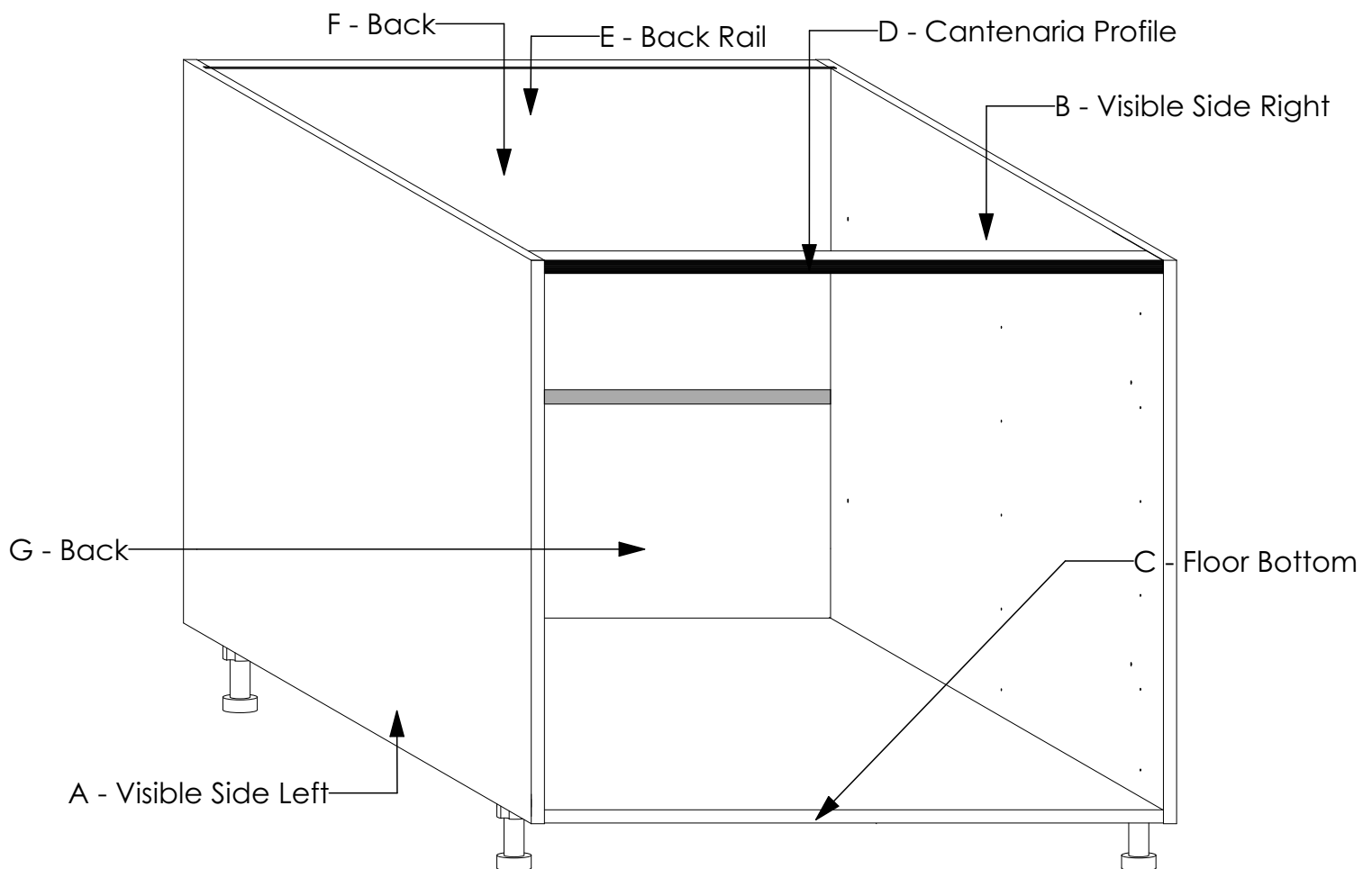


BLUM FLATPAX KITCHEN RANGE









ASSEMBLY GUIDE

BASE CABINET DRAW 1200mm



HARDWARE

TOTAL NUMBER OF PANELS: 7

PRODUCT	QTY	IMAGE
Dufix	8	
Minifix	8	
Wooden Dowel	16	
Screw 3.5 x 16mm	6	
Plinth Leg With Base H100mm Kit	4	
Cabinet Connecting Screw Kit	4	
Cantenaria-profile_Silver	1	
H Profile Backer Connector	1	

TOOLS REQUIRED



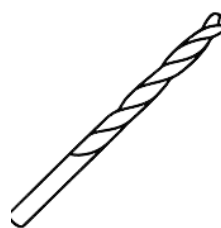
Screw Driver
(Pozi Drive Head)



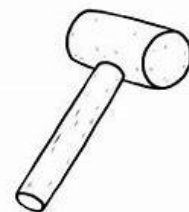
Cordless Drill



Pozi Bit (PZ2)



8mm Drill Bit

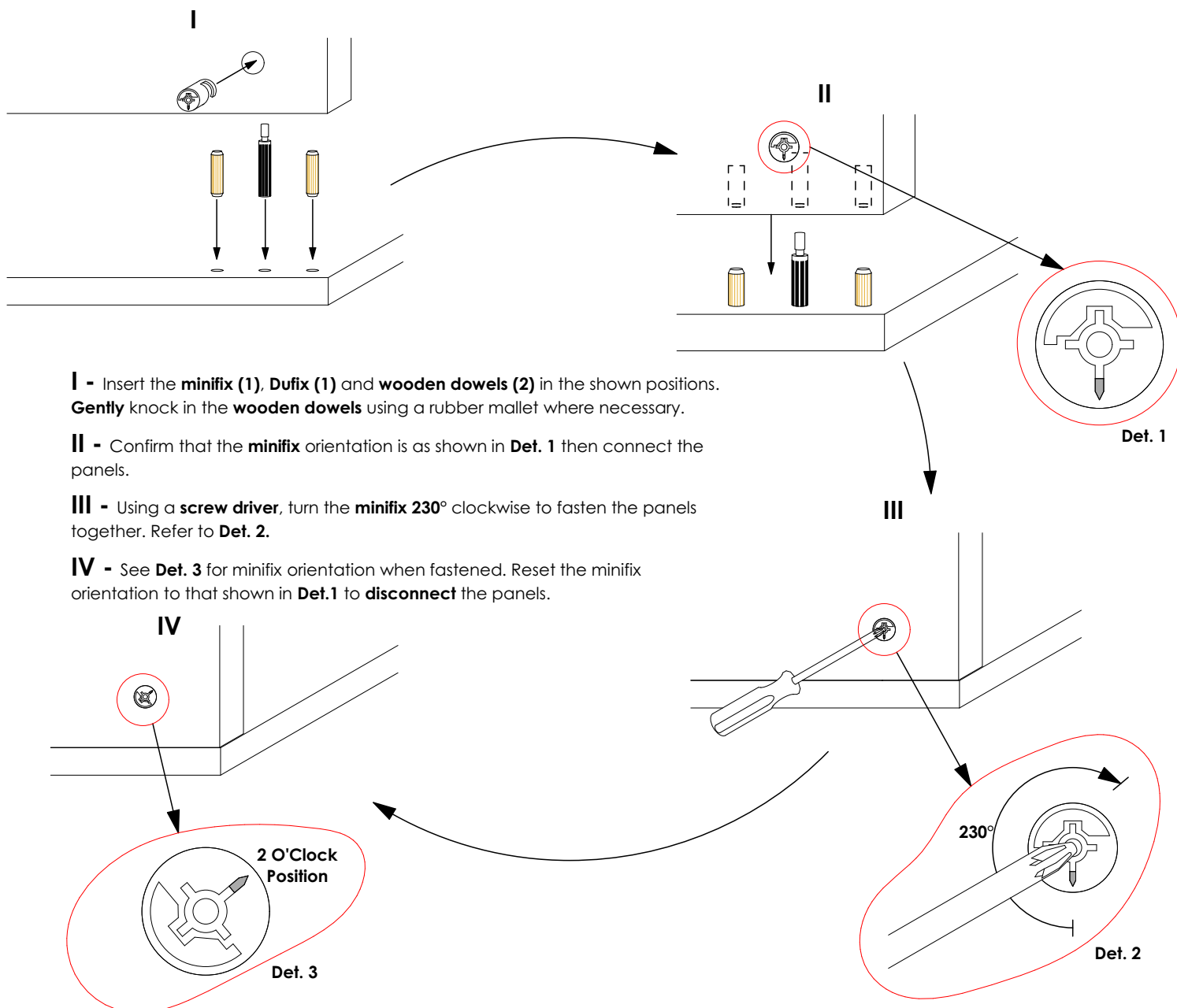


Rubber Mallet

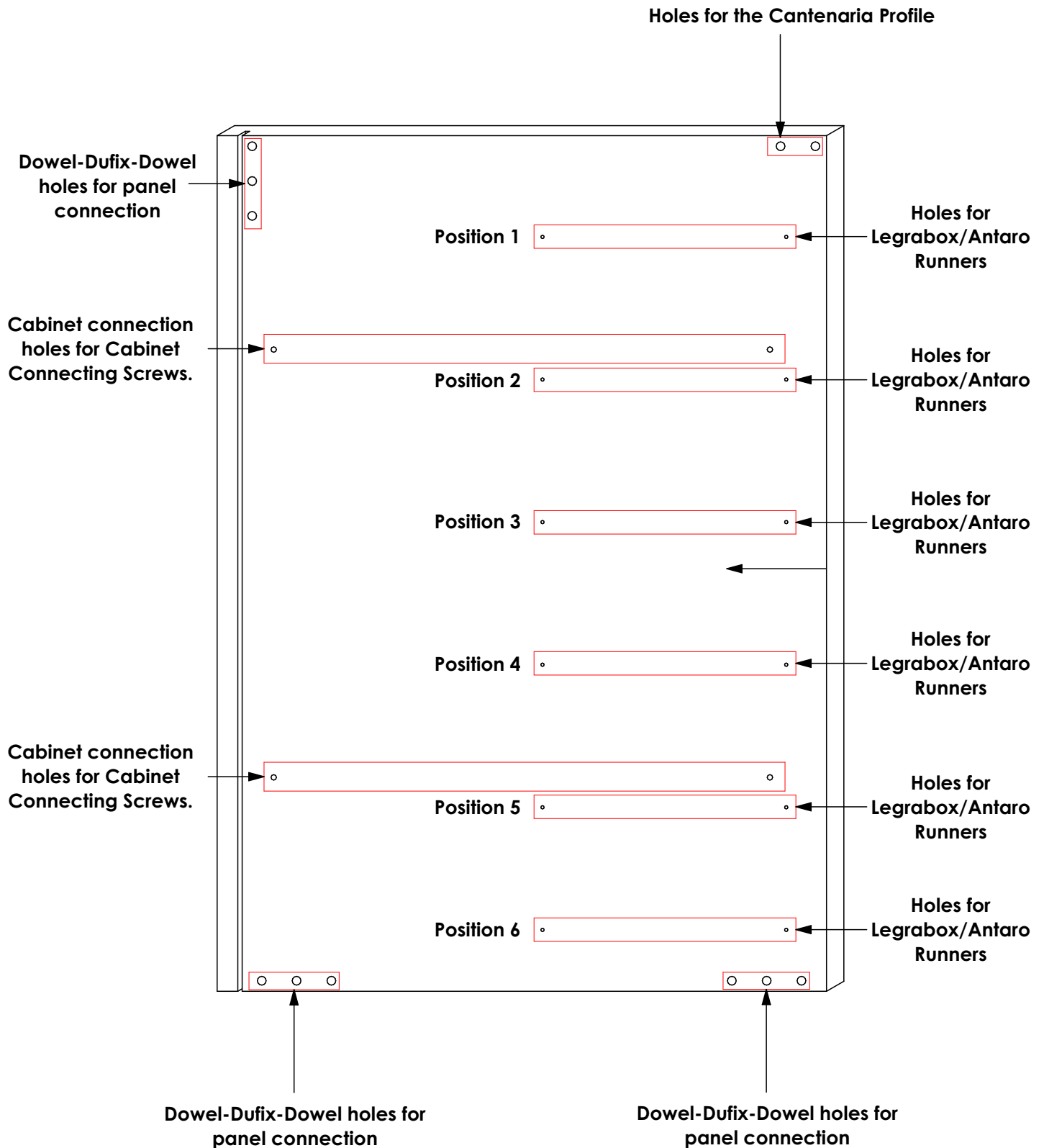
GENERAL INSTRUCTIONS

1. Confirm that all panels (6) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F & G).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

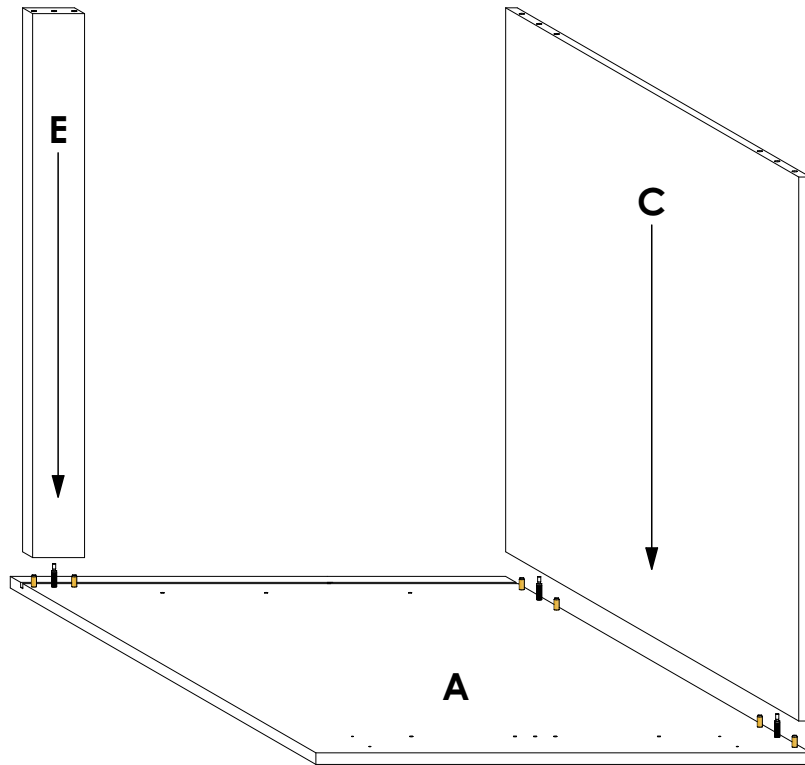
PANEL CONNECTION AND FASTENING



PILOT HOLES KEY FOR SIDE PANELS

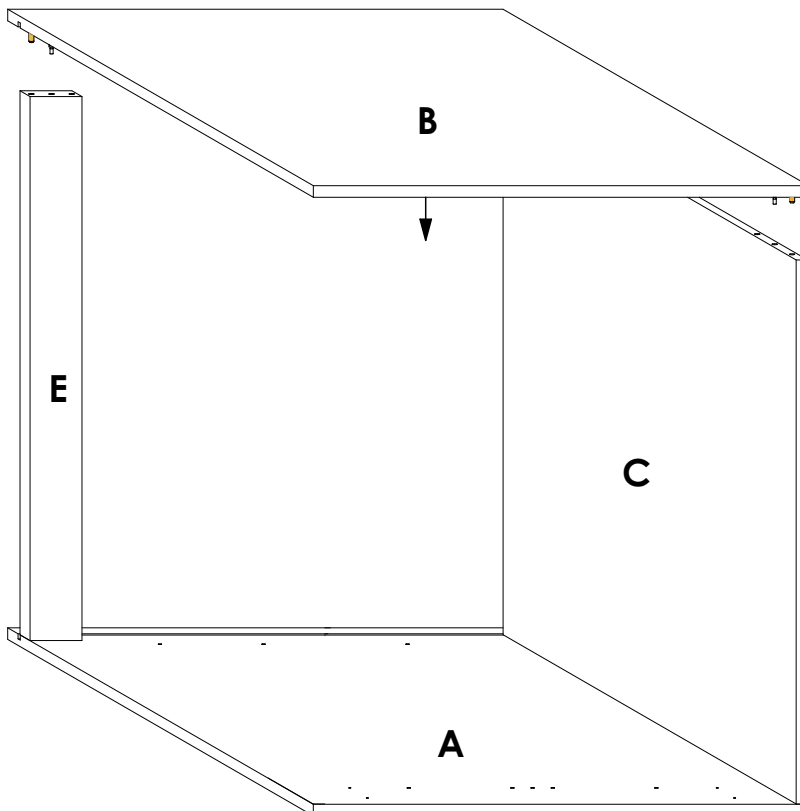


STEP 1



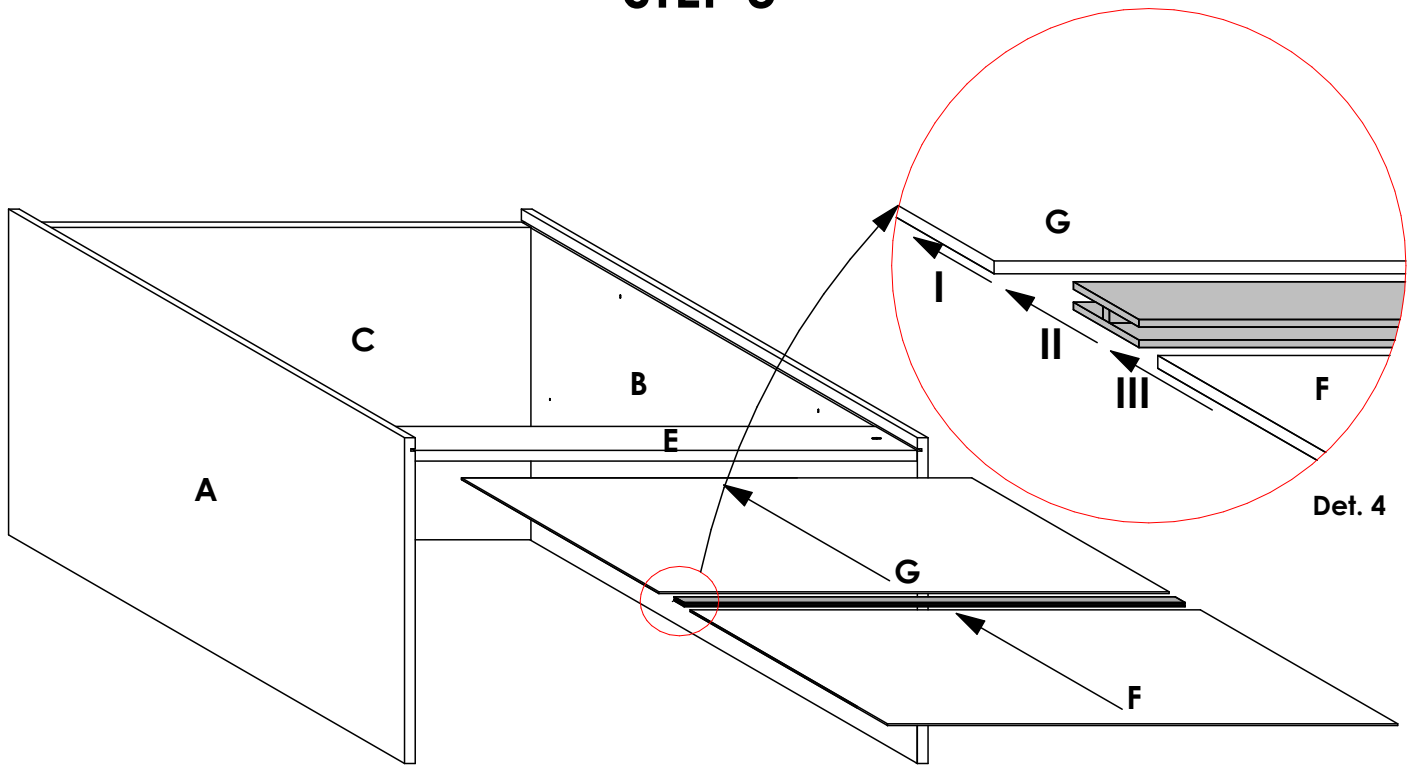
Connect panels **C & E** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



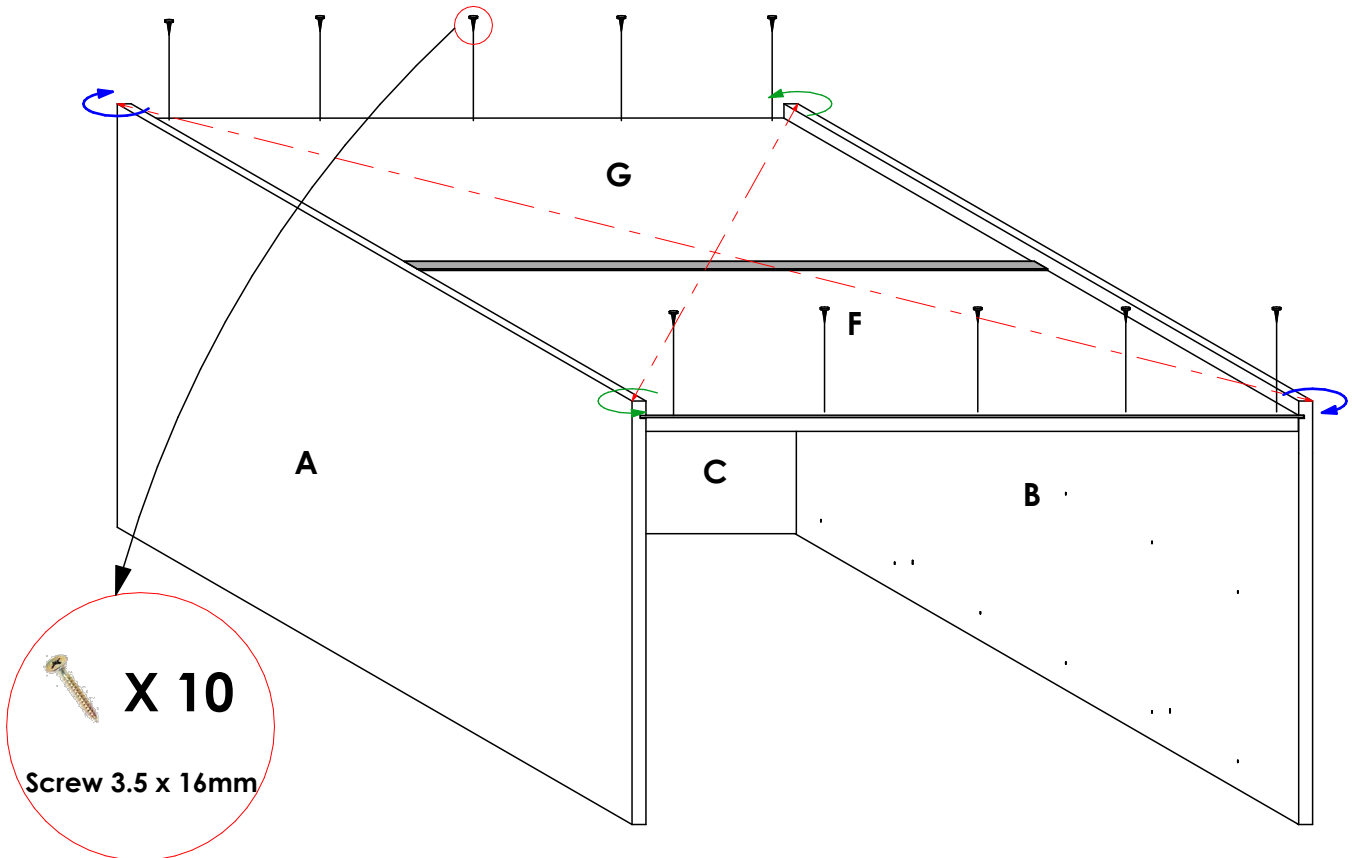
Connect panel **B** to panels **C & E** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



Slide 3mm panel **G** into the groove on panels **A & B** with the finished side facing inside the cabinet. After, insert the **H Profile Backer Connector** into panel **G** as shown (See **Det. 4**). To finish this step, slide 3mm panel **F** through the groove on panels **A & B** and into the **H Profile Backer Connector** as shown in **Det. 4**.

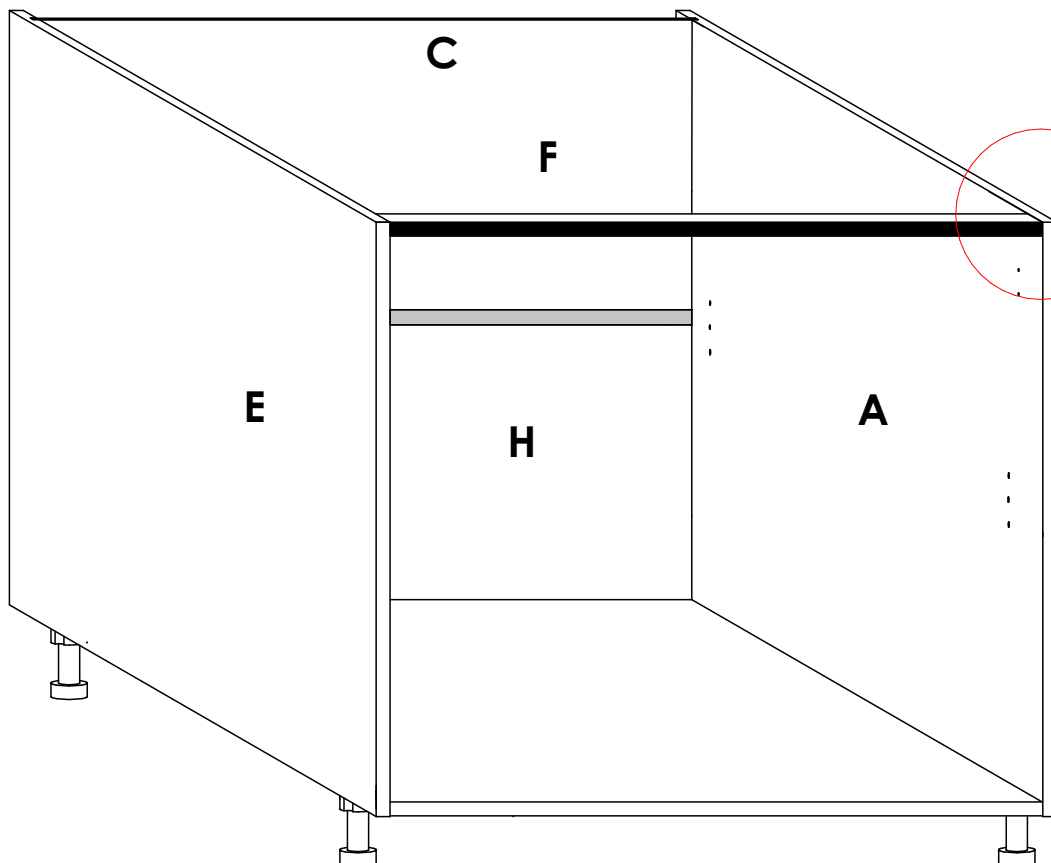
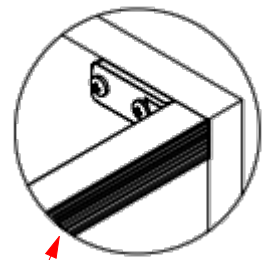
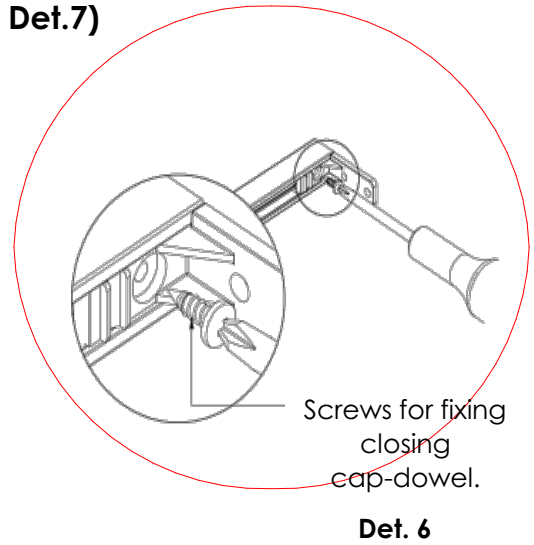
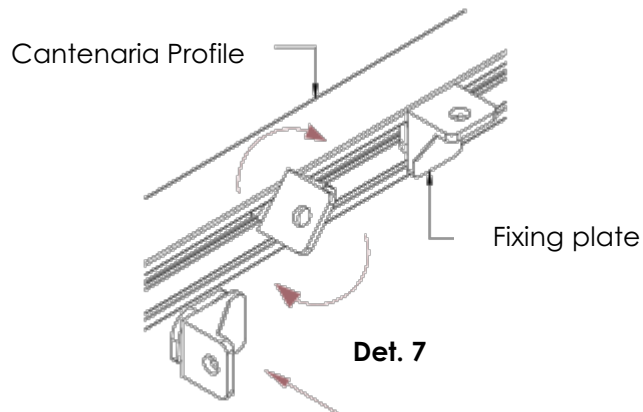
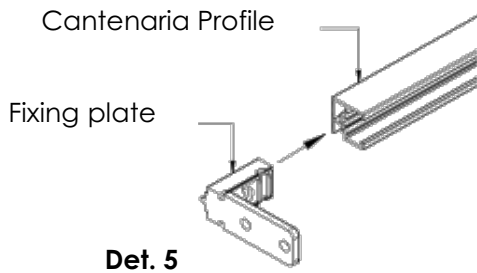
STEP 4



First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panels **F & G** to panels **E & C** respectively as shown using **Screw 3.5 X 16mm**.

STEP 5

Fix the cantenaria profile as shown below. **Step 1;** Insert the end cap flush with the profile. **(View Det.5).** **Step 2;** Use the screw provided to securely fasten the end dowel to the profile and onto the panel A and panel E. **(View Det.6).** **Step 3;** Fix the cantenaria profile to the top using the special connecting plate. **(View Det.7)**



1



11

1



11

STEP 8 (T123)

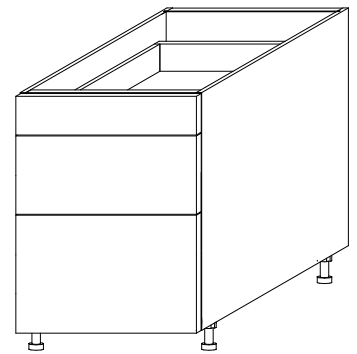
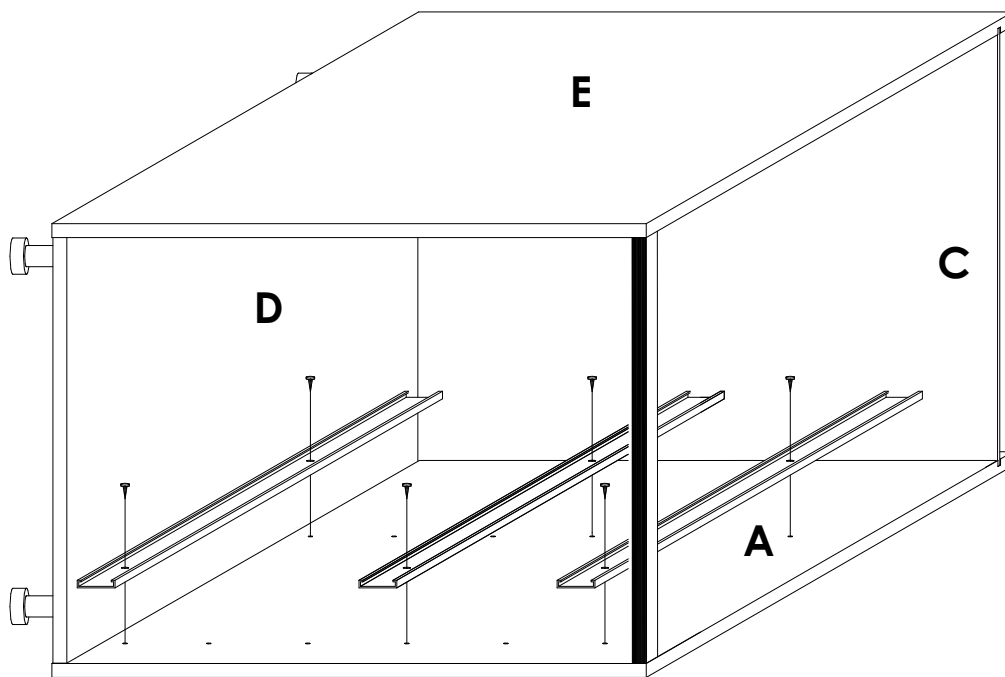


Fig. 2

Connect the rails on panel **A** as shown using **Screw 3.5mm x 16mm** in the predrilled pilot holes. Do the same, in similar positions, on panel **E**. This cabinet carries a **Height 1**, **Height 2** and **Height 3** drawer box; one of each.

STEP 8 (T15)

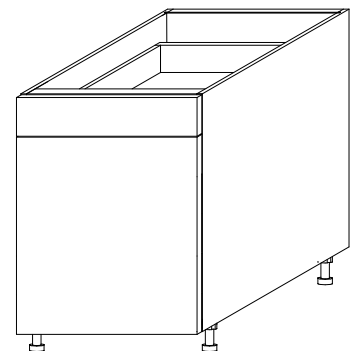
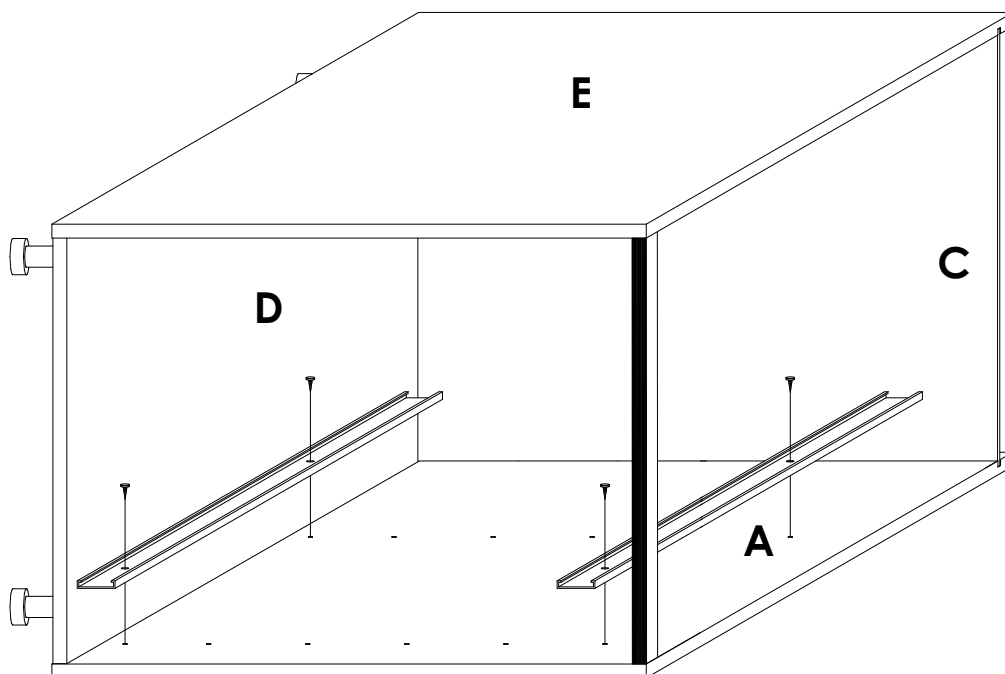


Fig. 3

Connect the rails on panel **A** as shown using **Screw 3.5mm x 16mm** in the predrilled pilot holes. Do the same, in similar positions, on panel **E**. One **Height 1** and one **Height 3** Drawer box go into this cabinet.

STEP 8 (T222)

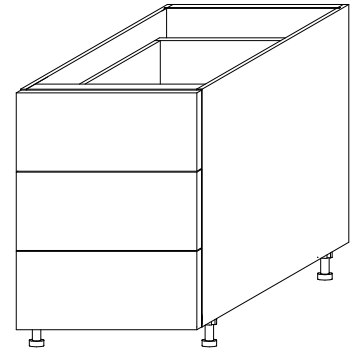
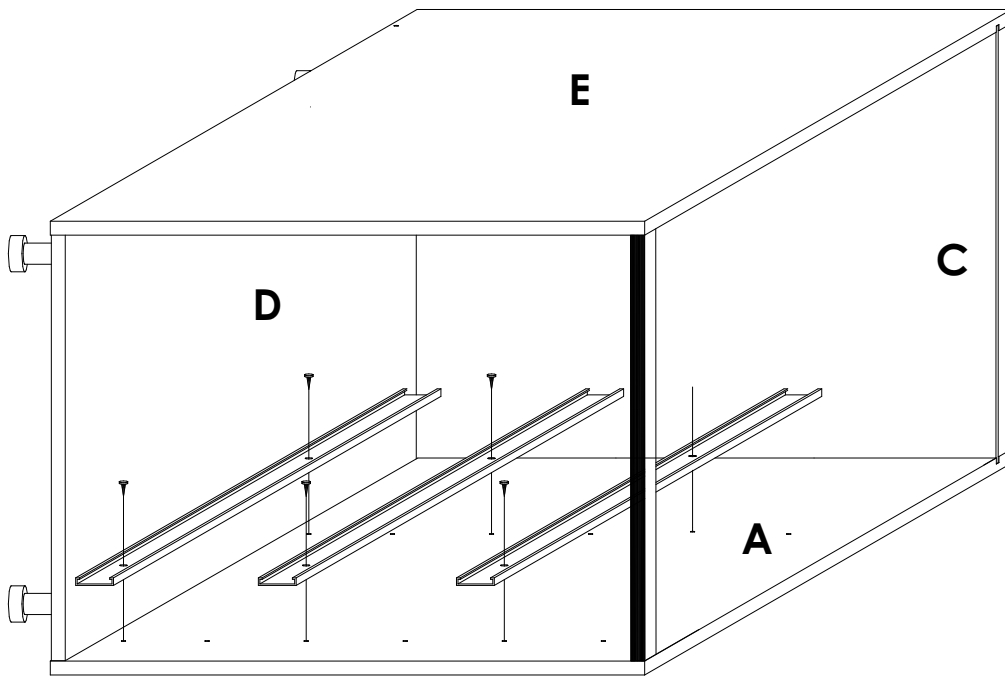


Fig. 4

Connect the rails on panel **A** as shown using **Screw 3.5mm x 16mm** in the predrilled pilot holes. Do the same, in similar positions, on panel **E**. **Only Height 2 Drawer boxes (3)** go into this cabinet.

STEP 8 (T24)

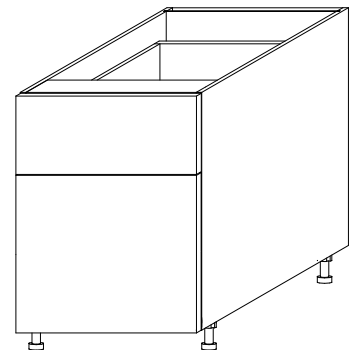
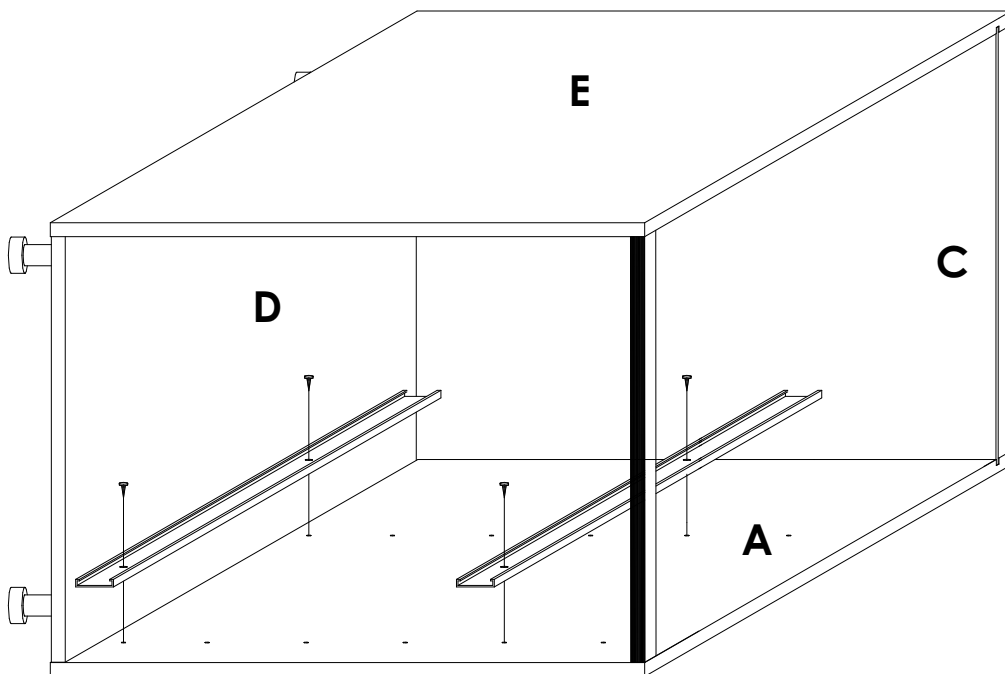


Fig. 5

Connect the rails on panel **A** as shown using **Screw 3.5mm x 16mm** in the predrilled pilot holes. Do the same, in similar positions, on panel **E**. **One Height 2 and one Height 3** Drawer boxes go into this cabinet.

STEP 8 (T33)

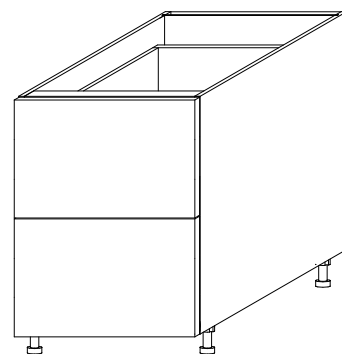
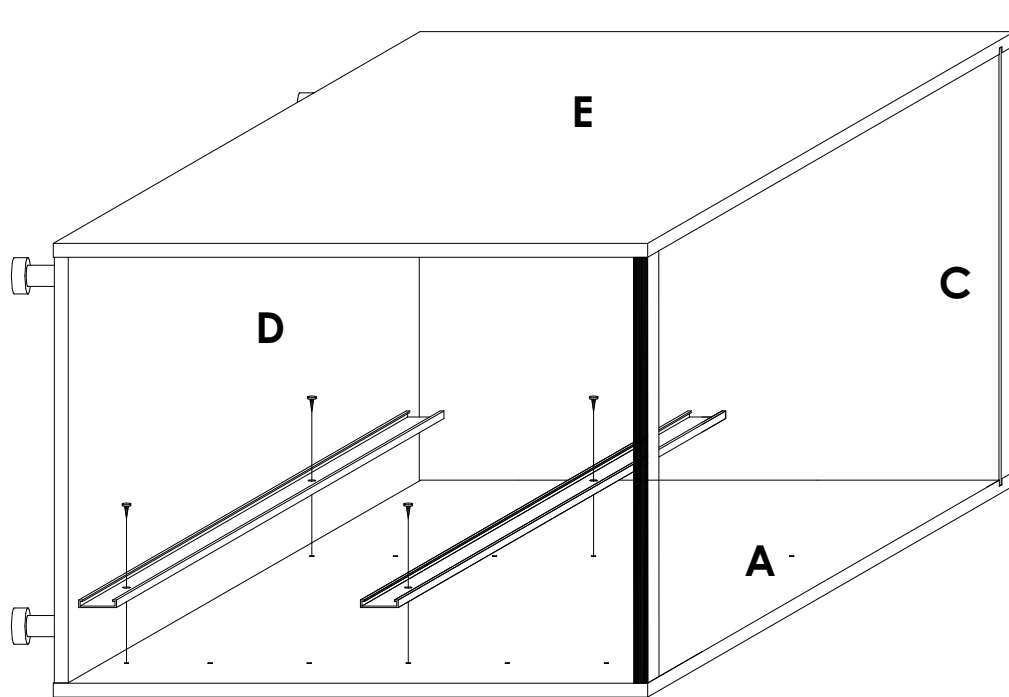
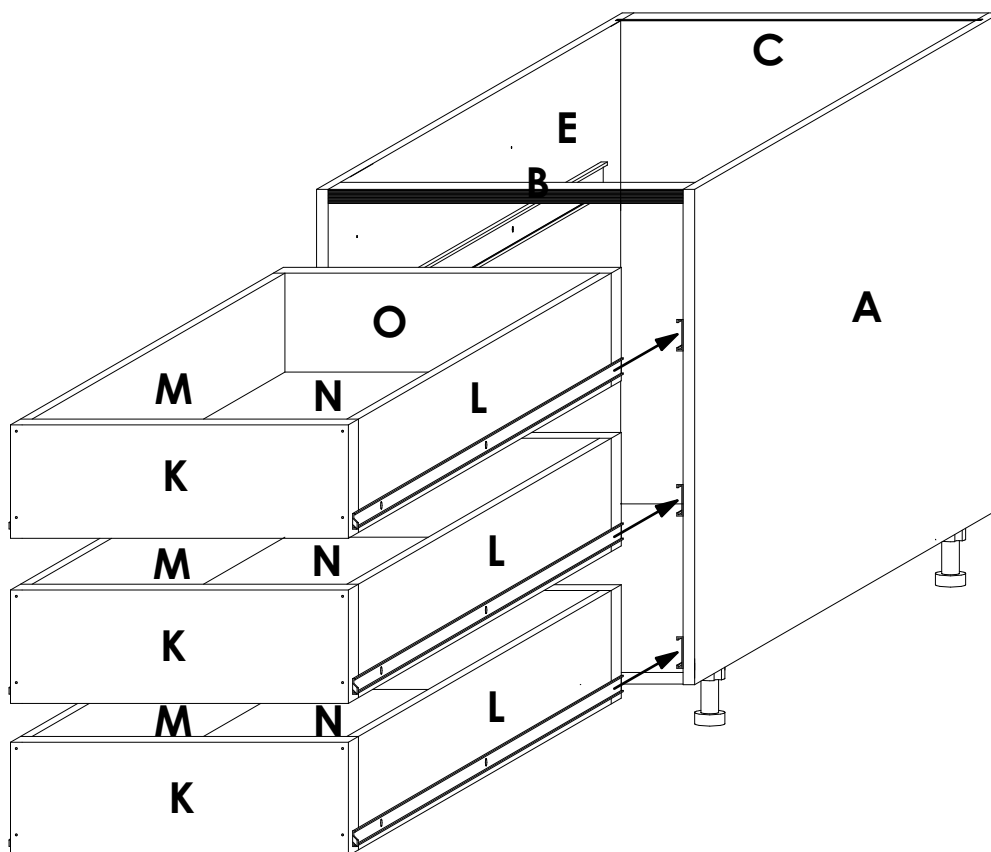


Fig. 6

Connect the rails on panel **A** as shown using **Screw 3.5mm x 16mm** in the predrilled pilot holes. Do the same, in similar positions, on panel **E**. **Only Height 3 Drawer boxes (2)** go into this cabinet.

STEP 9



Insert the **runners** on panels **L** & **M** of the **Drawer box** into the **rails** on panels **A** & **E** of the **Base Cabinet Draw** as shown. Push the drawer box in until the face of panel **K** is flush with the front edges of panels **A** & **E**. This applies for the different Drawer configurations.

STEP 10

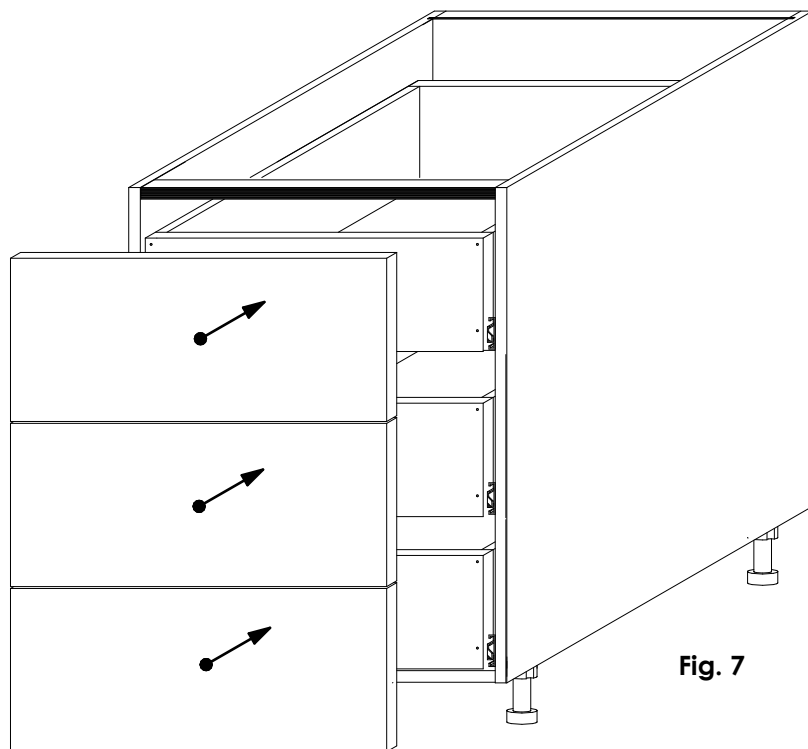


Fig. 7

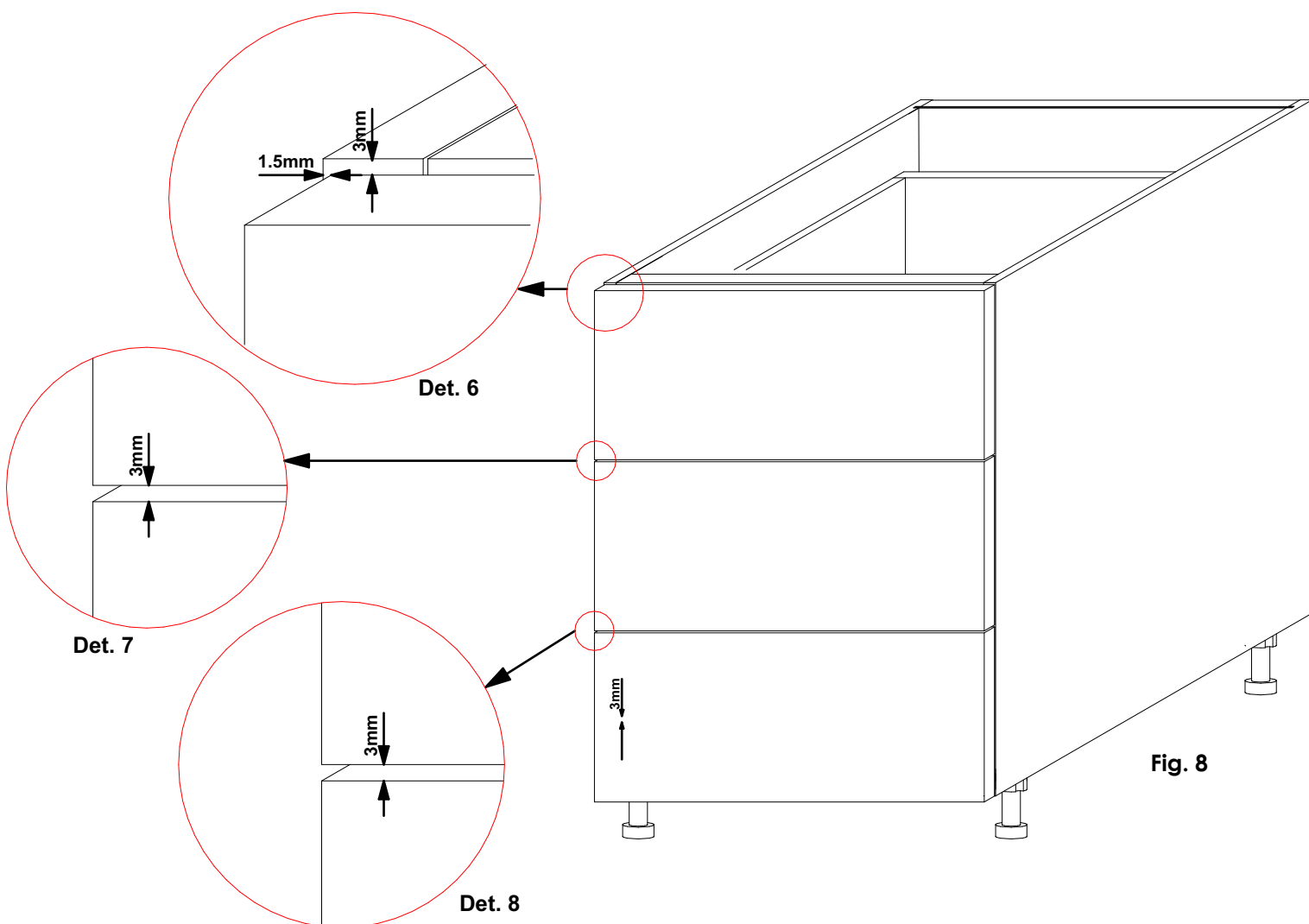


Fig. 8

First, confirm that the **sizes of the drawer fronts** correspond with the **Drawer Configuration** chosen for your **Base Cabinet Draw**. Then, connect the **drawer fronts** to panel **K** using **Screw 4.0 x 30mm** as shown in **Fig. 7**. Refer to **Det. 6 - 8** for the correct clearances. The vertical space between drawer fronts should be **3mm**. There should be a **1.5mm** space between the **left & right edges of the drawer fronts** and the **outer faces of panels A & E**. This applies for all the drawer configurations available. **Fig. 8** shows a **T222** drawer configuration.