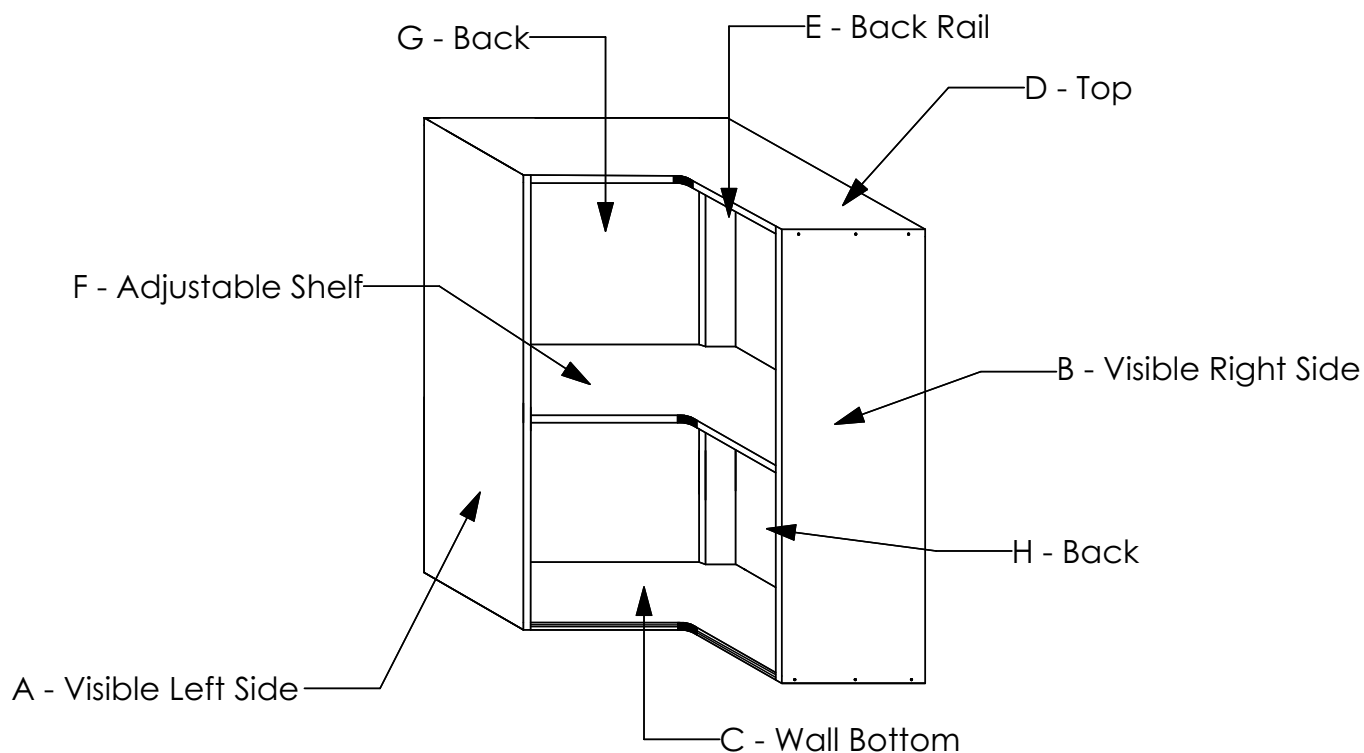


ALULINE SCREWLOC FLATPAX KITCHEN RANGE





ASSEMBLY GUIDE

L-SHAPED WALL CORNER CABINET 650mm



TOTAL NUMBER OF PANELS: 8

HARDWARE

PRODUCT	QTY	IMAGE
Screw 3.5 x 16mm	15	
Screw 4.0 x 50mm	16	
Shelf Studs	5	
Screw Nail in Anchor 8 x 80mm Yellow	4	

GENERAL INSTRUCTIONS

1. Confirm that all panels (8) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F, G, H, I, J, K & L).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Countersink the holes on the side panels before inserting the screws.
5. Ensure that the screw is perpendicular to the surface being drilled for a clean and strong joint.

TOOLS REQUIRED



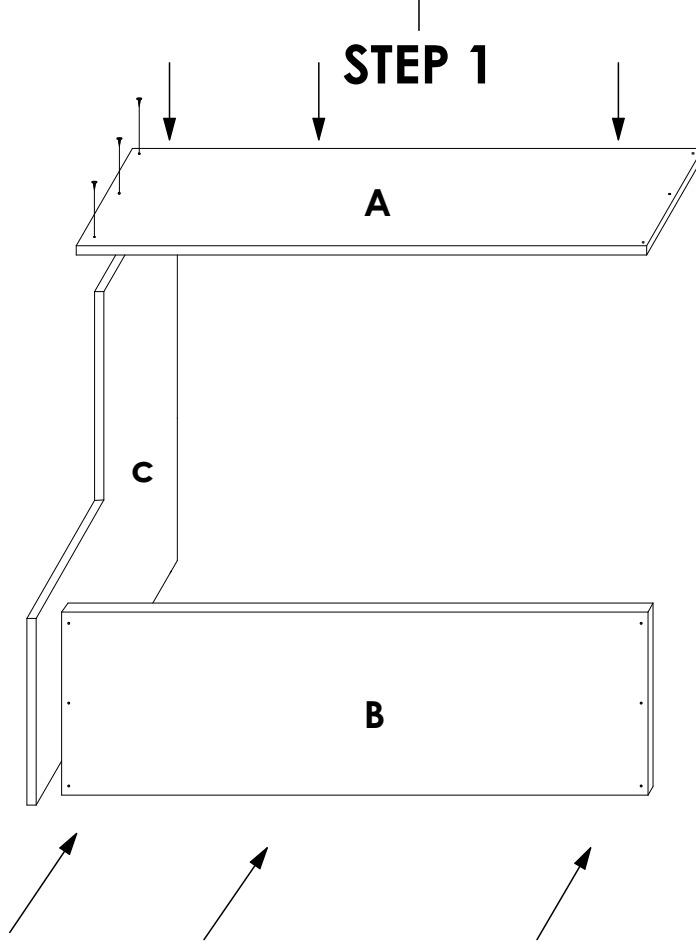
Screw Driver
(Pozidriv Head)



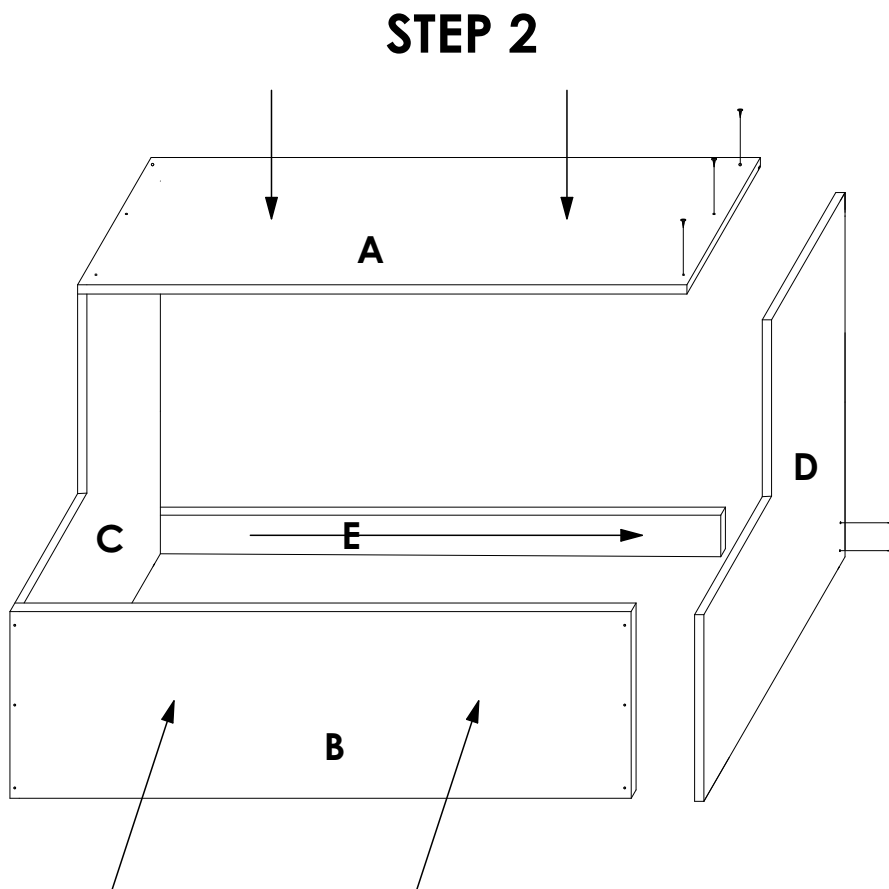
Cordless Drill



Pozi Bit (PZ2)

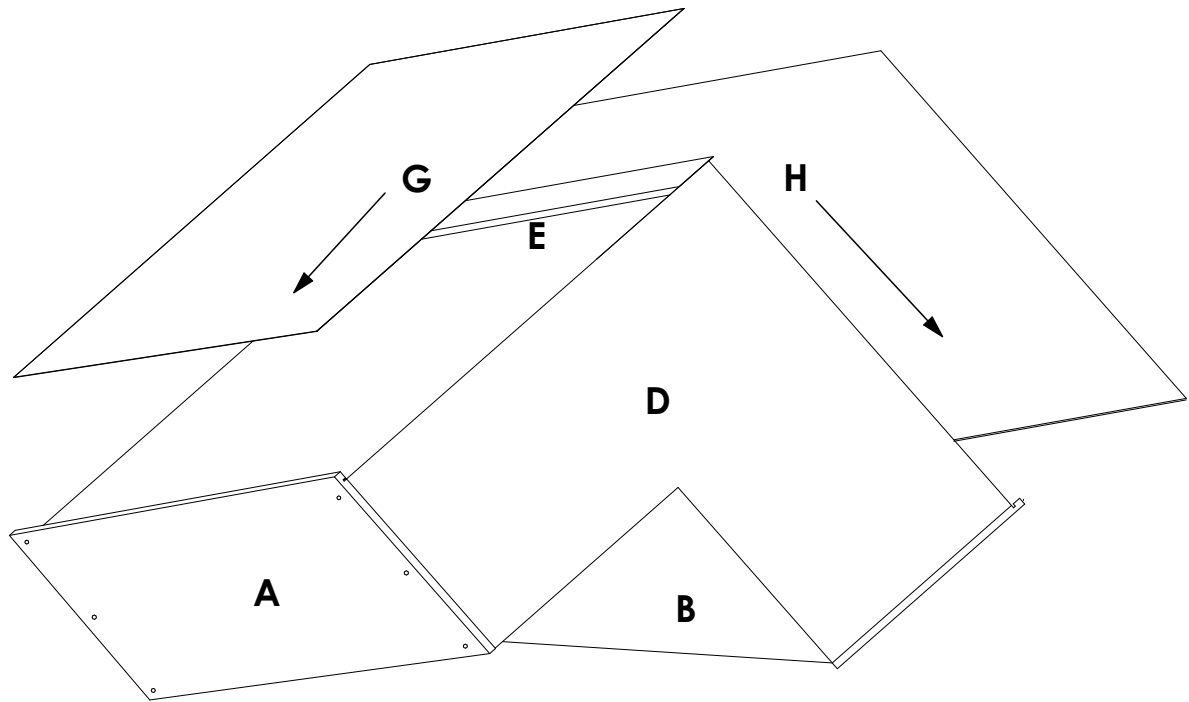


Connect panels **A & B** to panel **C** as shown. Refer to the holes and grooves on the diagram to determine the panel orientation.



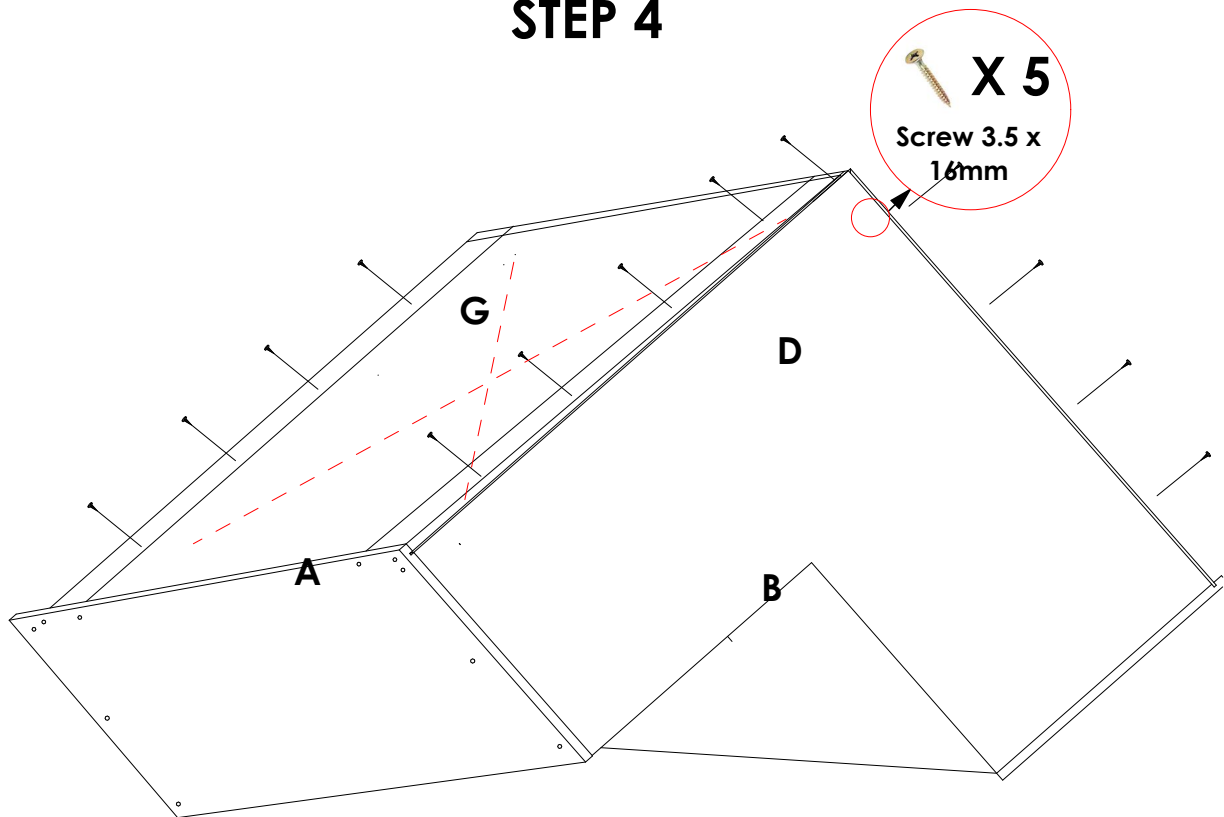
Connect panel **D** to panels **A, B & E** as shown. Refer to the holes and grooves on the diagram to determine the panel orientation.

STEP 3

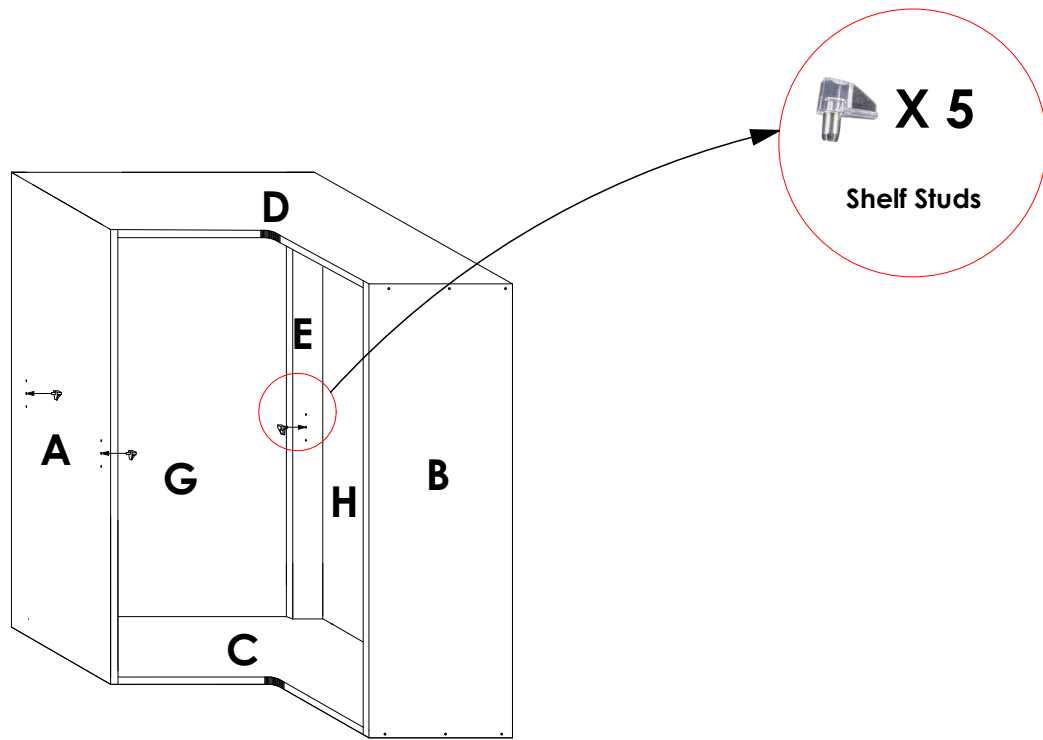


Slide 3mm panel **H & G** into the groove on panels **A & B** with the finished side facing inside the cabinet.

STEP 4

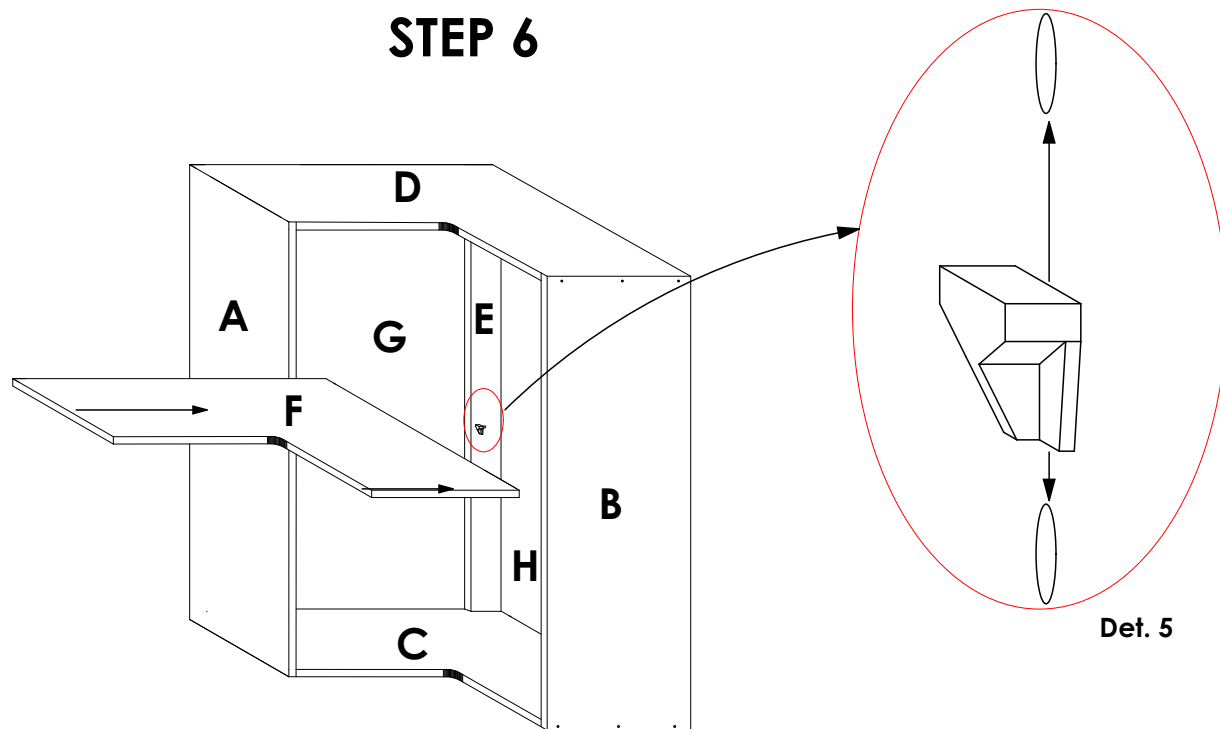


STEP 5



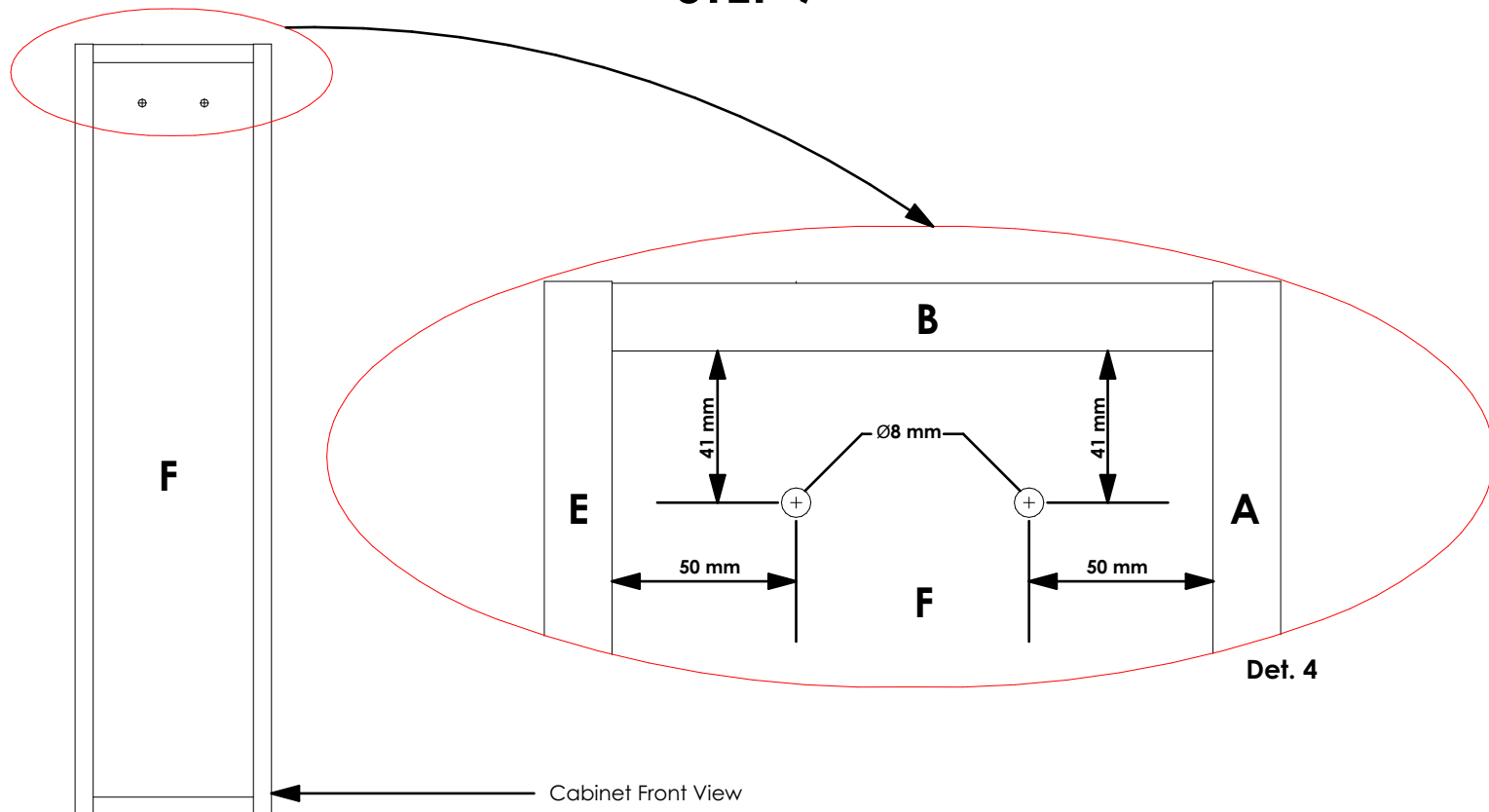
Insert the **Shelf Studs** in the shown positions.

STEP 6



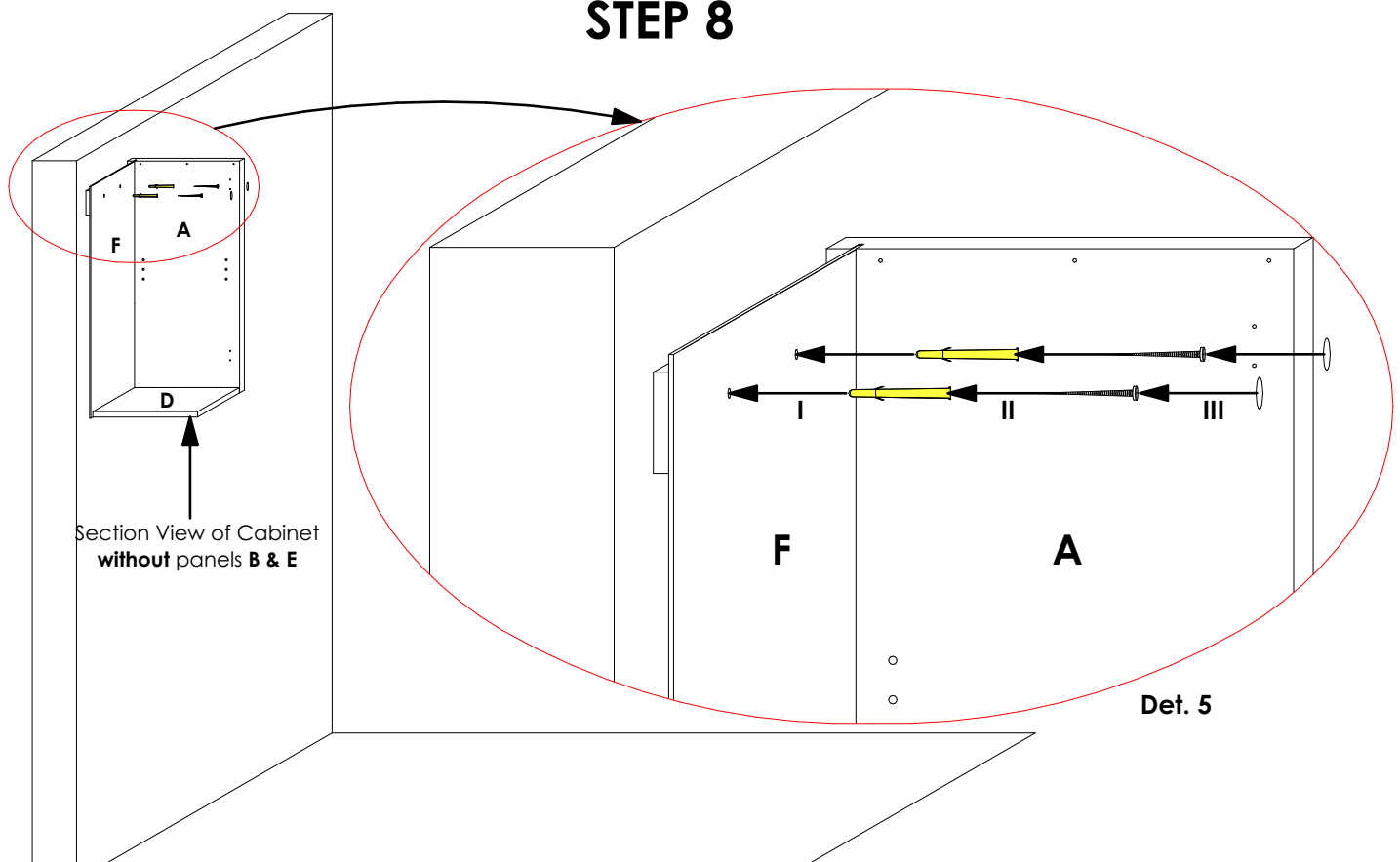
Slide in panel **G** as shown, such that it sits on the four shelf studs. The level of the shelf is adjustable by shifting the position of the shelf studs as shown in **Det. 5**. See Door Installation Guide for further instructions.

STEP 7



Using an **8mm Drill Bit**, gently drill two holes **through** panels **F & C** in the positions shown in **Det. 4**. **Countersink** the holes such that the **Screw Head** will be **flush** with the surface of panel **F**.

STEP 8



- Raise the cabinet on the wall up to the desired level. Mark the drill points on the wall through the holes drilled in **Step 4** ensuring that the cabinet is both **upright** and **level**.
- Lower the cabinet and using an **8mm drill bit**, drill **80mm deep** holes on the wall, through the marked points.
- Separate the **yellow plug** from the nail in anchor.
- Raise the cabinet and using a **rubber mallet**, gently knock in the plug through panels **F & C** and into the **wall** (See **Det. 5**).
- Screw the **nail in anchor** into the **yellow plug** ensuring that the **screw head** is **flush** with the surface of panel **F** (See **Det. 5**).
- Stick the **Screw Caps** onto the **screw heads** to conceal them (See **Det. 5**).

STEP 9 (WALL GOLA PROFILE INSTALLATION)

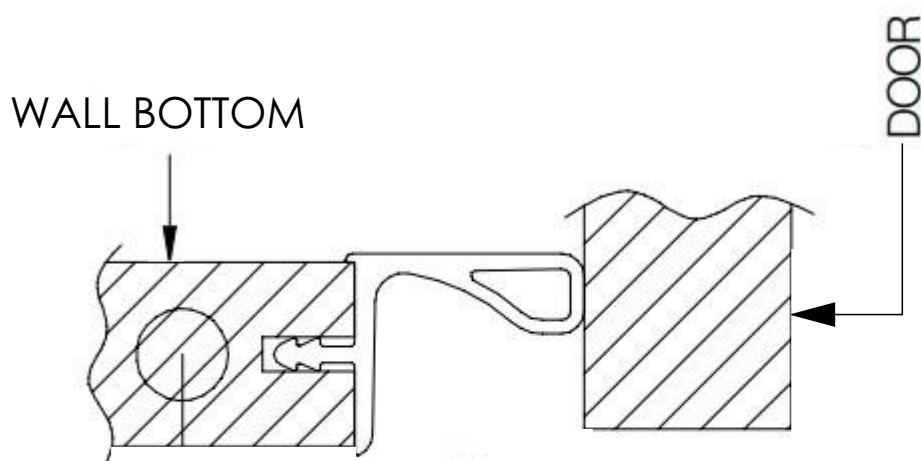
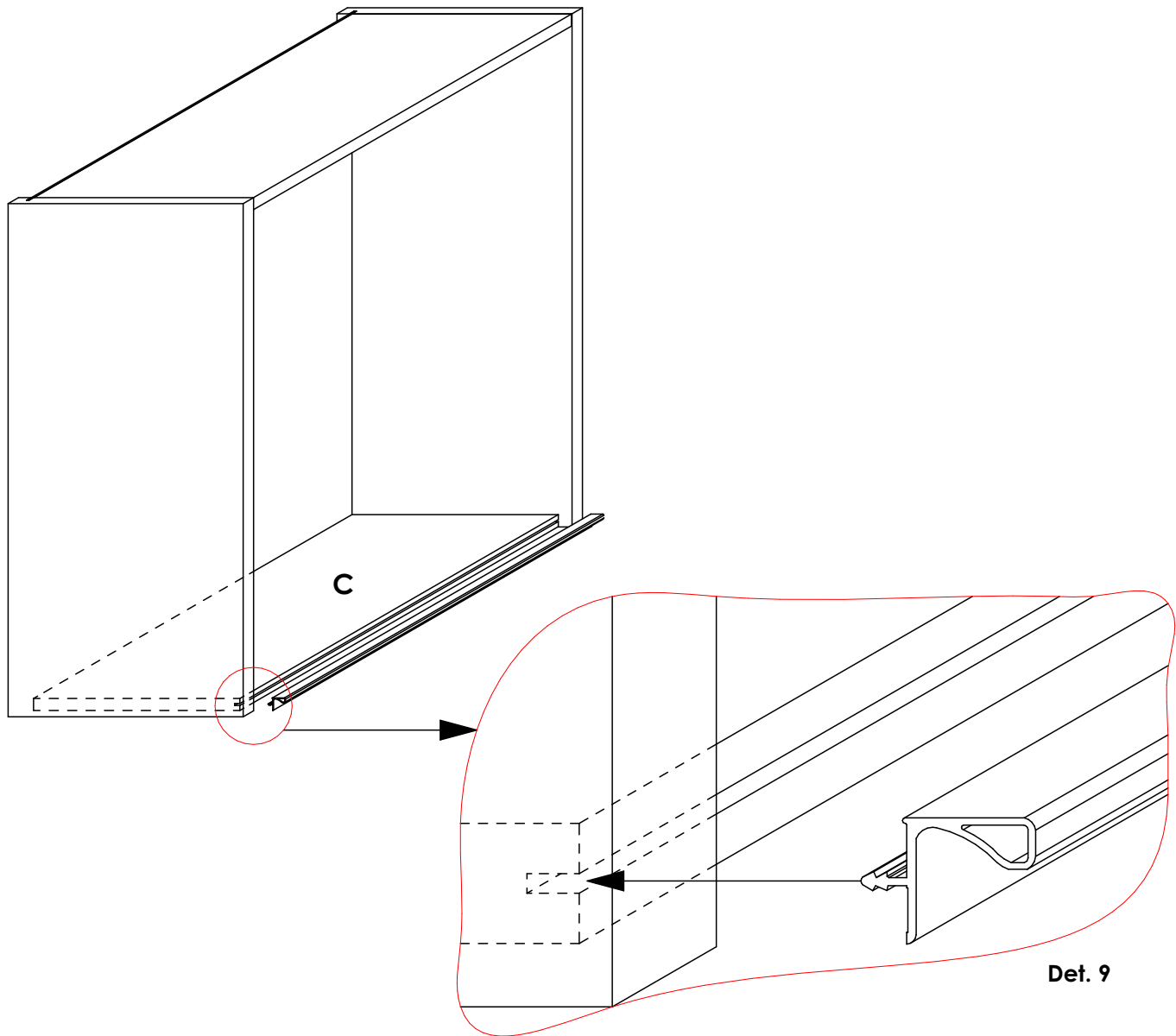


Fig. 2

Knock in the Wall Gola Profile in the shown position on panel **C**. See **Det. 9** and **Fig. 2**.
N/B. Kindly note that the wall gola profile is ordered separately as per client's colour choice.