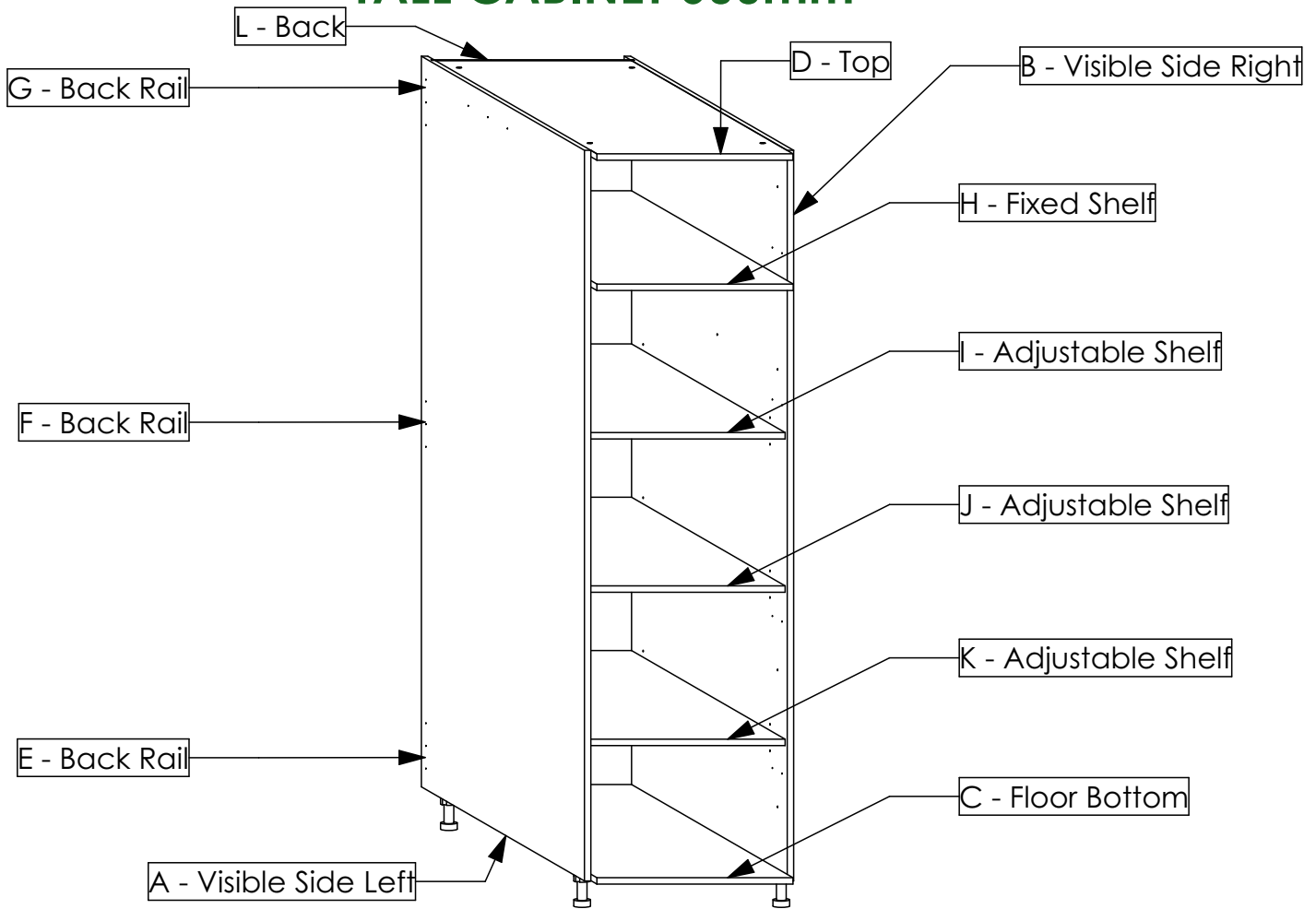# PG BISON

BLUM GOLA FLATPAX KITCHEN RANGE
ASSEMBLY GUIDE
TALL CABINET 600mm

L - Back

G - Back Rail

D - Top

B - Visible Side Right

H - Fixed Shelf

I - Adjustable Shelf

F - Back Rail

J - Adjustable Shelf

K - Adjustable Shelf

E - Back Rail

C - Floor Bottom

A - Visible Side Left

TOTAL NUMBER OF PANELS: 12

HARDWARE

PRODUCT	QTY	IMAGE
Dufix	18	
Minifix	18	
Wooden Dowel	36	
Screw 3.5 x 16mm	22	
Plinth Leg With Base H100mm Kit	4	
Cabinet Connecting Screw Kit	6	
Shelf Support Flipper 14mm Kit	12	

TOOLS REQUIRED

Screw Driver
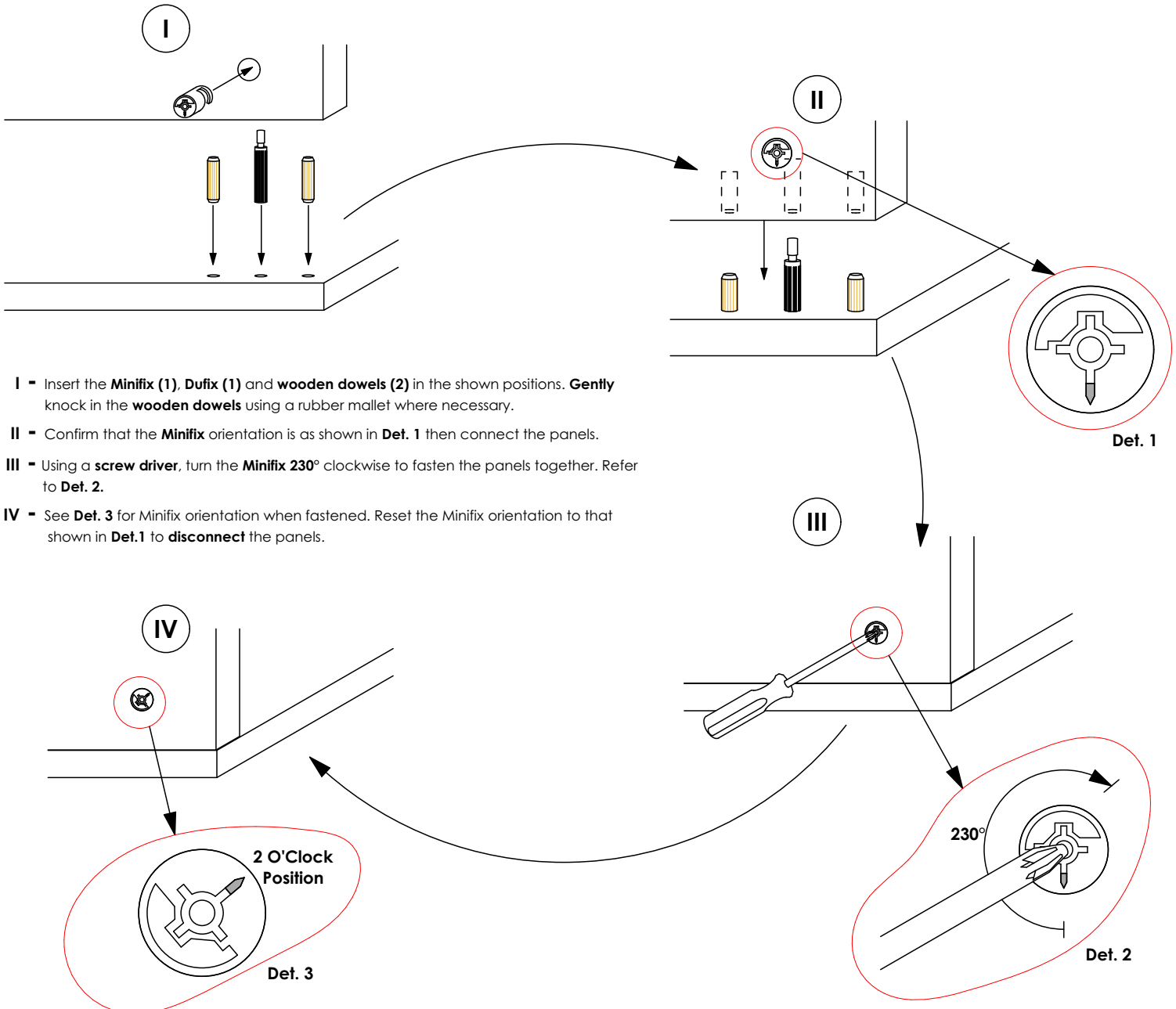(Pozidriv Head)

Cordless Drill

Pozi Bit (PZ2)

8mm Drill Bit

Rubber Mallet

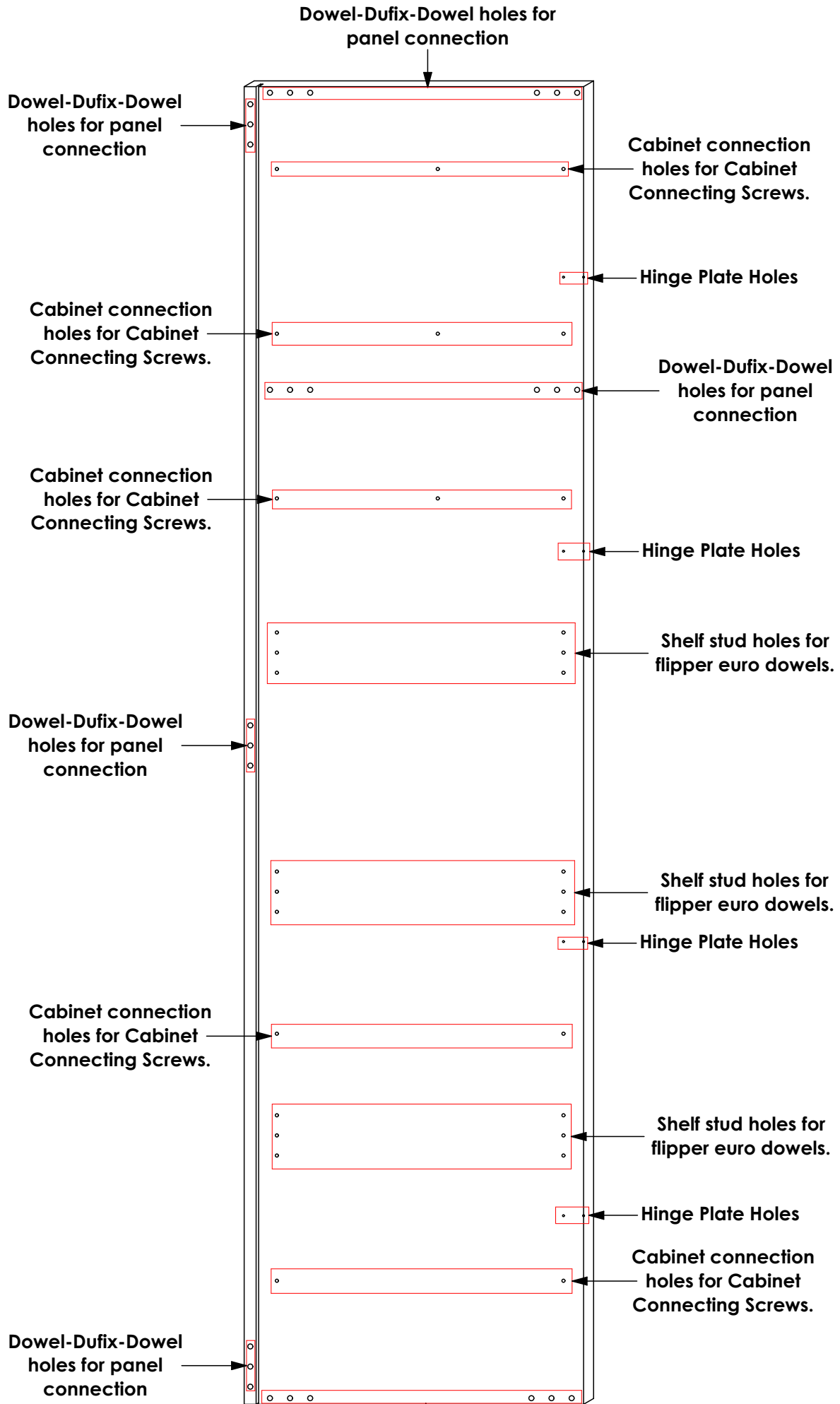# GENERAL INSTRUCTIONS

1. Confirm that all panels (12) are in the package before assembling.

2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F, G, H, I, J, K & L).

3. Ensure that the panels are laid on a non-abrasive surface when assembling.

4. Note that all panel connections are done using the system described below.
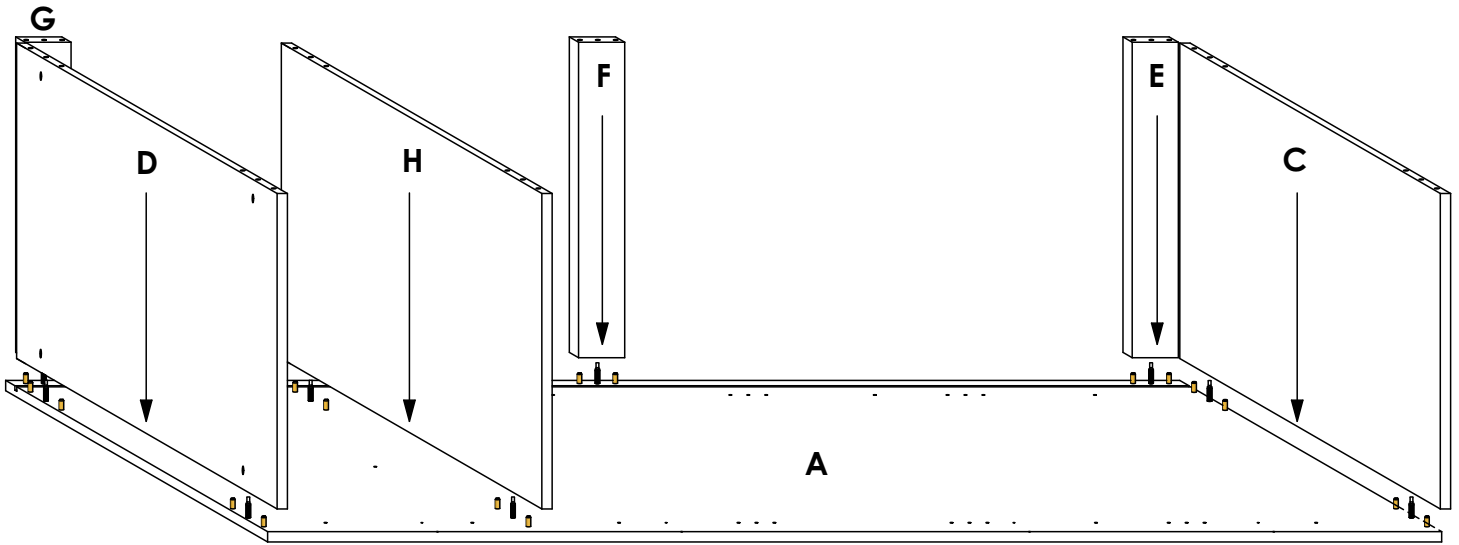
PANEL CONNECTION AND FASTENING

I - Insert the **Minifix (1)**, **Dufix (1)** and **wooden dowels (2)** in the shown positions. **Gently** knock in the **wooden dowels** using a rubber mallet where necessary.

II - Confirm that the **Minifix** orientation is as shown in **Det. 1** then connect the panels.

III - Using a **screw driver**, turn the **Minifix 230°** clockwise to fasten the panels together. Refer to **Det. 2.**

IV - See **Det. 3** for Minifix orientation when fastened. Reset the Minifix orientation to that shown in **Det.1** to **disconnect** the panels.

Det. 1

Det. 2

2 O'Clock Position

Det. 3

230°

PG BISON

PILOT HOLES GUIDE FOR SIDE PANELS

Dowel-Dufix-Dowel holes for panel connection

Dowel-Dufix-Dowel holes for panel connection

Cabinet connection holes for Cabinet Connecting Screws.

Hinge Plate Holes

Cabinet connection holes for Cabinet Connecting Screws.

Dowel-Dufix-Dowel holes for panel connection

Cabinet connection holes for Cabinet Connecting Screws.

Hinge Plate Holes

Shelf stud holes for flipper euro dowels.

Dowel-Dufix-Dowel holes for panel connection

Shelf stud holes for flipper euro dowels.

Hinge Plate Holes

Cabinet connection holes for Cabinet Connecting Screws.

Shelf stud holes for flipper euro dowels.

Hinge Plate Holes

Cabinet connection holes for Cabinet Connecting Screws.

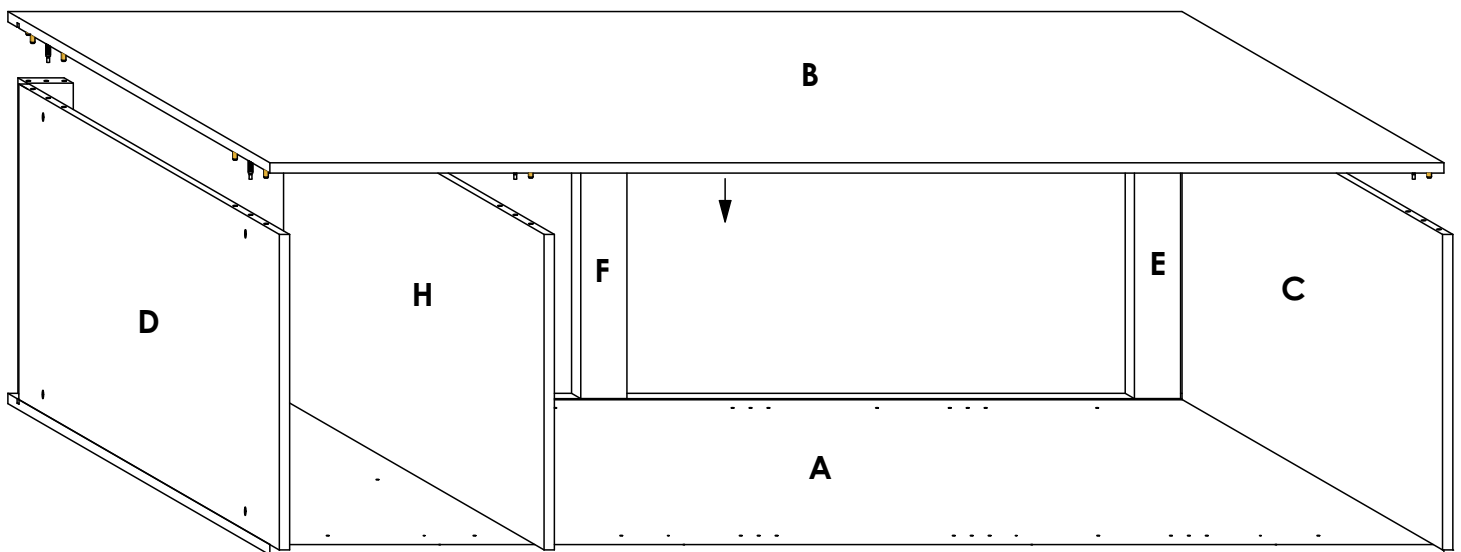Dowel-Dufix-Dowel holes for panel connection

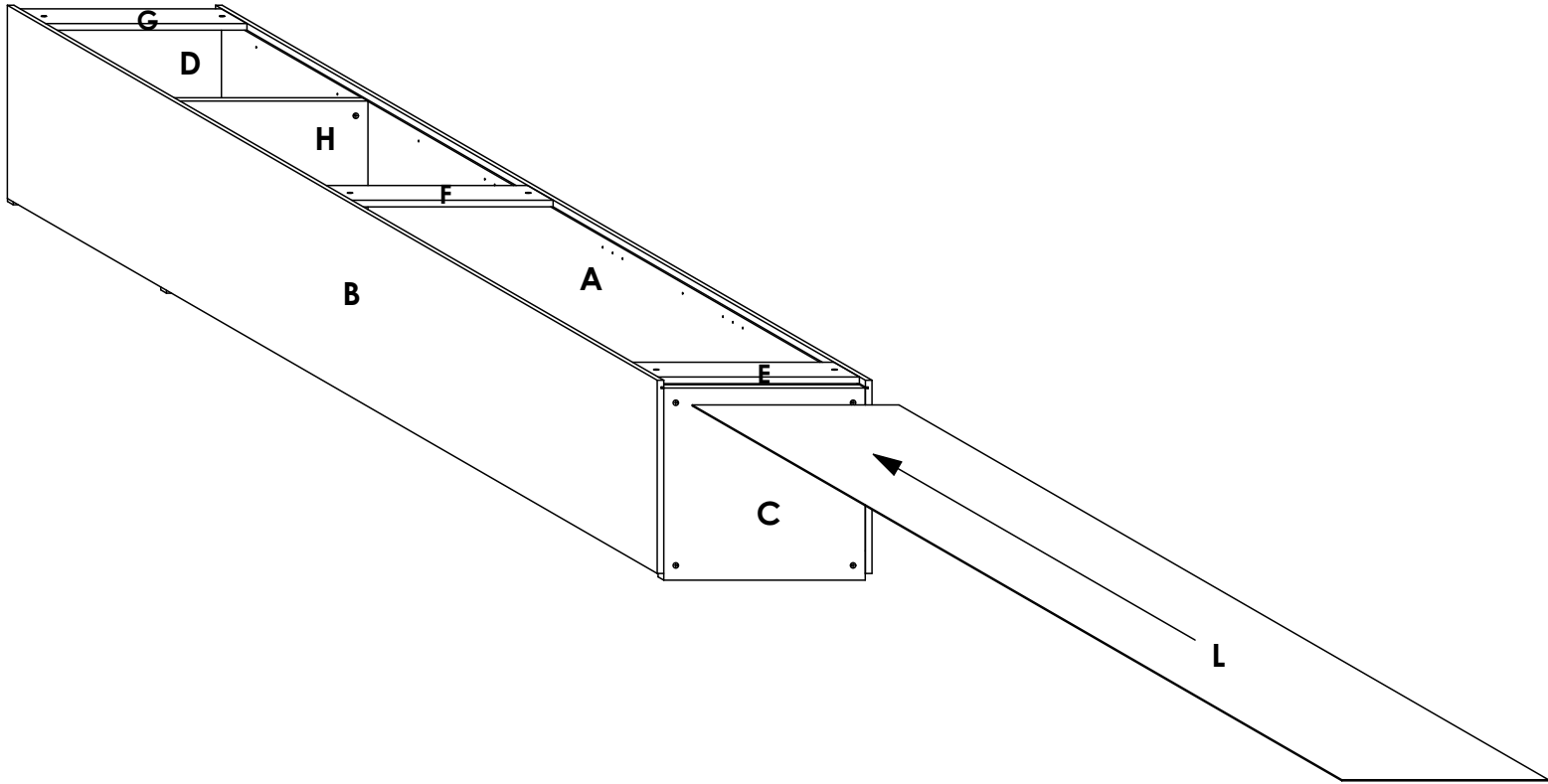Dowel-Dufix-Dowel holes for panel connection

PG BISON

STEP 1

Connect panels **C,D, E, F, G & H** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.
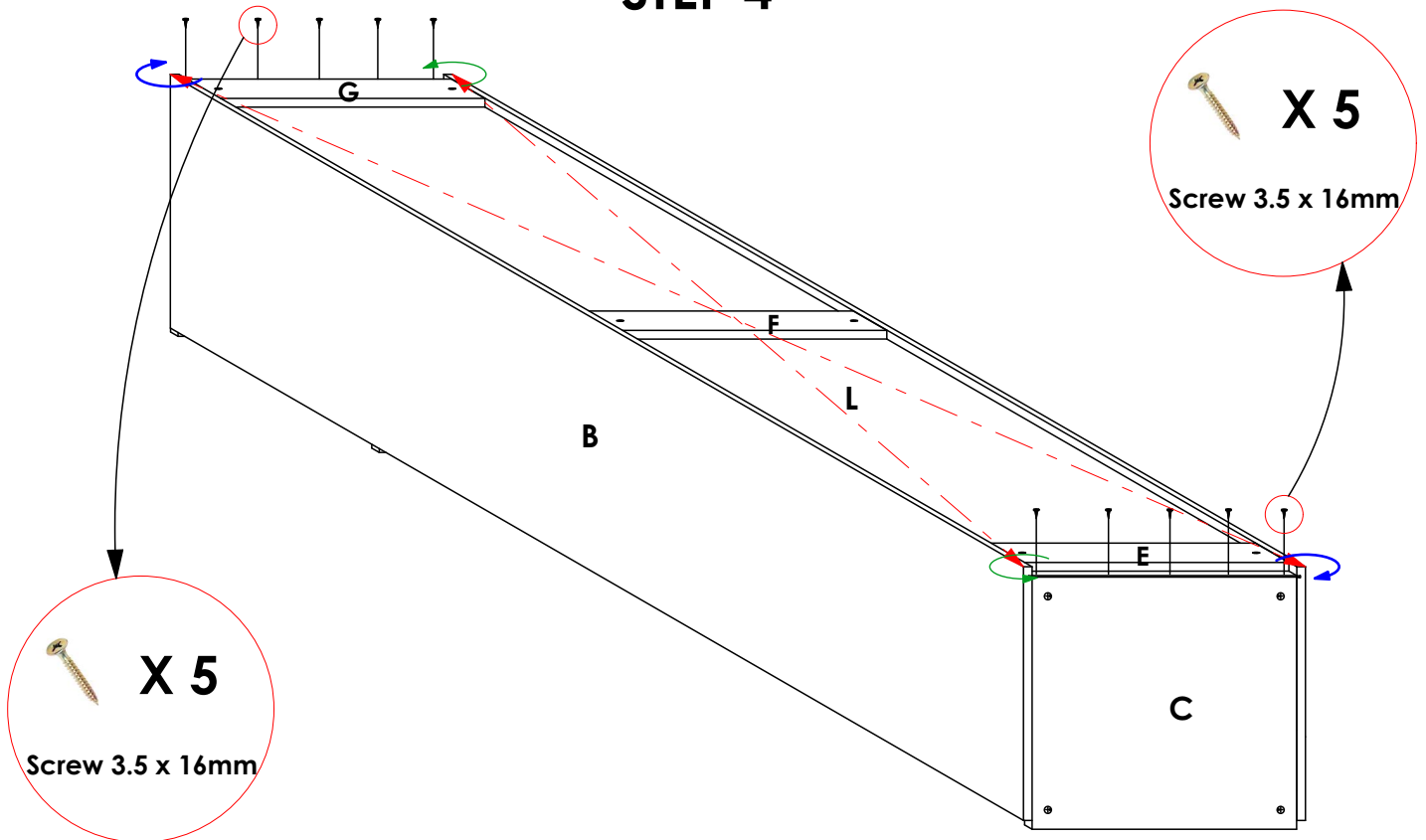
STEP 2

Connect panel **B** to panels **C,D, E, F, G & H** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.
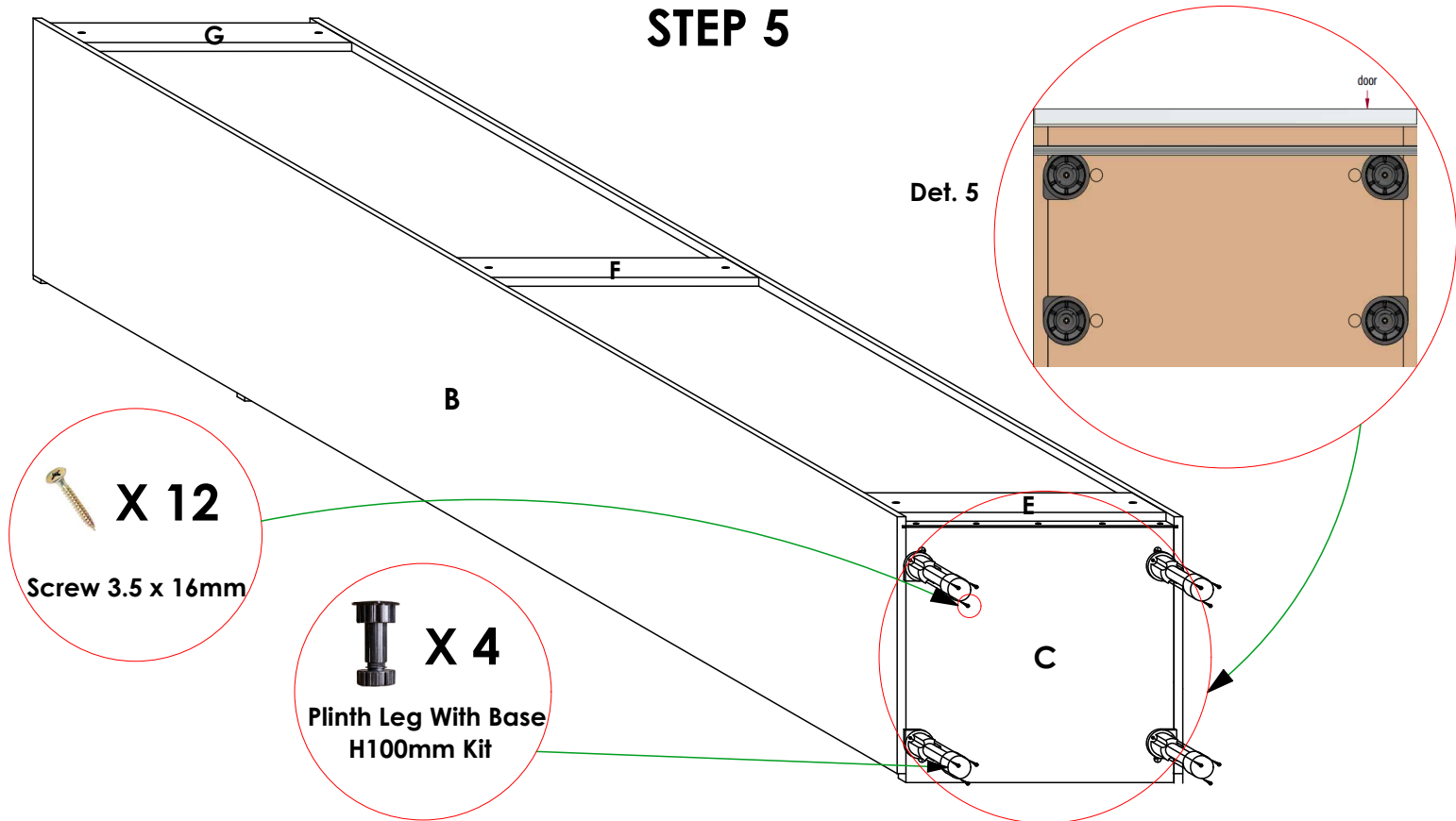
PG BISON

STEP 3

Slide the 3mm panel (**L**) into the groove on panels **A & B** with the finished side facing down. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4

X 5

Screw 3.5 x 16mm
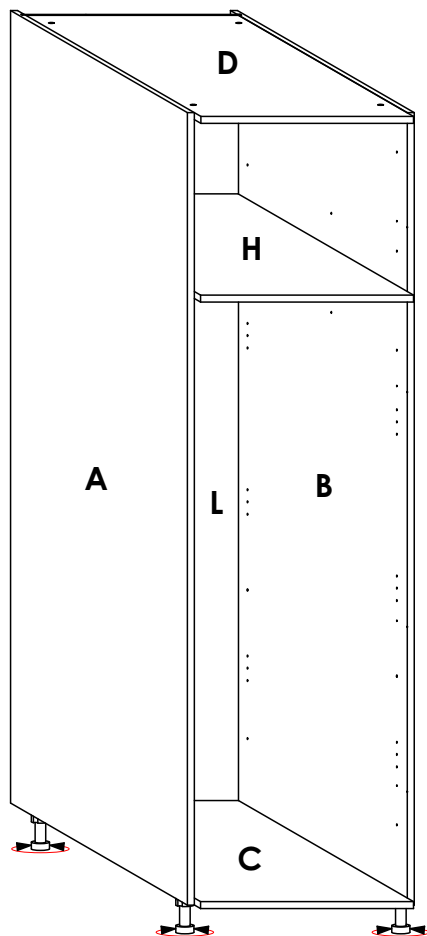
X 5

Screw 3.5 x 16mm

First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel **F** to panels **C & D** as shown using **Screw 3.5 X 16mm**.

PG BISON

STEP 5

Det. 5

X 12

Screw 3.5 x 16mm

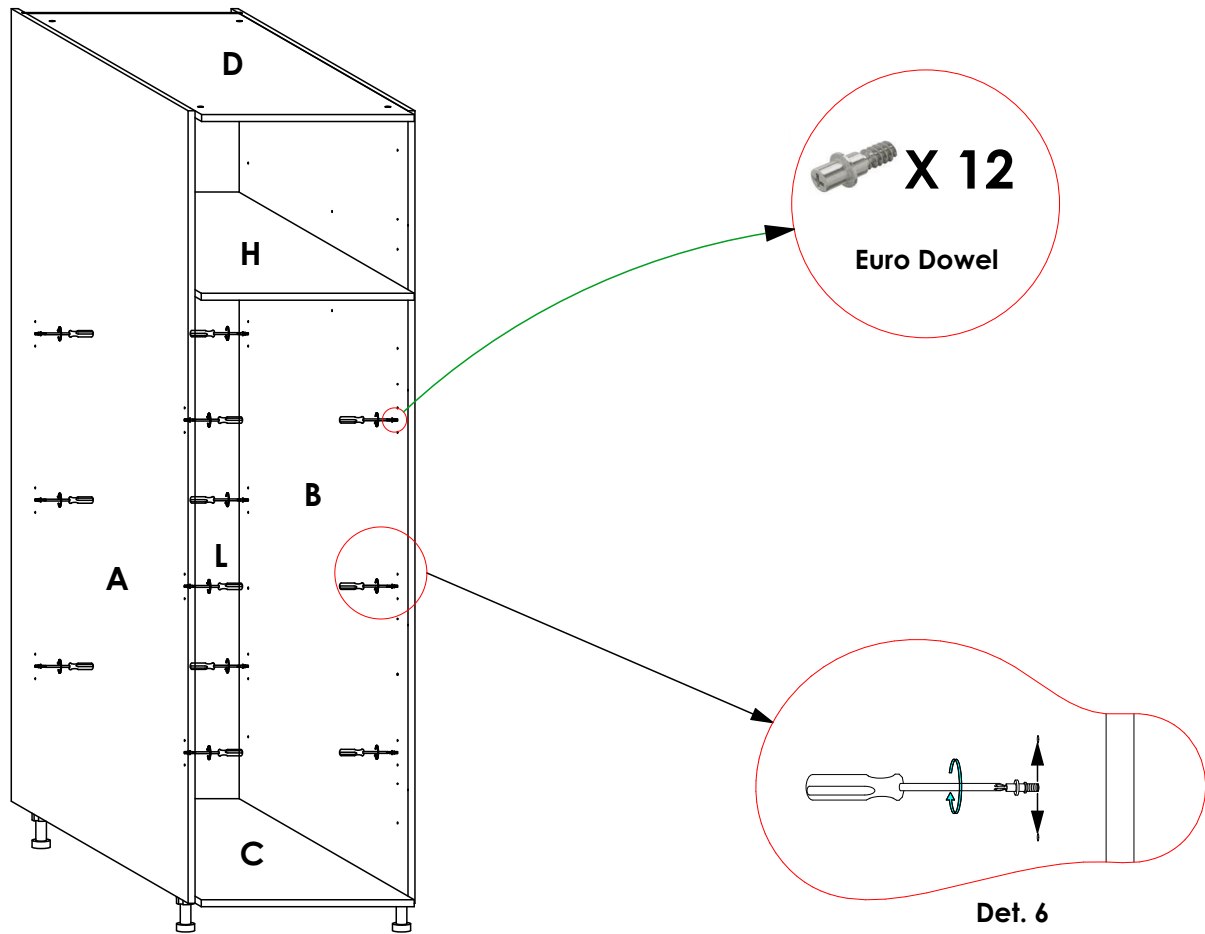**X 4**

Plinth Leg With Base H100mm Kit

Place the four units of **Plinth Leg With Base** in the shown positions, aligning with the pre-drilled pilot holes on panel **C.** Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **C**.
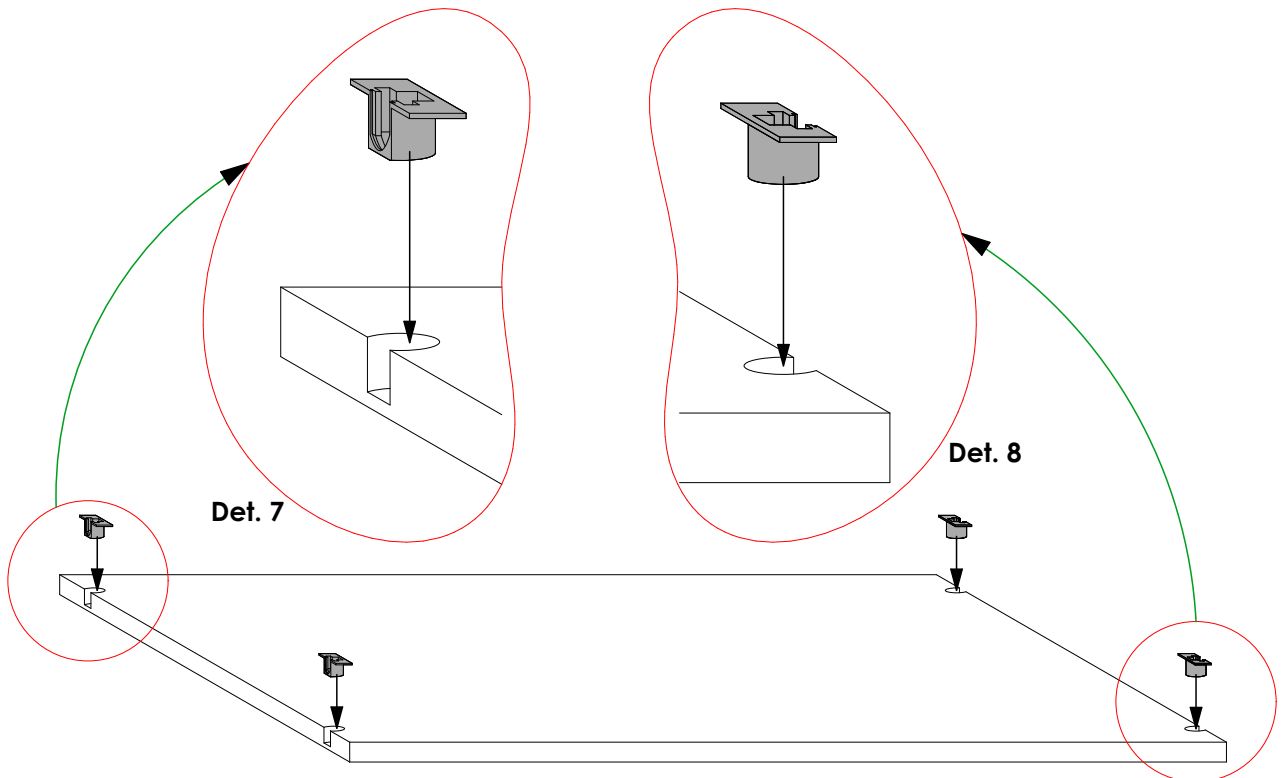
STEP 6

Flip the cabinet upright, place it in the desired position and adjust its height by rotating the base of the legs as shown to level.

PG BISON

STEP 7

X 12

Euro Dowel

Det. 6

Screw in the **Euro Dowels** in the shown positions. Their positions can be adjusted as shown in **Det. 6** to change the level of the shelves or to slant the shelves.

STEP 8

Det. 7

Det. 8

Insert the **shelf supports** in the shown positions on panels **I, J & K**. Confirm that the orientation is as shown in **Det. 7** and **Det. 8**.
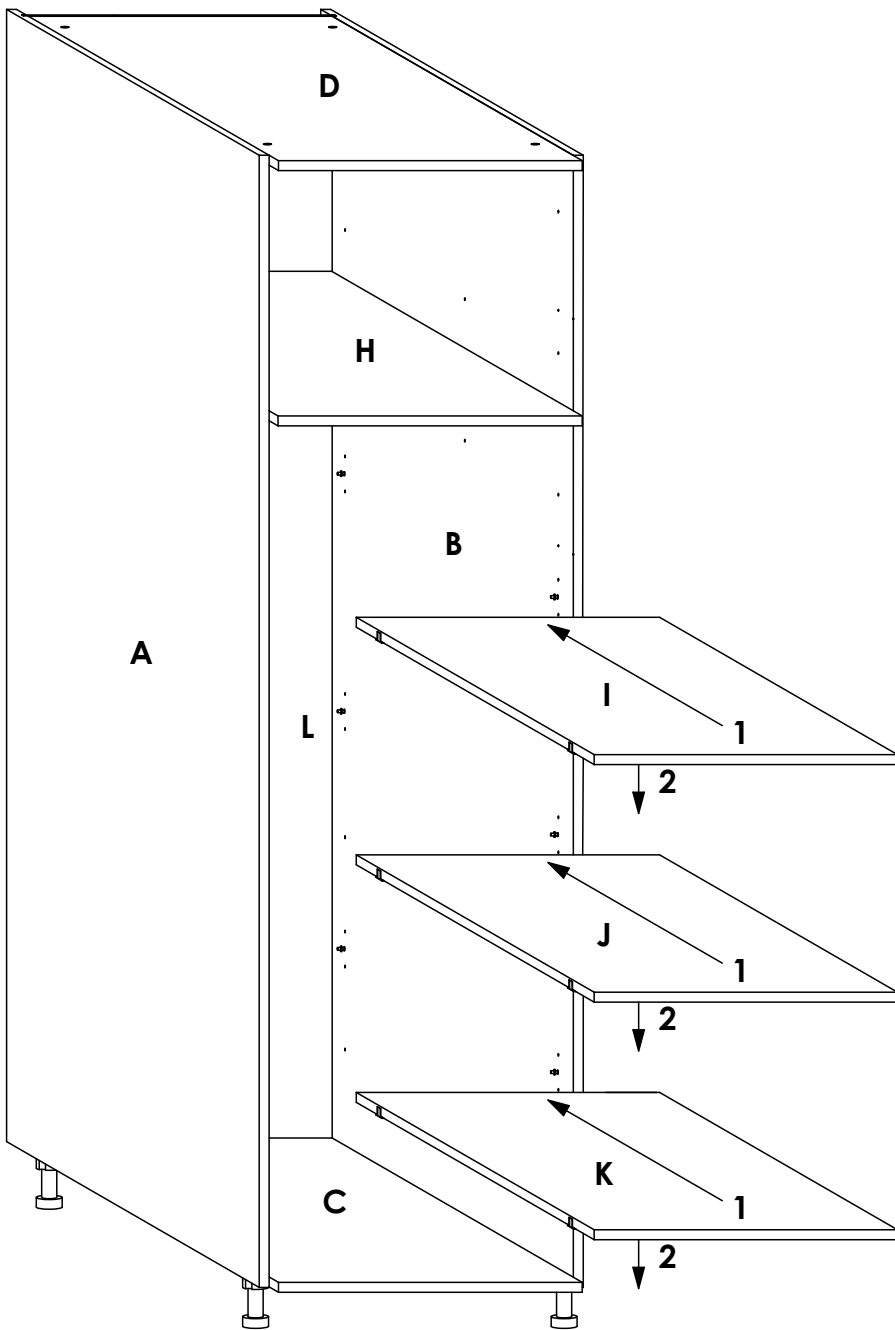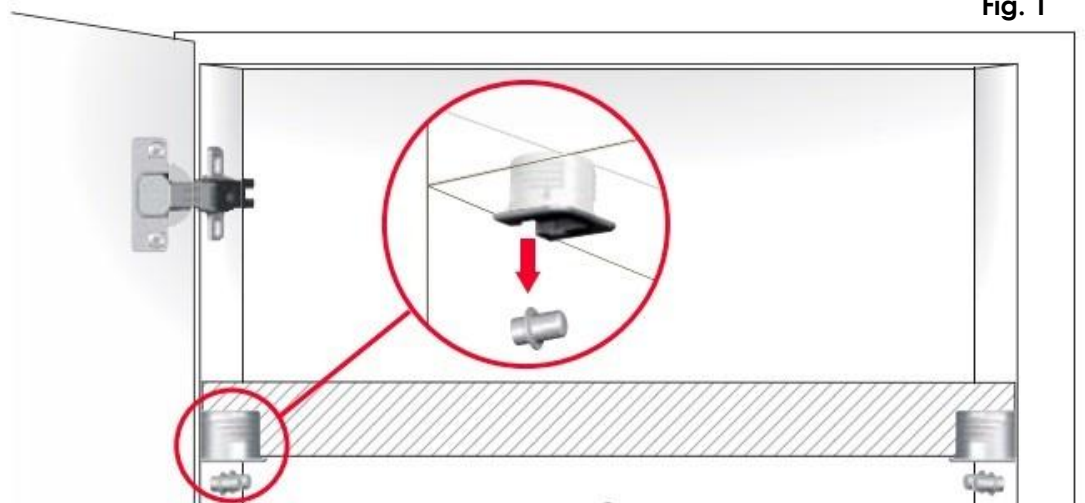
PG BISON

STEP 9

Fig. 1

1. Slide in the shelves (Panels **I, J & K**) above the euro dowels as shown. Slide them in until they touch the back.
2. Press down the shelves lightly such that the euro dowels snap into the shelf supports. See **Fig. 1**.
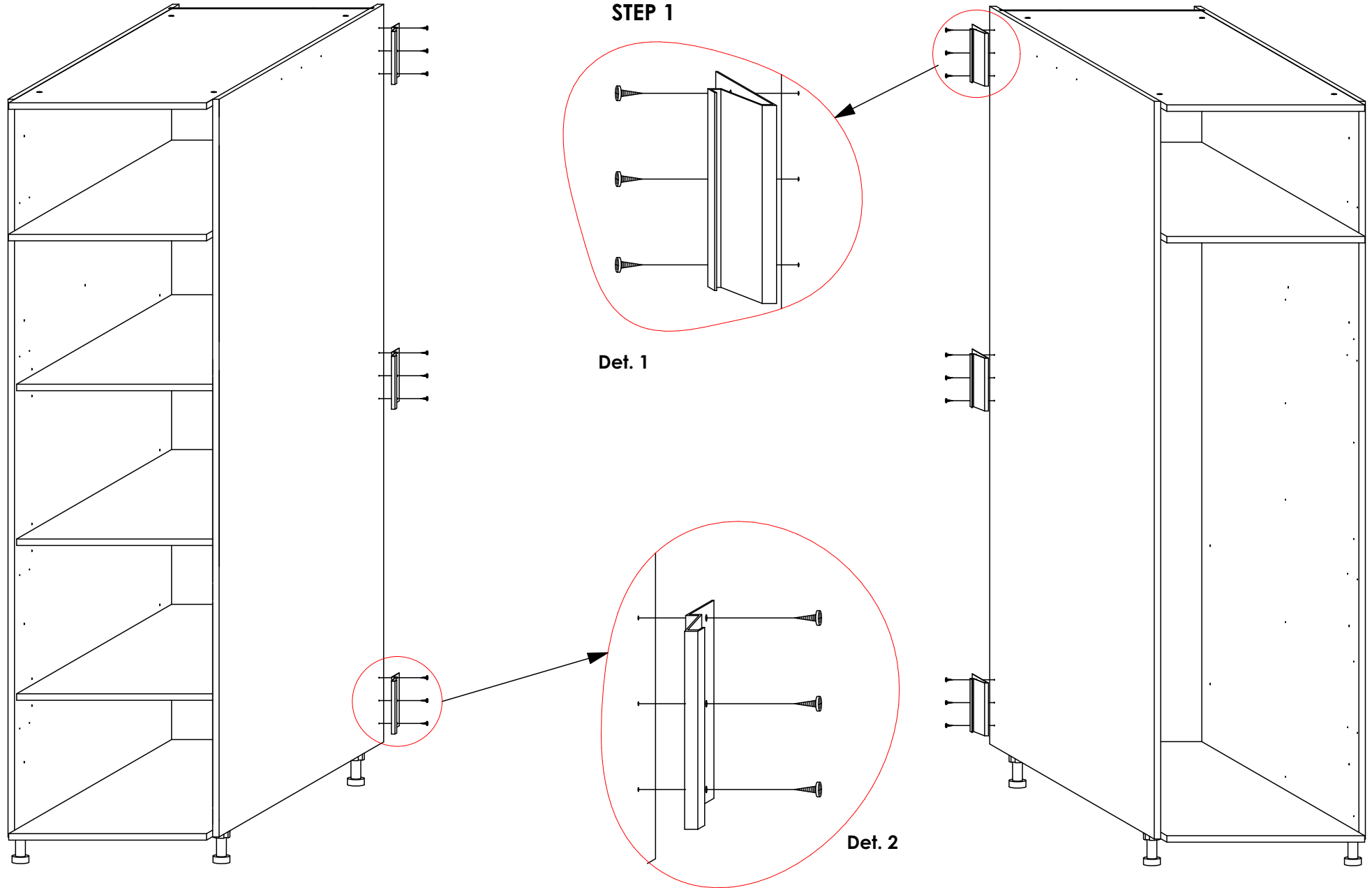
See the Door Installation guide for further instructions.

PG BISON

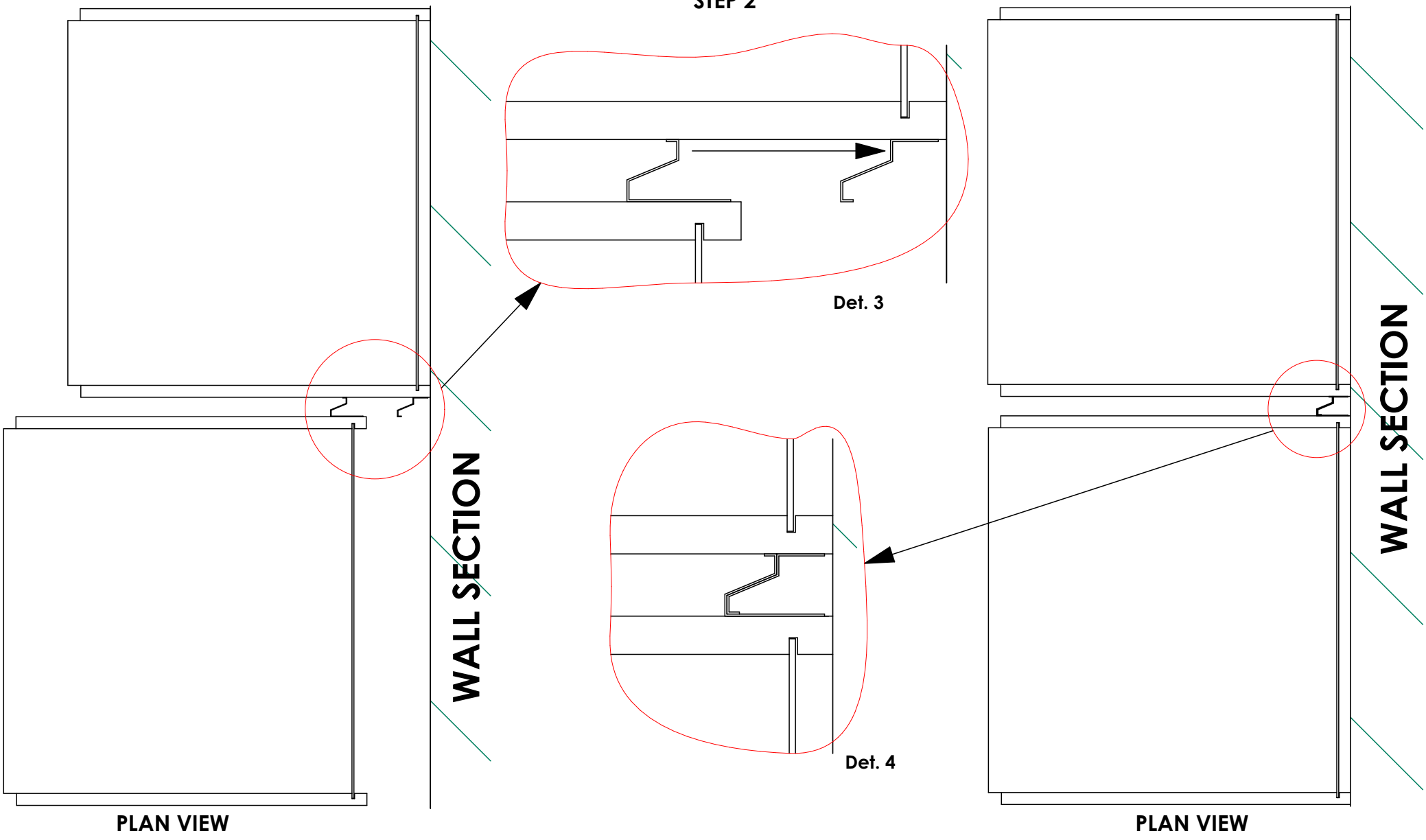# GOLA INSTALLATION GUIDE
DOUBLE VERTICAL GOLA

STEP 1

Det. 1

Det. 2

For two adjoining Tall Cabinets, connect the provided steel brackets in the shown positions using the provided screws. Use the pre-drilled pilot holes as a guide. See **Det. 1 & Det. 2.**

PG BISON

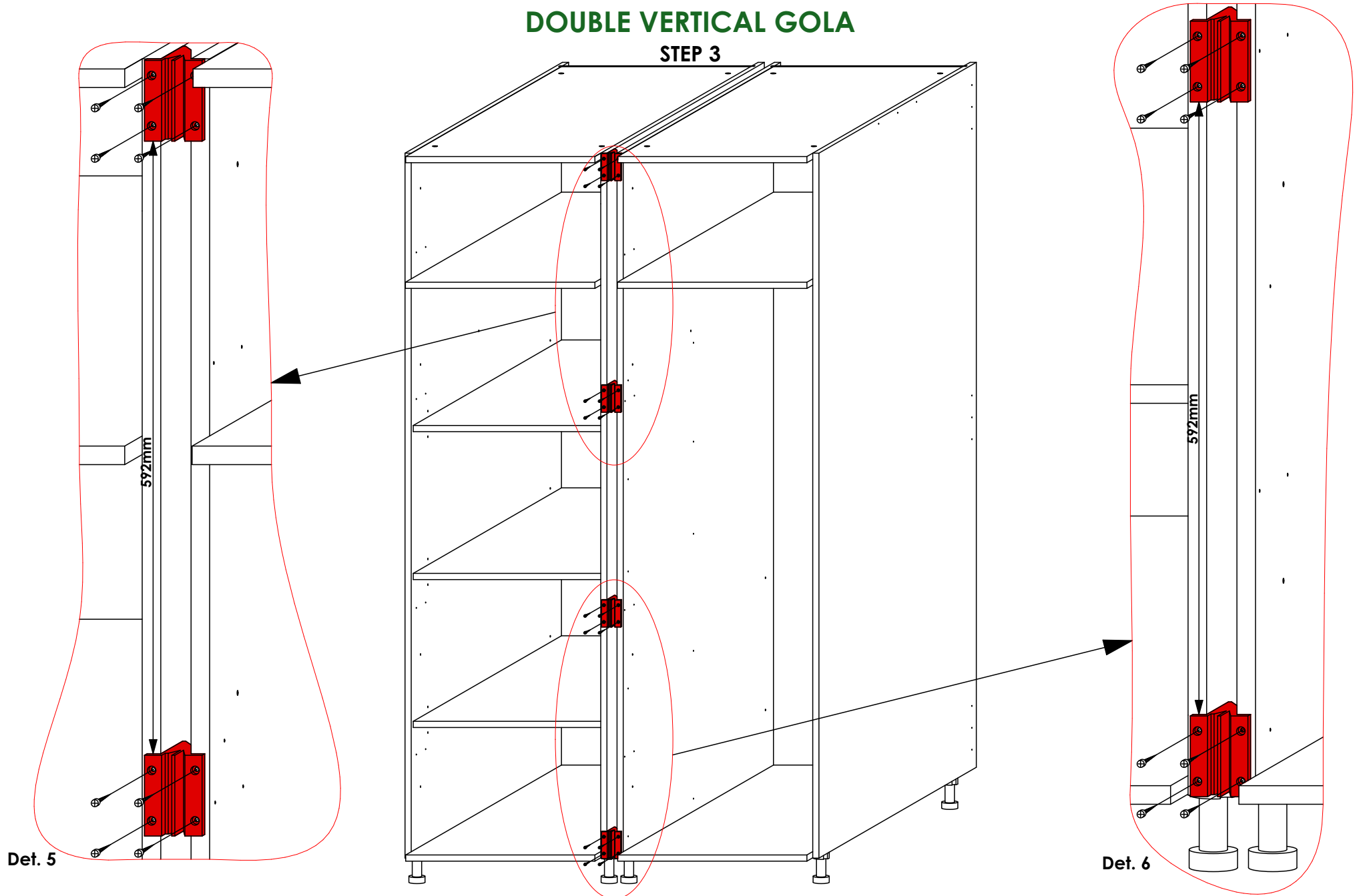# GOLA INSTALLATION GUIDE
DOUBLE VERTICAL GOLA
STEP 2

Det. 3

Det. 4

WALL SECTION

WALL SECTION

WALL SECTION

PLAN VIEW

PLAN VIEW

Connect the adjoining cabinets such that the steel brackets interlock. See **Det. 3 & Det. 4.**

PG BISON

GOLA INSTALLATION GUIDE
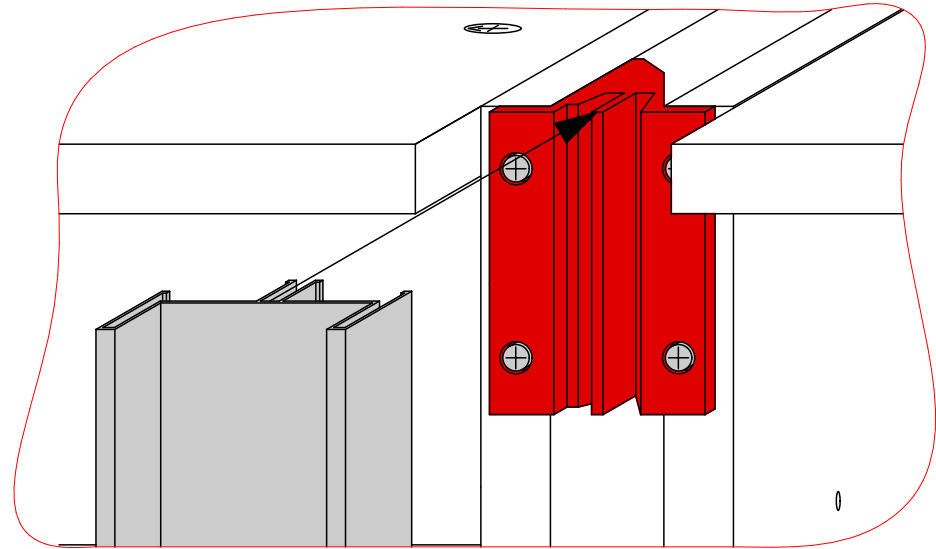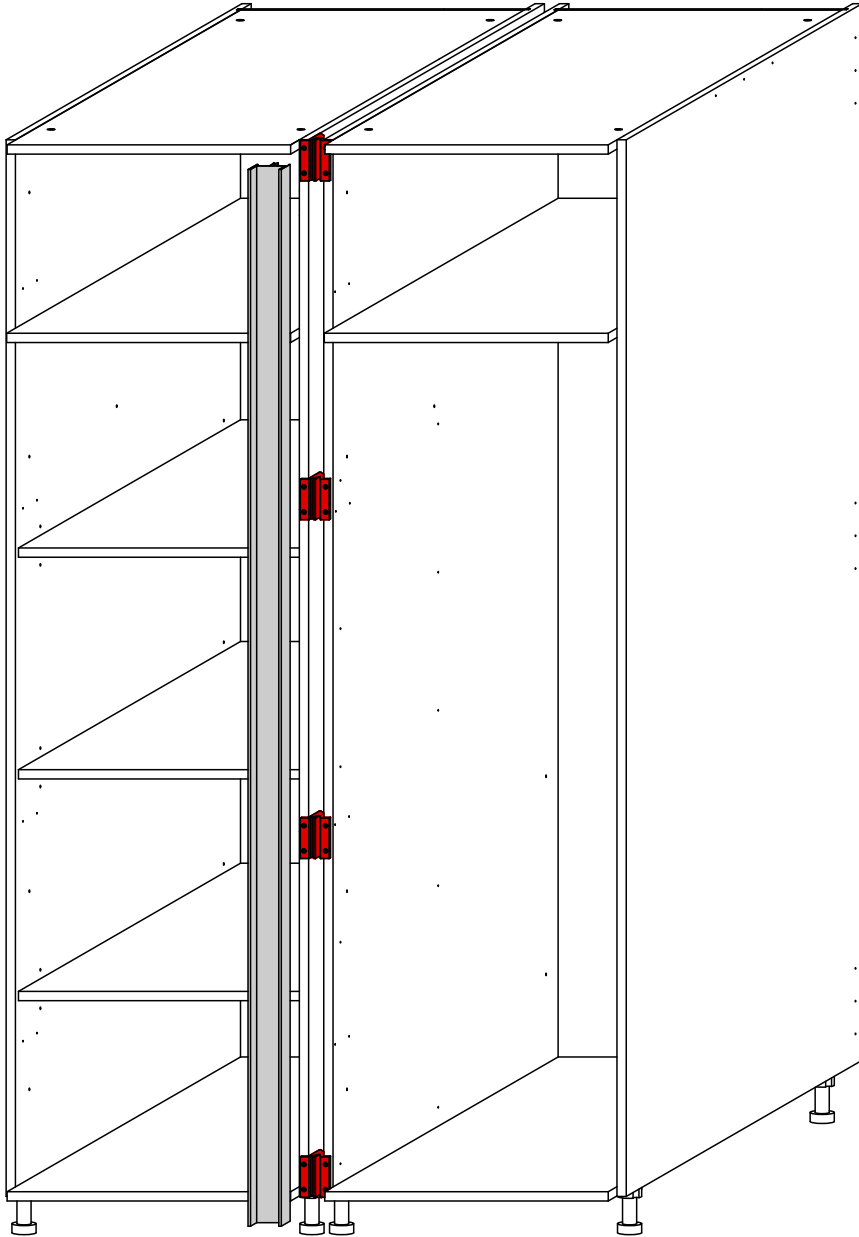## DOUBLE VERTICAL GOLA

STEP 3

592mm

592mm

Det. 5

Det. 6

With the steel brackets interlocked, connect the **Double Vertical Gola Snap-on brackets** in the shown positions using the provided screws. See **Det. 5 & Det. 6** for measurements.

PG BISON

GOLA INSTALLATION GUIDE
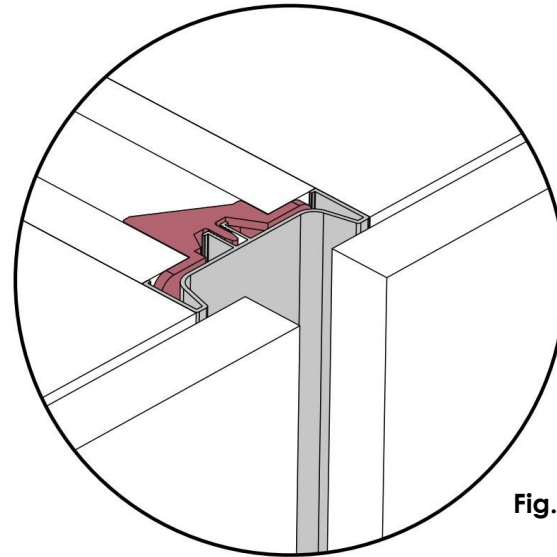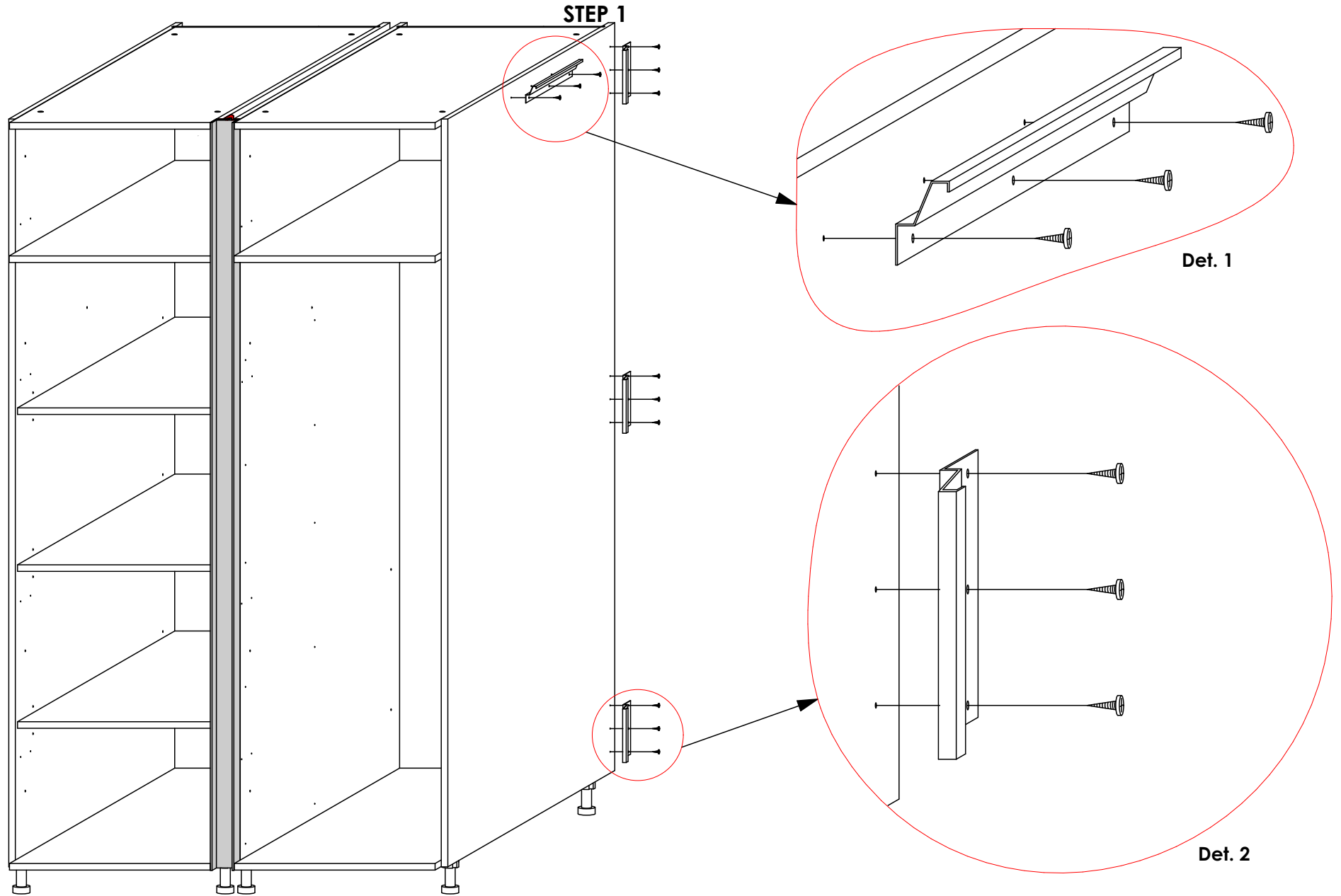## DOUBLE VERTICAL GOLA
STEP 4

Det. 7

Fig. 1

Snap the **Double Vertical Gola Profile** into the **Double Vertical Gola Snap-on brackets.** See **Det. 7 & Fig. 1**.

PG BISON

GOLA INSTALLATION GUIDE
SINGLE VERTICAL GOLA
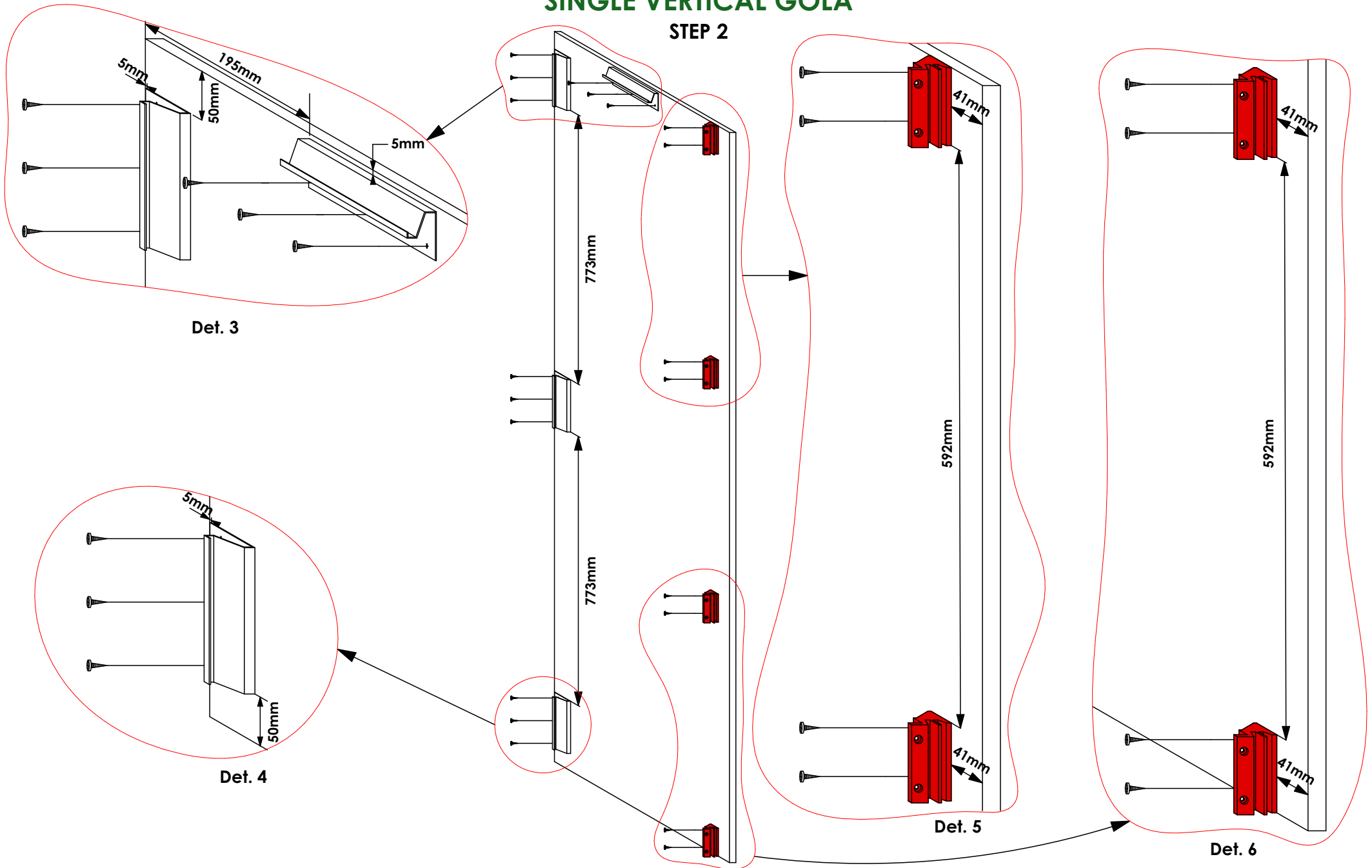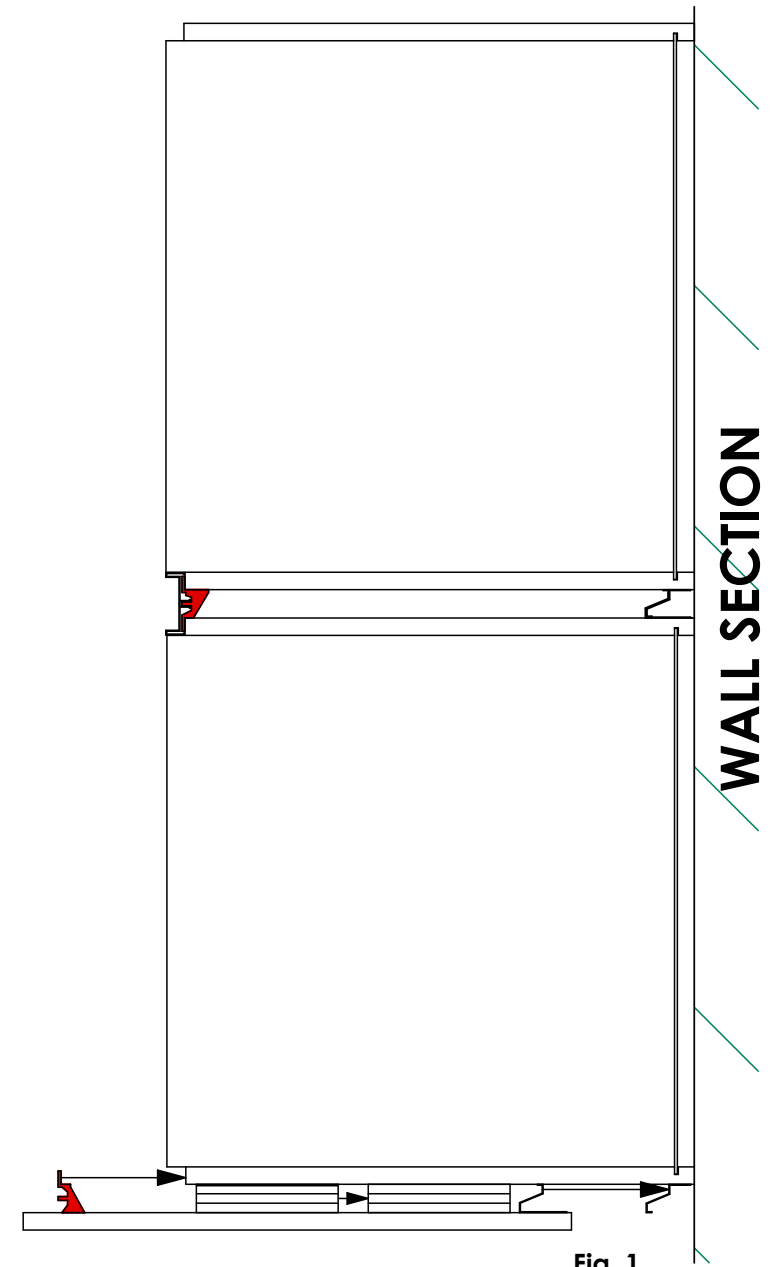
STEP 1

Det. 1

Det. 2

For an end panel connecting to a Tall Cabinet, connect the provided steel brackets in the shown positions using the provided screws. Use the pre-drilled pilot holes as a guide. See **Det. 1 & Det. 2.**

PG BISON

GOLA INSTALLATION GUIDE
SINGLE VERTICAL GOLA
STEP 2

5mm
195mm
50mm
5mm

Det. 3

5mm
50mm

Det. 4

773mm
592mm

41mm

Det. 5

41mm

Det. 6

On the end panel, connect the provided **steel brackets** and **Single Vertical Gola Snap-on brackets** in the shown positions using the provided screws. See **Det. 3 - Det. 6 for measurements.**

PG BISON
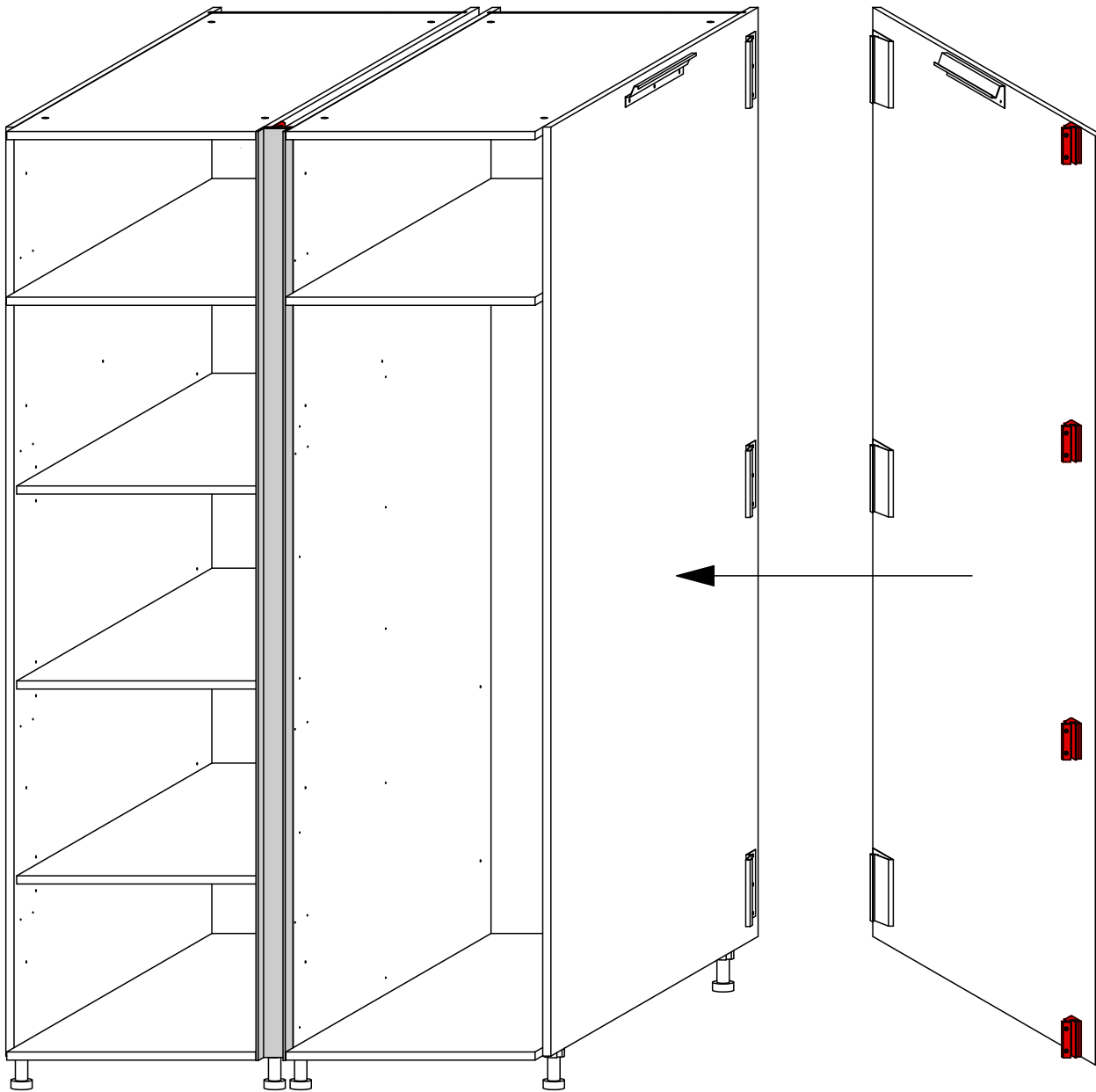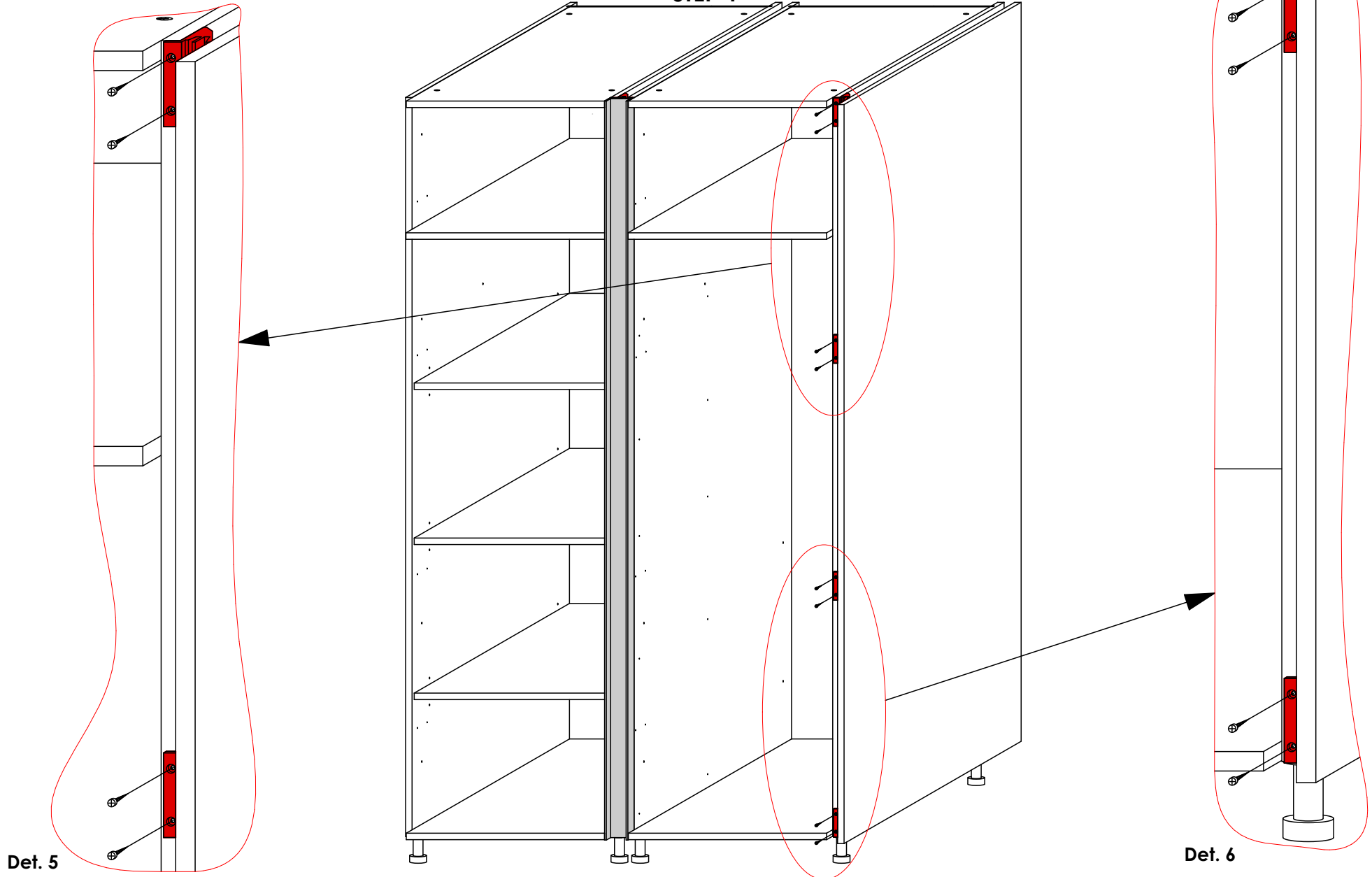
WALL SECTION

Fig. 1

PLAN VIEW

Connect the end panel to the tall cabinet as shown. See **Fig. 1 for details.**

PG BISON

GOLA INSTALLATION GUIDE
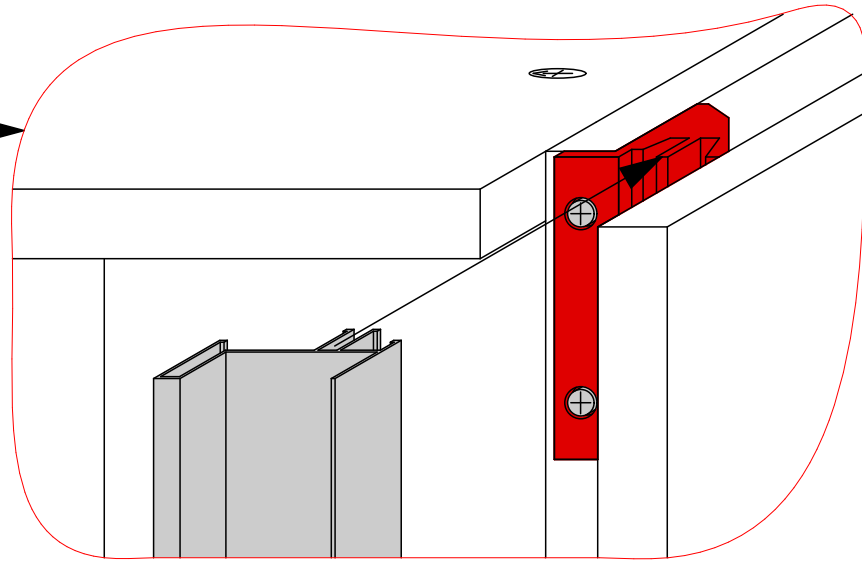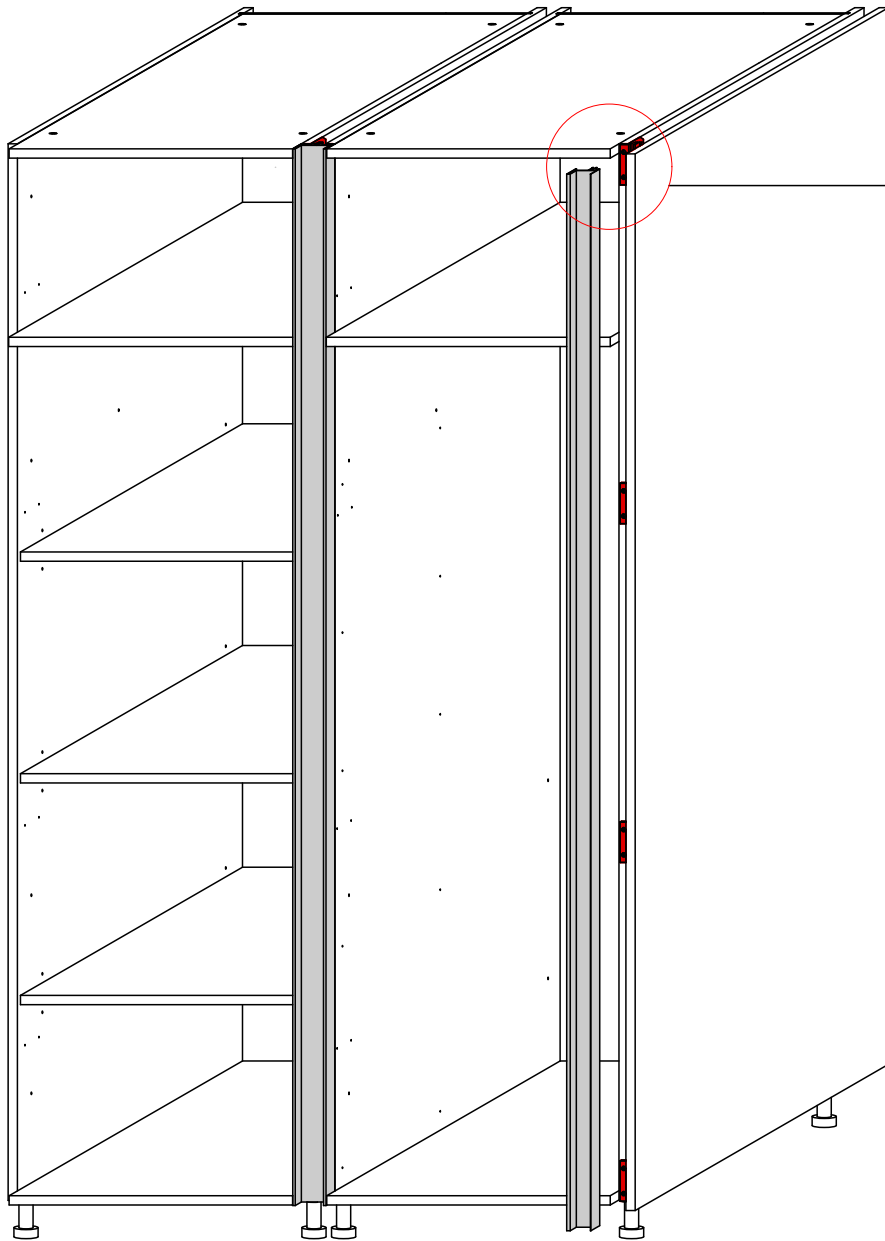# SINGLE VERTICAL GOLA

STEP 4

Det. 5

Det. 6

With the **steel brackets interlocked** and the **Single Vertical Gola Snap-on brackets in position**, add the provided screws for the **Single Vertical Gola Snap-on brackets** in the shown positions. See **Det. 5 & Det. 6**.
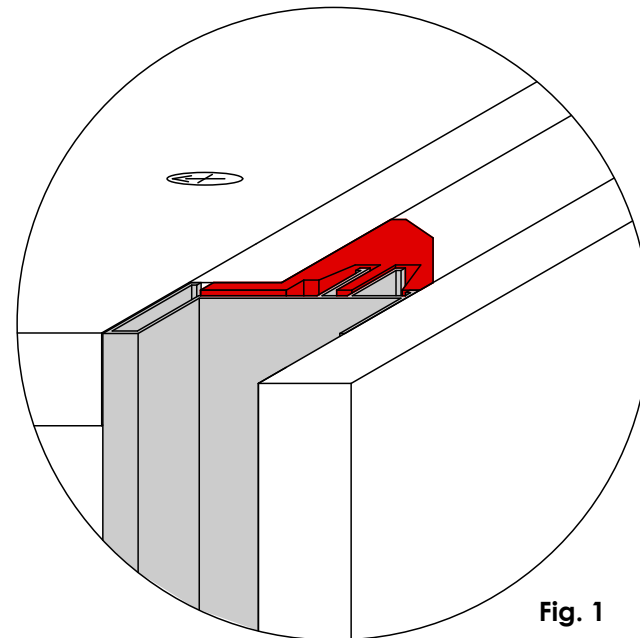
PG BISON

Det. 7

Fig. 1

Snap the **Single Vertical Gola Profile** into the **Single Vertical Gola Snap-on brackets.** See **Det. 7 & Fig. 1**.

PG BISON