PG BISON

EDGLINE QUICKLOC FLATPAX KITCHEN RANGE
ASSEMBLY GUIDE
BASE CABINET DRAW 600mm

F - Back
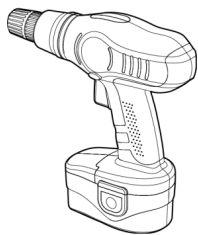
E - Back Rail

D - Cantenaria Profile

B - Visible Side Right

G - Back

C - Floor Bottom

A - Visible Side Left
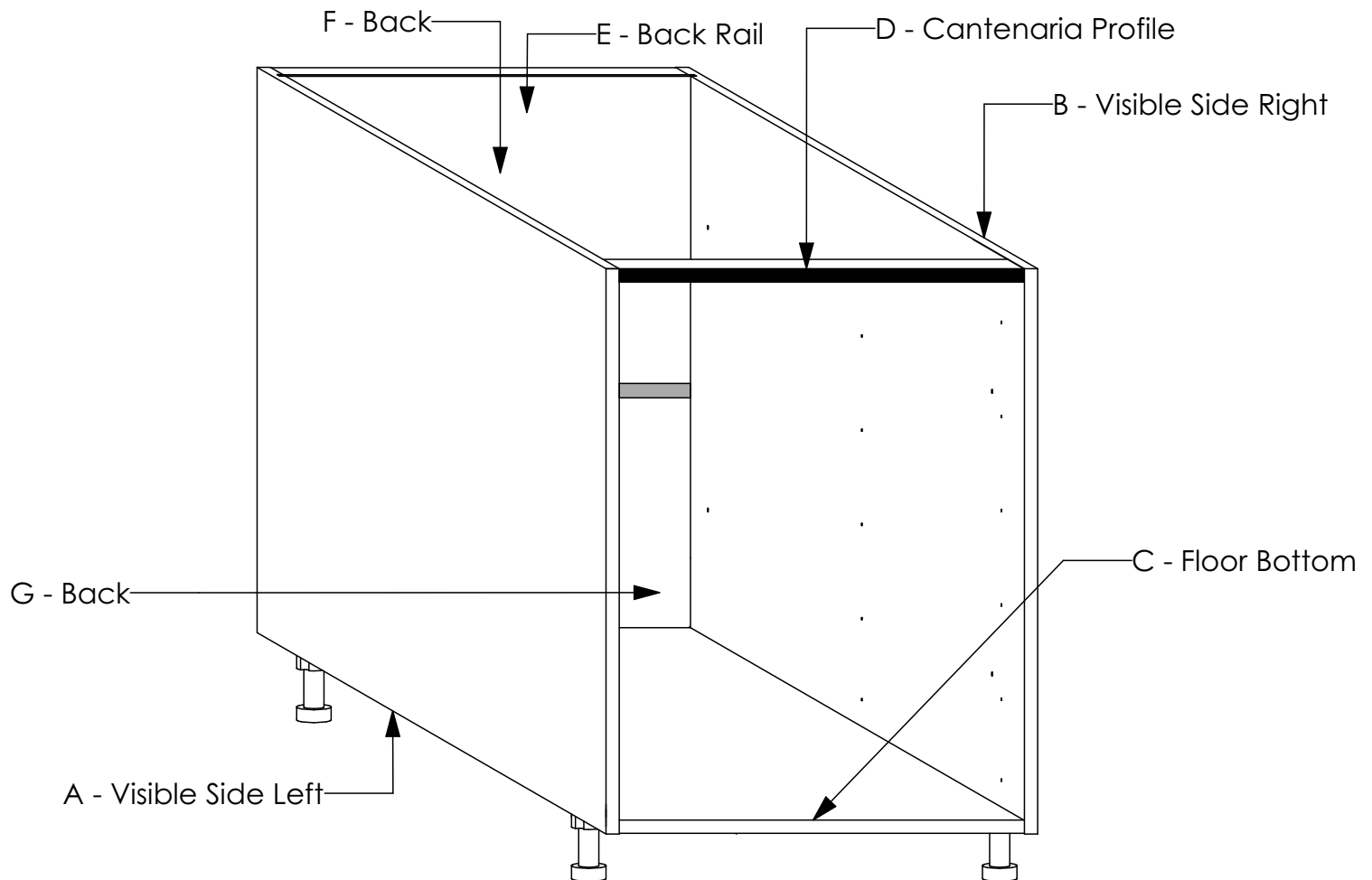
HARDWARE   **TOTAL NUMBER OF PANELS: 6**

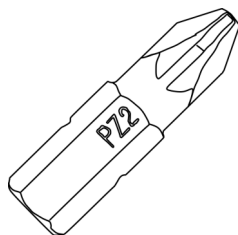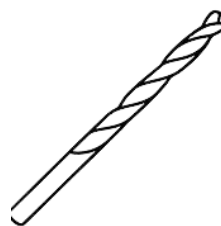| PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	6	
Sys5 Cam 3000 15 x 14 mm	6	
Wooden Dowel Titus 8 x 30 mm	12	
Screw 3.5 x 16mm	26	
Plinth Leg With Base H100mm Kit	4	
Cabinet Connecting Screw Kit	4	
Cantenaria-profile_Silver	1	
Clip and fix plate for cantenaria	2	
H Profile Backer Connector	1	

TOOLS REQUIRED

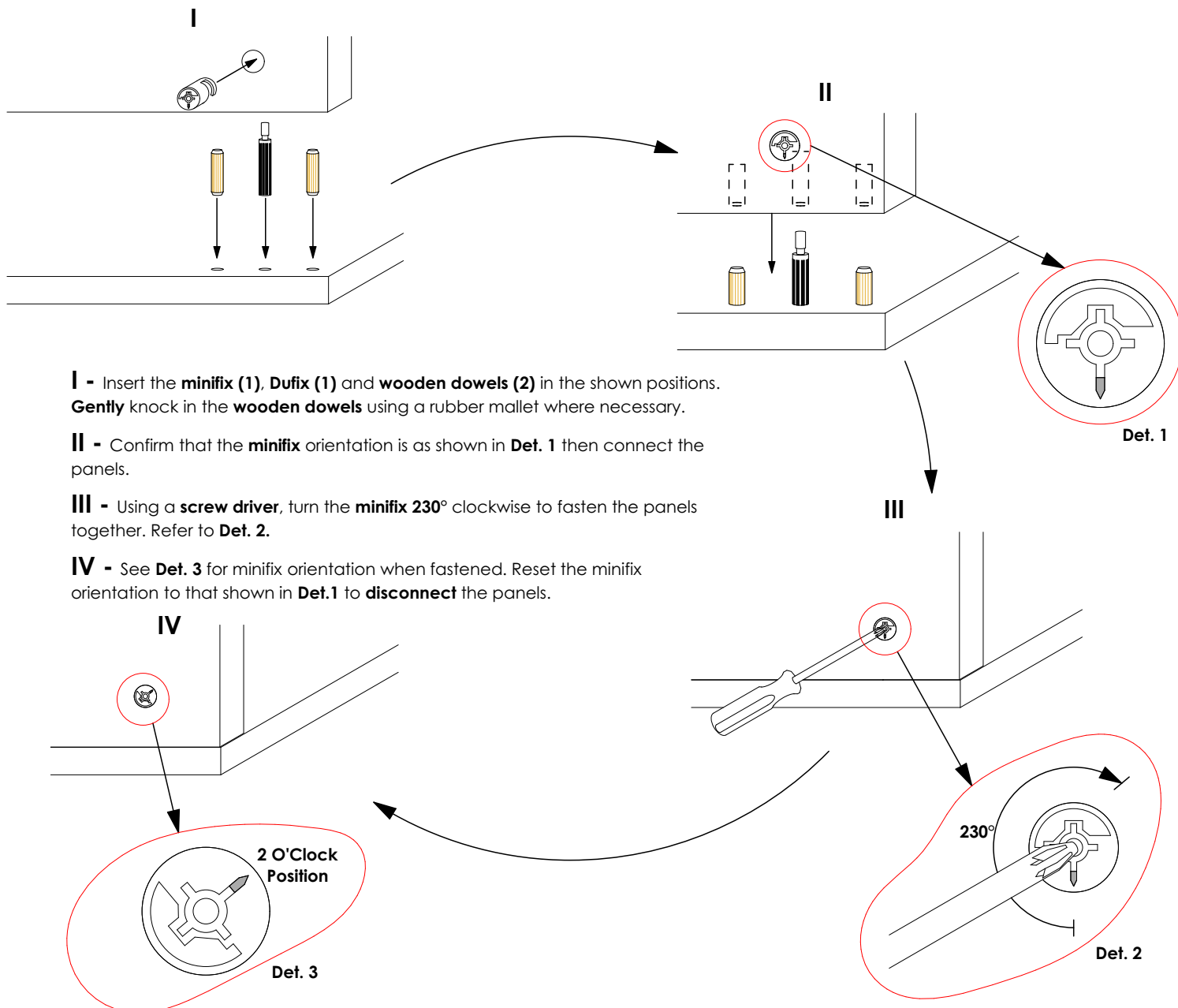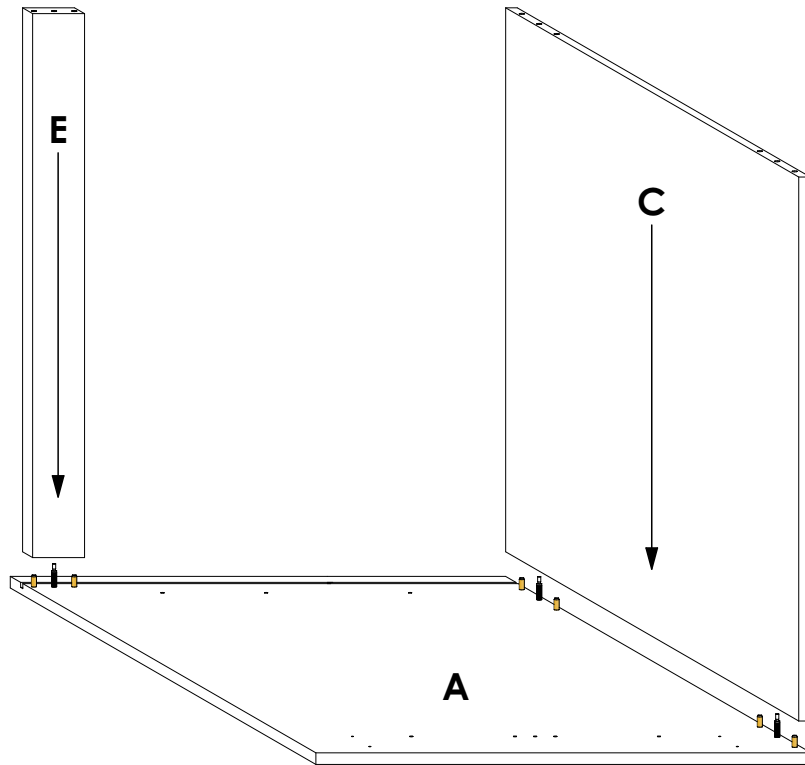| Screw Driver (Pozidriv Head) | Cordless Drill | Pozi Bit (PZ2) | 8mm Drill Bit | Rubber Mallet |

GENERAL INSTRUCTIONS

1. Confirm that all panels (6) are in the package before assembling.

2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F & G).

3. Ensure that the panels are laid on a non-abrasive surface when assembling.

4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

I - Insert the **minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

II - Confirm that the **minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2**.

IV - See **Det. 3** for minifix orientation when fastened. Reset the minifix orientation to that shown in **Det.1** to **disconnect** the panels.

Det. 1

Det. 2

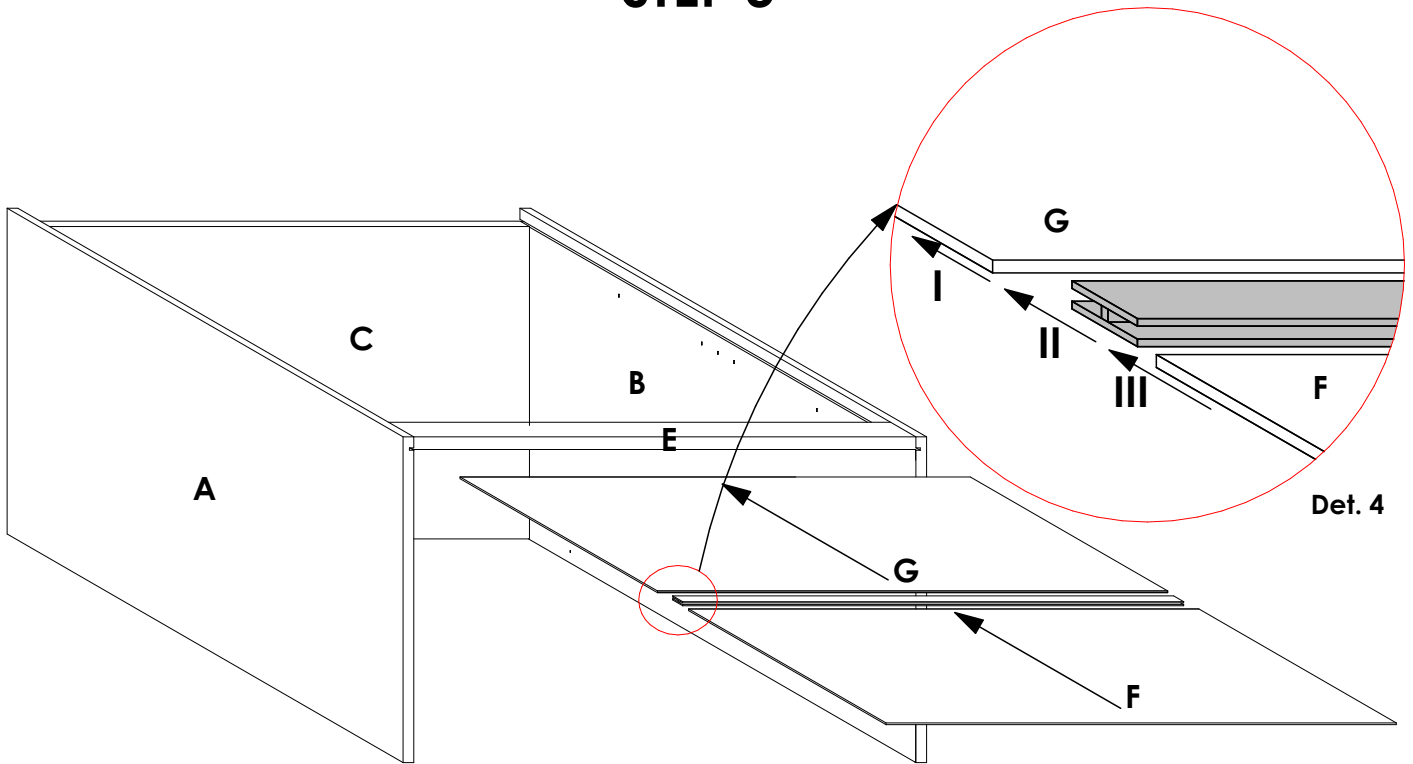230°

Det. 3

2 O'Clock Position

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STEP 1

Connect panels **C & E** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2
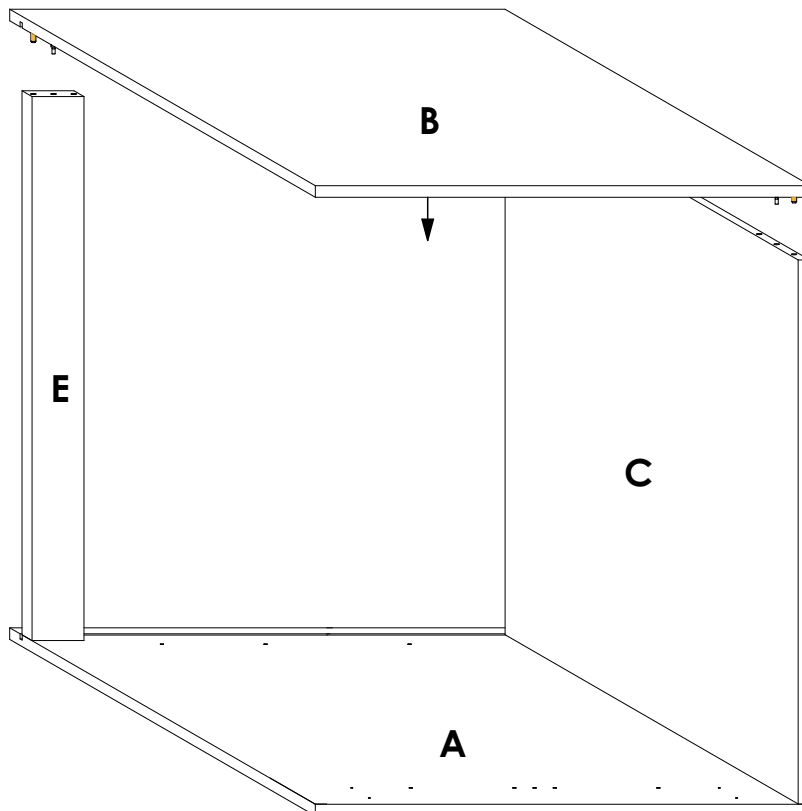
Connect panel **B** to panels **C & E** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

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G

I

II

III

F

Det. 4

C

B

E

A

G

F

Slide 3mm panel **G** into the groove on panels **A & B** with the finished side facing inside the cabinet. After, insert the **H Profile Backer Connector** into panel **G** as shown (See **Det. 4**)**.** To finish this step, slide 3mm panel **F** through the groove on panels **A & B** and into the **H Profile Backer Connector** as shown in **Det. 4.**
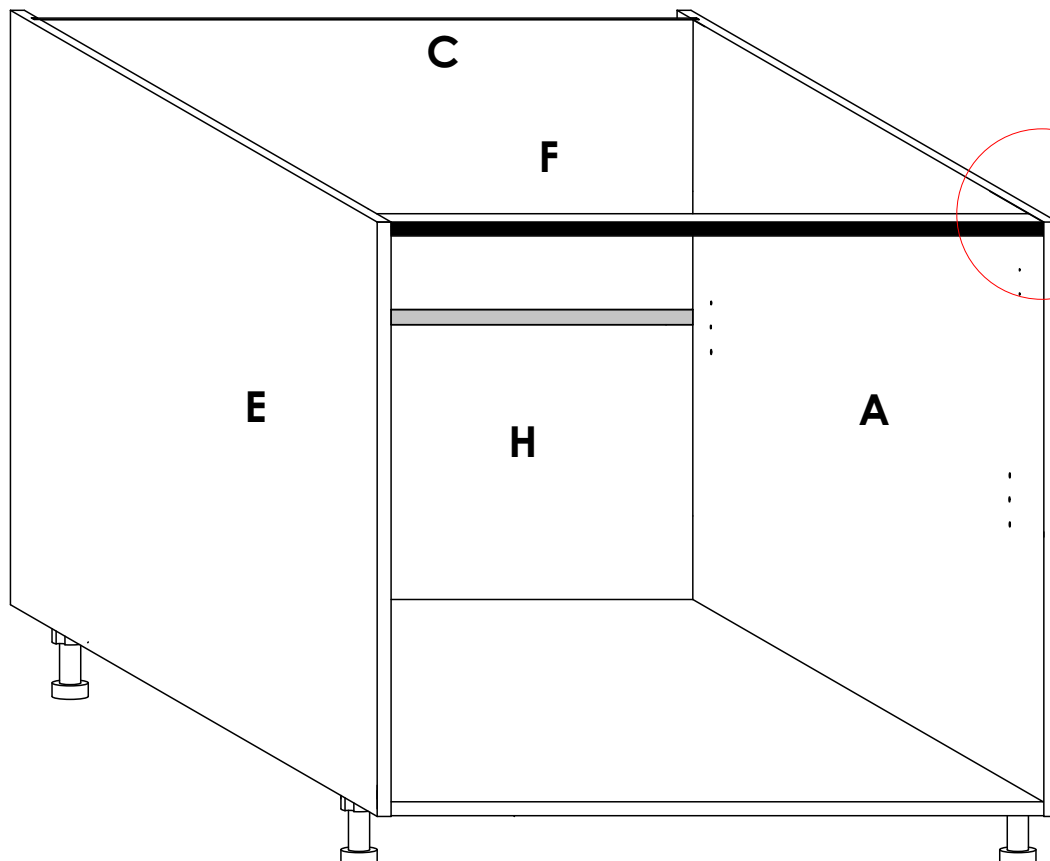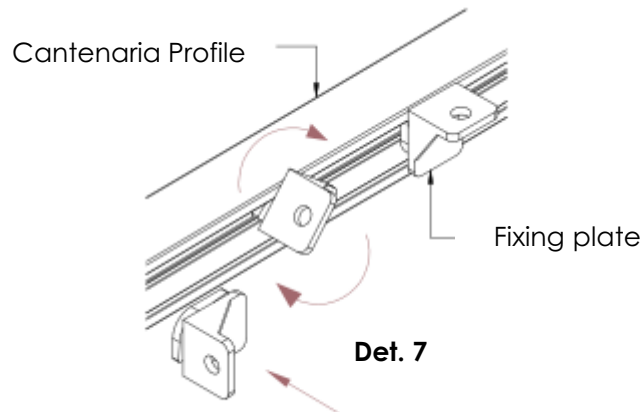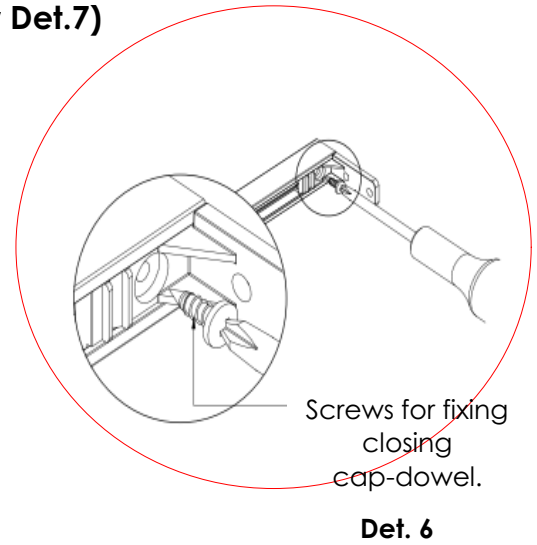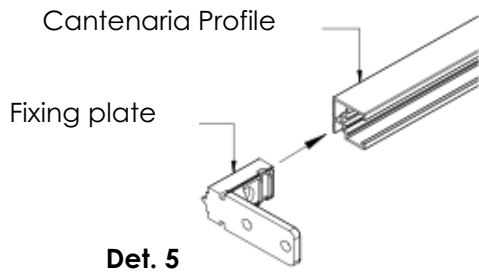
STEP 4

G

F
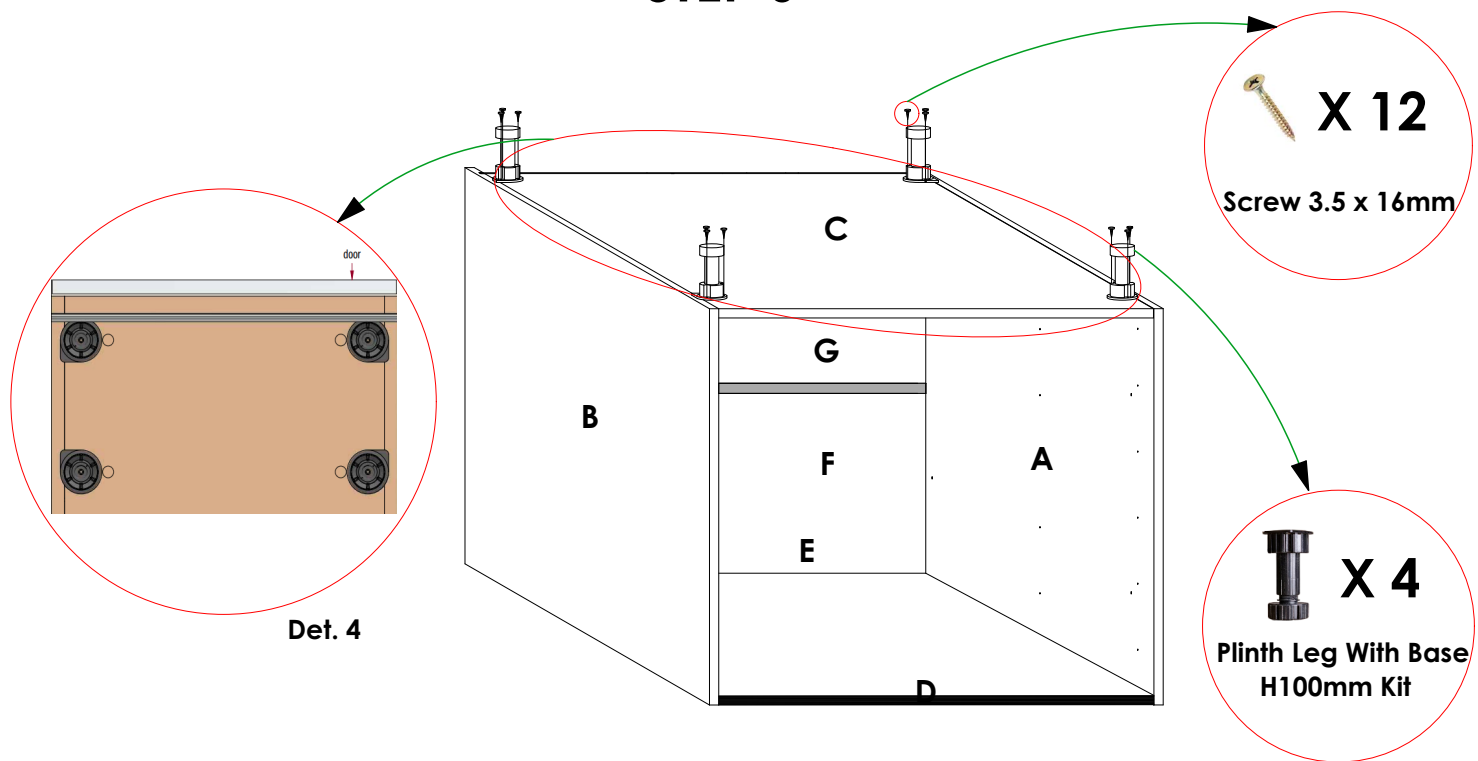
A

C

B

X 10

Screw 3.5 x 16mm
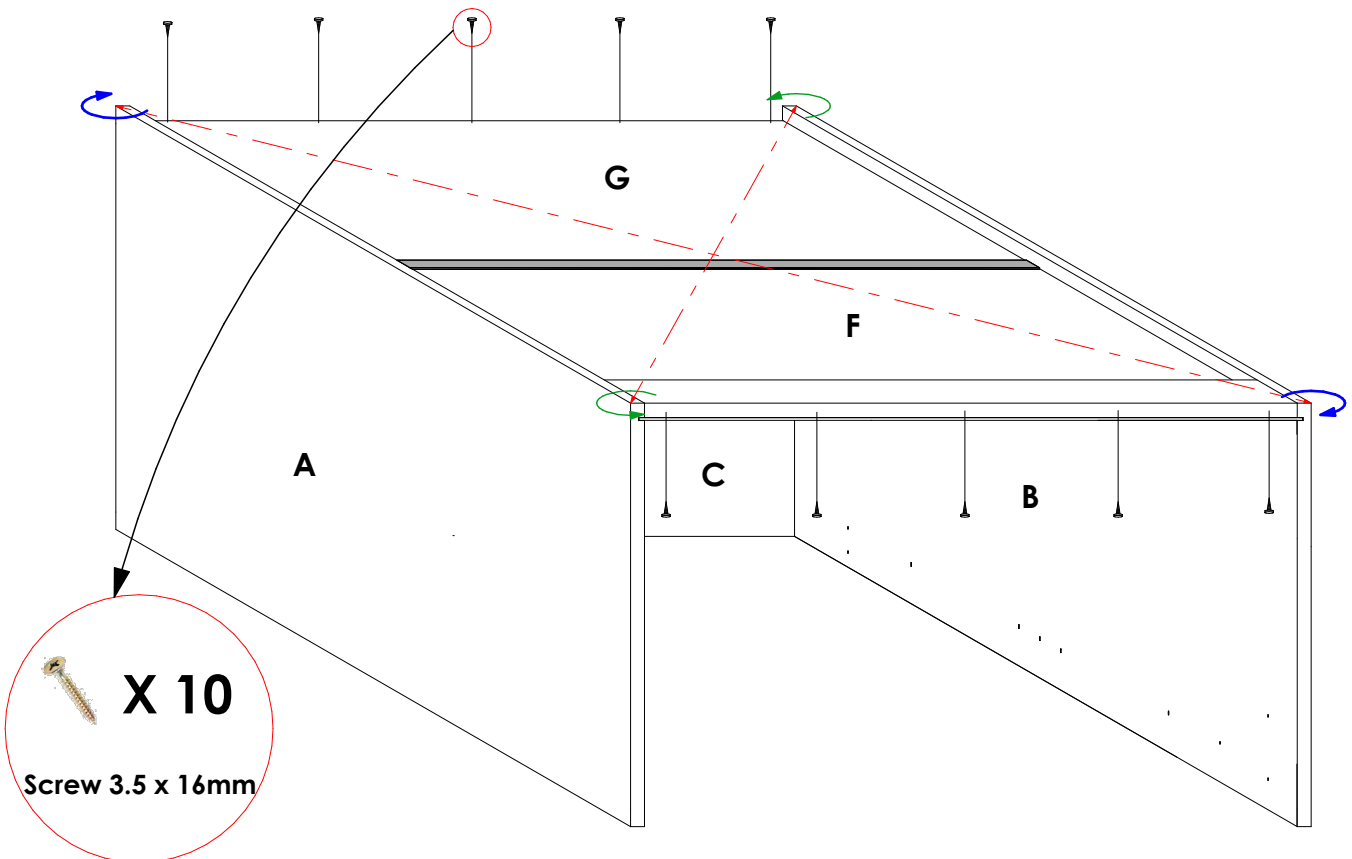
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panels **F & G** to panels **E & C** respectively as shown using **Screw 3.5 X 16mm**.

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STEP 5

Fix the cantenaria profile as shown below.**Step 1;** Insert the end cap flush with the profile. **(View Det.5). Step 2;** Use the screw provided to securely fasten the end dowel to the profile and onto the panel A and panel E. **(View Det.6). Step 3;** Fix the cantenaria profile to the top using the special connecting plate.**(View Det.7)**

Cantenaria Profile

Fixing plate

Det. 5

Cantenaria Profile

Fixing plate

Det. 7

Screws for fixing closing cap-dowel.

Det. 6

C

F

E

H

A

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STEP 6

X 12

Screw 3.5 x 16mm

X 4

Plinth Leg With Base H100mm Kit

C

B

G

F

A

E

D

Det. 4

door

Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **C**. Ensure that the orientation is as shown in **Det. 4**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **C**.

STEP 7

E

F

D

A

G

B

C
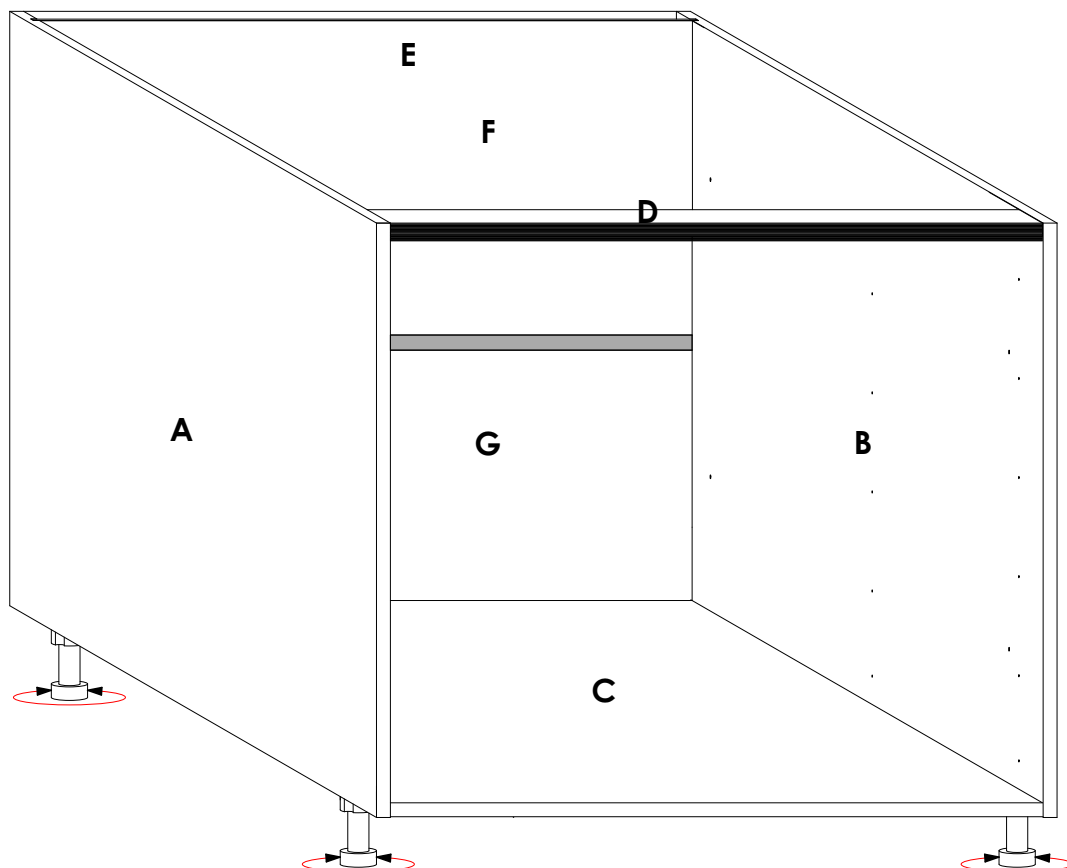
Flip the cabinet upright as shown and level the cabinet by rotating the base of the legs as shown.

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