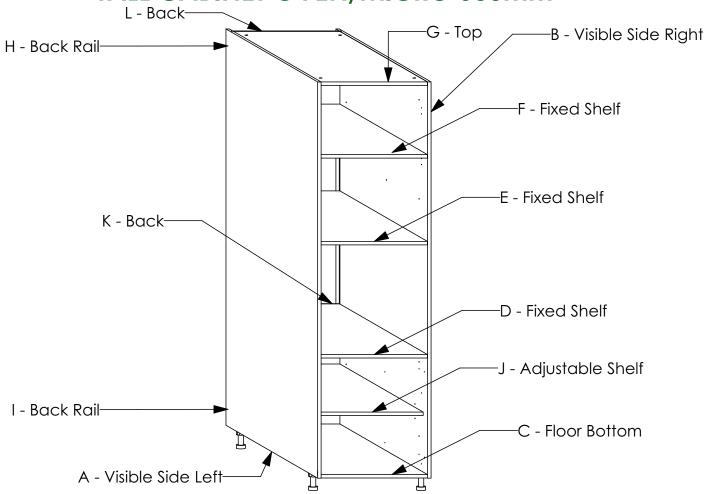


# BLUM FLATPAX KITCHEN RANGE ASSEMBLY GUIDE TALL CABINET OVEN/MICRO 600mm

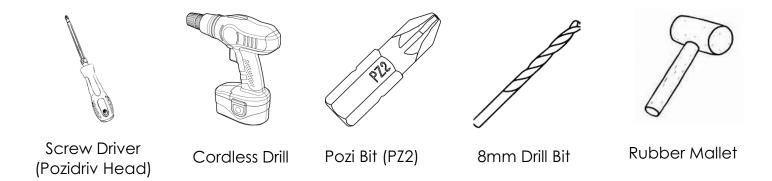


#### **TOTAL NUMBER OF PANELS: 12**

#### **HARDWARE**

PRODUCT	QTY	IMAGE
Dufix	24	
Minifix	24	9
Wooden Dowel	48	
Screw 3.5 x 16mm	22	* * * * *
Plinth Leg With Base H100mm Kit	4	
Cabinet Connecting Screw Kit	6	
Shelf Support Flipper 14mm Kit	4	

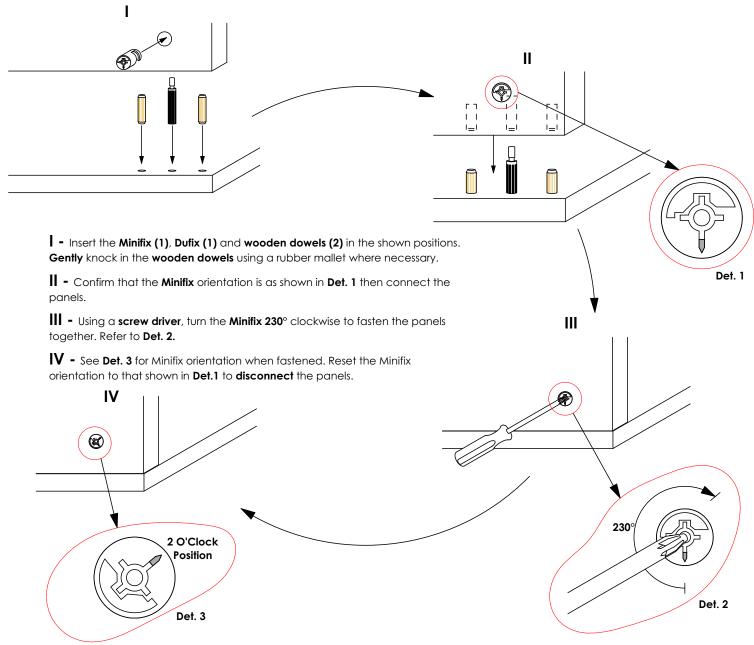
#### **TOOLS REQUIRED**



#### **GENERAL INSTRUCTIONS**

- 1. Confirm that all panels (12) are in the package before assembling.
- 2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F, G, H, I, J, K & L).
- 3. Ensure that the panels are laid on a non-abrasive surface when assembling.
- 4. Note that all panel connections are done using the system described below.

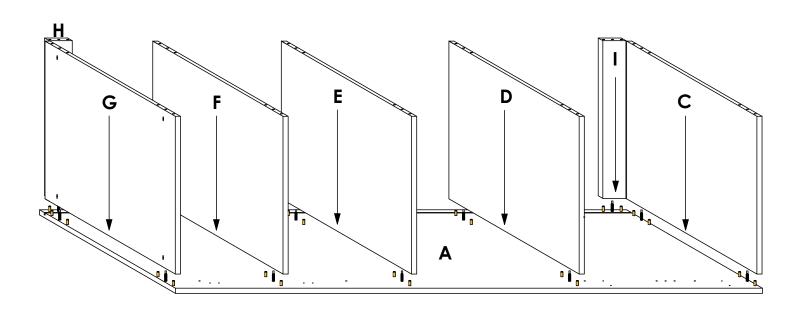
#### PANEL CONNECTION AND FASTENING



## PILOT HOLES KEY FOR SIDE PANELS

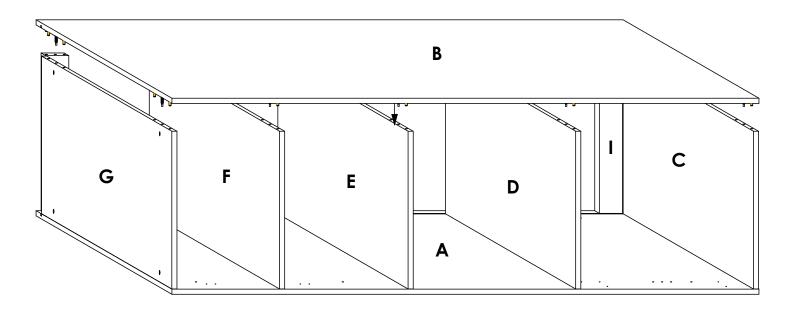
**Dowel-Dufix-Dowel holes for** panel connection 0 0 0 0 0 0 **Dowel-Dufix-Dowel** holes for panel connection Cabinet connection holes for **Cabinet Connecting Screws.** Pilot holes for **Aventos HK-XS Stay** Lift PF 1301 **Dowel-Dufix-Dowel** holes for panel connection Panel Fastener holes for dummy panel connection **Cabinet connection** holes for Cabinet **Connecting Screws. Dowel-Dufix-Dowel holes** 0 0 0 0 0 0 for panel connection **Dowel-Dufix-Dowel** 0 0 0 holes for panel 0 0 0 connection **Cabinet connection** holes for Cabinet **Hinge Plate Holes Connecting Screws.** Tandem/Legrabox/ **Antaro Runner holes Shelf Adjustment** for Drawer Option holes for flipper euro dowels. **Cabinet connection** holes for Cabinet **Hinge Plate Holes Connecting Screws. Dowel-Dufix-Dowel** Tandem/Legrabox/ holes for panel **Antaro Runner holes** connection for Drawer Option Dowel-Dufix-Dowel holes for

## STEP 1



Connect panels **C,D, E, F, G, H & I** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

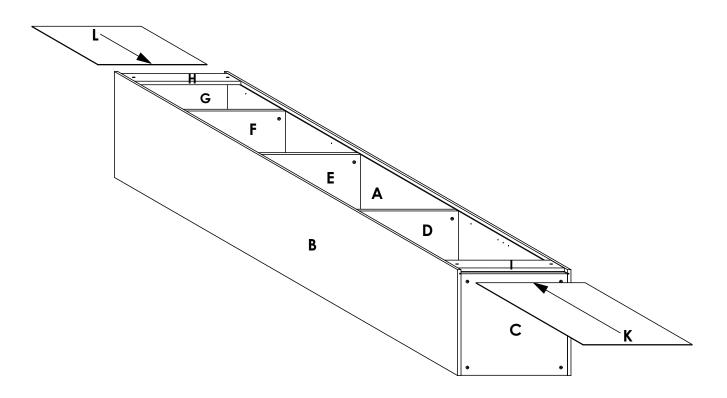
# STEP 2



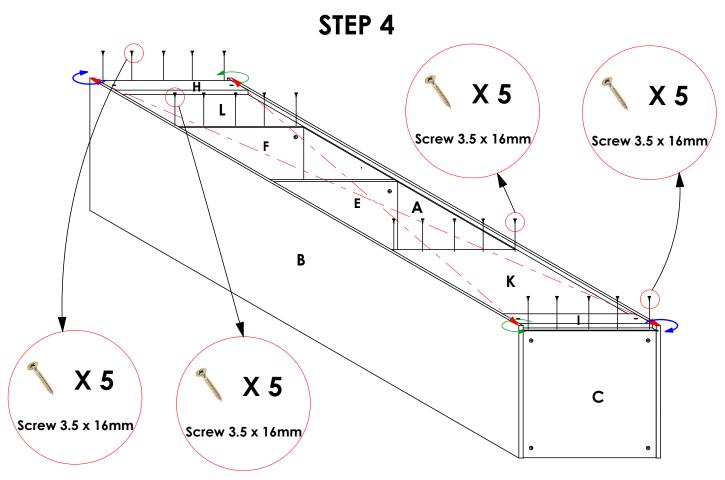
Connect panel **B** to panels **C,D, E, F, G, H & I** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.



## STEP 3

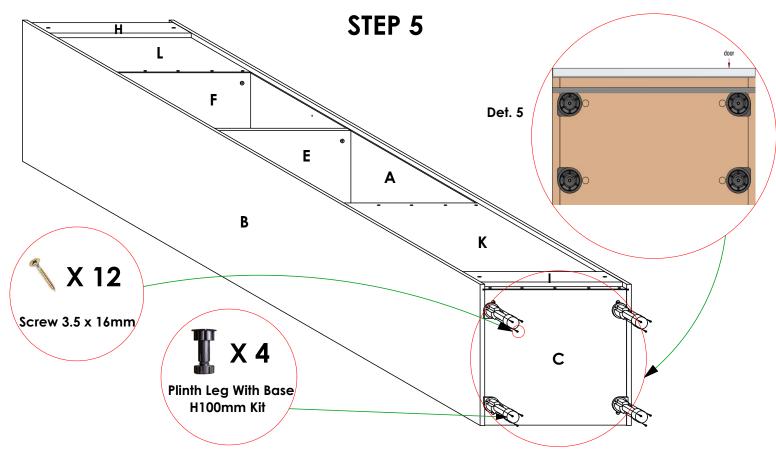


Slide the 3mm panels (**K & L**) into the grooves on panels **A & B** with the finished side facing down. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

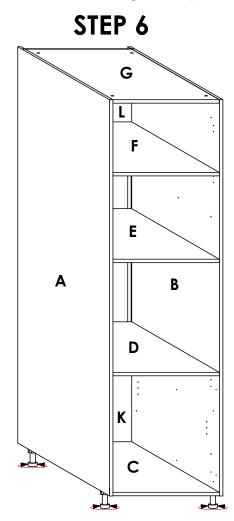


First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel **K** to panels **C & D** and, panel **L** to panels **F & G** as shown using **Screw 3.5 X 16mm**.

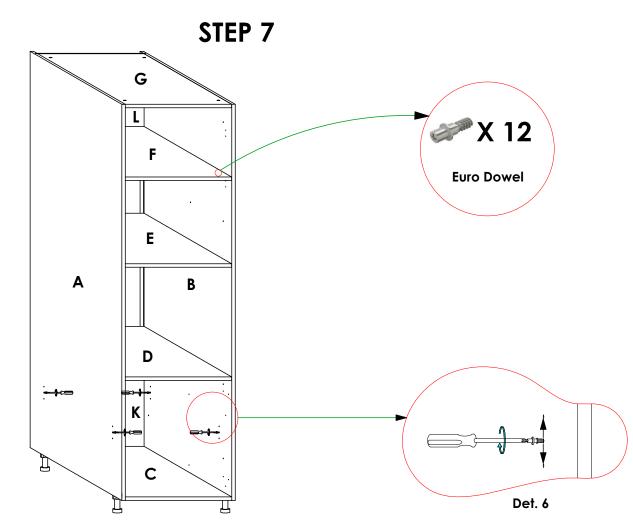
PG BISON



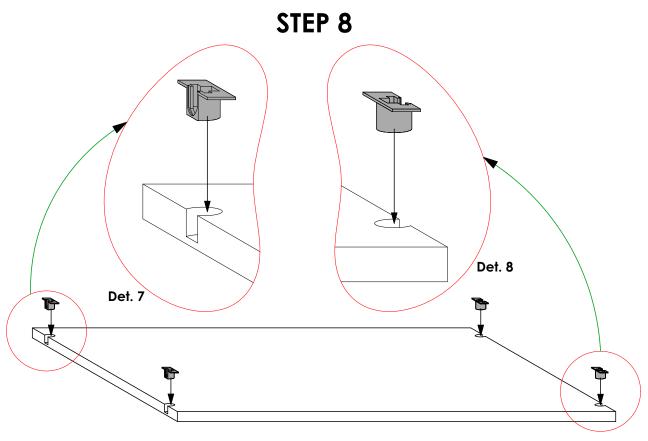
Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the predrilled pilot holes on panel **C**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **C**.



Flip the cabinet upright, place it in the desired position and adjust its height by rotating the base of the legs as shown to level.

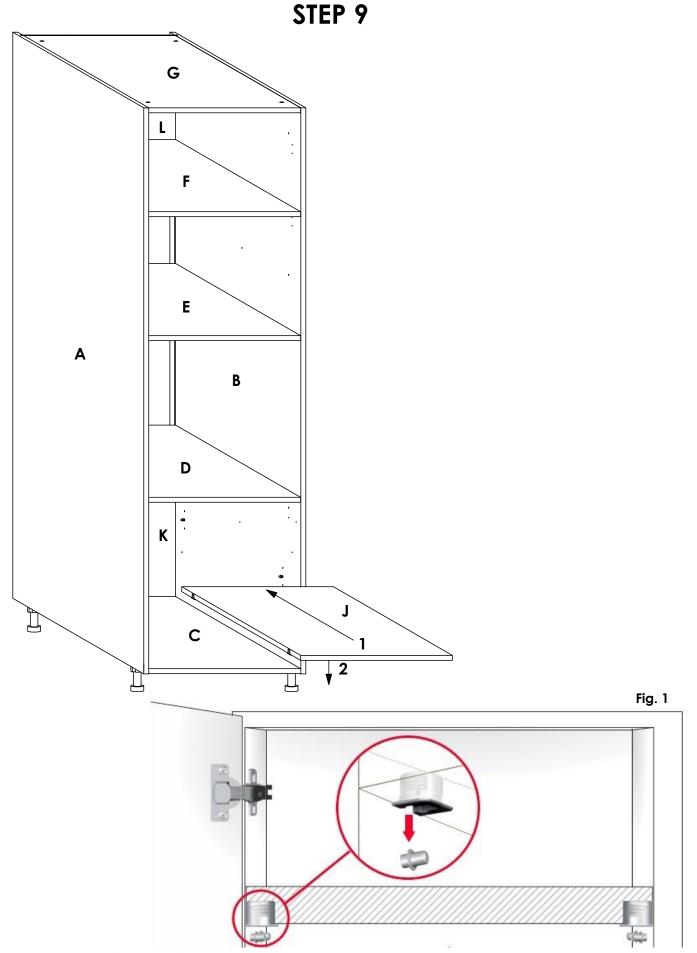


Screw in the **Euro Dowels** for flipper in the shown positions on panels **A & B**. Their positions can be adjusted as shown in **Det. 6** to change the level of the shelves or to slant the shelves.



Insert the **shelf supports** for flipper in the shown positions on panel **J**. Confirm that the orientation is as shown in **Det. 7** and **Det. 8**.





- 1. Slide in the shelves (Panel J) above the euro dowels as shown. Slide them in until they touch the back.
- 2. Press down the shelves lightly such that the euro dowels snap into the shelf supports. See Fig. 1.

See the Door Installation guide for further instructions.

