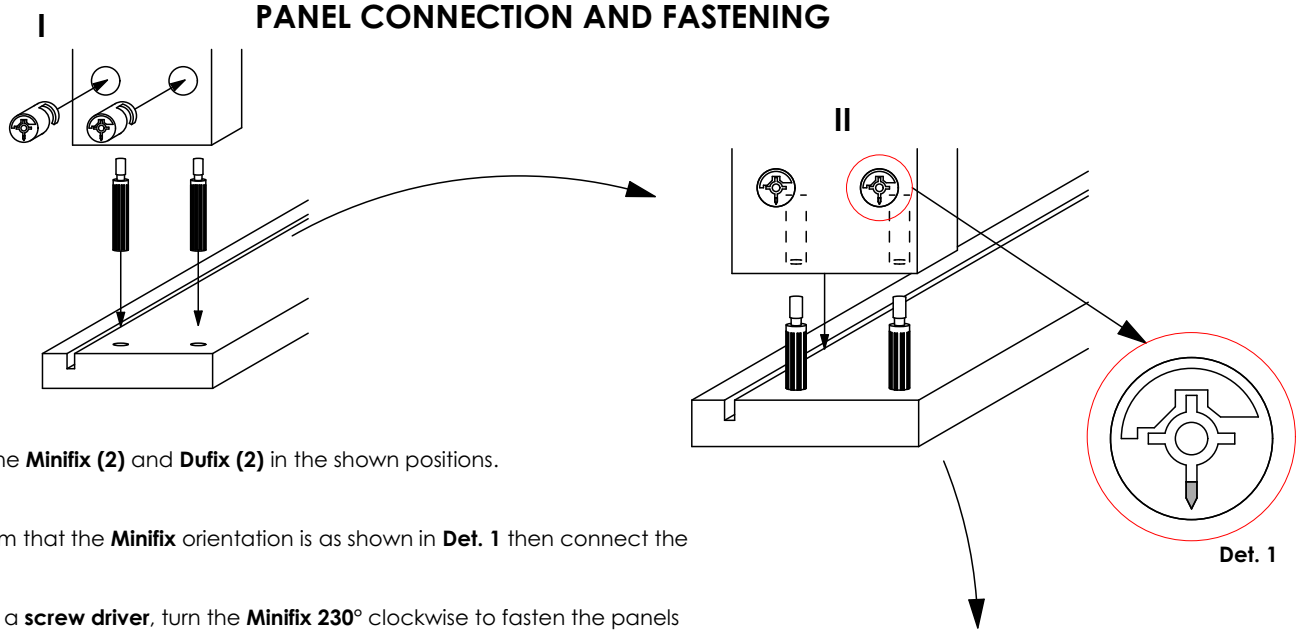


NUMBER OF PANELS: 5

GENERAL INSTRUCTIONS

1. Confirm that all panels (5) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (DF, DL, DR, DB & DP).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

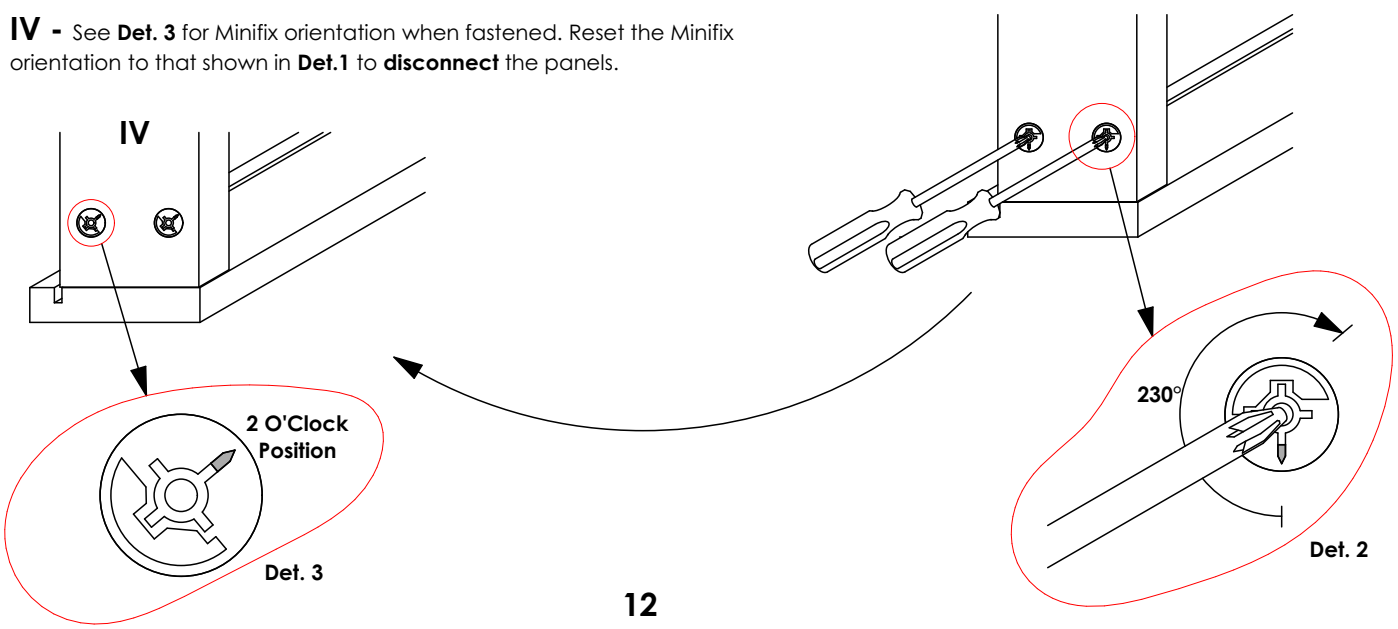


I - Insert the **Minifix (2)** and **Dufix (2)** in the shown positions.

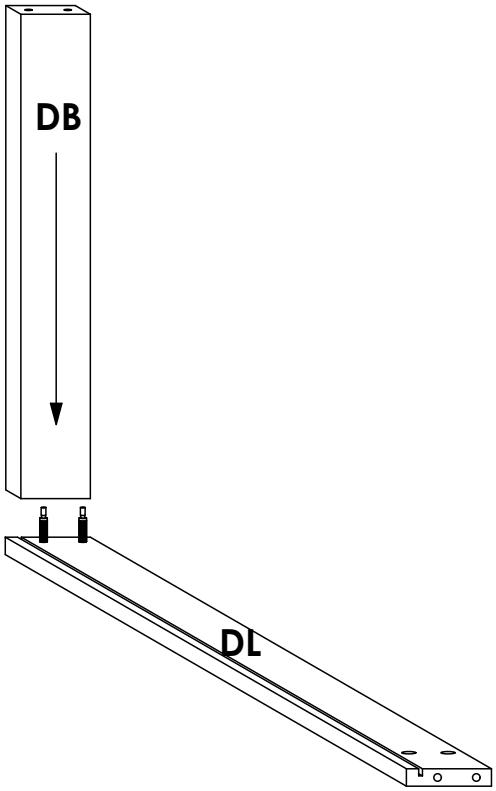
II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2.**

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

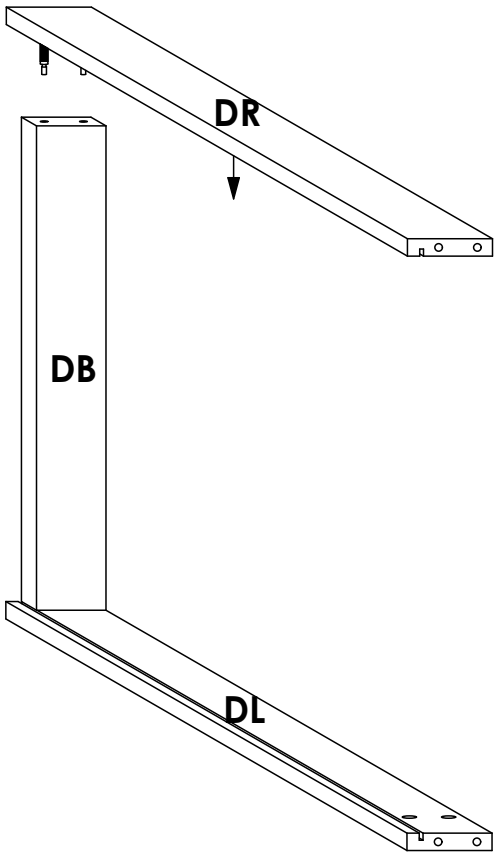


STEP 1



Connect panel **DB** to panel **DL** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

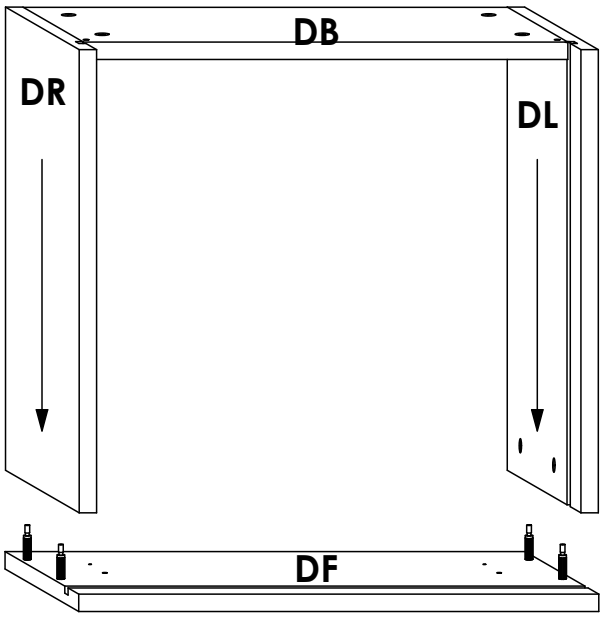
STEP 2



Connect panel **DR** to panel **DB** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

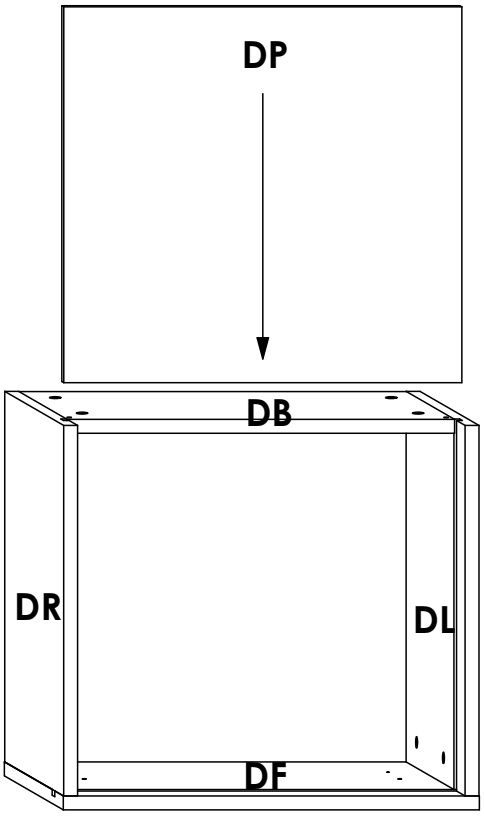
PG BISON

STEP 3



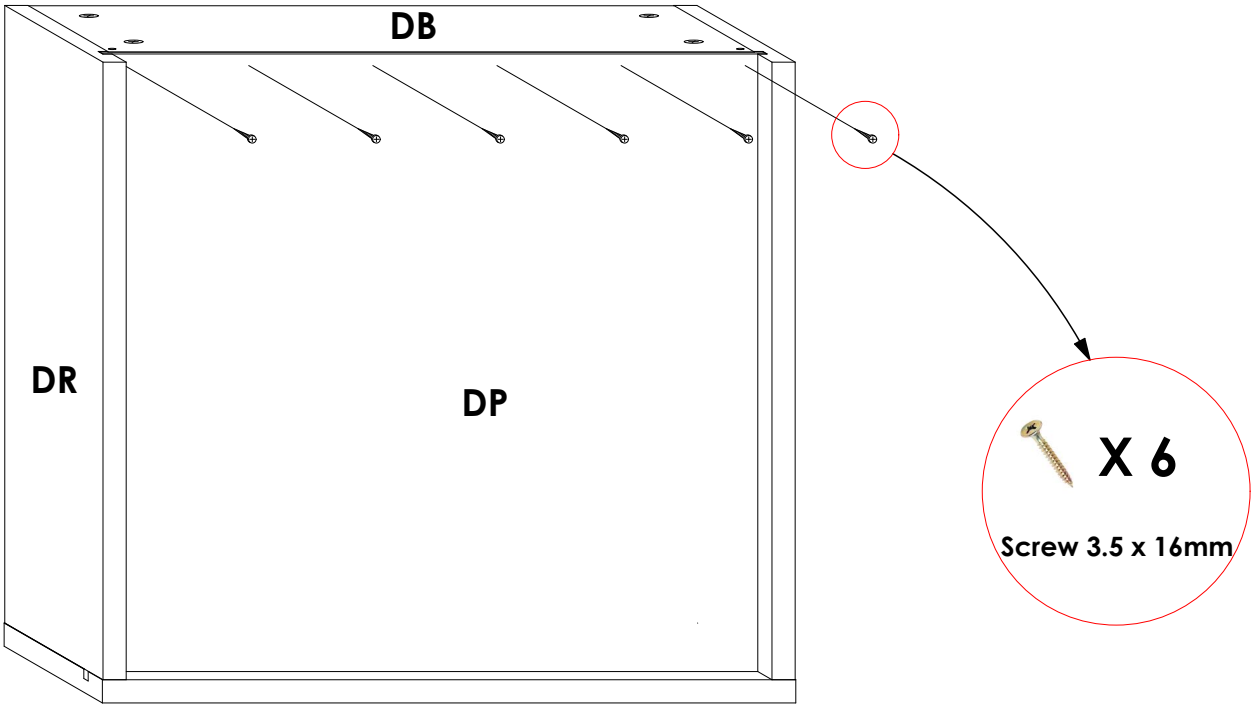
Connect panels **DL & DR** to panel **DF** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4



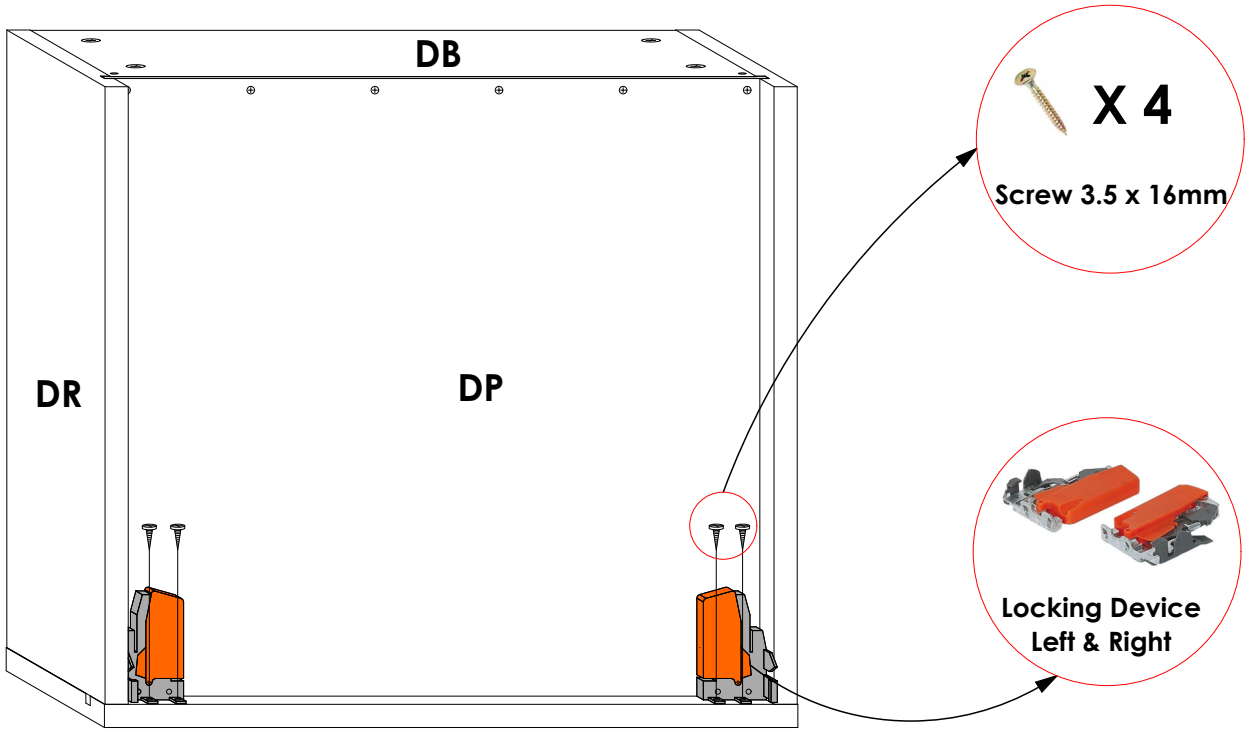
Slide **3mm** panel **DP** through the grooves on panels **DL & DR** and into the groove on panel **DF** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 5



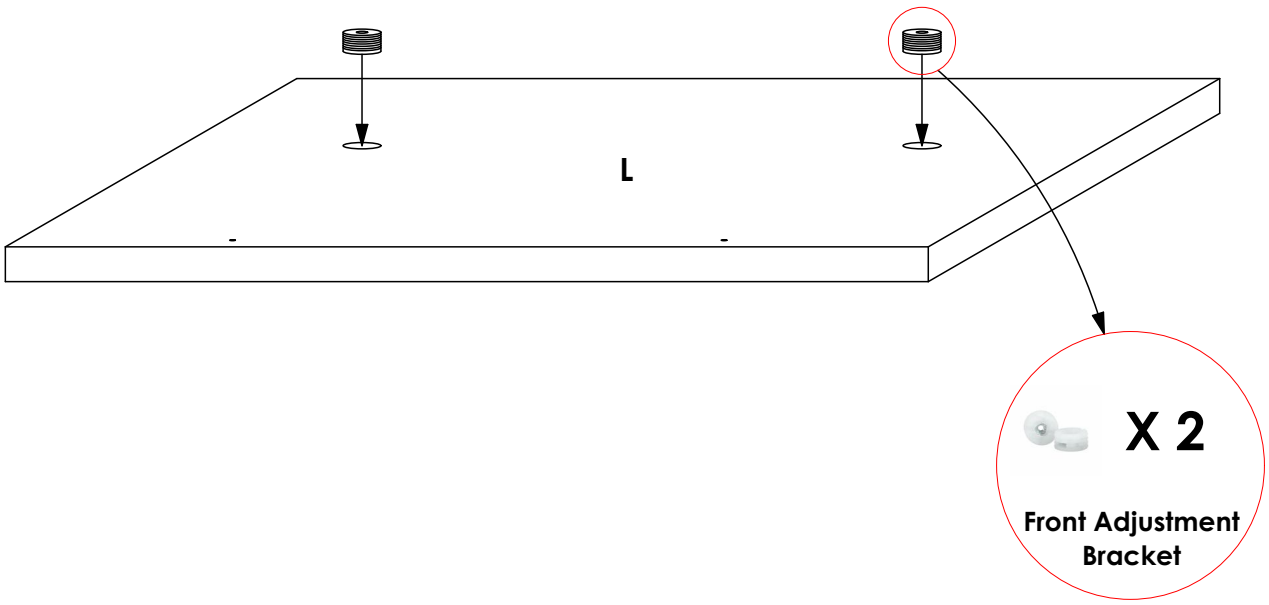
Secure the **3mm** panel **DP** onto panel **DB** using **Screw 3.5 x 16mm**. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 6



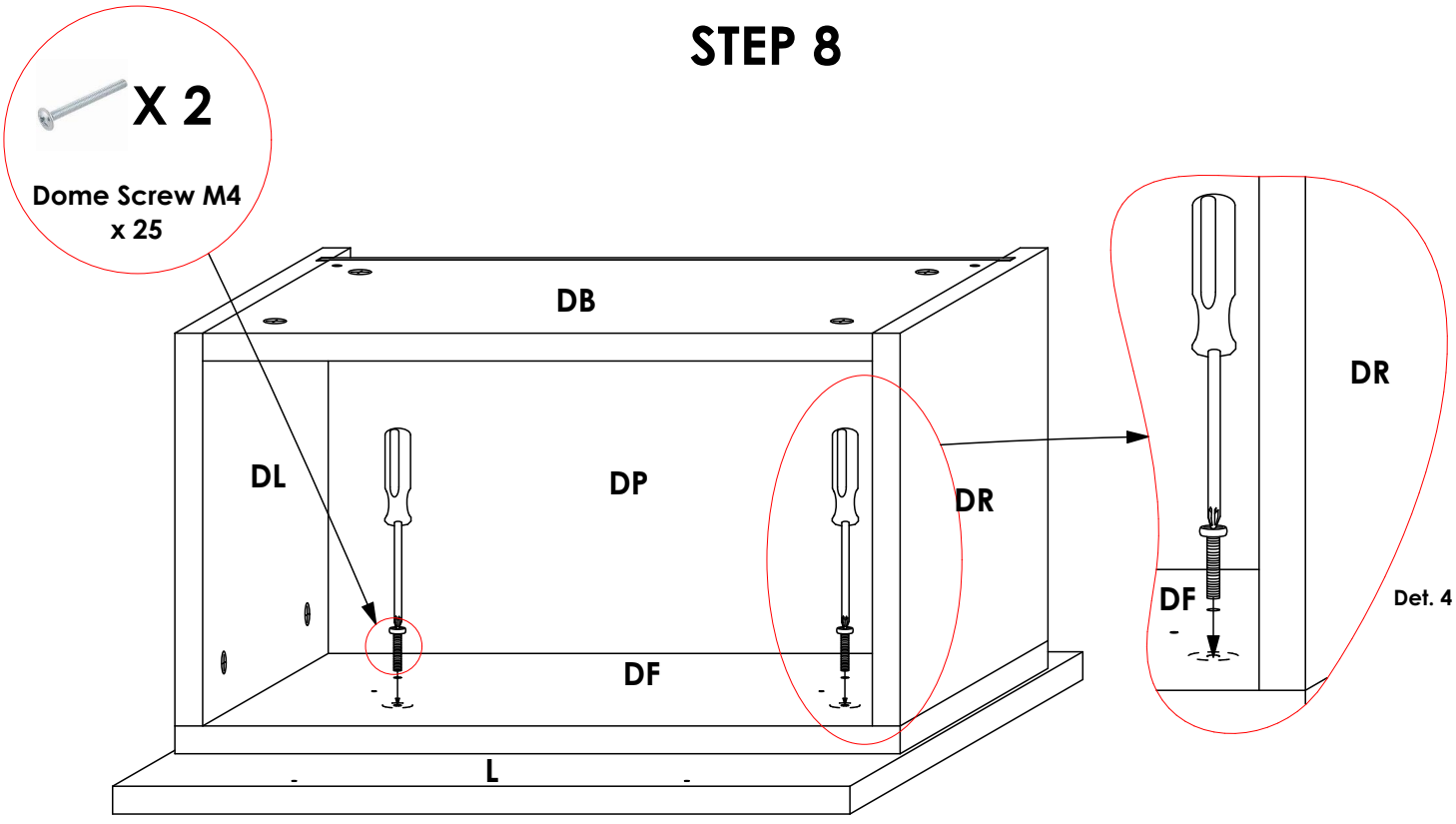
Place the **Tandem Locking Devices** in the shown positions, aligning them with the pre-drilled pilot holes. Secure the **locking devices** onto panel **DF** using **Screw 3.5 x 16mm.**

STEP 7



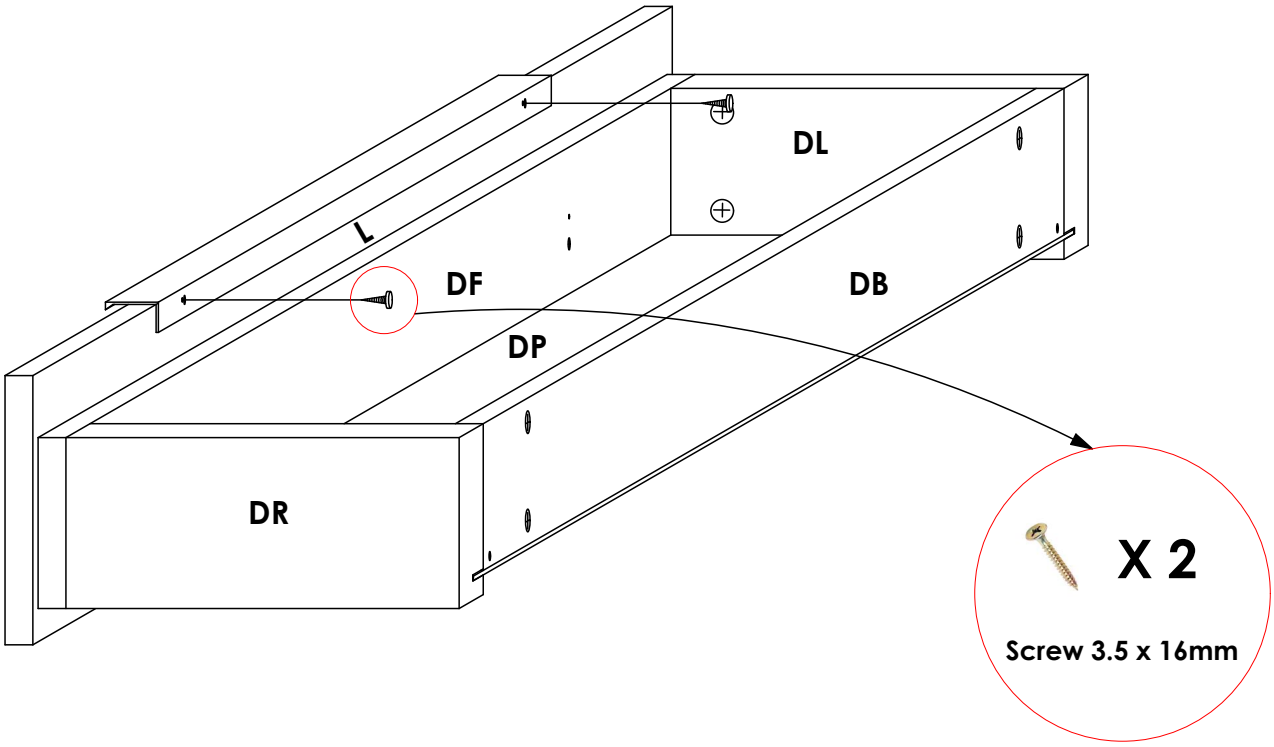
Using a rubber mallet, gently knock in the **Front Adjustment Brackets** into panel **L** in the shown positions. Confirm that they go all the way in, such that no part appears above the surface of the panel.

STEP 8



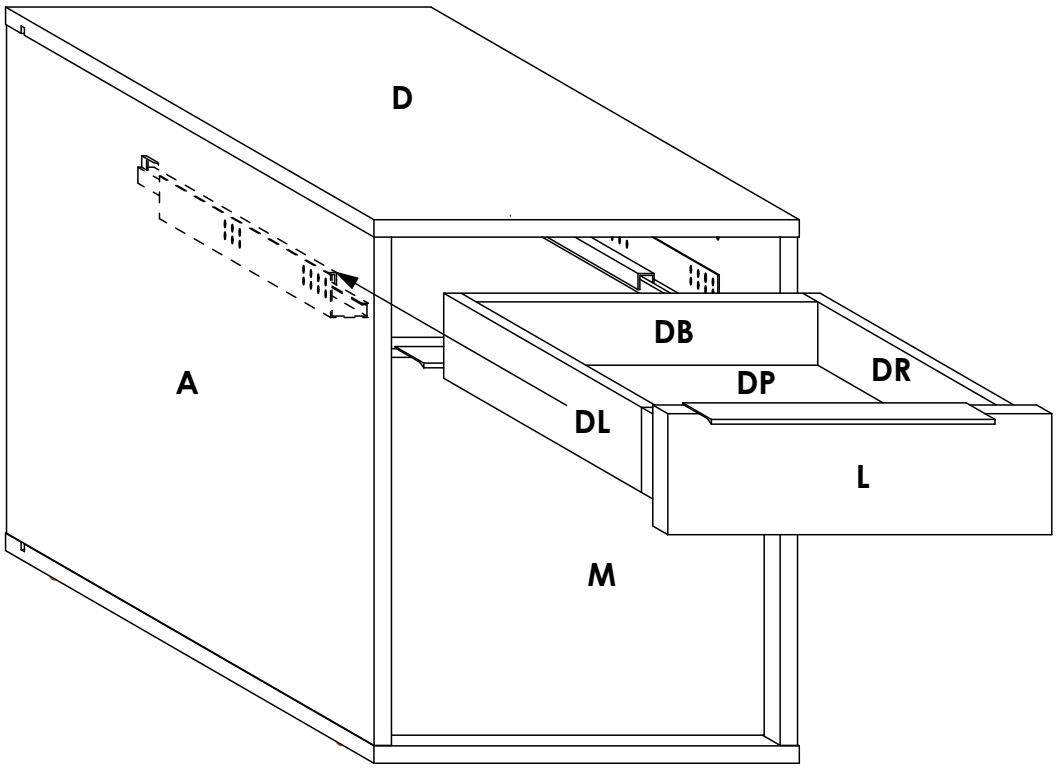
Place the drawer box on panel **L** as shown. Connect panel **DF** to panel **L** using **Dome Screw M4 x 25**, through the **5mm through hole** and into the **Front Adjustment Brackets**. See **Det. 4.**

STEP 9



Using **Screw 3.5 x 16mm**, screw in the handles onto panel **L** in the shown position. Confirm that the holes on the handles align with the pilot holes on panel **L.**

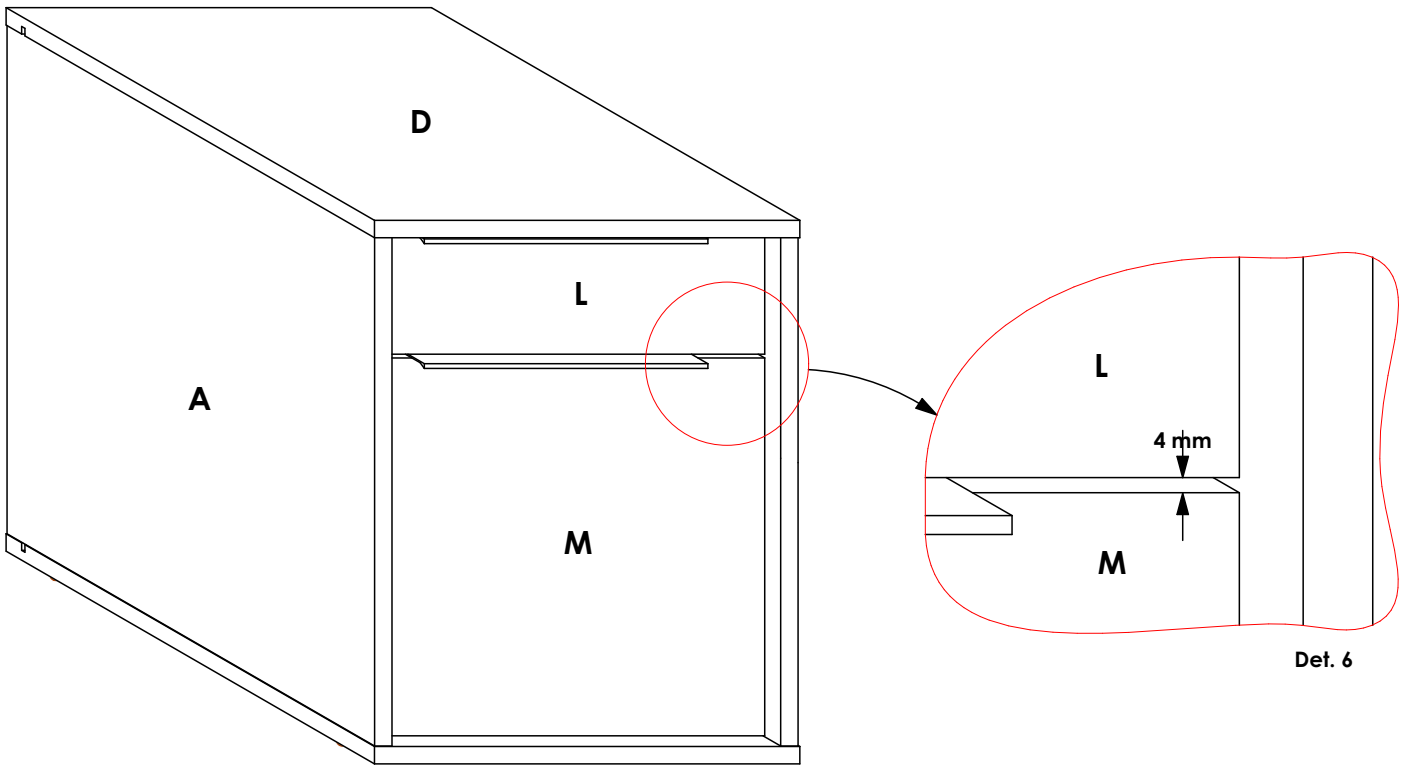
STEP 10



Insert the Drawer Box as shown. Push the drawer all-in ensuring that the **locking devices** snap into the **Tandem Single Extension runners** and that the **hook** at the rear end of the runners enters the **holes** at the **back of panels DB**. If the holes are too small for the hook, expand them using a **6mm** drill bit.

PG BISON

STEP 11



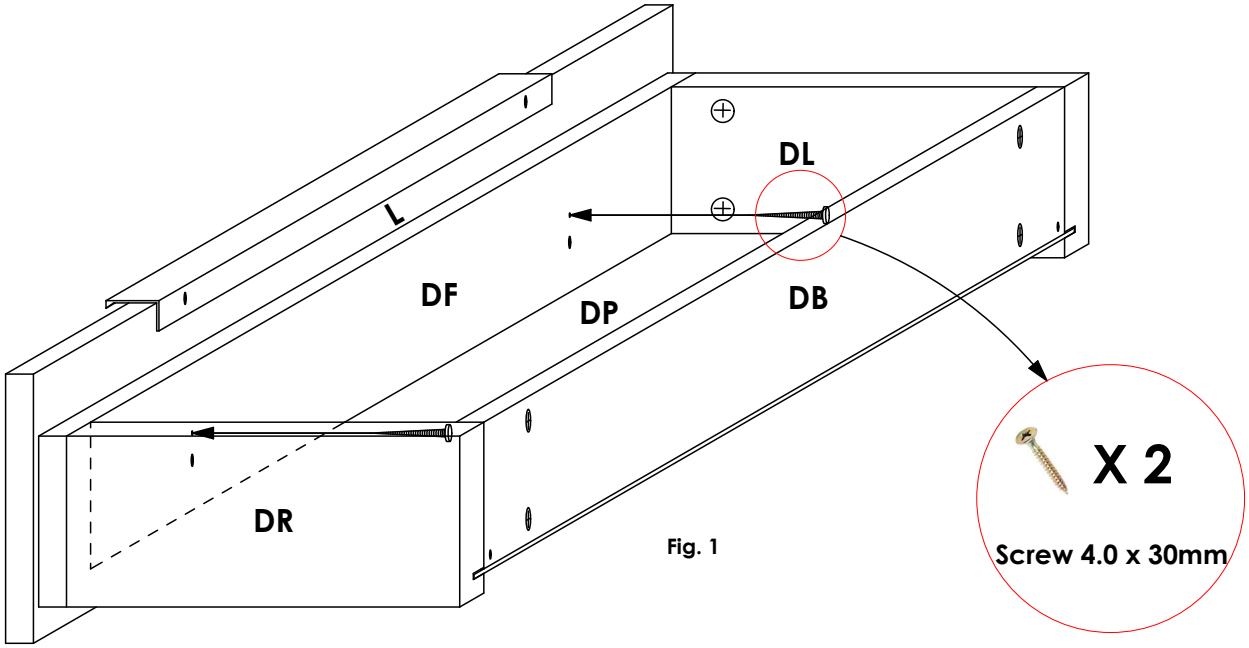


Fig. 1

Adjust panels **L** to achieve the clearance shown in **Det. 5 & Det.6.** This is done by knocking the **drawer faces (Panels W & X)** in the desired direction until the clearances in **Det.6** attained. When done, reinforce the panel **DF** - panel **L** connection by adding **Screws 4.0 x 30mm** in the remaining holes on panels **DF**. See **Fig. 1.**