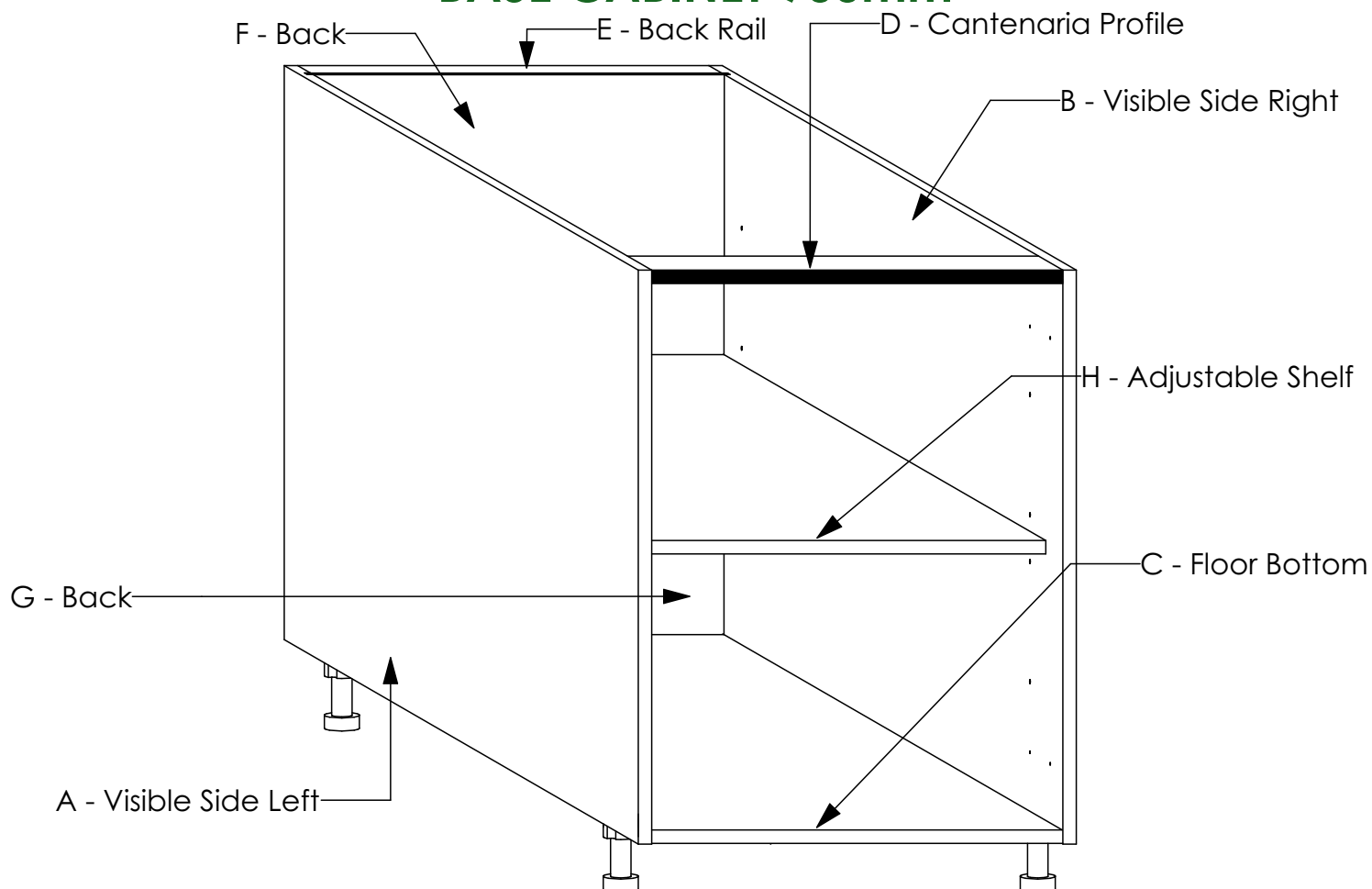




# PG BISON

## EDGLINE QUICKLOC FLATPAX KITCHEN RANGE ASSEMBLY GUIDE BASE CABINET 900mm



### HARDWARE

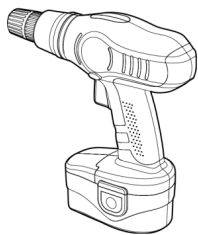
**TOTAL NUMBER OF PANELS: 7**

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	6	
Sys5 Cam 3000 15 x 14 mm	6	
Wooden Dowel Titus 8 x 30 mm	12	
Screw 3.5 x 16mm	29	
Plinth Leg With Base H100mm Kit	5	
Cabinet Connecting Screw Kit	4	
H Profile Backer Connector	1	
Shelf Support Flipper 14mm Kit	4	
Cantenaria-profile_Silver	1	
Clip and fix plate for cantenaria	2	

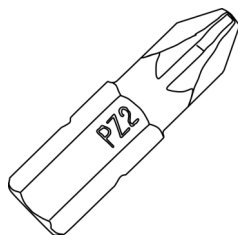
## TOOLS REQUIRED



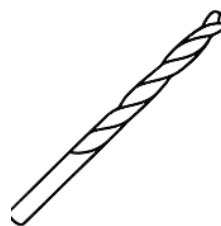
Screw Driver  
(Pozi driv Head)



Cordless Drill



Pozi Bit (PZ2)



8mm Drill Bit

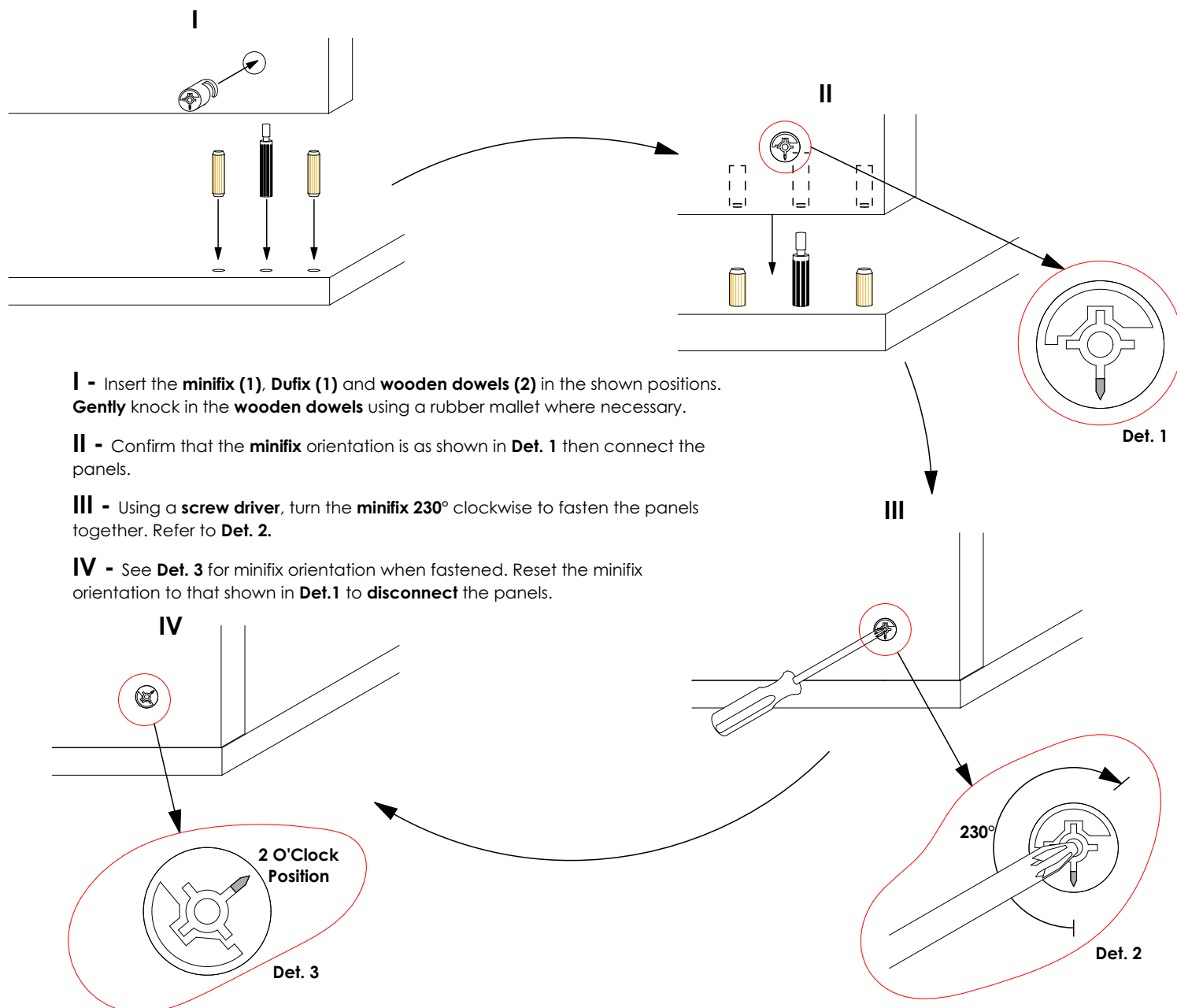


Rubber Mallet

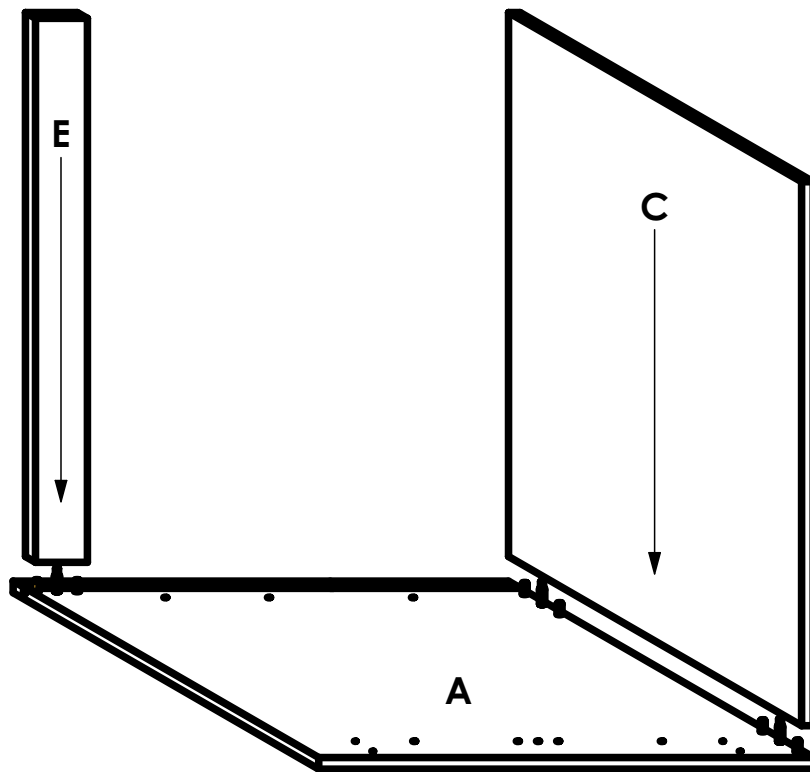
## GENERAL INSTRUCTIONS

1. Confirm that all panels (7) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C, E, F, G & H).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

## PANEL CONNECTION AND FASTENING

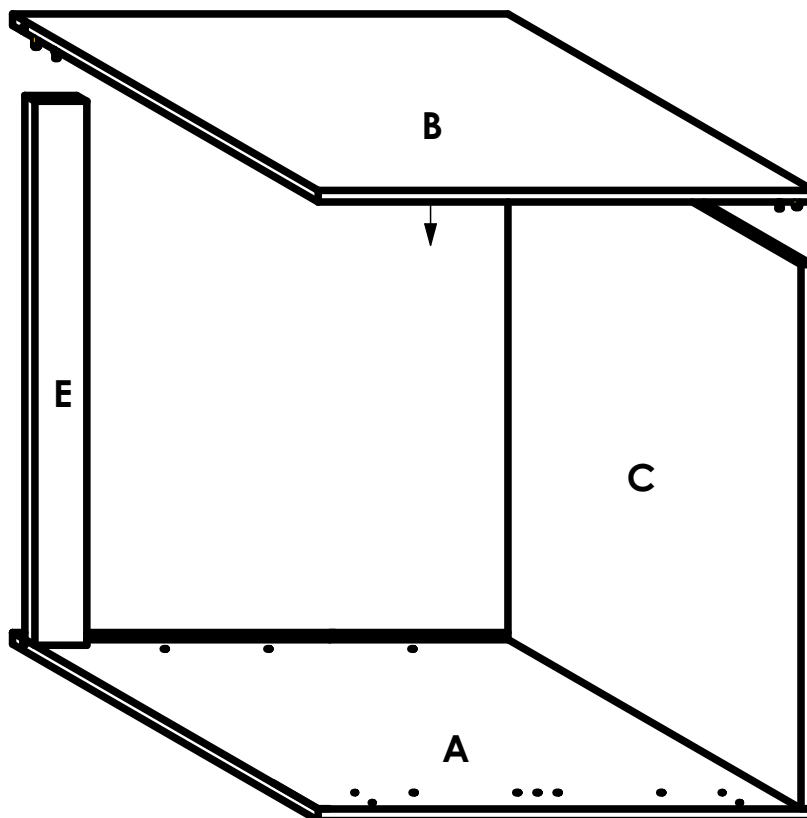


## STEP 1



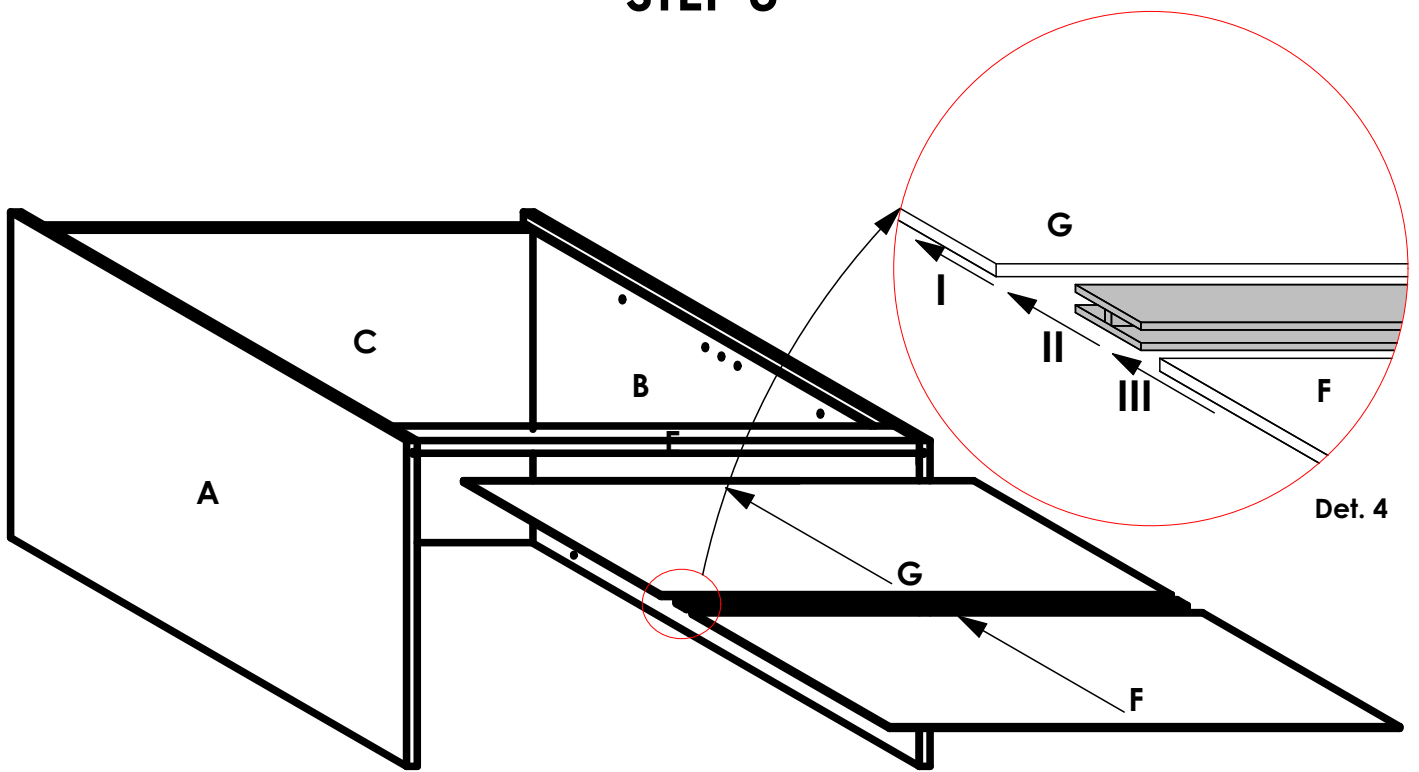
Connect panels **C & E** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

## STEP 2



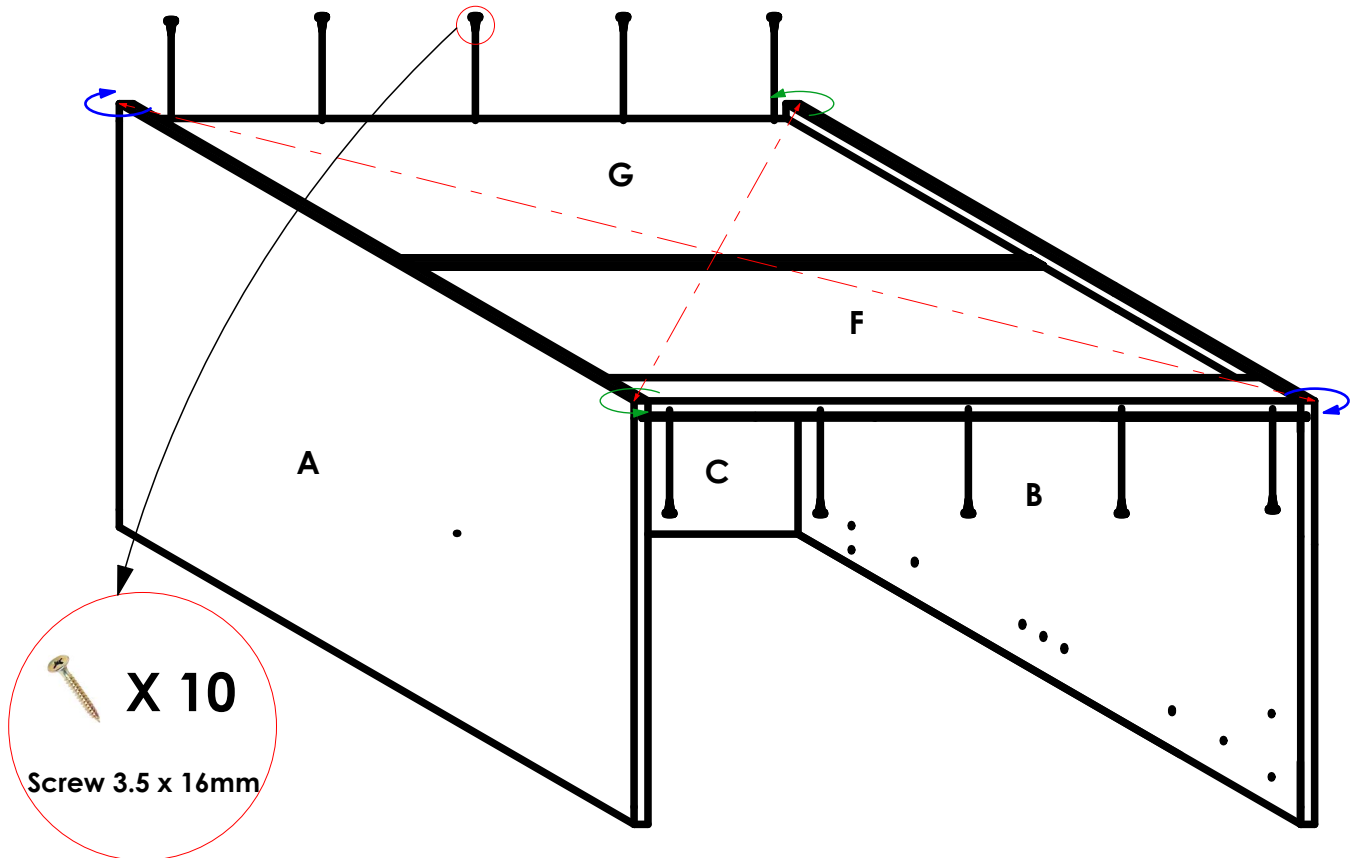
Connect panel **B** to panels **C & E** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

### STEP 3



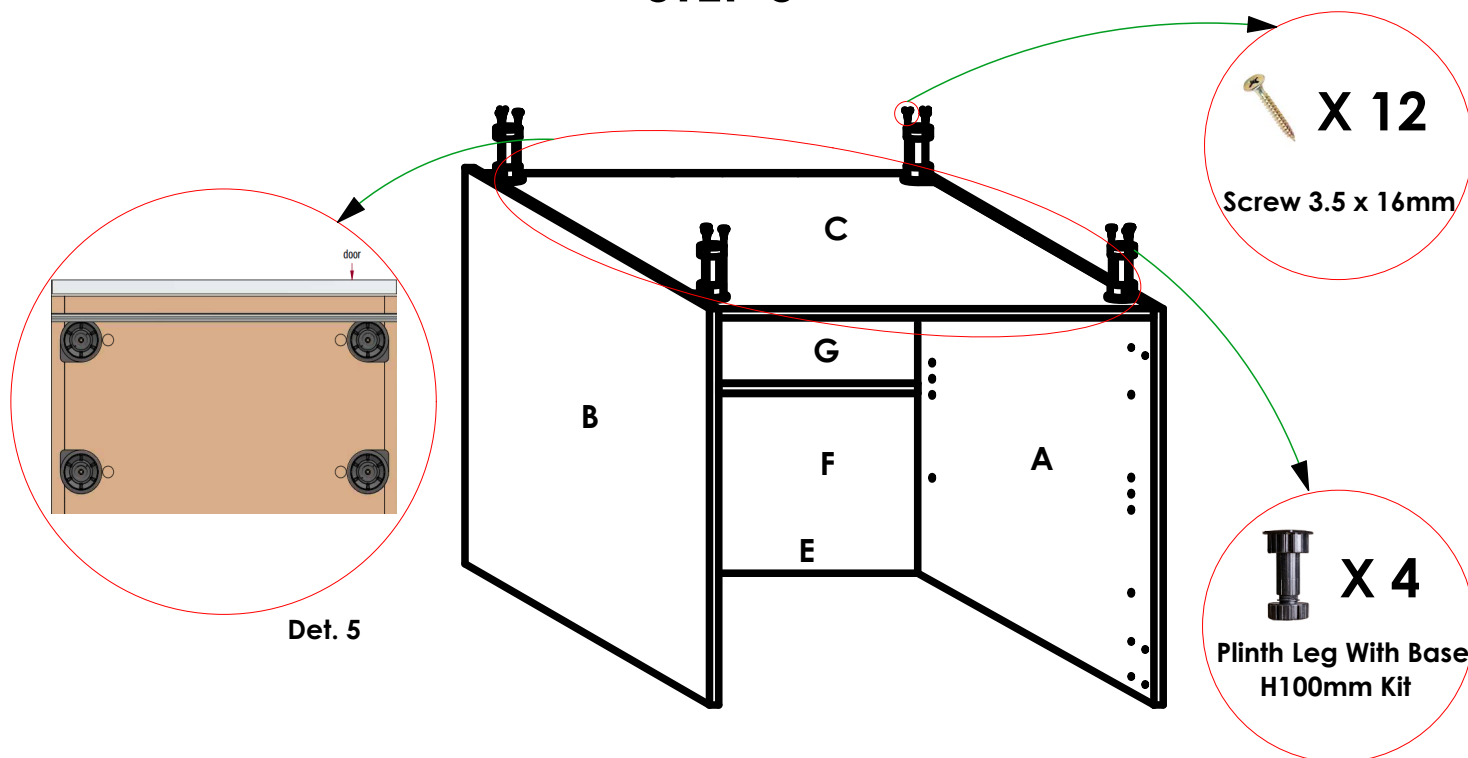
Slide 3mm panel **G** into the groove on panels **A & B** with the finished side facing inside the cabinet. After, insert the **H Profile Backer Connector** into panel **G** as shown (See **Det. 4**). To finish this step, slide 3mm panel **F** through the groove on panels **A & B** and into the **H Profile Backer Connector** as shown in **Det. 4**.

### STEP 4



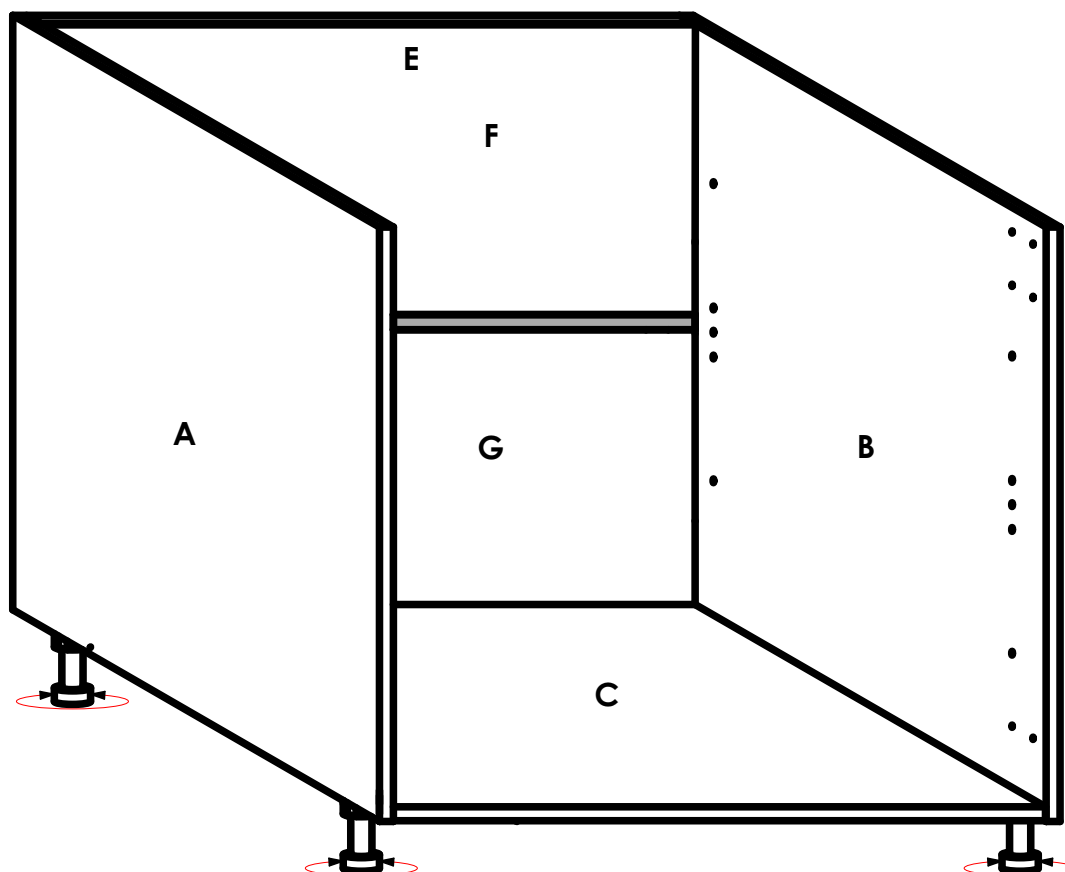
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panels **F & G** to panels **E & C** respectively as shown using **Screw 3.5 X 16mm**.

## STEP 5



Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **C**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **C**.

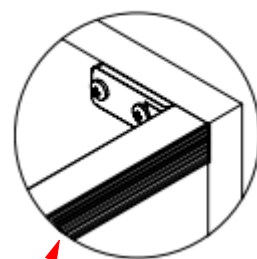
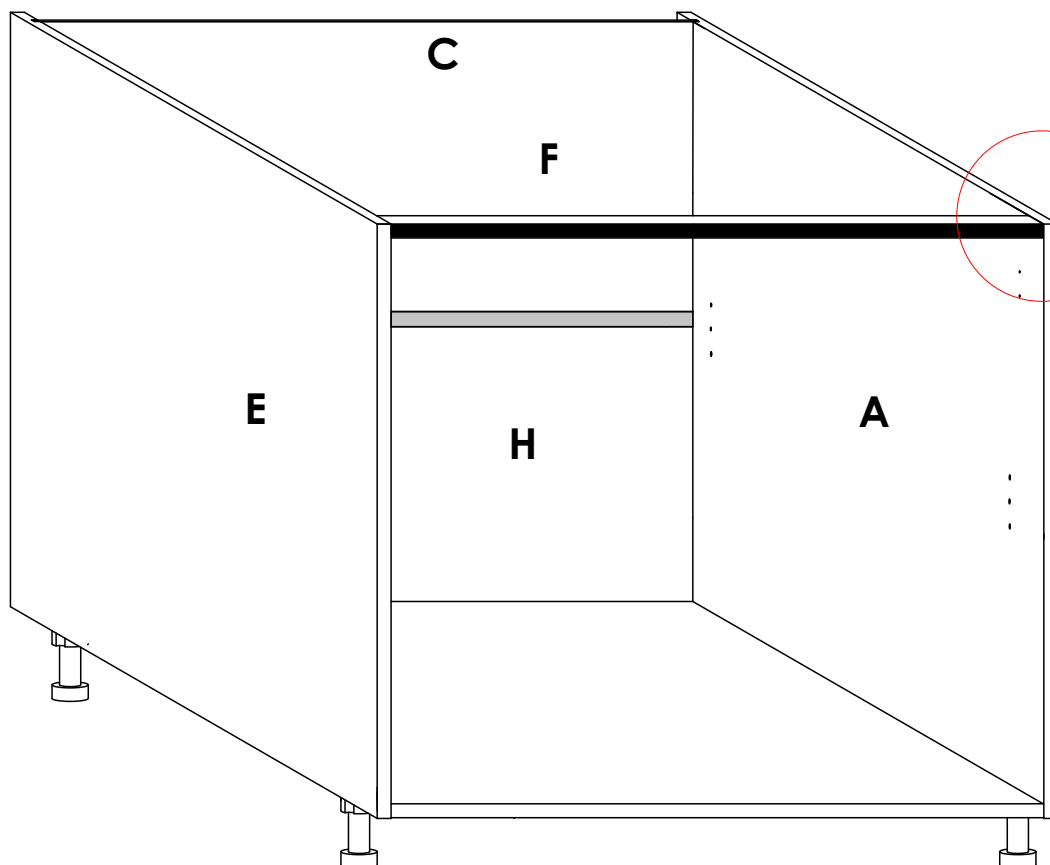
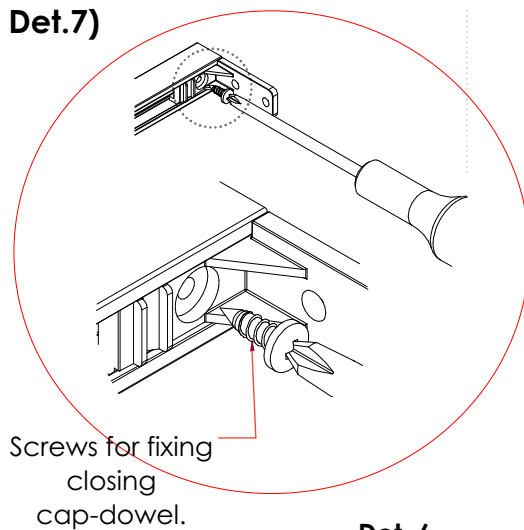
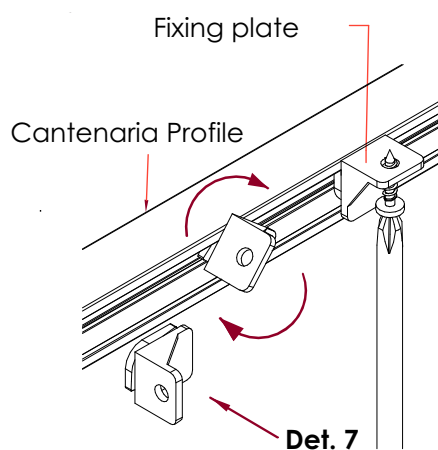
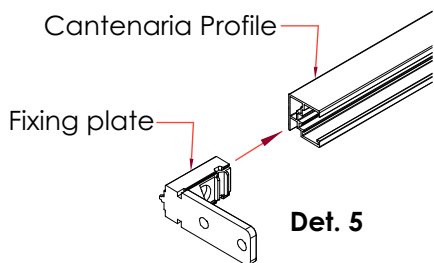
## STEP 6



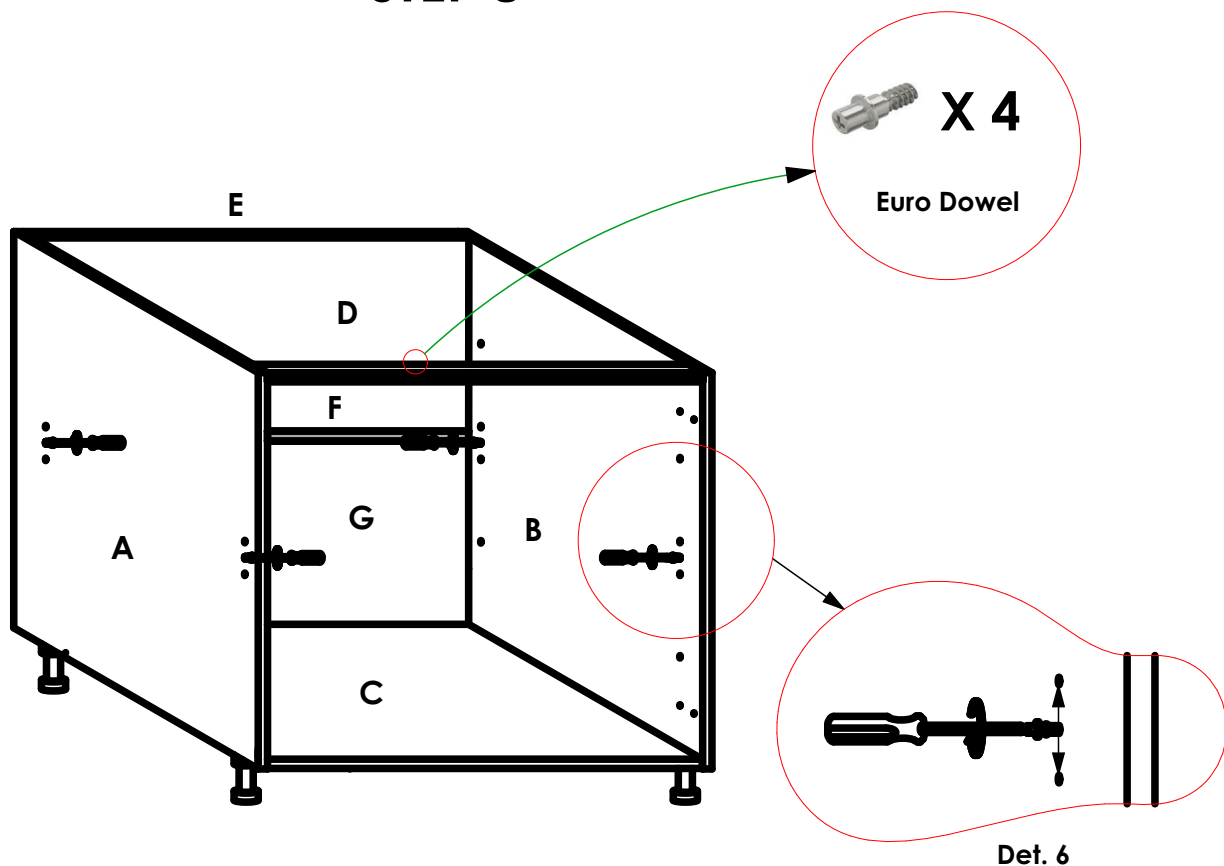
Flip the cabinet upright, place it in the desired position and adjust its height by rotating the base of the legs as shown to level.

## STEP 7

Fix the cantenaria profile as shown below. **Step 1**; Insert the end cap flush with the profile. **(View Det.5)**. **Step 2**; Use the screw provided to securely fasten the end dowel to the profile and onto the panel A and panel E. **(View Det.6)**. **Step 3**; Fix the cantenaria profile to the top using the special connecting plate. **(View Det.7)**

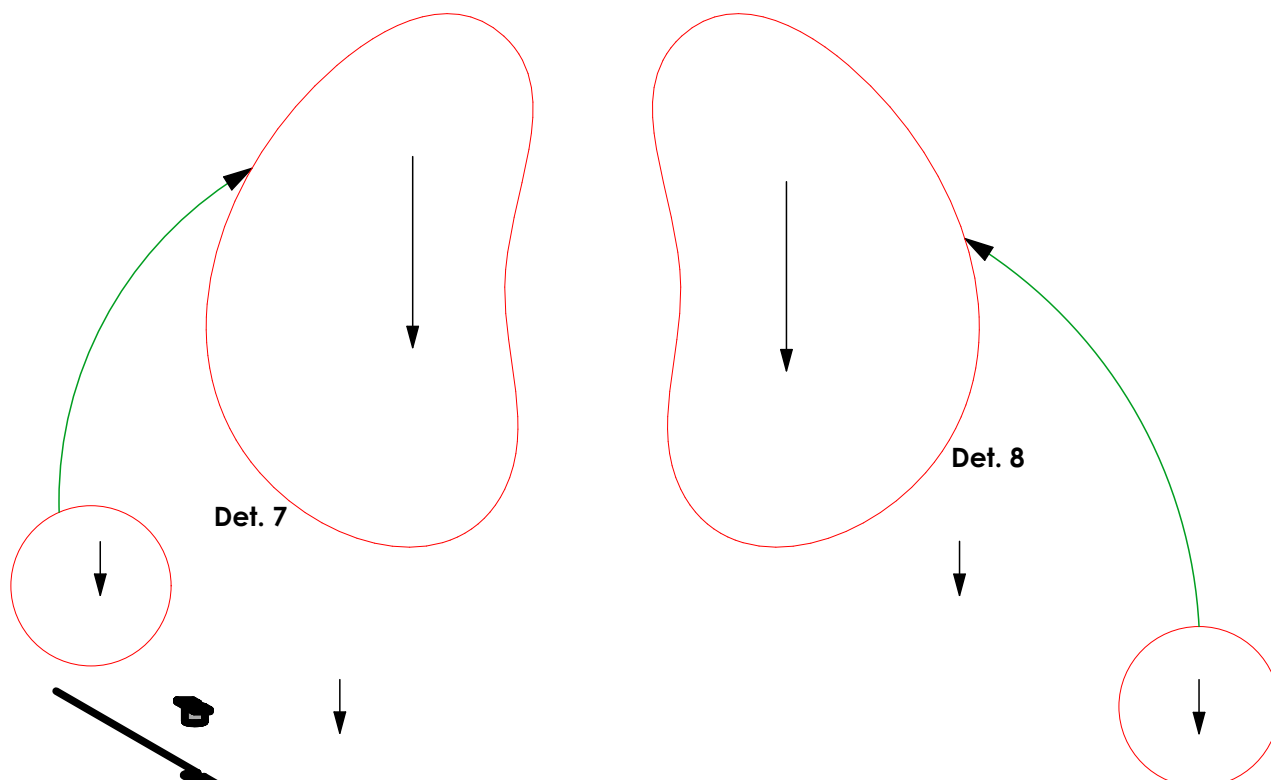


## STEP 8



Screw in the **Euro Dowels** for flipper in the shown positions. Their positions can be adjusted as shown in **Det. 6** to change the level of the shelves or to slant the shelves.

## STEP 9



Insert the **shelf supports** for flipper in the shown positions. Confirm that the orientation is as shown in **Det. 7** and **Det. 8**.

## STEP 10

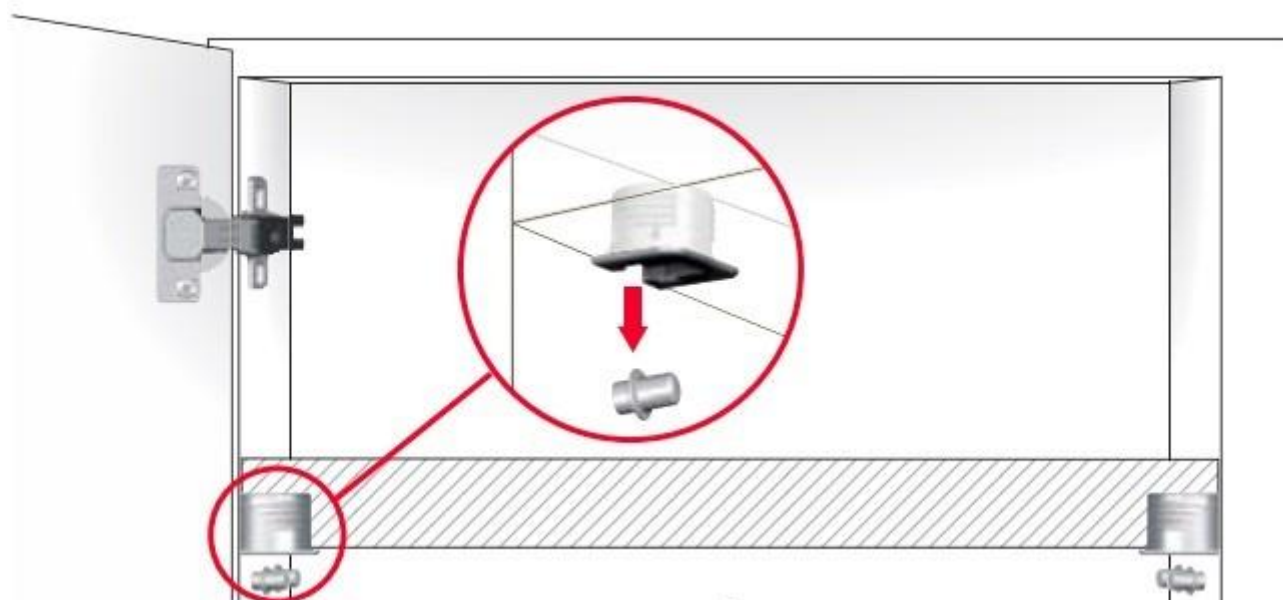
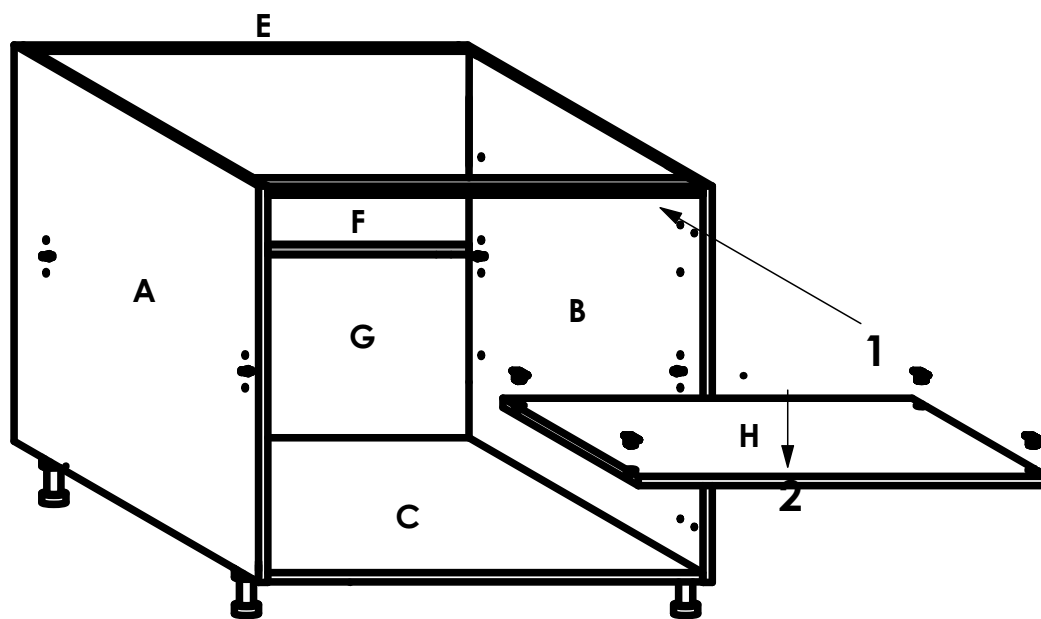


Fig. 1

1. Slide in the shelf (Panel H) above the euro dowels as shown. Slide it in until it touches the back.
2. Press down the shelf lightly such that the euro dowels snap into the shelf supports. See **Fig. 1**.

See the Door Installation guide for further instructions.