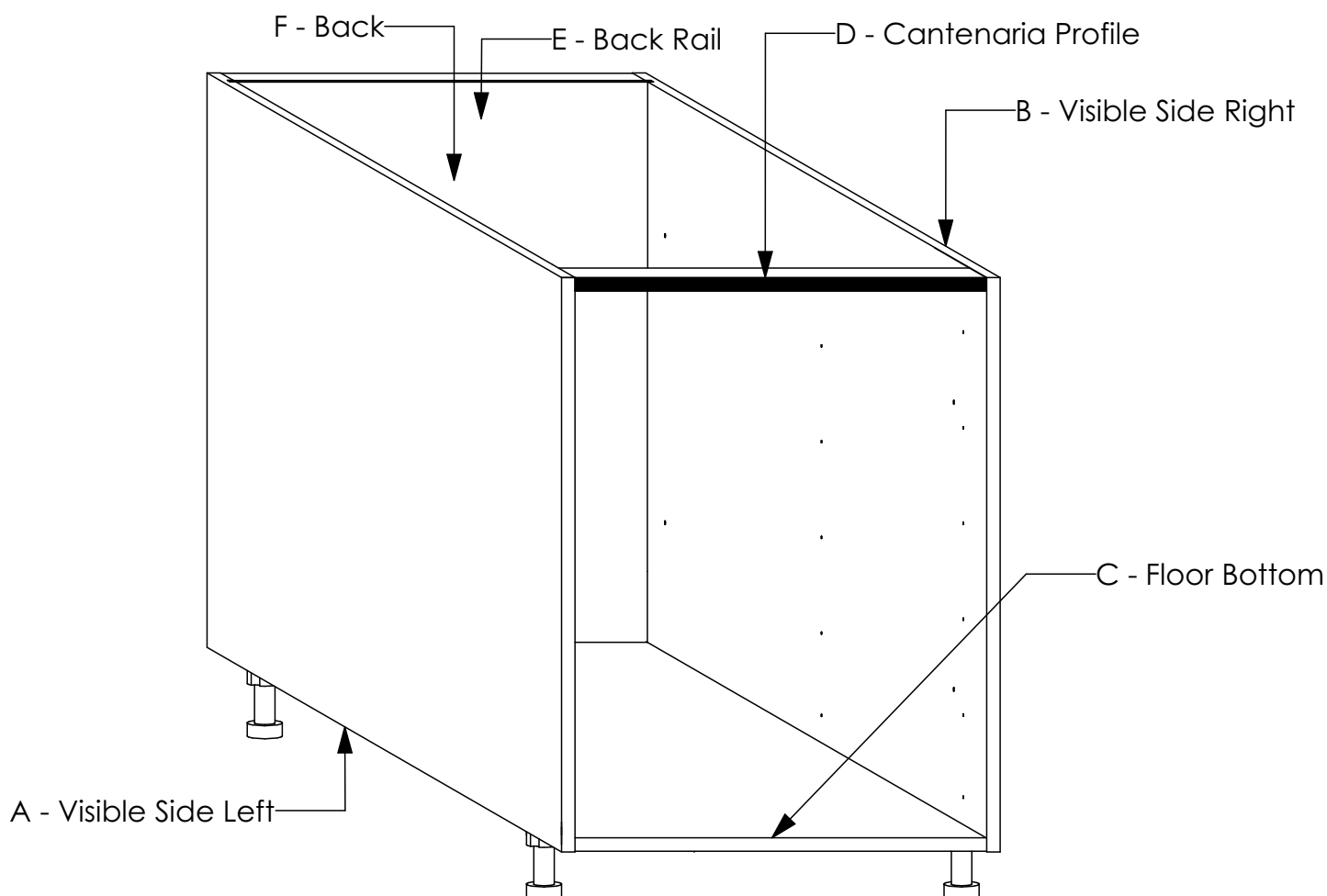


EDGLINE QUICKLOC FLATPAX KITCHEN RANGE









ASSEMBLY GUIDE

BASE CABINET DRAW 450mm



HARDWARE

TOTAL NUMBER OF PANELS: 5

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	6	
Sys5 Cam 3000 15 x 14 mm	6	
Wooden Dowel Titus 8 x 30 mm	12	
Screw 3.5 x 16mm	26	
Plinth Leg With Base H100mm Kit	4	
Cabinet Connecting Screw Kit	4	
Cantenaria-profile_Silver	1	
Clip and fix plate for cantenaria	2	

TOOLS REQUIRED



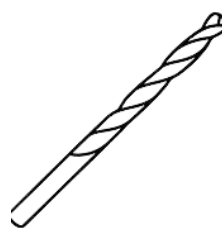
Screw Driver
(Pozi Drive Head)



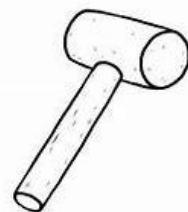
Cordless Drill



Pozi Bit (PZ2)



8mm Drill Bit

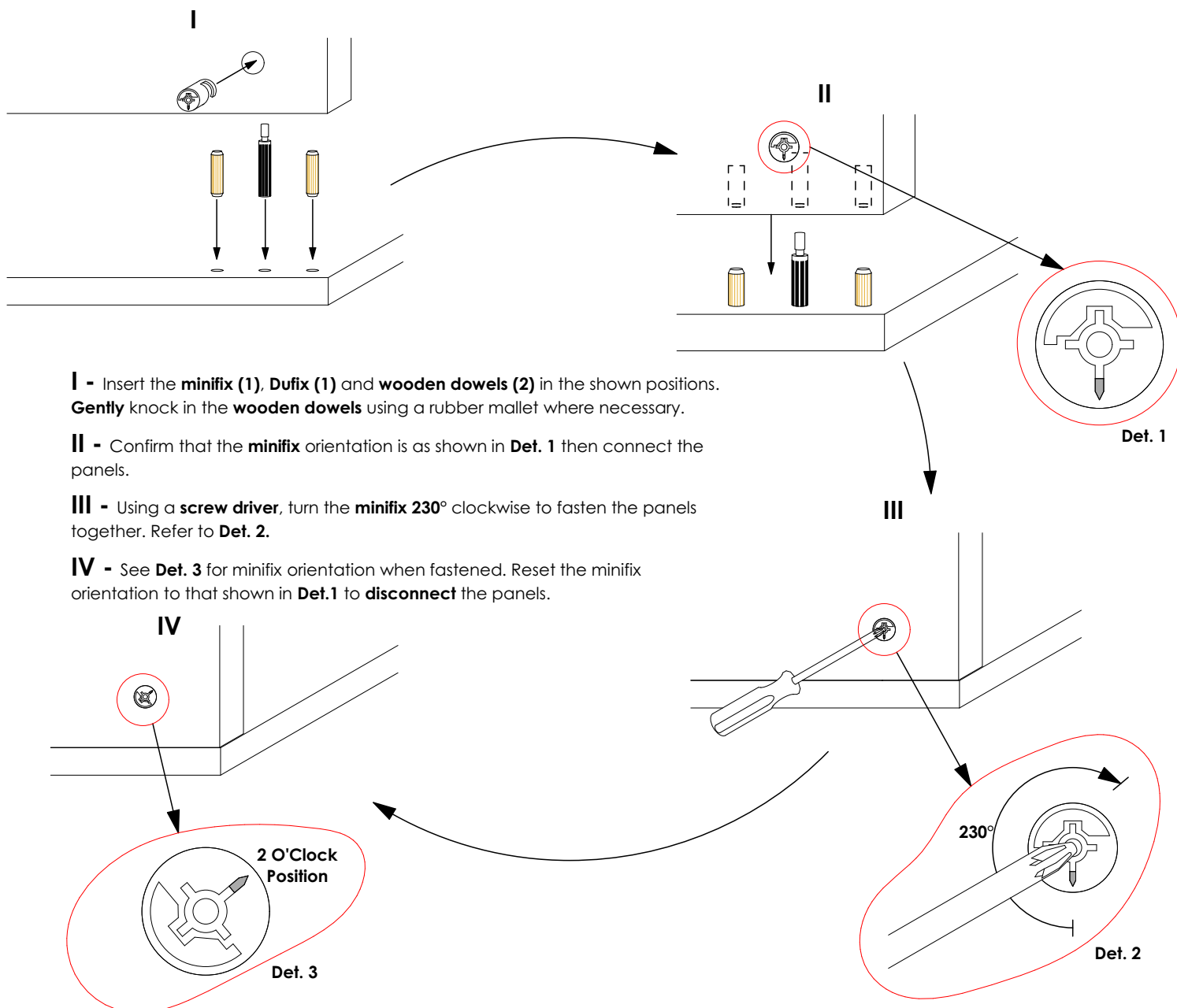


Rubber Mallet

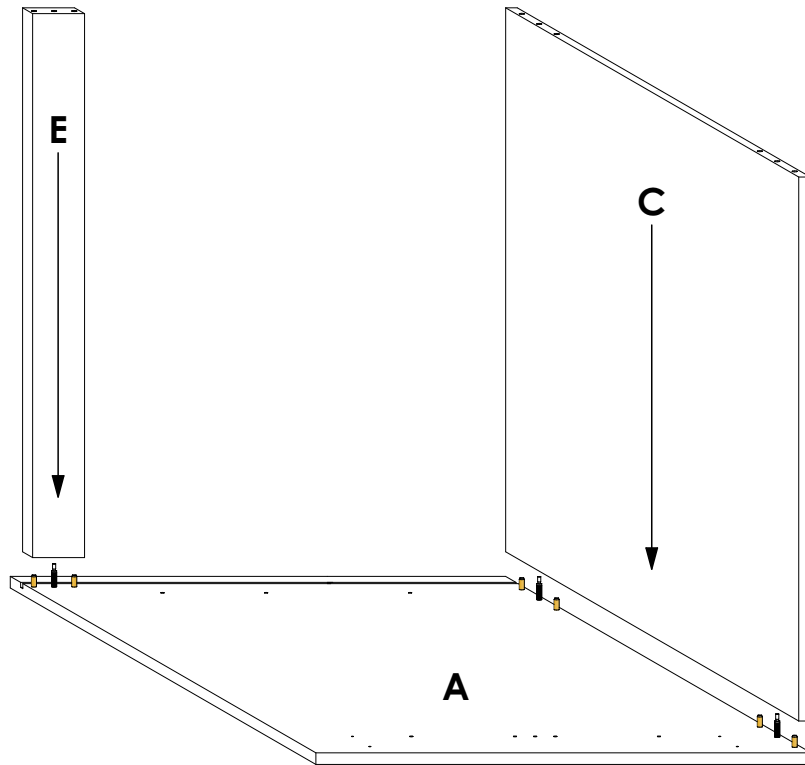
GENERAL INSTRUCTIONS

1. Confirm that all panels (6) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F & G).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

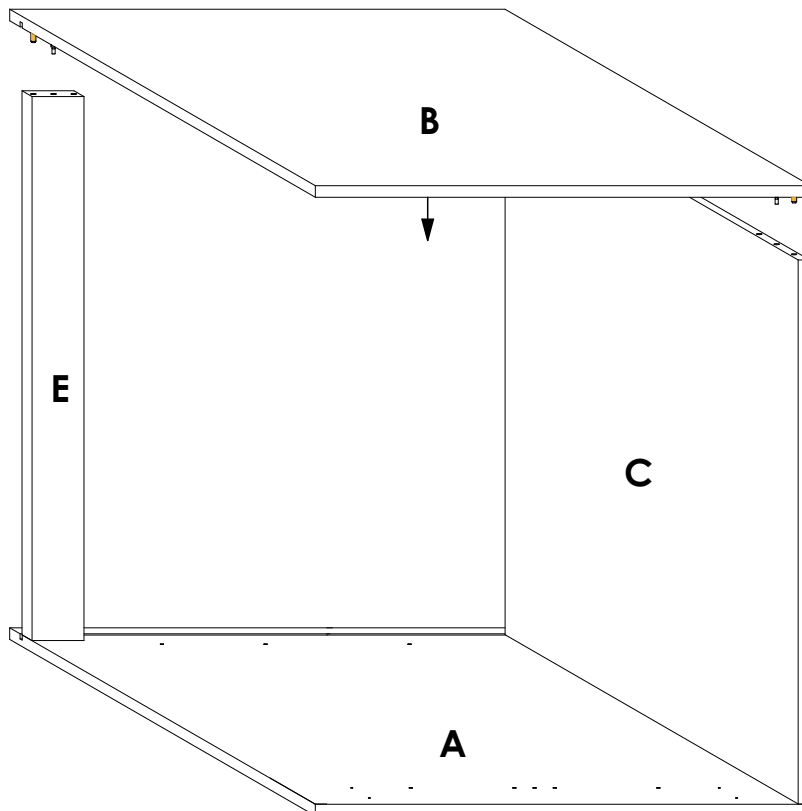


STEP 1



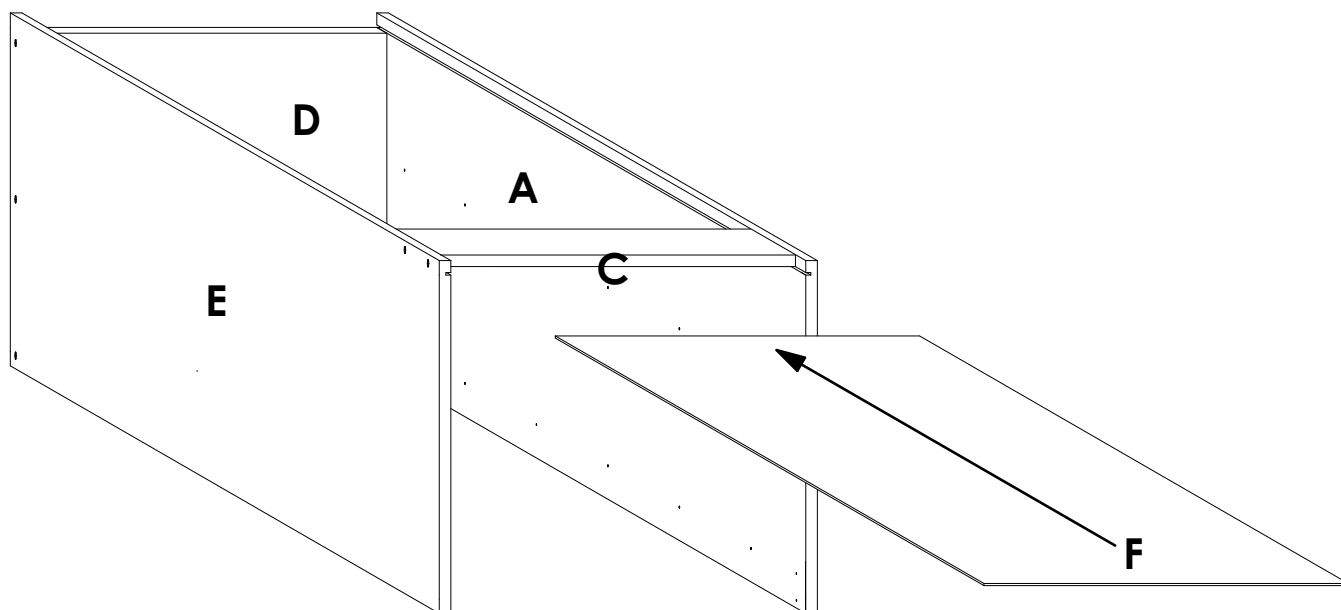
Connect panels **C & E** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



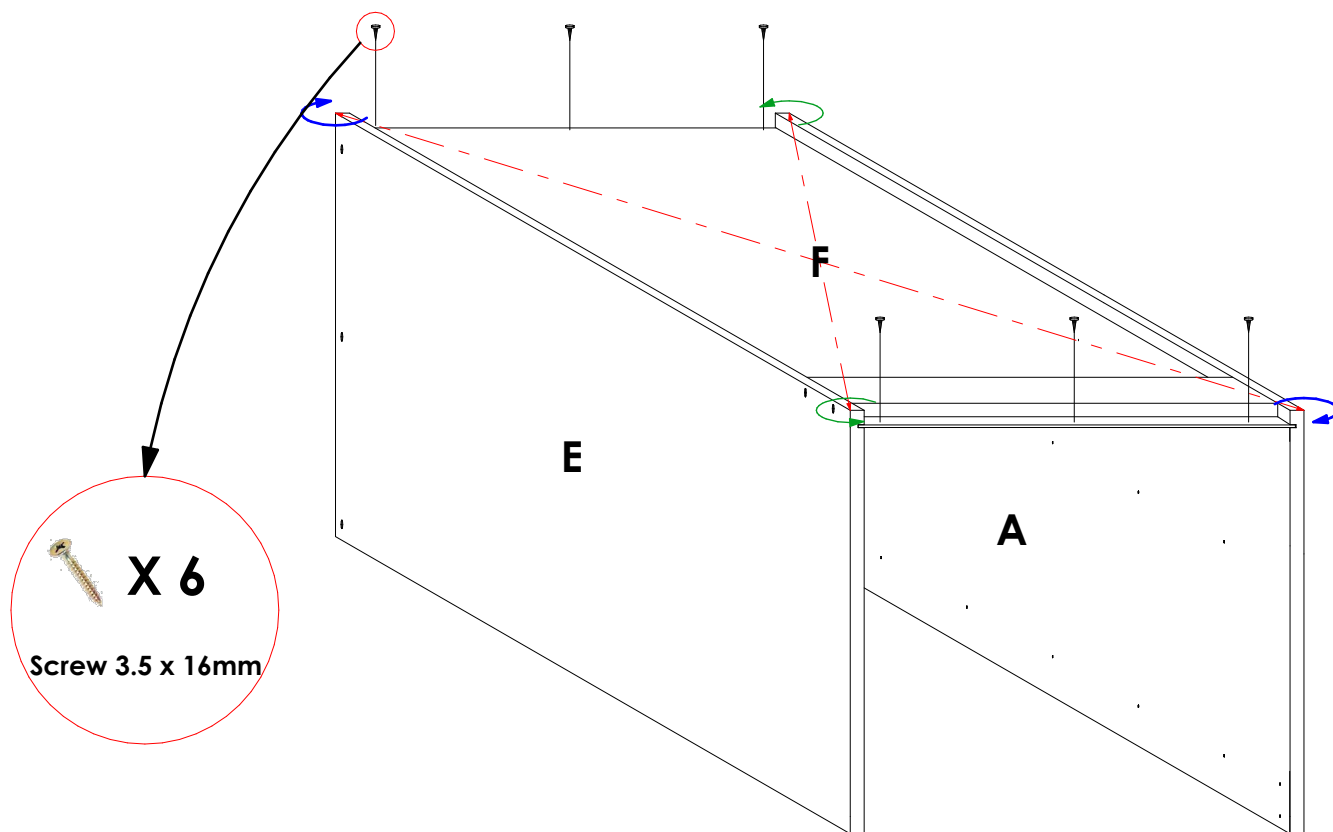
Connect panel **B** to panels **C & E** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



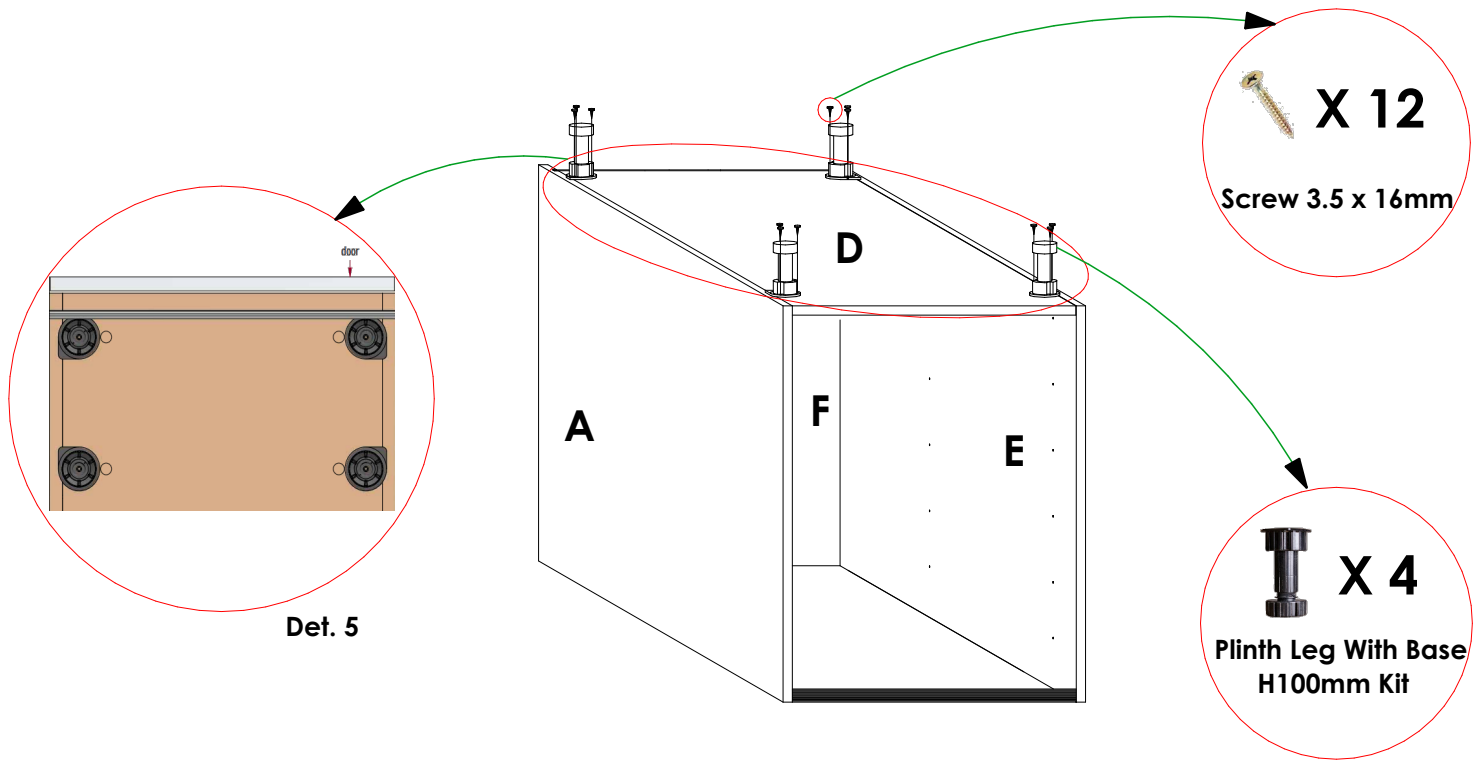
Slide the 3mm panel (F) into the groove on panels **A & E** with the finished side facing down.

STEP 4



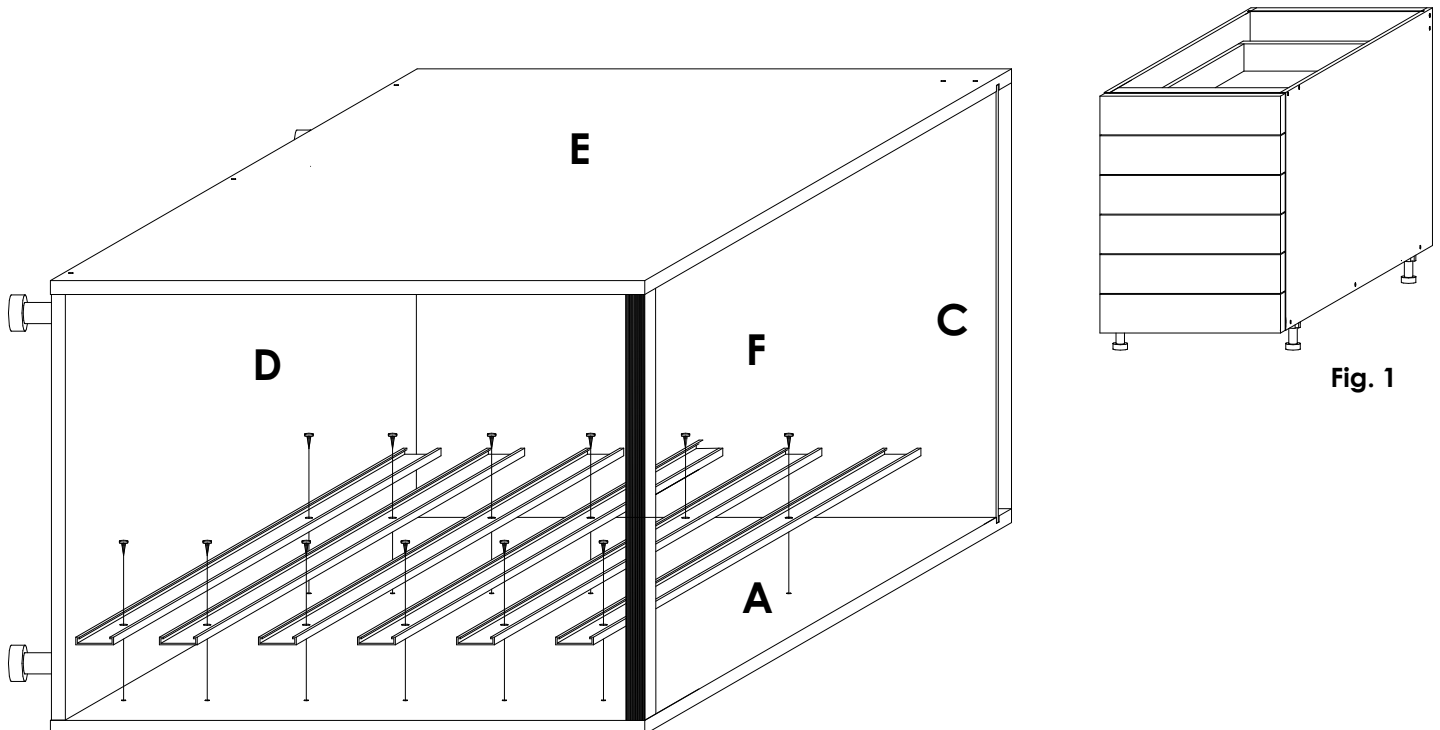
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel **F** to panels **C & D** as shown using **Screw 3.5 X 16mm**.

STEP 5



Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **D**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **D**.

STEP 6



Connect the rails on panel **A** as shown using **Screw 3.5mm x 16mm** in the predrilled pilot holes. Do the same, in similar positions, on panel **E**. **Only Height 1 Drawer boxes** go into this cabinet.