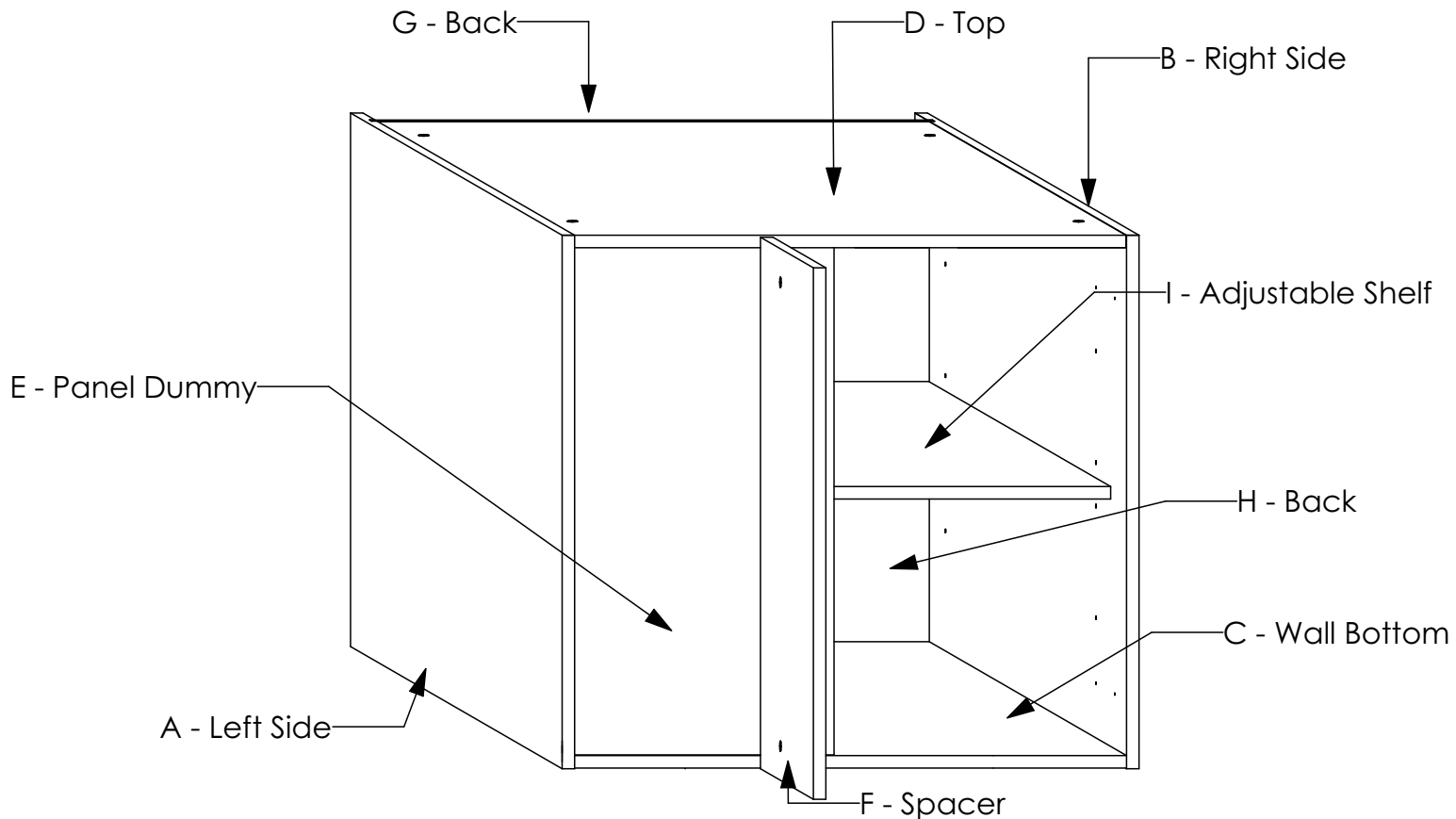


EDGLINE QUICKLOC FLATPAX KITCHEN RANGE ASSEMBLY GUIDE

WALL CABINET CORNER LEFT HINGE OPENING 650mm



HARDWARE

TOTAL NUMBER OF PANELS: 9

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	15	
Sys5 Cam 3000 15 x 14 mm	15	
Wooden Dowel Titus 8 x 30 mm	30	
H Profile Backer Connector	1	
Screw 3.5 x 16mm	10	
APC 1 Wall Cabinet Hanger Kit	1	
Screw Nail in Anchor 8 x 80mm Yellow	4	
Cabinet Connecting Screw Kit	4	
Shelf Support Flipper 14mm Kit	4	

TOOLS REQUIRED



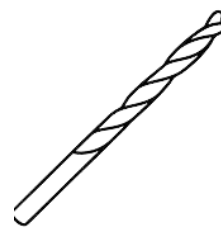
Screw Driver
(Pozi Drive Head)



Cordless Drill



Pozi Bit (PZ2)



8mm Drill Bit

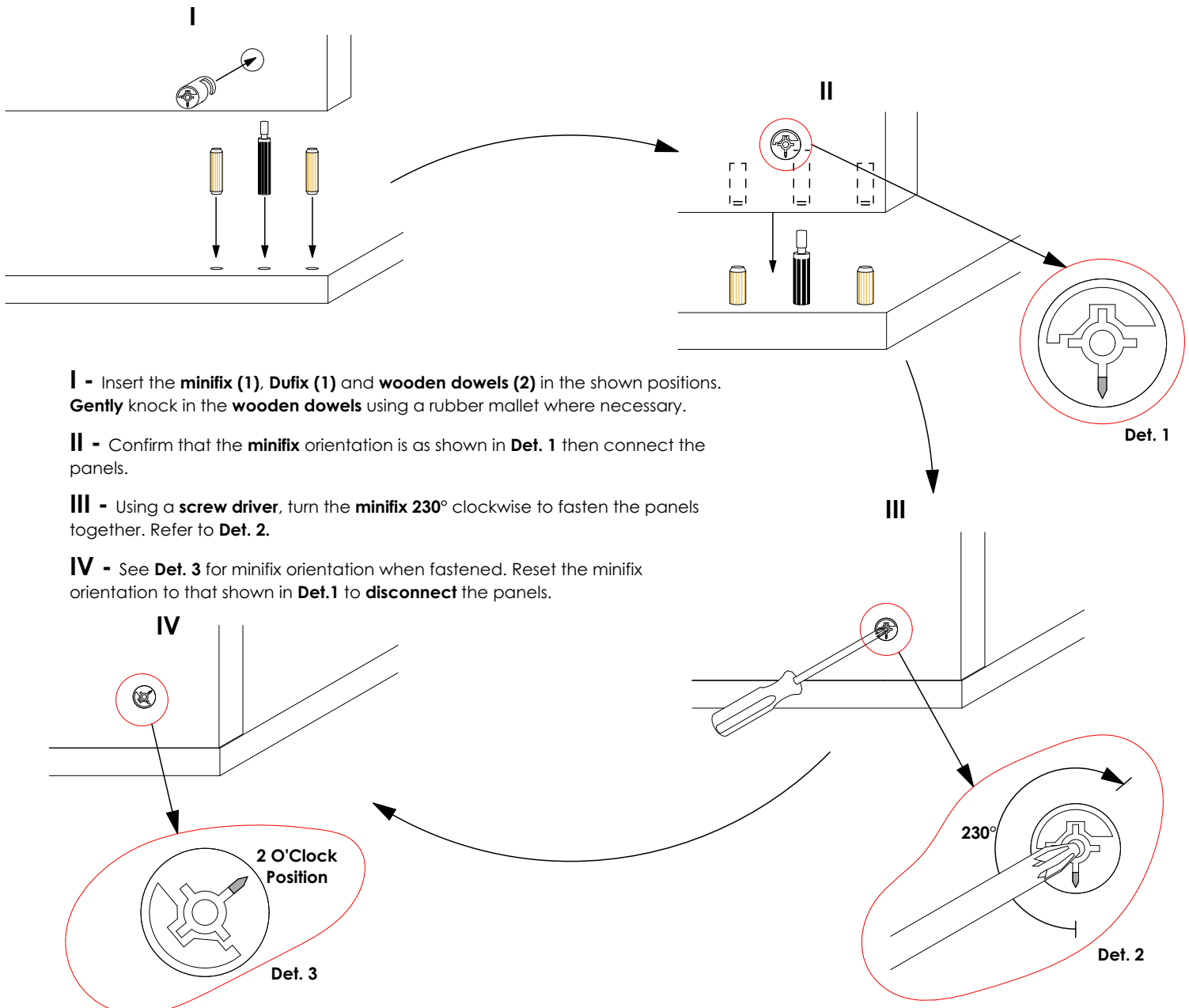


Rubber Mallet

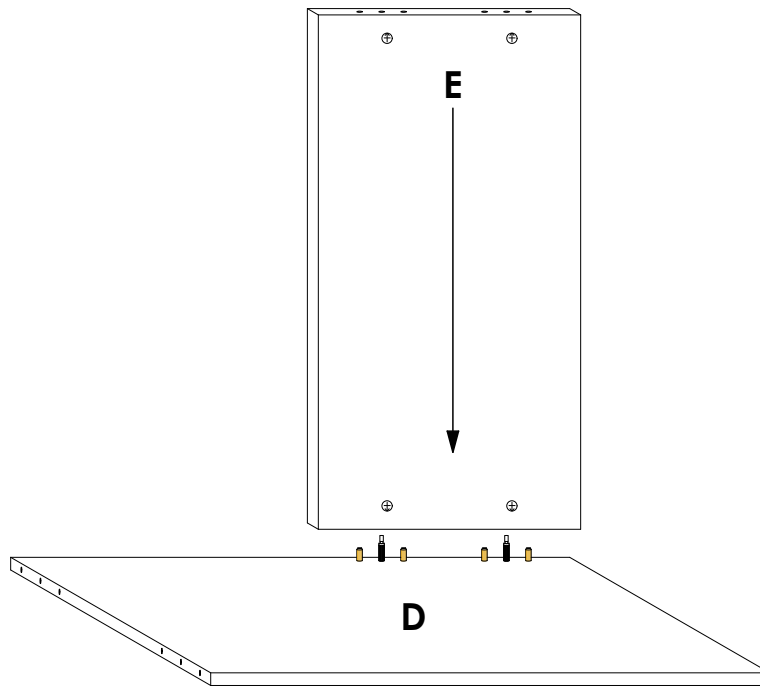
GENERAL INSTRUCTIONS

1. Confirm that all panels (9) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F, G, H & I).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

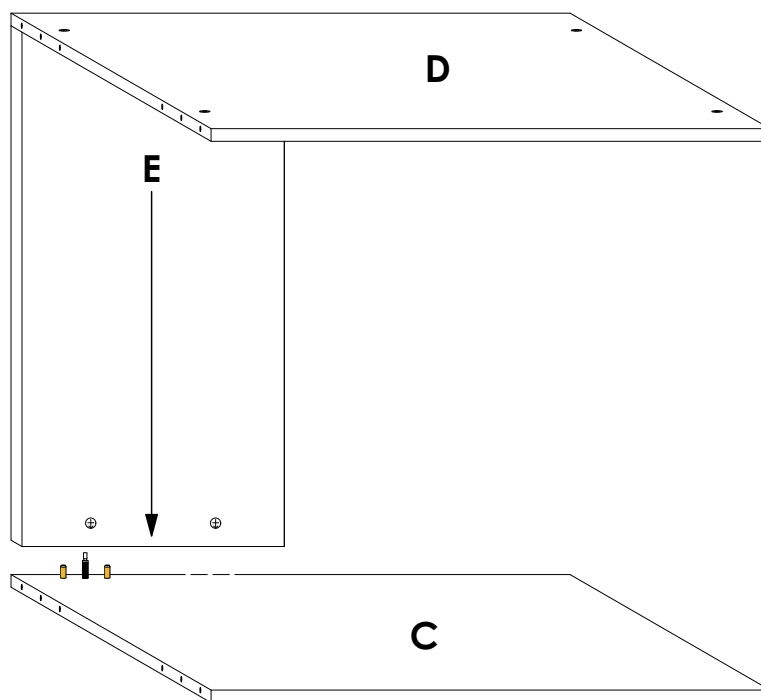


STEP 1



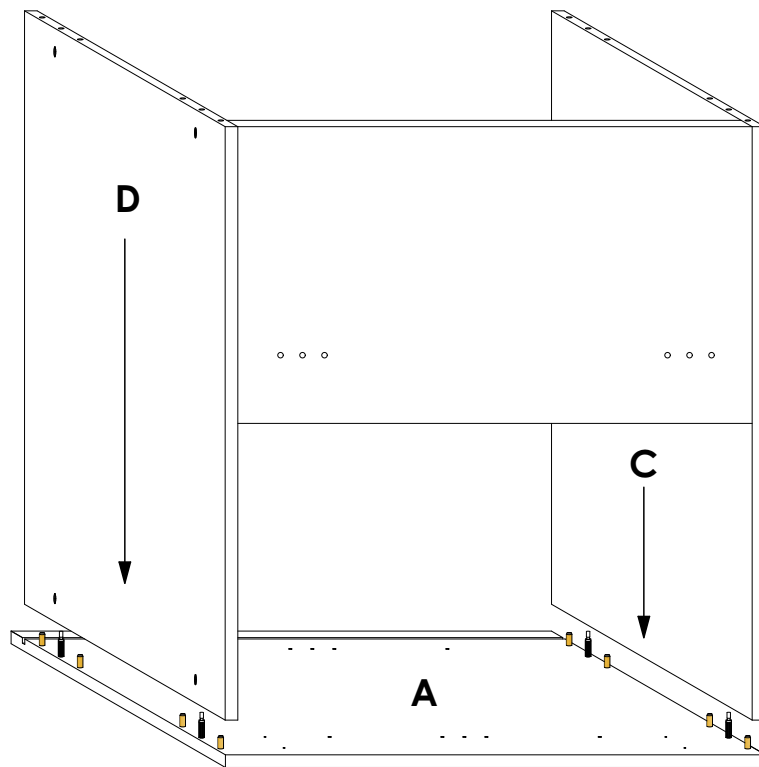
Connect panel **E** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



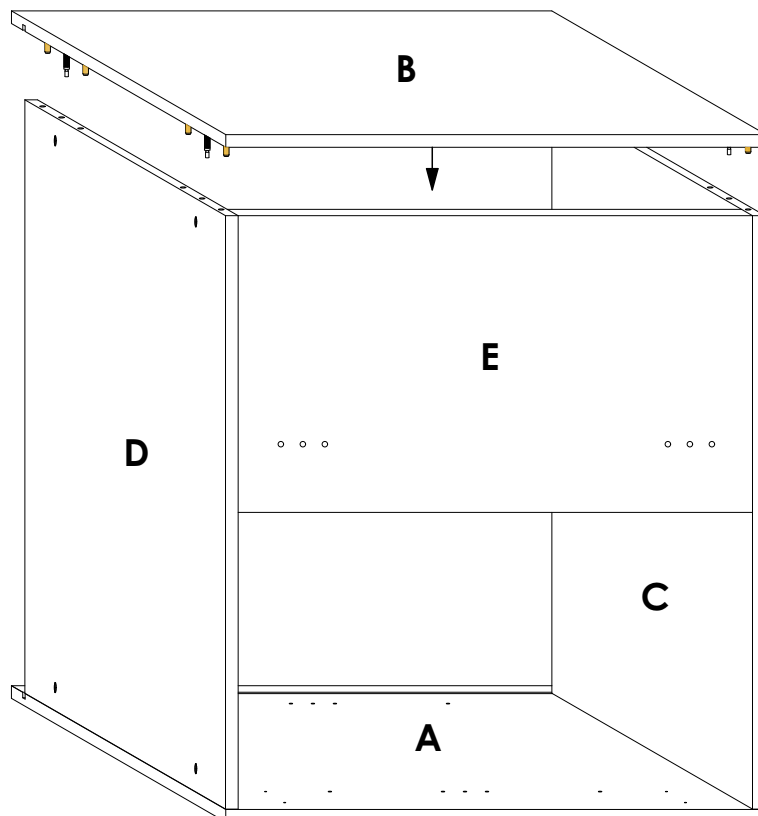
Connect panel **E** to panel **C** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



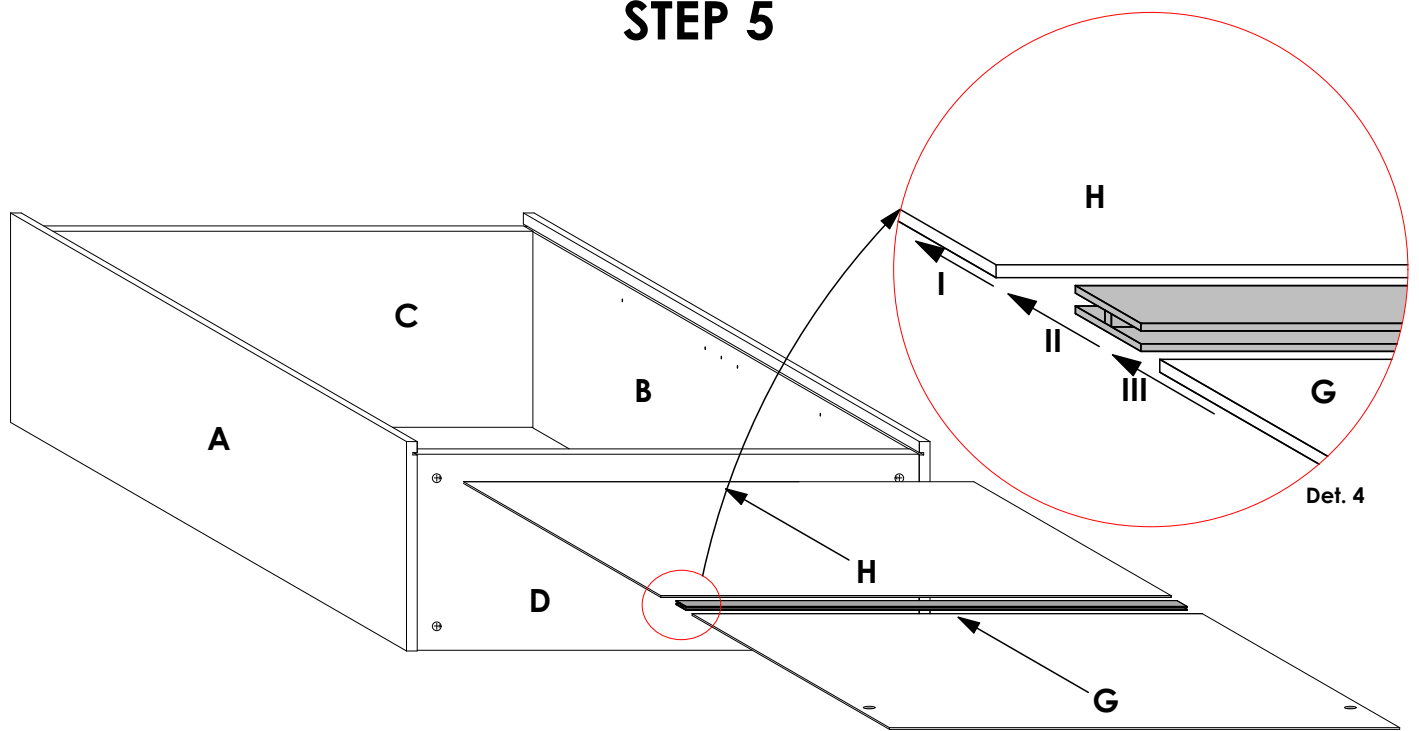
Connect panels **C & D** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4



Connect panel **B** to panels **C & D** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

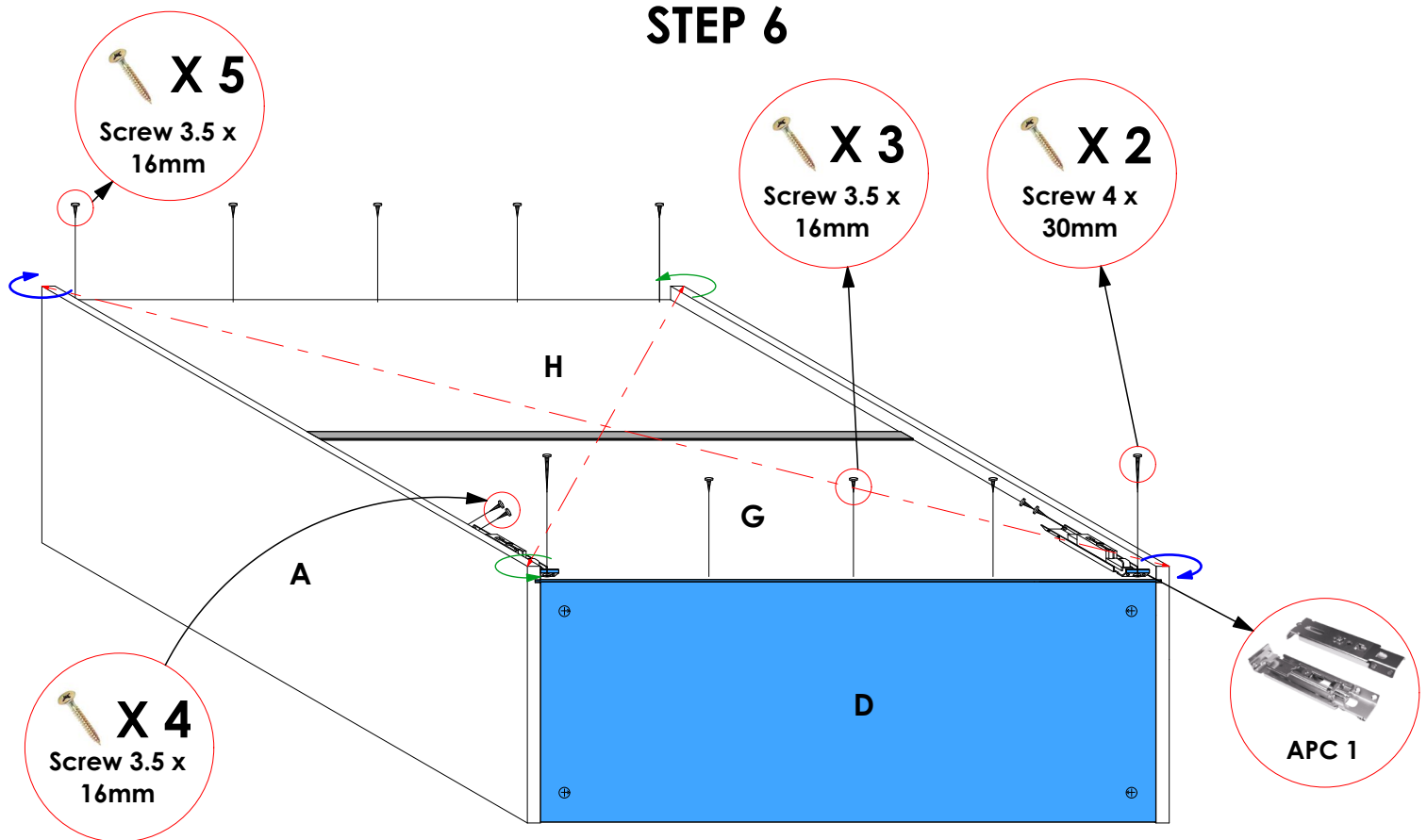
STEP 5



Slide 3mm panel **H** into the groove on panels **A & B** with the finished side facing inside the cabinet.

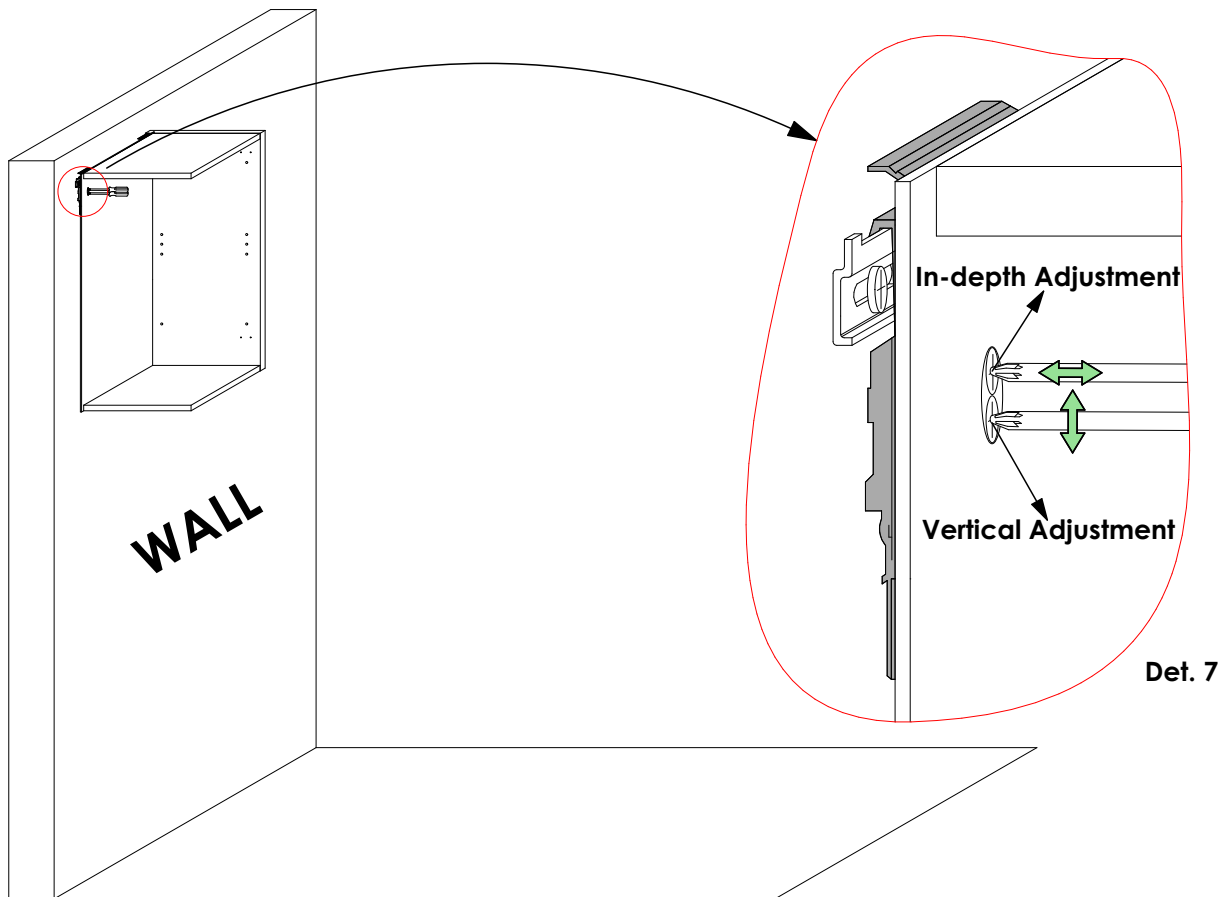
After, insert the **H Profile Backer Connector** into panel **H** as shown (See **Det. 4**). To finish this step, slide 3mm panel **G** through the groove on panels **A & B** and into the **H Profile Backer Connector** as shown in **Det. 4**.

STEP 6



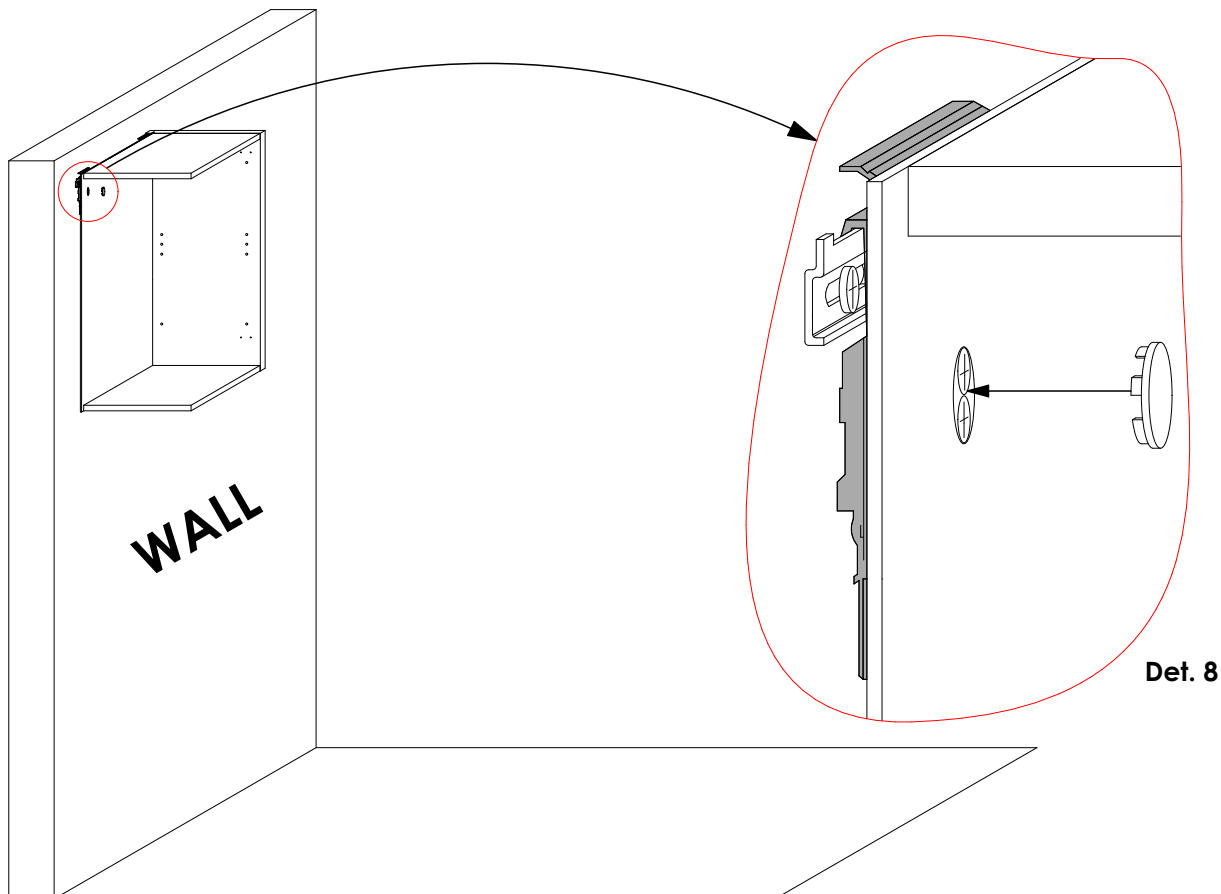
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, place the **APC 1** hangers in the shown positions ensuring that the shaded areas are flush with each other. Then, secure panel **H** to panel **C** using **Screw 3.5 X 16mm (5)** and panel **G** to panel **D**, **through the APC 1** hangers, using **Screw 4 X 30mm (2)**. Reinforce the **APC 1** hangers and panel **G** in the shown positions using **Screw 3.5 X 16mm**.

STEP 7



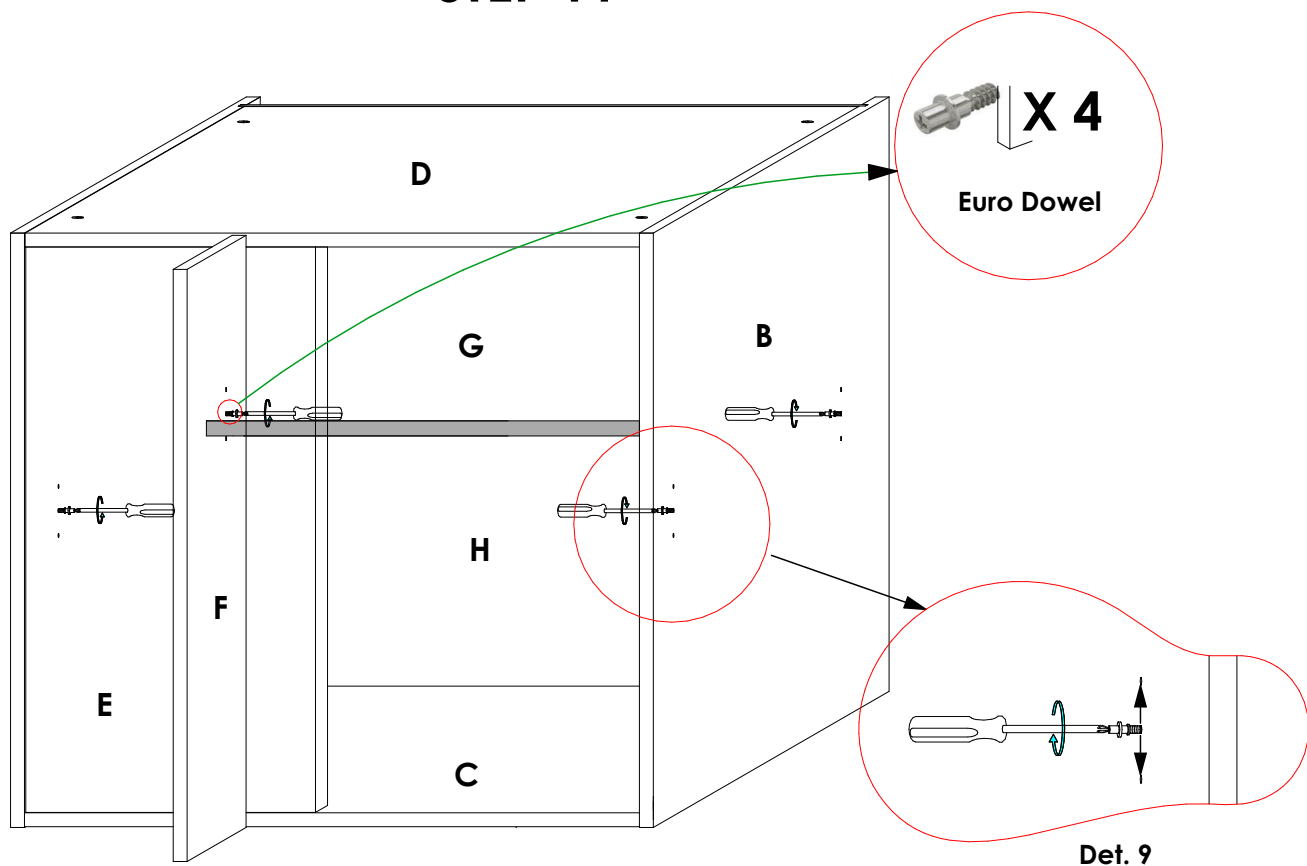
Hang the wall cabinet on the wall by hooking the **APC 1 Hangers** onto the **APC 1 wall plates**. See **Det. 7**. Also see **Det. 7** for **adjustment** details.

STEP 8



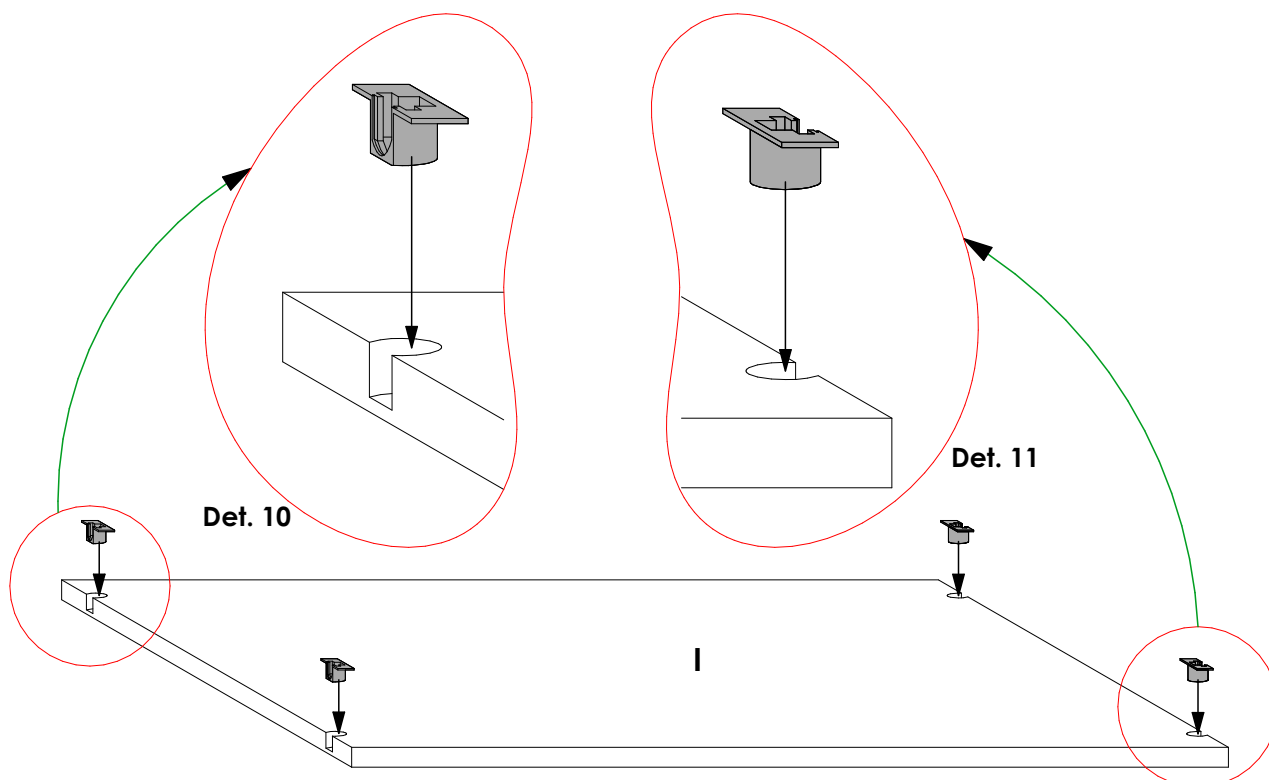
After mounting and levelling the cabinet, snap in the **APC 1 cover caps** to conceal the holes on panel **F**. See **Det. 8**

STEP 11



Screw in the **Euro Dowels** for flipper in the shown positions on panel **A** and panel **B**. Their positions can be adjusted as shown in **Det. 9** to change the level of the shelves or to slant the shelves.

STEP 12



Insert the **shelf supports** for flipper in the shown positions. Confirm that the orientation is as shown in **Det. 10** and **Det. 11**.

STEP 13

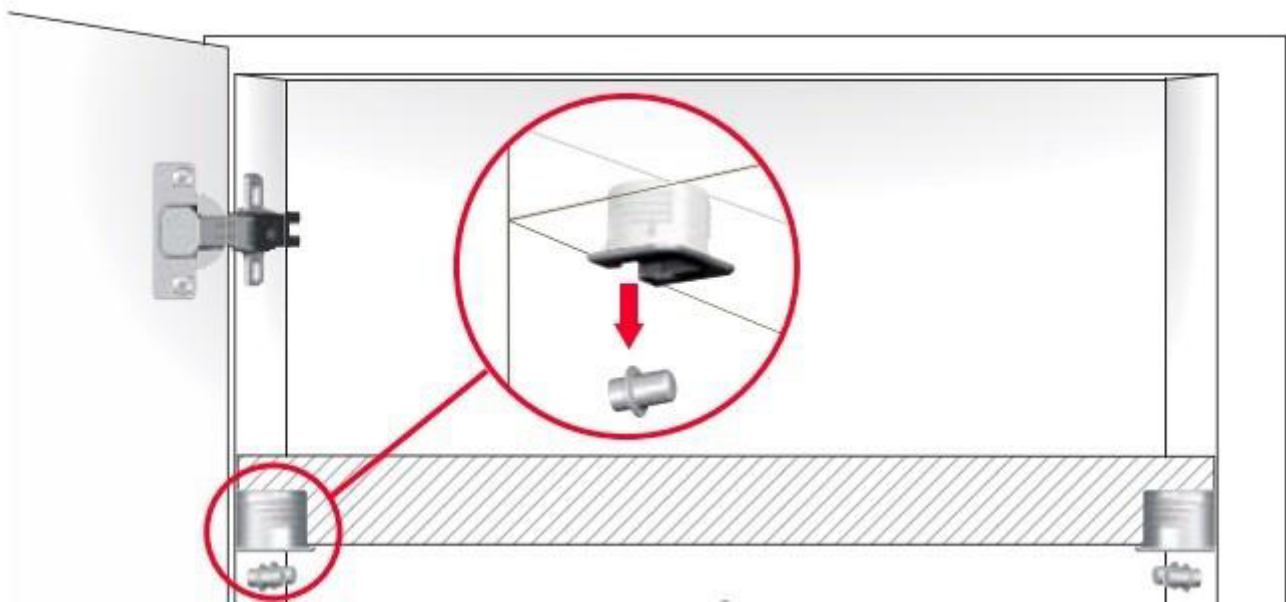
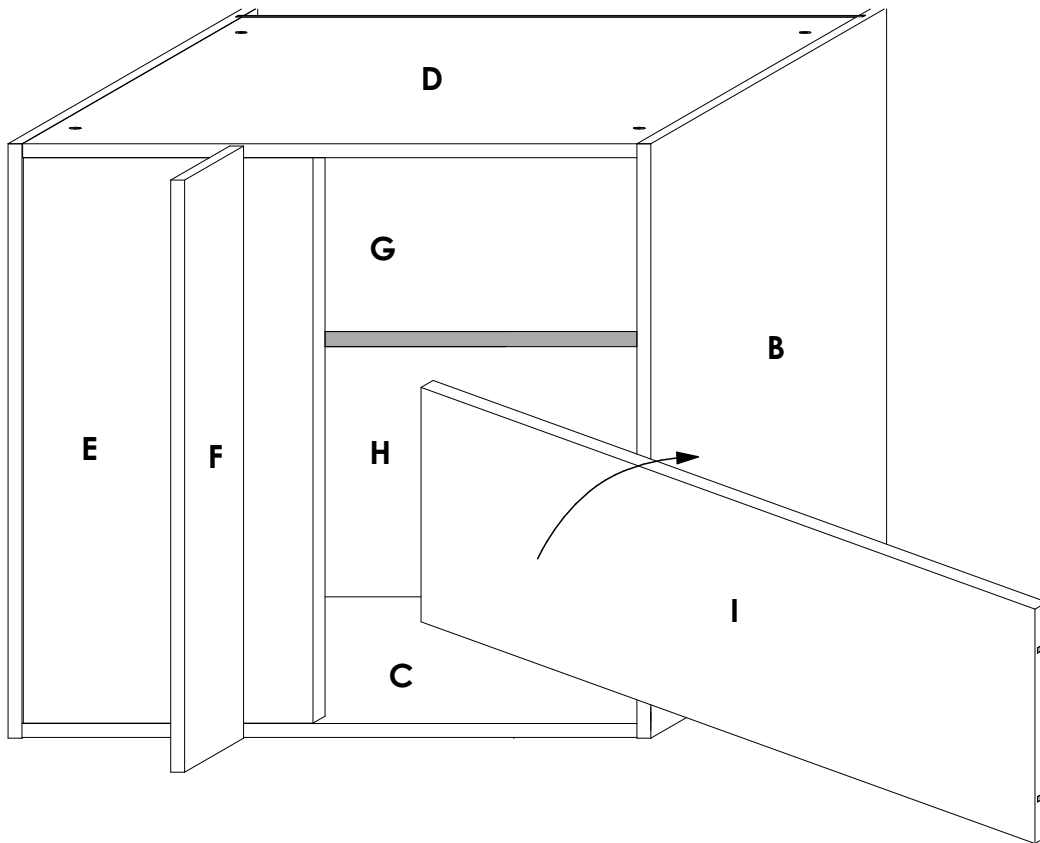


Fig. 1

Insert the shelf (Panel I) as shown. Raise it above the **Euro Dowels** with the **Shelf Supports** facing down. Gently press down the shelf to snap the Euro Dowels into the Shelf Supports, **see Fig. 1**.

See the Door Installation guide for further instructions.