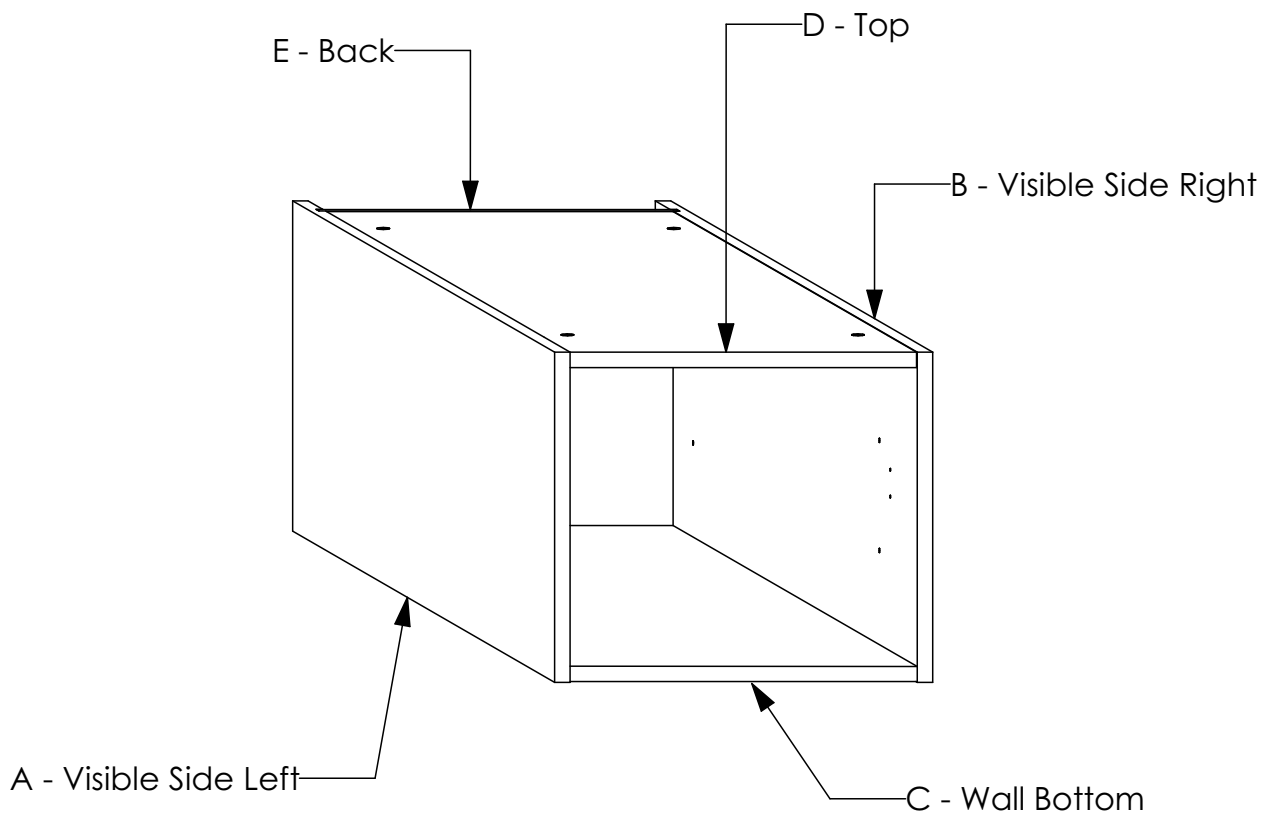# PG BISON

EDGLINE QUICKLOC FLATPAX KITCHEN RANGE ASSEMBLY GUIDE
WALL CABINET FLAP 500 mm

E - Back

D - Top

B - Visible Side Right

A - Visible Side Left

C - Wall Bottom

HARDWARE

TOTAL NUMBER OF PANELS: 5

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	8	
Sys5 Cam 3000 15 x 14 mm	8	
Wooden Dowel Titus 8 x 30 mm	16	
Screw 3.5 x 16mm	10	
Aventos Blumotion HK-XS PF 1301	1	
APC 1 Wall Cabinet Hanger Kit	1	
Screw Nail in Anchor 8 x 80mm Yellow	4	
Cabinet Connecting Screw Kit	4	

TOOLS REQUIRED

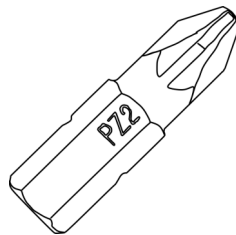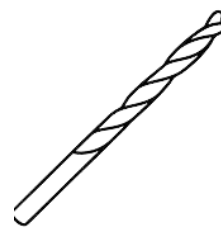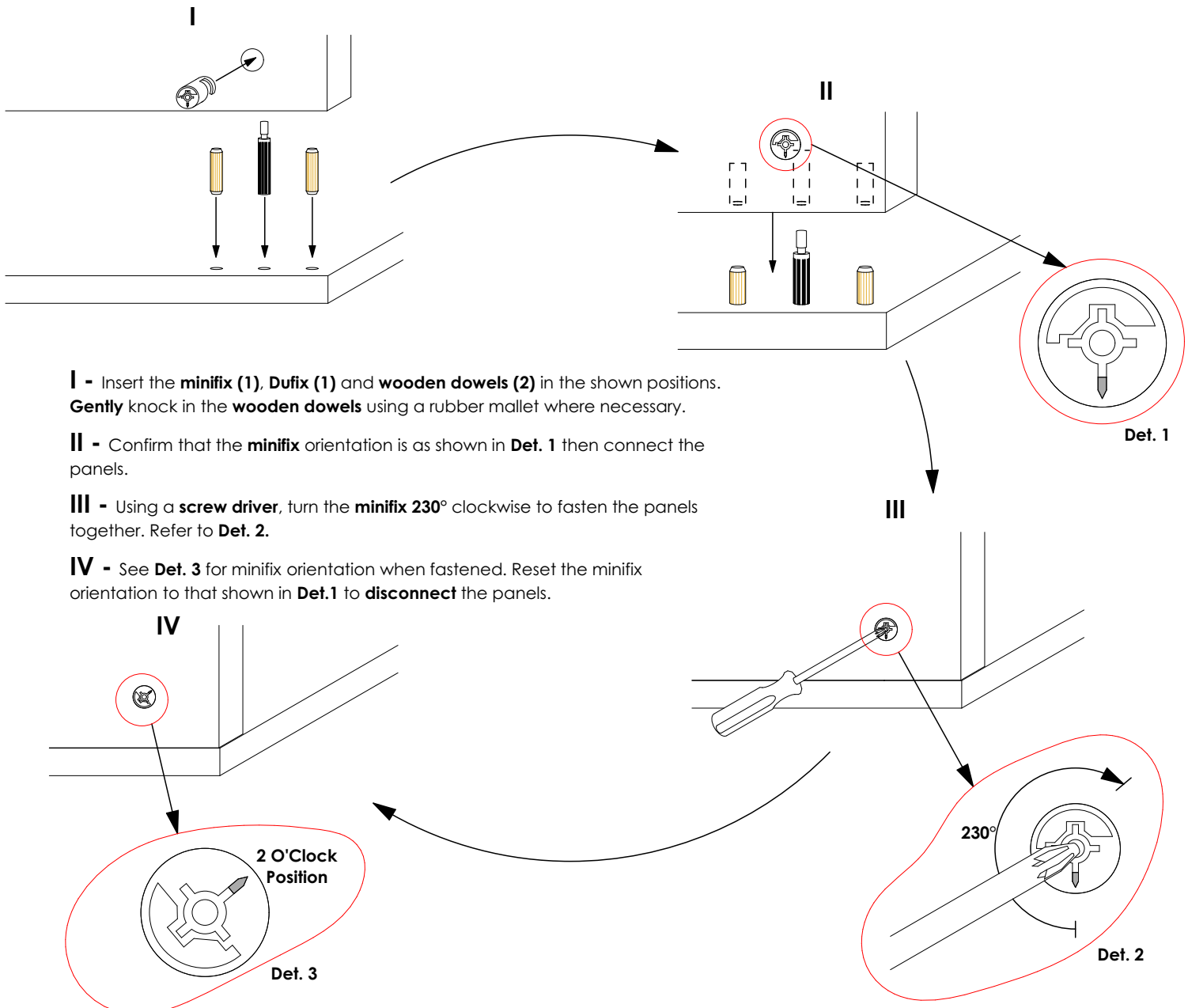Screw Driver (Pozidriv Head) Cordless Drill Pozi Bit (PZ2) 8mm Drill Bit Rubber Mallet
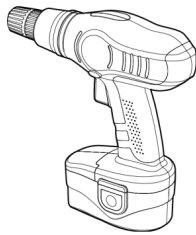
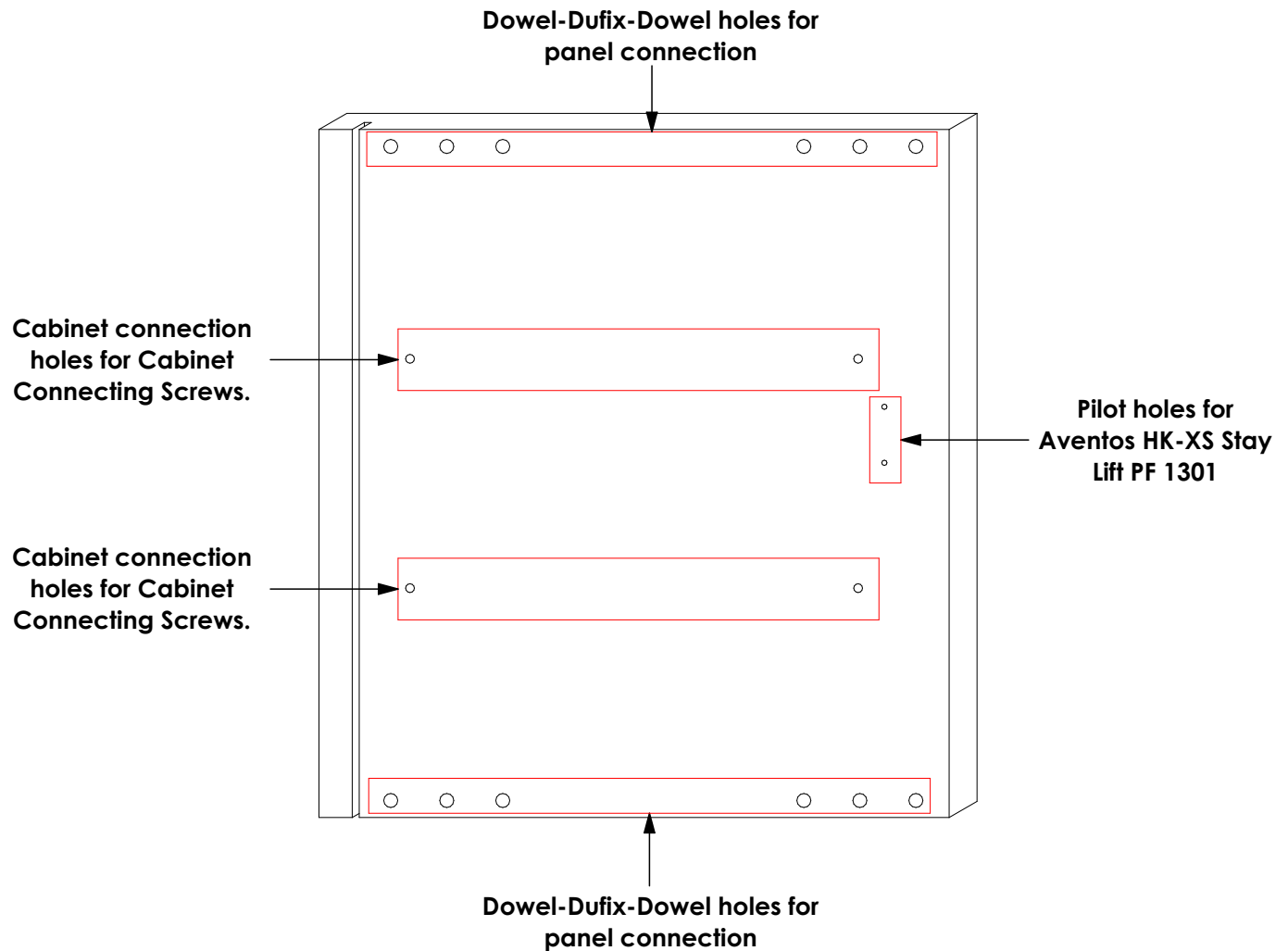# GENERAL INSTRUCTIONS

1. Confirm that all panels (5) are in the package before assembling.

2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F & G).

3. Ensure that the panels are laid on a non-abrasive surface when assembling.

4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

I - Insert the **minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

II - Confirm that the **minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2**.

IV - See **Det. 3** for minifix orientation when fastened. Reset the minifix orientation to that shown in **Det.1** to **disconnect** the panels.

Det. 1

Det. 2

230°

2 O'Clock Position

Det. 3

PG BISON

PILOT HOLES KEY FOR SIDE PANELS

Dowel-Dufix-Dowel holes for panel connection

Cabinet connection holes for Cabinet Connecting Screws.

Pilot holes for Aventos HK-XS Stay Lift PF 1301

Cabinet connection holes for Cabinet Connecting Screws.

Dowel-Dufix-Dowel holes for panel connection

TOP PANEL

Hinge Plate holes

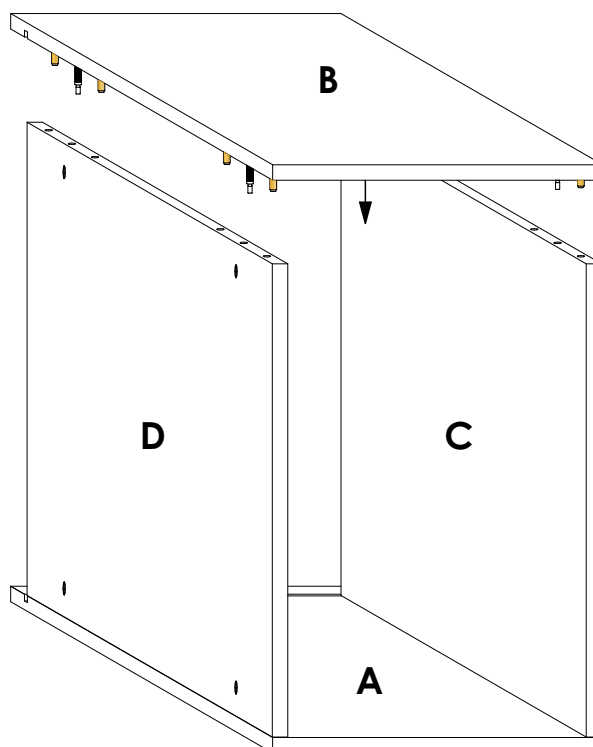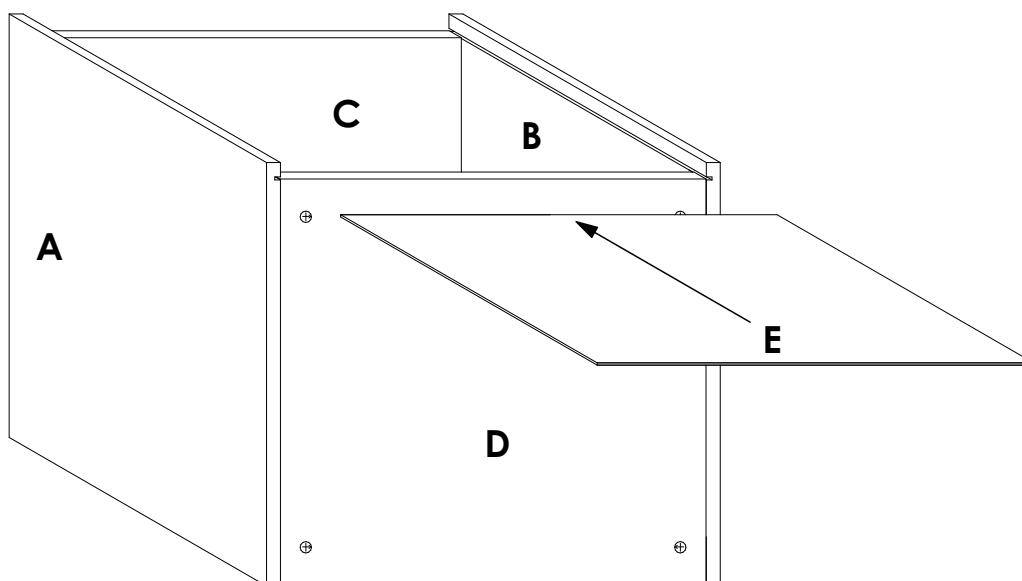**Hinge Plate holes**

PG BISON
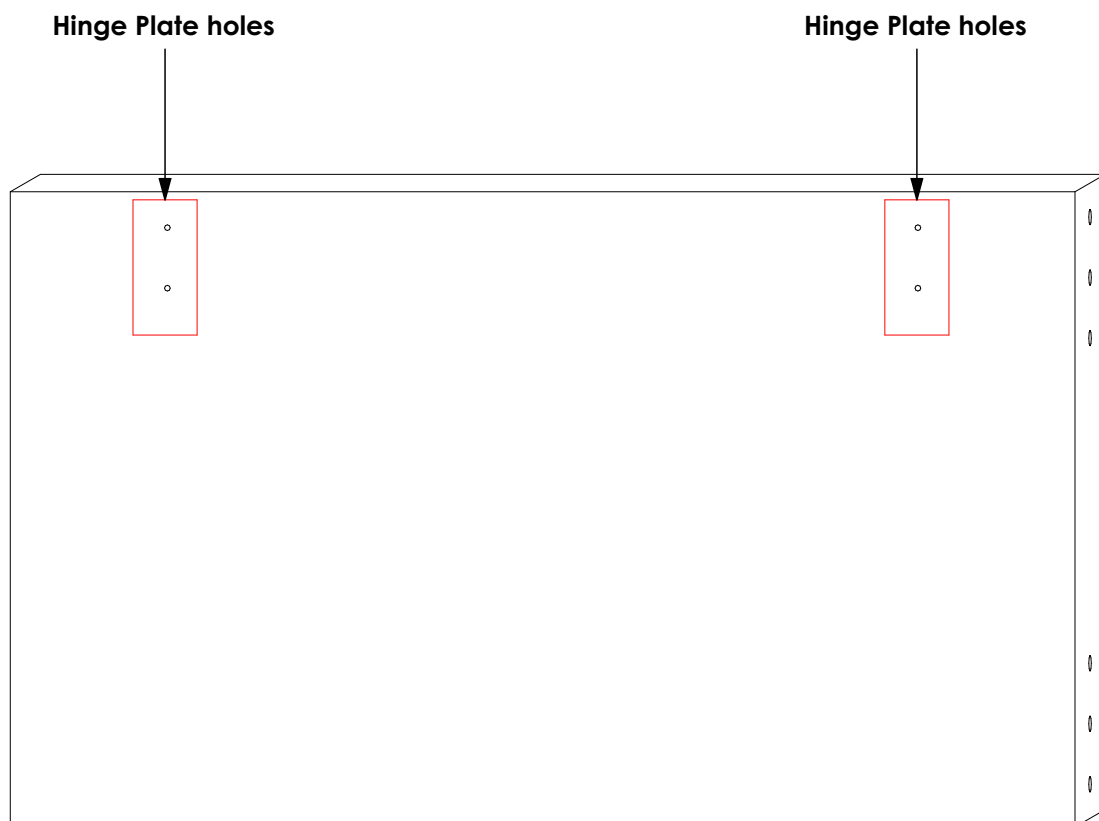
STEP 1
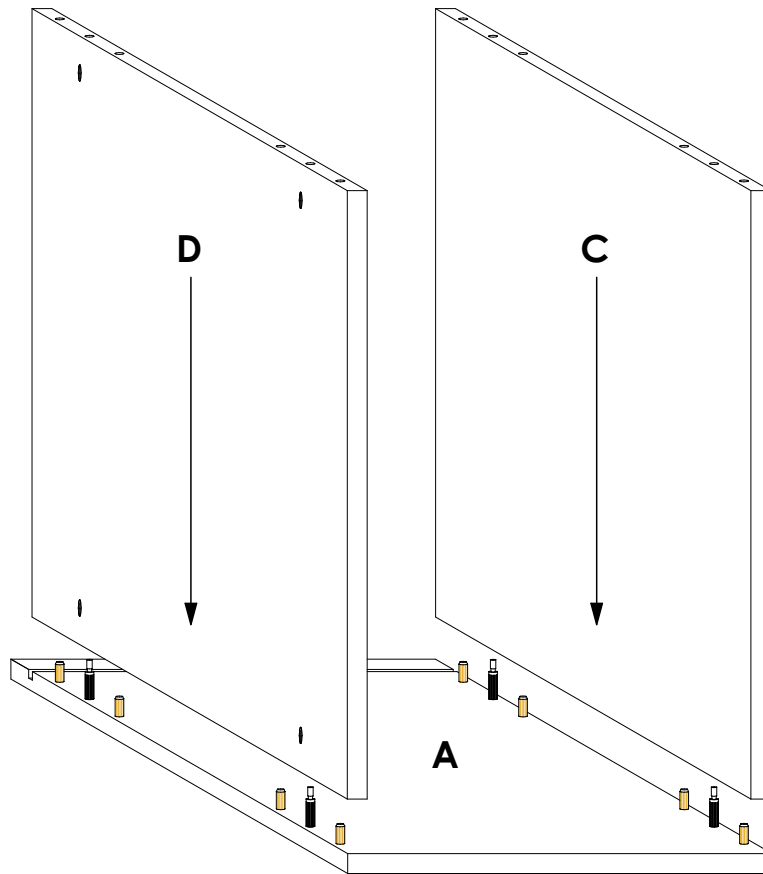
Connect panels **C & D** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.
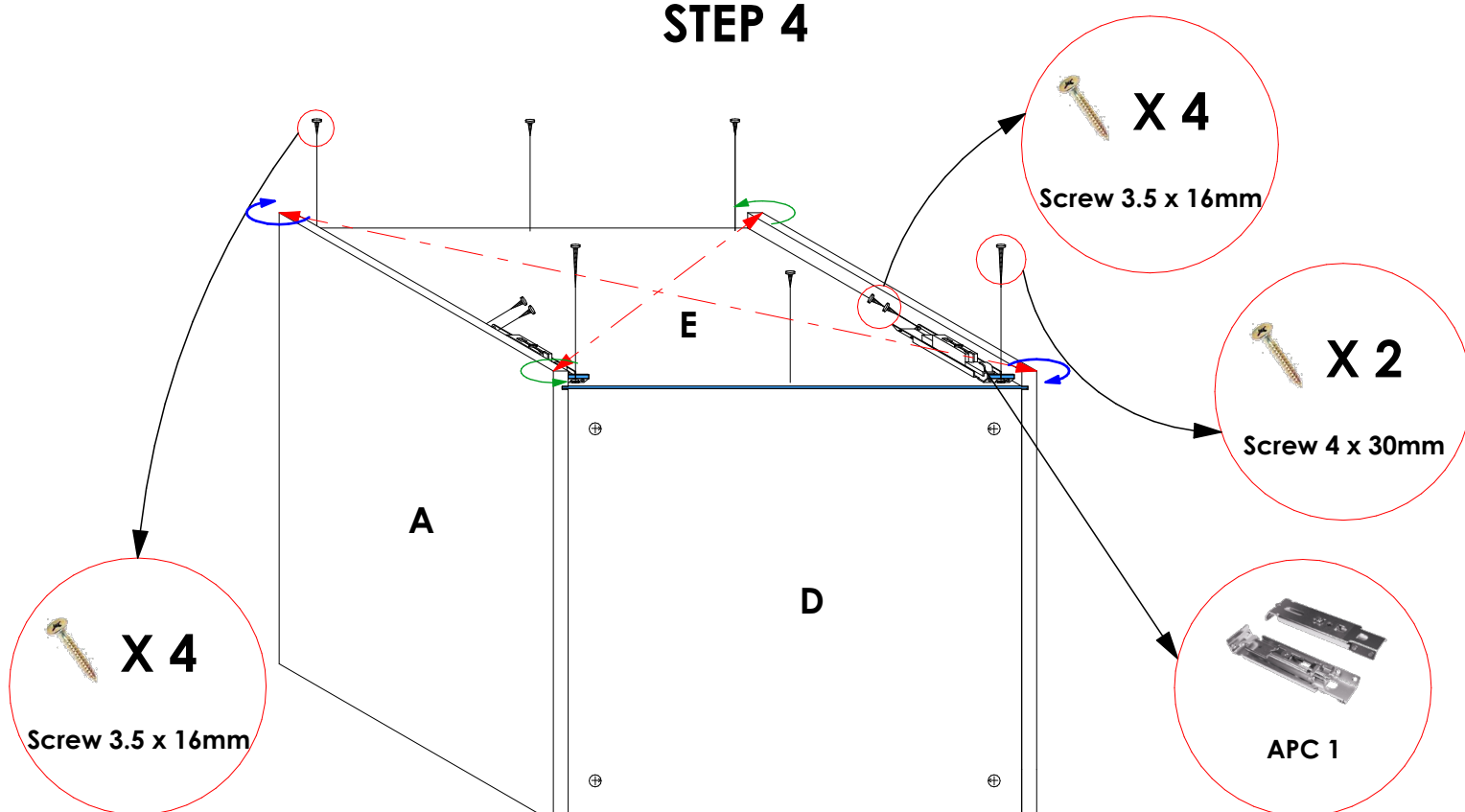
STEP 2

Connect panel **B** to panels **C & D** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

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STEP 3

Slide **3mm** panel **E** through the grooves on panels **A & B** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4

X 4
Screw 3.5 x 16mm

X 2
Screw 4 x 30mm

X 4
Screw 3.5 x 16mm

APC 1

First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, place the **APC 1** hangers in the shown positions ensuring that the shaded areas are flush with each other. Then, secure panel **E** to panel **C** using **Screw 3.5 X 16mm** and to panel **D, through the APC 1** hangers, using **Screw 4 X 30mm.** Reinforce the **APC 1** hangers in the shown positions using **Screw 3.5 X 16mm.**

PG BISON

STEP 5
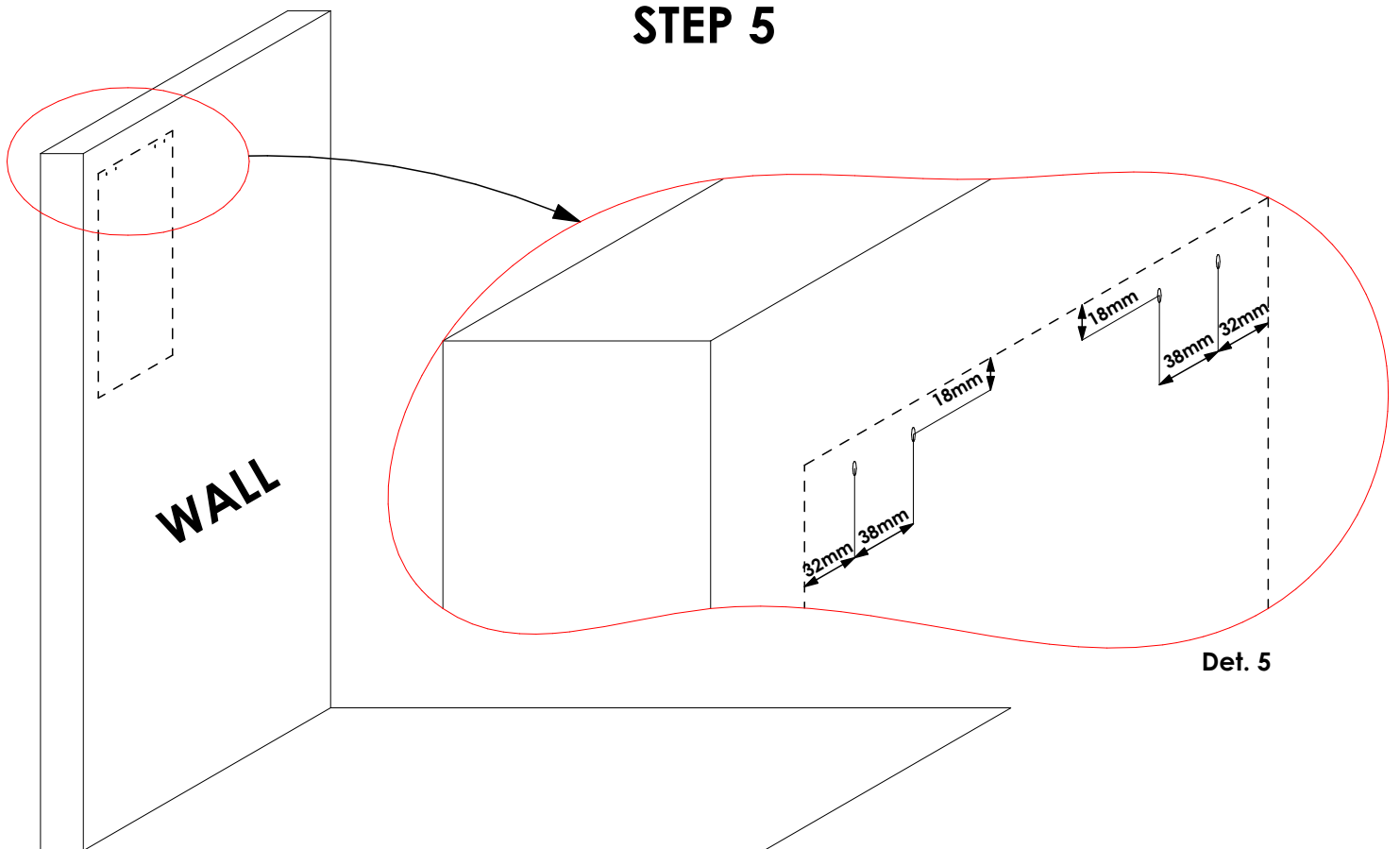
Det. 5

The **broken lines** indicate the **outer boundaries** of the **wall cabinet**. Mark the drill points on the wall with respect to the hanging position of the wall cabinet. Refer to **Det. 5** for dimensions. Then, using an **8mm** Drill Bit, drill **80mm deep** holes through the marked positions on the wall ensuring that the **drill bit** is **perpendicular** to the **wall surface**.

STEP 6

Det. 6
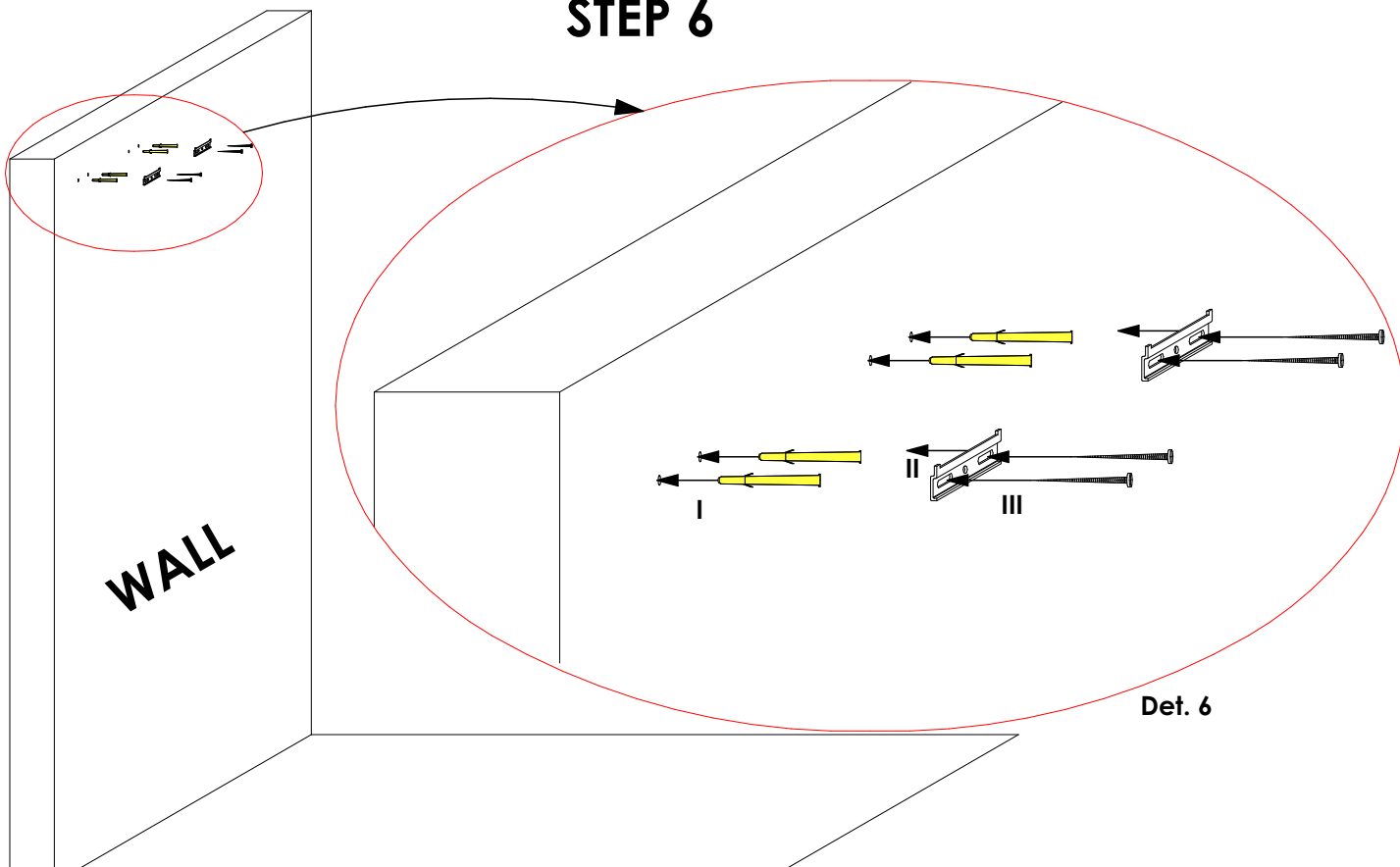
I) Separate the **yellow plug** from the **nail in anchor** and, using a **rubber mallet, gently** knock in the plug into the holes drilled in **Step 5.**

II) Place the **APC 1 wall plates** on the wall. Align the oval holes on the wall plate with the plugs.

III) Screw the **nail in anchor** into the **yellow plug**.

PG BISON