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EDGLINE QUICKLOC FLATPAX KITCHEN RANGE
ASSEMBLY GUIDE
WALL CABINET 1000mm

E - Back

D - Top

B - Visible Side Right

F - Back

A - Visible Side Left

G - Adjustable Shelf

C - Wall Bottom
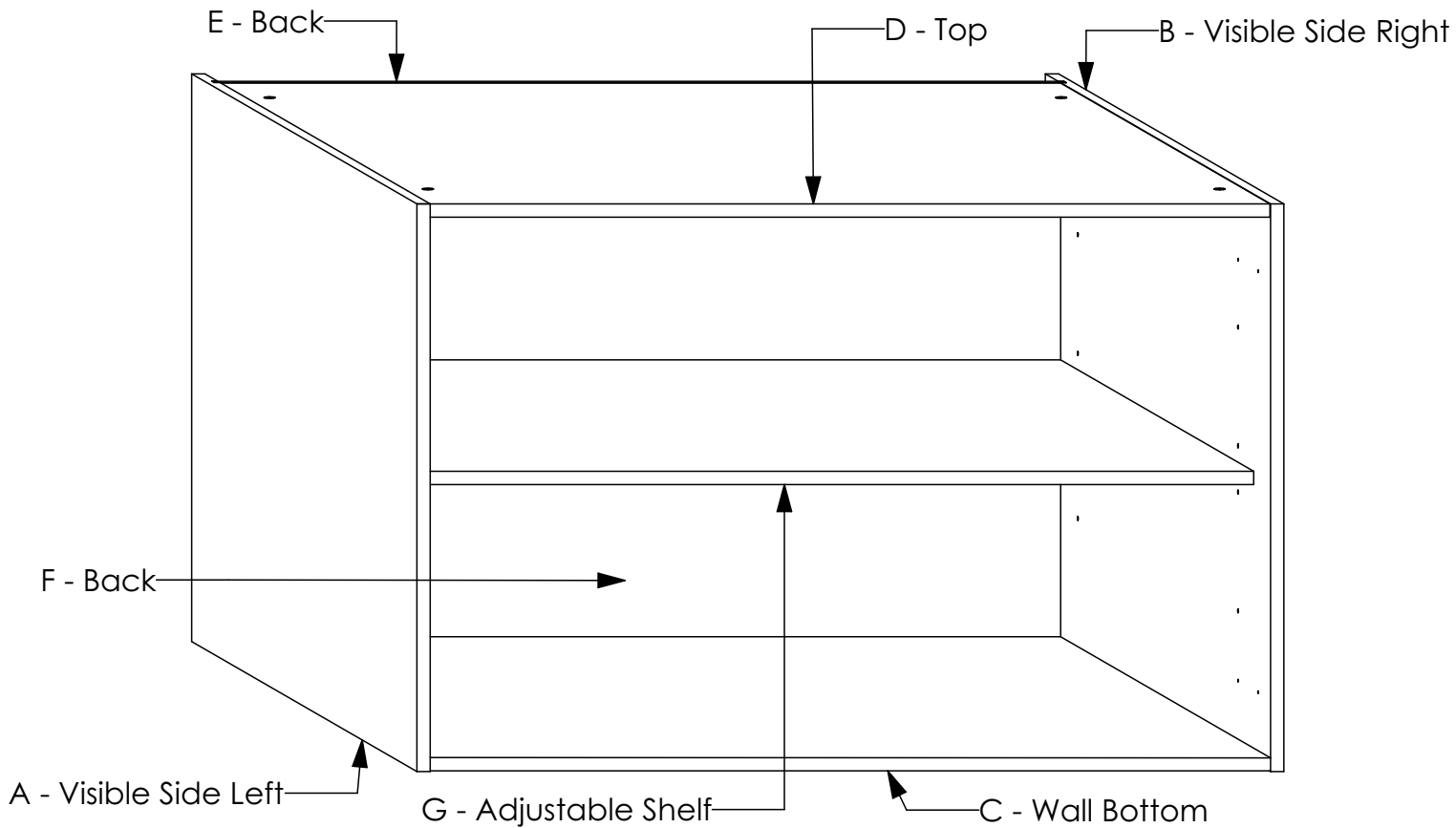
TOTAL NUMBER OF PANELS: 7

HARDWARE

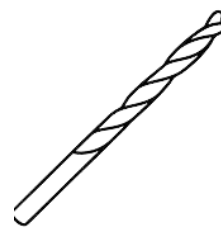| PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	8	
Sys5 Cam 3000 15 x 14 mm	8	
Wooden Dowel Titus 8 x 30 mm	16	
H Profile Backer Connector	1	
Screw 3.5 x 16mm	10	
APC 1 Wall Cabinet Hanger Kit	1	
Screw Nail in Anchor 8 x 80mm Yellow	4	
Cabinet Connecting Screw Kit	4	
Shelf Support Flipper 14mm Kit	4	

TOOLS REQUIRED

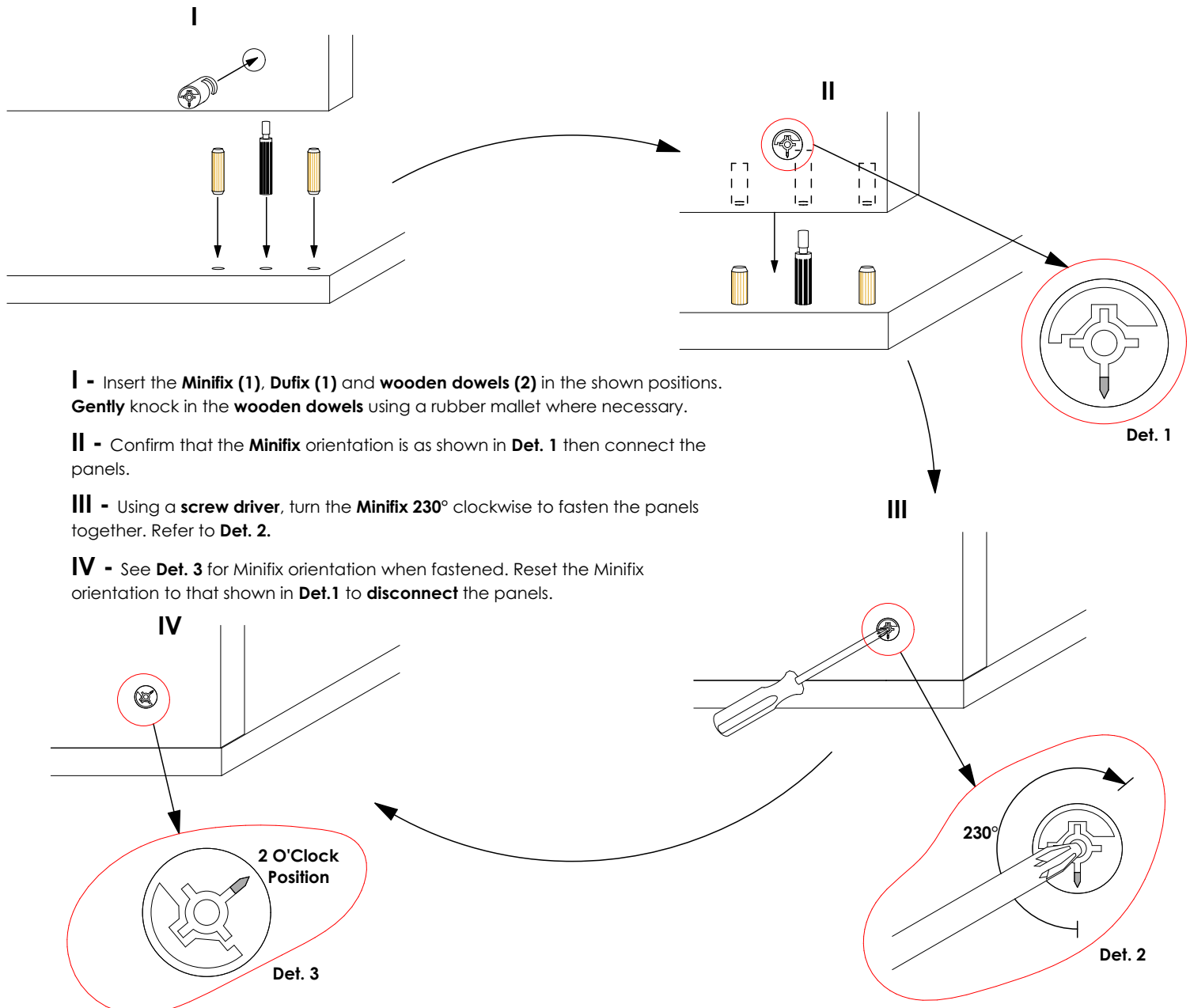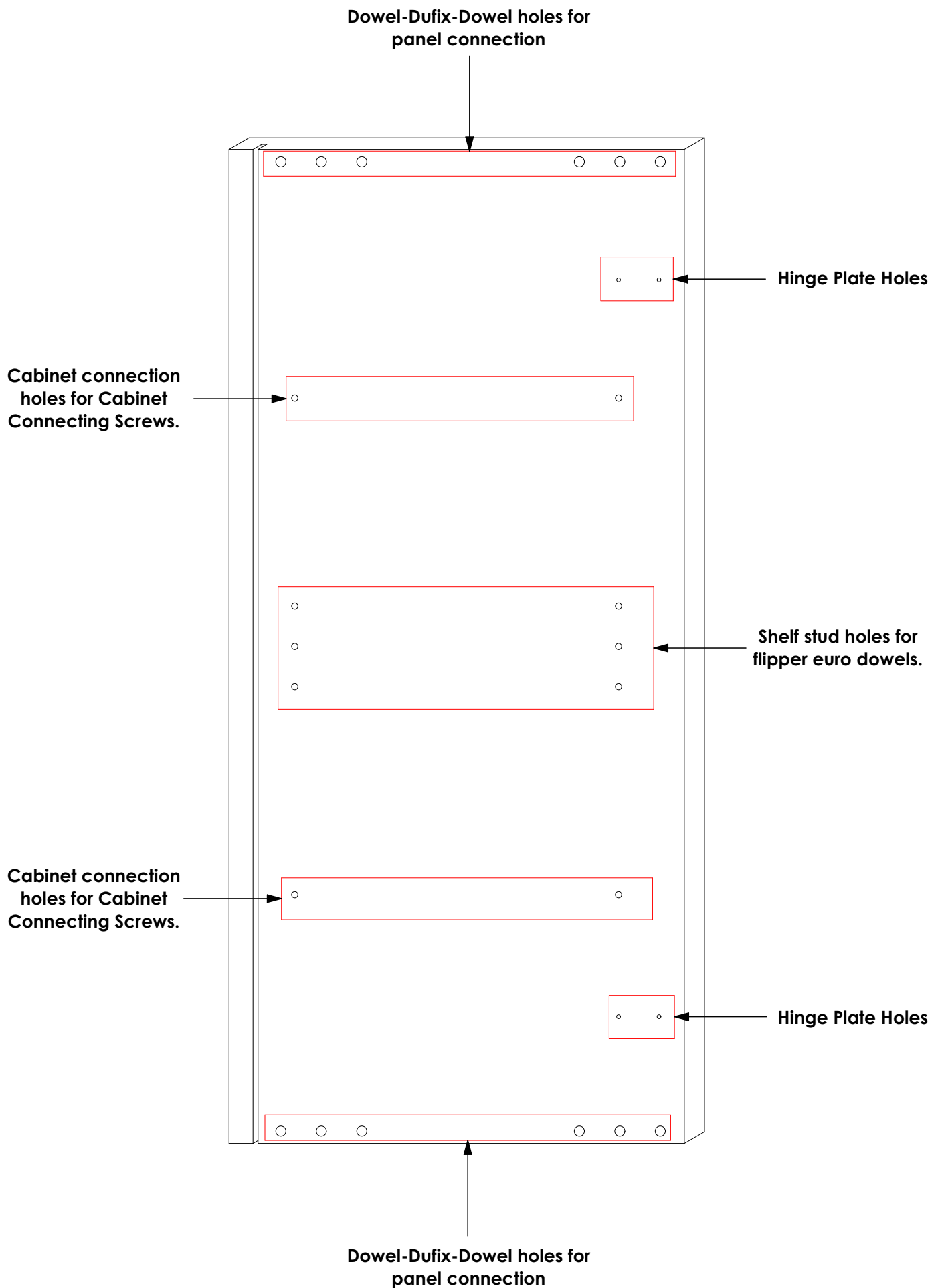| Screw Driver (Pozidriv Head) | Cordless Drill | Pozi Bit (PZ2) | 8mm Drill Bit | Rubber Mallet |

GENERAL INSTRUCTIONS

1. Confirm that all panels (7) are in the package before assembling.

2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F & G).

3. Ensure that the panels are laid on a non-abrasive surface when assembling.

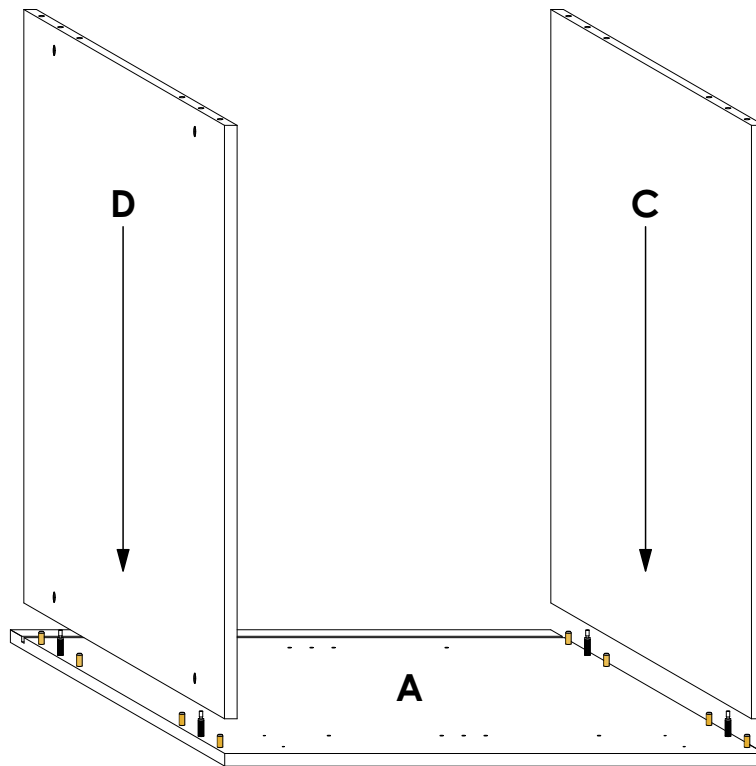4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

I

II

Det. 1

I - Insert the **Minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2**.

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

III

IV

2 O'Clock Position

Det. 3

230°

Det. 2

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PILOT HOLES KEY FOR SIDE PANELS

Dowel-Dufix-Dowel holes for panel connection

Hinge Plate Holes

Cabinet connection holes for Cabinet Connecting Screws.

Shelf stud holes for flipper euro dowels.

Cabinet connection holes for Cabinet Connecting Screws.

Hinge Plate Holes

Dowel-Dufix-Dowel holes for panel connection

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STEP 1

Connect panels **C & D** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2
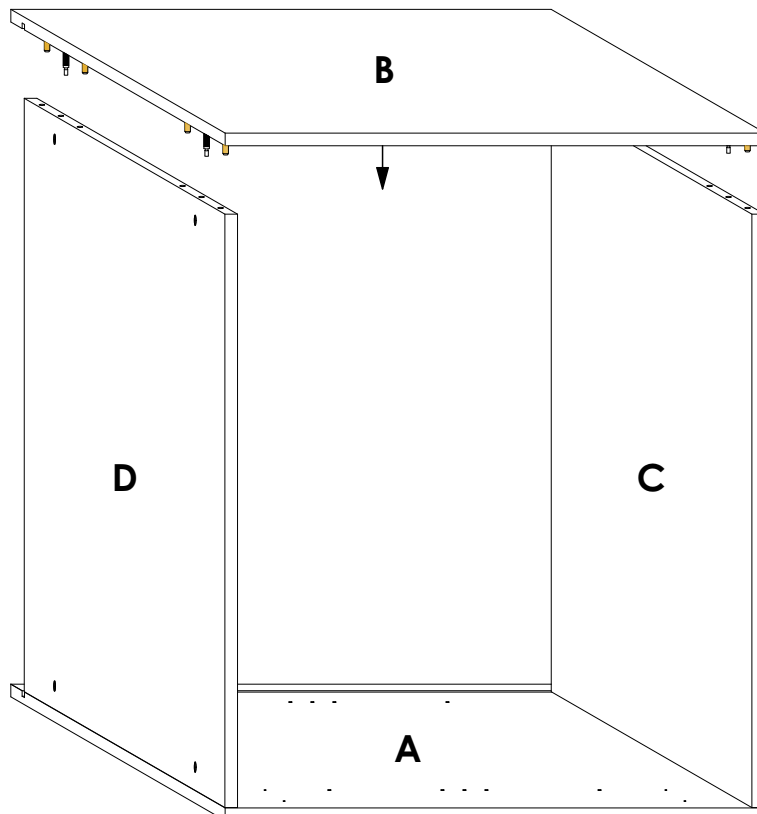
Connect panel **B** to panels **C & D** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

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STEP 3
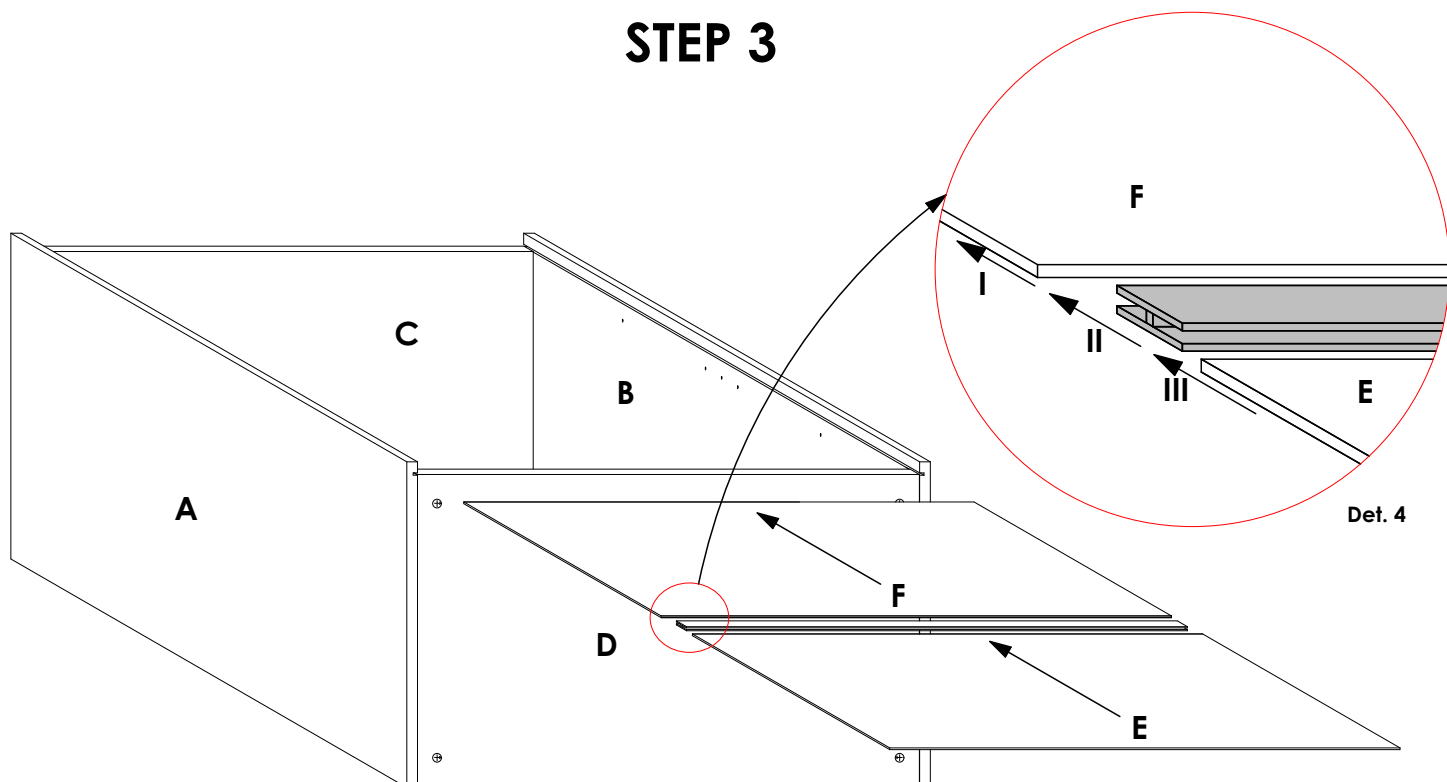
Det. 4

Slide 3mm panel **F** into the groove on panels **A & B** with the finished side facing inside the cabinet. After, insert the **H Profile Backer Connector** into panel **H** as shown (See **Det. 4**). To finish this step, slide 3mm panel **F** through the groove on panels **A & B** and into the **H Profile Backer Connector** as shown in **Det. 4.**

STEP 4

X 5
Screw 3.5 x 16mm

X 3
Screw 3.5 x 16mm

X 2
Screw 4 x 30mm

X 4
Screw 3.5 x 16mm

APC 1
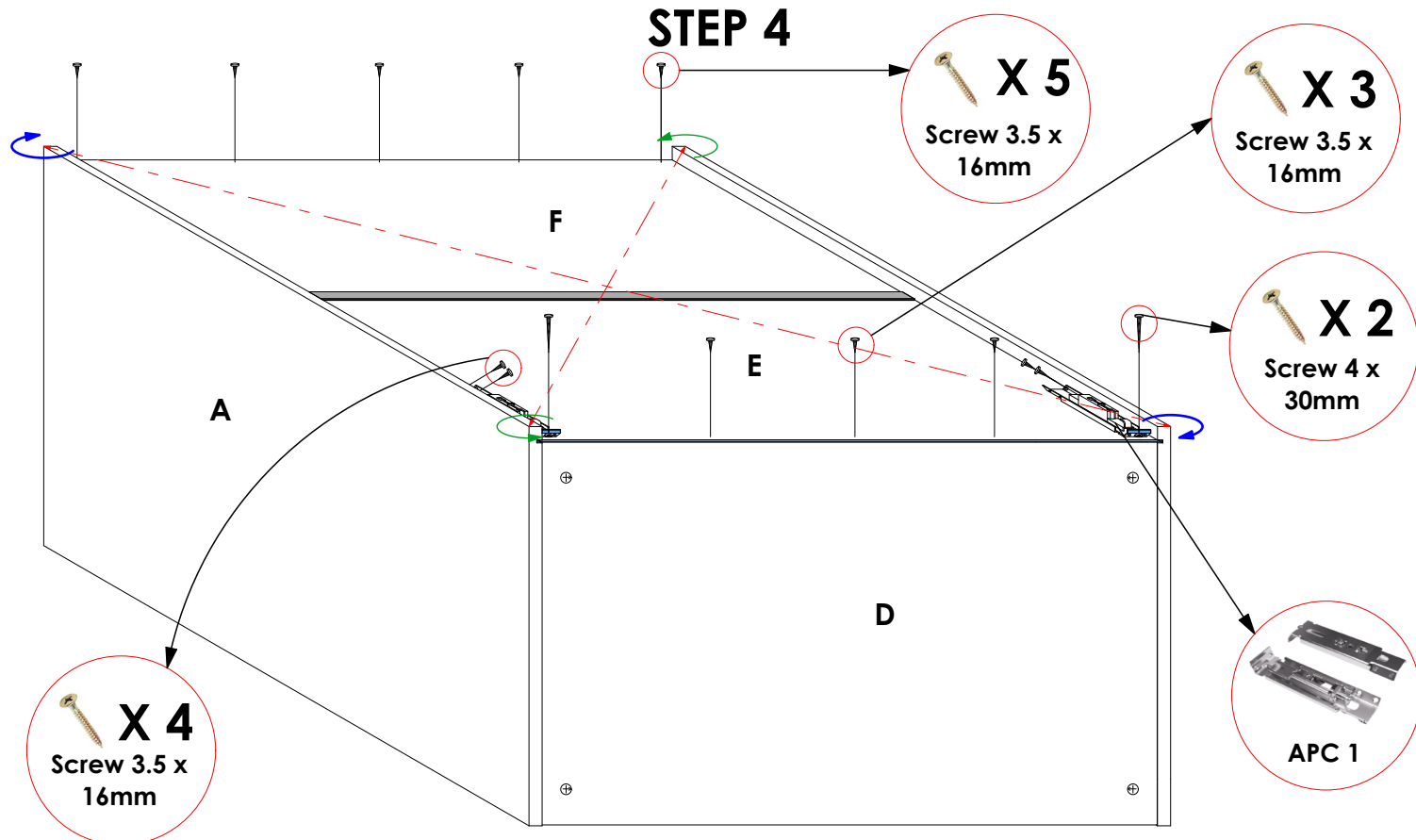
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, place the **APC 1** hangers in the shown positions ensuring that the shaded areas are flush with each other. Then, secure panel **F** to panel **C** using **Screw 3.5 X 16mm (5)** and to panel **E, through the APC 1** hangers, using **Screw 4 X 30mm (2).** Reinforce the **APC 1** hangers and panel **F** in the shown positions using **Screw 3.5 X 16mm.**

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STEP 5
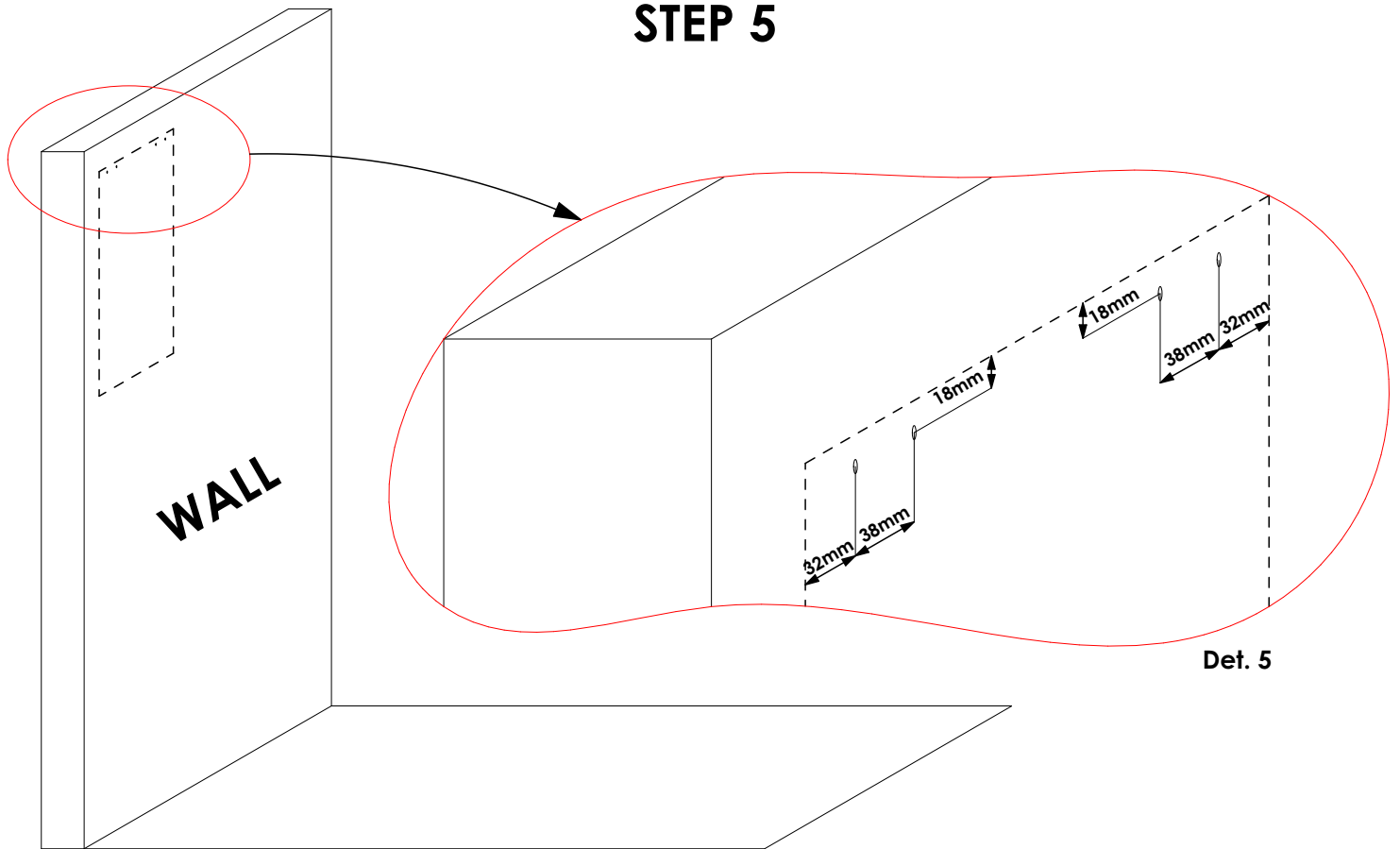
Det. 5

The **broken lines** indicate the **outer boundaries** of the **wall cabinet**. Mark the drill points on the wall with respect to the hanging position of the wall cabinet. Refer to **Det. 5** for dimensions. Then, using an **8mm** Drill Bit, drill **80mm deep** holes through the marked positions on the wall ensuring that the **drill bit** is **perpendicular** to the **wall surface**.

STEP 6

Det. 6
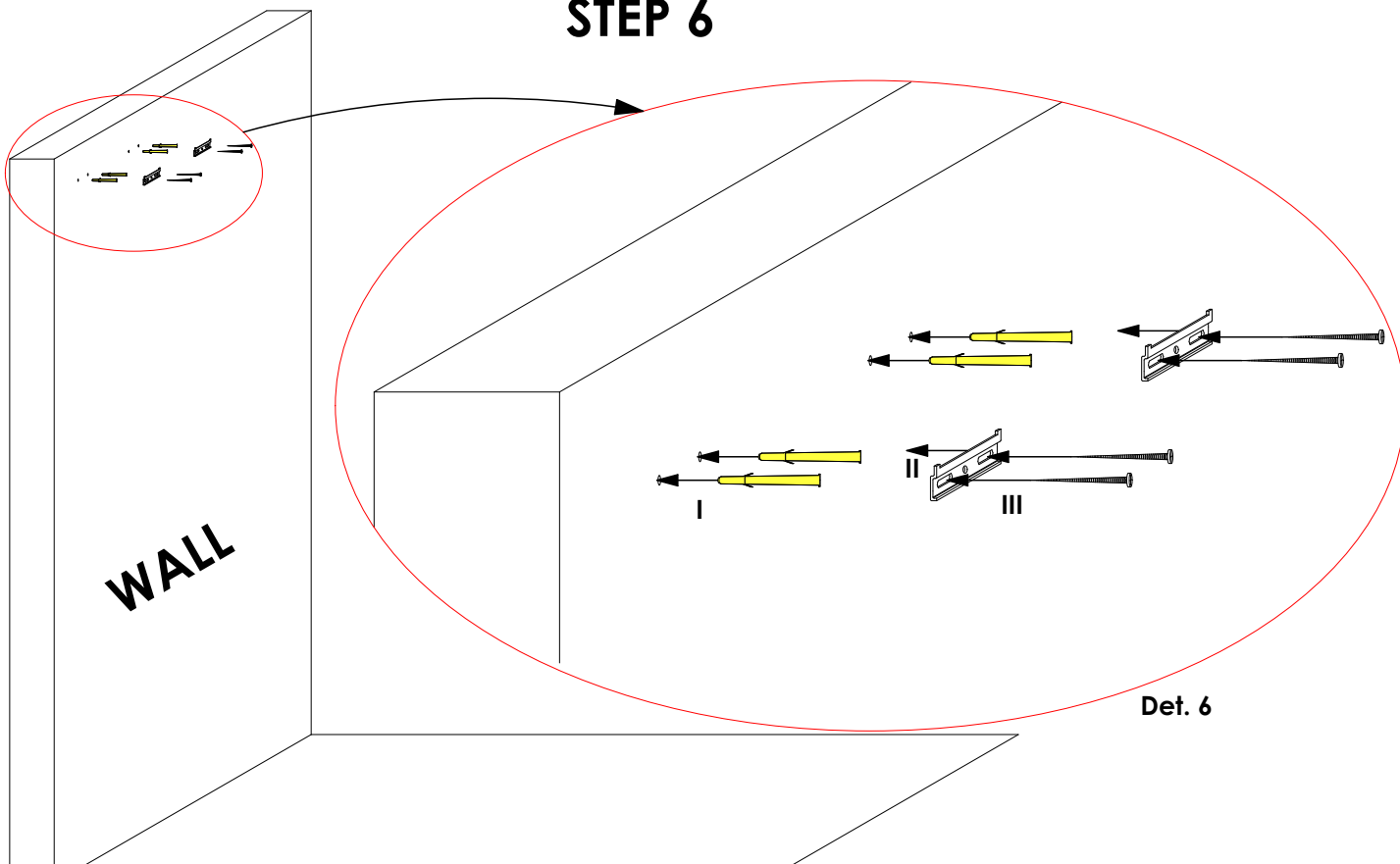
I) Separate the **yellow plug** from the **nail in anchor** and, using a **rubber mallet, gently** knock in the plug into the holes drilled in **Step 5**.
II) Place the **APC 1 wall plates** on the wall. Align the oval holes on the wall plate with the plugs.
III) Screw the **nail in anchor** into the **yellow plug**.

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STEP 7

WALL

In-depth Adjustment
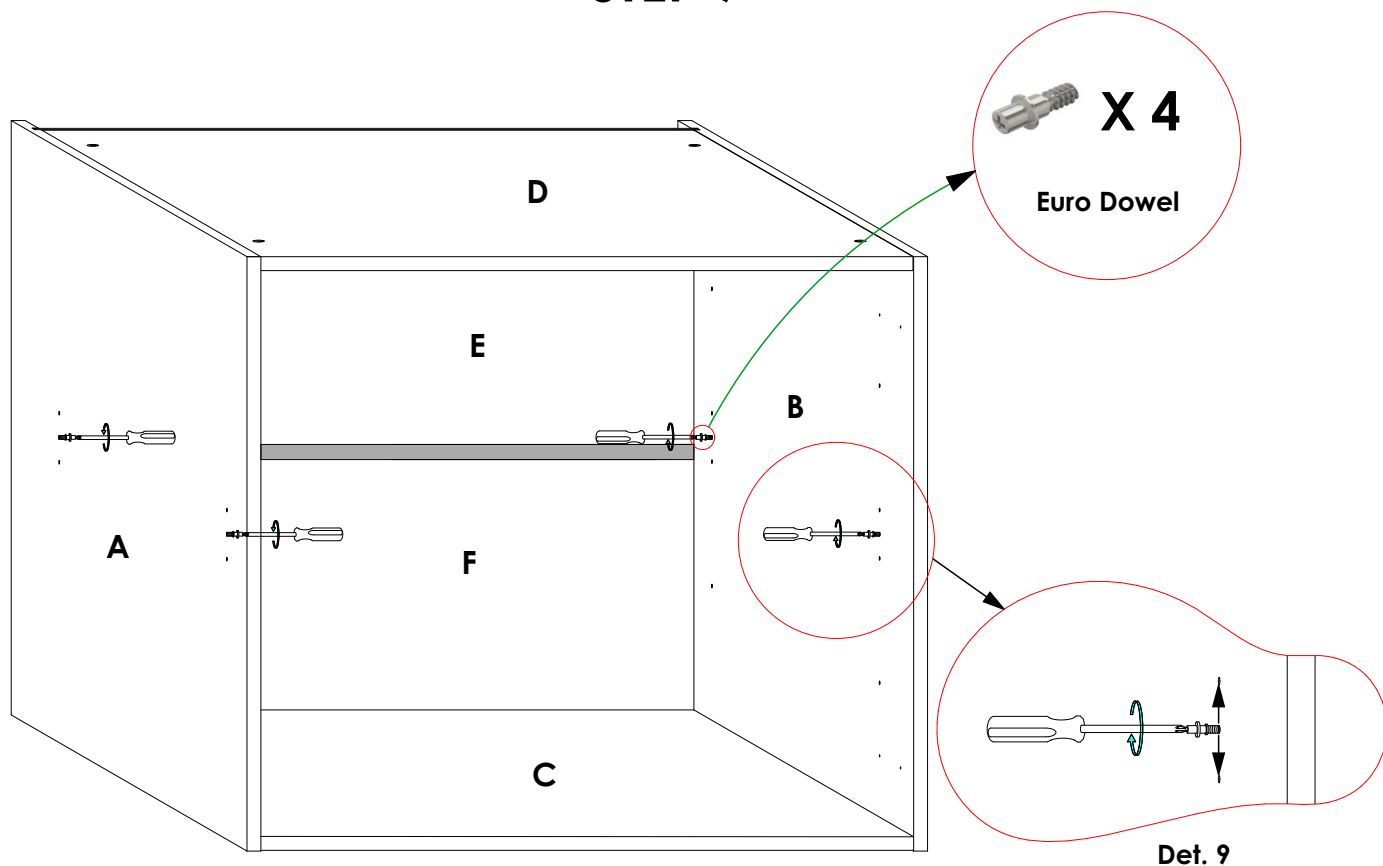
Vertical Adjustment
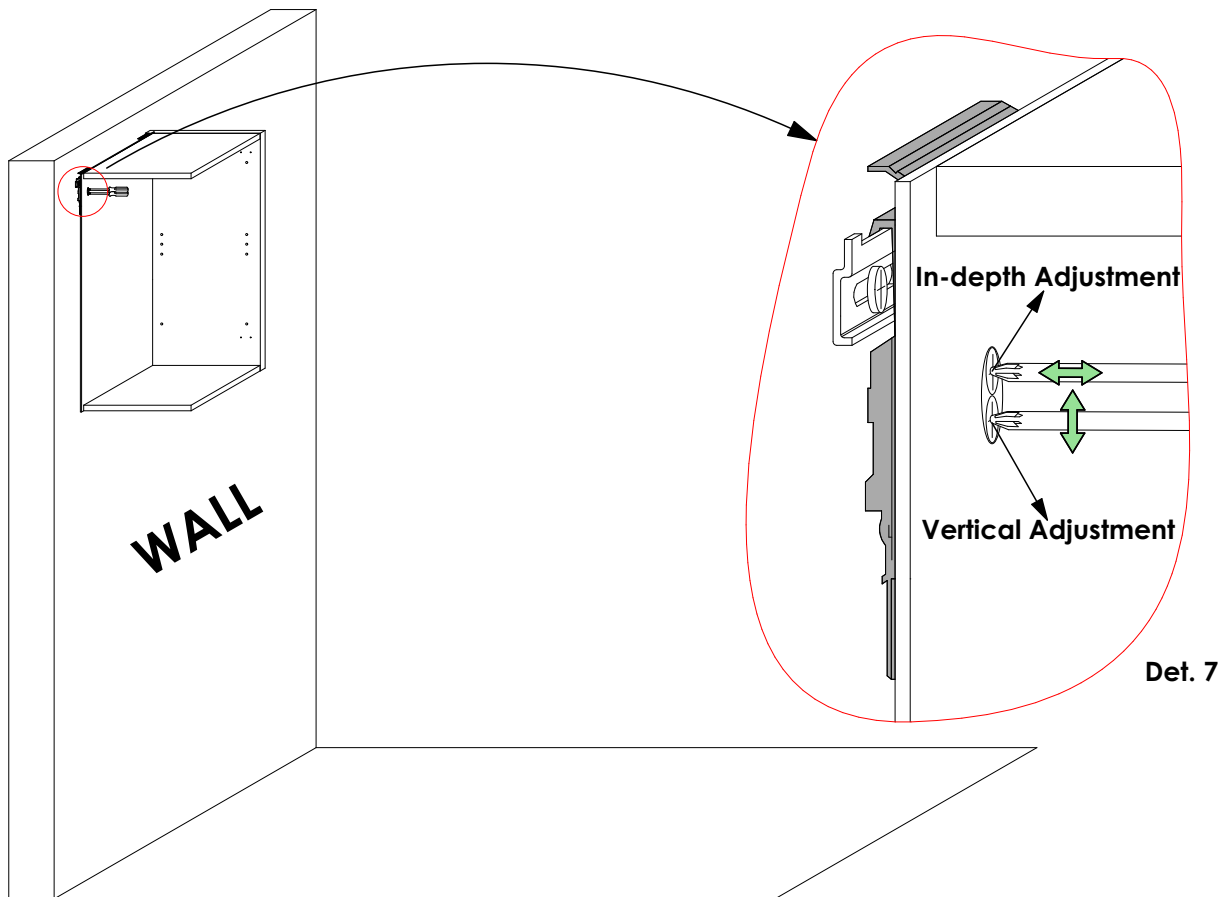
Det. 7

Hang the wall cabinet on the wall by hooking the **APC 1 Hangers** onto the **APC 1 wall plates**. See **Det. 7**. Also see **Det. 7** for **adjustment** details.
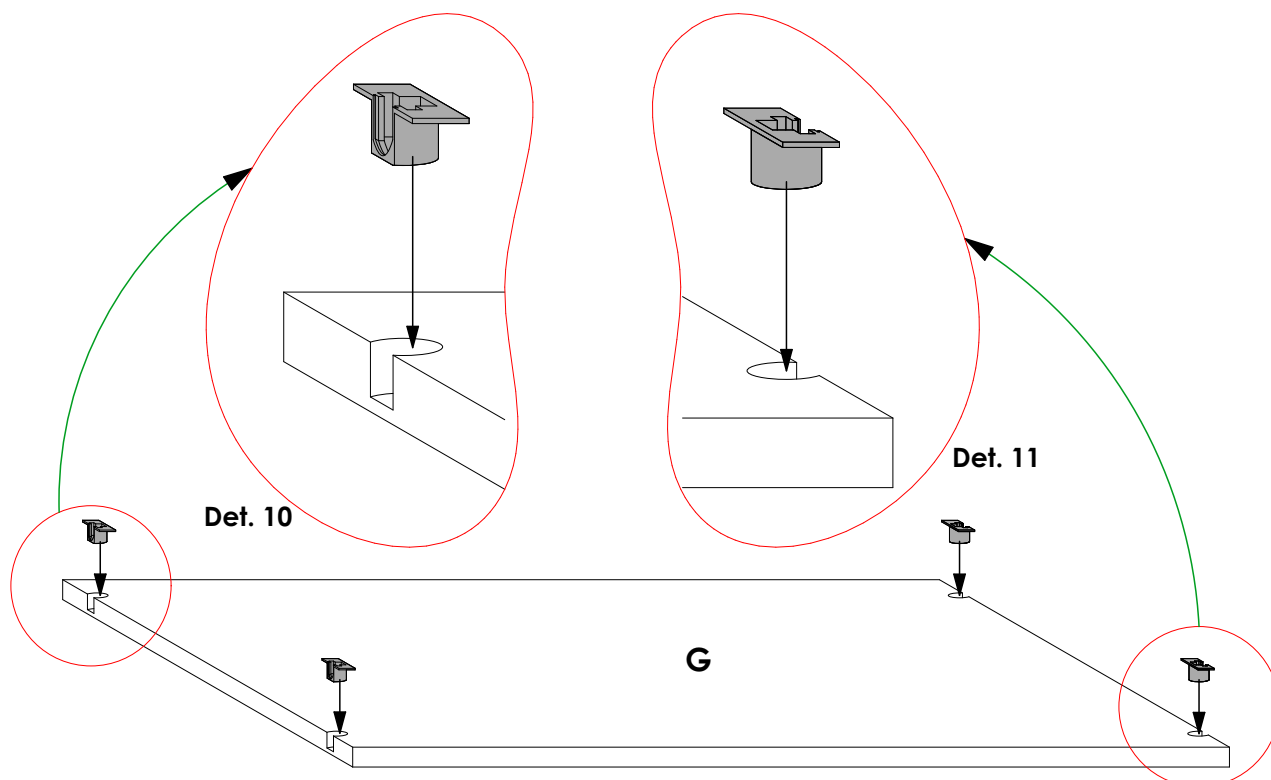
STEP 8

WALL
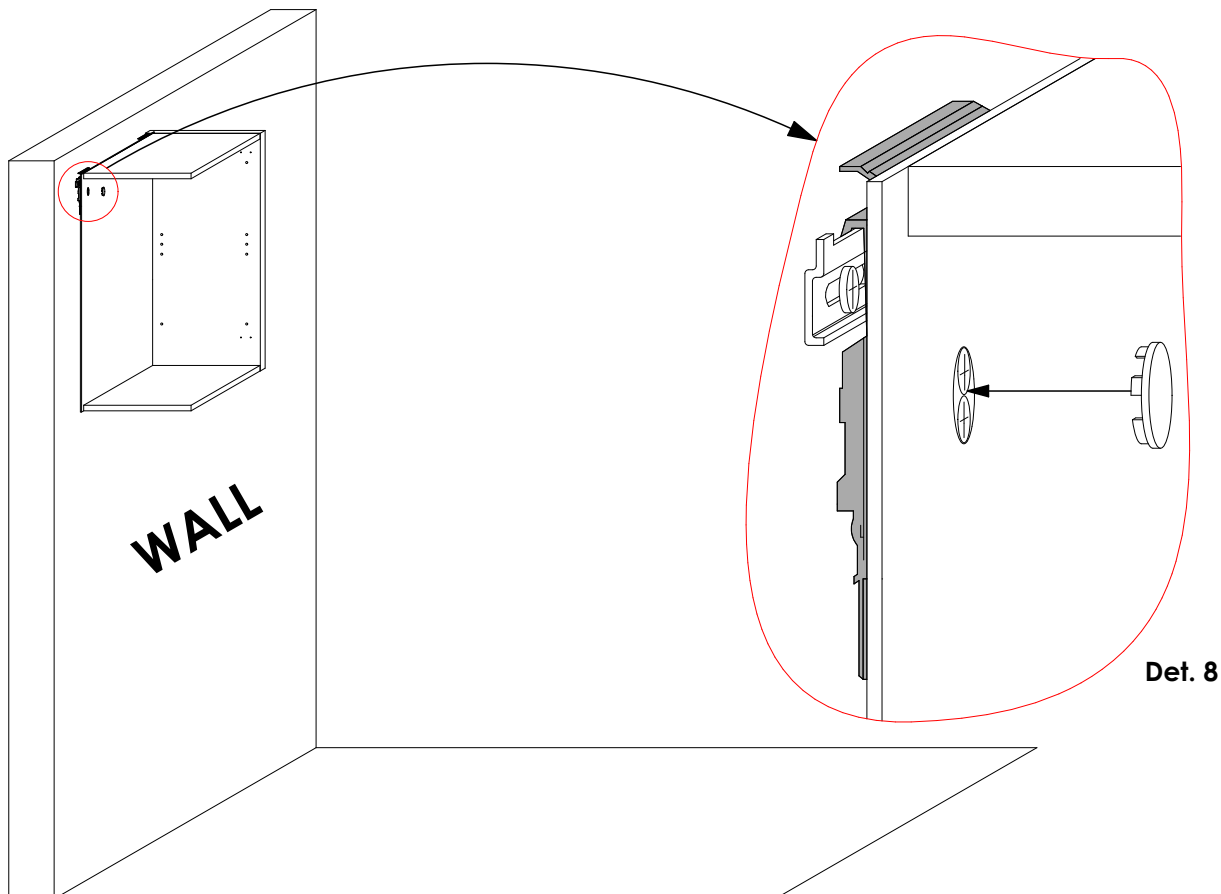
Det. 8

After mounting and levelling the cabinet, snap in the **APC 1 cover caps** to conceal the holes on panel **F.** See **Det. 8**

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STEP 9

Euro Dowel

X 4

Det. 9

Screw in the **Euro Dowels** for flipper in the shown positions. Their positions can be adjusted as shown in **Det. 9** to change the level of the shelves or to slant the shelves.

STEP 10

Det. 10

Det. 11

Insert the **shelf supports** for flipper in the shown positions. Confirm that the orientation is as shown in **Det. 10** and **Det. 11**.

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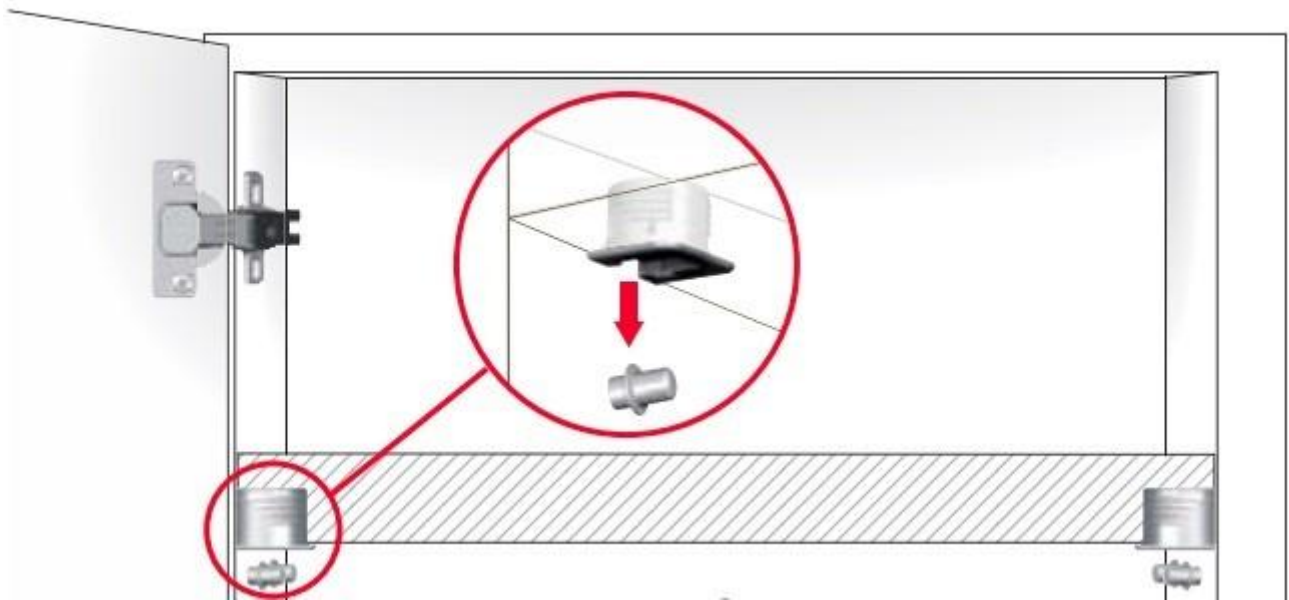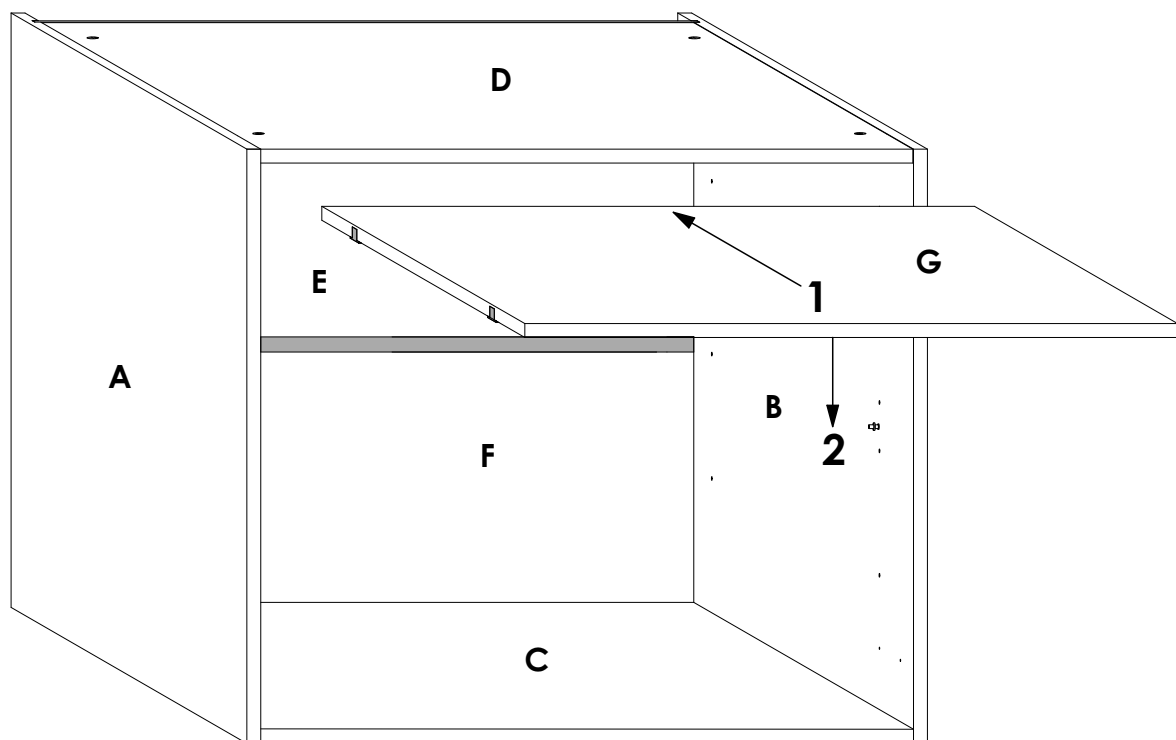
Fig. 1

1. Slide in the shelf (Panel **G**) above the euro dowels as shown. Slide it in until it touches the back.
2. Press down the shelf lightly such that the euro dowels snap into the shelf supports. See **Fig. 1**.

See the Door Installation guide for further instructions.

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