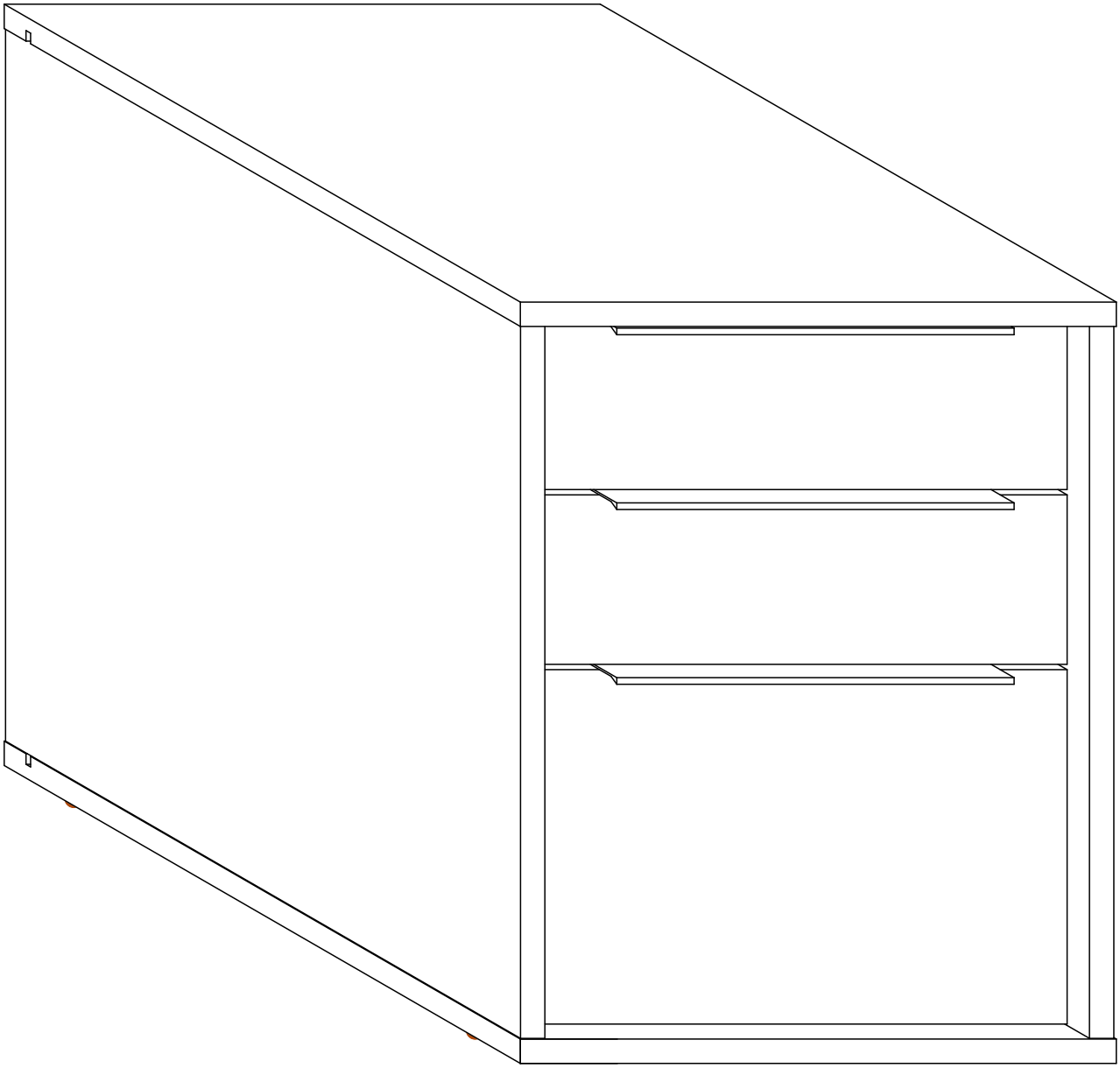
BLUM FLATPAX OFFICE FURNITURE RANGE
ASSEMBLY GUIDE
3 - DRAW PEDESTAL



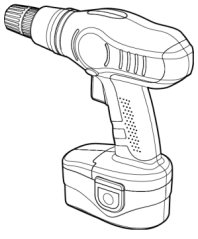
TOTAL NUMBER OF PANELS: 23

HARDWARE

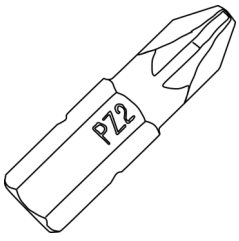
PRODUCT	QTY	IMAGE
Dufix	32	
Minifix	32	
Wooden Dowel	20	
Screw 3.5 x 16mm	54	
Tandem Single Extension Runners 270mm Left & Right	3 pairs	
Locking Devices Left & Right	3 pairs	
Screw 4 x 30mm	6	
Front Adjusters	6	
Dome Screws	6	
Handle J9913 260mm	3	
Glides	4	

TOOLS REQUIRED

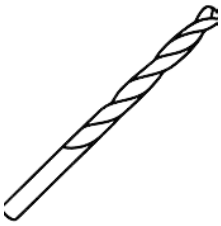
Screw Driver (Pozidriv Head)



Cordless Drill



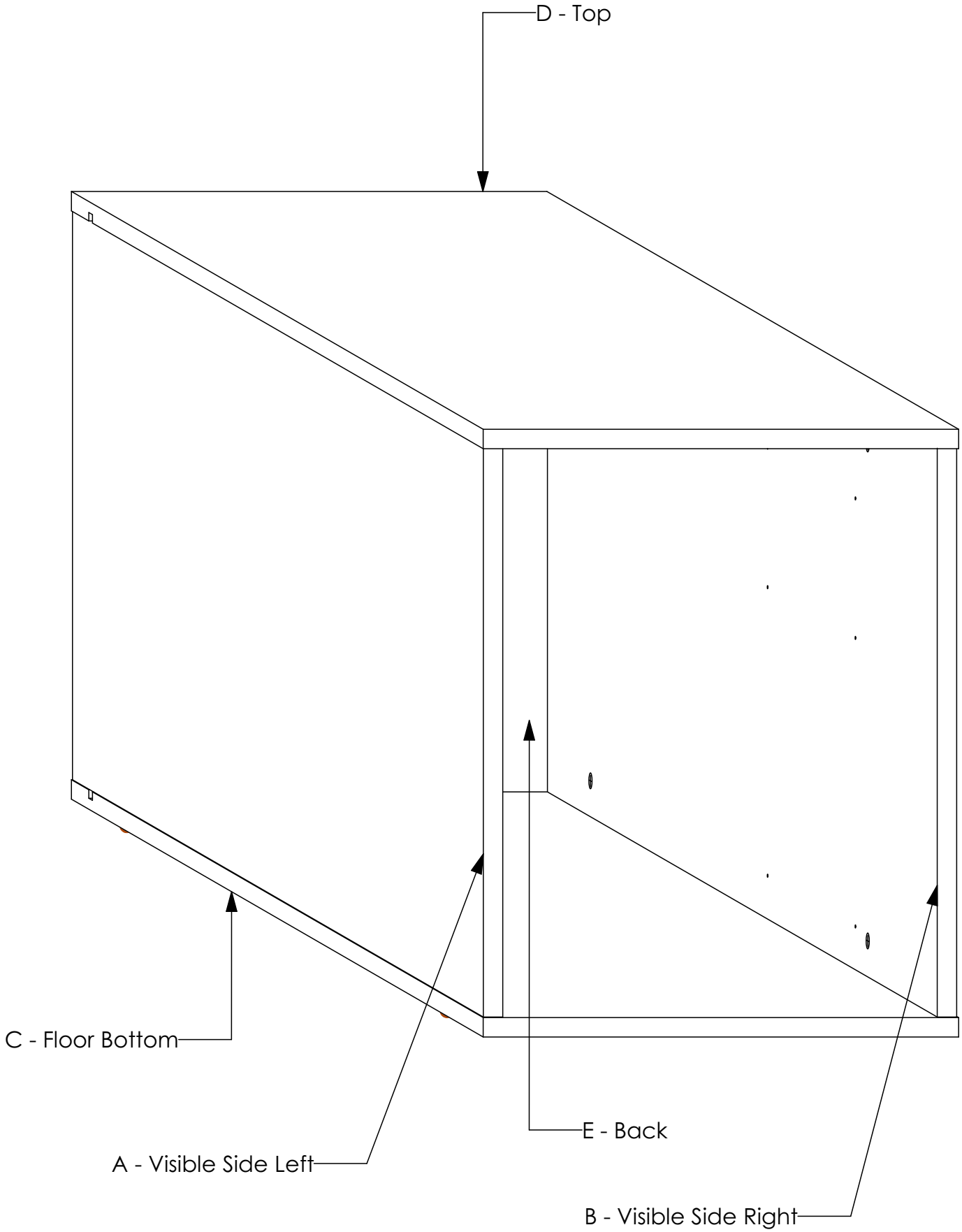
Pozi Bit (PZ2)



8mm Drill Bit

Rubber Mallet

CARCASS ASSEMBLY



NUMBER OF PANELS: 5

GENERAL INSTRUCTIONS

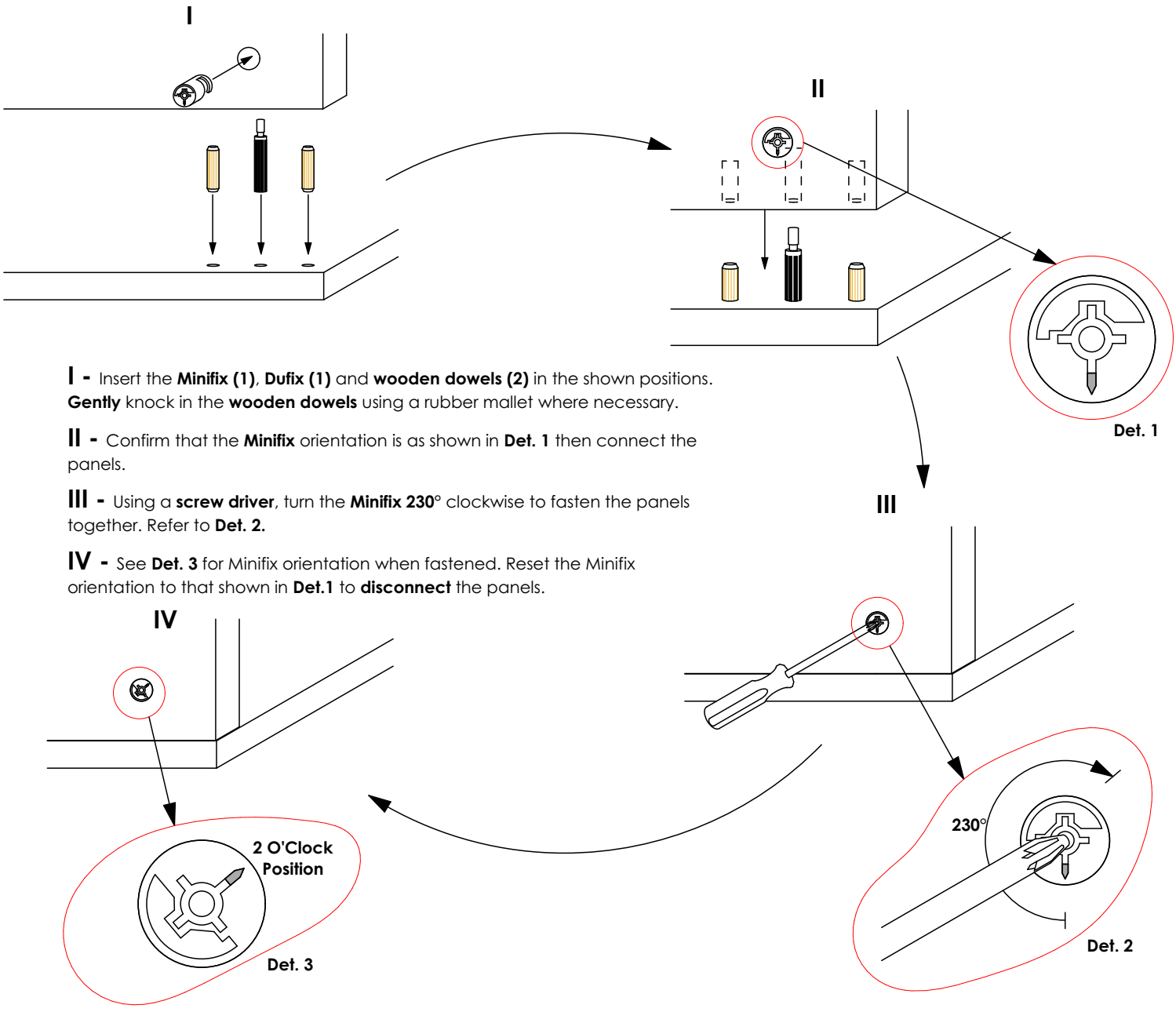
1. Confirm that all panels (5) are in the package before assembling.

2. Check the white sticker on each panel for the labelling (A - E).

3. Ensure that the panels are laid on a non-abrasive surface when assembling.

4. Note that all panel connections are done using the system described below unless otherwise stated.

PANEL CONNECTION AND FASTENING



I - Insert the **Minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

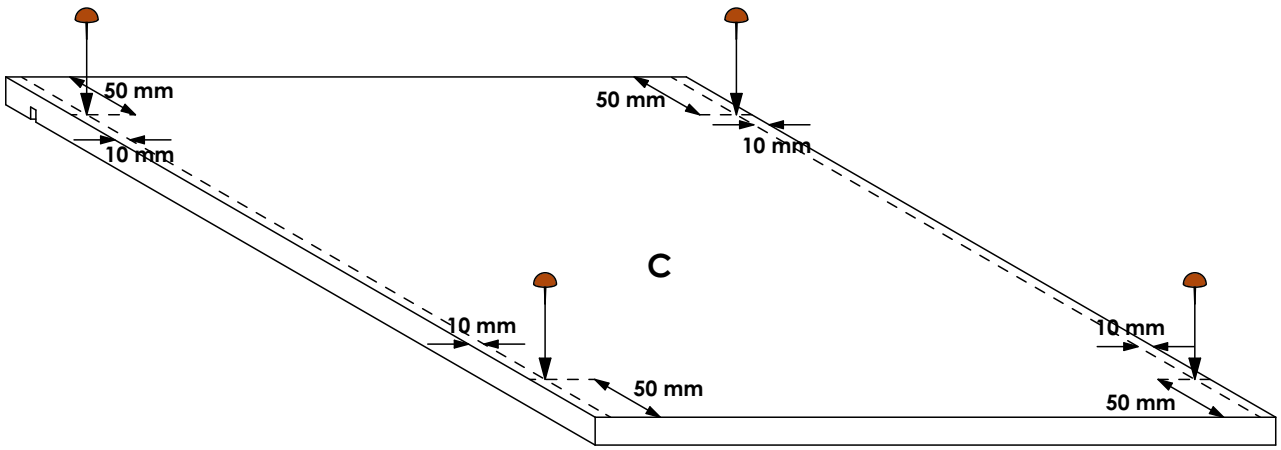
II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2.**

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

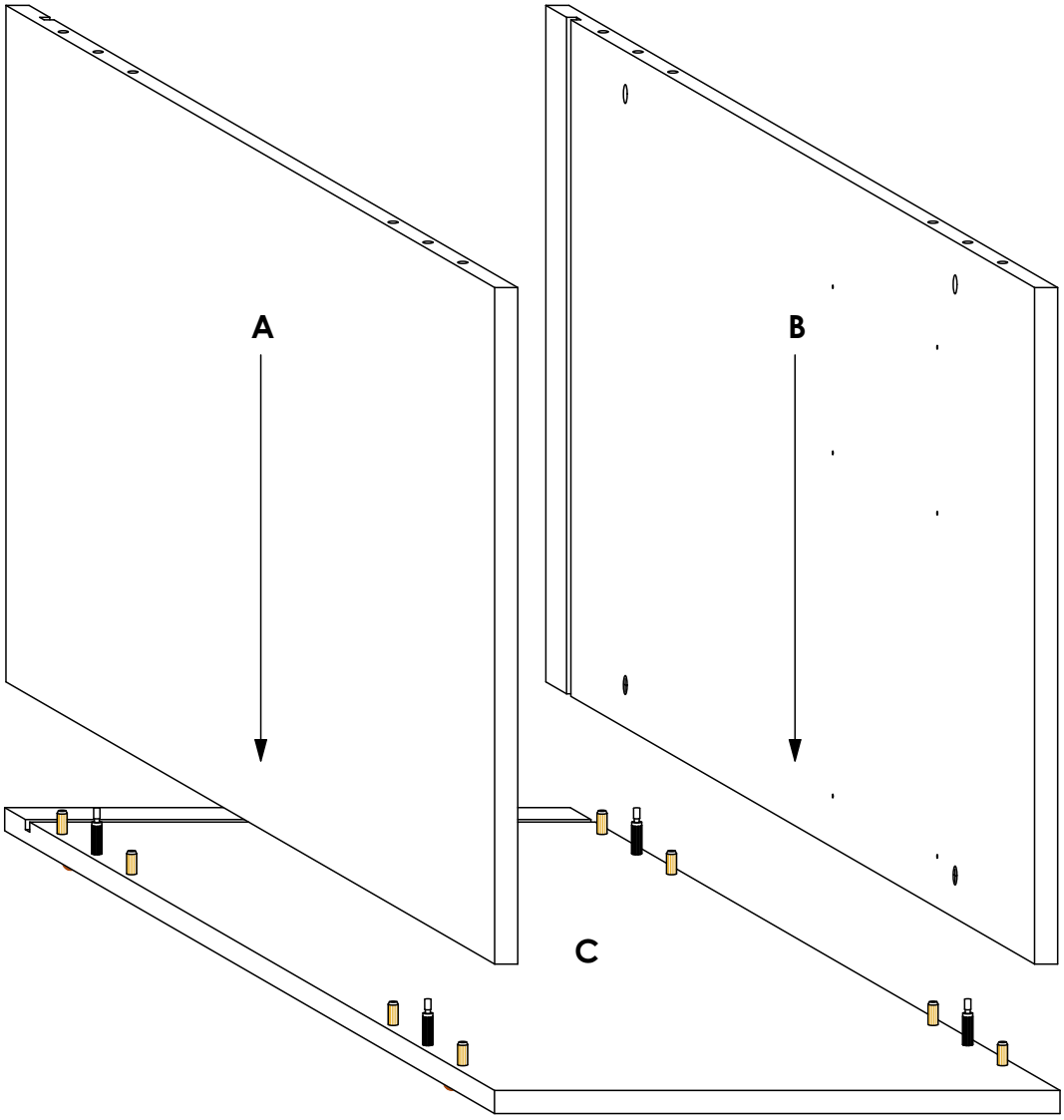
PG BISON

STEP 1



Using a **rubber mallet**, knock in the **Plastic Glides** in the shown positions on panel **C**. Refer to the indicated dimensions for positioning. Note that the glides go on the face without holes.

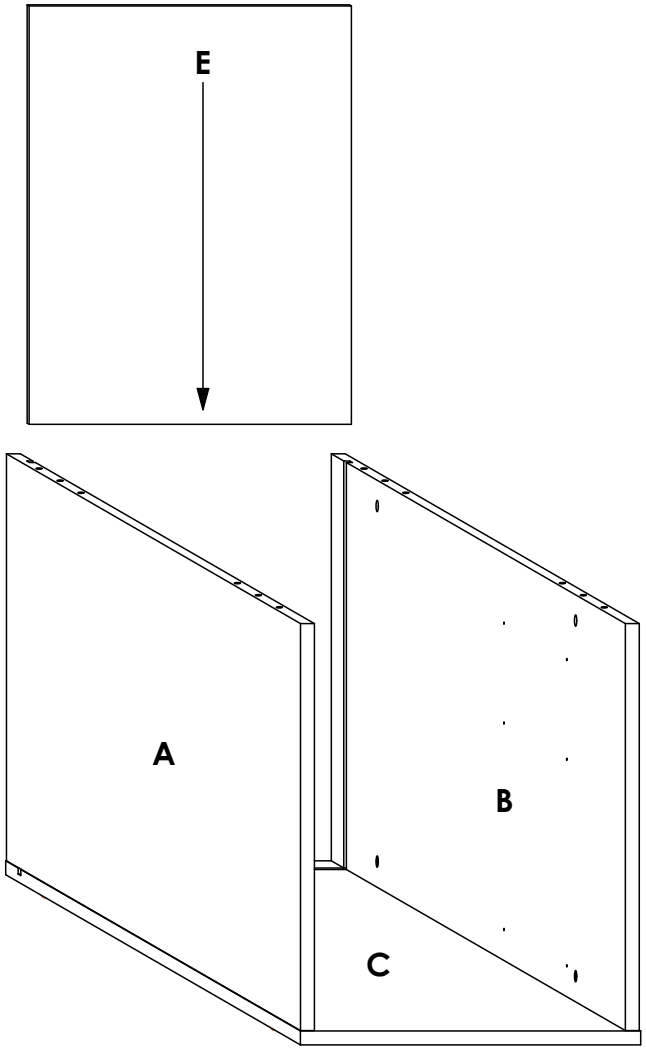
STEP 2



With panel **C** sitting on the glides, connect panels **A & B** to panel **C** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

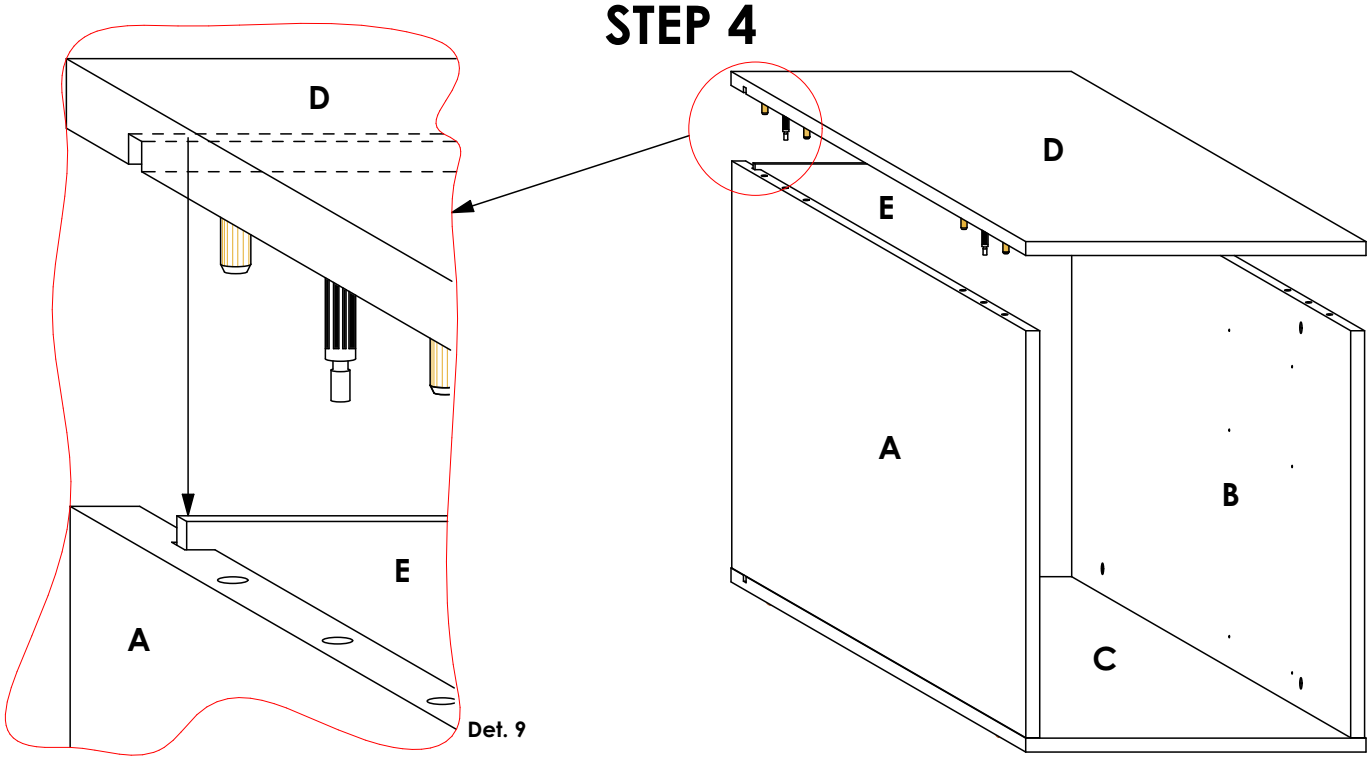
PG BISON

STEP 3



Slide panel **E** through the grooves on panels **A** and **B** and into the groove on panel **C**.

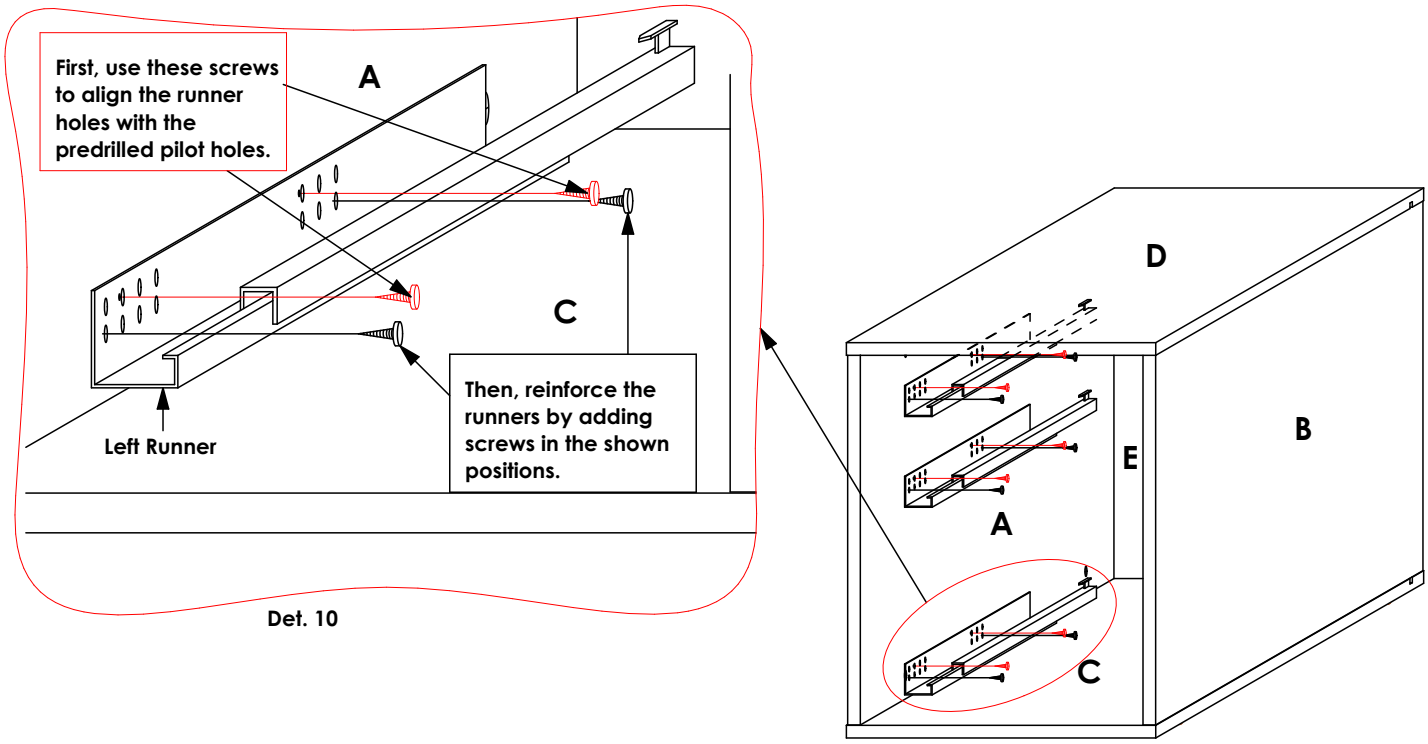
STEP 4



Connect panel **D** to panels **A & B** as shown. **Note** that the groove on panel **D** goes into the revealed edge on panel **E** (See **Det. 9**). Refer to the holes and/or grooves on the diagram to determine the panel orientation.

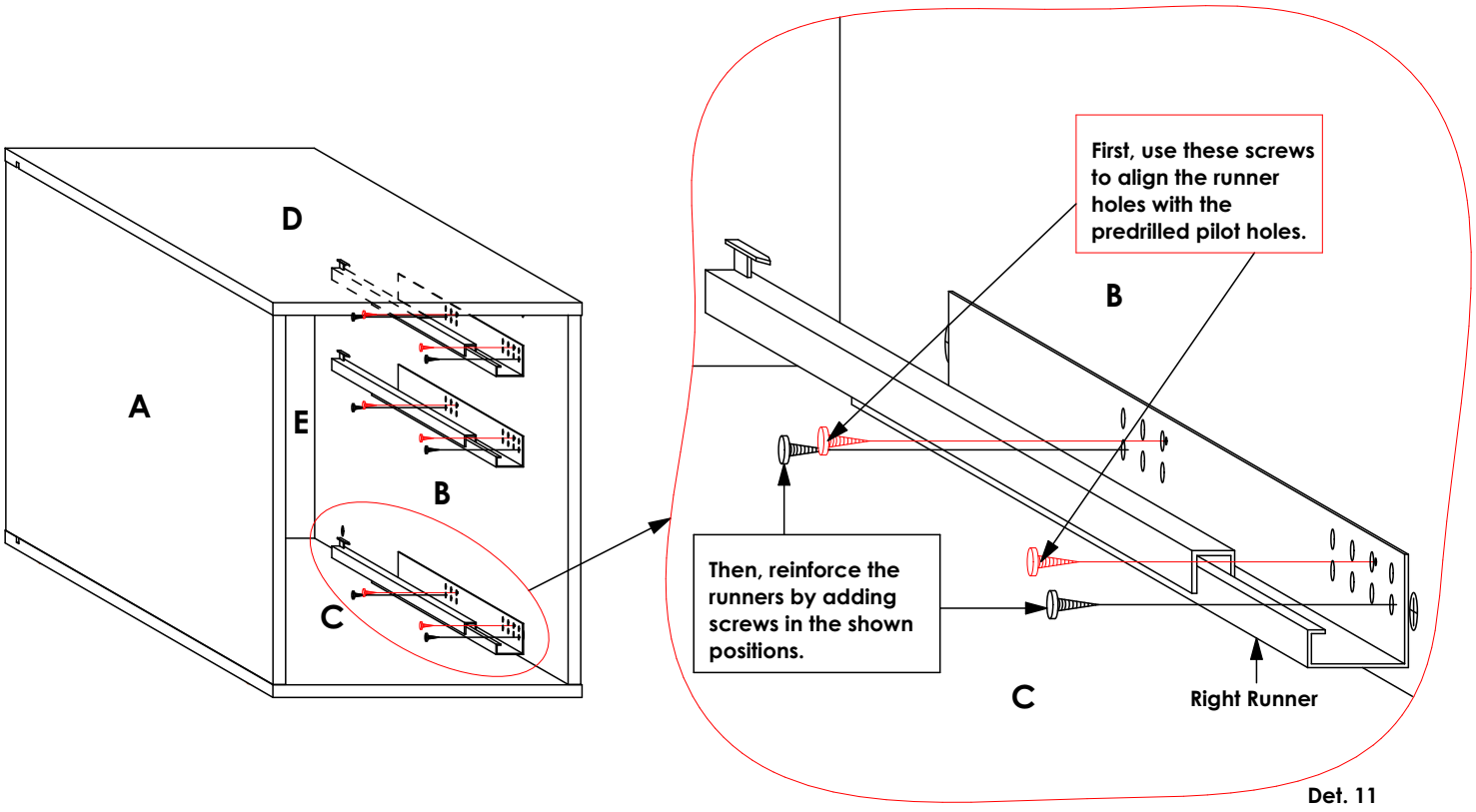
PG BISON

STEP 5



Screw in the **Left Tandem Runner** in the shown positions on panel **A**. See **Det. 10.**

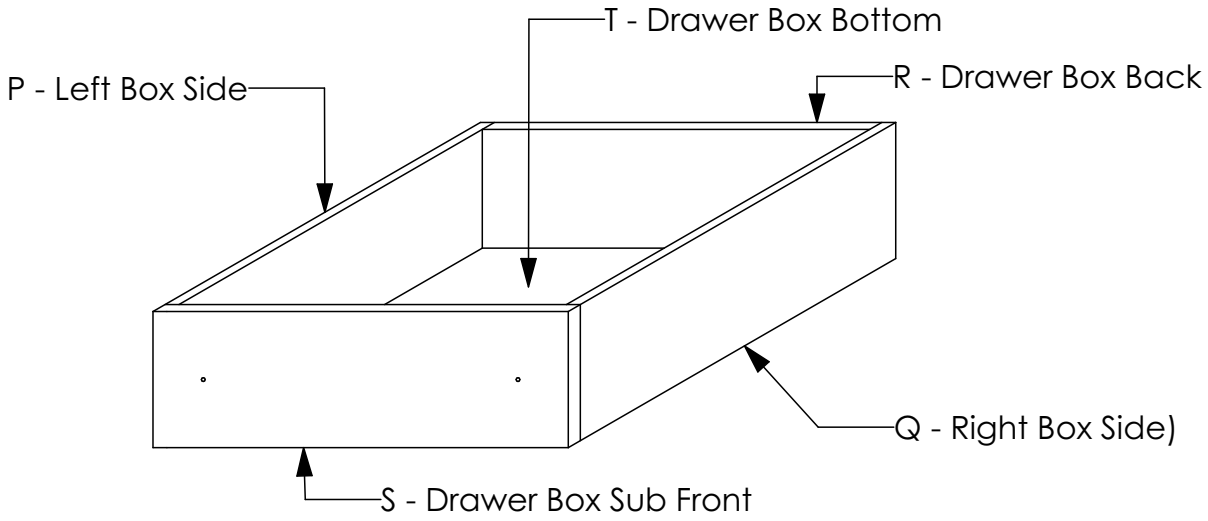
STEP 6



Screw in the **Right Tandem Runners** in the shown positions on panel **B**. See **Det. 11.**

PG BISON

DRAWER BOX ASSEMBLY 1

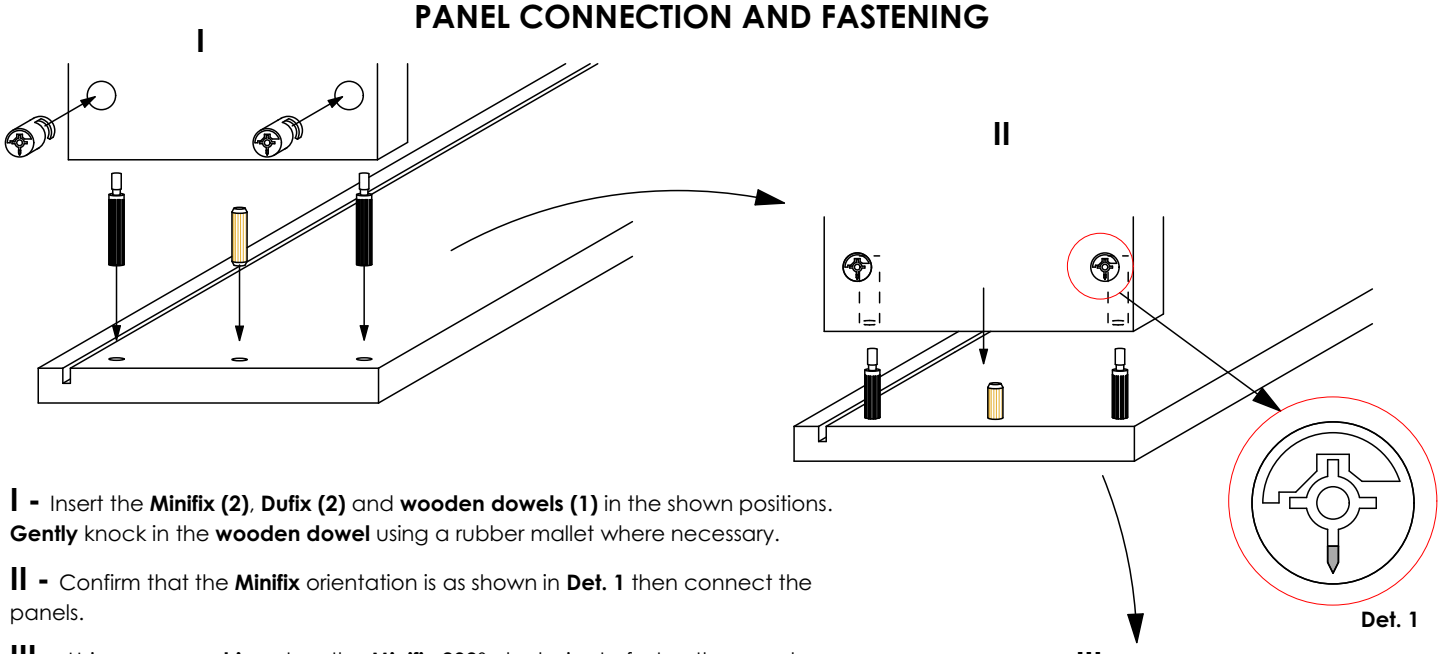


TOTAL NUMBER OF PANELS: 5

GENERAL INSTRUCTIONS

1. Confirm that all panels (5) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (P, Q, R, S & T).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

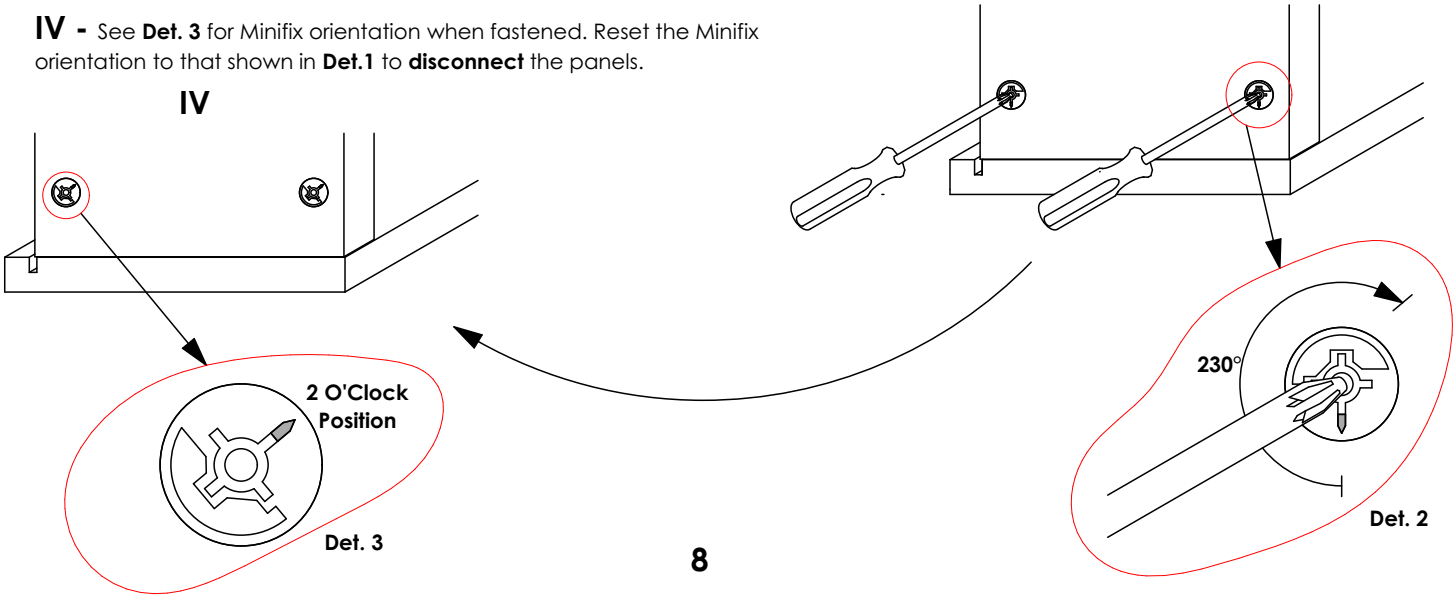


I - Insert the **Minifix (2)**, **Dufix (2)** and **wooden dowels (1)** in the shown positions. **Gently** knock in the **wooden dowel** using a rubber mallet where necessary.

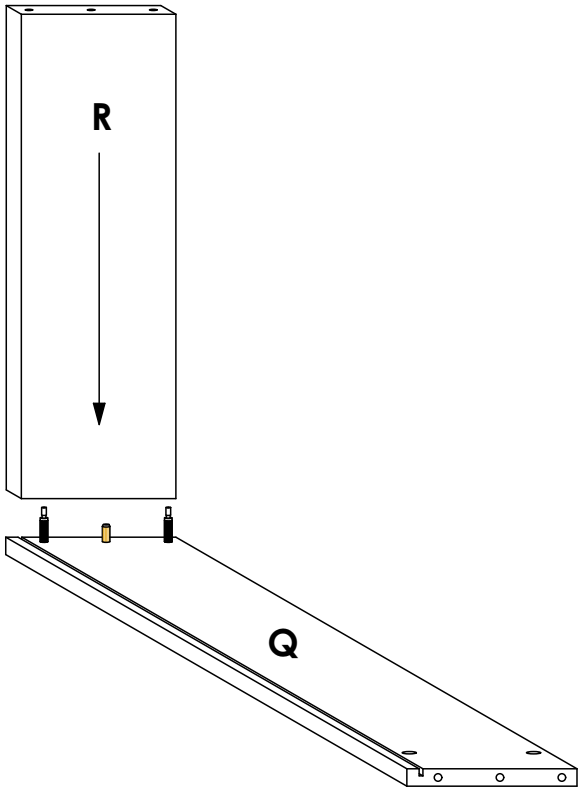
II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2.**

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

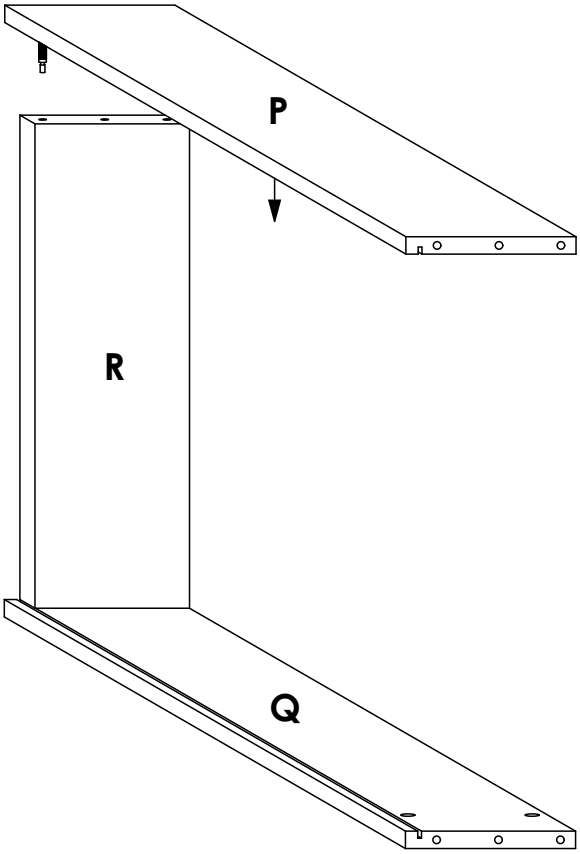


STEP 1



Connect panel **R** to panel **Q** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

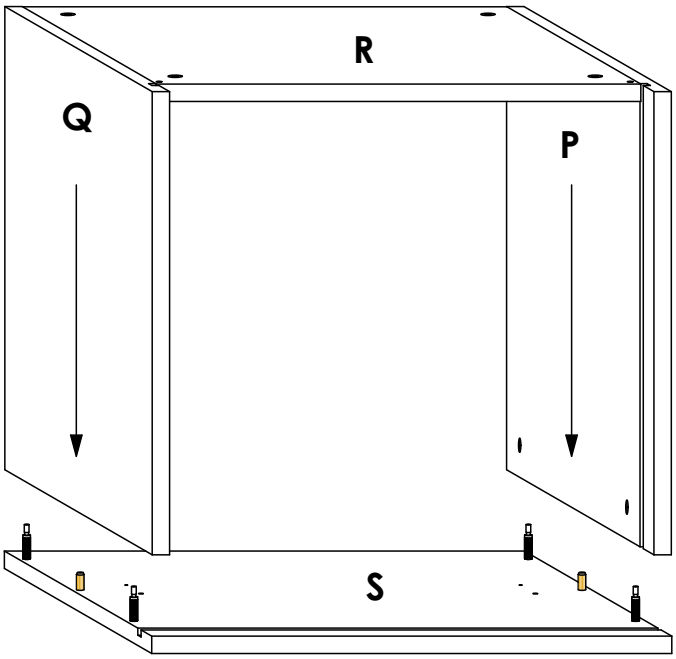
STEP 2



Connect panel **P** to panel **R** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

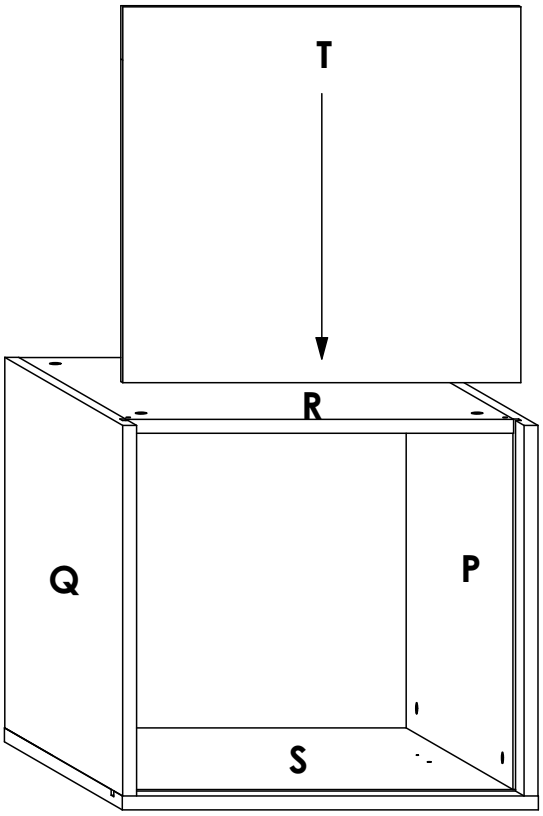
PG BISON

STEP 3



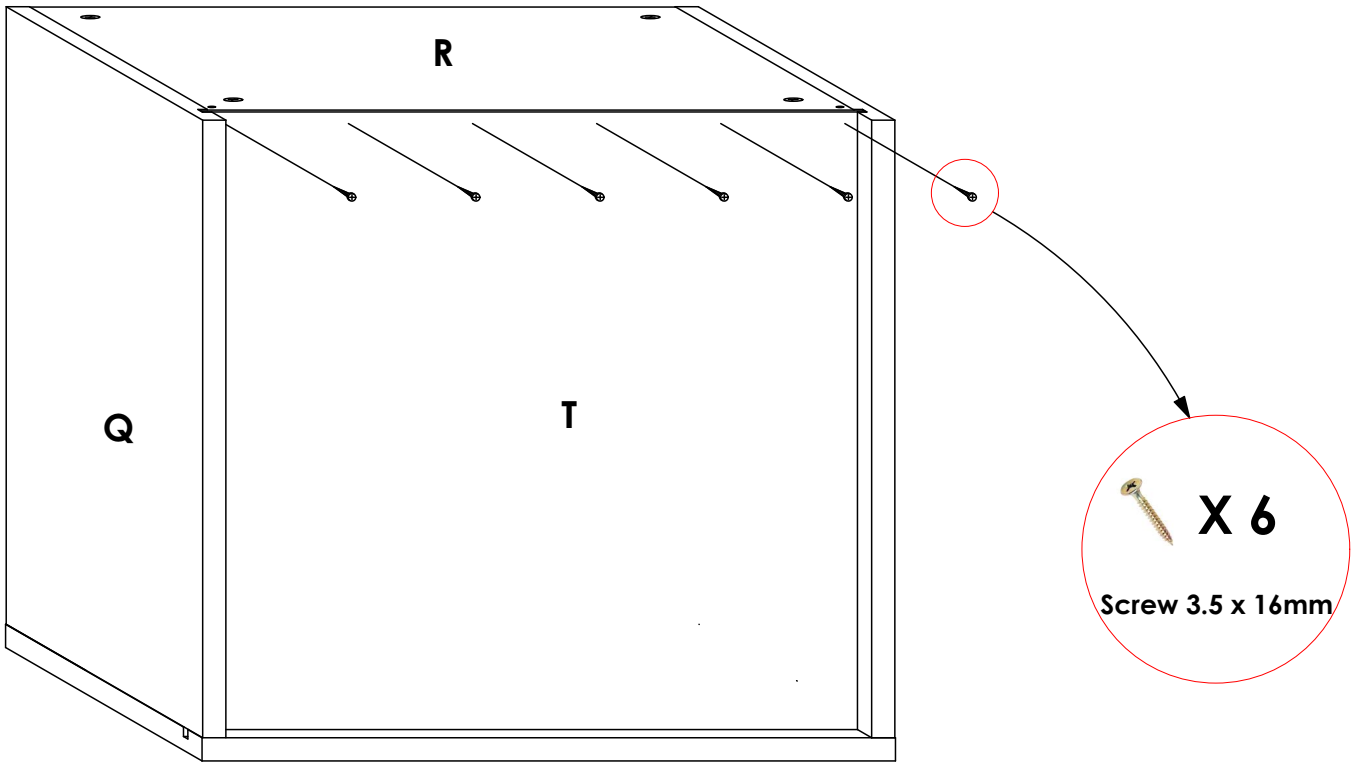
Connect panels **P & Q** to panel **S** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4



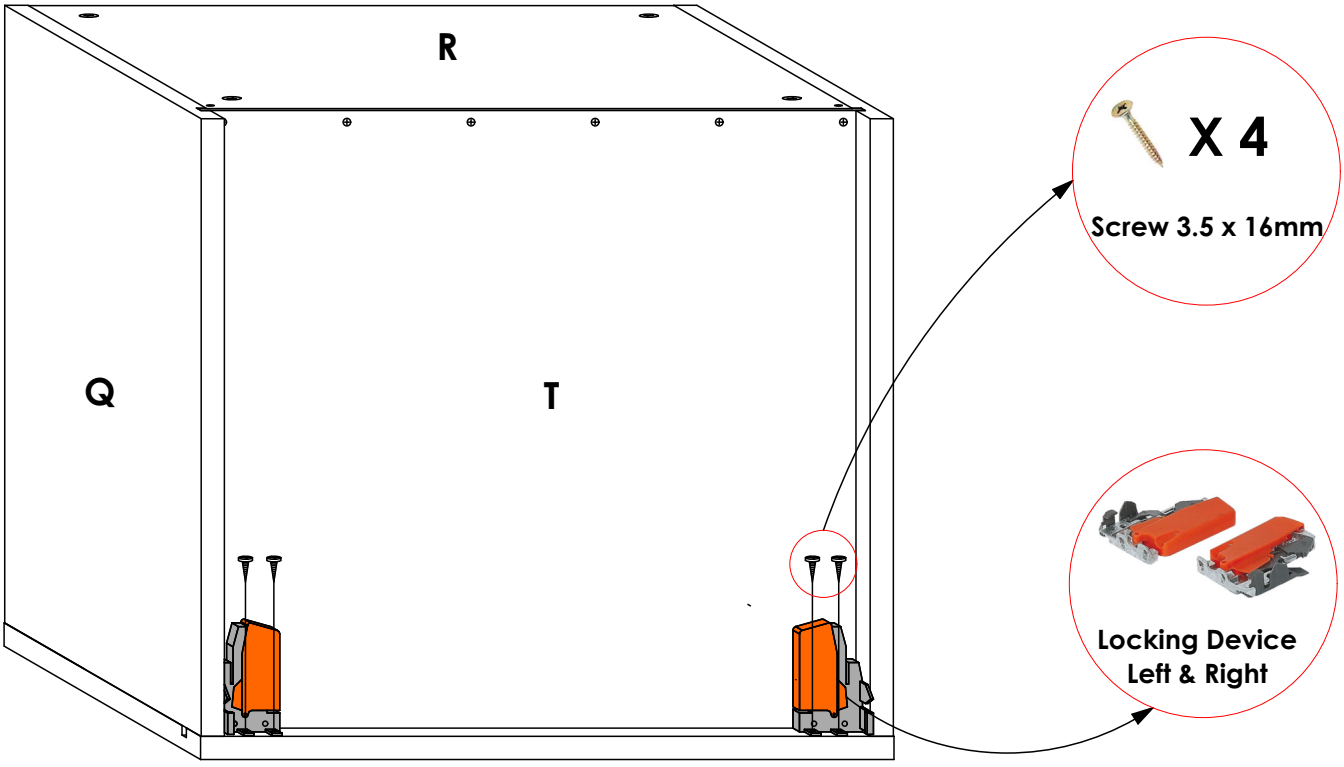
Slide **3mm** panel **T** through the grooves on panels **Q & P** and into the groove on panel **S** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 5



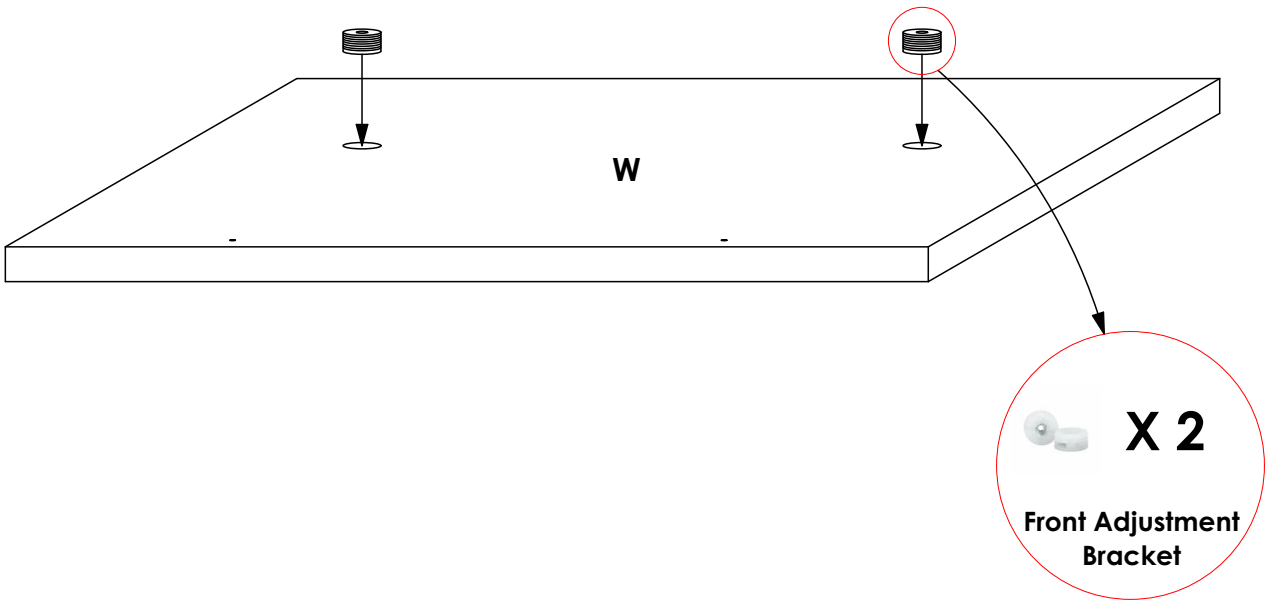
Secure the **3mm** panel **T** onto panel **R** using **Screw 3.5 x 16mm**. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 6



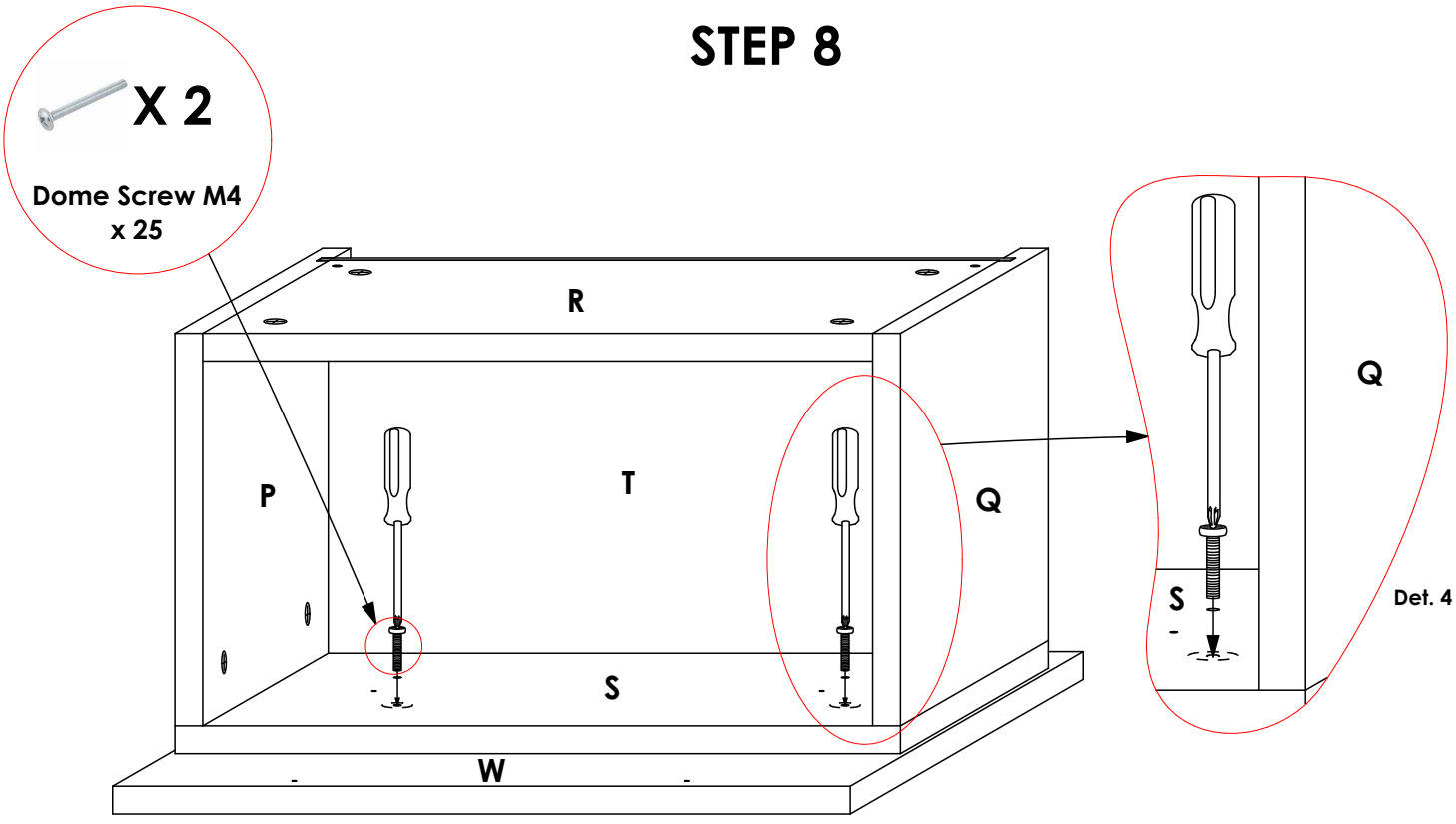
Place the **Tandem Locking Devices** in the shown positions, aligning them with the pre-drilled pilot holes. Secure the **locking devices** onto panel **S** using **Screw 3.5 x 16mm.**

STEP 7



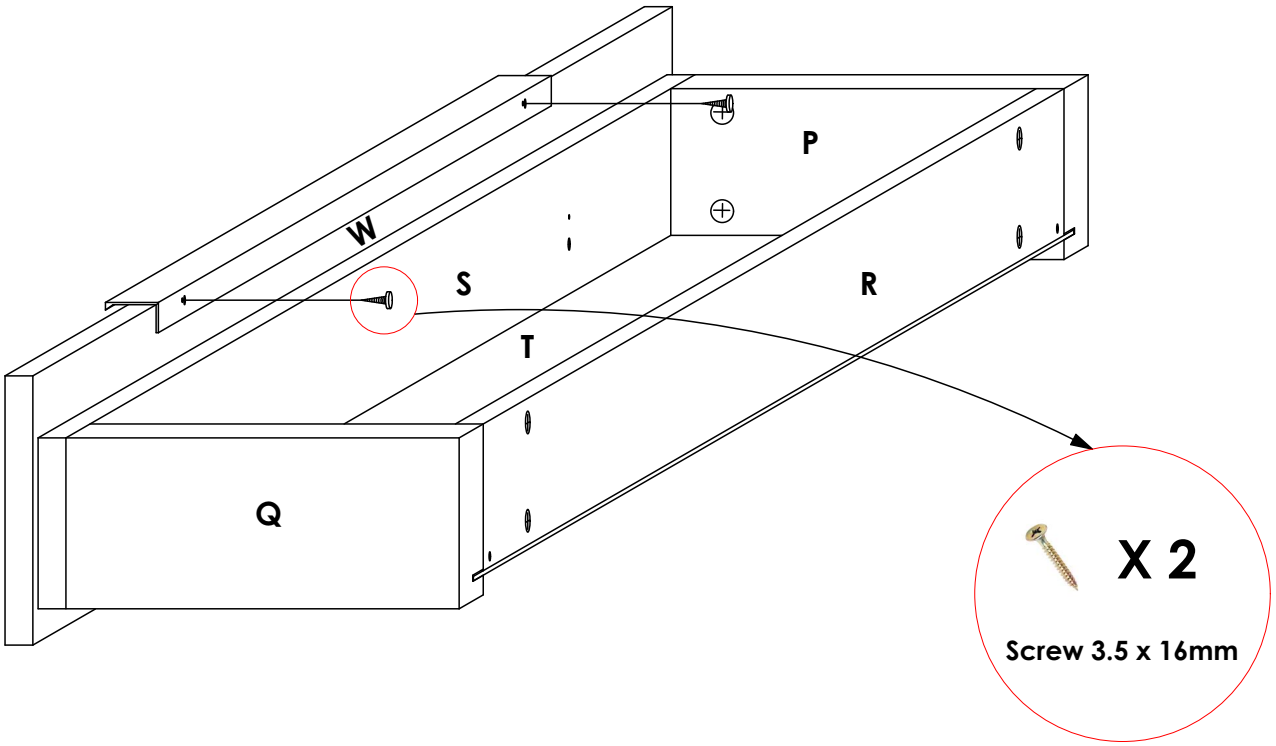
Using a rubber mallet, gently knock in the **Front Adjustment Brackets** into panels **W** in the shown positions. Confirm that they go all the way in such that no part appears above the surface of the panel.

STEP 8



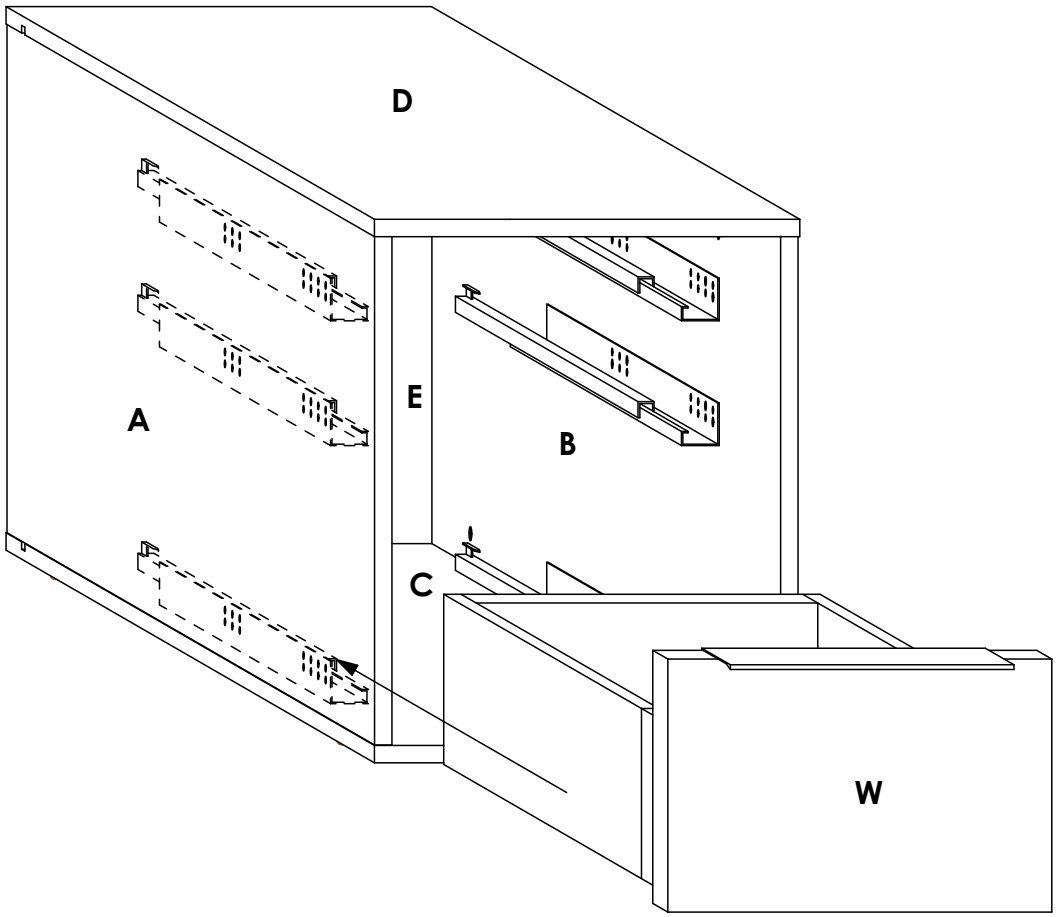
Place the drawer box on panels **W** as shown. In each, connect panel **S** to panel **W** using **Dome Screw M4 x 25,** through the **5mm through hole** and into the **Front Adjustment Brackets**. See **Det. 4.**

STEP 9



Using **Screw 3.5 x 16mm**, screw in the handles onto panel **W** in the shown position. Confirm that the holes on the handles align with the pilot holes on panel **W.**

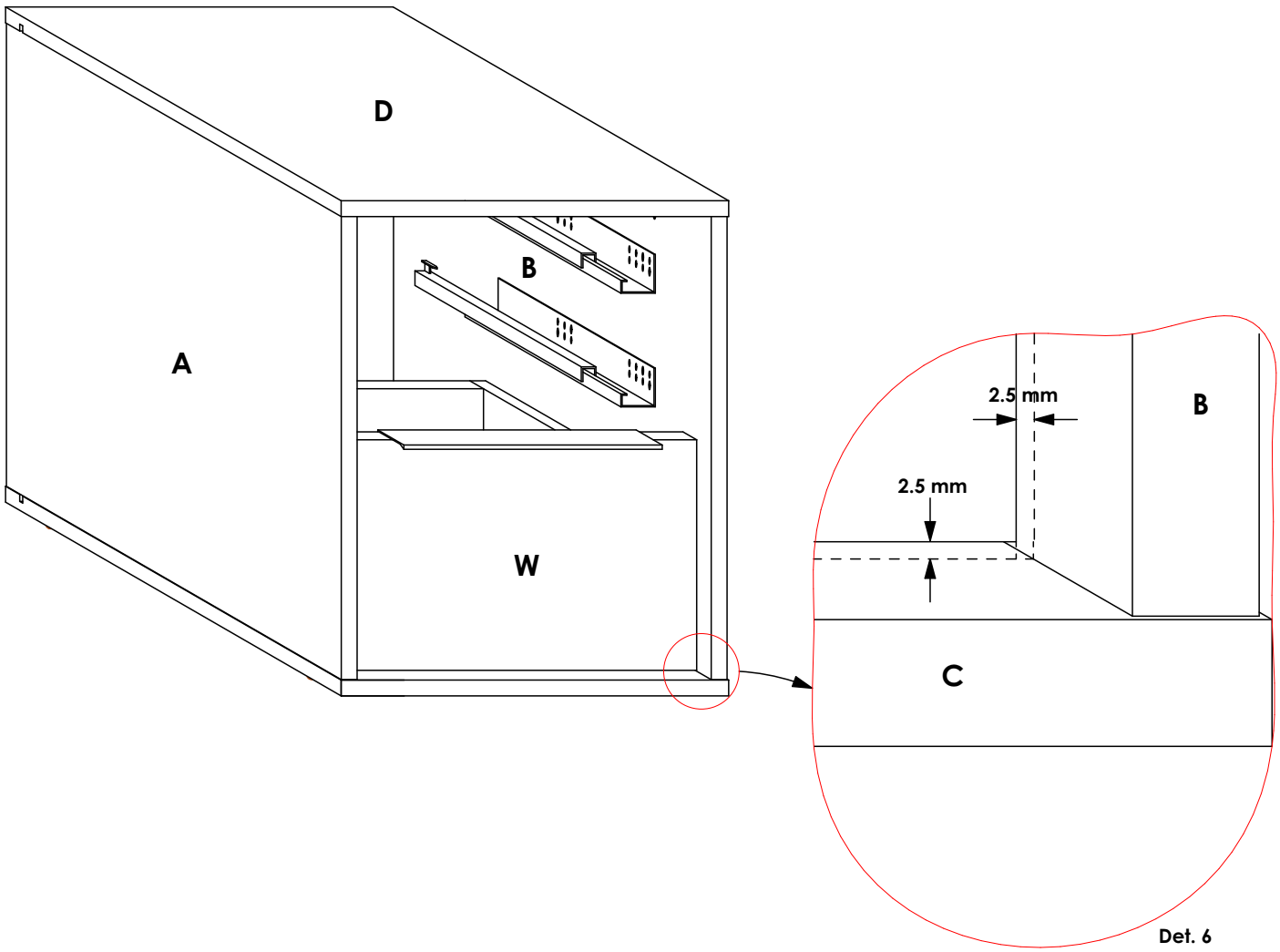
STEP 10



Insert the Drawer Box as shown. Push the drawer all-in ensuring that the **locking devices** snap into the **Tandem Single Extension runners** and that the **hook** at the rear end of the runners enters the **holes** at the **back of panel R**. If the holes are too small for the hook, expand them using a **6mm** drill bit.

PG BISON

STEP 11



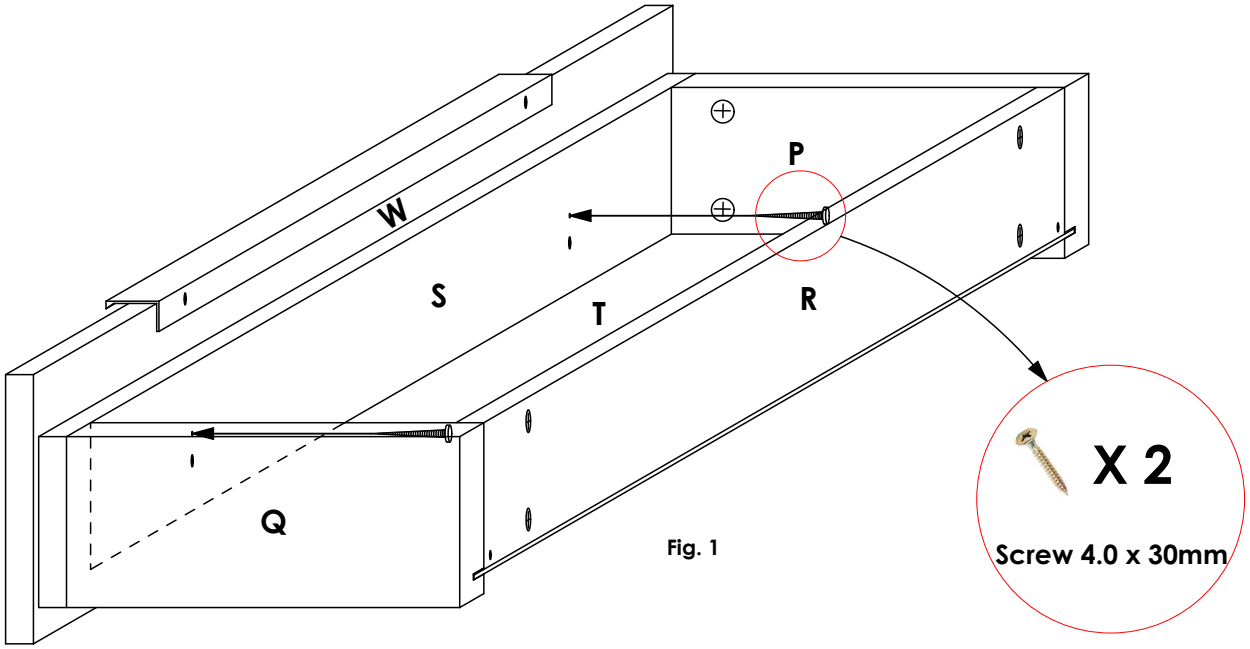
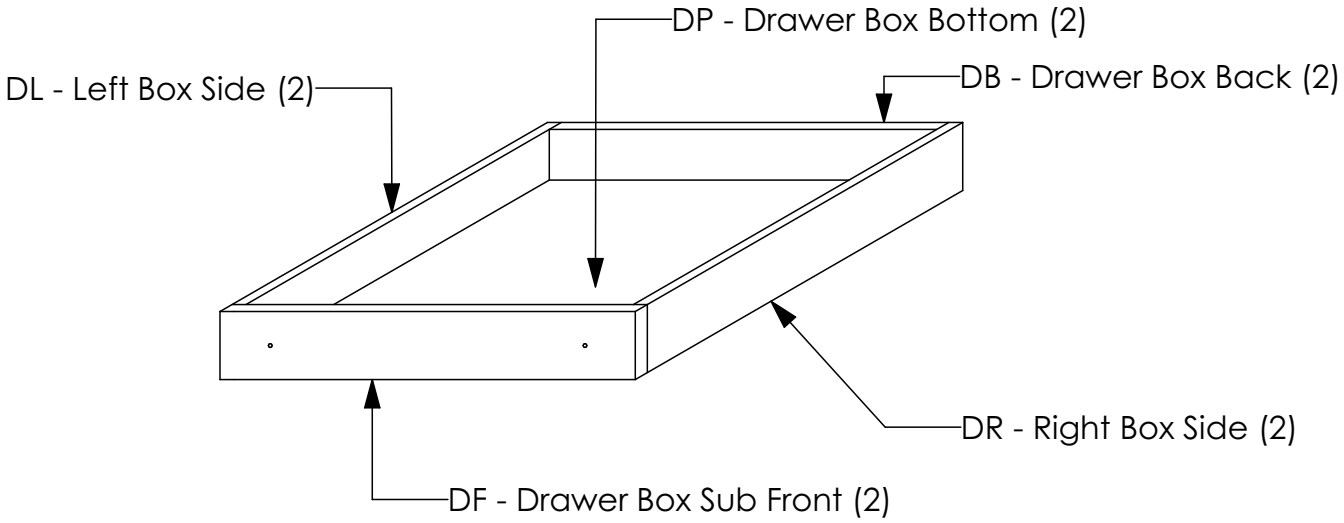


Fig. 1

Adjust panels **W** to achieve the clearance shown in **Det.6.** This is done by knocking the **drawer face (Panels W)** in the desired direction until the clearances in **Det.6** are attained. When done, reinforce the panel **S** - panel **W** connection by adding **Screws 4.0 x 30mm** in the remaining holes on panel **S**. See **Fig. 1.**

DRAWER BOX ASSEMBLY 2

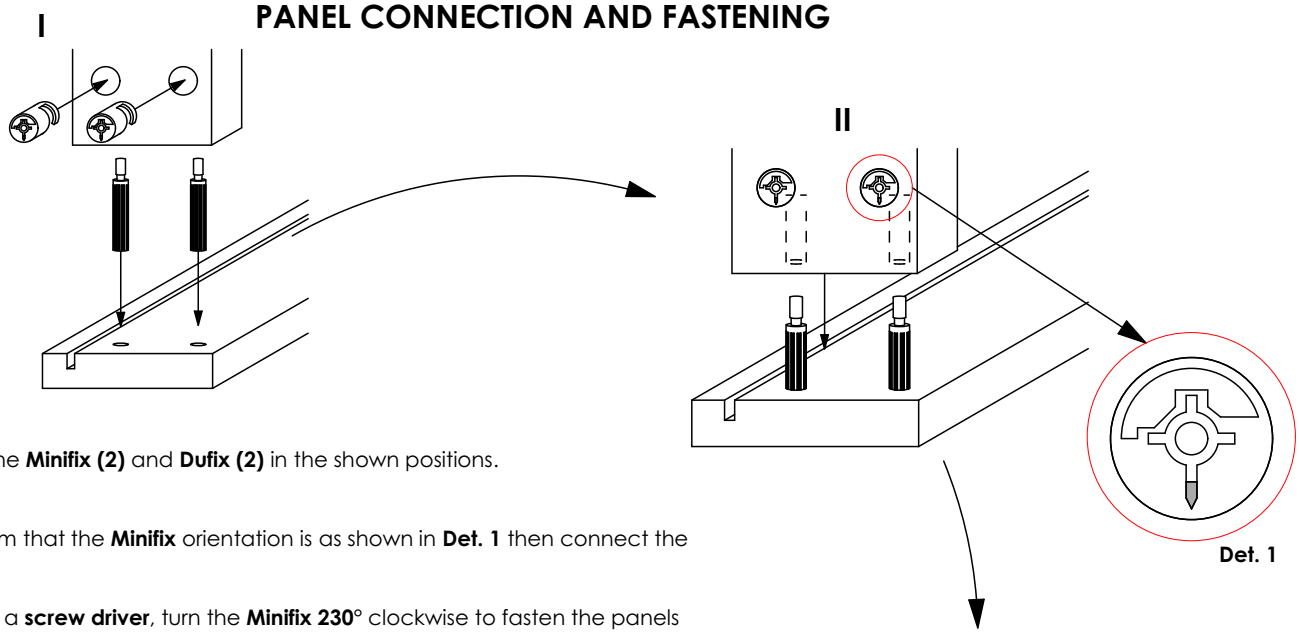


NUMBER OF PANELS: 10

GENERAL INSTRUCTIONS

1. Confirm that all panels (10) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (DF(2), DL(2), DR(2), DB(2) & DP(2)).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

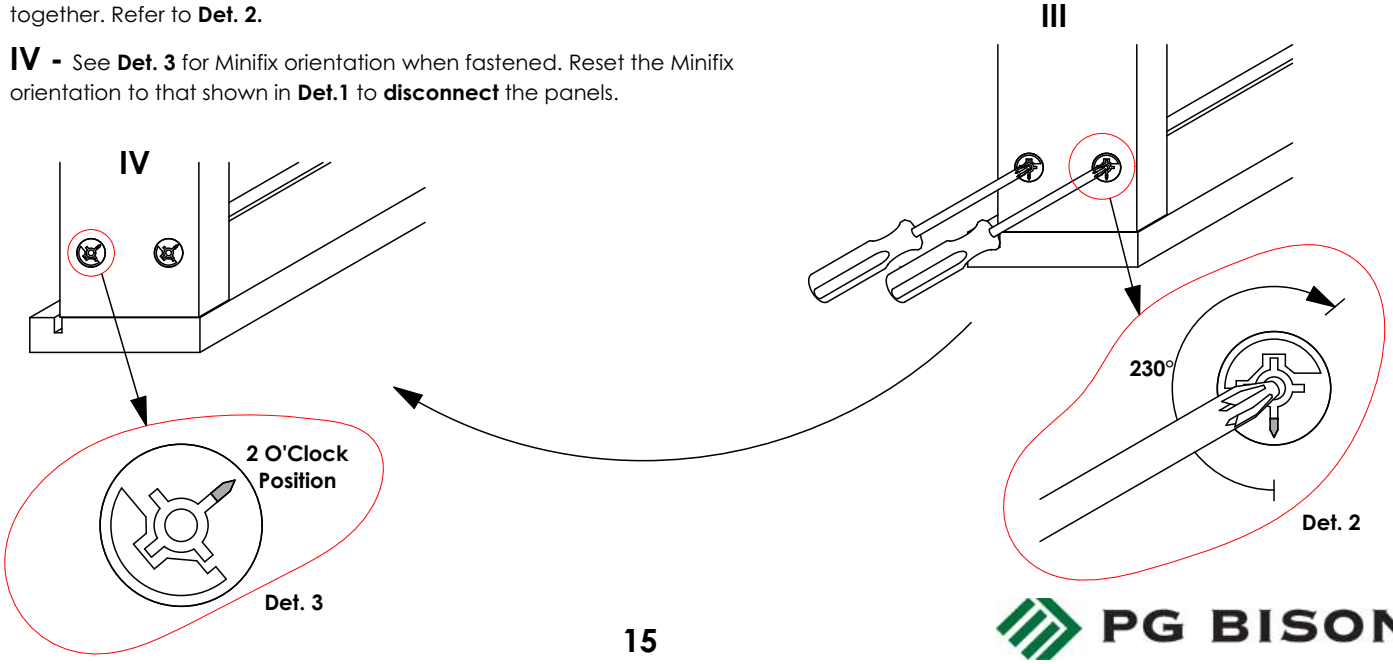


I - Insert the **Minifix (2)** and **Dufix (2)** in the shown positions.

II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

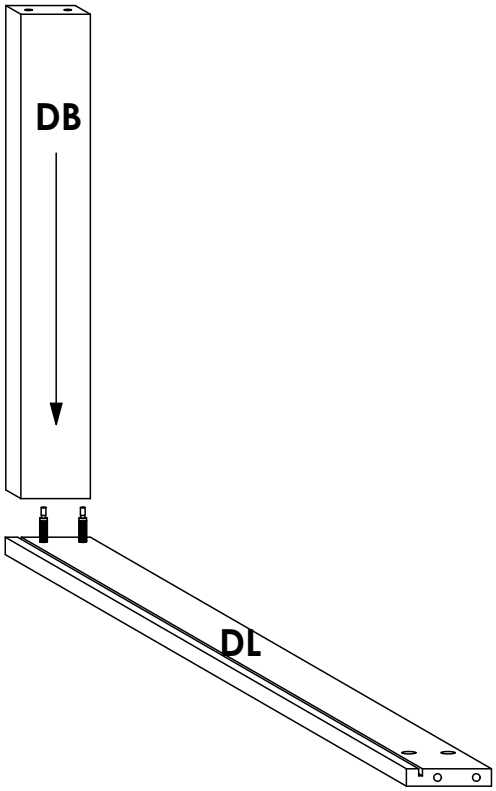
III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2.**

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.



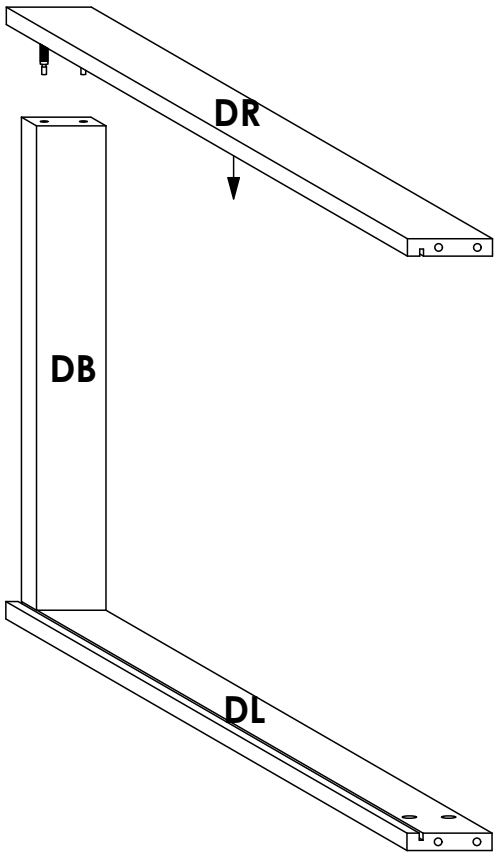
PG BISON

STEP 1



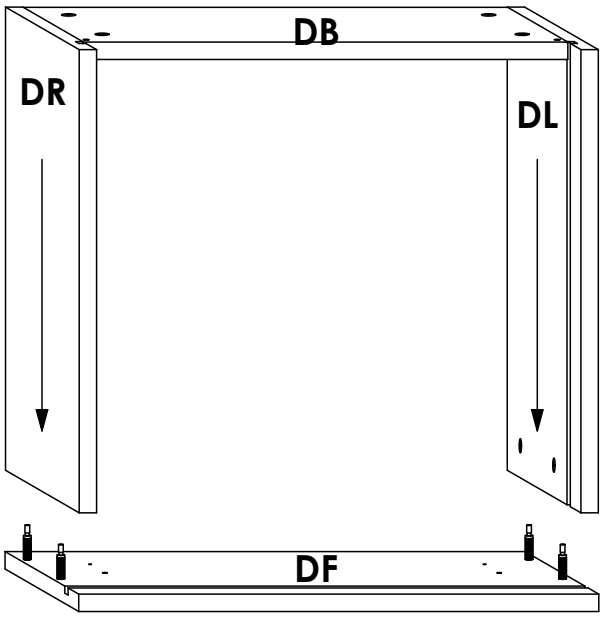
Connect panel **DB** to panel **DL** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



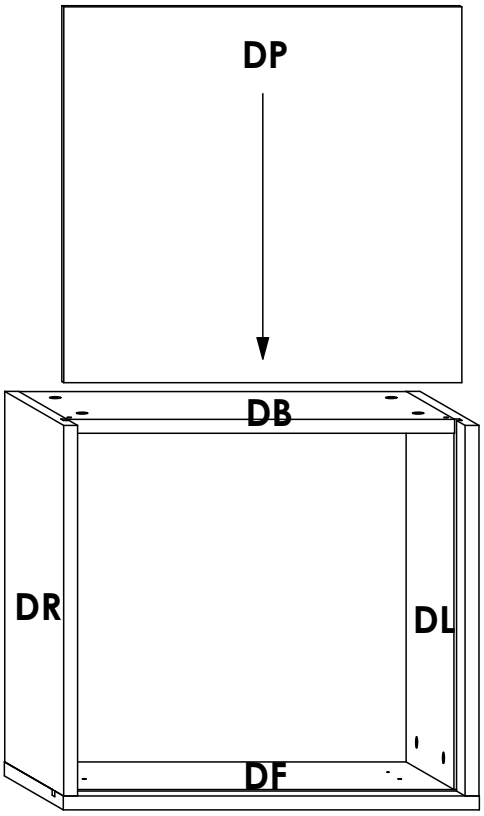
Connect panel **DR** to panel **DB** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



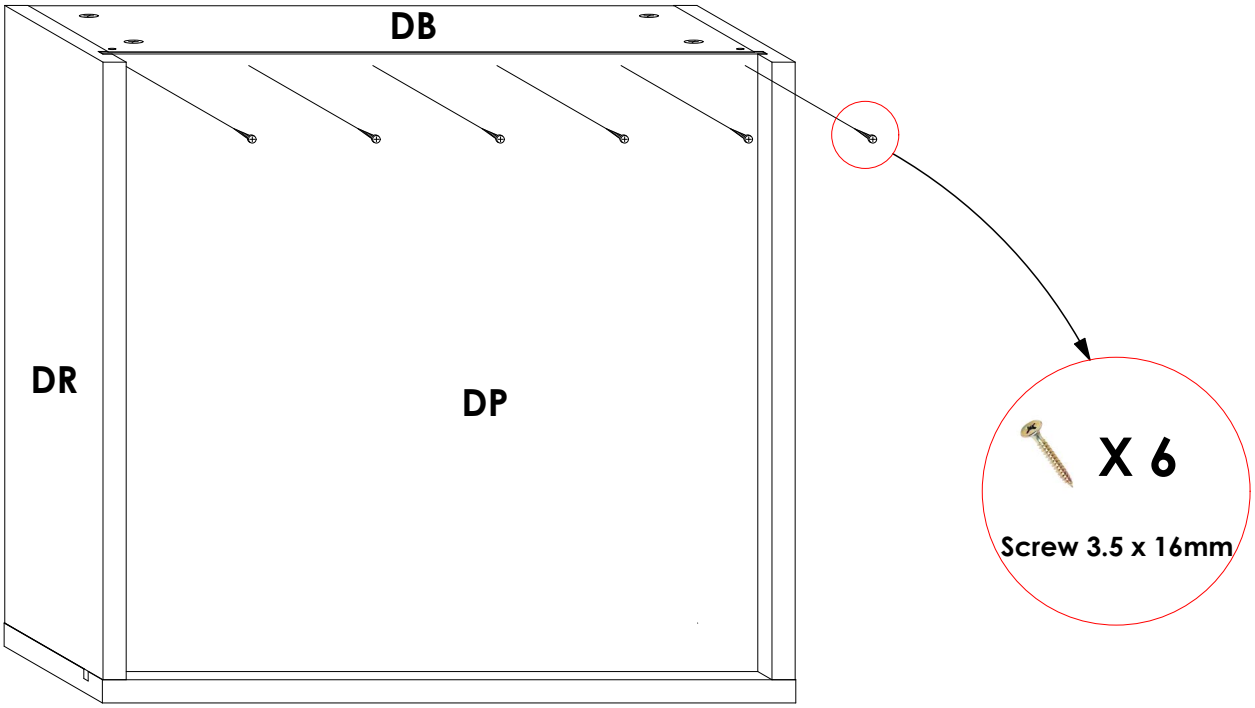
Connect panels **DL & DR** to panel **DF** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4



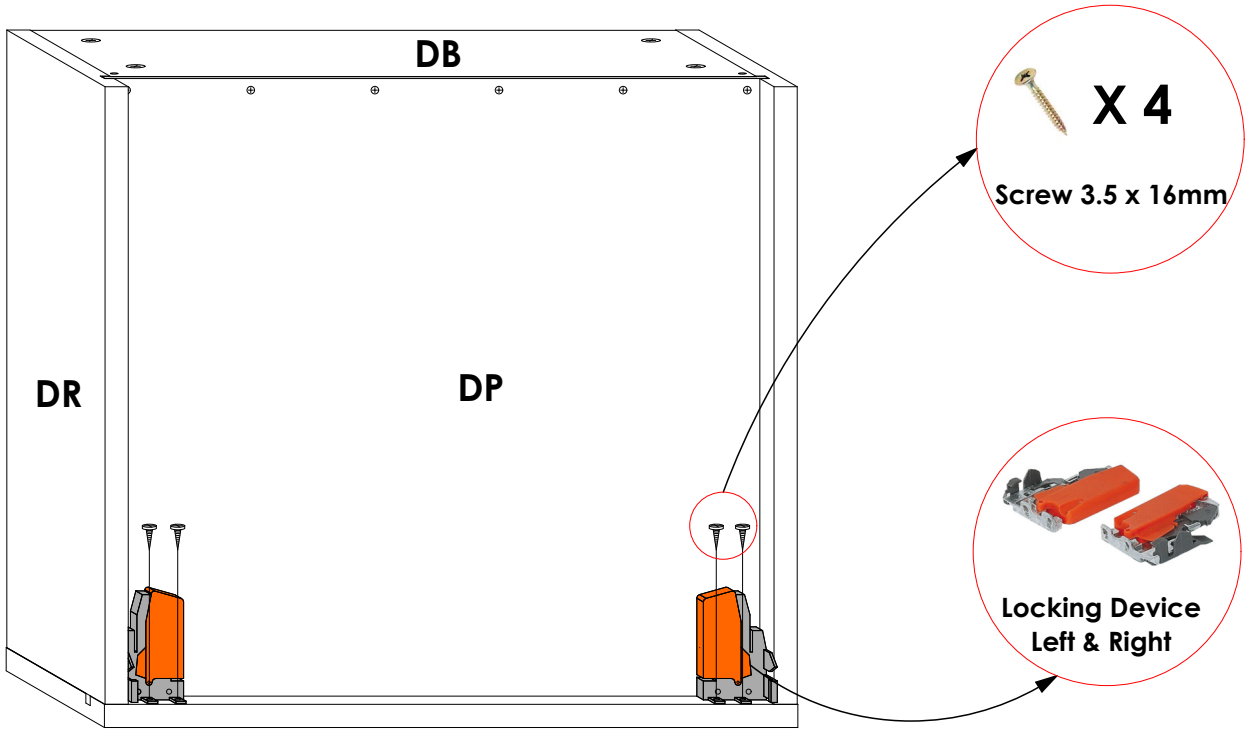
Slide **3mm** panel **DP** through the grooves on panels **DL & DR** and into the groove on panel **DF** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 5



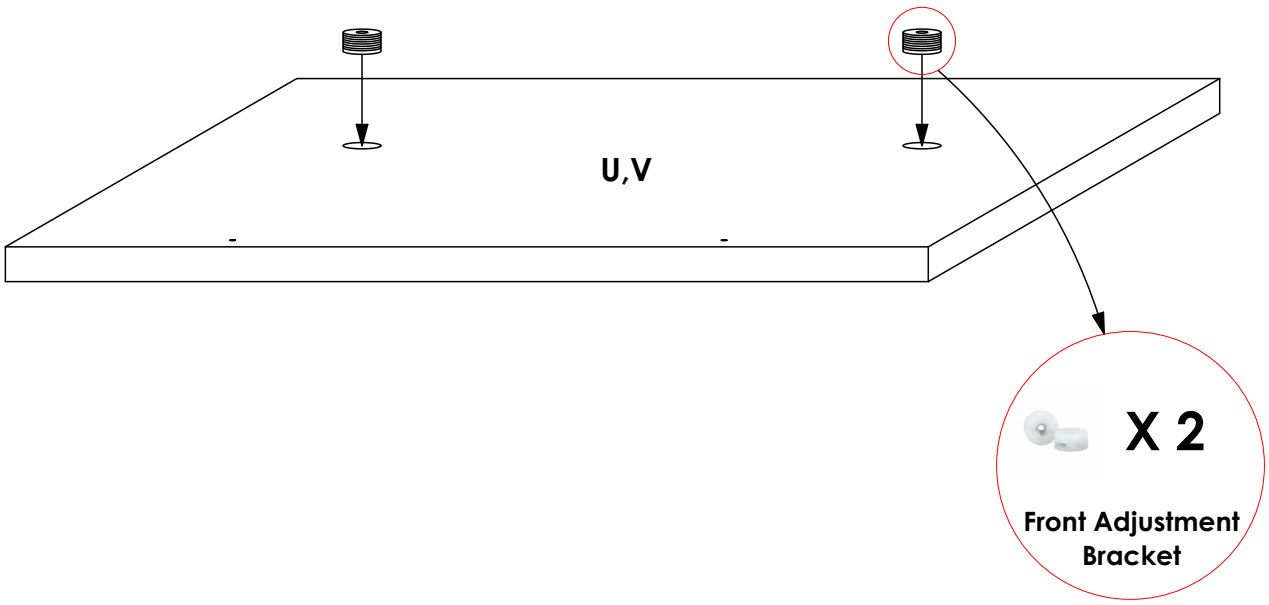
Secure the **3mm** panel **DP** onto panel **DB** using **Screw 3.5 x 16mm**. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 6



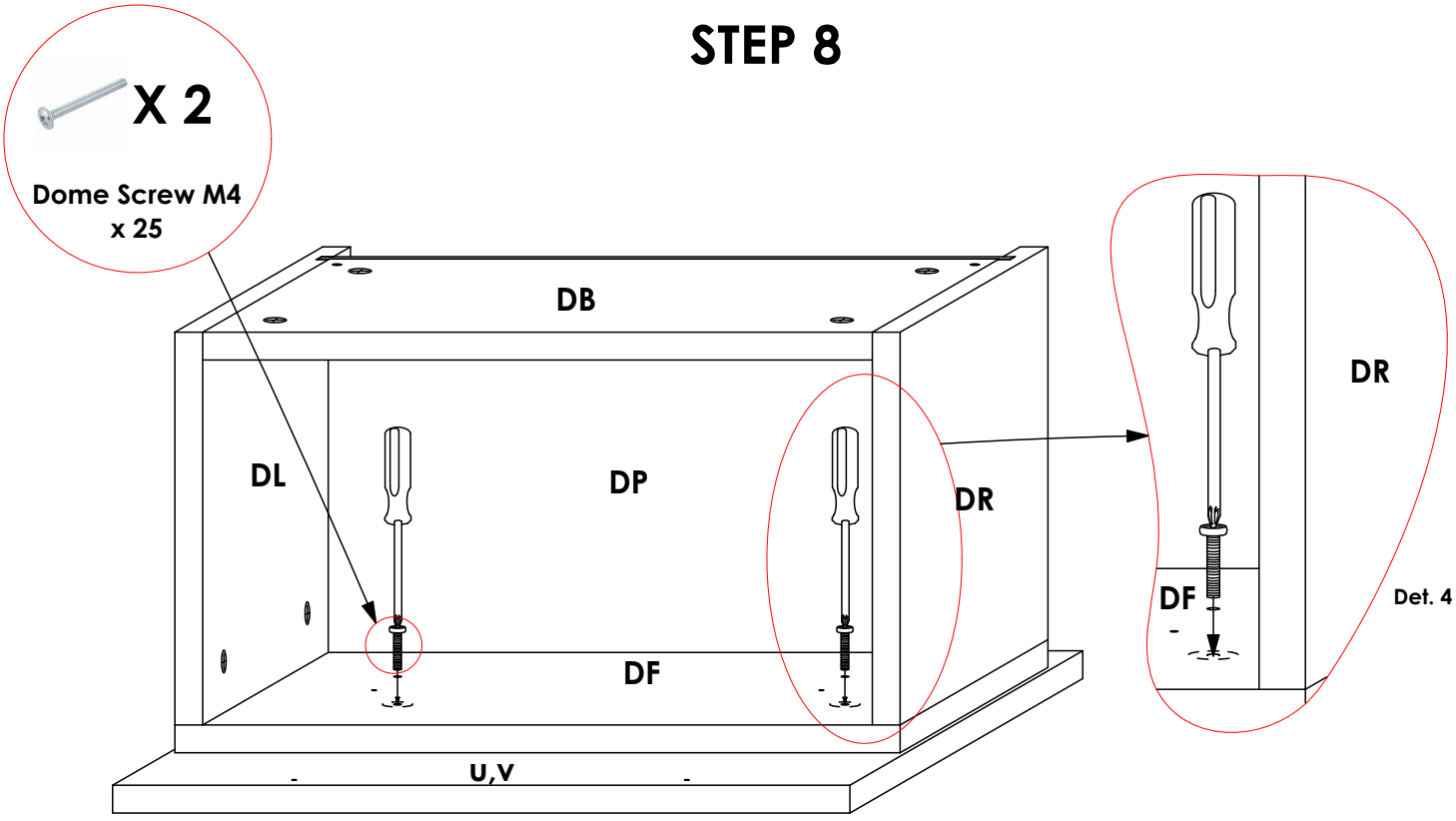
Place the **Tandem Locking Devices** in the shown positions, aligning them with the pre-drilled pilot holes. Secure the **locking devices** onto panel **DF** using **Screw 3.5 x 16mm.**

STEP 7



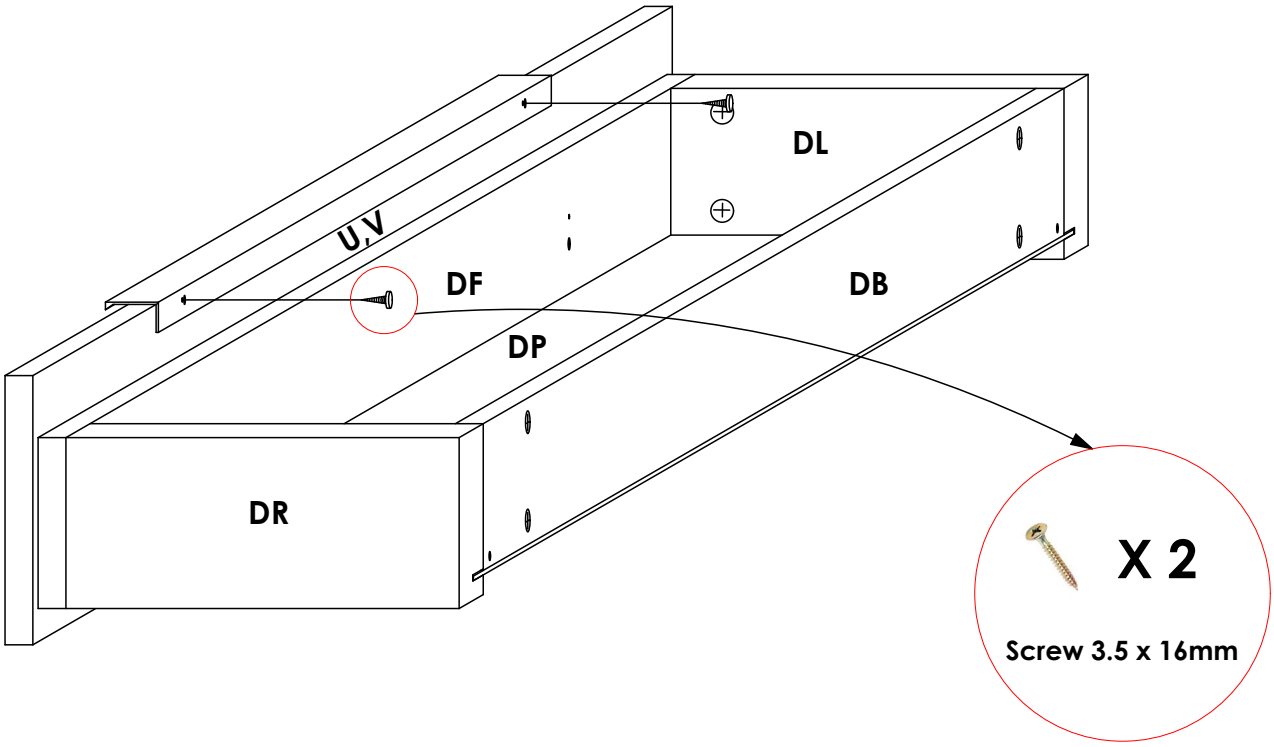
Using a rubber mallet, gently knock in the **Front Adjustment Brackets** into panels **U & V** in the shown positions. Confirm that they go all the way in, such that no part appears above the surface of the panel.

STEP 8



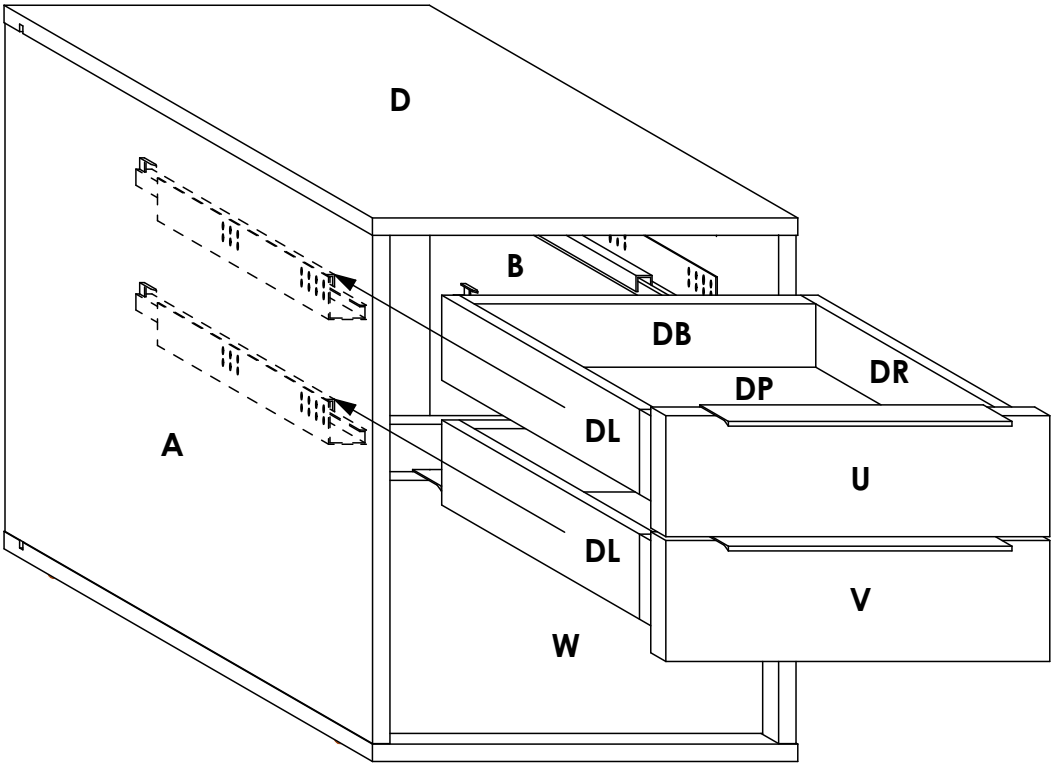
Place the two drawer boxes on panels **U & V** as shown. In each, connect panels **DF** to panels **U & V** using **Dome Screw M4 x 25,** through the **5mm through hole** and into the **Front Adjustment Brackets**. See **Det. 4.**

STEP 9



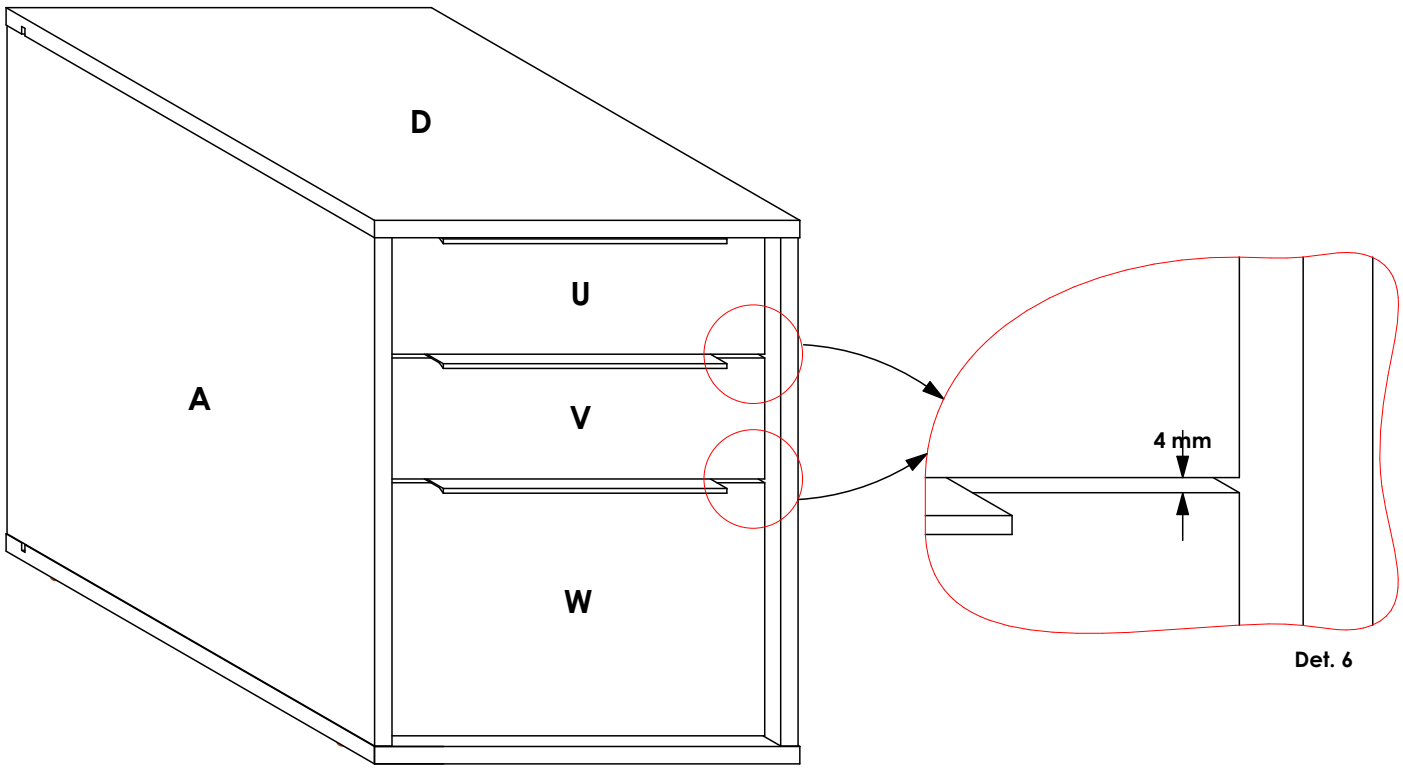
Using **Screw 3.5 x 16mm**, screw in the handles onto panels **U & V** in the shown position. Confirm that the holes on the handles align with the pilot holes on panels **U & V.**

STEP 10



Insert the Drawer Boxes as shown. Push the drawers all-in ensuring that the **locking devices** snap into the **Tandem Single Extension runners** and that the **hook** at the rear end of the runners enters the **holes** at the **back of panels DB**. If the holes are too small for the hook, expand them using a **6mm** drill bit. Ensure that panels **U & V** go in the shown positions.

STEP 11



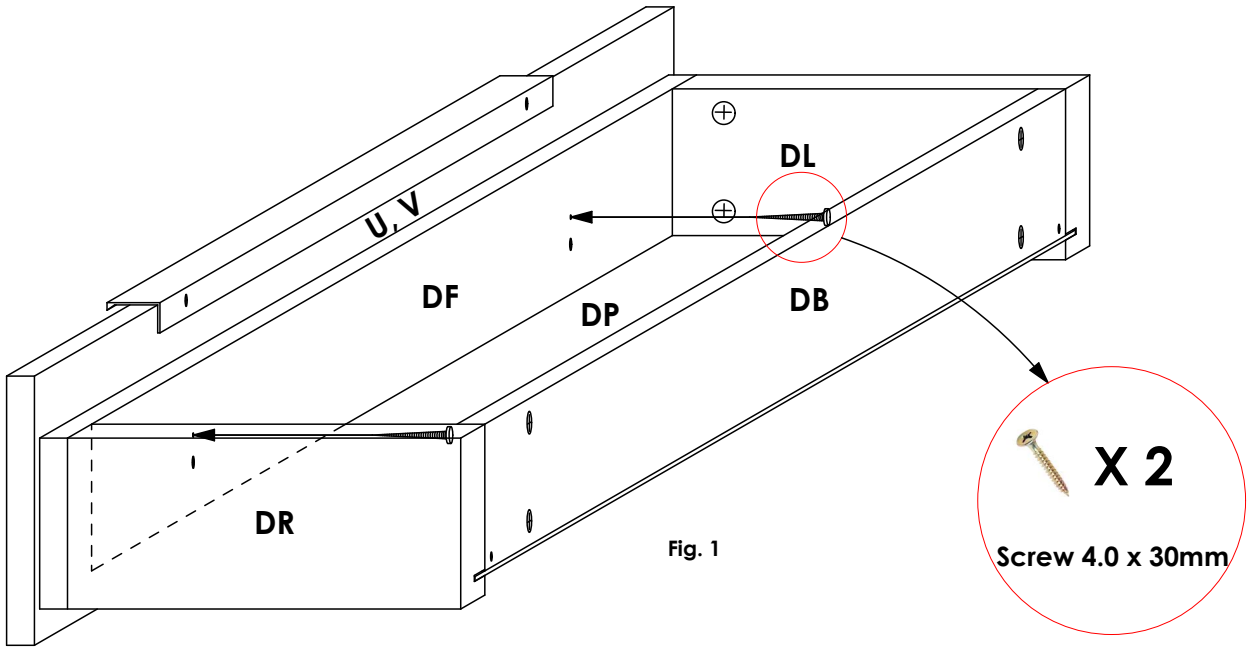


Fig. 1

Adjust panels **U & V** to achieve the clearance shown in **Det.6.** This is done by knocking the **drawer faces (Panels U & V)** in the desired direction until the clearances in **Det.6** are attained. When done, reinforce the panel **DF** - panel **U & V** connection by adding **Screws 4.0 x 30mm** in the remaining holes on panels **DF**. See **Fig. 1.**