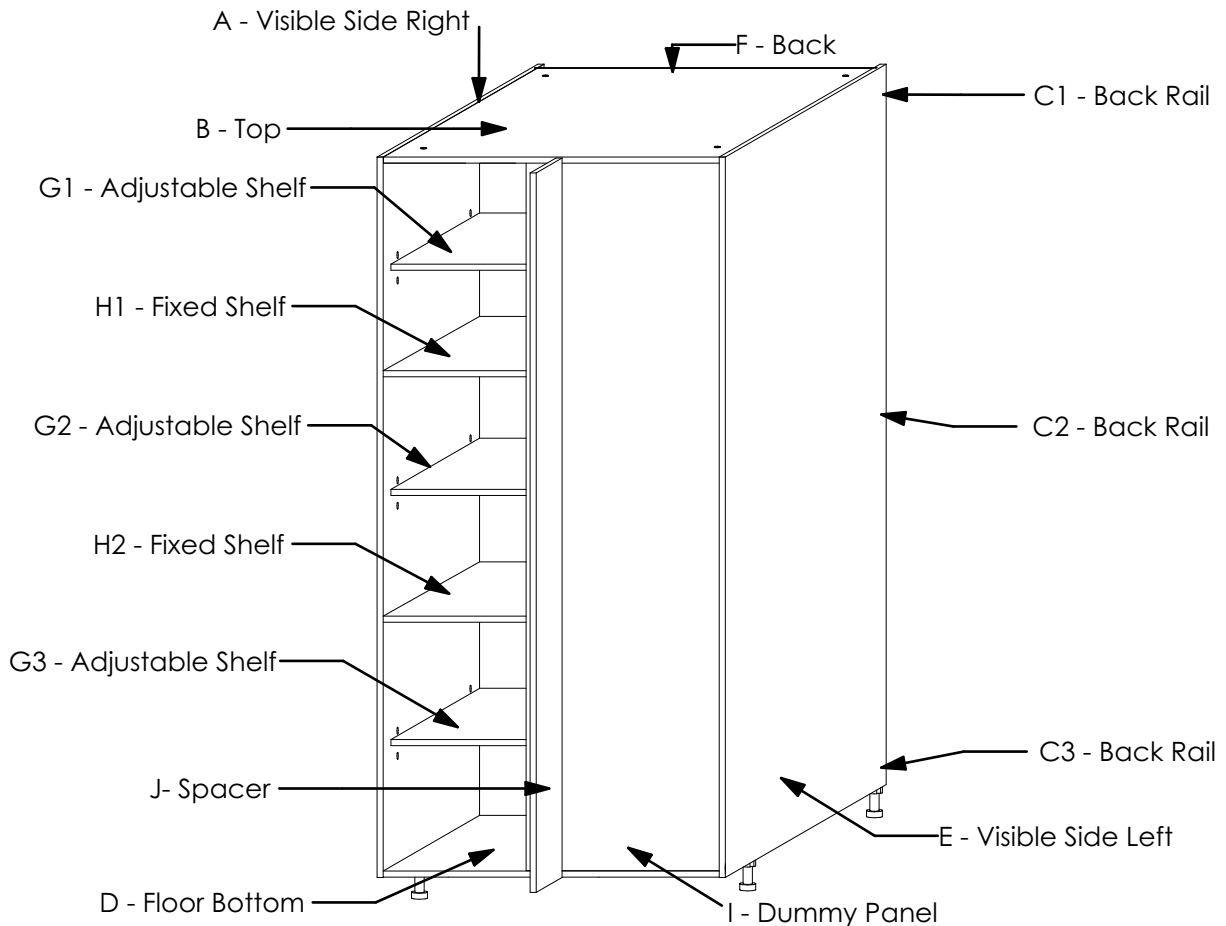


# EDGLINE QUICKLOC FLATPAX KITCHEN RANGE







## ASSEMBLY GUIDE

### TALL CORNER RIGHT HINGE OPENING 1050mm



#### HARDWARE

#### TOTAL NUMBER OF PANELS: 15

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34mm	29	
Sys5 Cam 3000 15X14mm	29	
Wooden Dowel Titus 8 x 30mm	58	
Screw 3.5 x 16mm	22	
Plinth Leg With Base H100mm Kit	5	
Cabinet Connecting Screw Kit	8	
H Profile Backer Connector	1	
Shelf Support Flipper 14mm Kit	12	

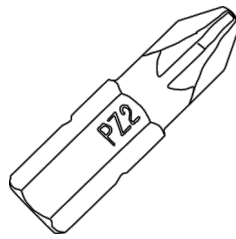
## TOOLS REQUIRED



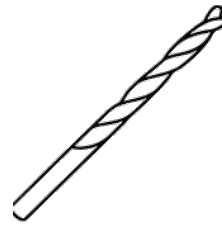
Screw Driver  
(Pozidriv Head)



Cordless Drill



Pozi Bit (PZ2)



8mm Drill Bit

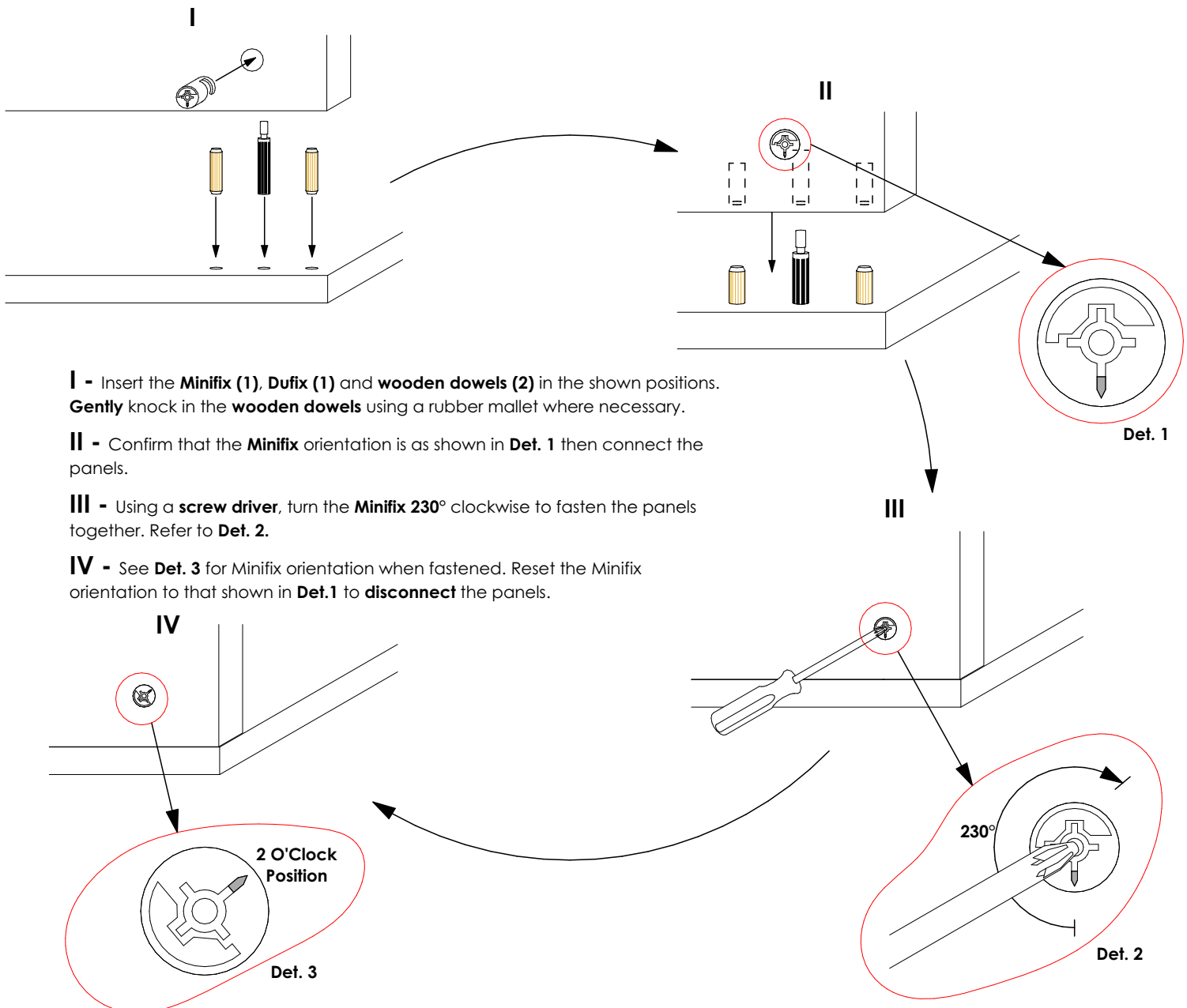


Rubber Mallet

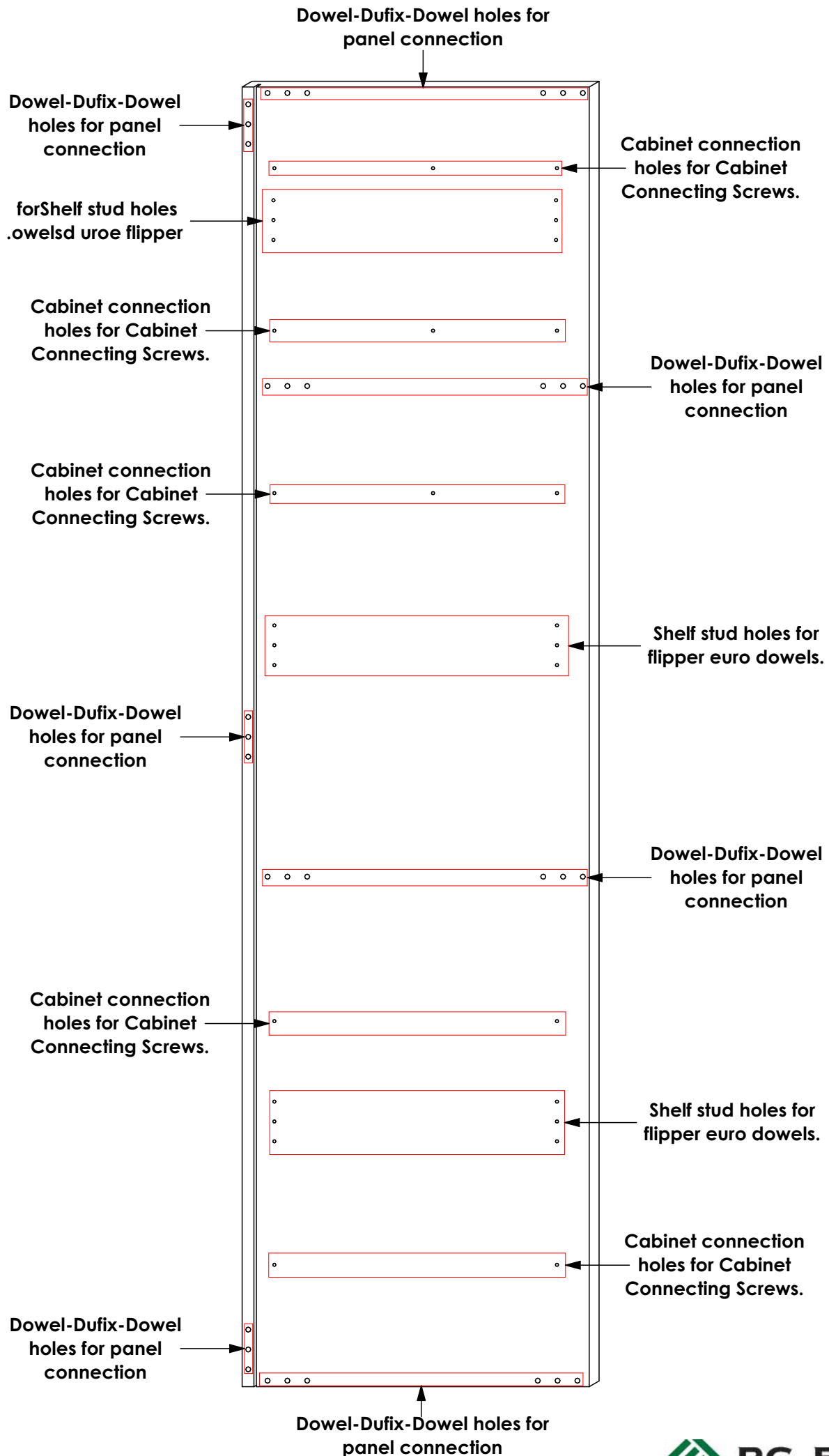
## GENERAL INSTRUCTIONS

1. Confirm that all panels (15) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A,B,1C,2C,3C,D,E,F,G1,G2,G3,H1,H2,1&J)
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

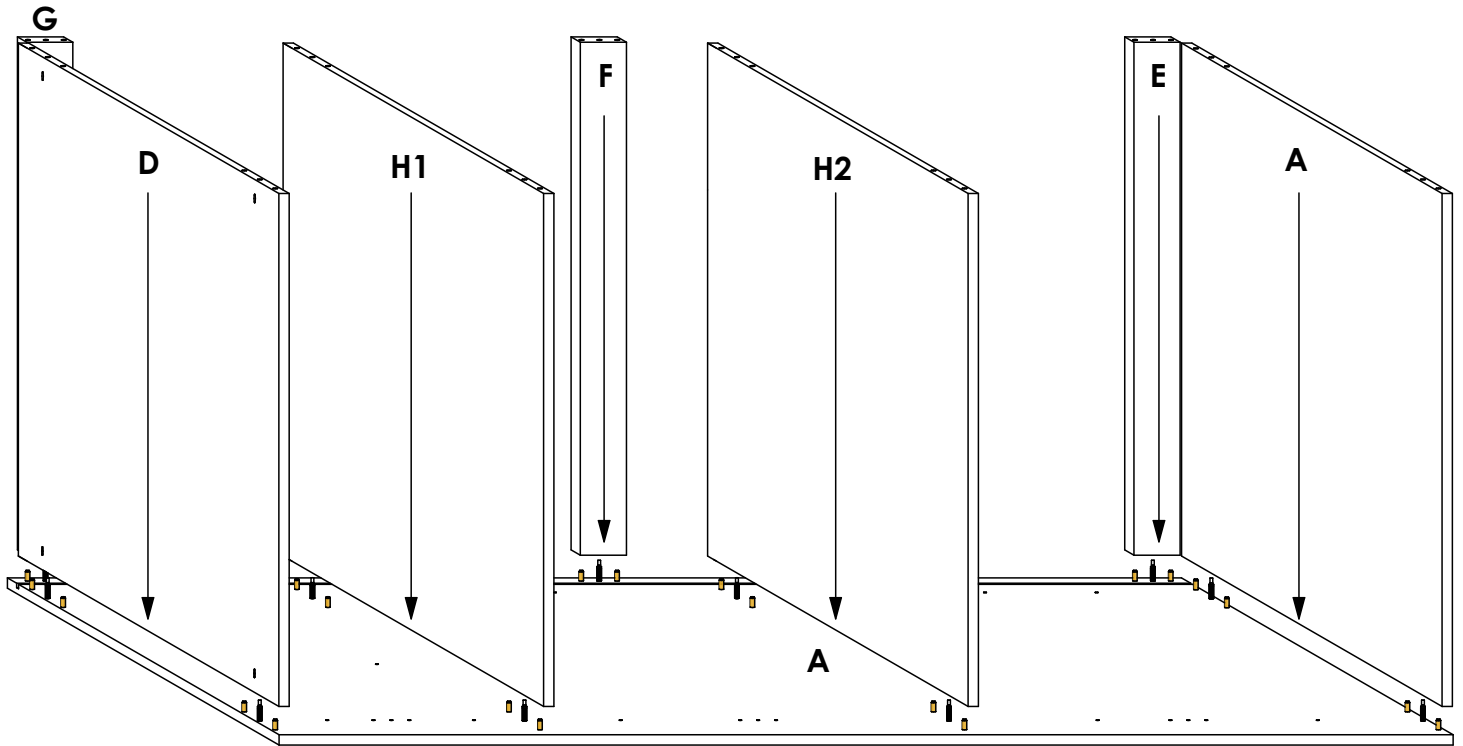
## PANEL CONNECTION AND FASTENING



# PILOT HOLES KEY FOR SIDE PANELS

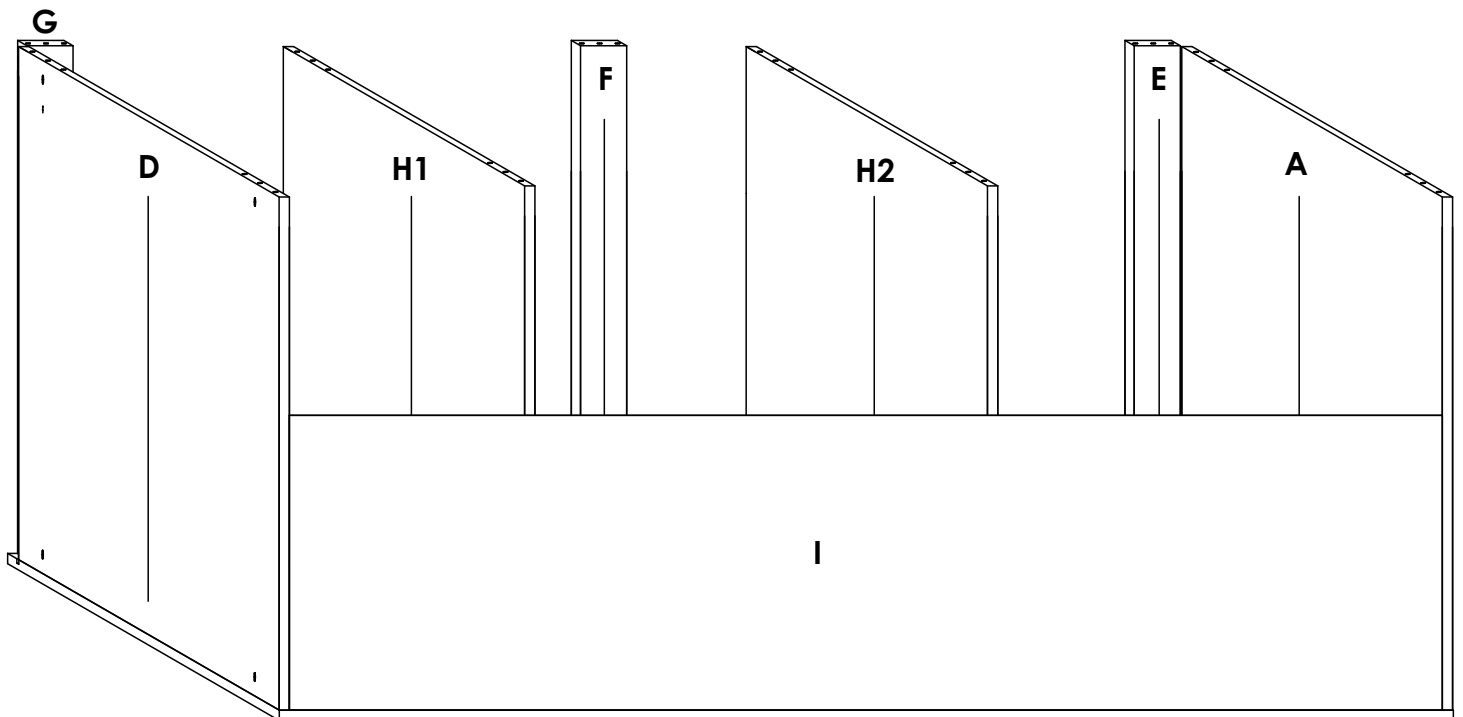


## STEP 1



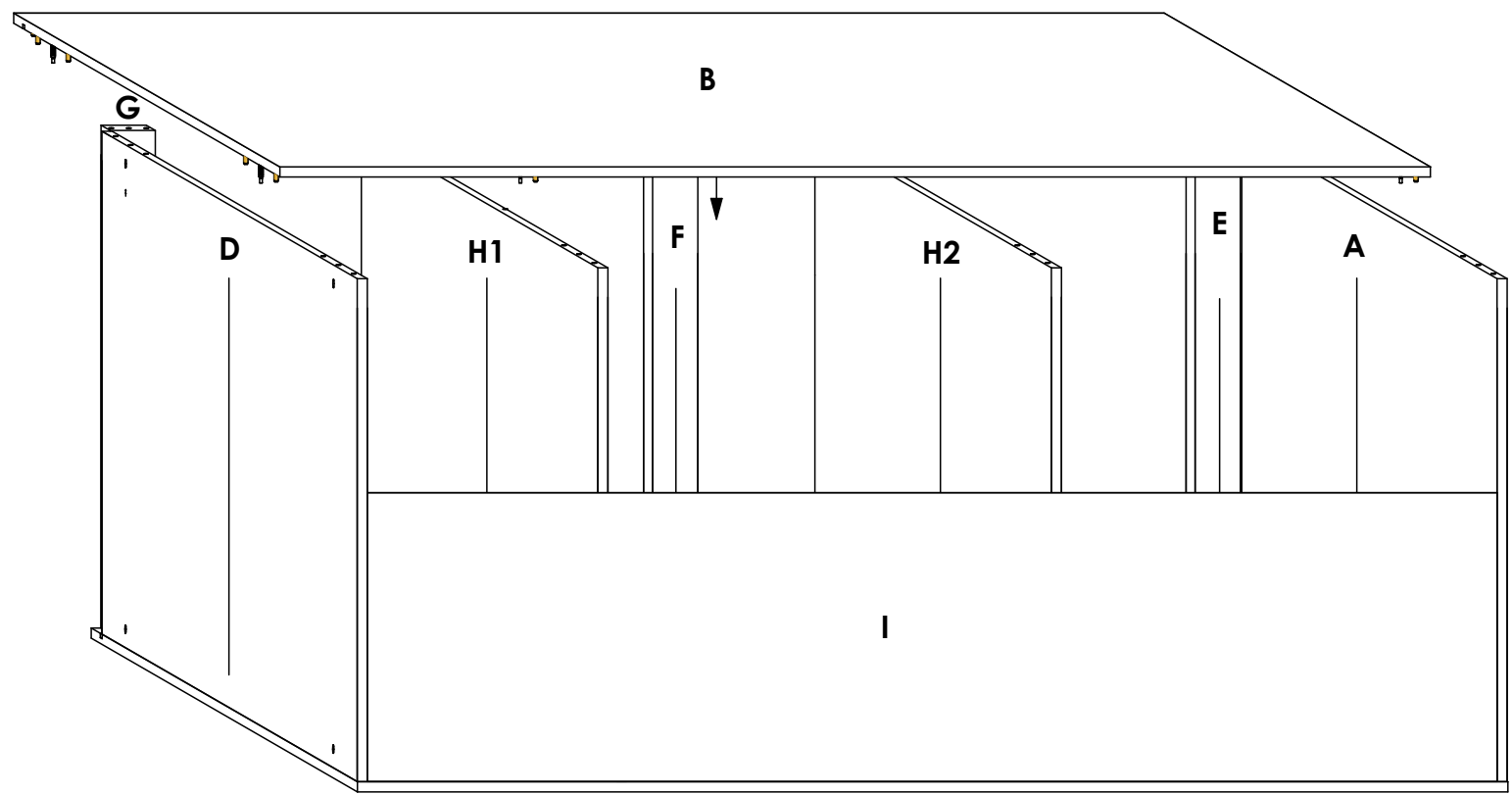
Connect panels **C,D, E, F, G & H** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

## STEP 2

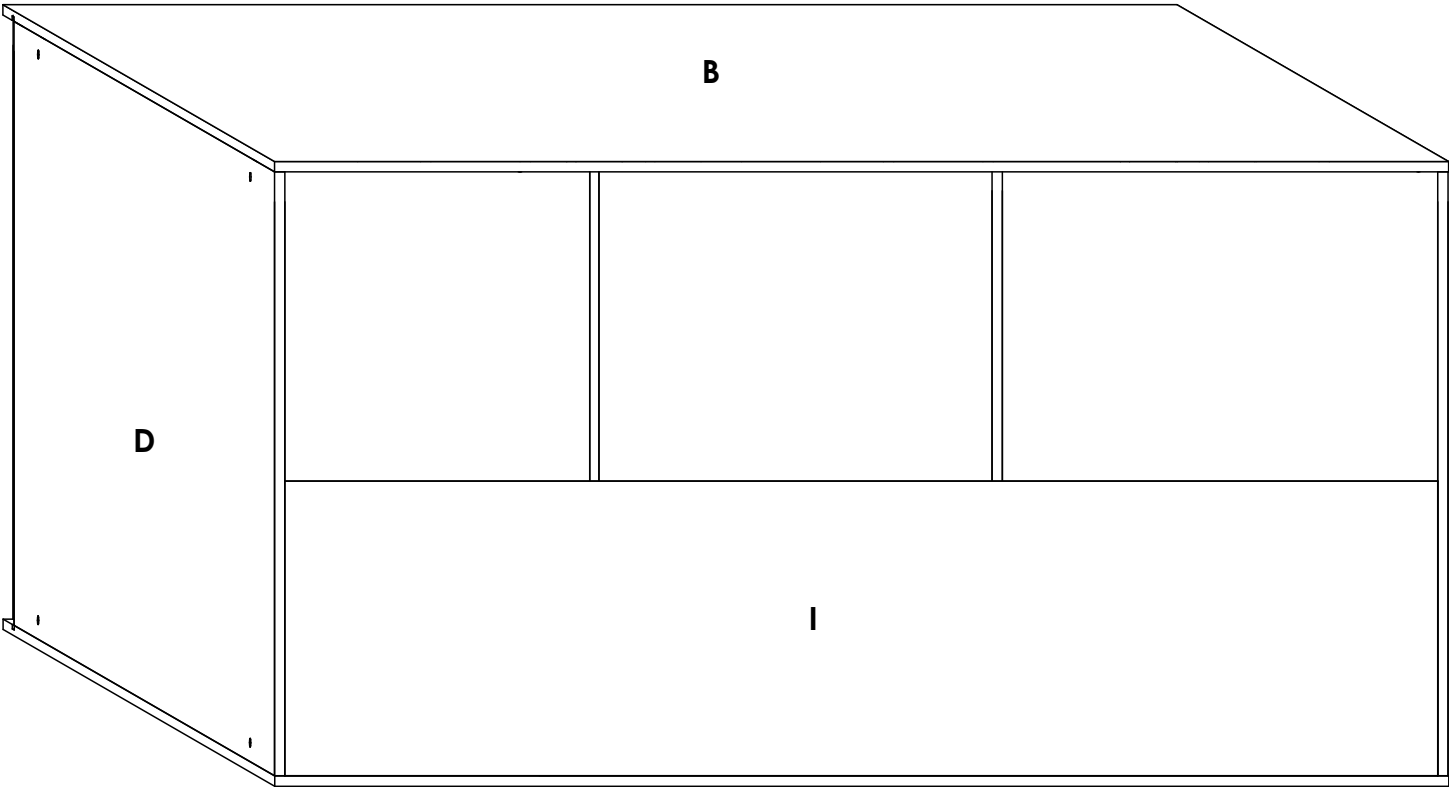


Connect panel **I** to panels **C&D** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

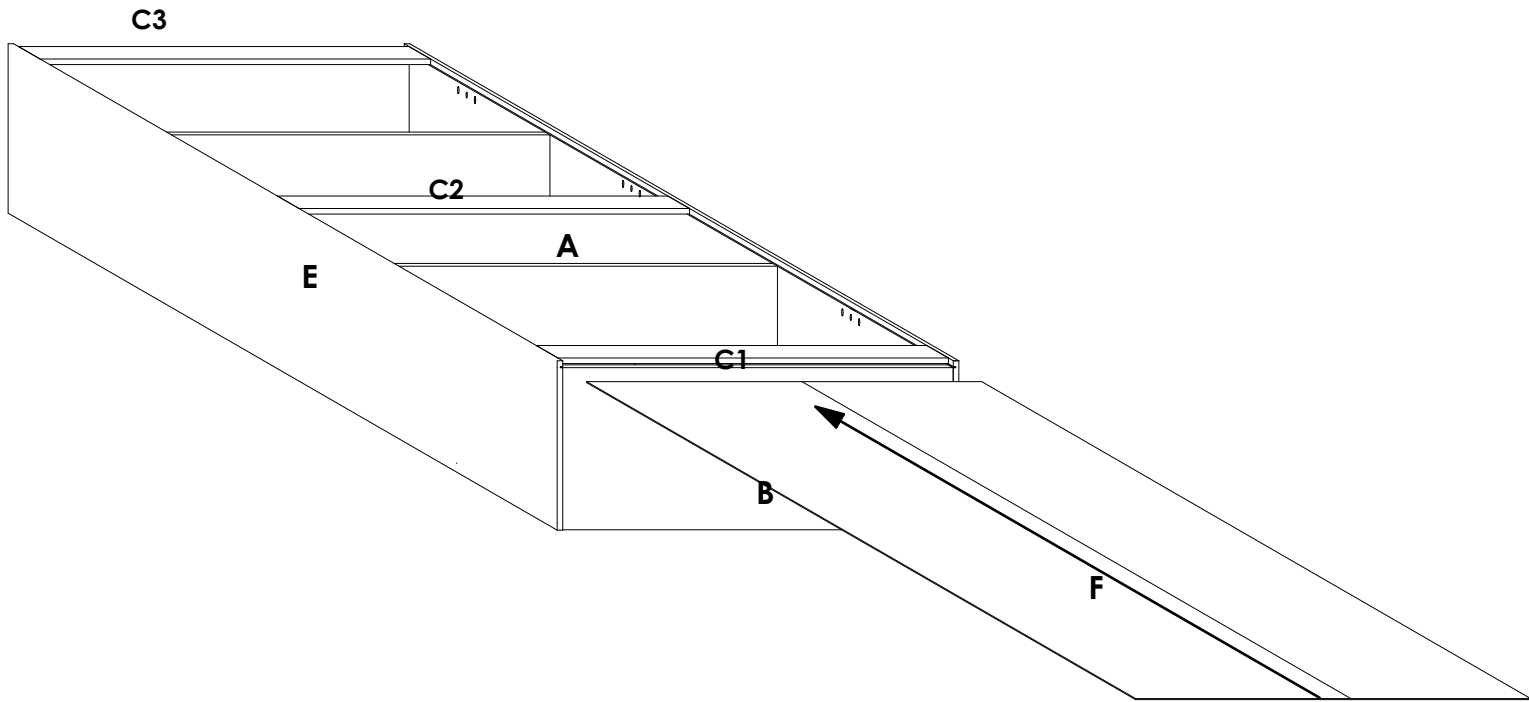
# STEP 3



Connect panel **B** to panels **C, D, E, F, G & H** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

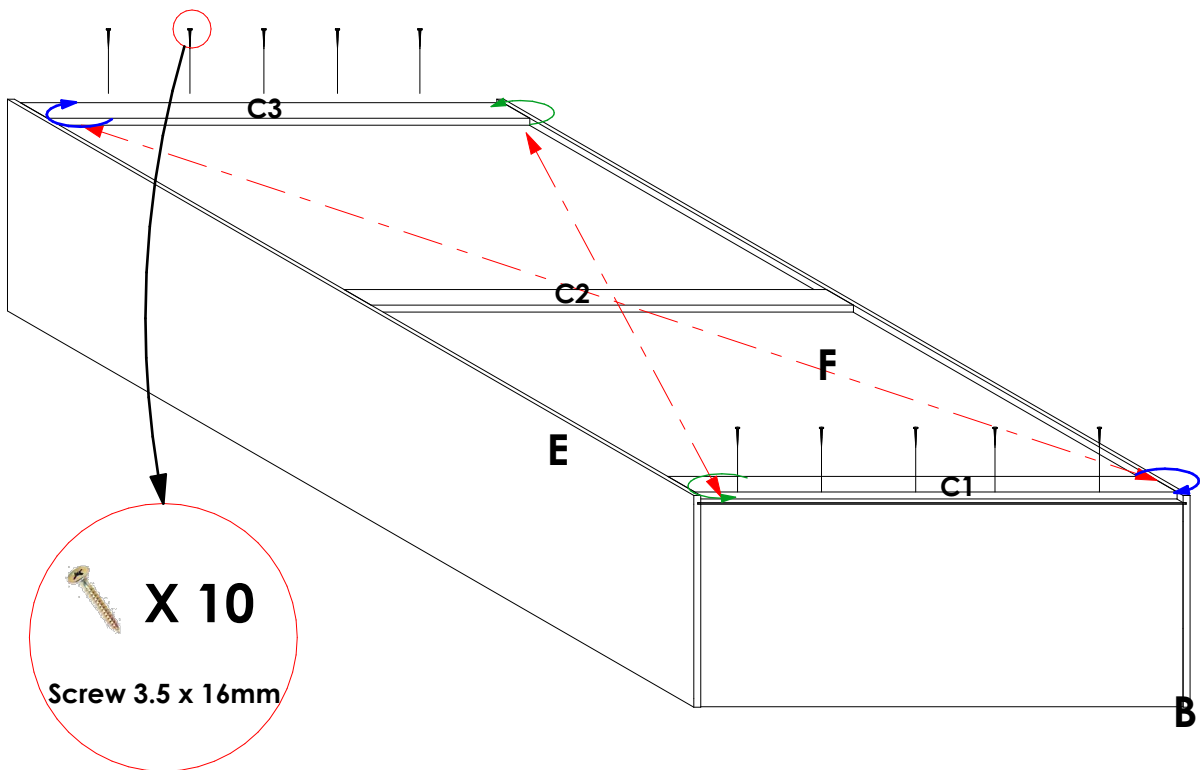


## STEP 4



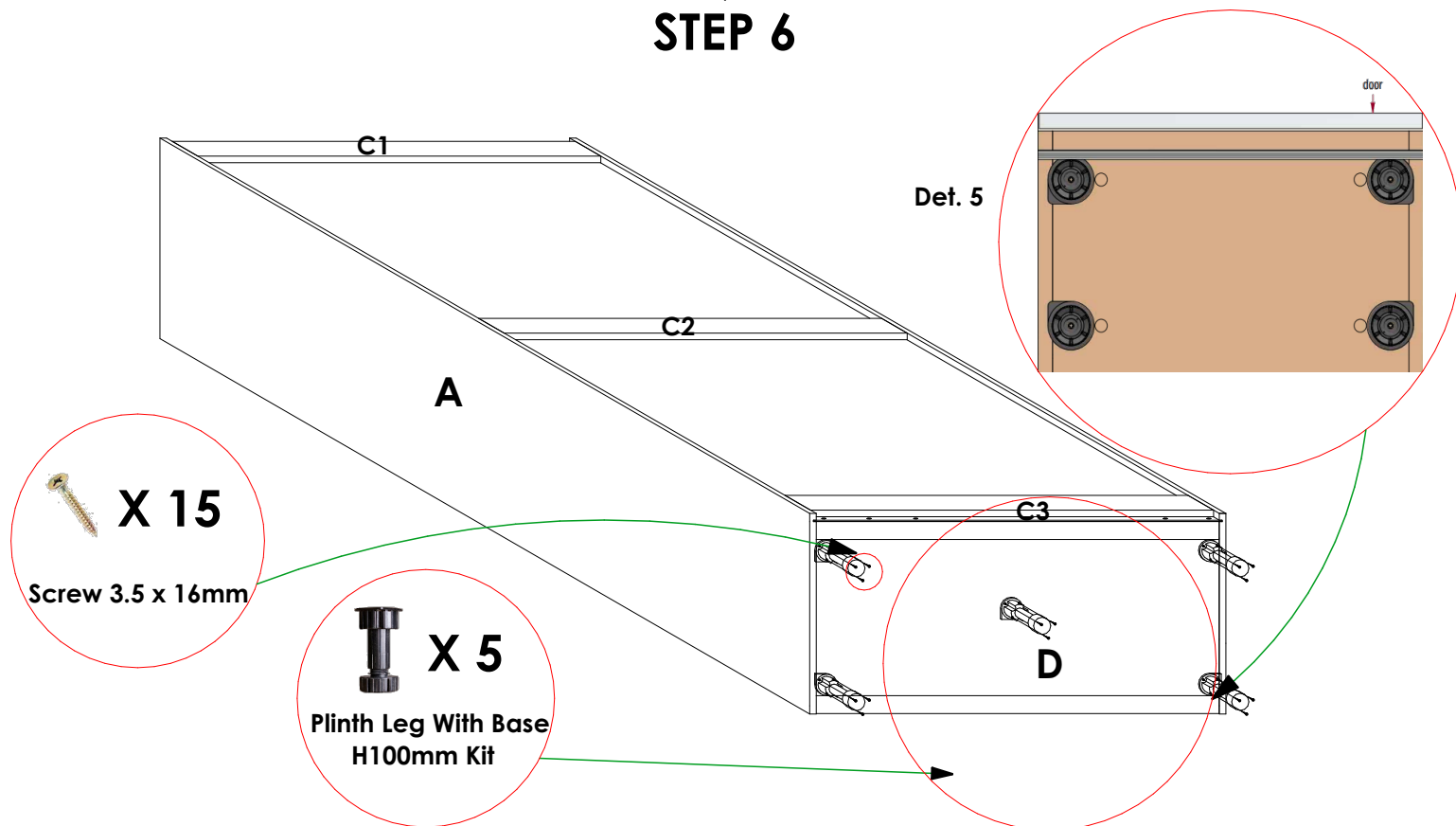
Slide the 3mm panel (F) into the groove on panels A & E with the finished side facing down.

## STEP 5



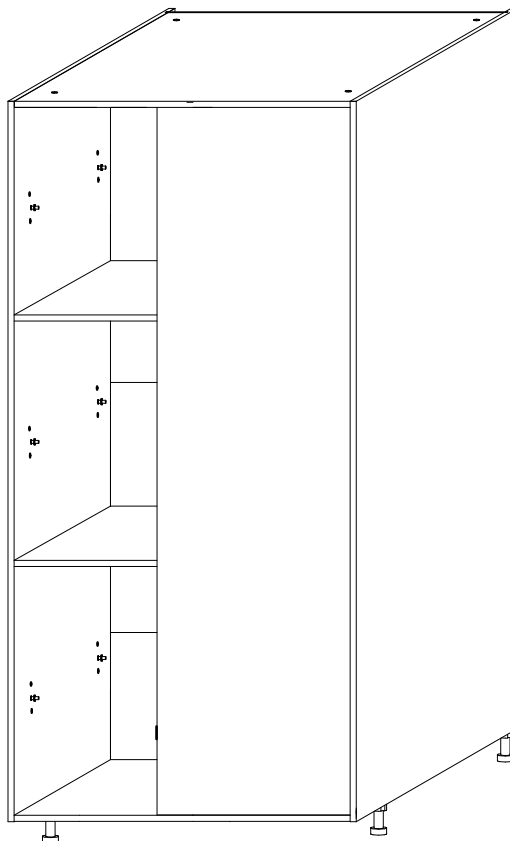
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel F to panels B & D as shown using **Screw 3.5 X 16mm**.

## STEP 6



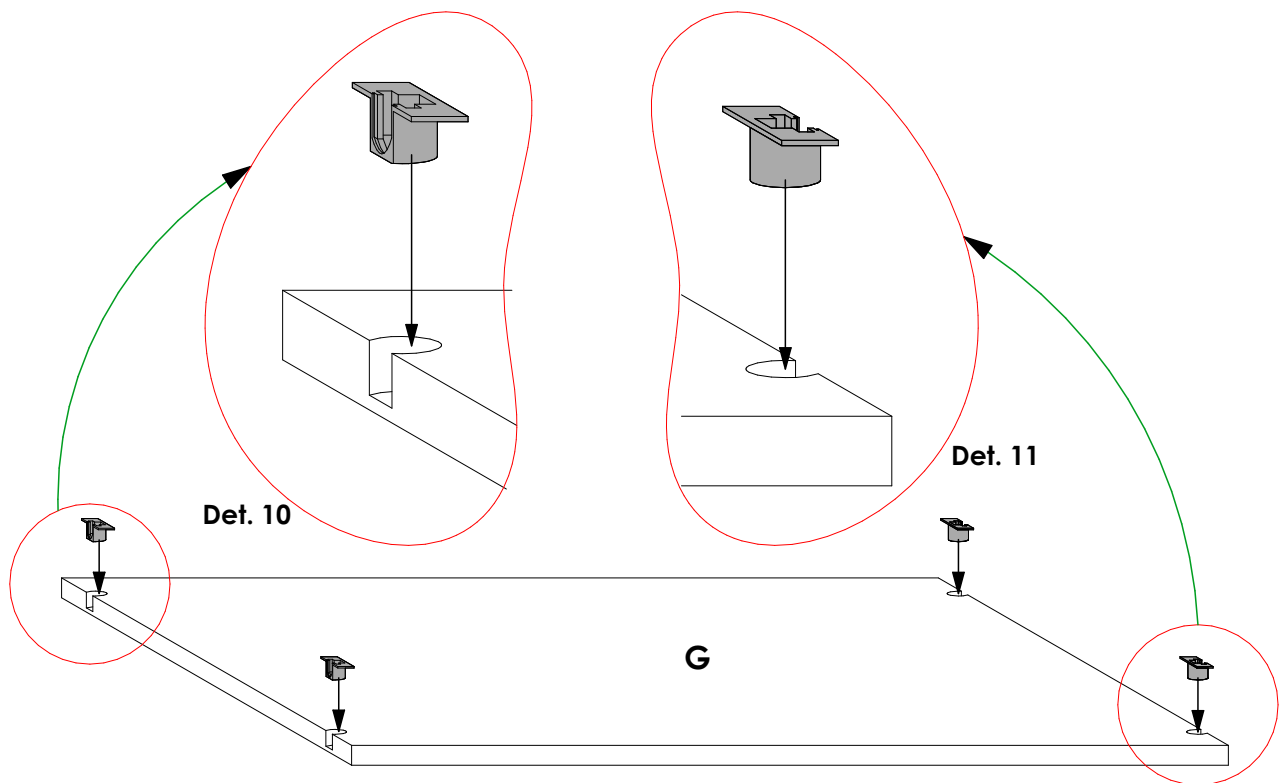
Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **D**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **D**.

## STEP 7



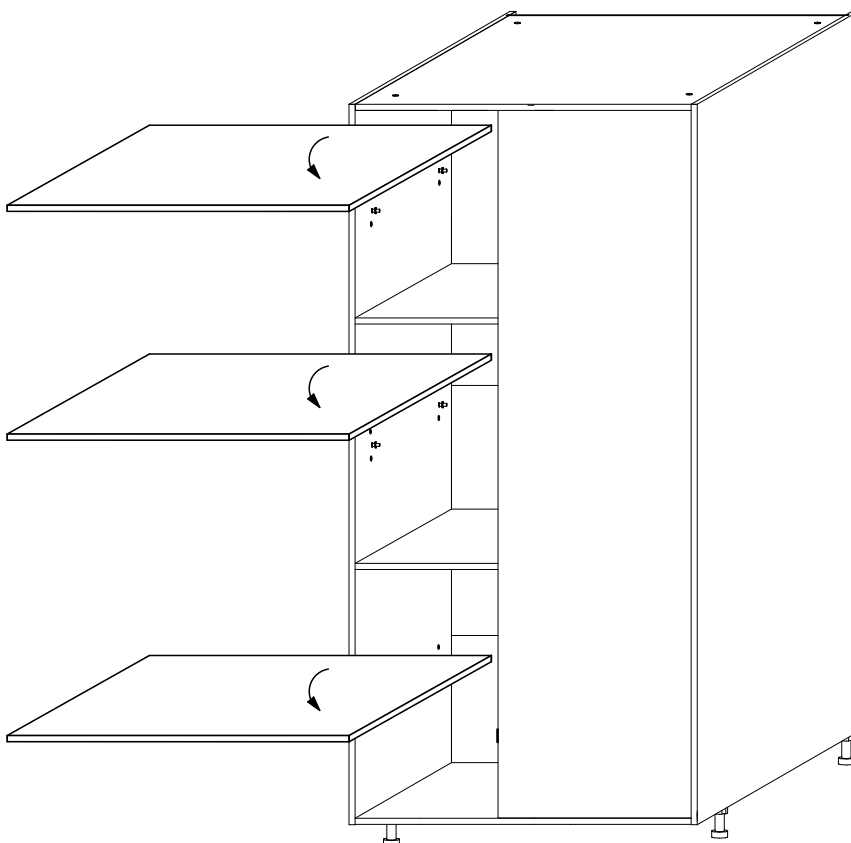
Flip the cabinet upright down as shown and confirm that the legs are secured firmly.

## STEP 8



Insert the **shelf supports** for flipper in the shown positions. Confirm that the orientation is as shown in **Det. 10** and **Det. 11**.

## STEP 9





## STEP 10

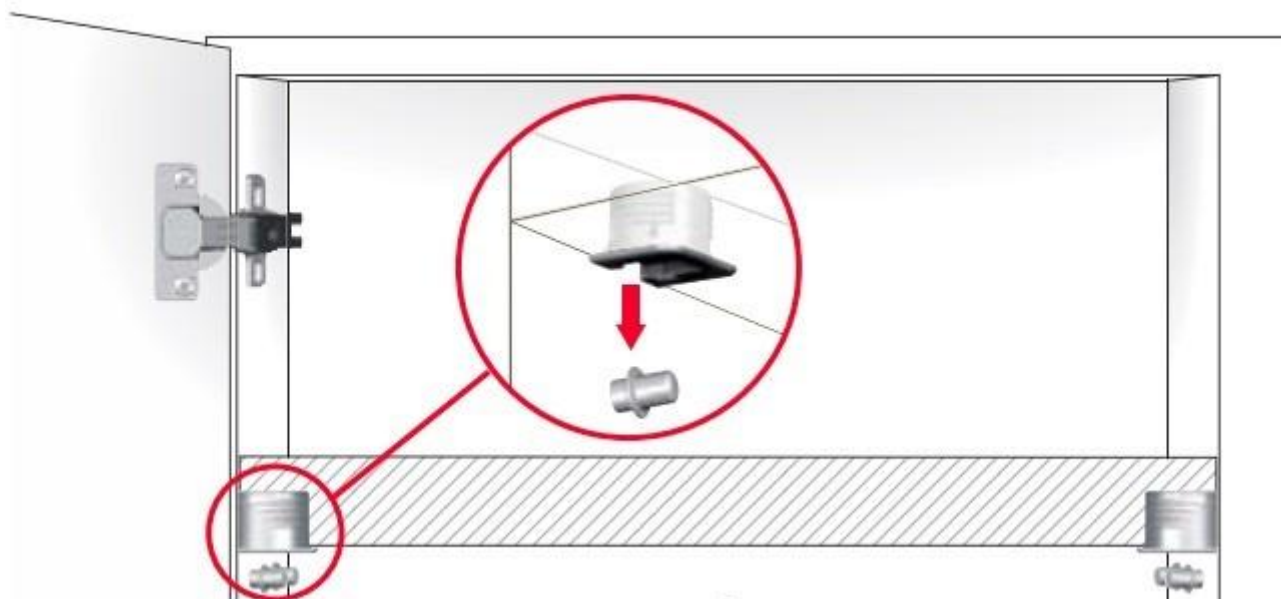


Fig. 1

Insert the shelf (Panel I) as shown. Raise it above the **Euro Dowels** with the **Shelf Supports** facing down. Gently press down the shelf to snap the Euro Dowels into the Shelf Supports, **see Fig. 1**.

See the Door Installation guide for further instructions.

