PG BISON

BLUM GOLA FLATPAX KITCHEN RANGE
ASSEMBLY GUIDE
WALL CABINET 300mm

E - Back

D - Top

B - Visible Side Right

A - Visible Side Left

F - Adjustable Shelf

C - Wall Bottom
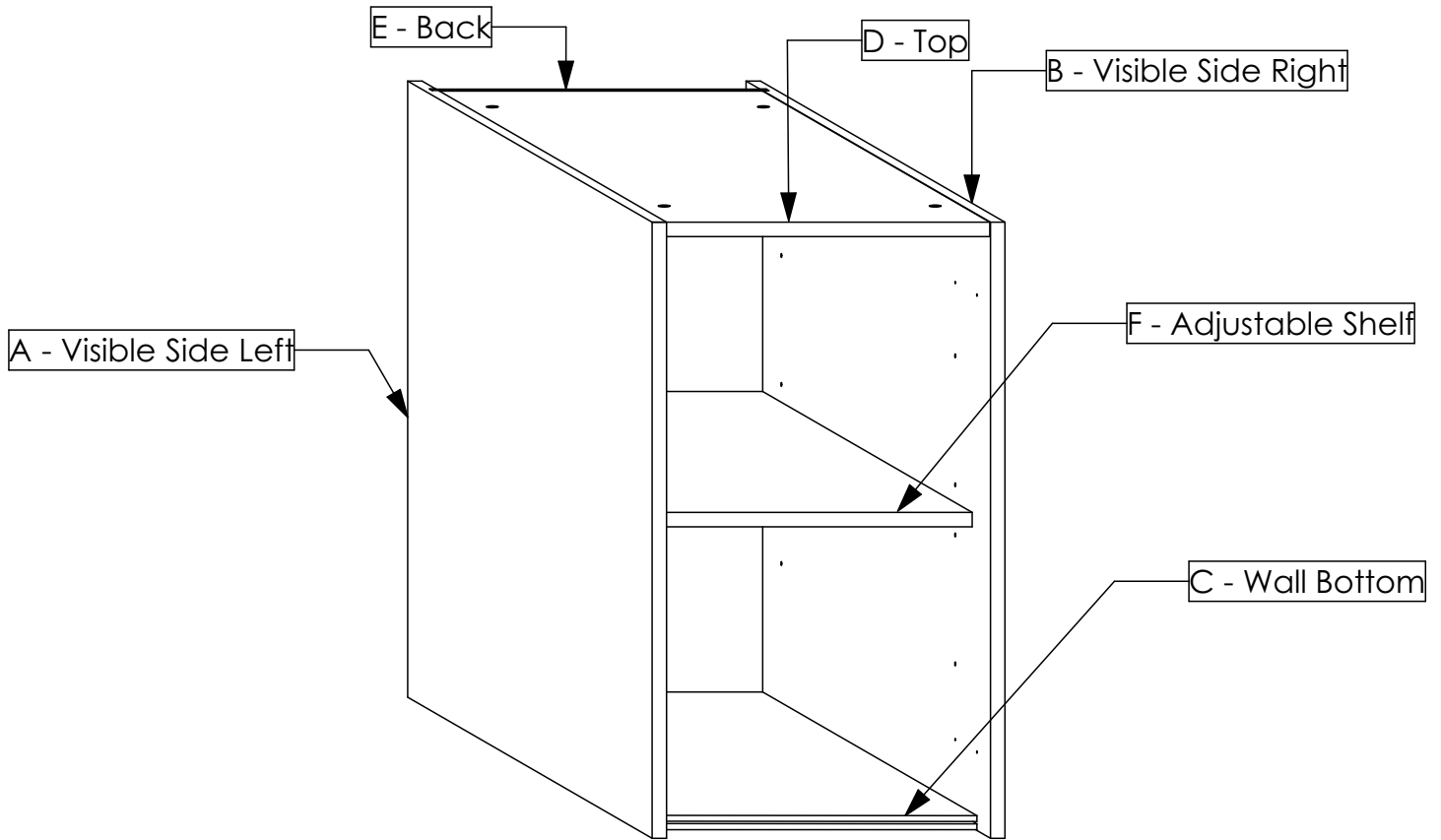
TOTAL NUMBER OF PANELS: 6

HARDWARE

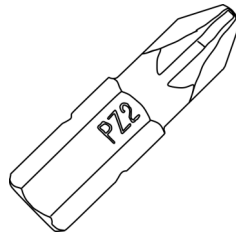| PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	8	
Sys5 Cam 3000 15 x 14 mm	8	
Wooden Dowel Titus 8 x 30 mm	16	
Screw 3.5 x 16mm	8	
Screw 4.0 x 30mm	2	
APC 1 Wall Cabinet Hanger Kit	1	
Screw Nail in Anchor 8 x 80mm Yellow	4	
Cabinet Connecting Screw Kit	4	
Shelf Support Flipper 14mm Kit	4	
Wall Unit Gola 263mm	1	

TOOLS REQUIRED

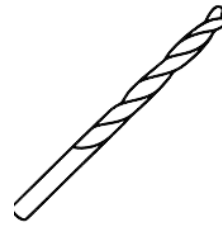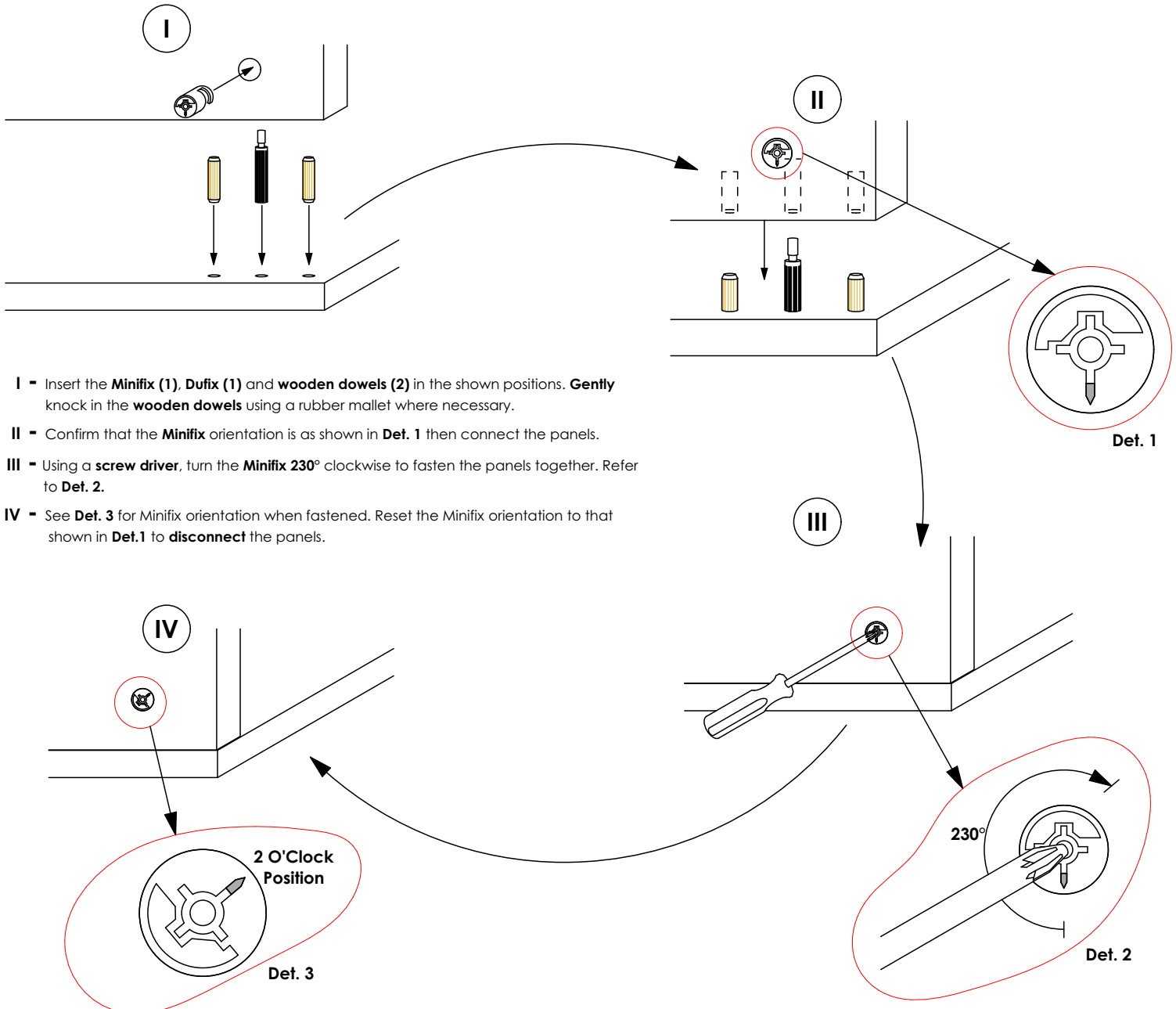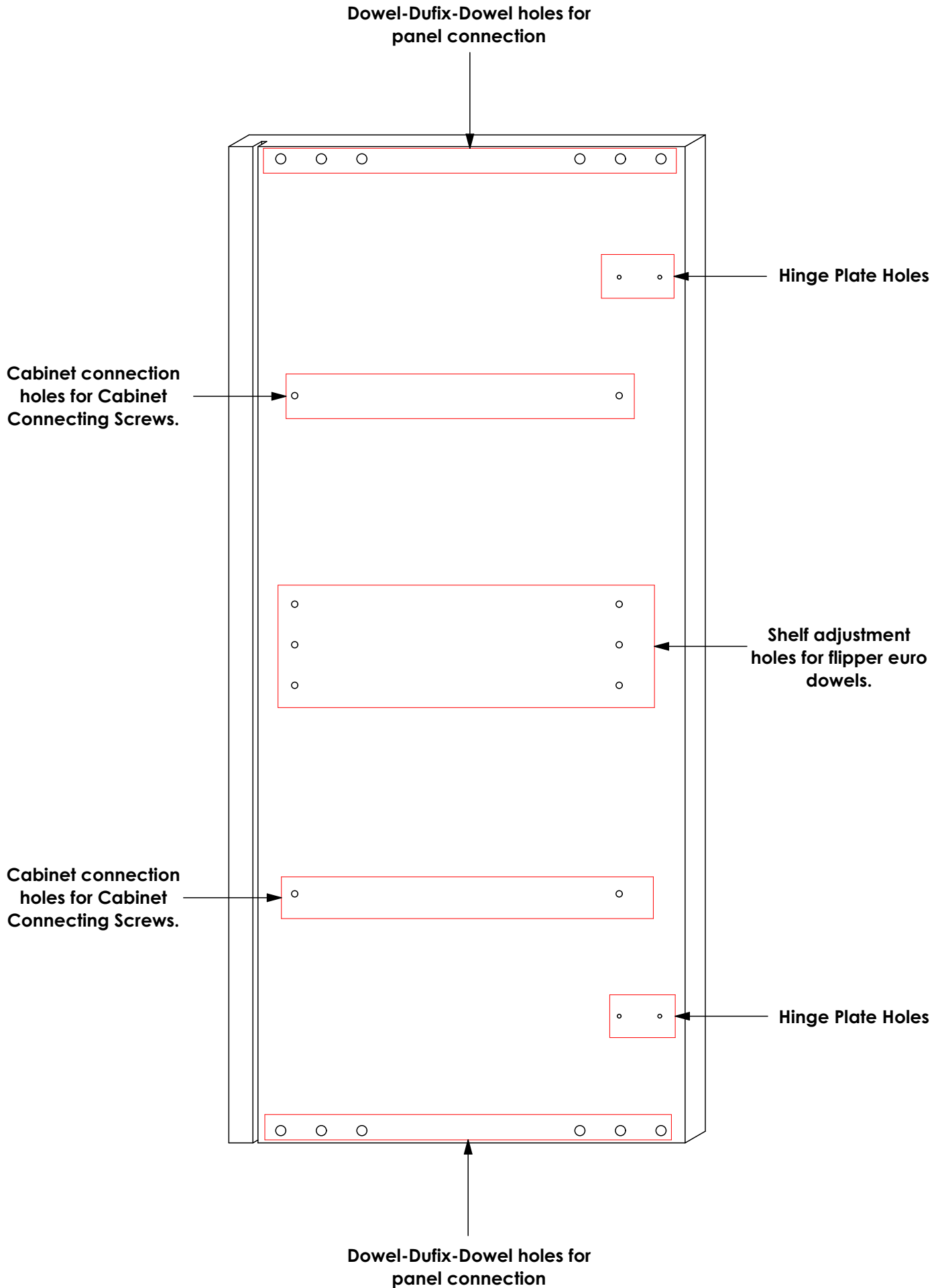|				
Screw Driver (Pozidriv Head)	Cordless Drill	Pozi Bit (PZ2)	8mm Drill Bit	Rubber Mallet
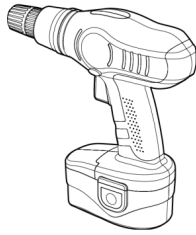
GENERAL INSTRUCTIONS

1. Confirm that all panels (6) are in the package before assembling.

2. Check the white sticker on each panel for the labelling (A, B, C, D, E & F).

3. Ensure that the panels are laid on a non-abrasive surface when assembling.

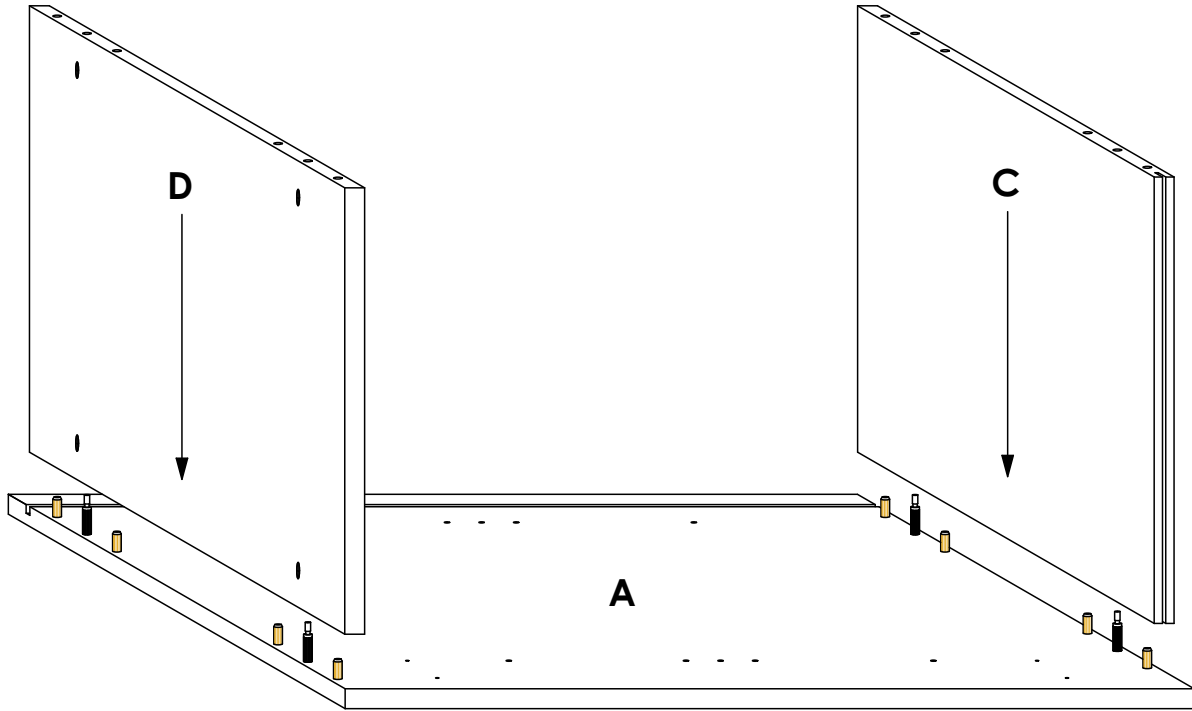4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

I - Insert the **Minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2.**

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

Det. 1

Det. 2

2 O'Clock Position

Det. 3

230°

PG BISON

PILOT HOLES GUIDE FOR SIDE PANELS

Dowel-Dufix-Dowel holes for
panel connection

Hinge Plate Holes

Cabinet connection
holes for Cabinet
Connecting Screws.

Shelf adjustment
holes for flipper euro
dowels.

Cabinet connection
holes for Cabinet
Connecting Screws.
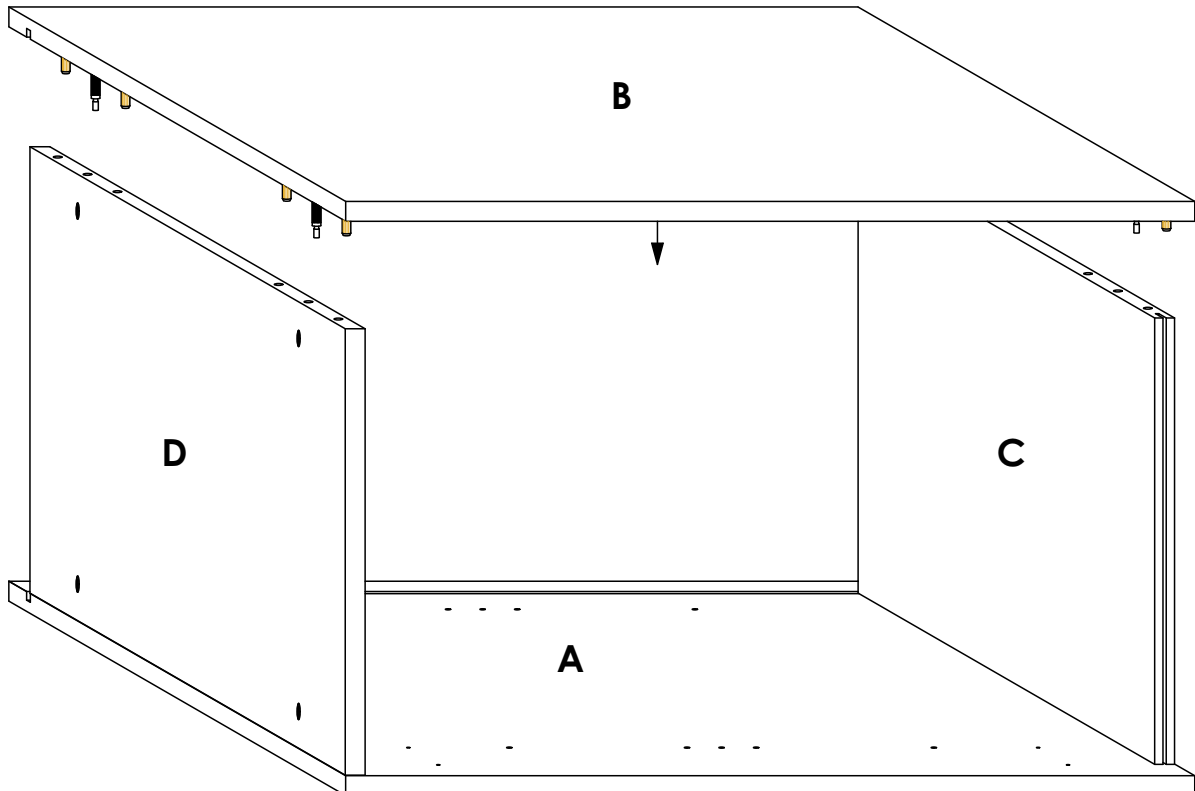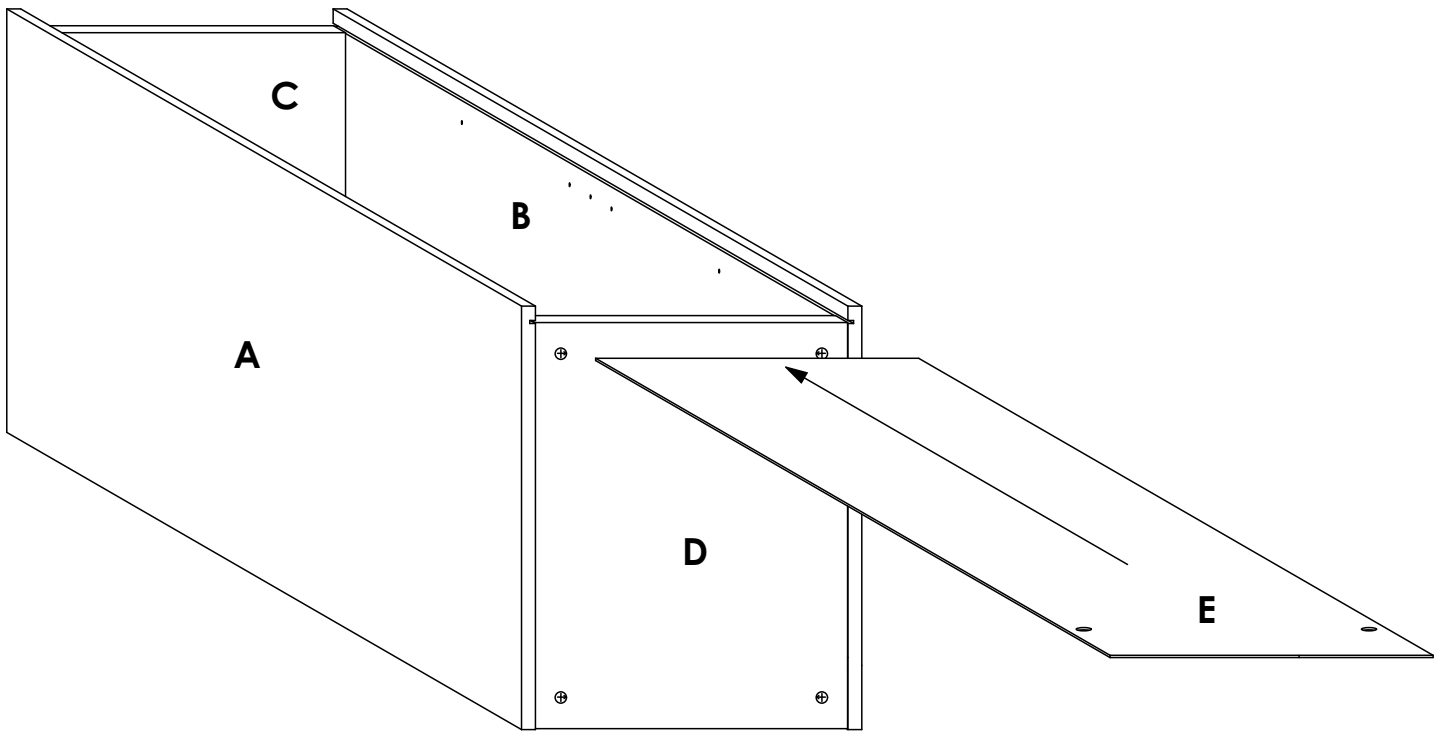
Hinge Plate Holes

Dowel-Dufix-Dowel holes for
panel connection

PG BISON

STEP 1

Connect panels **C & D** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.
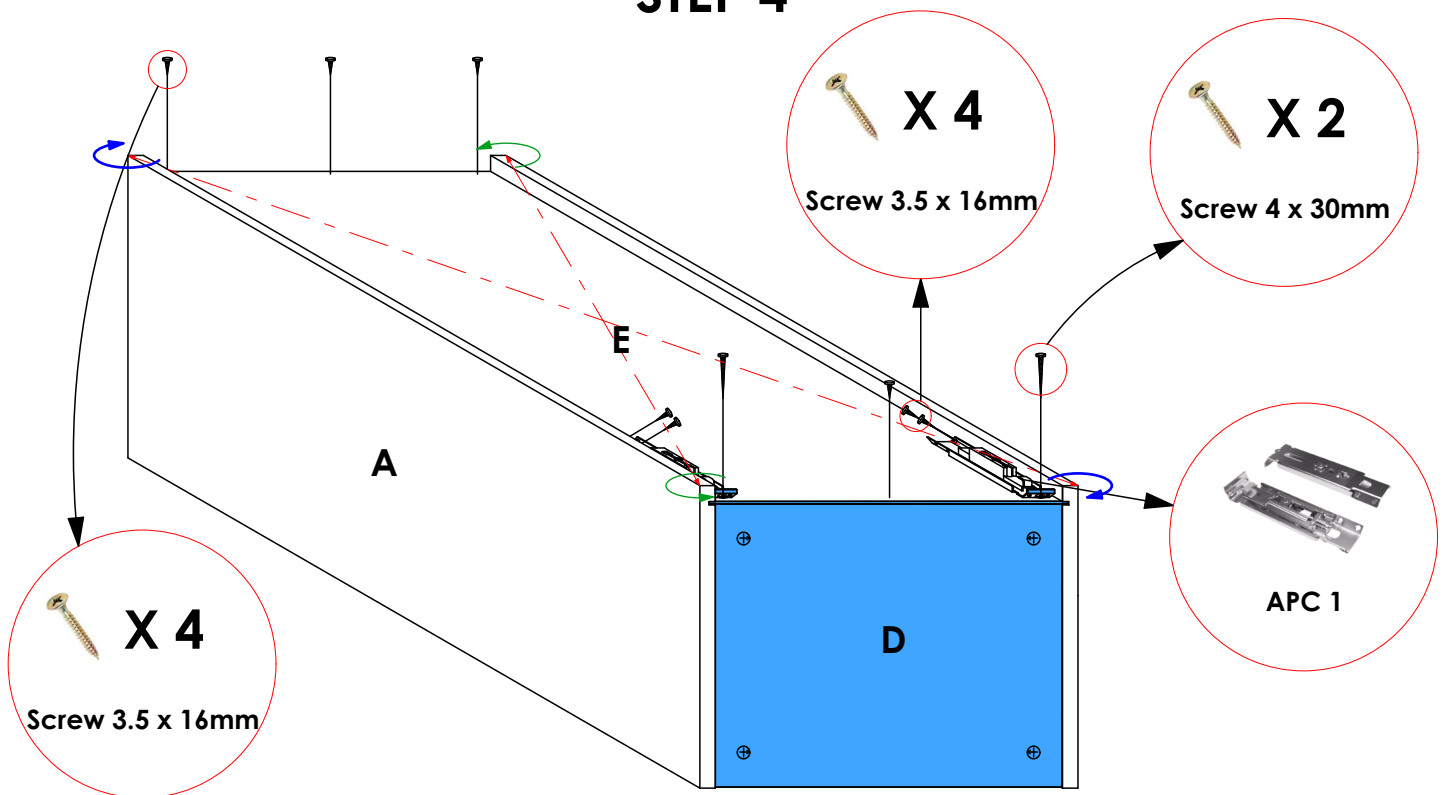
STEP 2

Connect panel **B** to panels **C & D** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

PG BISON

STEP 3

Slide **3mm** panel **E** through the grooves on panels **A & B** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4

X 4

Screw 3.5 x 16mm

X 2

Screw 4 x 30mm

APC 1

X 4

Screw 3.5 x 16mm

First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, place the **APC 1** hangers in the shown positions ensuring that the shaded areas are flush with each other. Then, secure panel **E** to panel **C** using **Screw 3.5 X 16mm** and to panel **D, through the APC 1** hangers, using **Screw 4 X 30mm.** Reinforce the **APC 1** hangers in the shown positions using **Screw 3.5 X 16mm.**

PG BISON

STEP 5
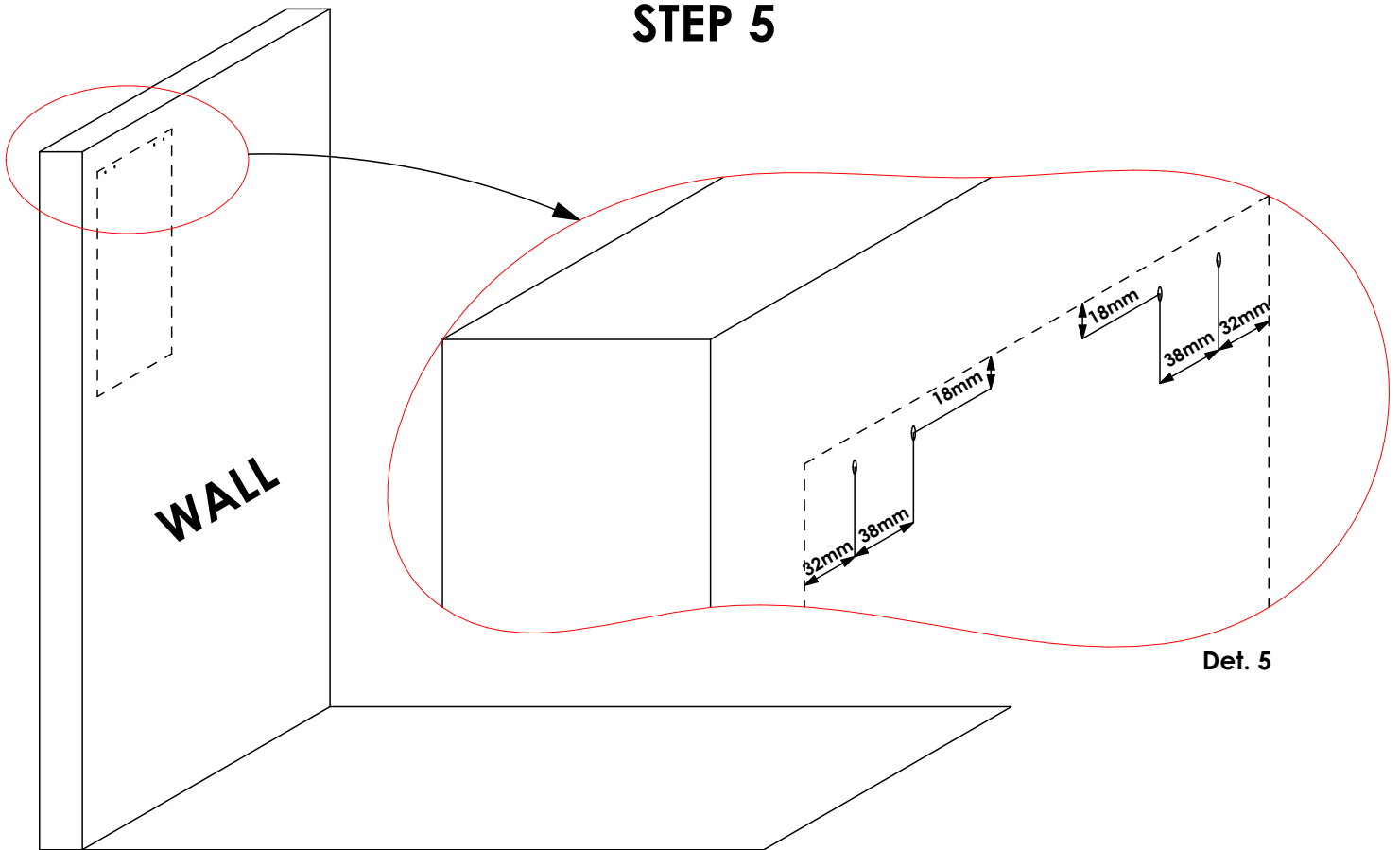
Det. 5

The **broken lines** indicate the **outer boundaries** of the **wall cabinet**. Mark the drill points on the wall with respect to the hanging position of the wall cabinet. Refer to **Det. 5** for dimensions. Then, using an **8mm** Drill Bit, drill **80mm deep** holes through the marked positions on the wall ensuring that the **drill bit** is **perpendicular** to the **wall surface**.

STEP 6

Det. 6
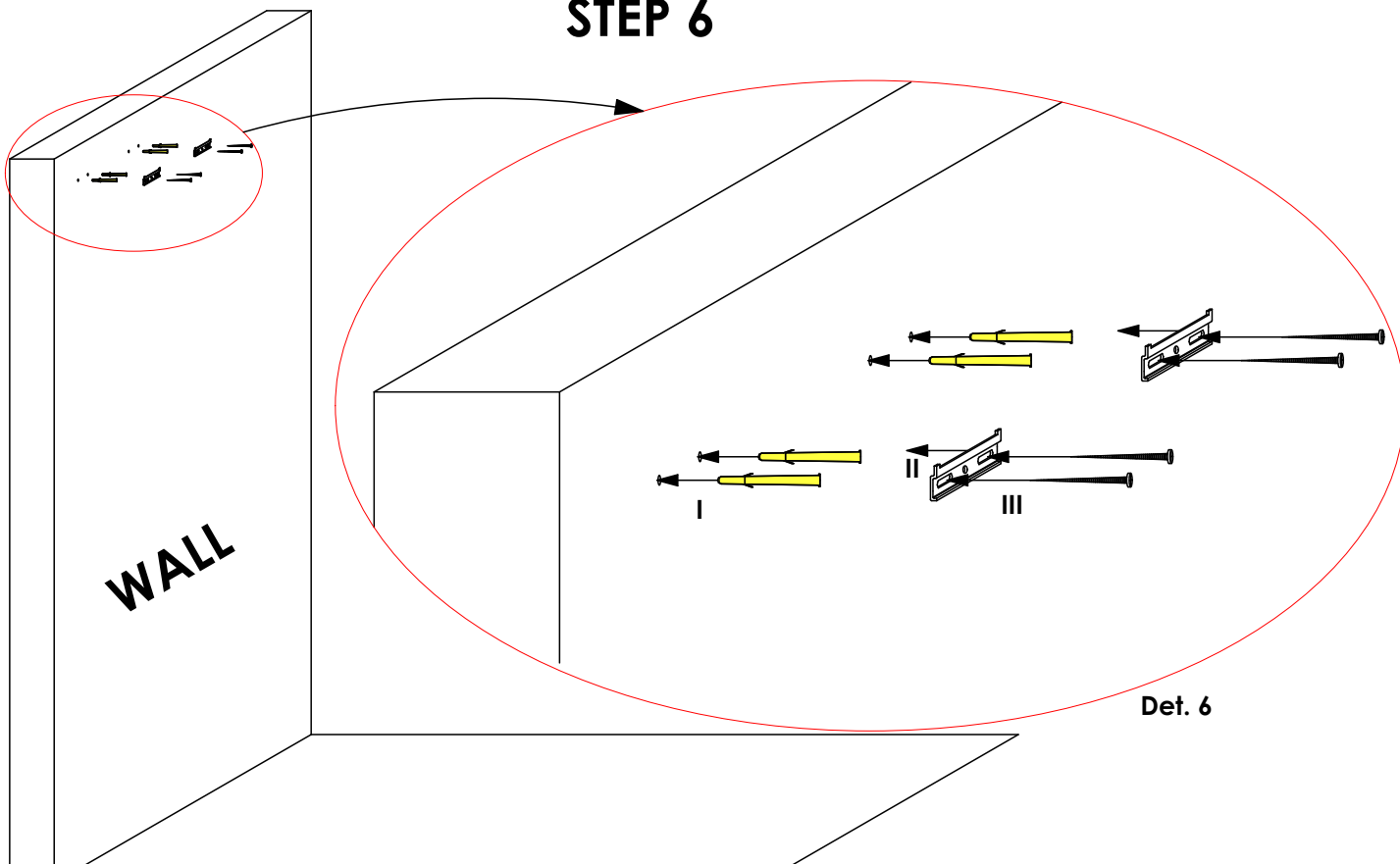
**I**) Separate the **yellow plug** from the **nail in anchor** and, using a **rubber mallet, gently** knock in the plug into the holes drilled in **Step 5**.
II) Place the **APC 1 wall plates** on the wall. Align the oval holes on the wall plate with the plugs.
III) Screw the **nail in anchor** into the **yellow plug**.

6

PG BISON

STEP 7

WALL

In-depth Adjustment

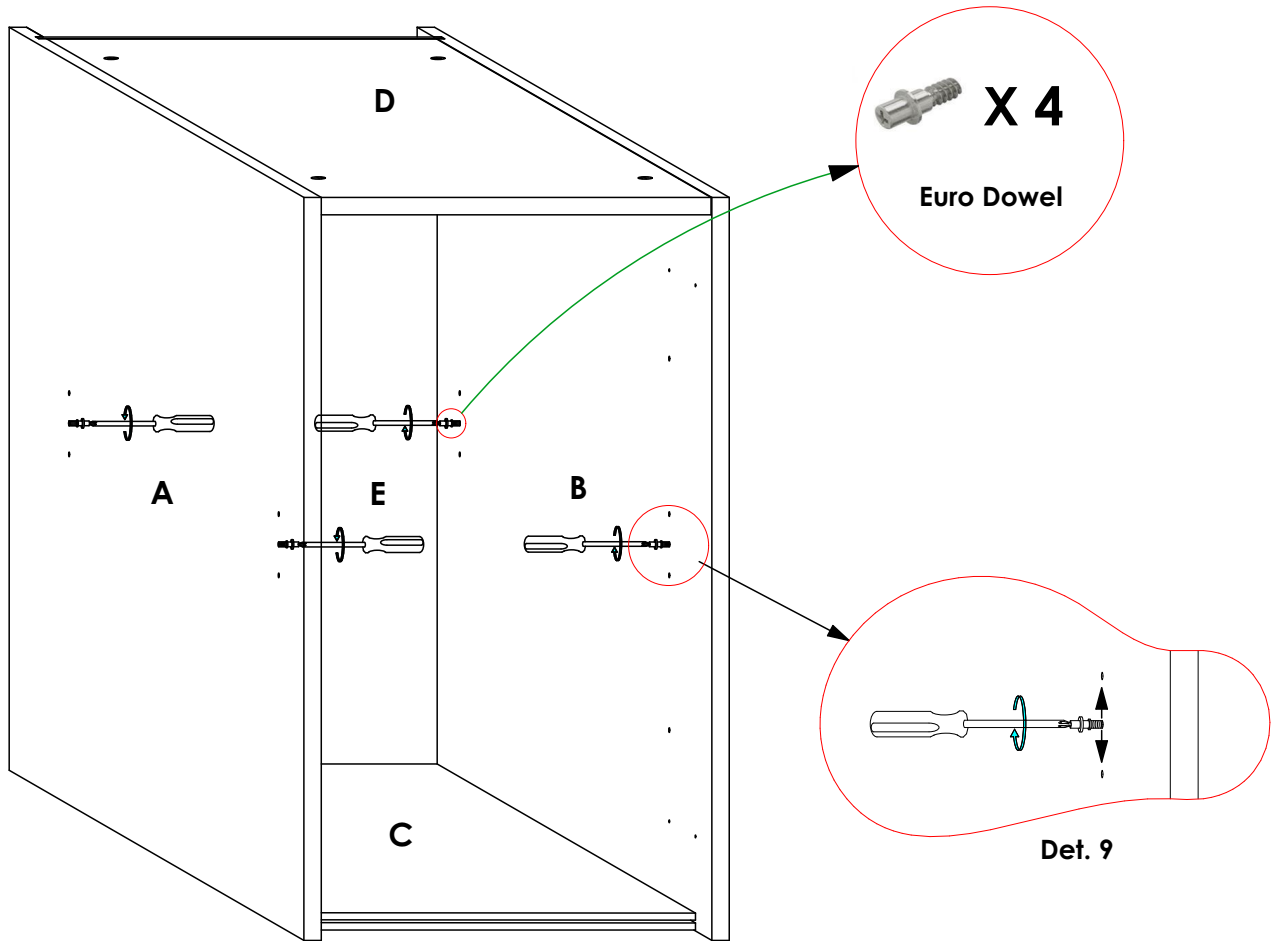**Vertical Adjustment**
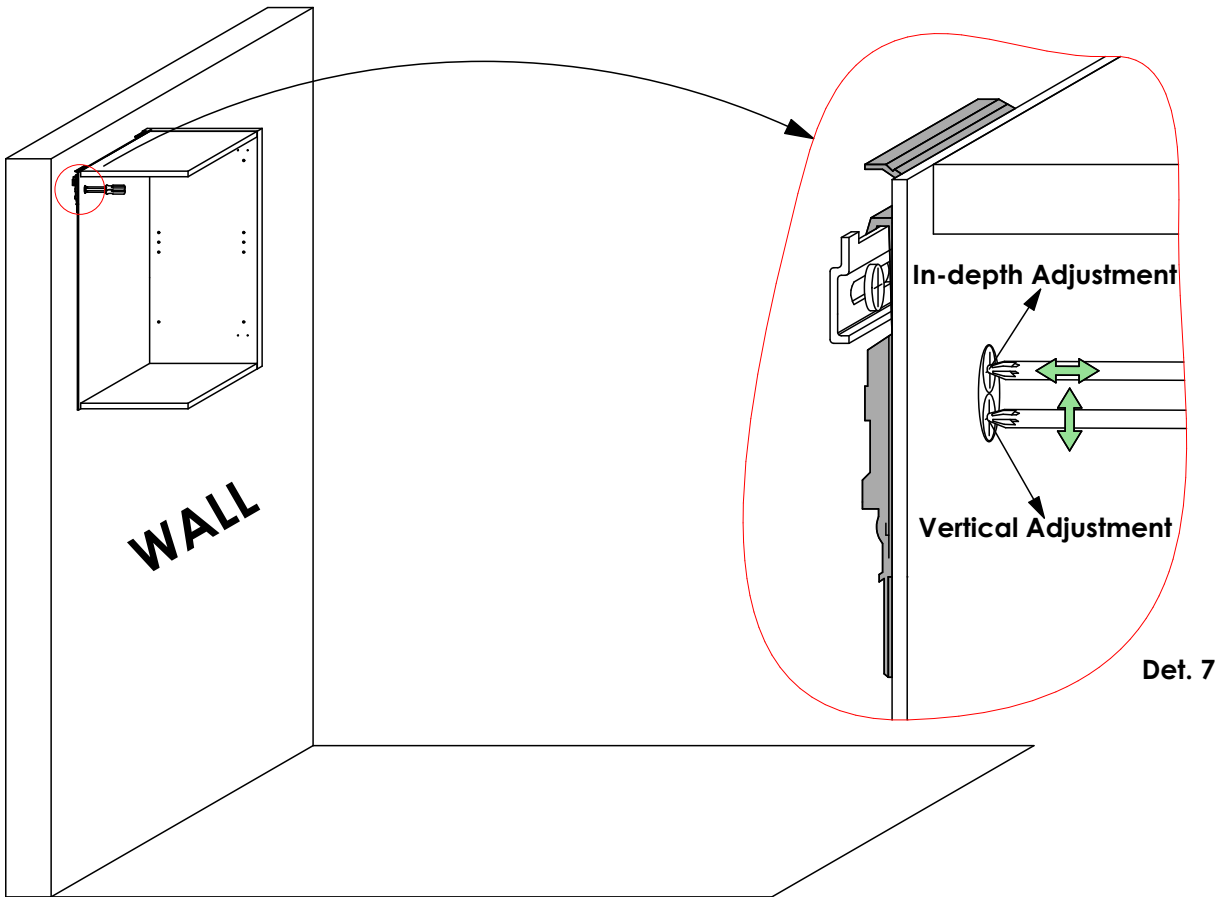
Det. 7

Hang the wall cabinet on the wall by hooking the **APC 1 Hangers** onto the **APC 1 wall plates**. See **Det. 7**. Also see **Det. 7** for **adjustment** details.
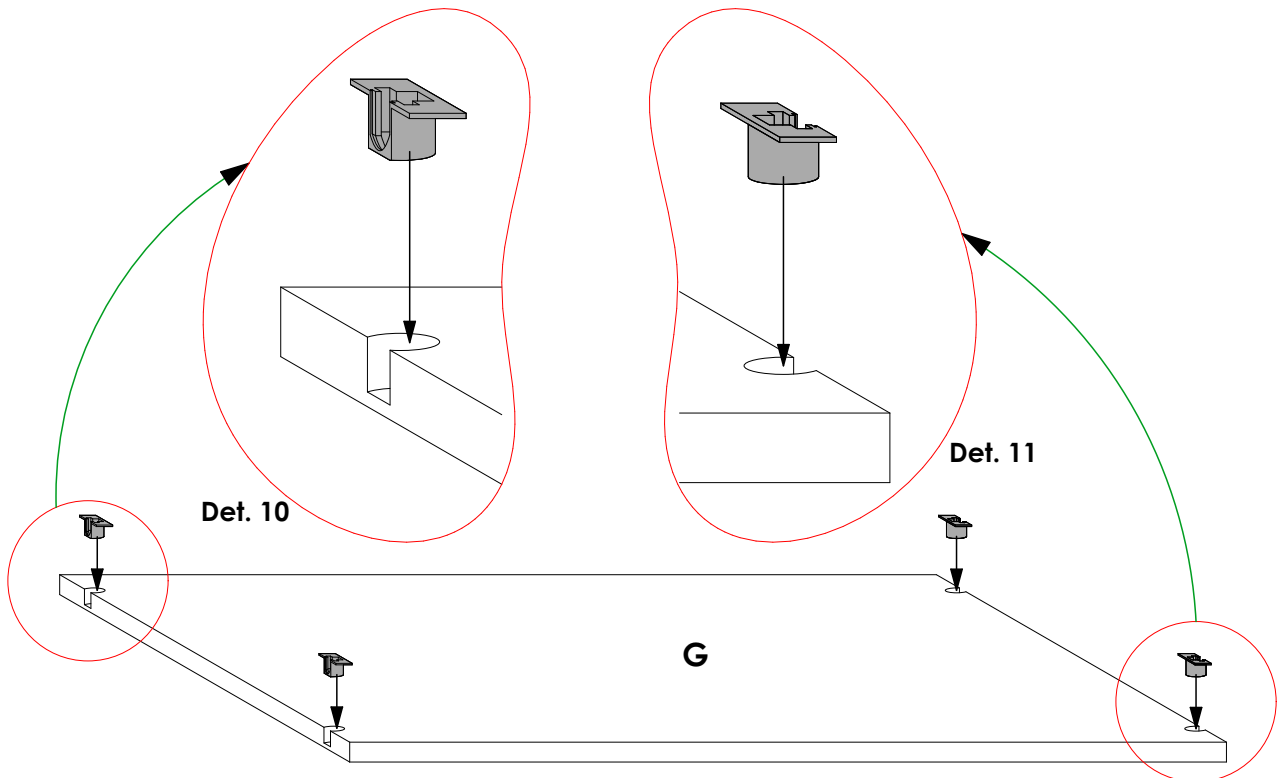
STEP 8

WALL
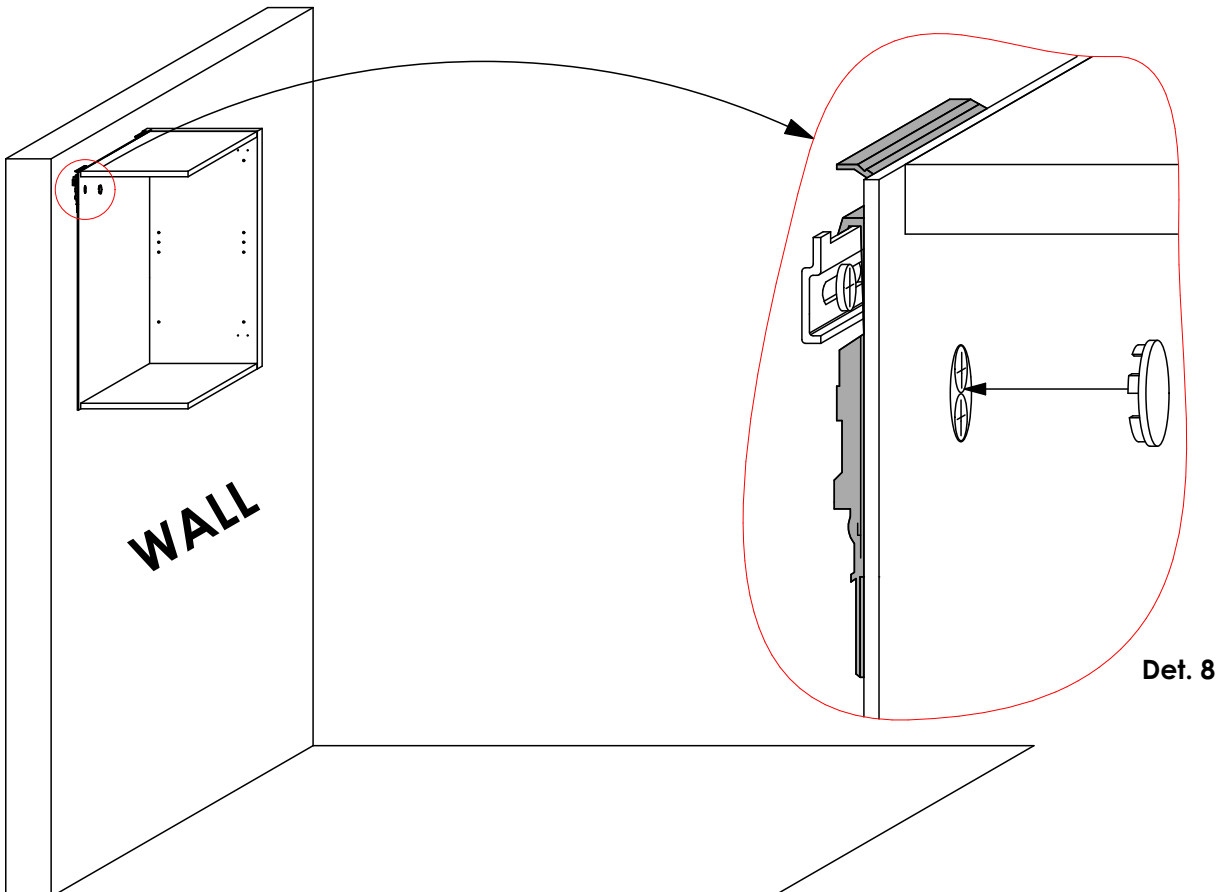
Det. 8

After mounting and levelling the cabinet, snap in the **APC 1 cover caps** to conceal the holes on panel **F.** See **Det. 8**

PG BISON

STEP 9

Det. 9

X 4

Euro Dowel

Screw in the **Euro Dowels** in the shown positions. Their positions can be adjusted as shown in **Det. 9** to change the level of the shelves or to slant the shelves.

STEP 10

Det. 10

Det. 11

Insert the **shelf supports** in the shown positions. Confirm that the orientation is as shown in **Det. 10** and **Det. 11**.
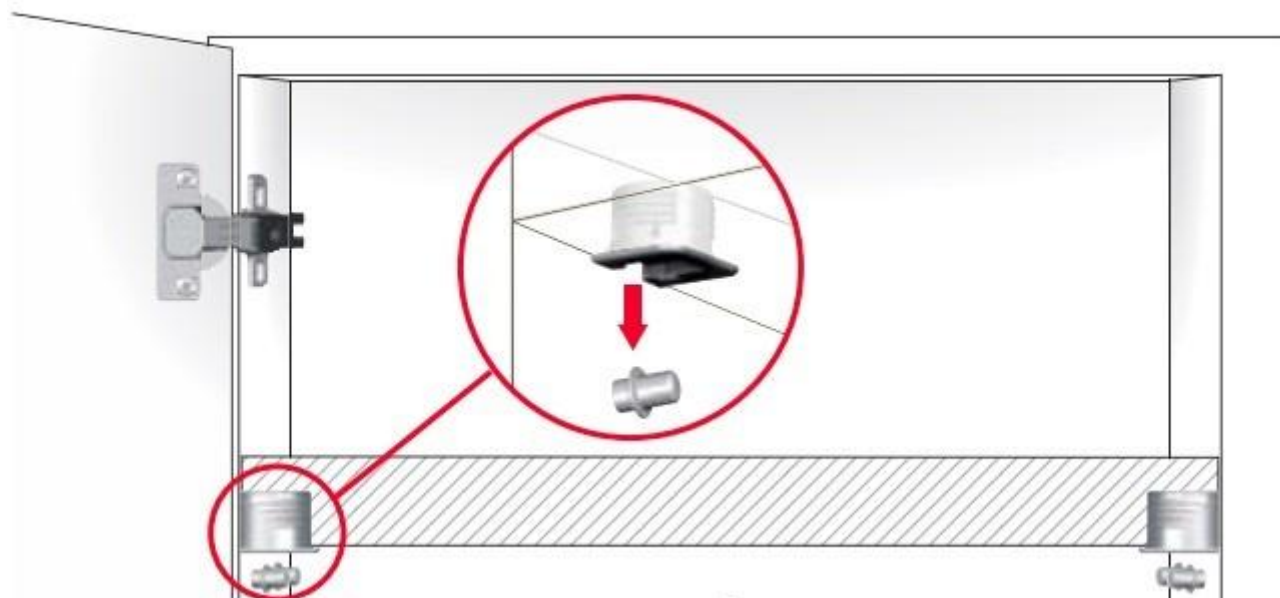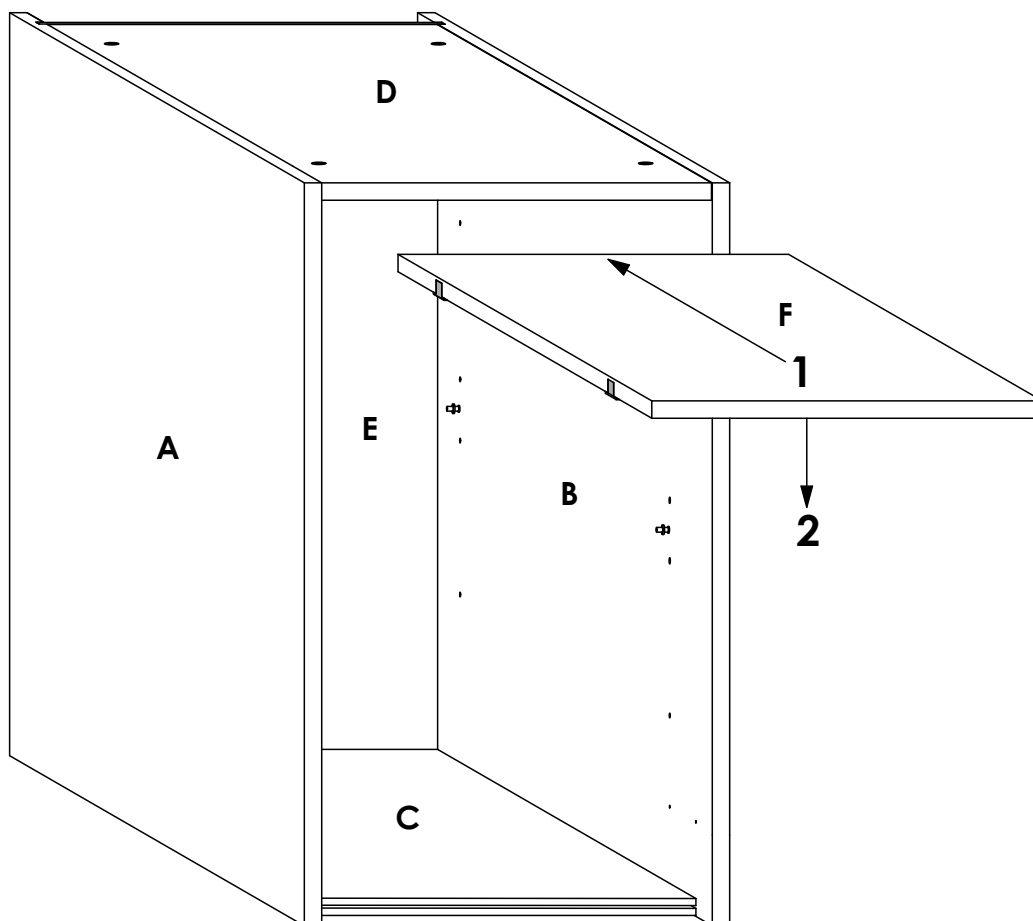
PG BISON

STEP 11

Fig. 1

1. Slide in the shelf (Panel **F**) above the euro dowels as shown. Slide it in until it touches the back.
2. Press down the shelf lightly such that the euro dowels snap into the shelf supports. See **Fig. 1**.

See the Door Installation guide for further instructions.

PG BISON

STEP 12 (WALL GOLA PROFILE INSTALLATION)
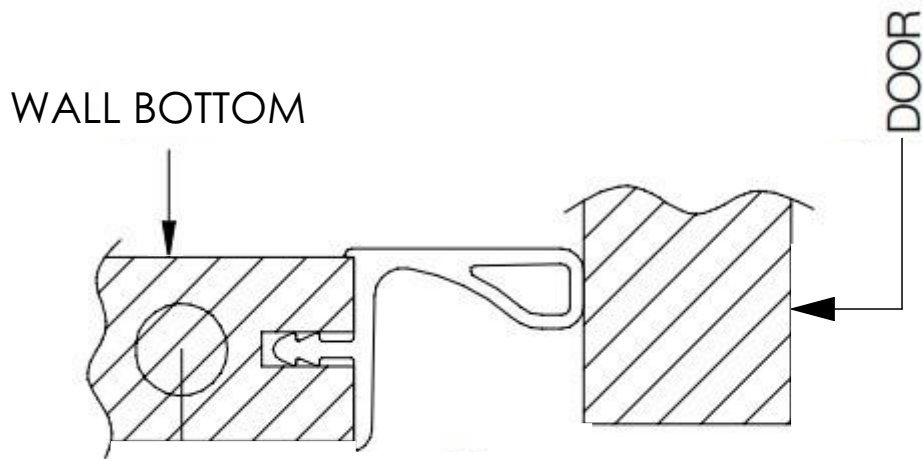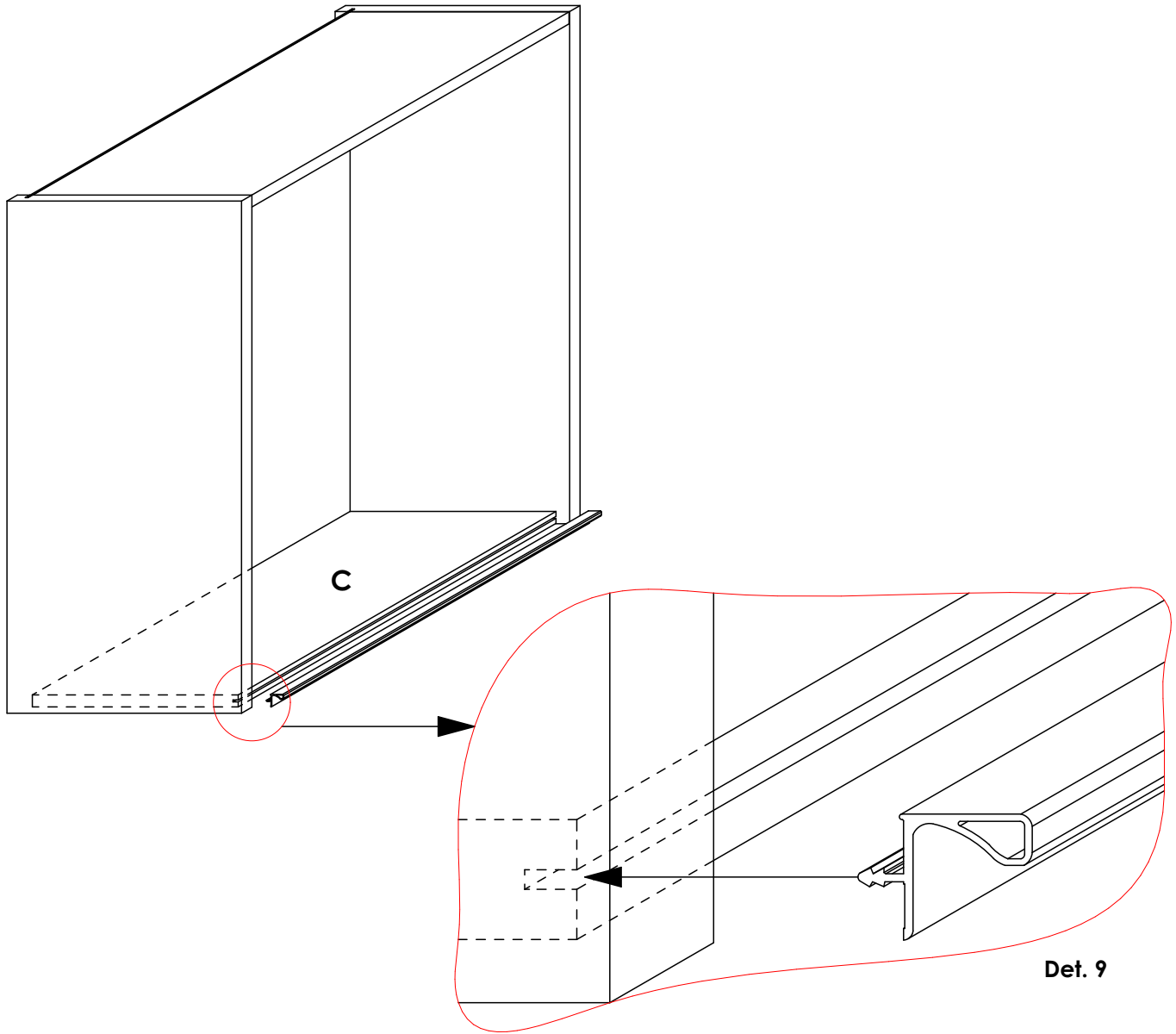
C

Det. 9

WALL BOTTOM

DOOR

Fig. 2

Knock in the provided Wall Gola Profile in the shown position on panel **C**. See **Det. 9 and Fig. 2**.

PG BISON