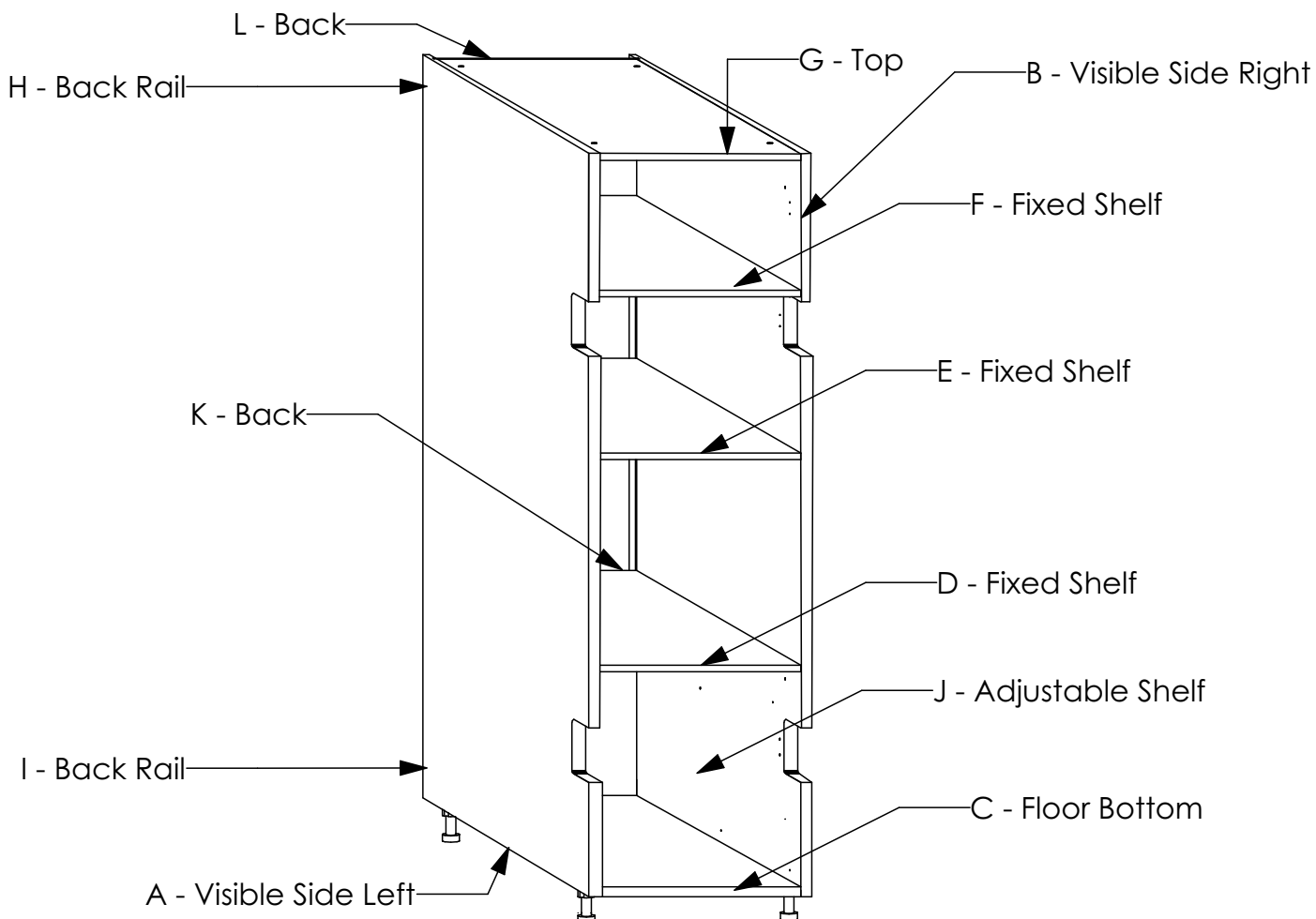


ALULINE QUICKLOC FLATPAX KITCHEN RANGE








ASSEMBLY GUIDE

TALL CABINET OVEN/MICRO 600mm WITH DRAWER



TOTAL NUMBER OF PANELS: 12

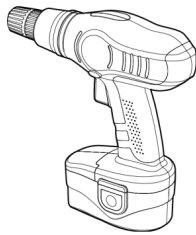
HARDWARE

PRODUCT	QTY	IMAGE
Dufix	24	
Minifix	24	
Wooden Dowel	48	
Screw 3.5 x 16mm	22	
Plinth Leg With Base H100mm Kit	4	
Cabinet Connecting Screw Kit	6	
Shelf Support Flipper 14mm Kit	4	

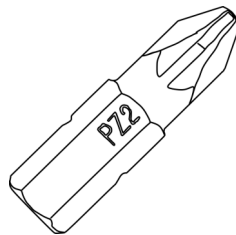
TOOLS REQUIRED



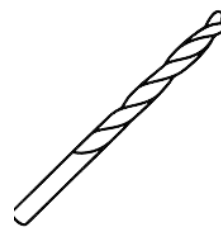
Screw Driver
(Pozi driv Head)



Cordless Drill



Pozi Bit (PZ2)



8mm Drill Bit

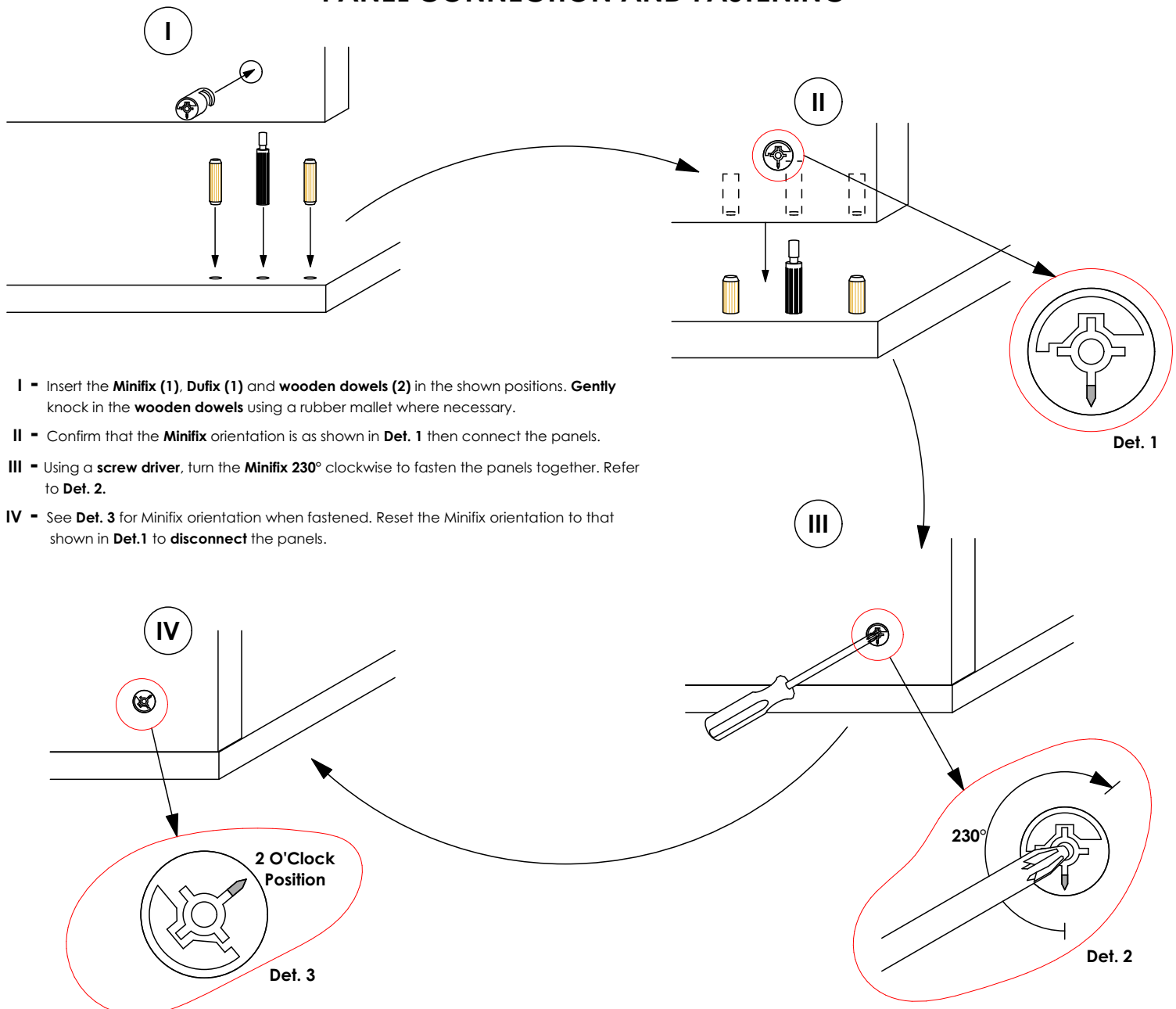


Rubber Mallet

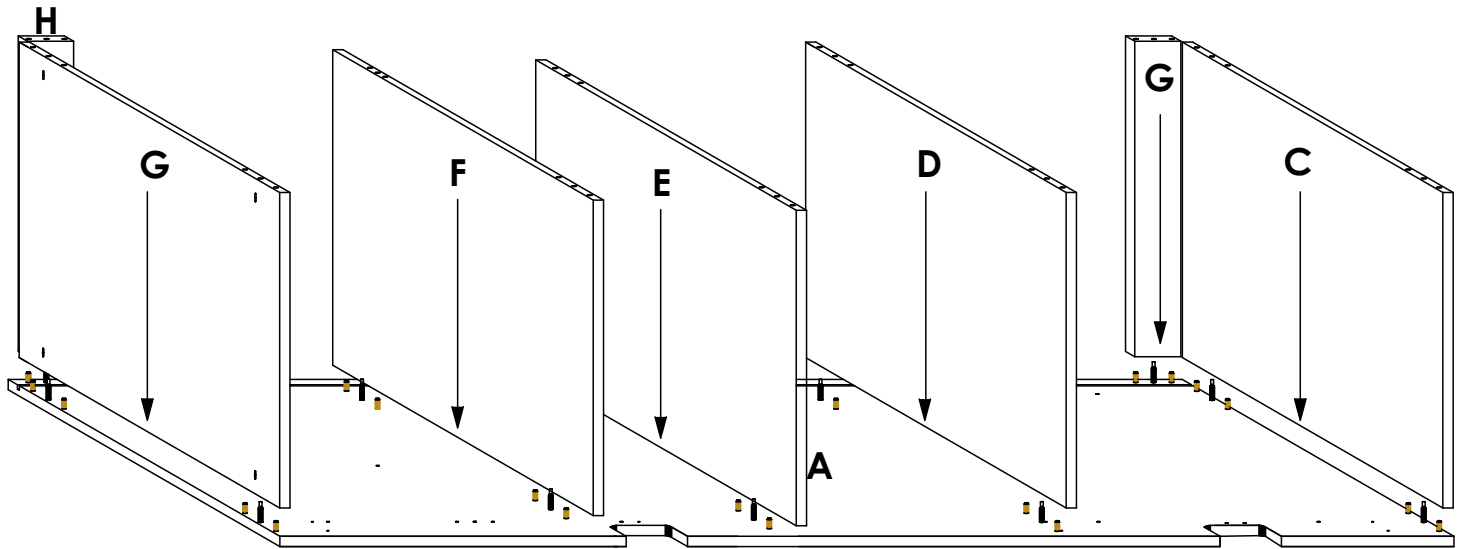
GENERAL INSTRUCTIONS

1. Confirm that all panels (6) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F, G, H, I, J, & K).
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

PANEL CONNECTION AND FASTENING

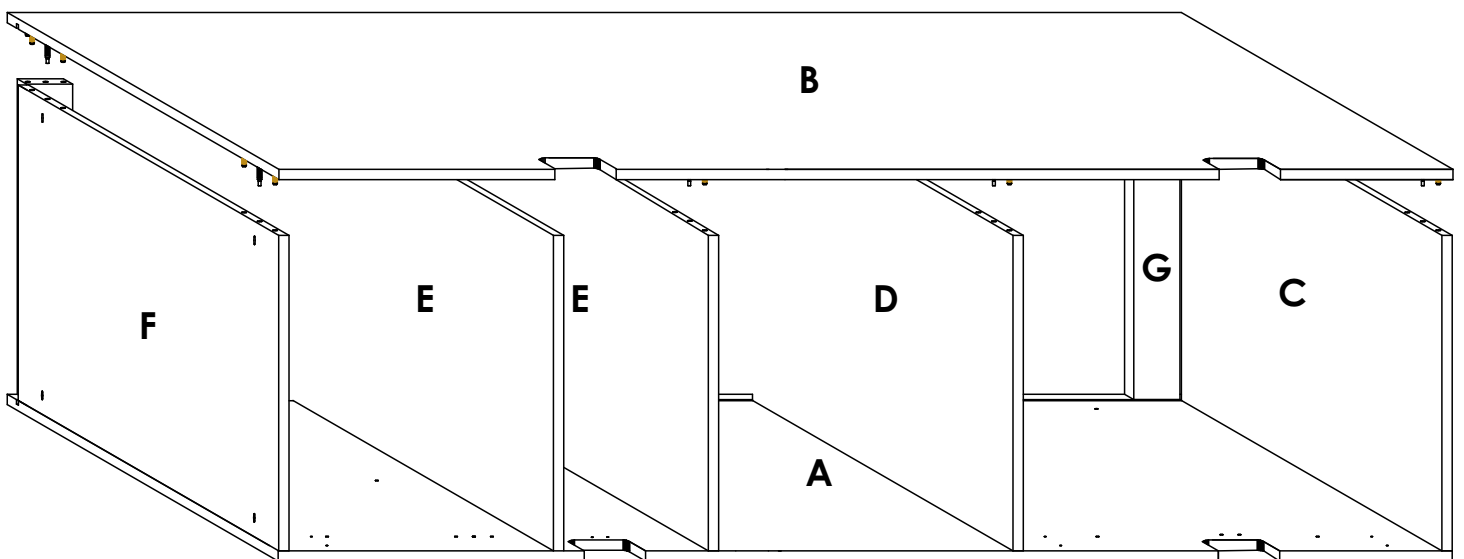


STEP 1



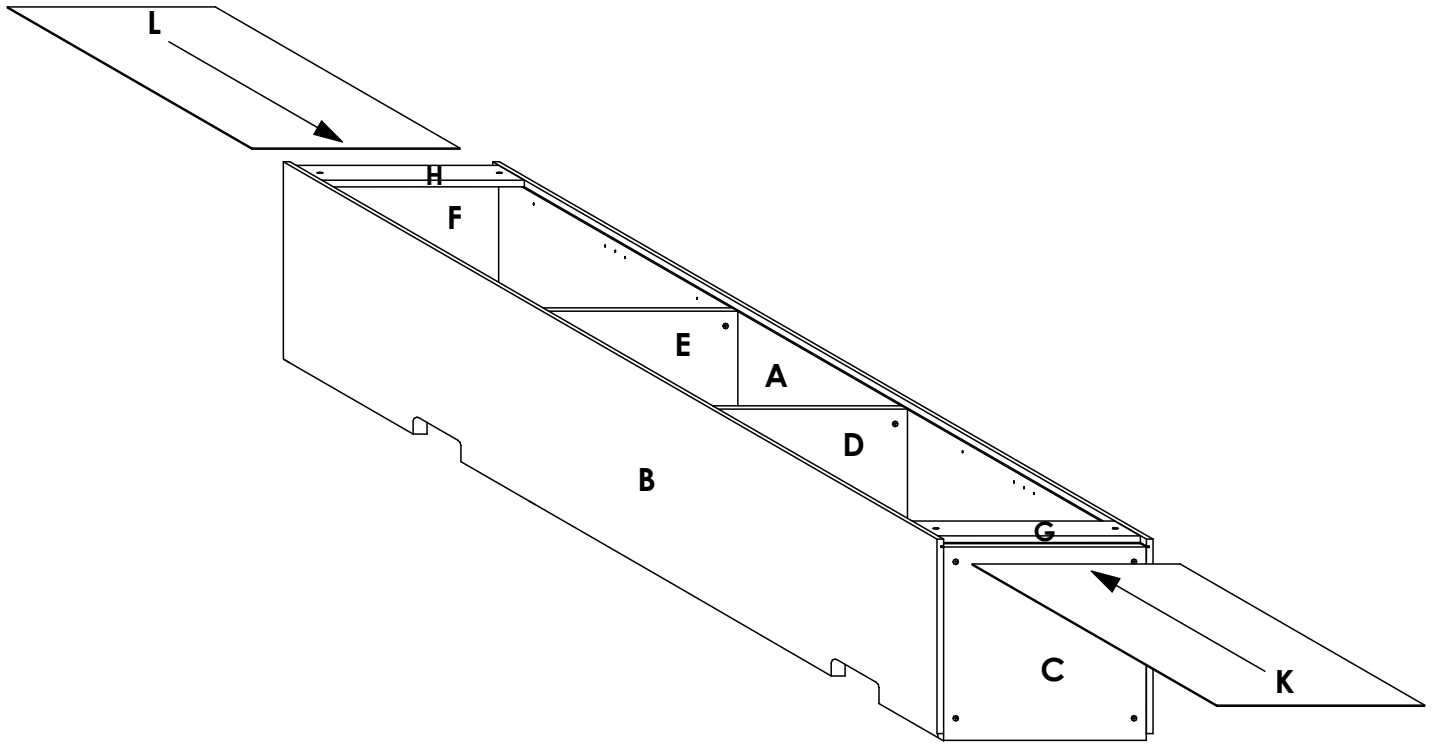
Connect panels **C, D, E, F, G & H** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 2



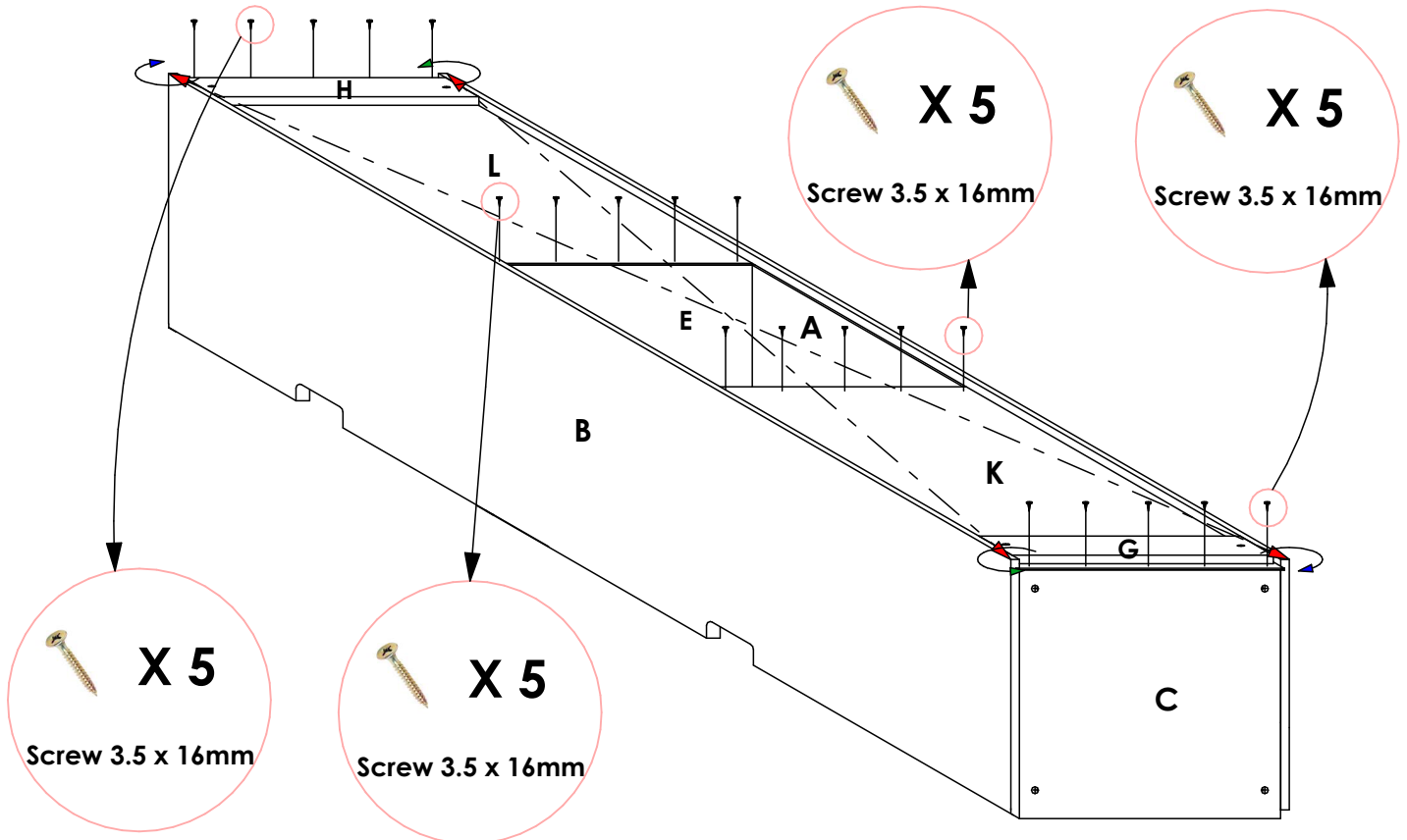
Connect panel **B** to panels **C, D, E, F, G & H** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 3



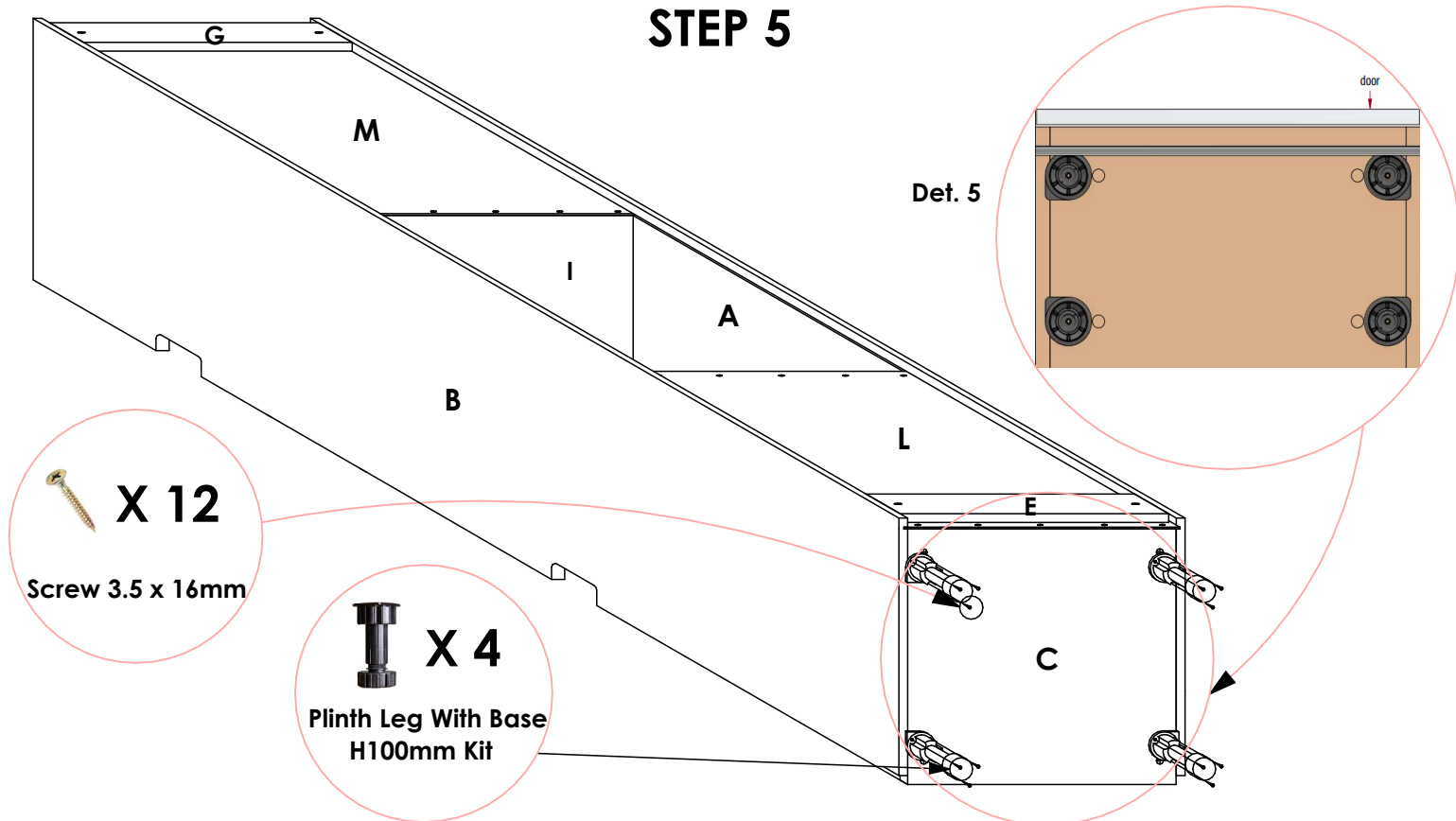
Slide the 3mm panels (**L & M**) into the grooves on panels **A & B** with the finished side facing down. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

STEP 4



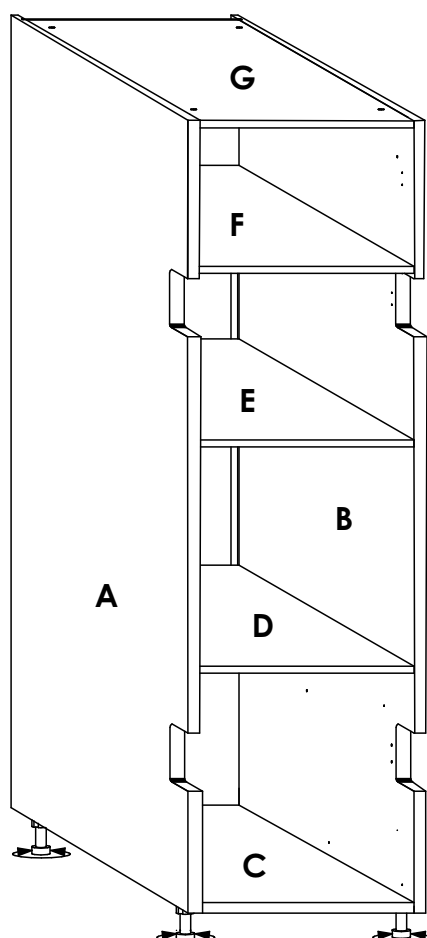
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel **K** to panels **C & D** and, panel **L** to panels **E & F** as shown using **Screw 3.5 X 16mm**.

STEP 5



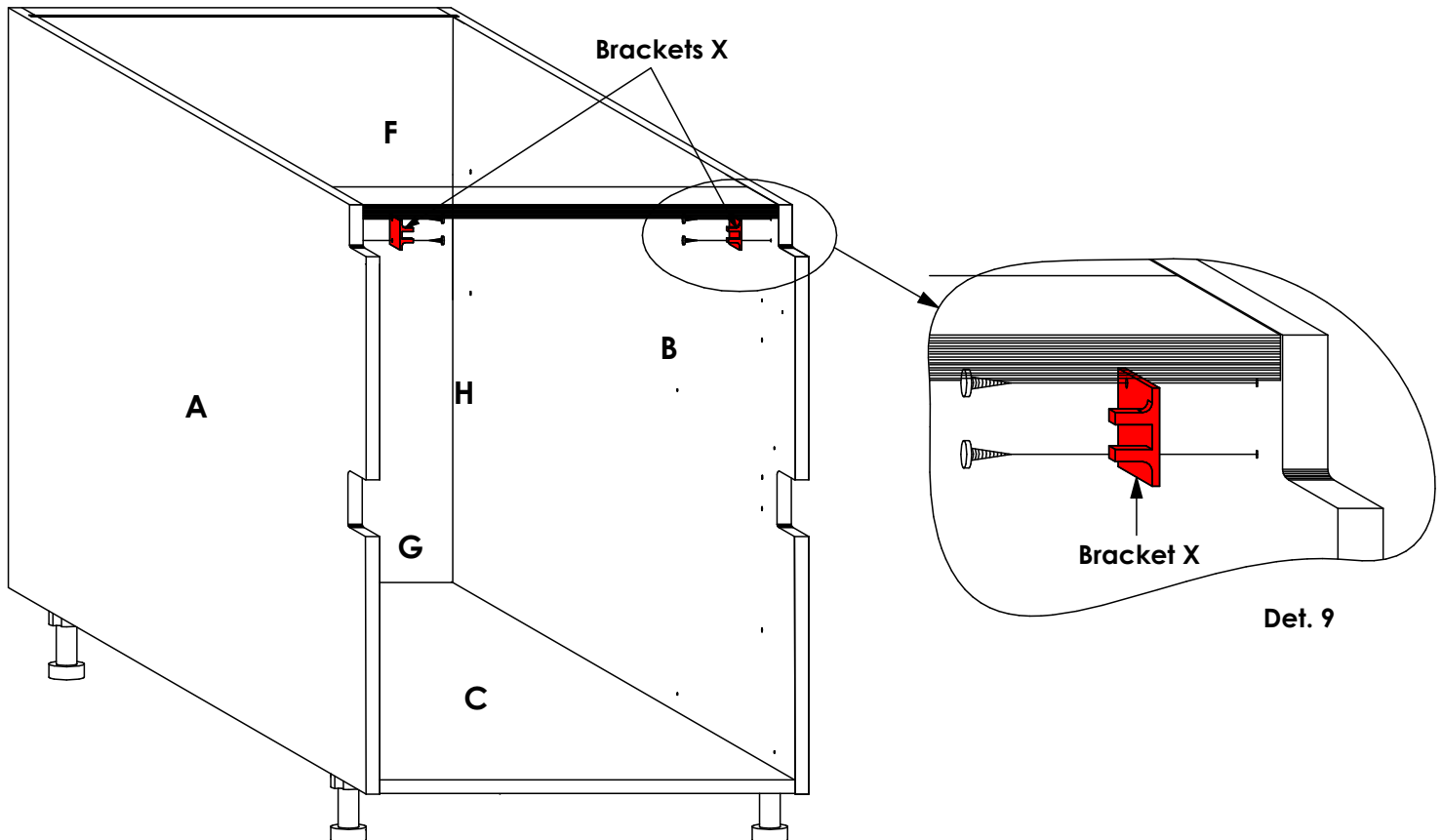
Place the four units of **Plinth Leg With Base** in the shown positions, aligning with the pre-drilled pilot holes on panel **C**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **C**.

STEP 6

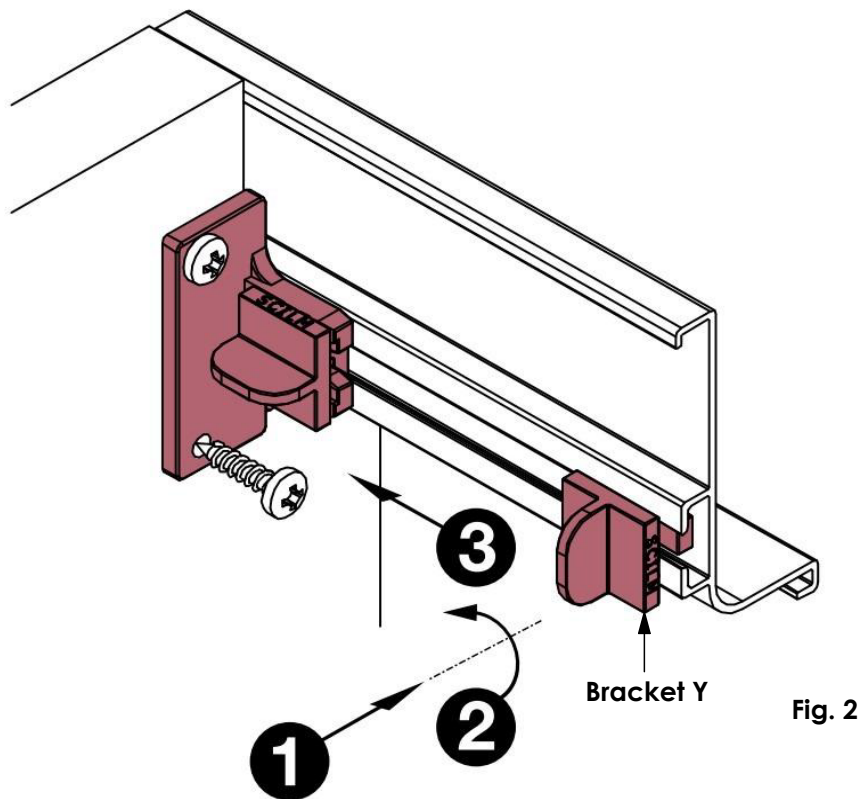


Flip the cabinet upright, place it in the desired position and adjust its height by rotating the base of the legs as shown to level.

STEP 11 (GOLA PROFILE INSTALLATION)



Using **Screw 3.5 x 16mm**, connect the shown **Brackets X** on panels **A & B** as shown. Use the pre-drilled pilot holes to align the brackets. See **Det. 9**.



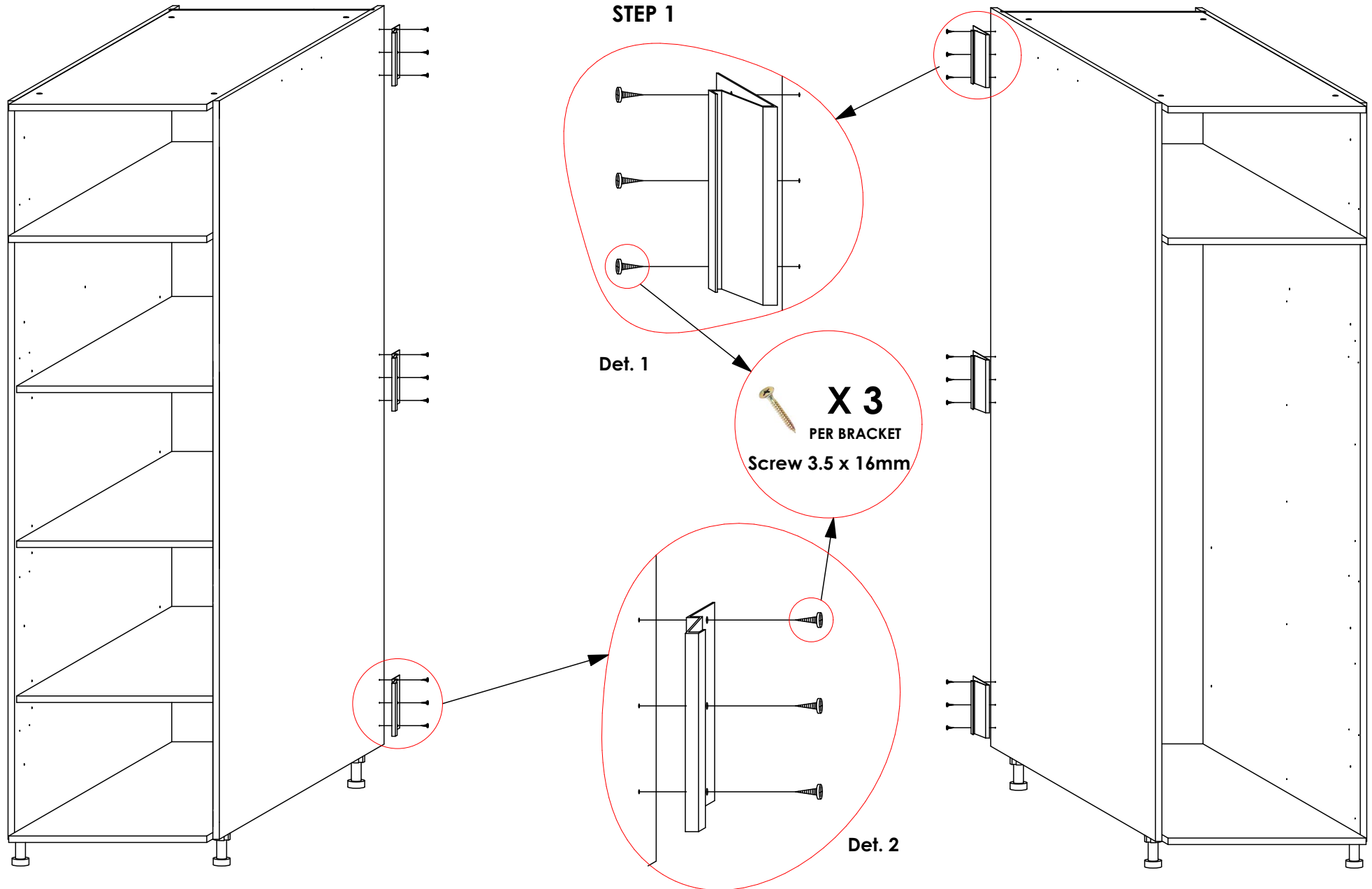
1. Place the Gola Profile on the provided notch as shown. Insert **Bracket Y** in the channel on the backside of the Gola Profile. See **Fig. 2**.
2. Turn **Bracket Y** 90° as shown. See **Fig. 2**.
3. Slide **Bracket Y** onto **Bracket X** as shown. See **Fig. 2**.

See the Door Installation guide for further instructions.

GOLA INSTALLATION GUIDE

DOUBLE SCREW ON VERTICAL GOLA

STEP 1

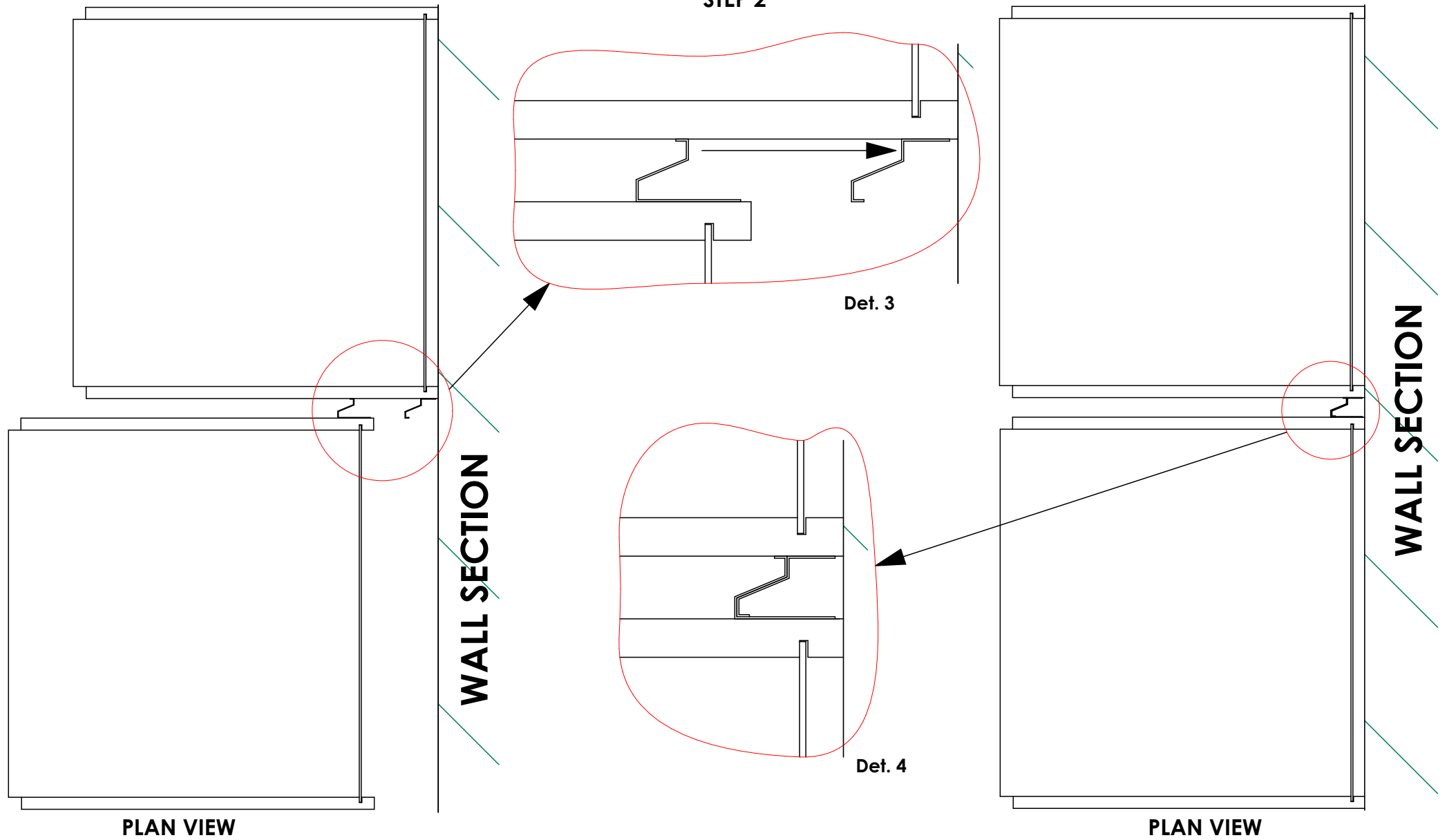


For two adjoining Tall Cabinets, connect the provided steel brackets in the shown positions using the provided screws. Use the pre-drilled pilot holes as a guide. See **Det. 1 & Det. 2**.

GOLA INSTALLATION GUIDE

DOUBLE SCREW ON VERTICAL GOLA

STEP 2

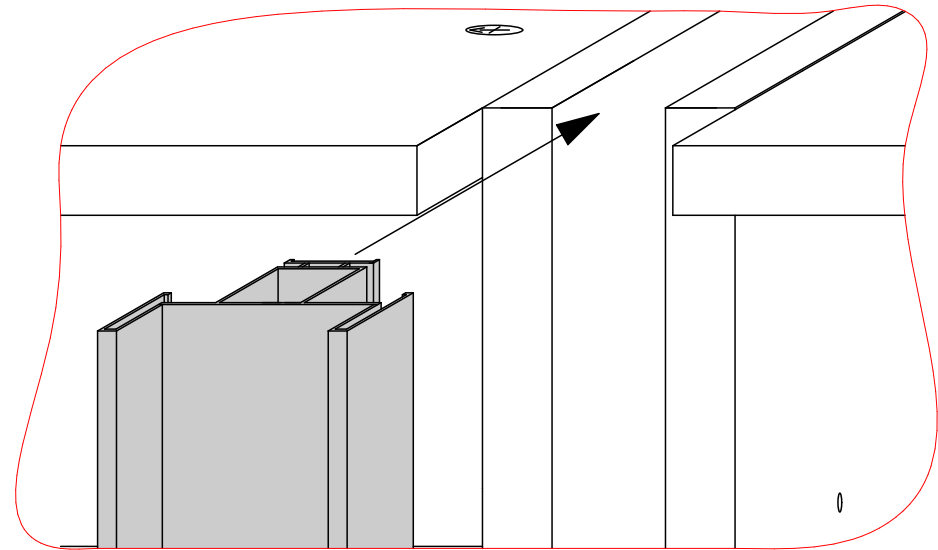
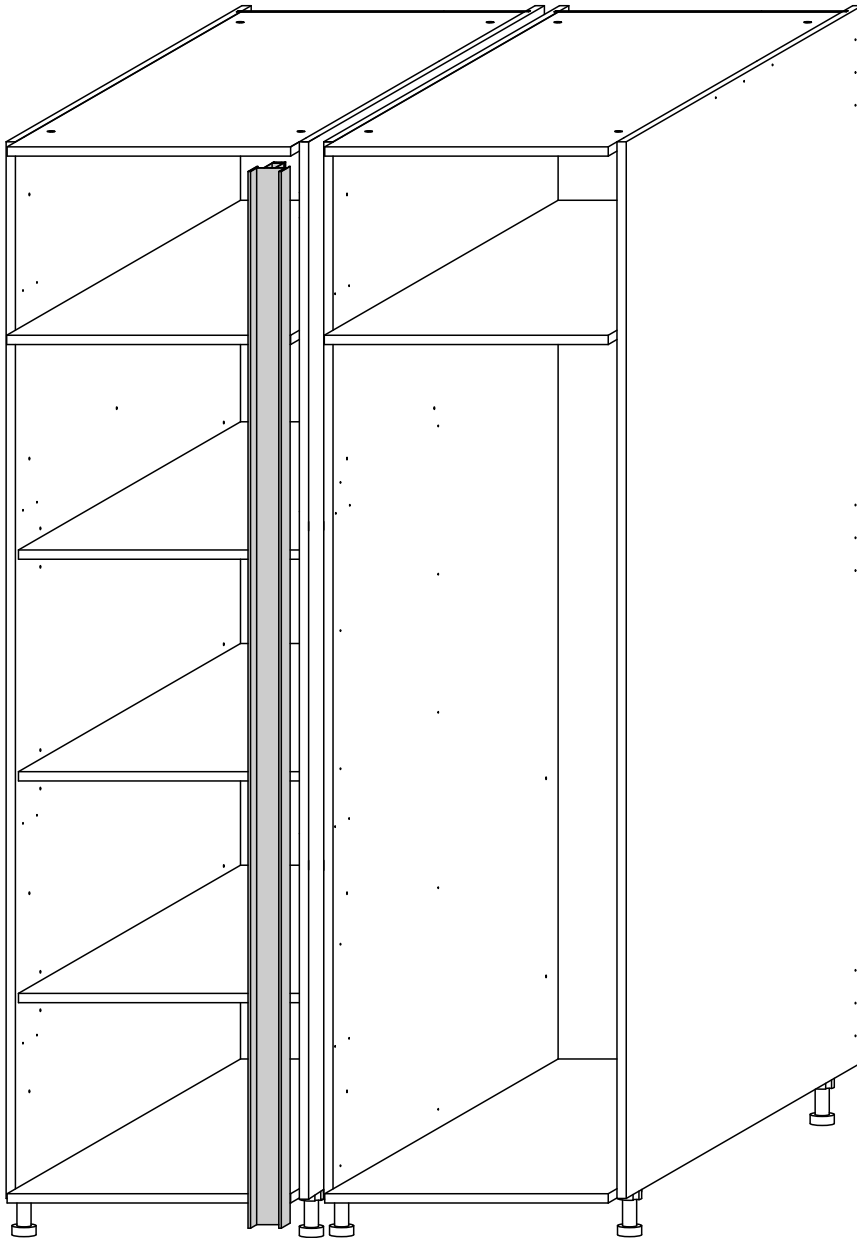


Connect the adjoining cabinets such that the steel brackets interlock. See **Det. 3** & **Det. 4**.

GOLA INSTALLATION GUIDE

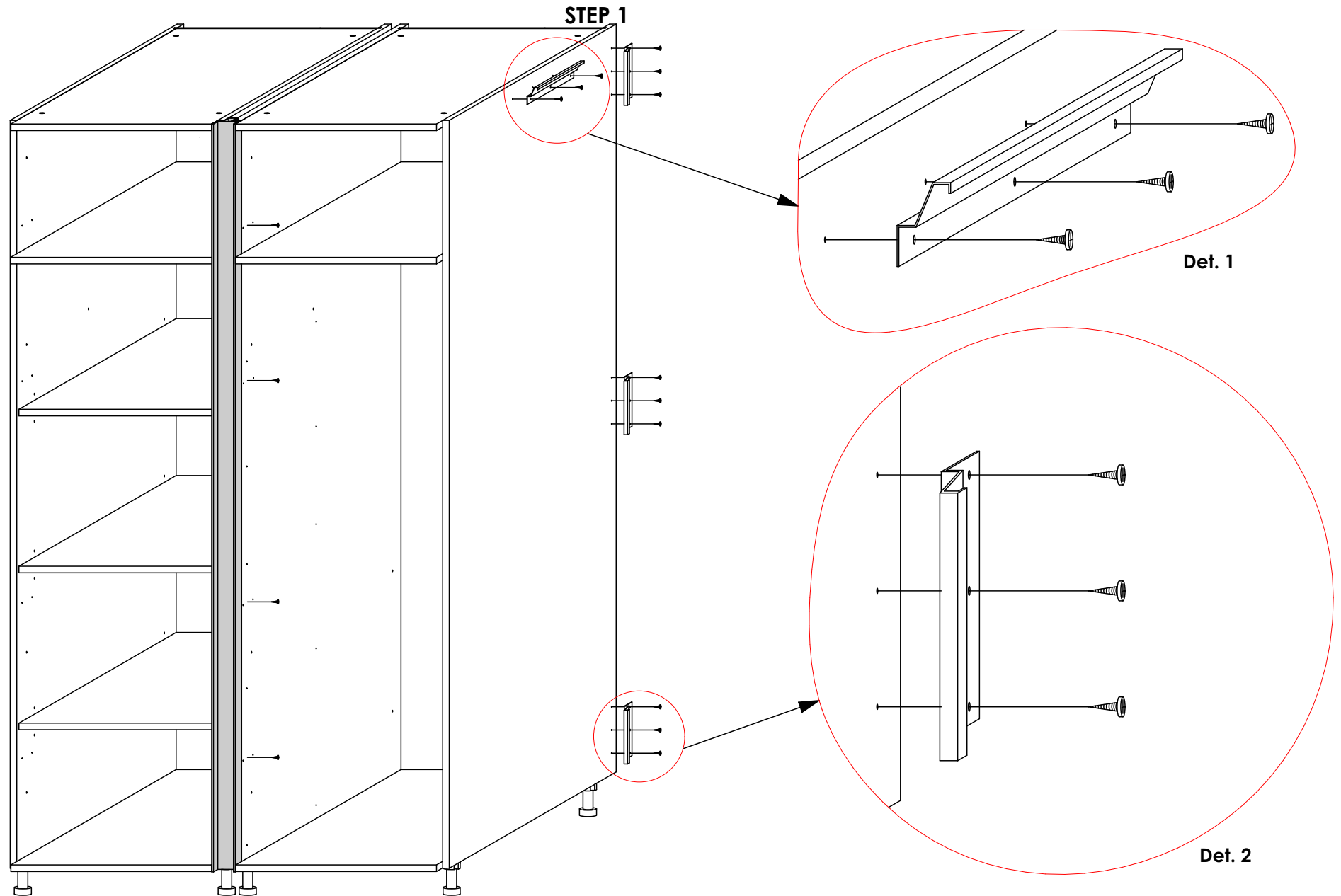
DOUBLE SCREW ON VERTICAL GOLA

STEP 3



Det. 7

GOLA INSTALLATION GUIDE SINGLE SCREW ON VERTICAL GOLA

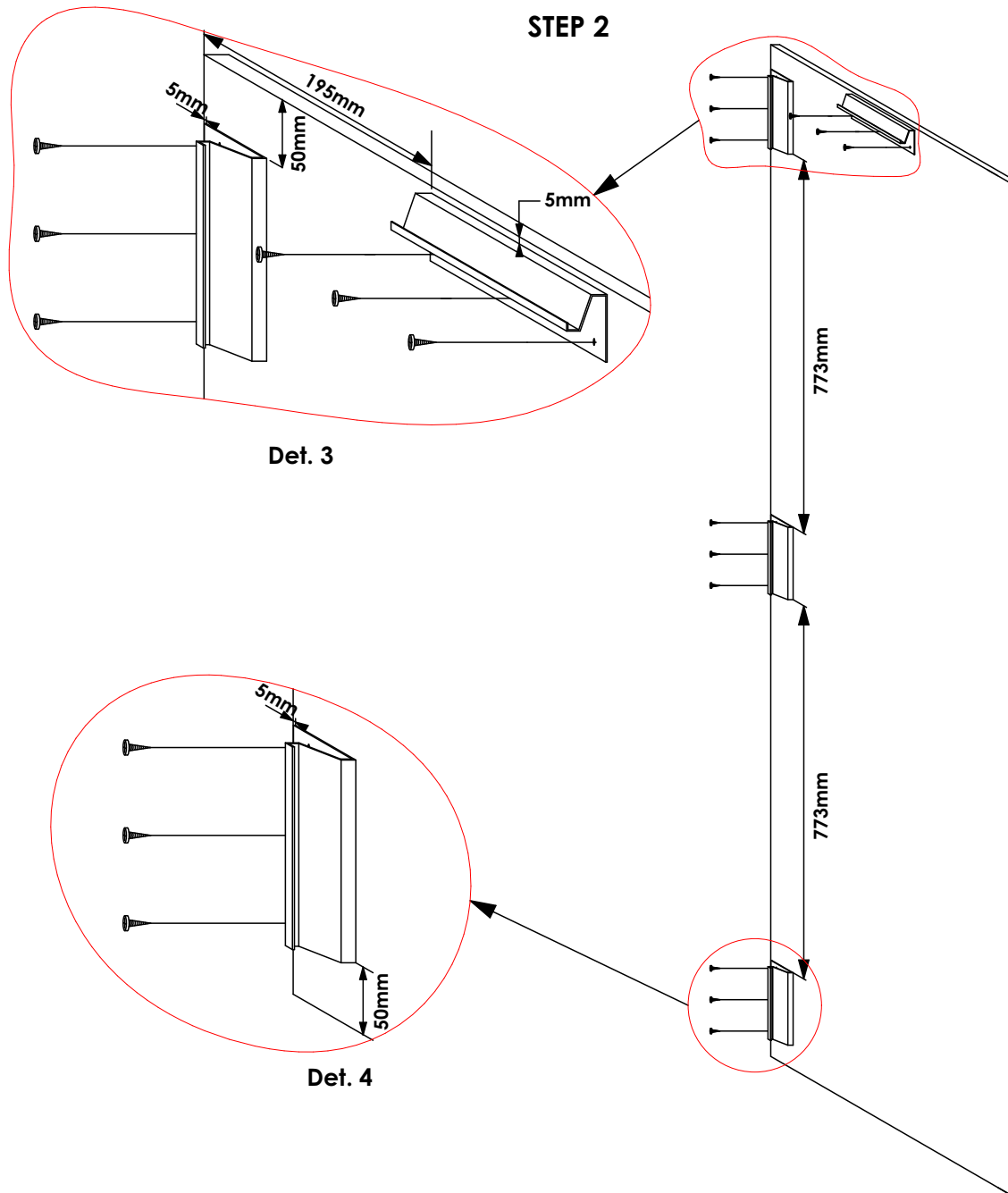


For an end panel connecting to a Tall Cabinet, connect the provided steel brackets in the shown positions using the provided screws. Use the pre-drilled pilot holes as a guide. Screw the vertical gola profile onto the cabinet sides aligning with the hinge plate predrilled holes. See **Det. 1 & Det. 2**.

GOLA INSTALLATION GUIDE

SINGLE SCREW ON VERTICAL GOLA

STEP 2



On the end panel, connect the provided steel brackets. See **Det. 3 - Det. 4** for measurements.

GOLA INSTALLATION GUIDE

SINGLE SCREW ON VERTICAL GOLA

STEP 3

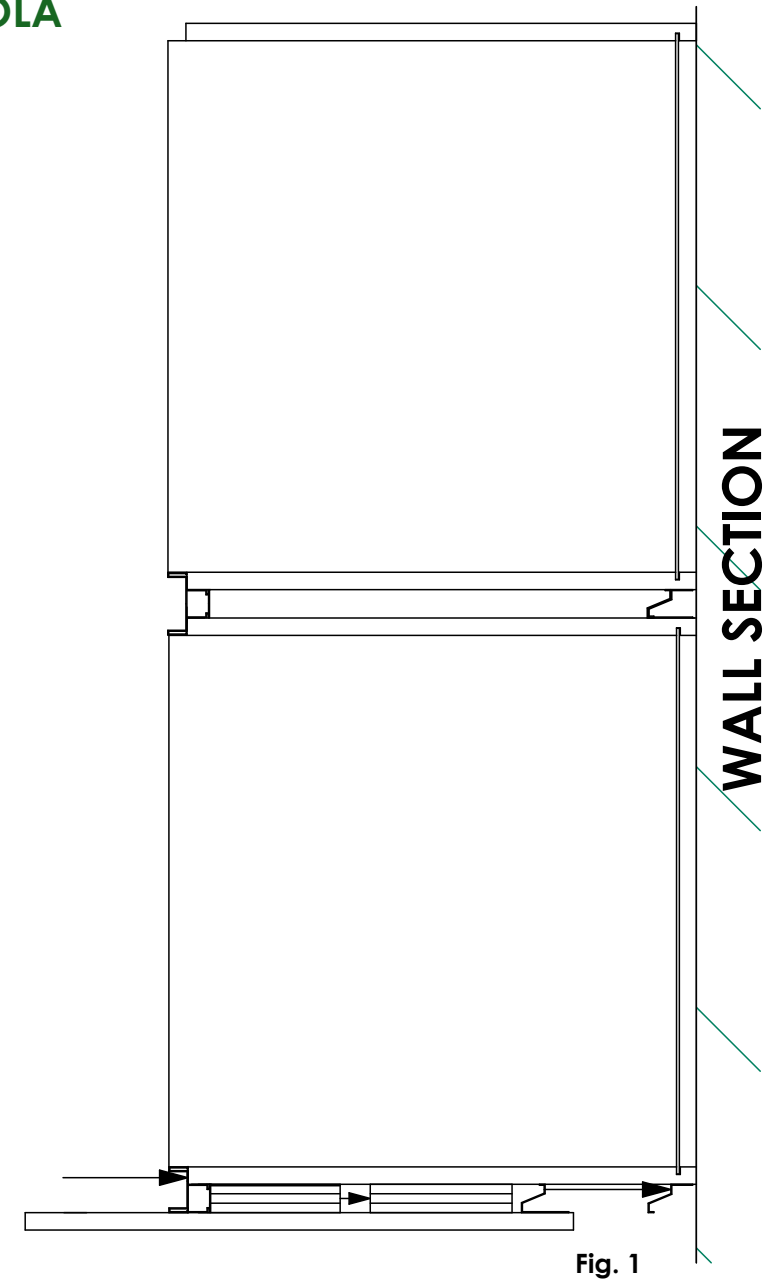
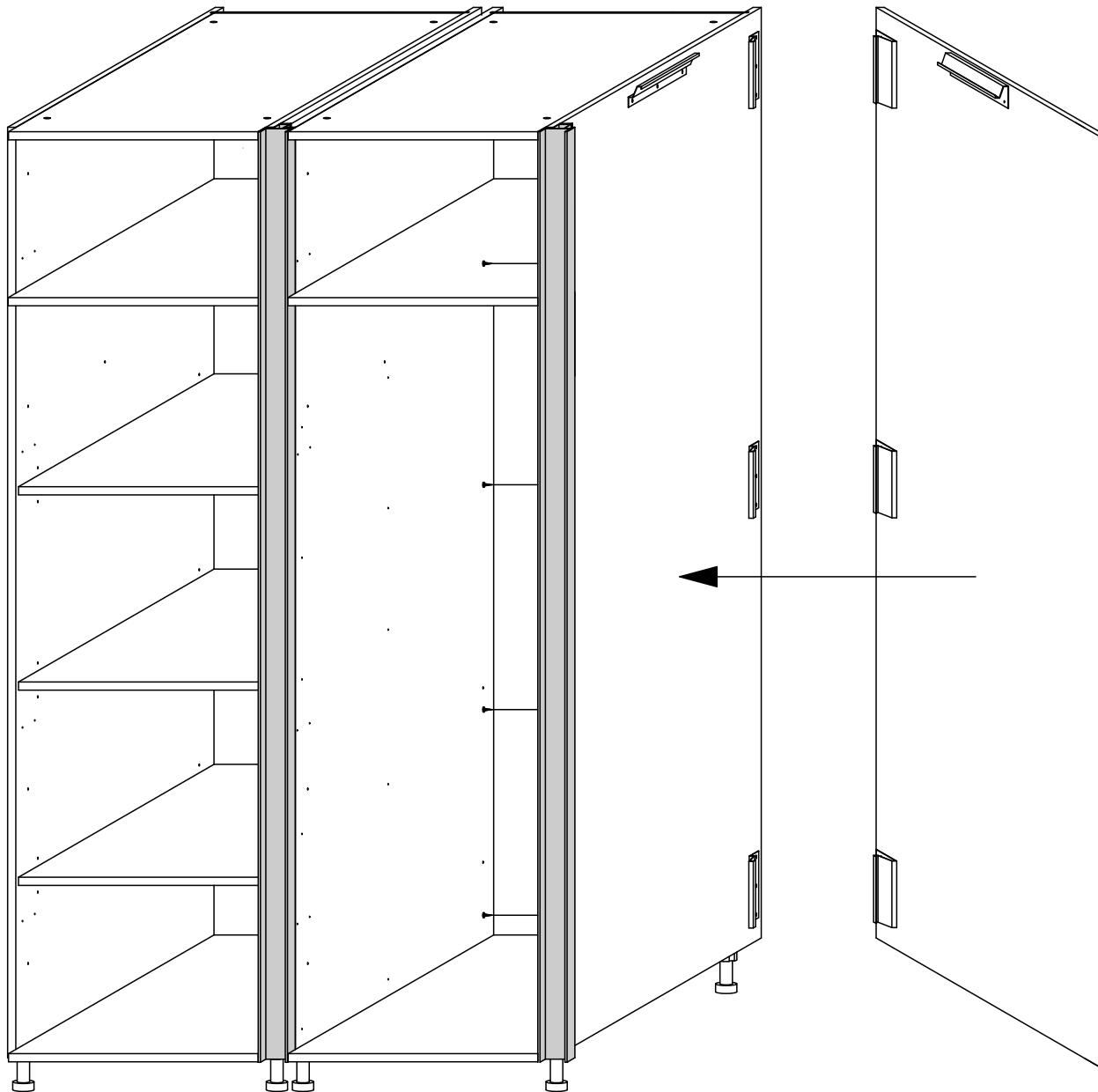


Fig. 1

PLAN VIEW

Screw the vertical gola profile onto the cabinet side.
Connect the end panel to the tall cabinet as shown. See **Fig. 1** for details.