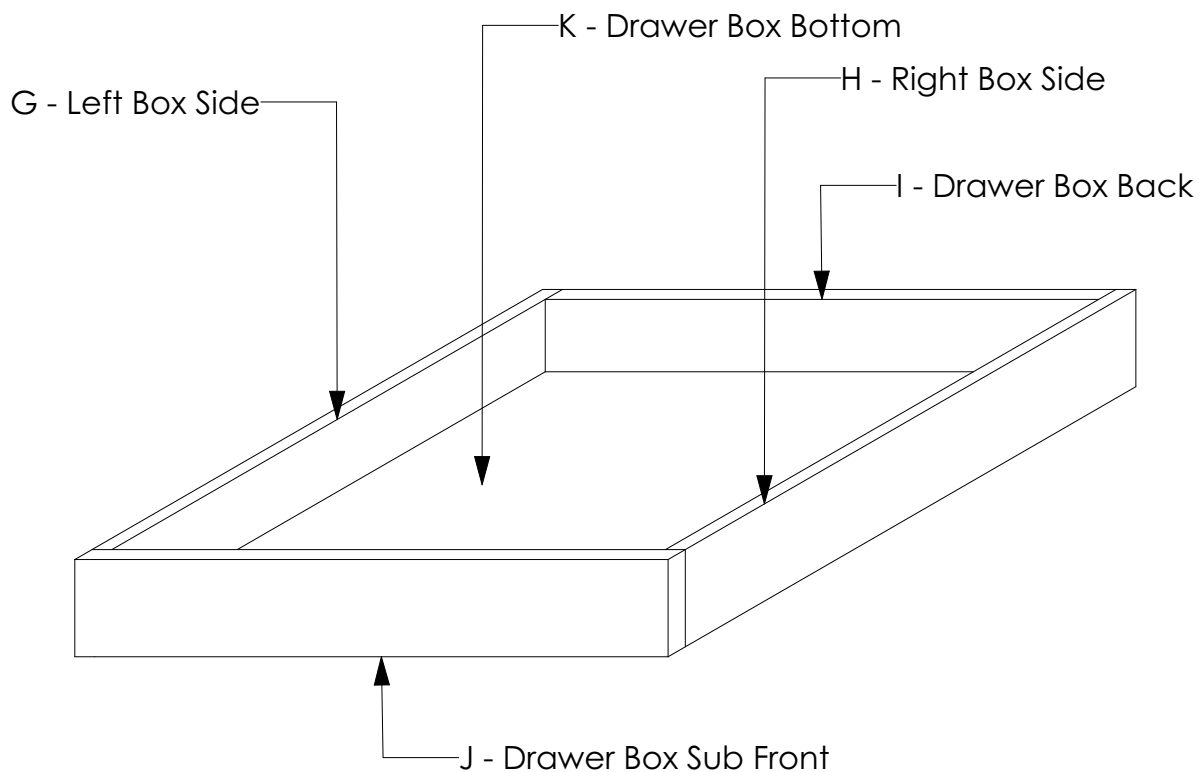




QUICKLOC FLATPAX KITCHEN RANGE

ASSEMBLY GUIDE

DTC DMOTION WOODEN DRAWER BOX HEIGHT 1



HARDWARE

TOTAL NUMBER OF PANELS: 5

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	8	
Sys5 Cam 3000 15 x 14 mm	8	
Screw 3.5 x 16mm	12	
Screw 4.0 x 30mm	2	
DTC DMotion For 18mm 500mm Left&Right	1	
Locking Device Left & Right	2	
Front Adjustment Bracket Knock In	2	
Dome Screw M4 x 25	2	

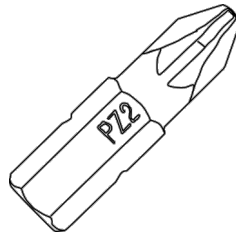
TOOLS REQUIRED



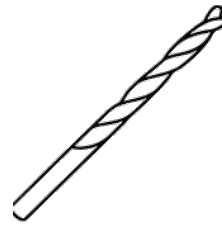
Screw Driver
(Pozidriv Head)



Cordless Drill



Pozi Bit (PZ2)



8mm Drill Bit

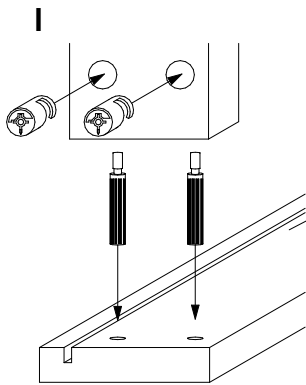


Rubber Mallet

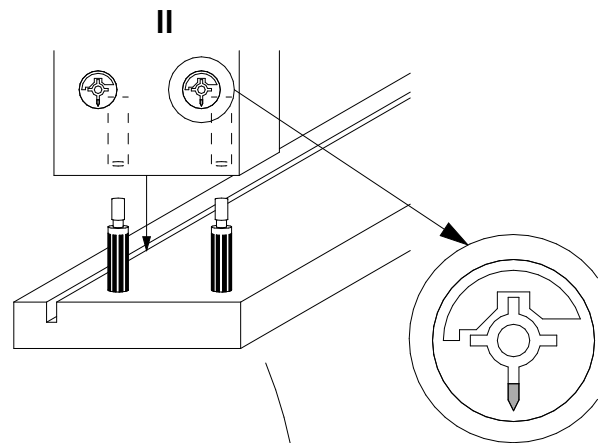
GENERAL INSTRUCTIONS

1. Confirm that all panels (5) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (G, H, I, J & K).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING



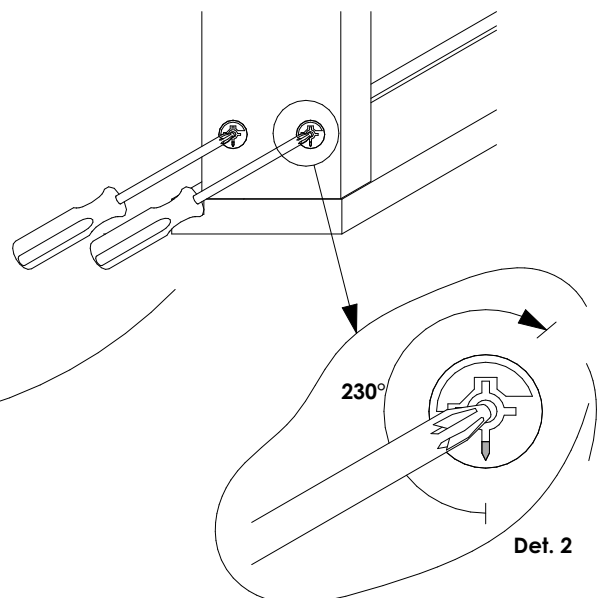
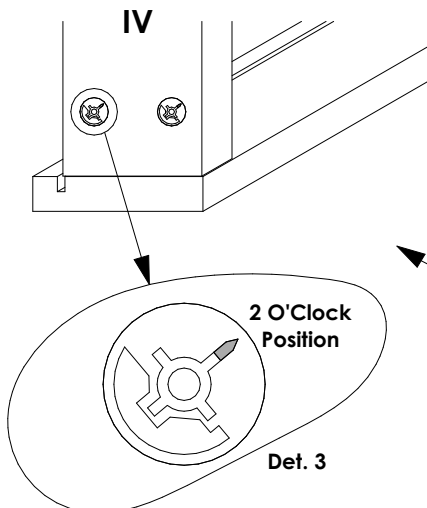
I - Insert the **Minifix (2)** and **Dufix (2)** in the shown positions.



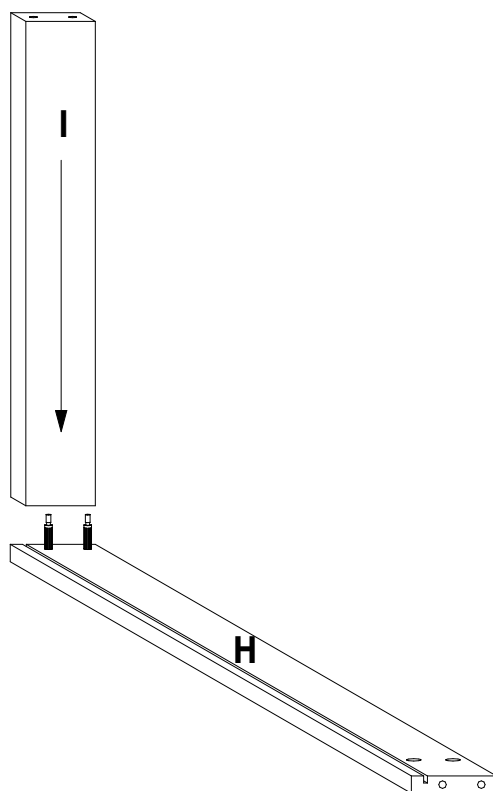
II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2**.

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

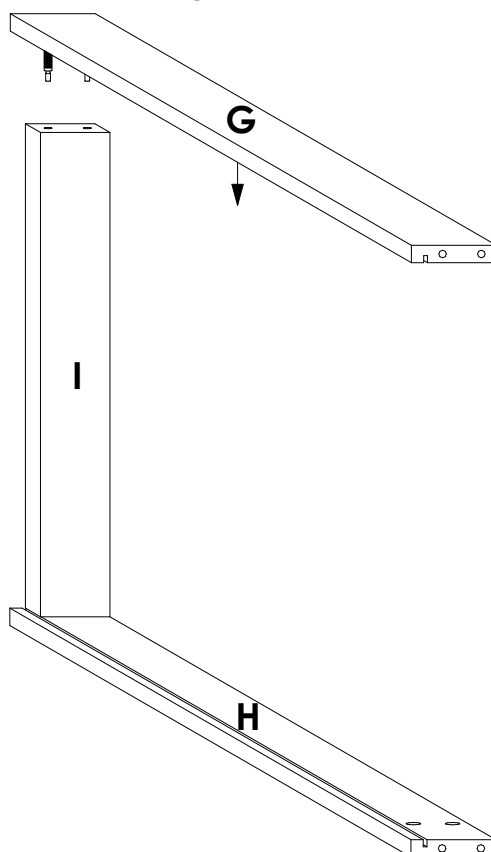


STEP 1



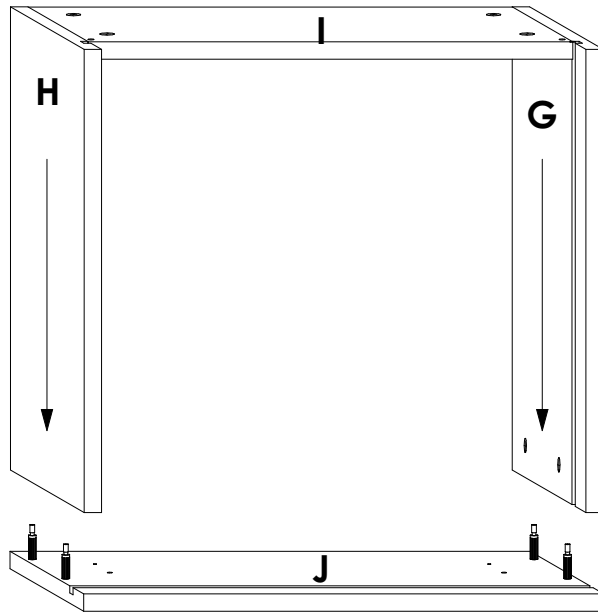
Connect panel **I** to panel **H** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



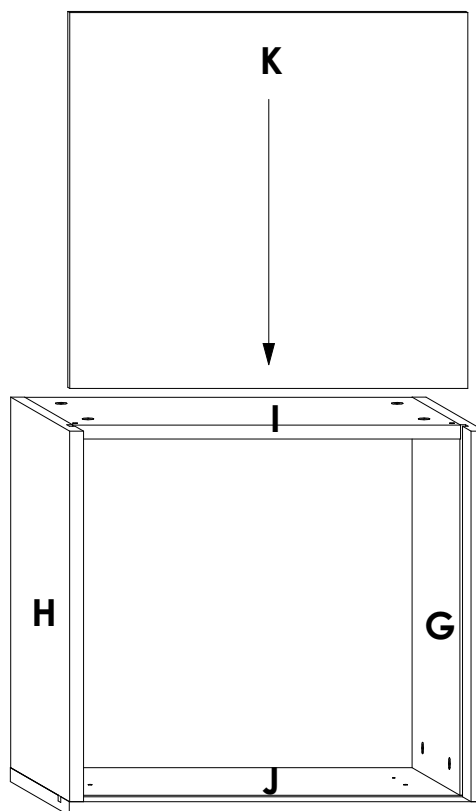
Connect panel **G** to panel **I** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



Connect panels **H & G** to panel **J** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

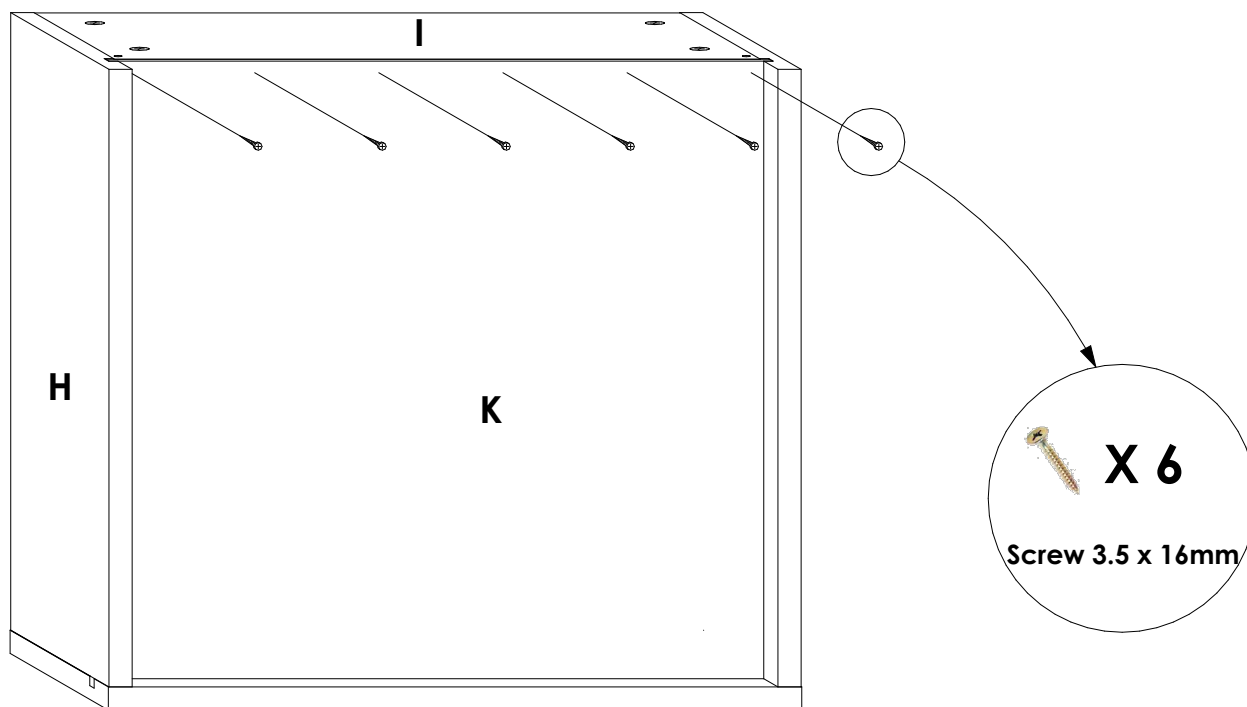
STEP 4



Slide **3mm** panel **K** through the grooves on panels **H & G** and into the groove on panel **J** as shown.

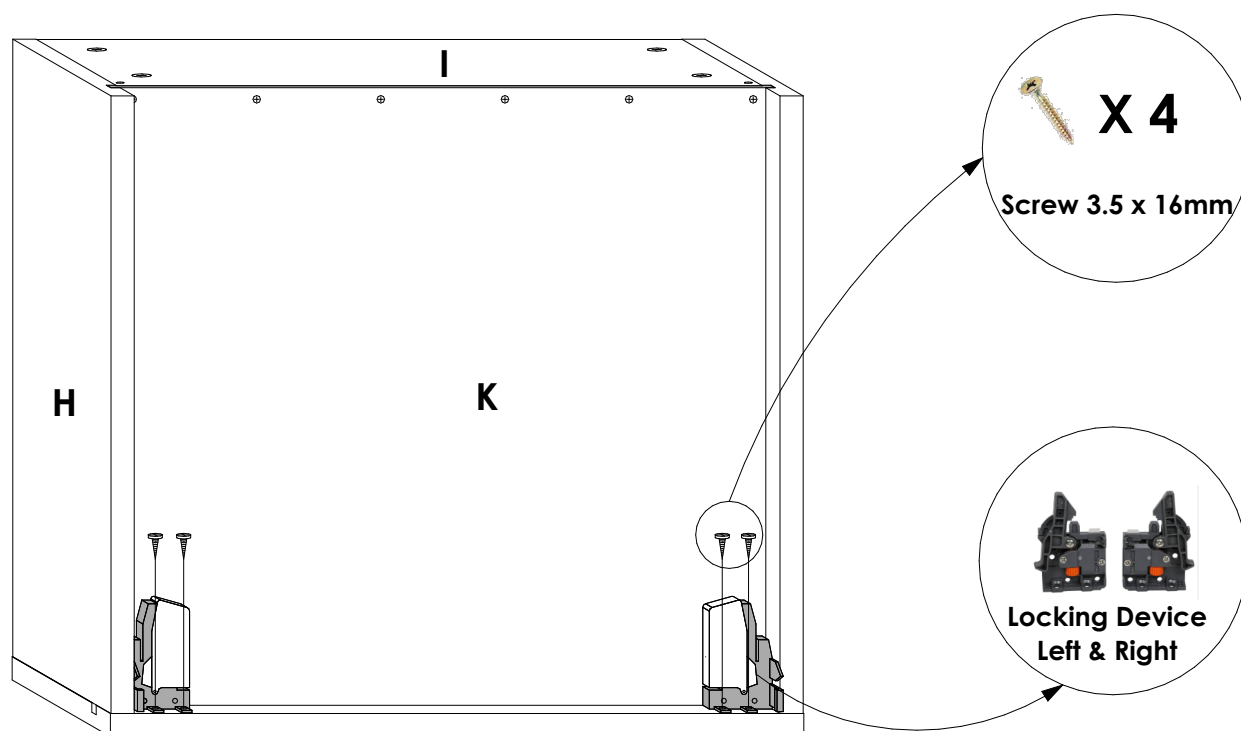
Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 5



Secure the **3mm** panel **K** onto panel **I** using **Screw 3.5 x 16mm**. Refer to the holes and/or groove on the diagram to determine the panel orientation.

STEP 6

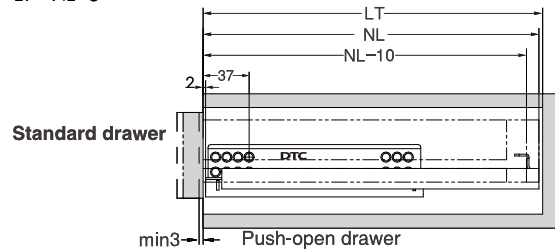


Place the **Locking Devices** in the shown positions, aligning them with the pre-drilled pilot holes. Secure the **locking devices** onto panel **J** using **Screw 3.5 x 16mm**.

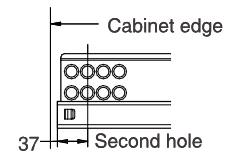
PLANNING

Installation Dimensions(mm)

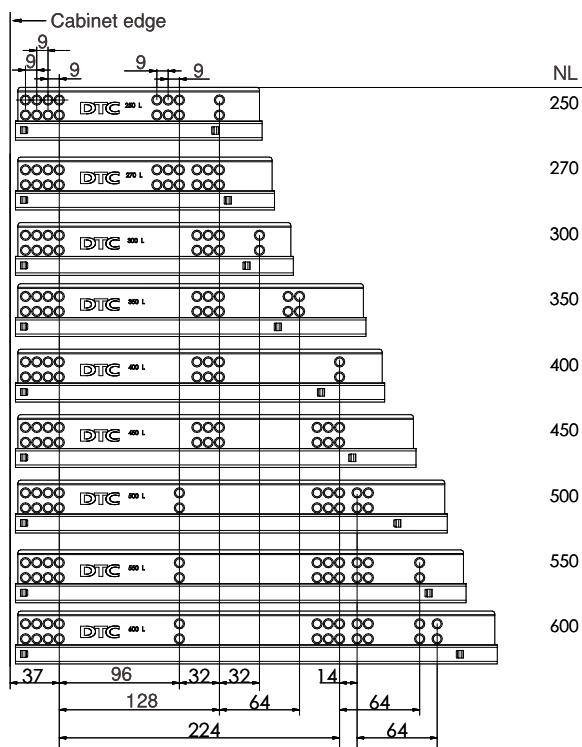
NL=Nominal Slide Length
LT=Internal Cabinet Depth
LT = NL+3



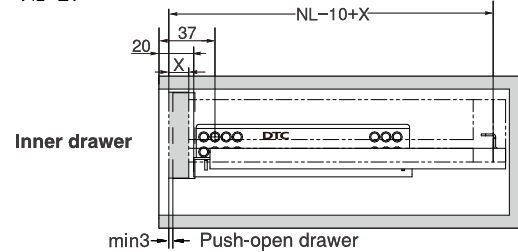
Fixing Hole Position for Inner Drawer(mm)



Screw Positions of the Slides(mm)

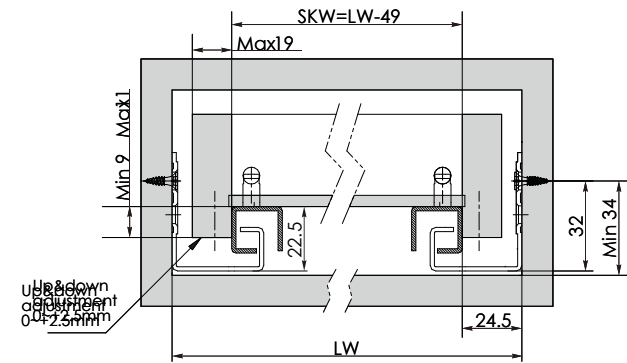


NL=Nominal Slide Length
LT=Internal Cabinet Depth
LT = NL+21

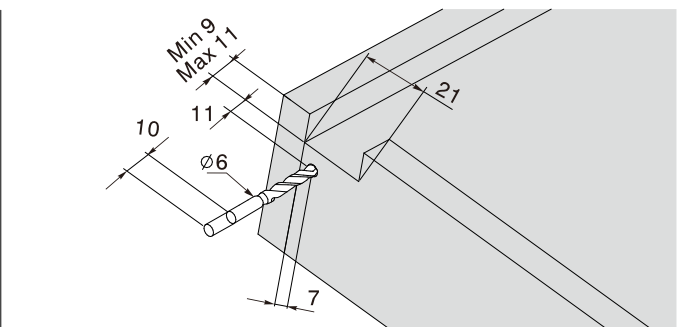


Installation Dimensions(mm)

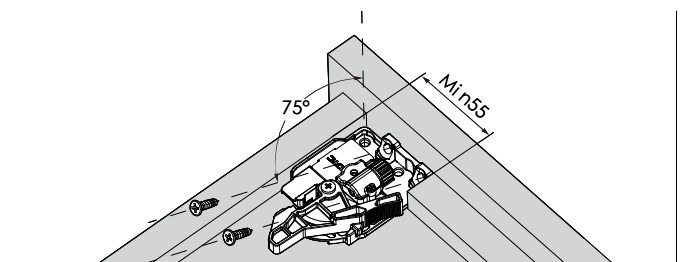
SKW=Internal Drawer Width
LW=Internal Cabinet Width



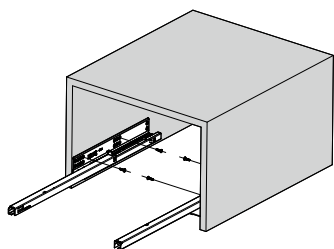
Drawer Back Preparation(mm)



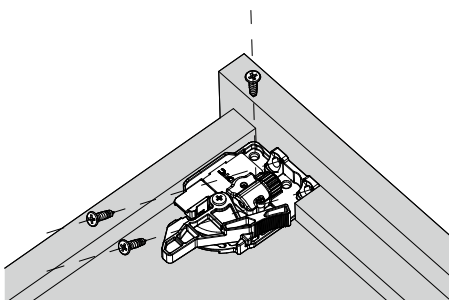
Locking Device Installation(mm)



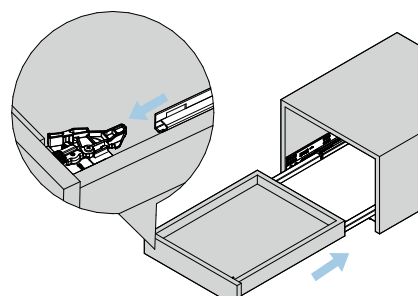
Drawer Assembly with Locking Device



Fix the slide onto the cabinet.

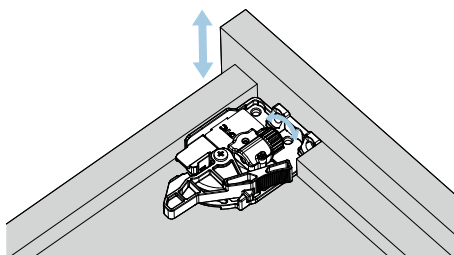


Fix the locking device onto the drawer bottom.



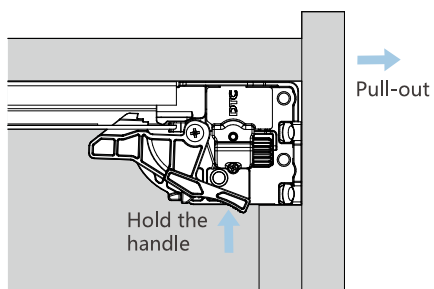
Lay the drawer bottom onto the slide then push the drawer into the cabinet.

Adjustment



Up&down adjustment

Removal



For removal, hold the handle and pull out the drawer.

