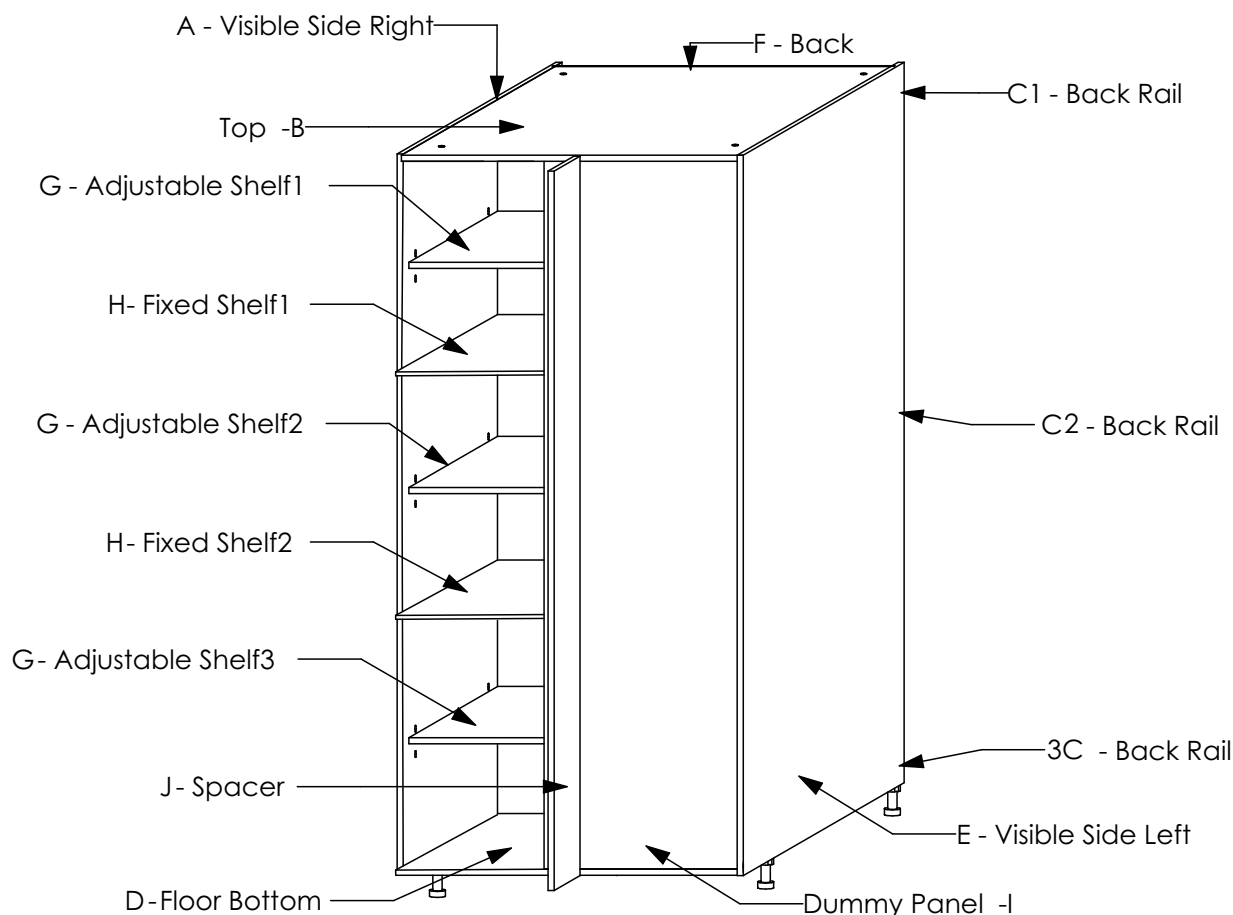


# ALULINE QUICKLOC FLATPAX KITCHEN RANGE









## ASSEMBLY GUIDE

### TALL CORNER RIGHT HINGE OPENING 1050mm



#### HARDWARE

#### TOTAL NUMBER OF PANELS: 15

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34mm	29	
Sys5 Cam 3000 15X14mm	29	
Wooden Dowel Titus 8 x 30mm	58	
Screw 3.5 x 16mm	25	
Plinth Leg With Base H100mm Kit	5	
Cabinet Connecting Screw Kit	8	
H Profile Backer Connector	1	
Shelf Support Flipper 14mm Kit	12	

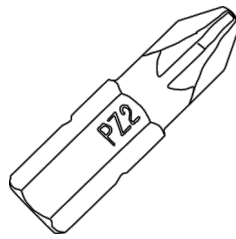
## TOOLS REQUIRED



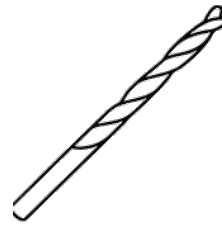
Screw Driver  
(Pozidriv Head)



Cordless Drill



Pozi Bit (PZ2)



8mm Drill Bit

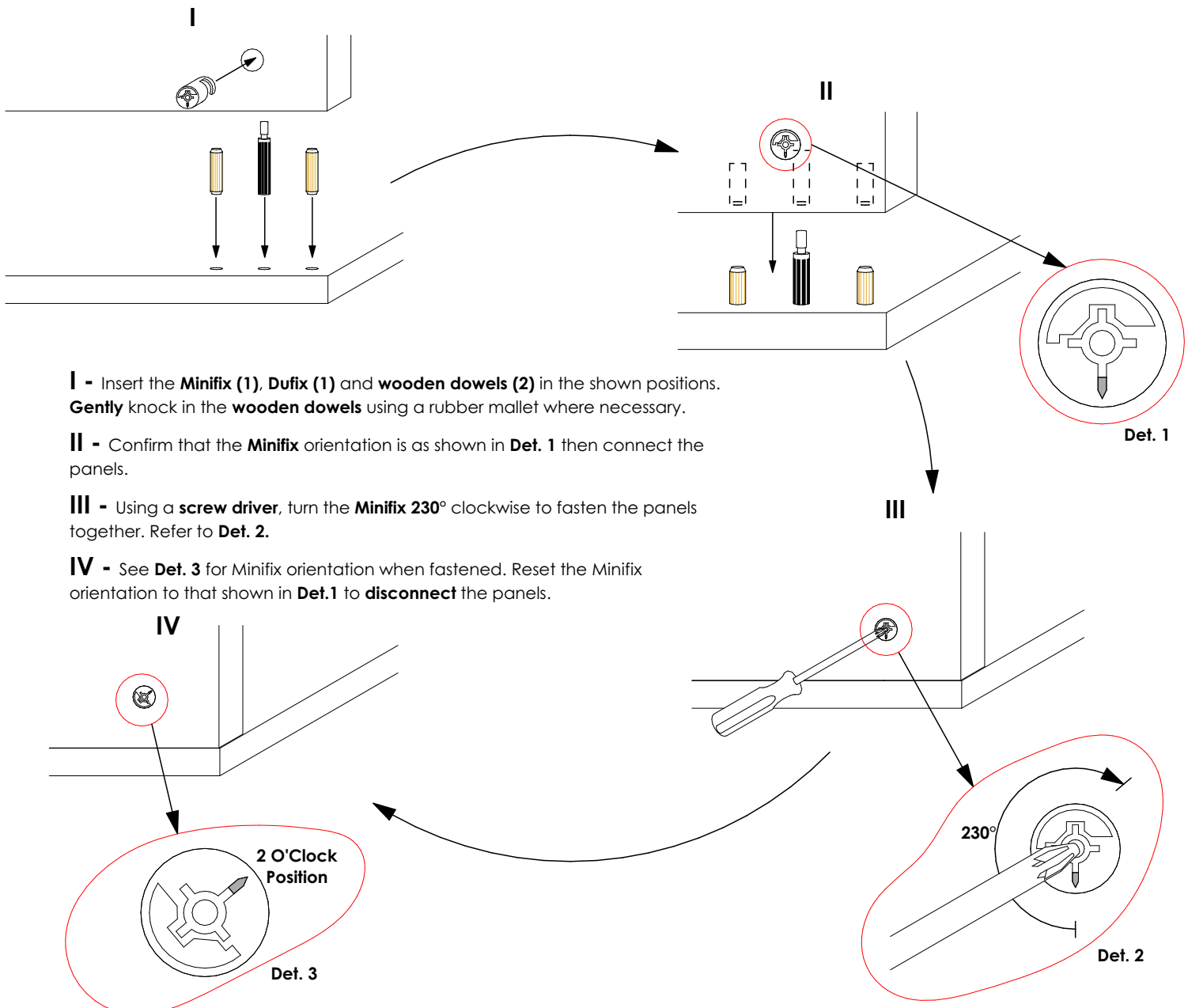


Rubber Mallet

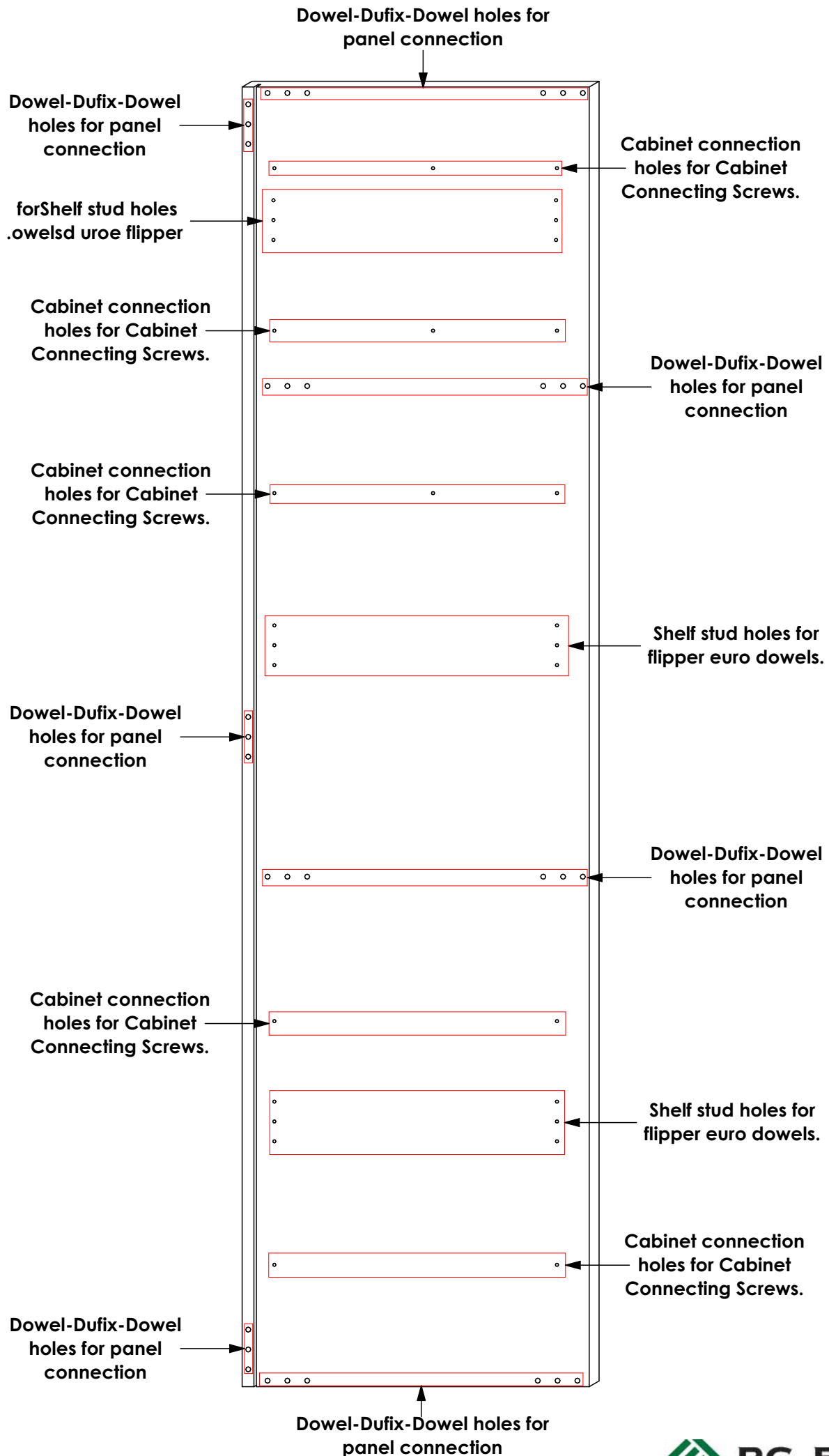
## GENERAL INSTRUCTIONS

1. Confirm that all panels (15) are in the package before assembling.
2. Check the white sticker on each panel for the labelling (A,B,1C,2C,3C,D,E,F,G1,G2,G3,H1,H2,1&J)
3. Ensure that the panels are laid on a non-abrasive surface when assembling.
4. Note that all panel connections are done using the system described below.

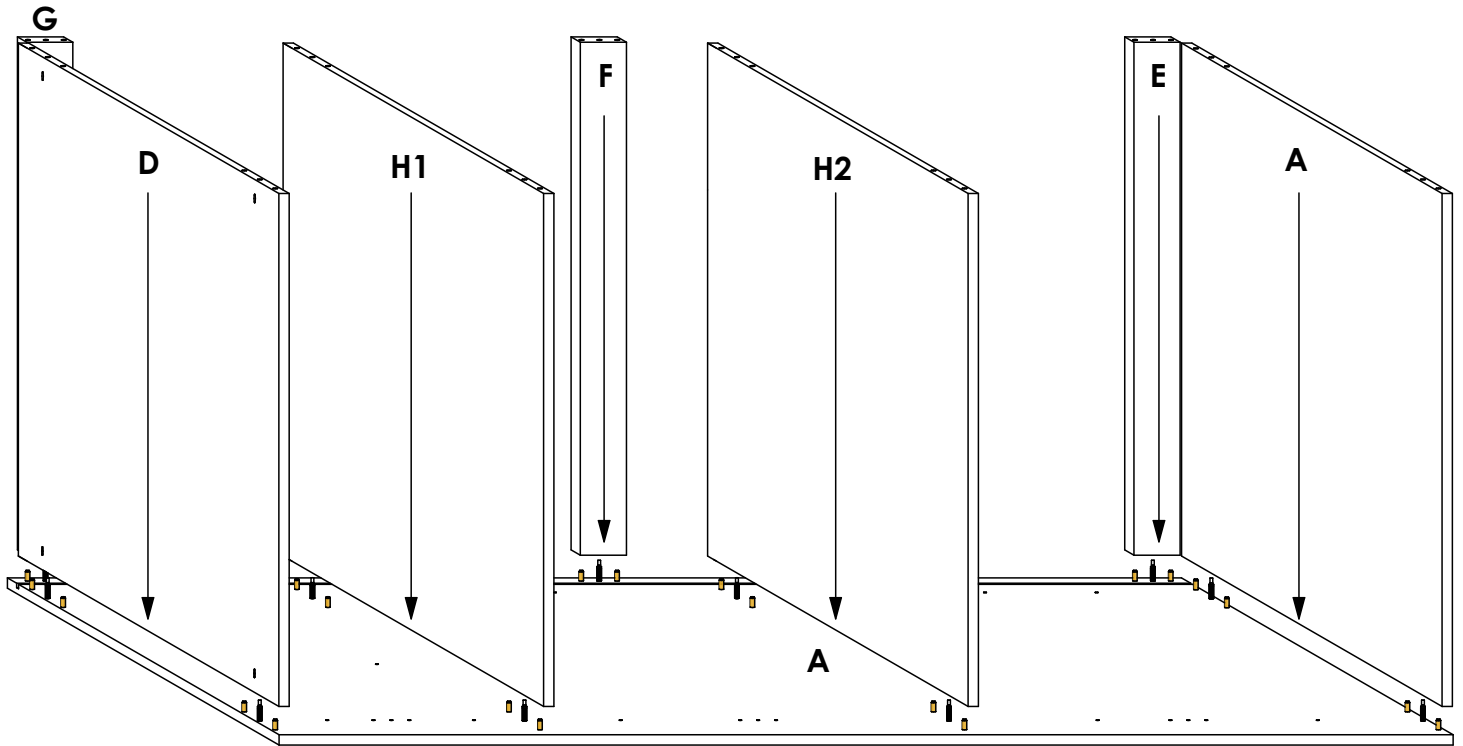
## PANEL CONNECTION AND FASTENING



# PILOT HOLES KEY FOR SIDE PANELS

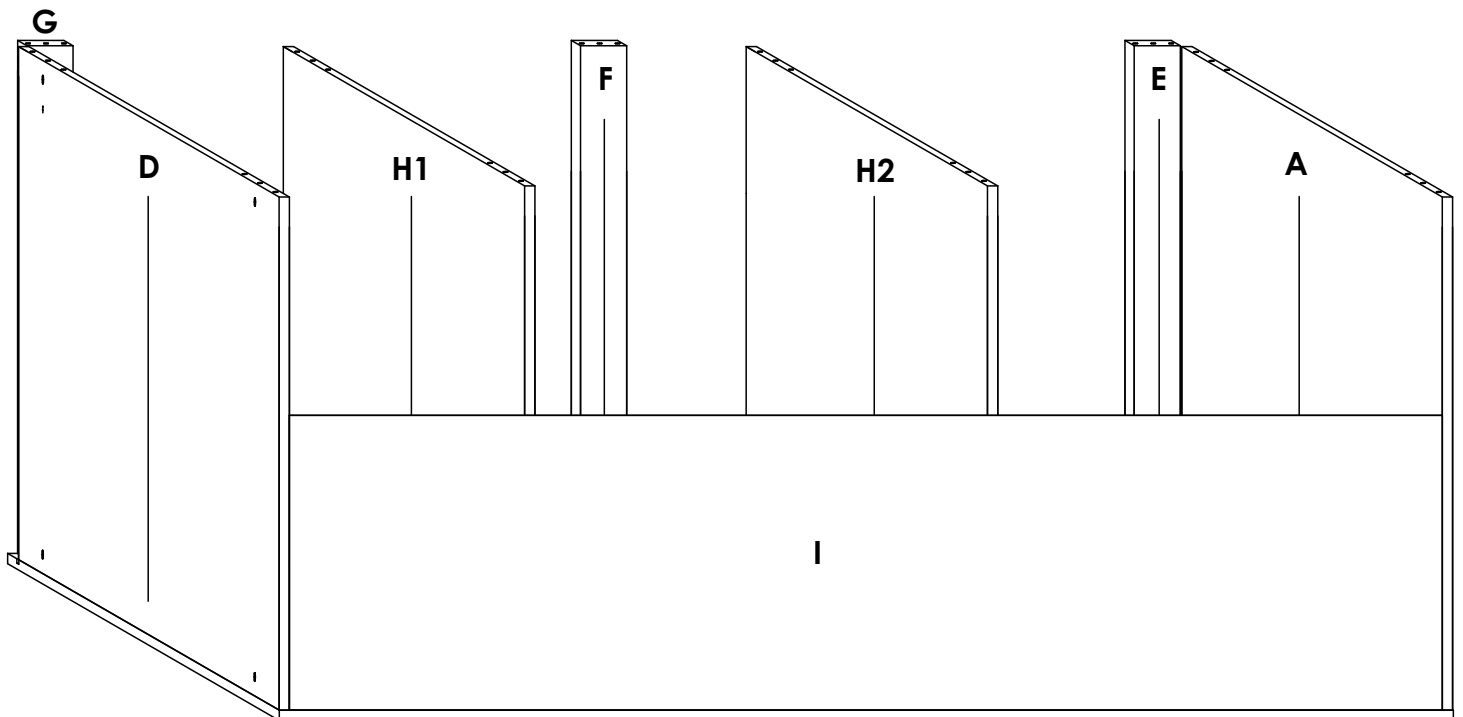


## STEP 1



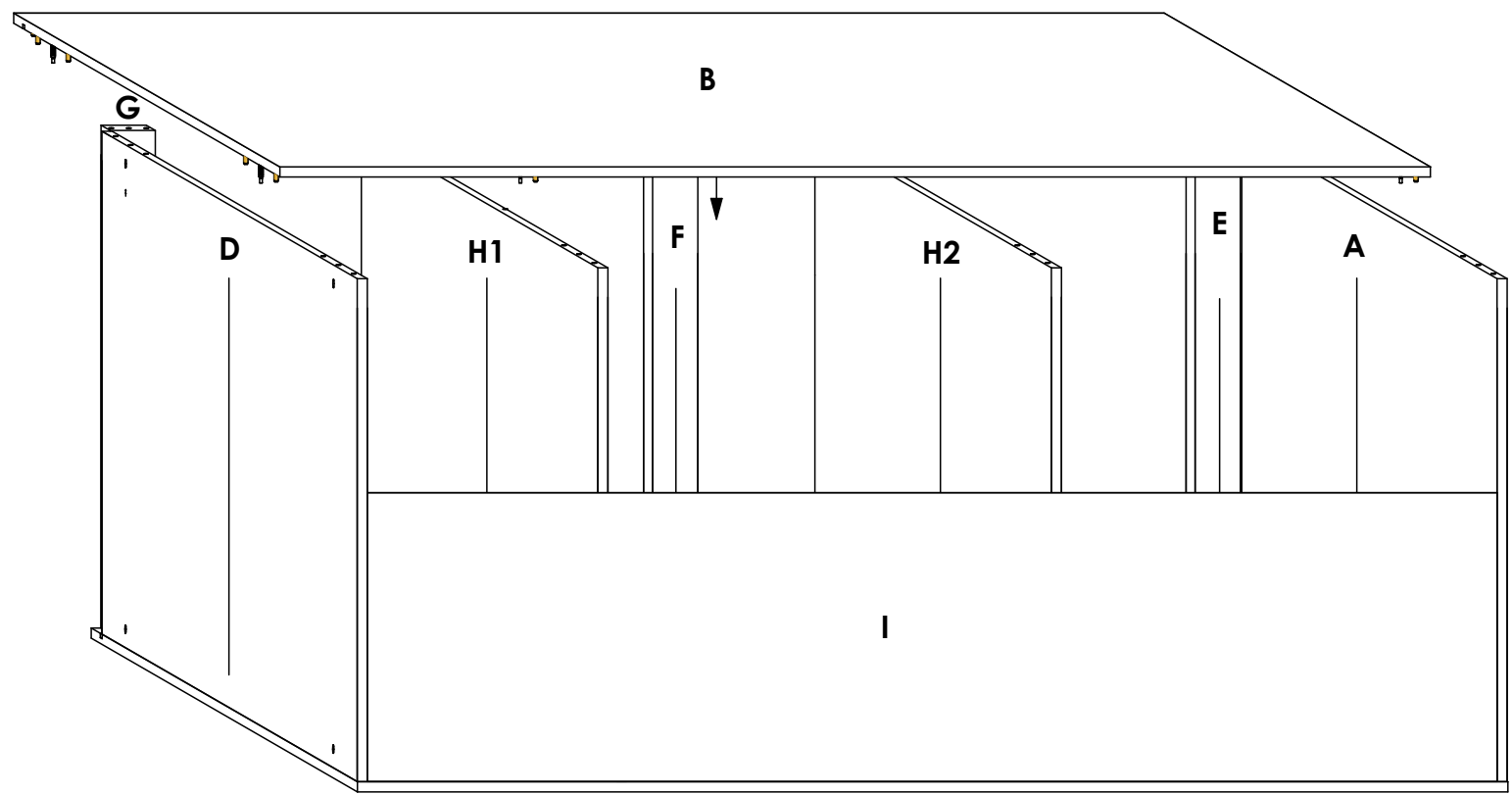
Connect panels **C,D, E, F, G & H** to panel **A** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

## STEP 2

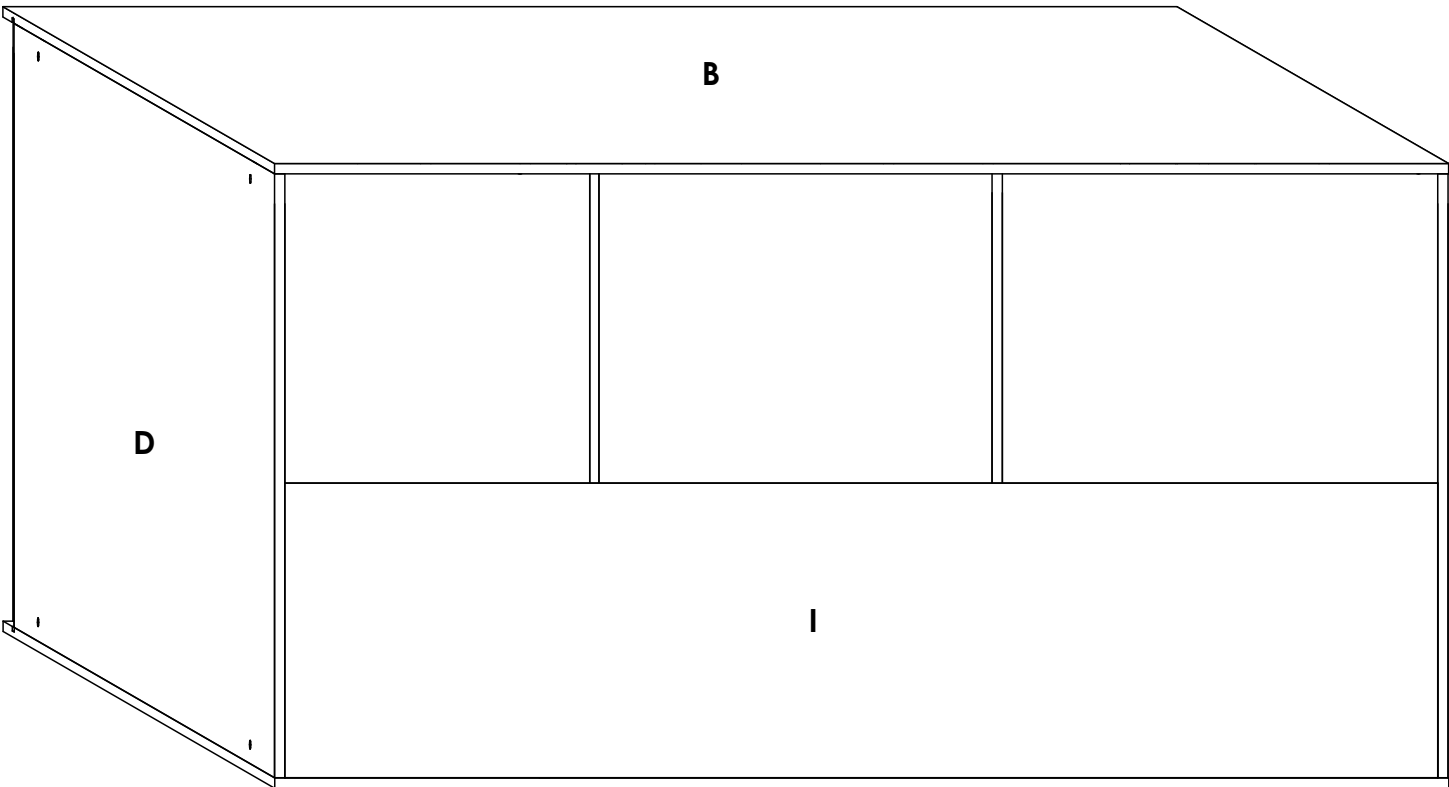


Connect panel **I** to panels **C&D** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

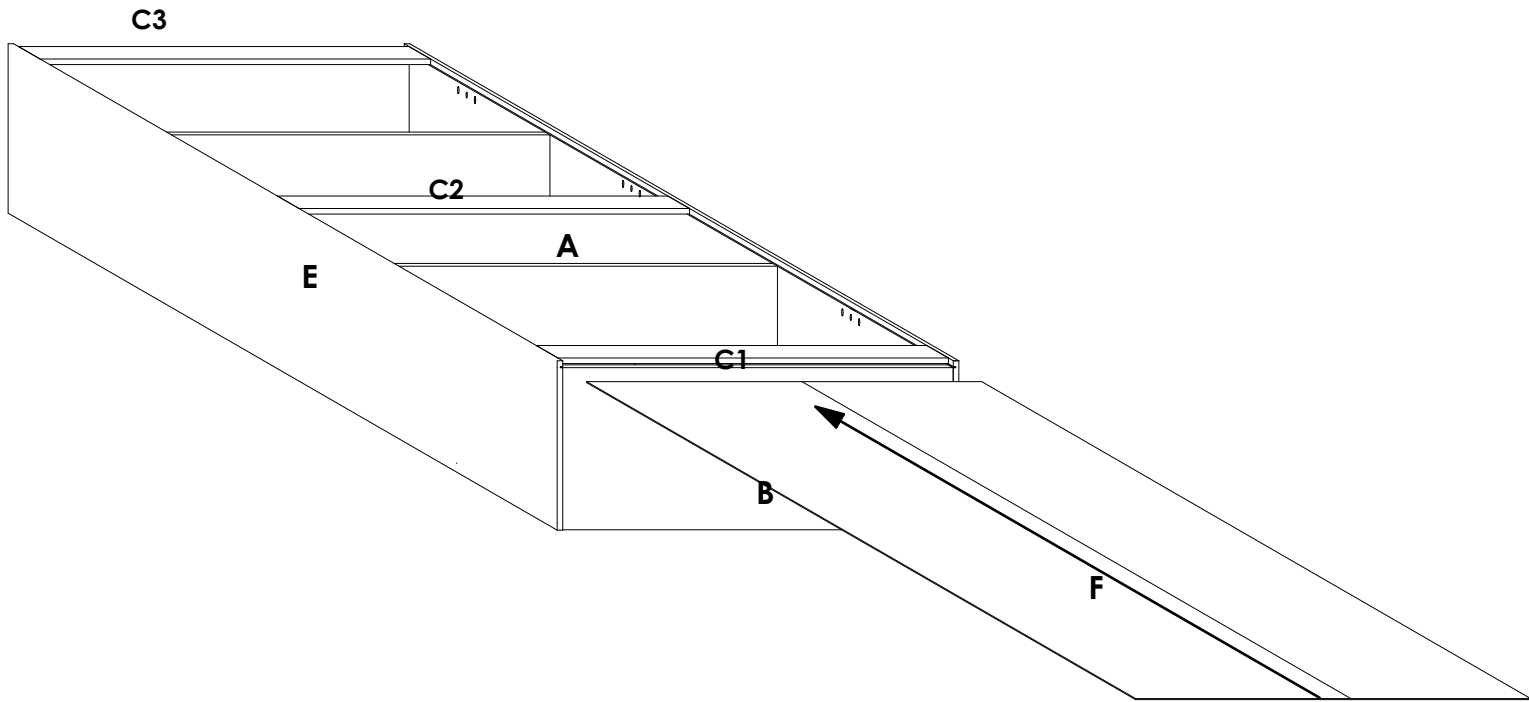
# STEP 3



Connect panel **B** to panels **C, D, E, F, G & H** as shown. Refer to the holes and/or grooves on the diagram to determine the panel orientation.

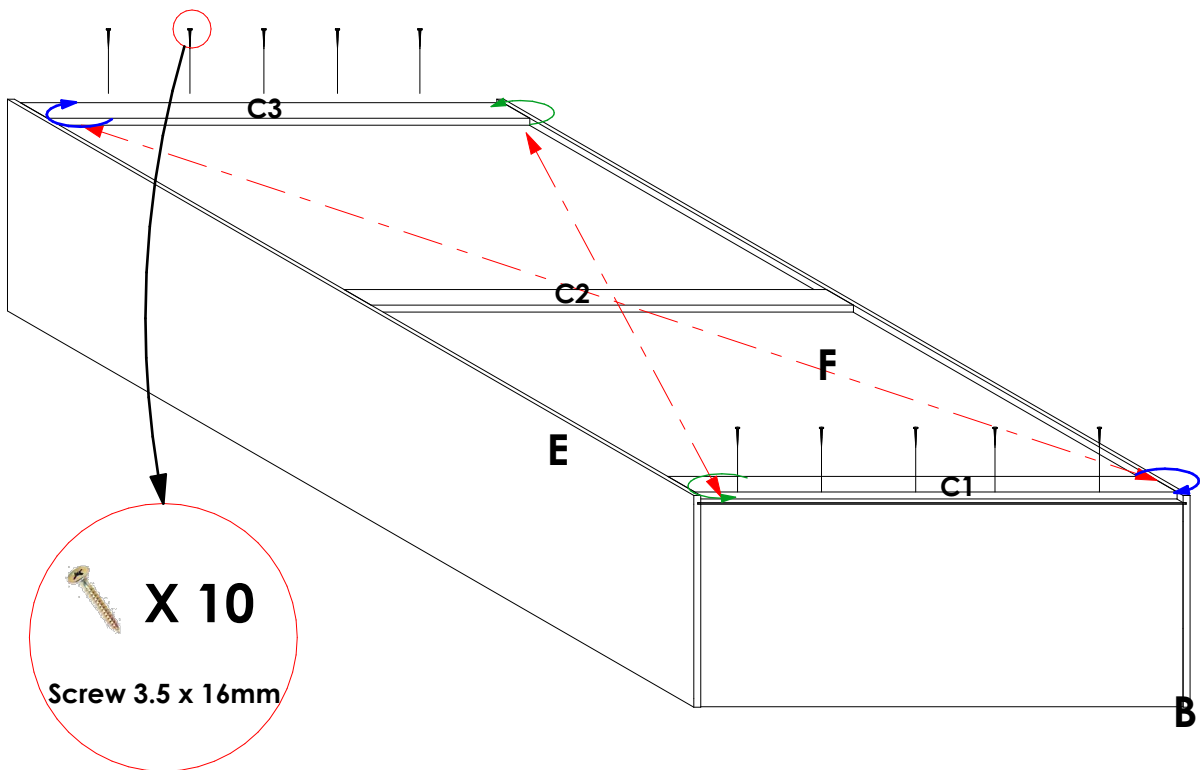


## STEP 4



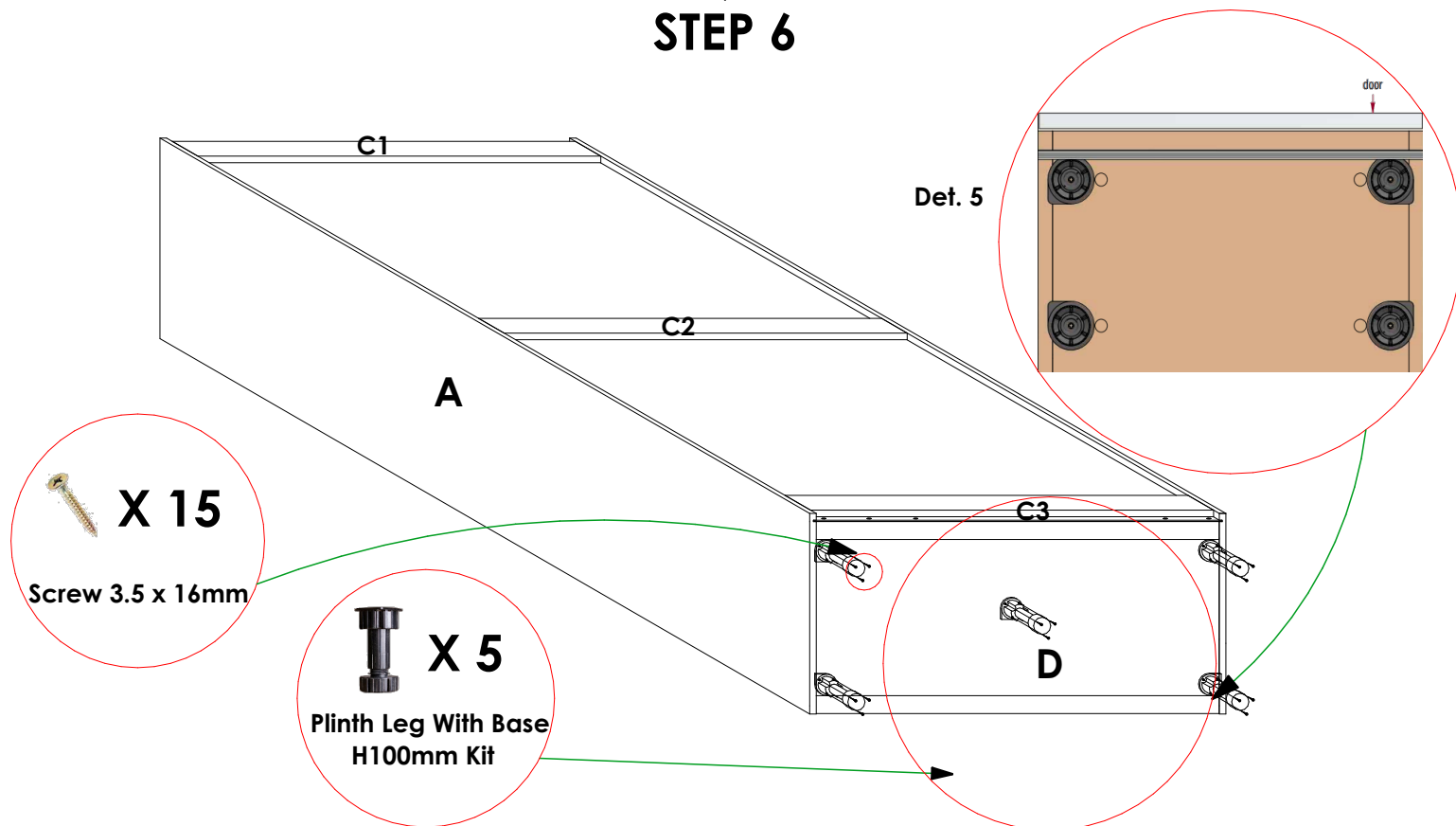
Slide the 3mm panel (F) into the groove on panels A & E with the finished side facing down.

## STEP 5



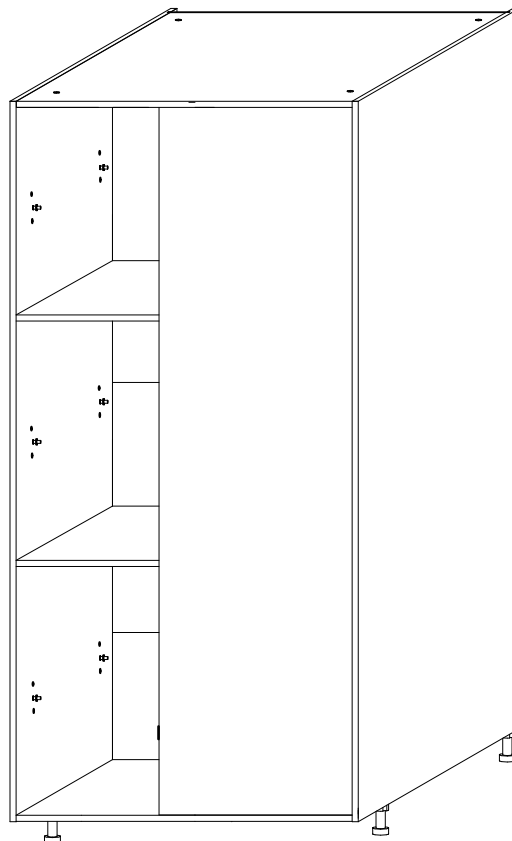
First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved. After, secure panel F to panels B & D as shown using **Screw 3.5 X 16mm**.

## STEP 6



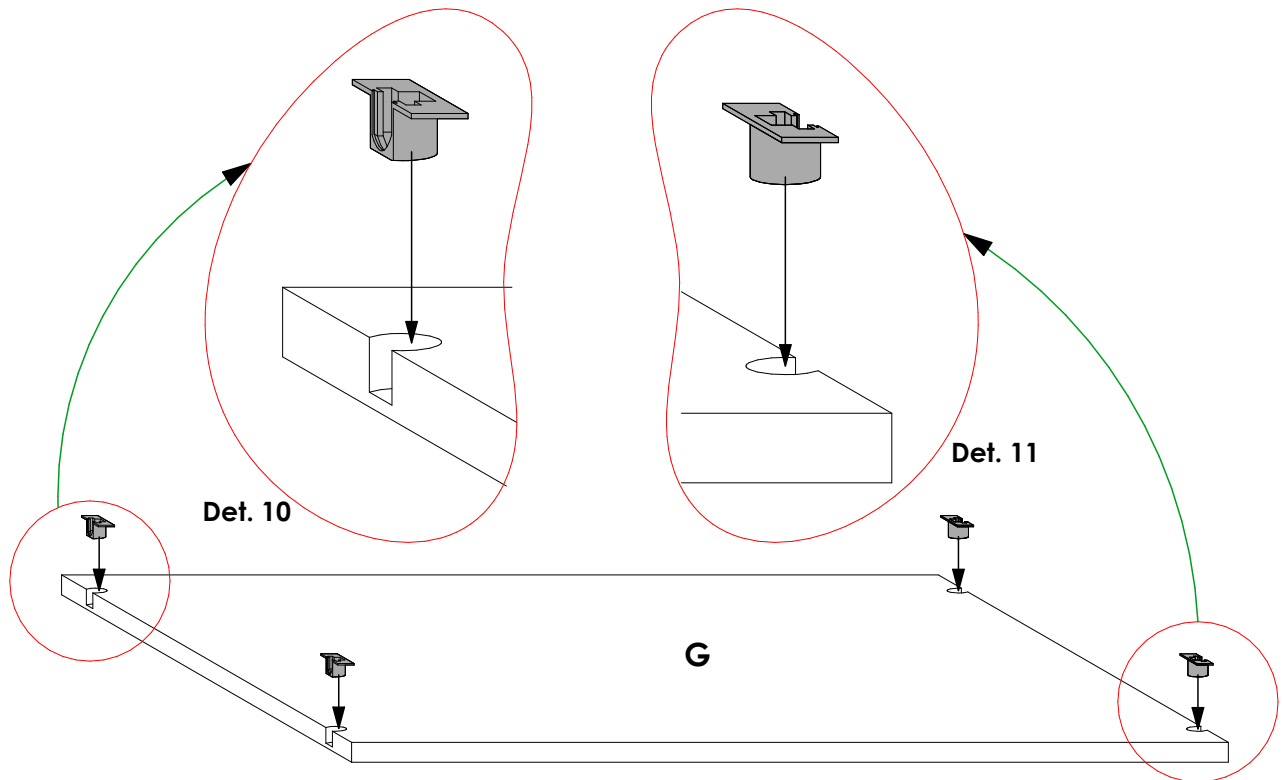
Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **D**. Ensure that the orientation is as shown in **Det. 5**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **D**.

## STEP 7



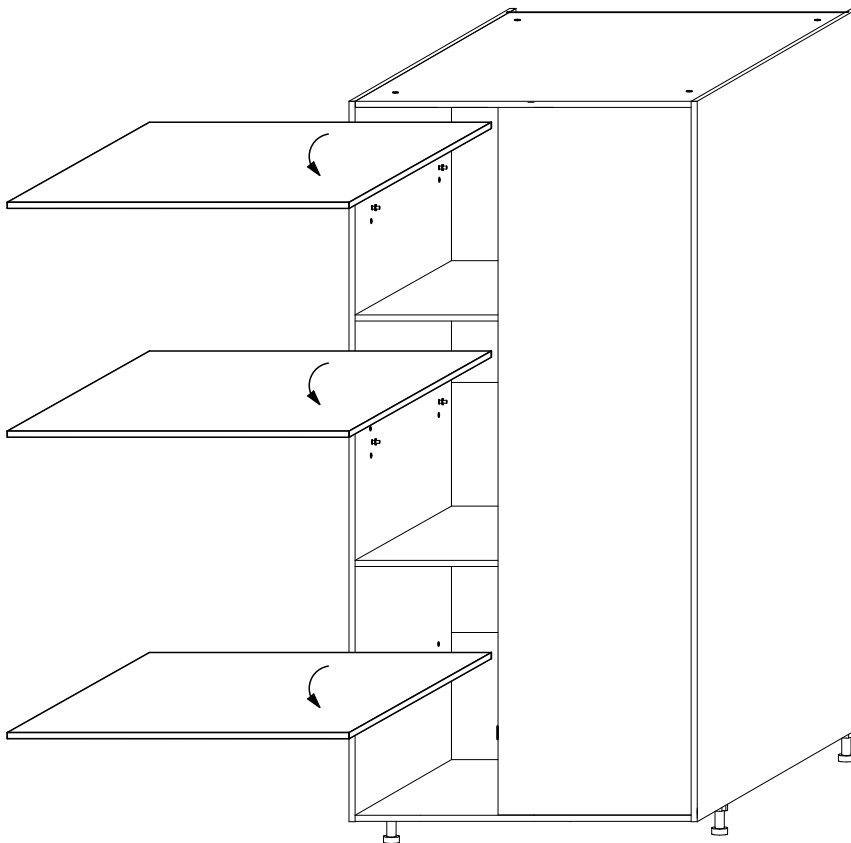
Flip the cabinet upright down as shown and confirm that the legs are secured firmly.

## STEP 8



Insert the **shelf supports** for flipper in the shown positions. Confirm that the orientation is as shown in **Det. 10** and **Det. 11**.

## STEP 9





## STEP 10

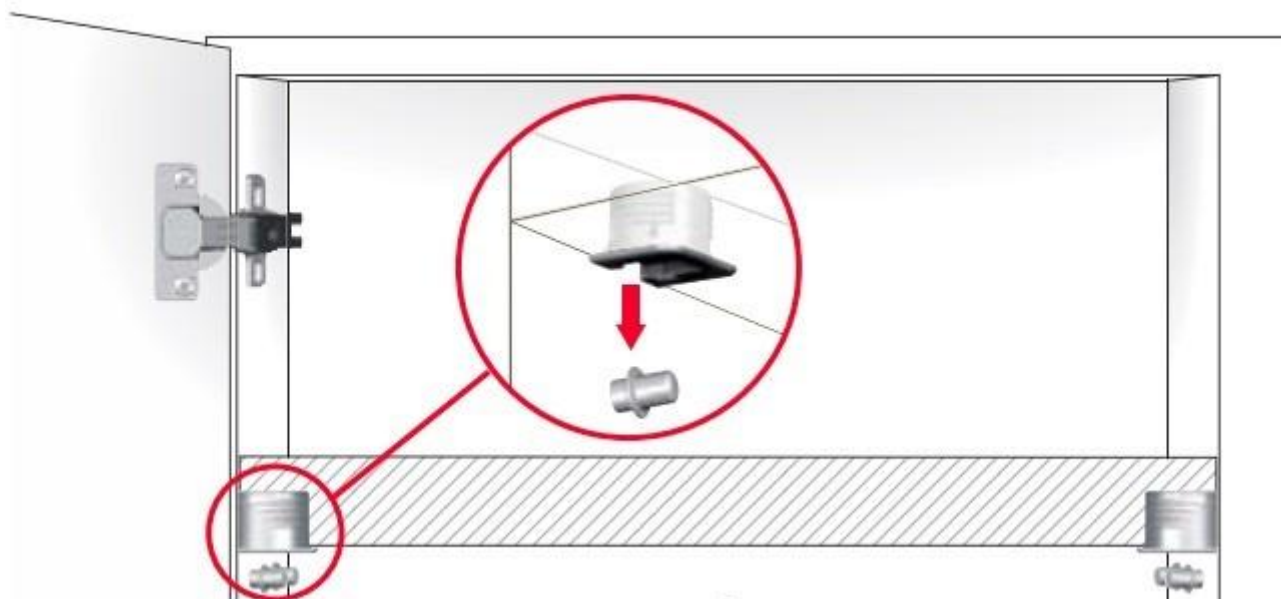
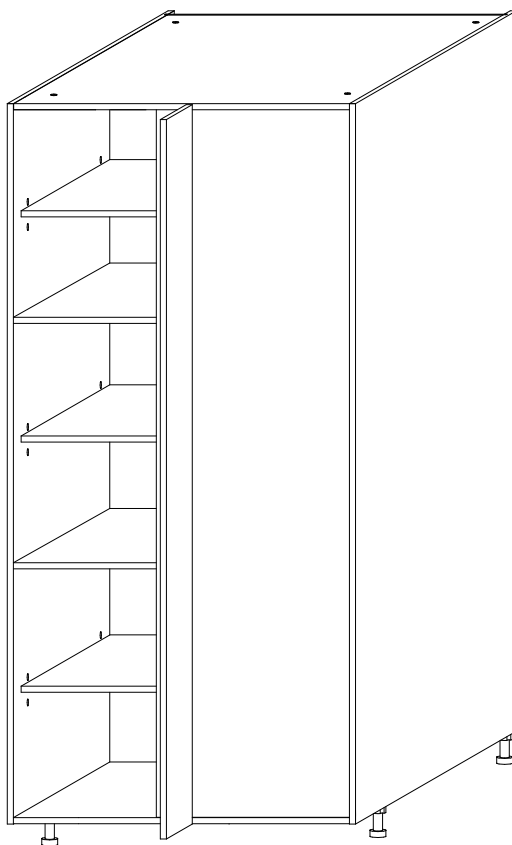


Fig. 1

Insert the shelf (Panel I) as shown. Raise it above the **Euro Dowels** with the **Shelf Supports** facing down. Gently press down the shelf to snap the Euro Dowels into the Shelf Supports, **see Fig. 1**.

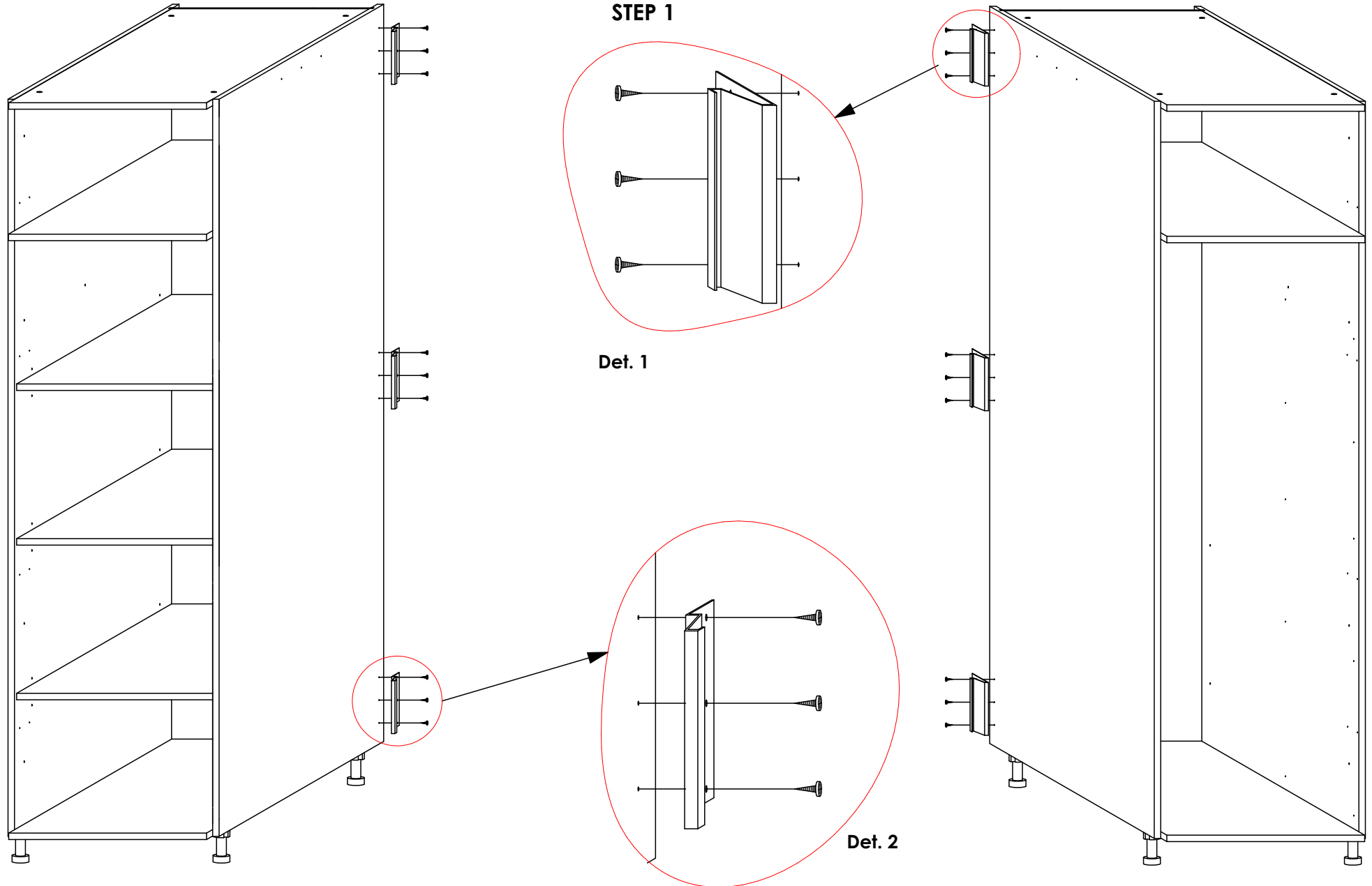
See the Door Installation guide for further instructions.



# GOLA INSTALLATION GUIDE

## DOUBLE VERTICAL GOLA

### STEP 1

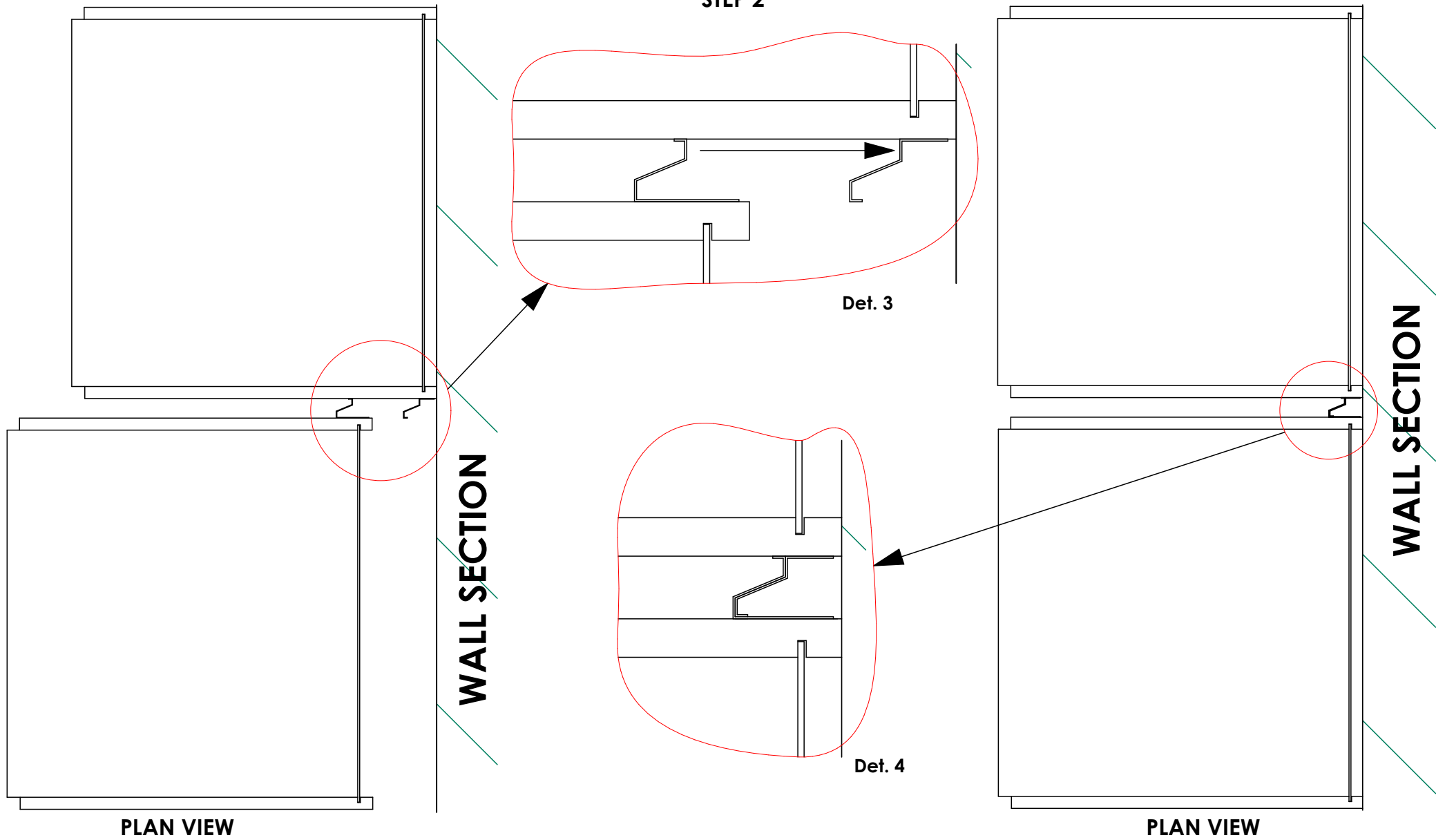


For two adjoining Tall Cabinets, connect the provided steel brackets in the shown positions using the provided screws. Use the pre-drilled pilot holes as a guide. See **Det. 1 & Det. 2**.

# GOLA INSTALLATION GUIDE

## DOUBLE VERTICAL GOLA

### STEP 2

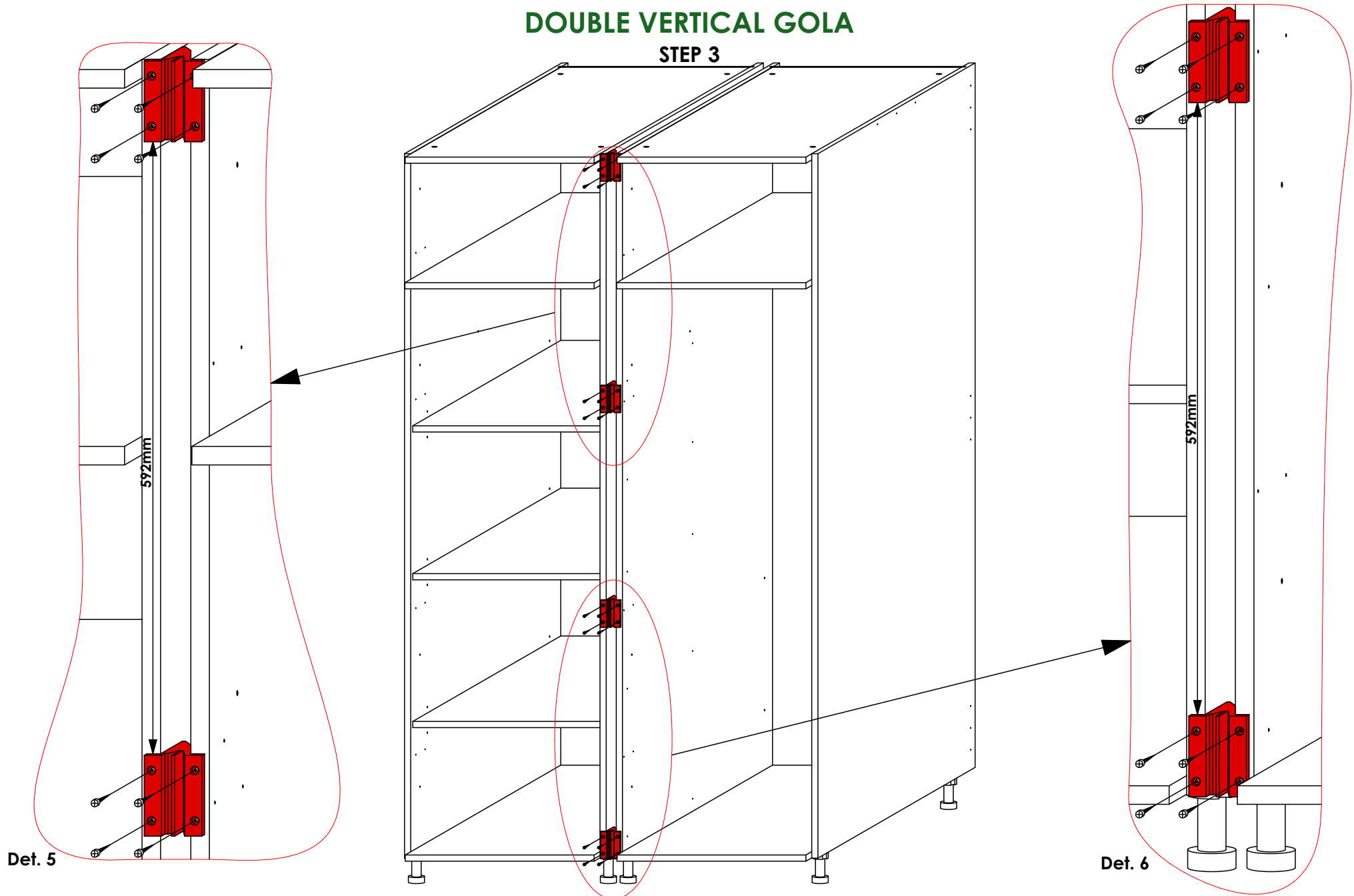


Connect the adjoining cabinets such that the steel brackets interlock. See **Det. 3** & **Det. 4**.

# GOLA INSTALLATION GUIDE

## DOUBLE VERTICAL GOLA

### STEP 3

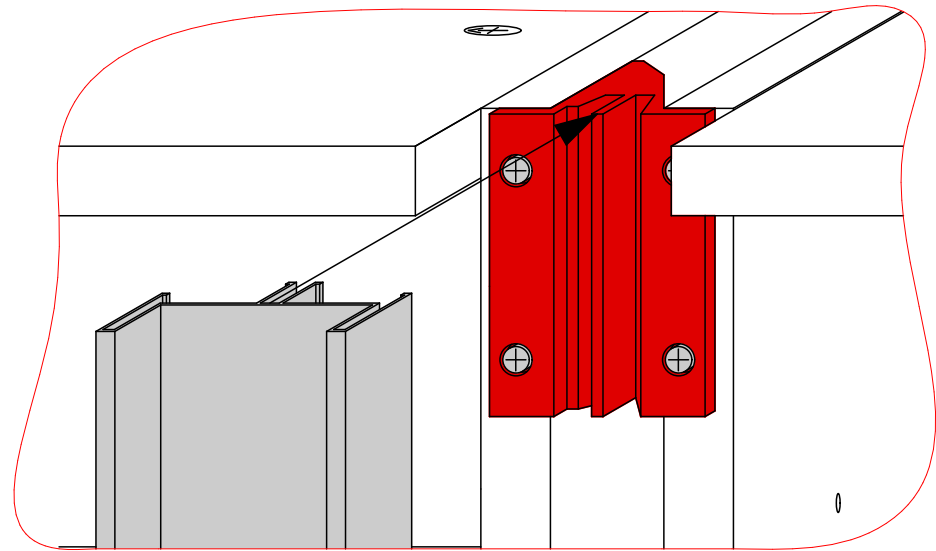
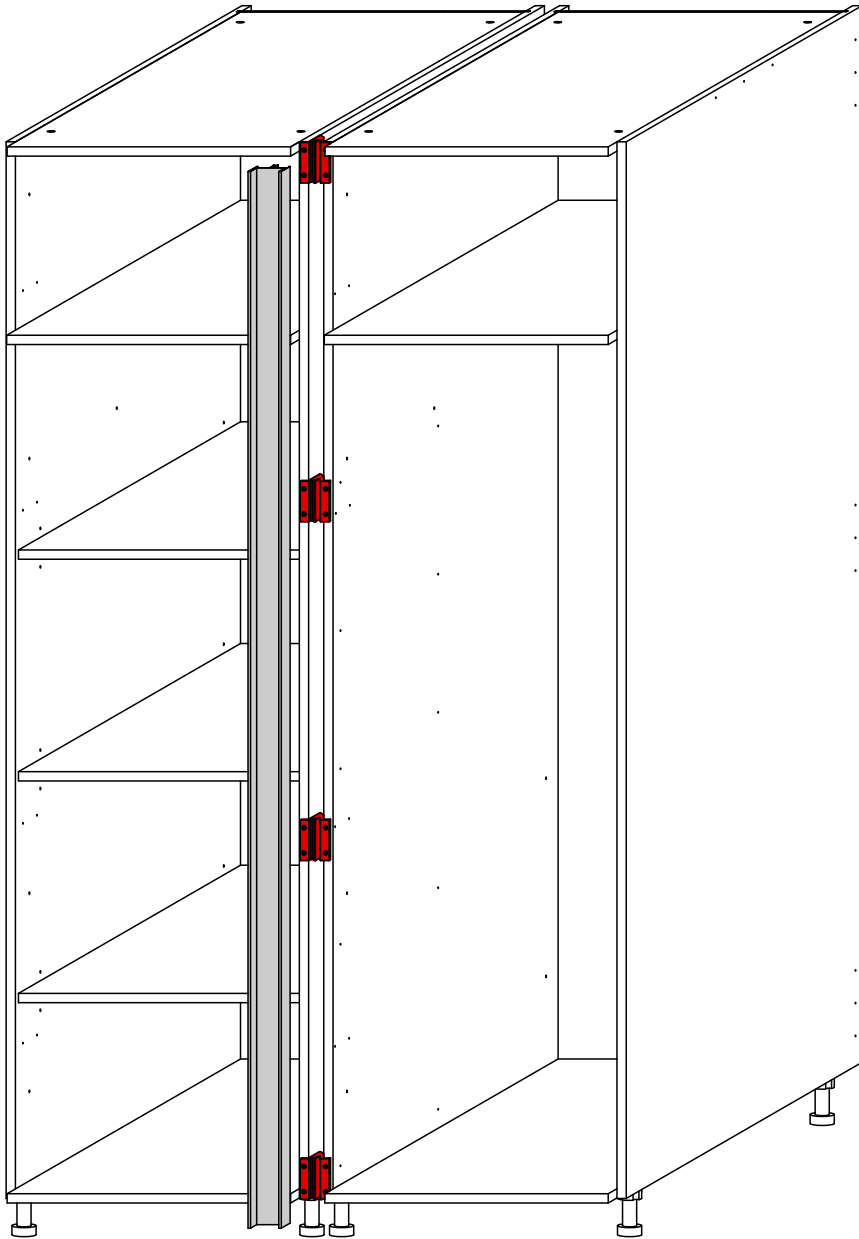


With the steel brackets interlocked, connect the **Double Vertical Gola Snap-on brackets** in the shown positions using the provided screws. See **Det. 5 & Det. 6** for measurements.

# GOLA INSTALLATION GUIDE

## DOUBLE VERTICAL GOLA

### STEP 4



Det. 7

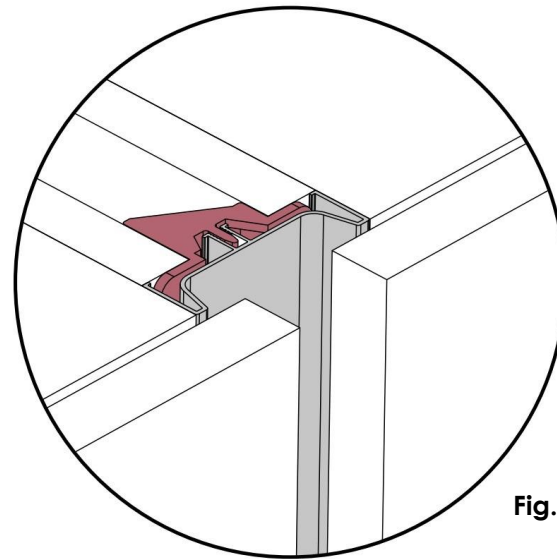
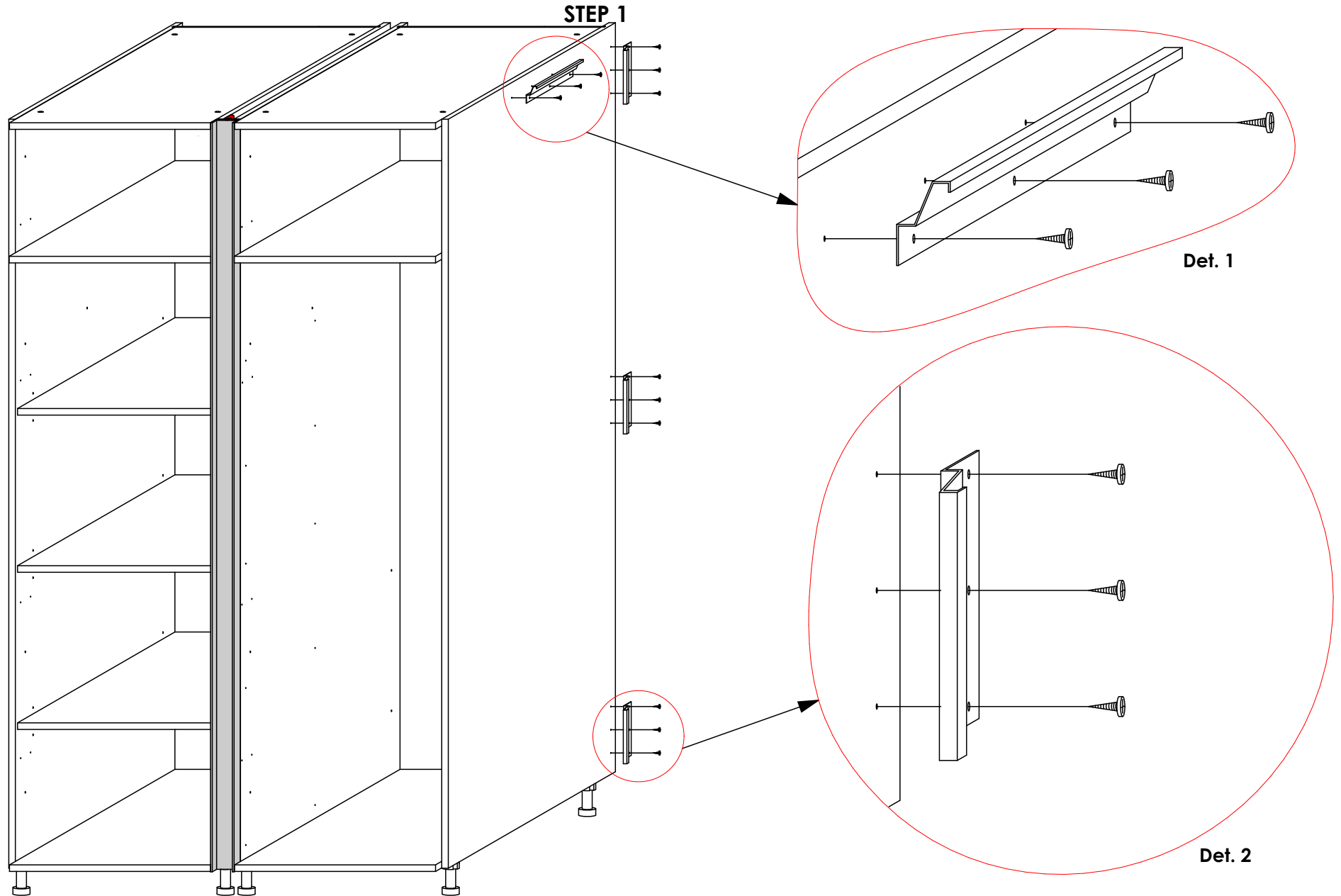


Fig. 1

Snap the **Double Vertical Gola Profile** into the **Double Vertical Gola Snap-on brackets**. See **Det. 7 & Fig. 1**.

## GOLA INSTALLATION GUIDE SINGLE VERTICAL GOLA

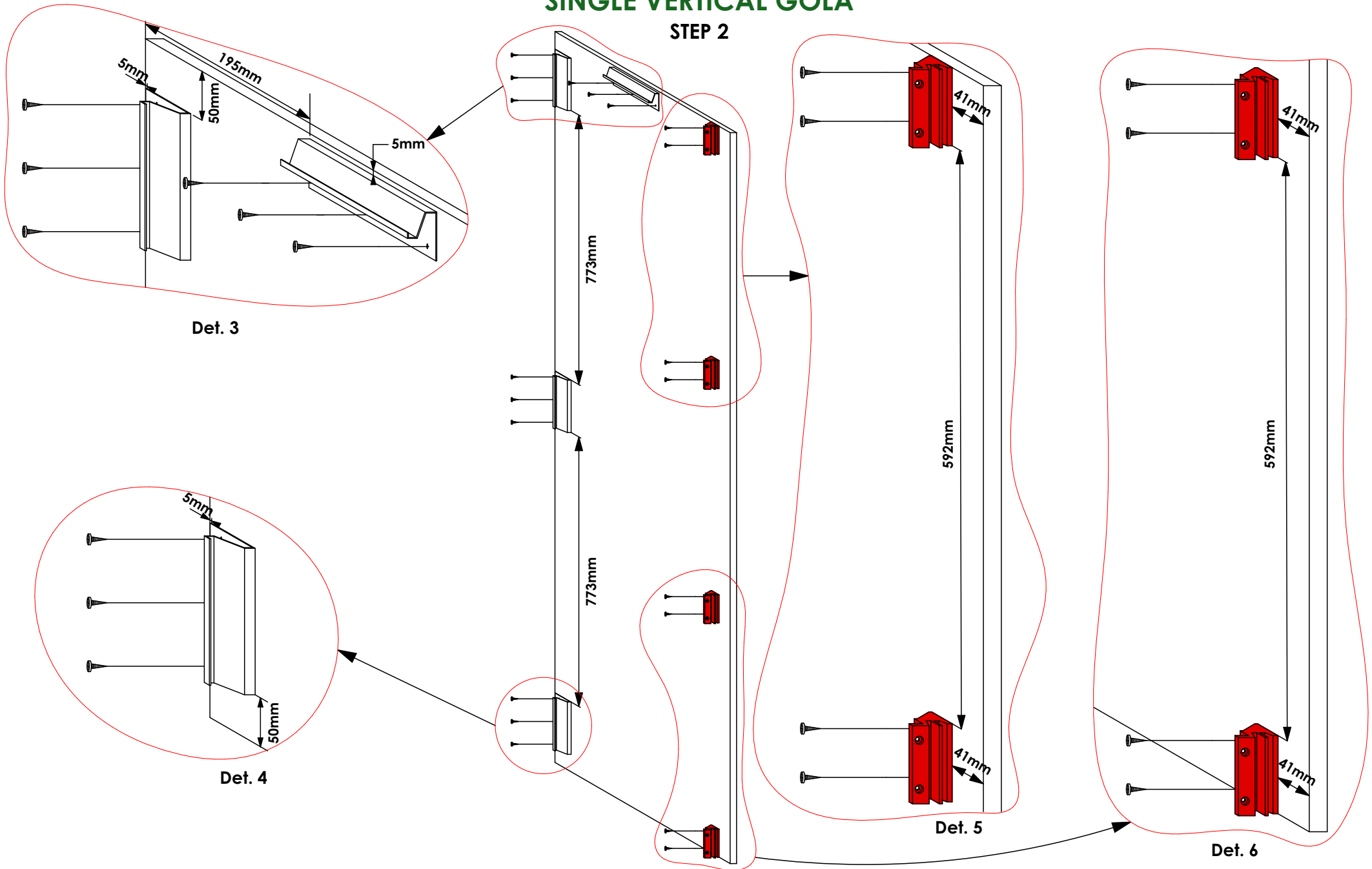


For an end panel connecting to a Tall Cabinet, connect the provided steel brackets in the shown positions using the provided screws.  
Use the pre-drilled pilot holes as a guide. See **Det. 1** & **Det. 2**.

# GOLA INSTALLATION GUIDE

## SINGLE VERTICAL GOLA

### STEP 2

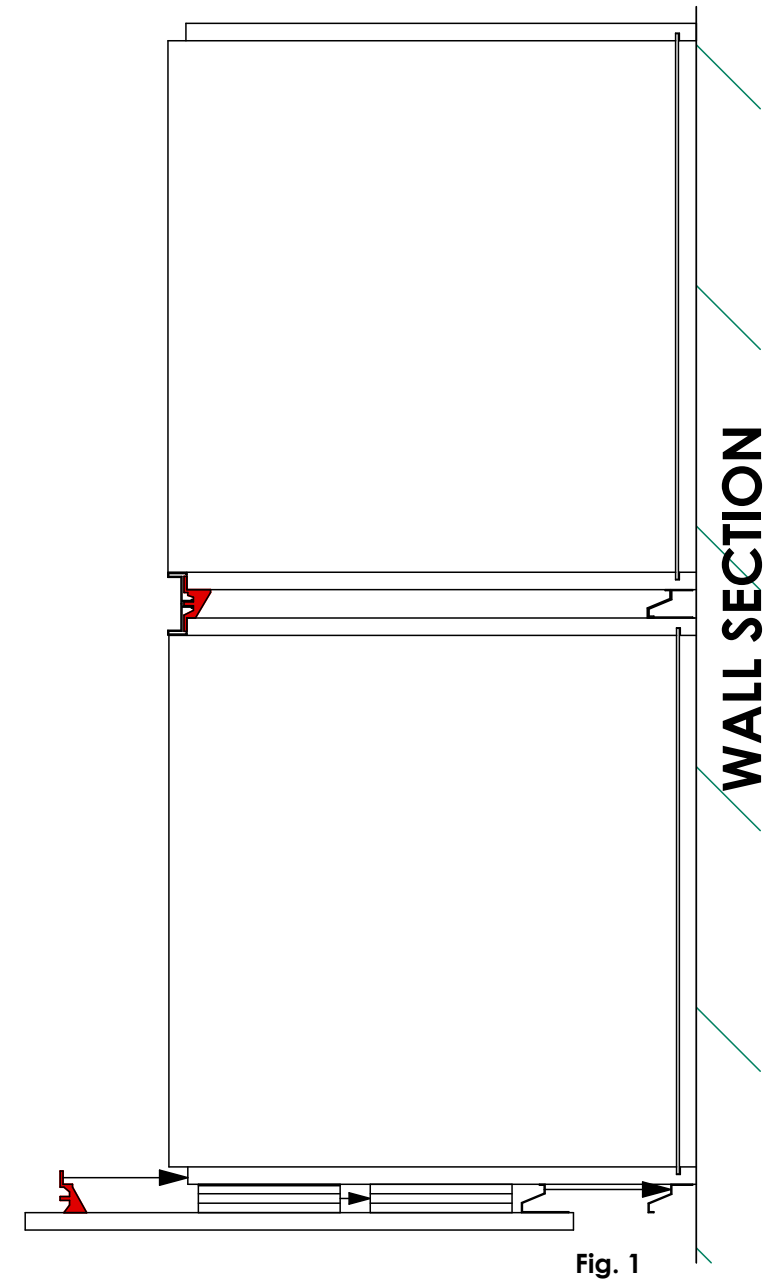
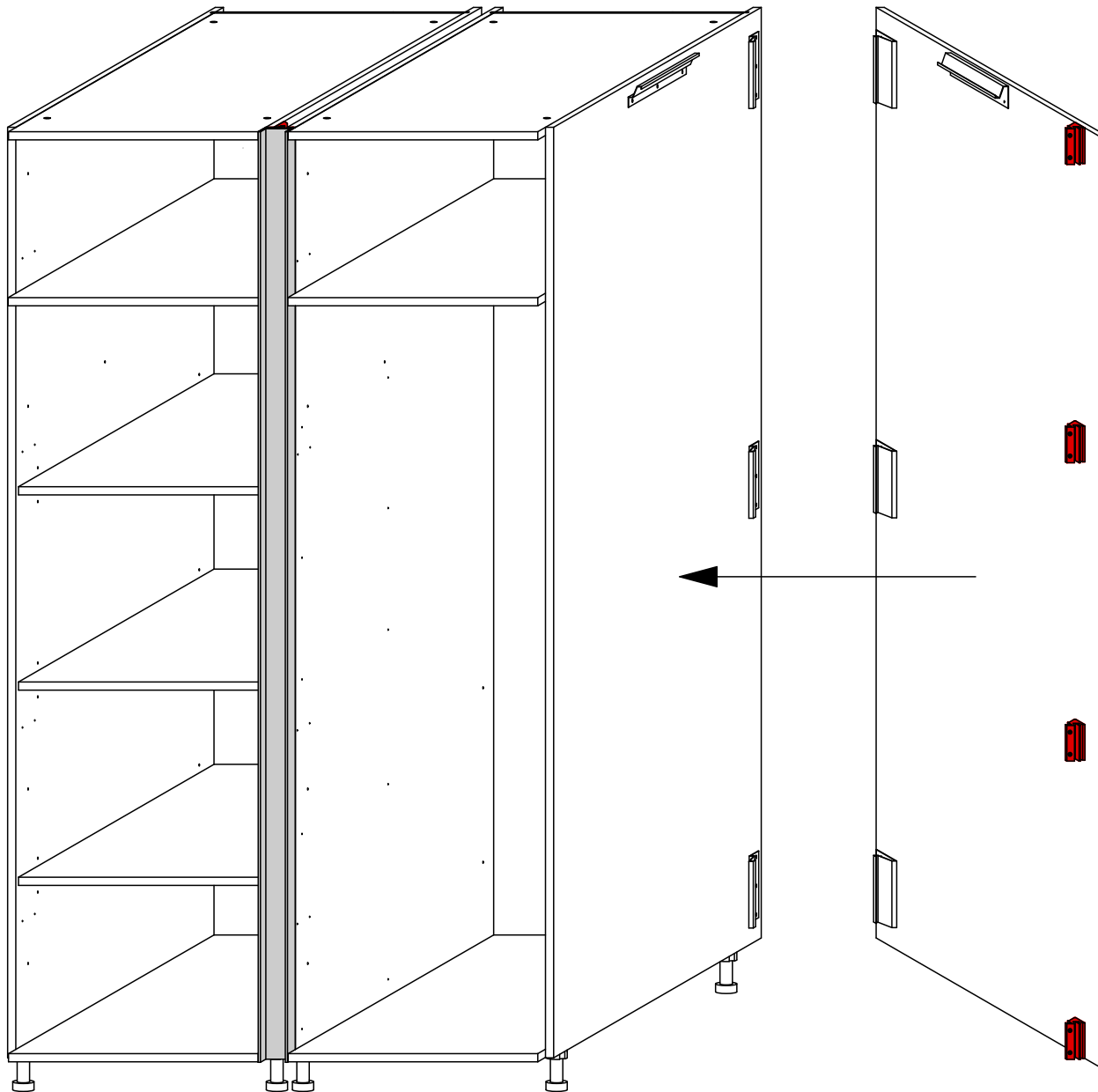


On the end panel, connect the provided **steel brackets** and **Single Vertical Gola Snap-on brackets** in the shown positions using the provided screws. See **Def. 3 - Def. 6** for measurements.

# GOLA INSTALLATION GUIDE

## SINGLE VERTICAL GOLA

### STEP 3



PLAN VIEW

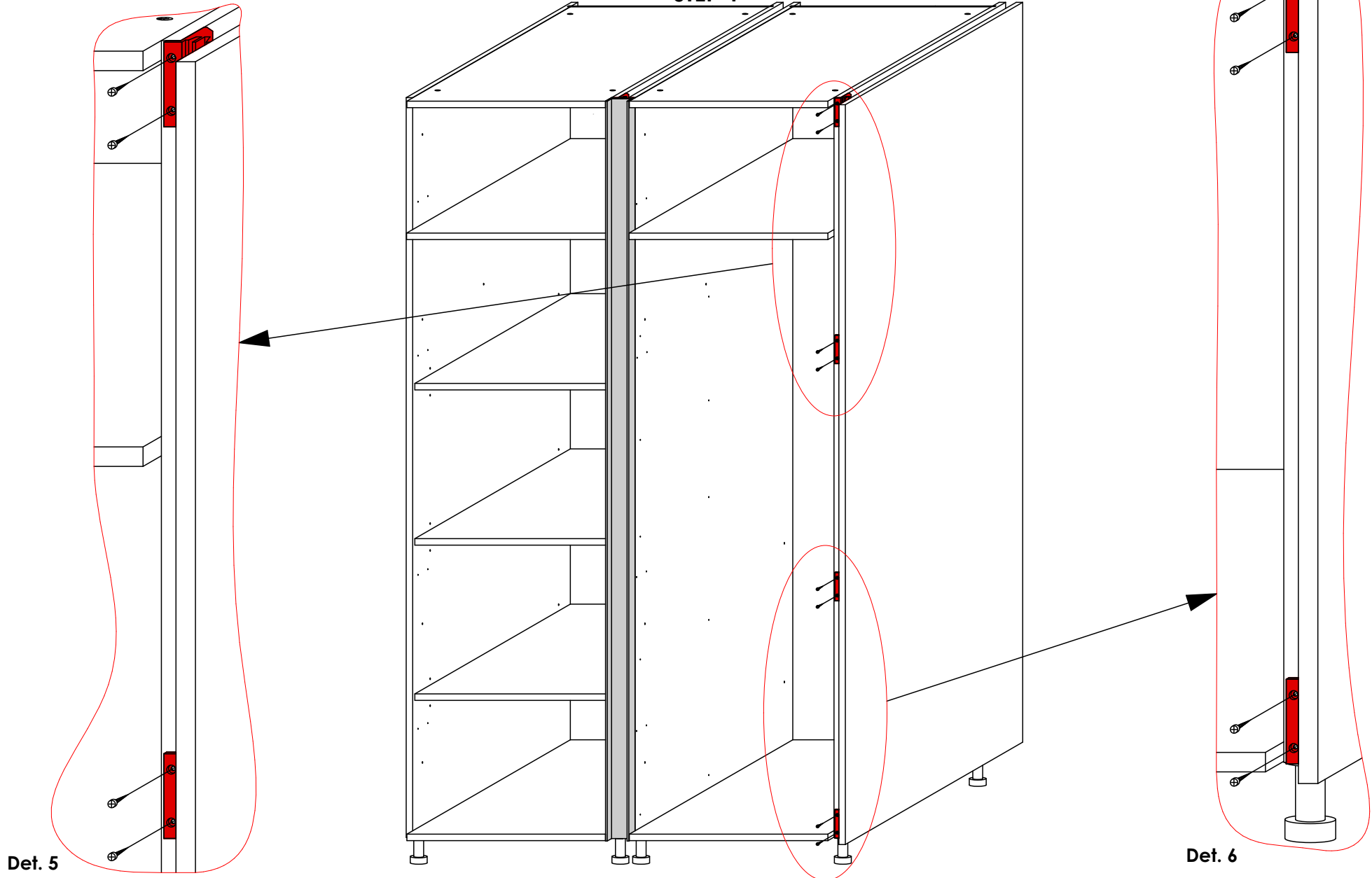
Connect the end panel to the tall cabinet as shown. See **Fig. 1** for details.



# GOLA INSTALLATION GUIDE

## SINGLE VERTICAL GOLA

### STEP 4

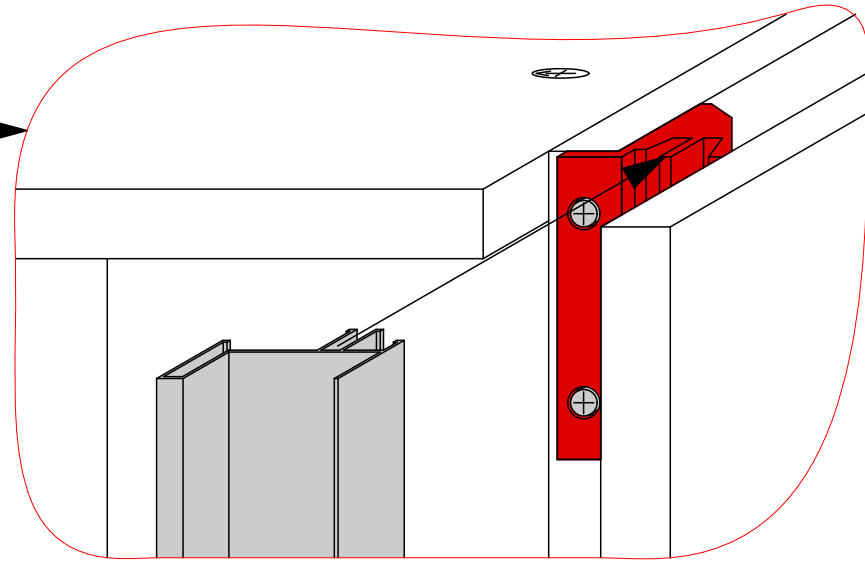
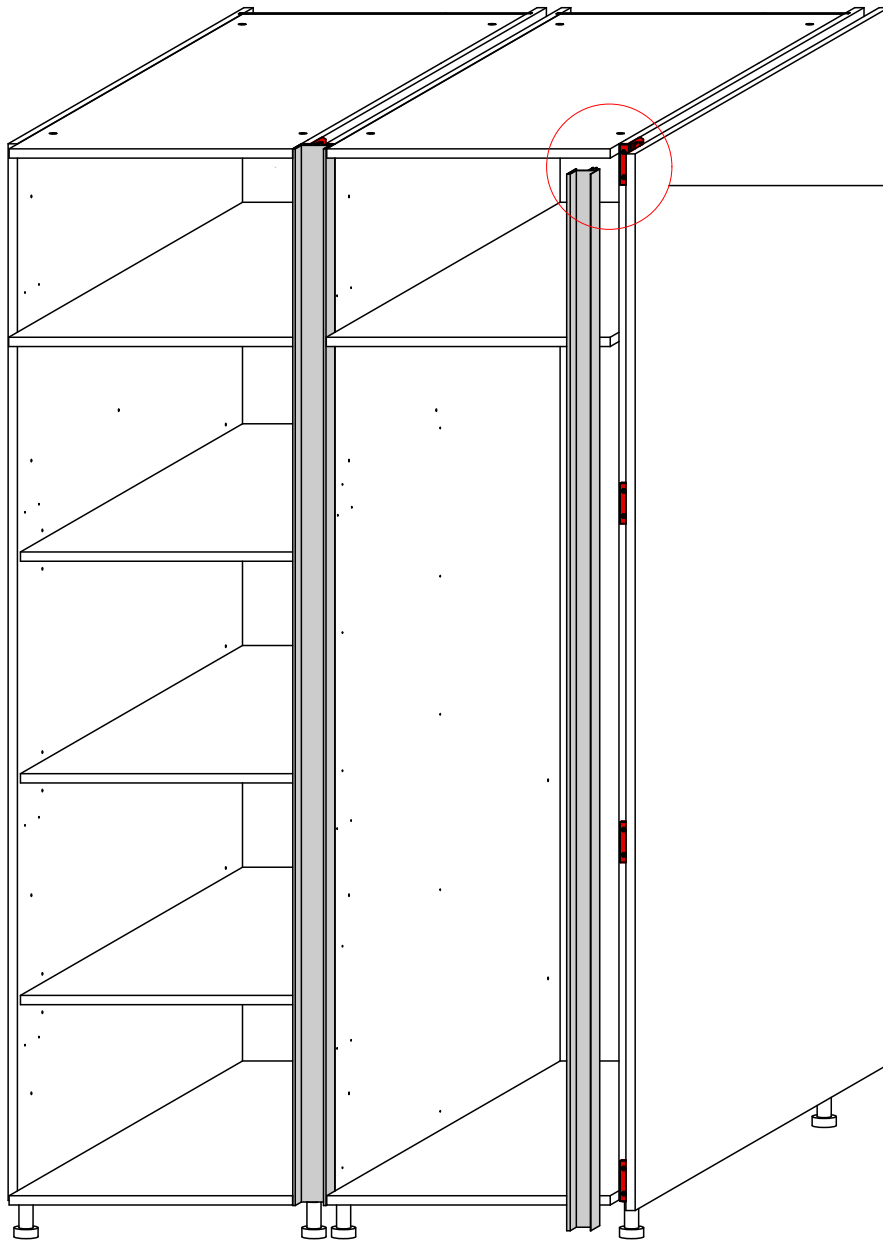


With the **steel brackets interlocked** and the **Single Vertical Gola Snap-on brackets in position**, add the provided screws for the **Single Vertical Gola Snap-on brackets** in the shown positions. See **Det. 5 & Det. 6**.

# GOLA INSTALLATION GUIDE

## SINGLE VERTICAL GOLA

### STEP 5



Det. 7

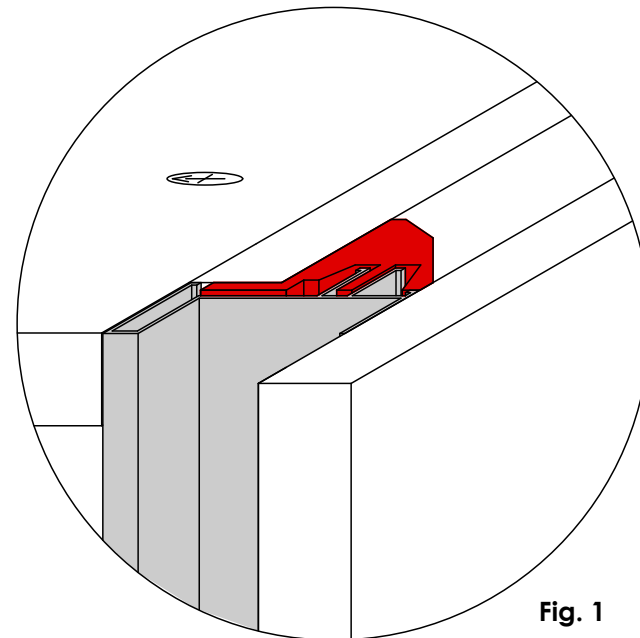


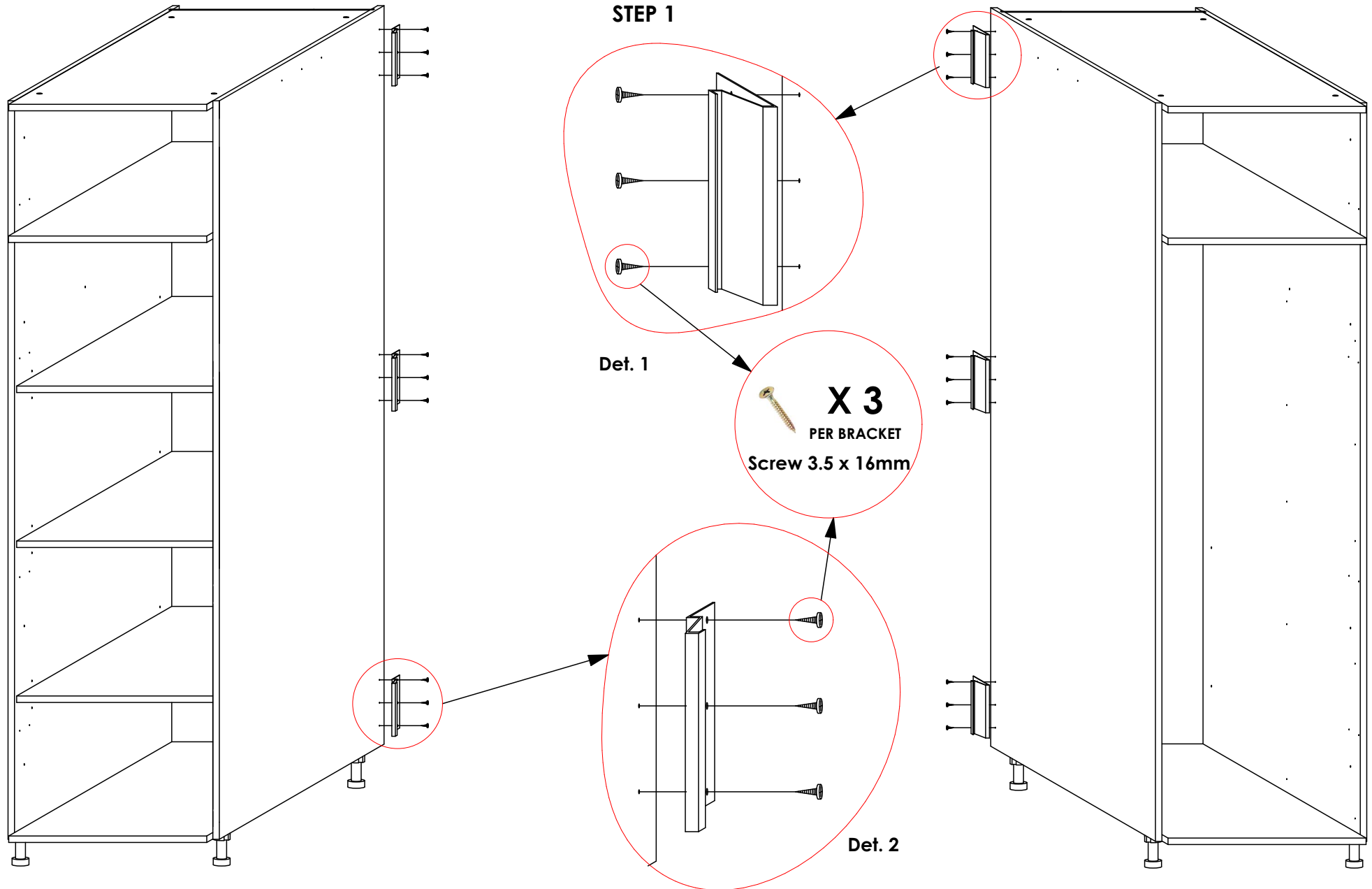
Fig. 1

Snap the **Single Vertical Gola Profile** into the **Single Vertical Gola Snap-on brackets**. See **Det. 7** & **Fig. 1**.

## GOLA INSTALLATION GUIDE

### DOUBLE SCREW ON VERTICAL GOLA

#### STEP 1

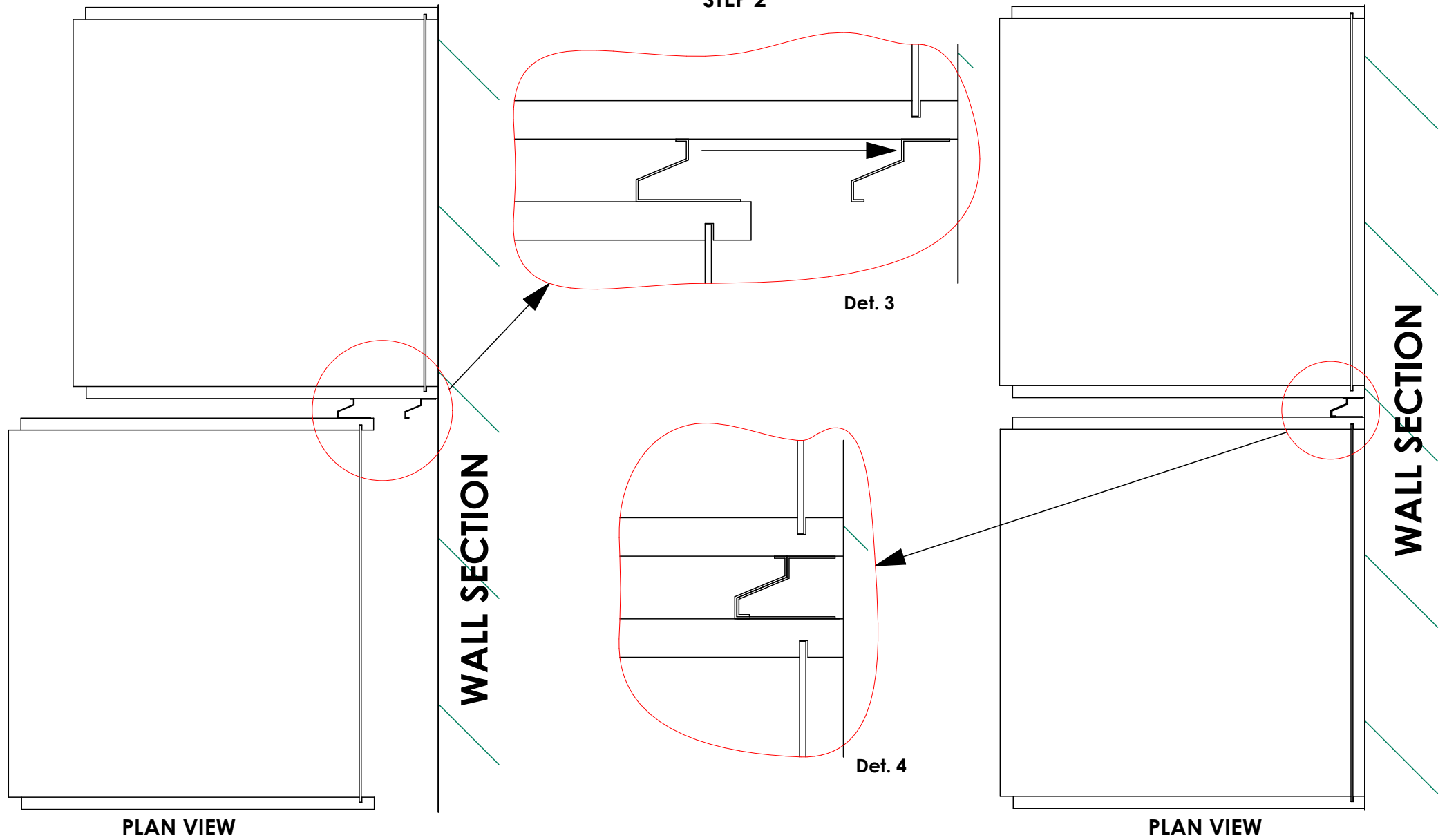


For two adjoining Tall Cabinets, connect the provided steel brackets in the shown positions using the provided screws. Use the pre-drilled pilot holes as a guide. See **Det. 1 & Det. 2**.

# GOLA INSTALLATION GUIDE

## DOUBLE SCREW ON VERTICAL GOLA

### STEP 2

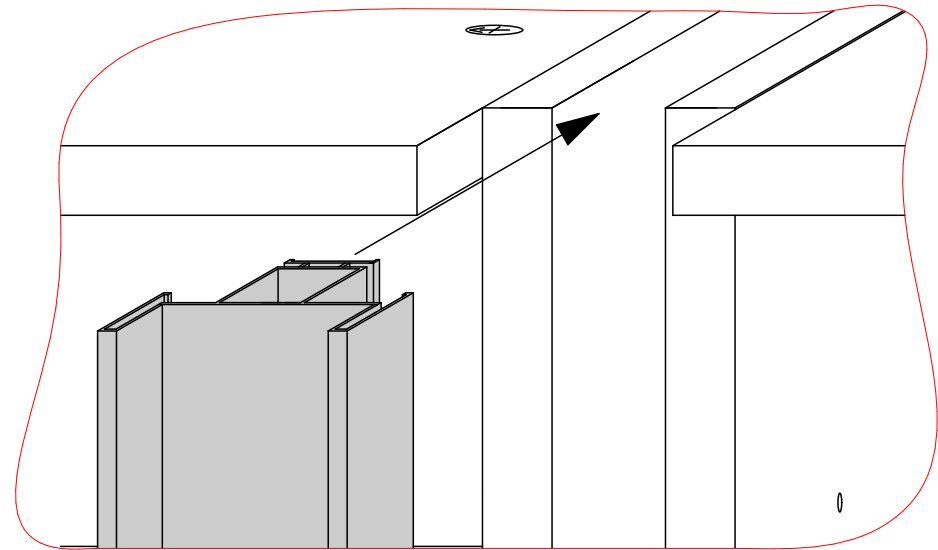
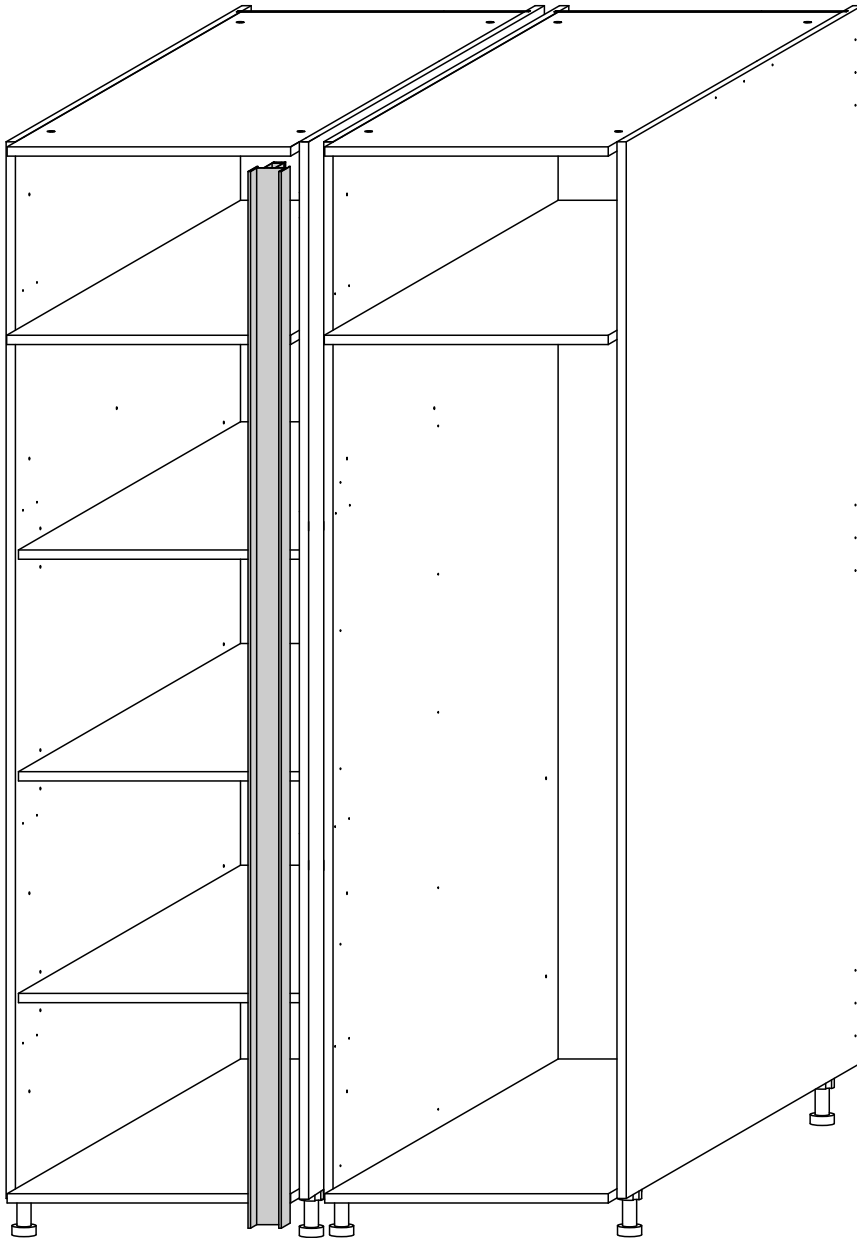


Connect the adjoining cabinets such that the steel brackets interlock. See **Det. 3** & **Det. 4**.

# GOLA INSTALLATION GUIDE

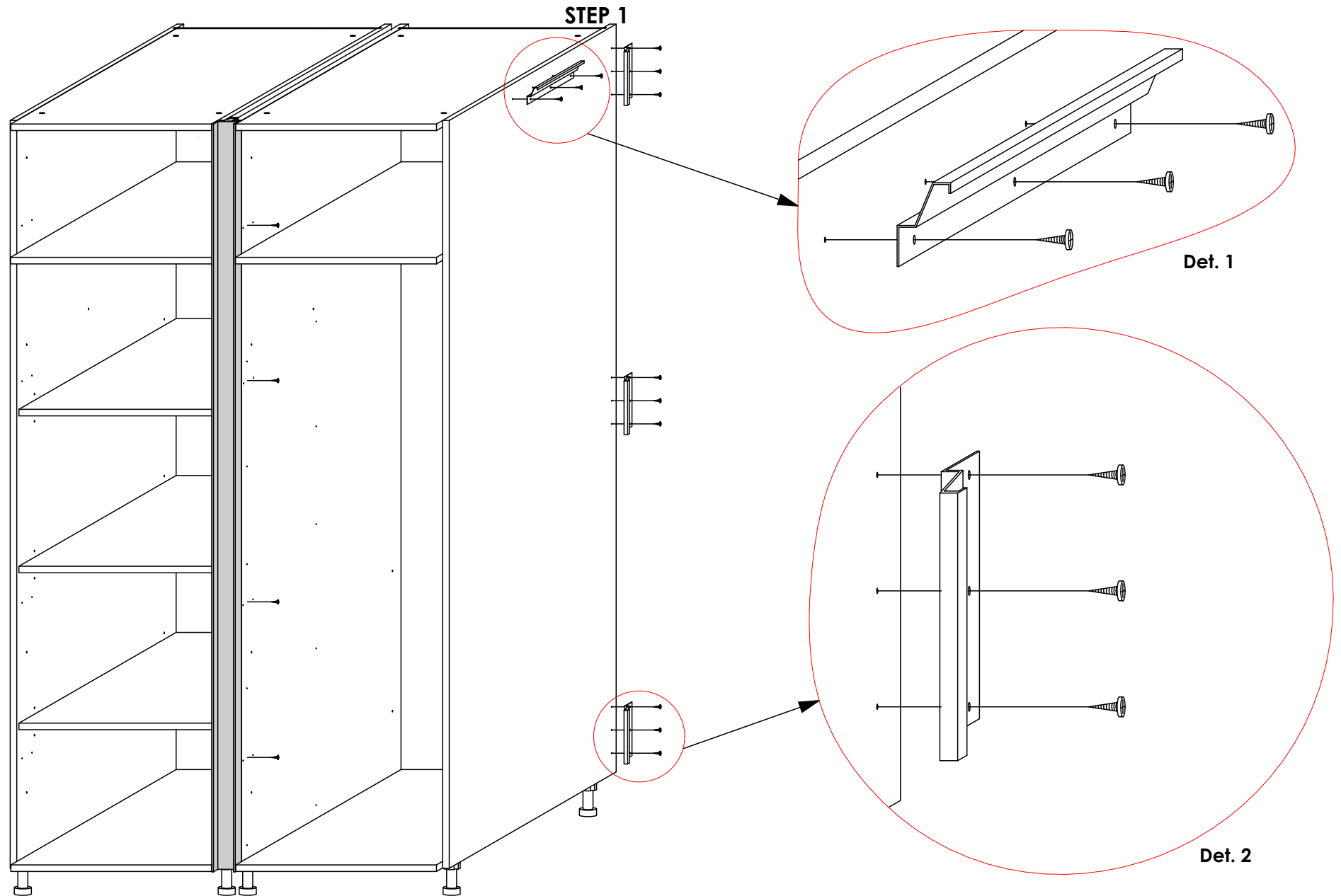
## DOUBLE SCREW ON VERTICAL GOLA

### STEP 3



Det. 7

## GOLA INSTALLATION GUIDE SINGLE SCREW ON VERTICAL GOLA

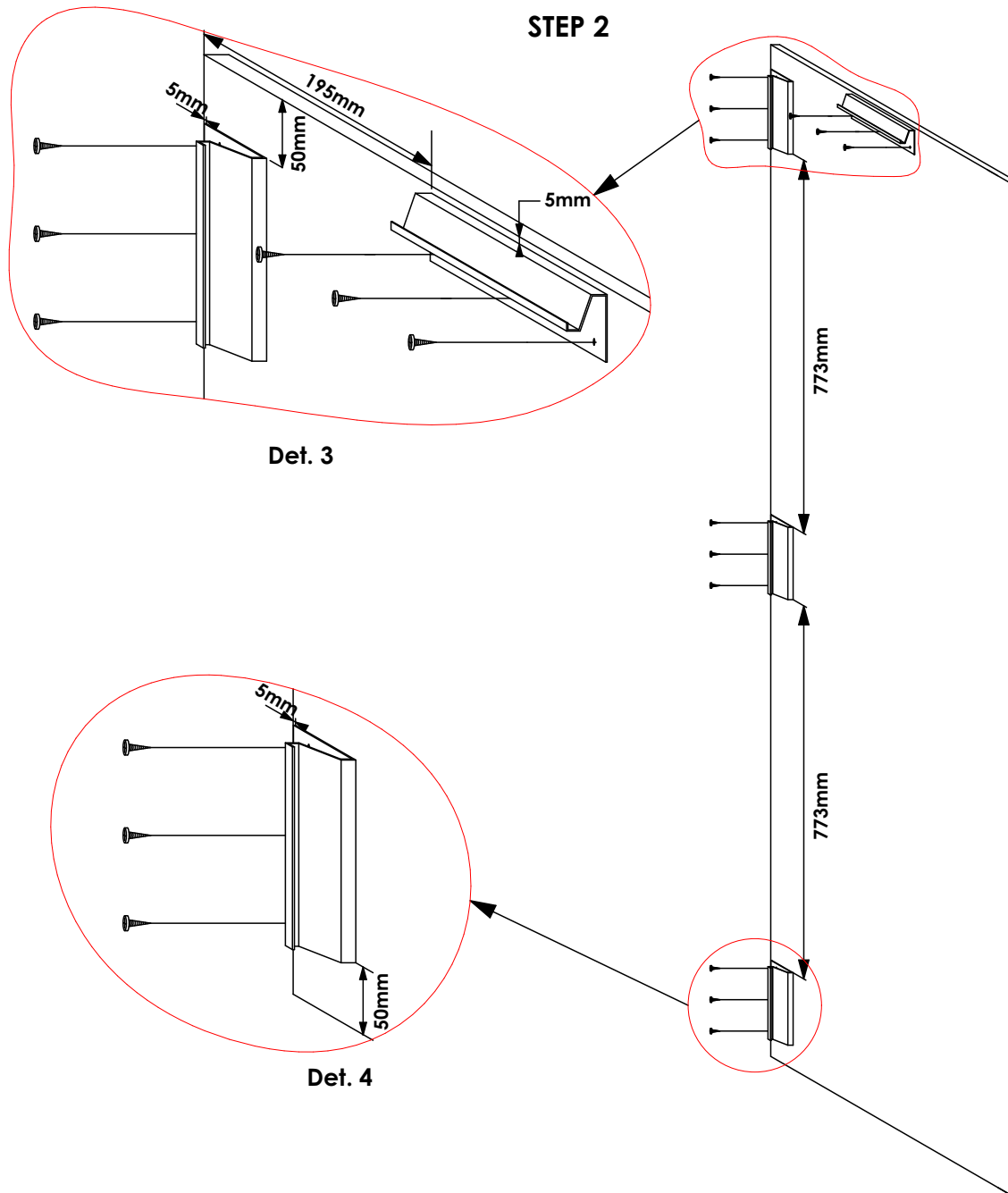


For an end panel connecting to a Tall Cabinet, connect the provided steel brackets in the shown positions using the provided screws. Use the pre-drilled pilot holes as a guide. Screw the vertical gola profile onto the cabinet sides aligning with the hinge plate predrilled holes. See **Det. 1 & Det. 2**.

# GOLA INSTALLATION GUIDE

## SINGLE SCREW ON VERTICAL GOLA

### STEP 2

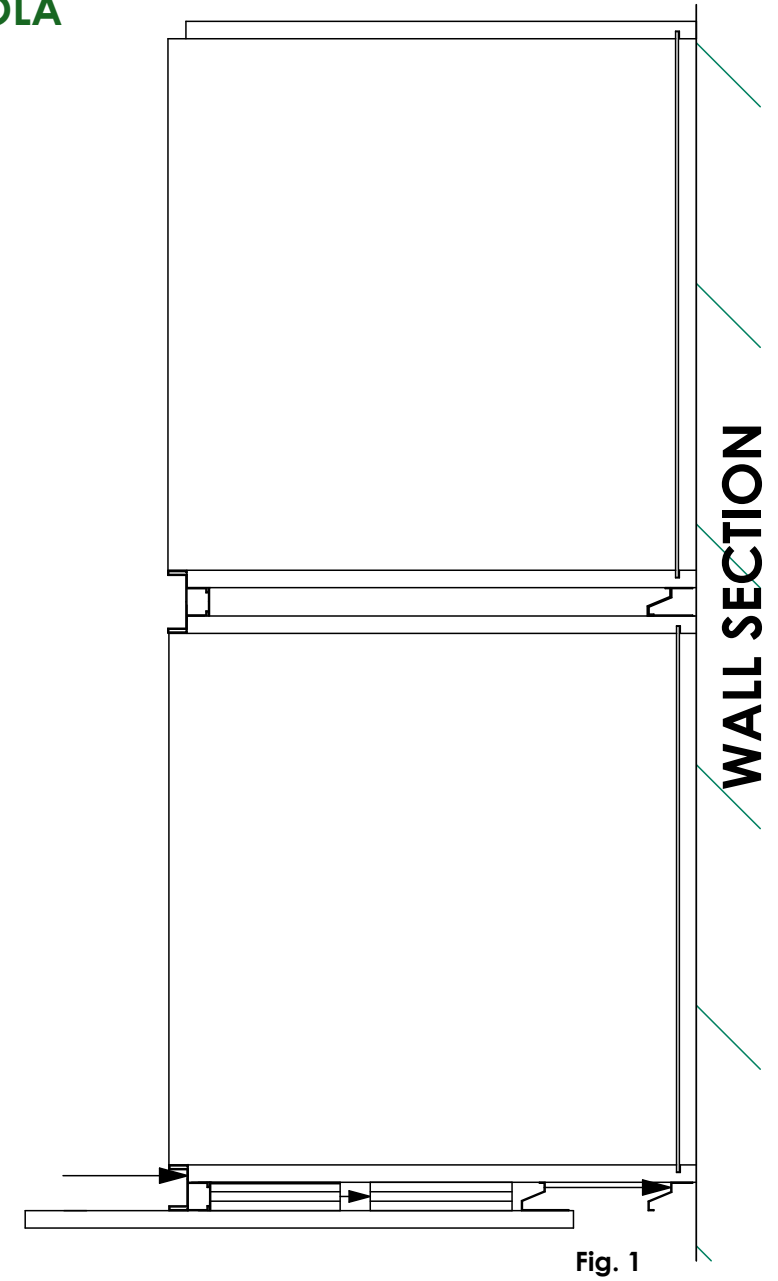
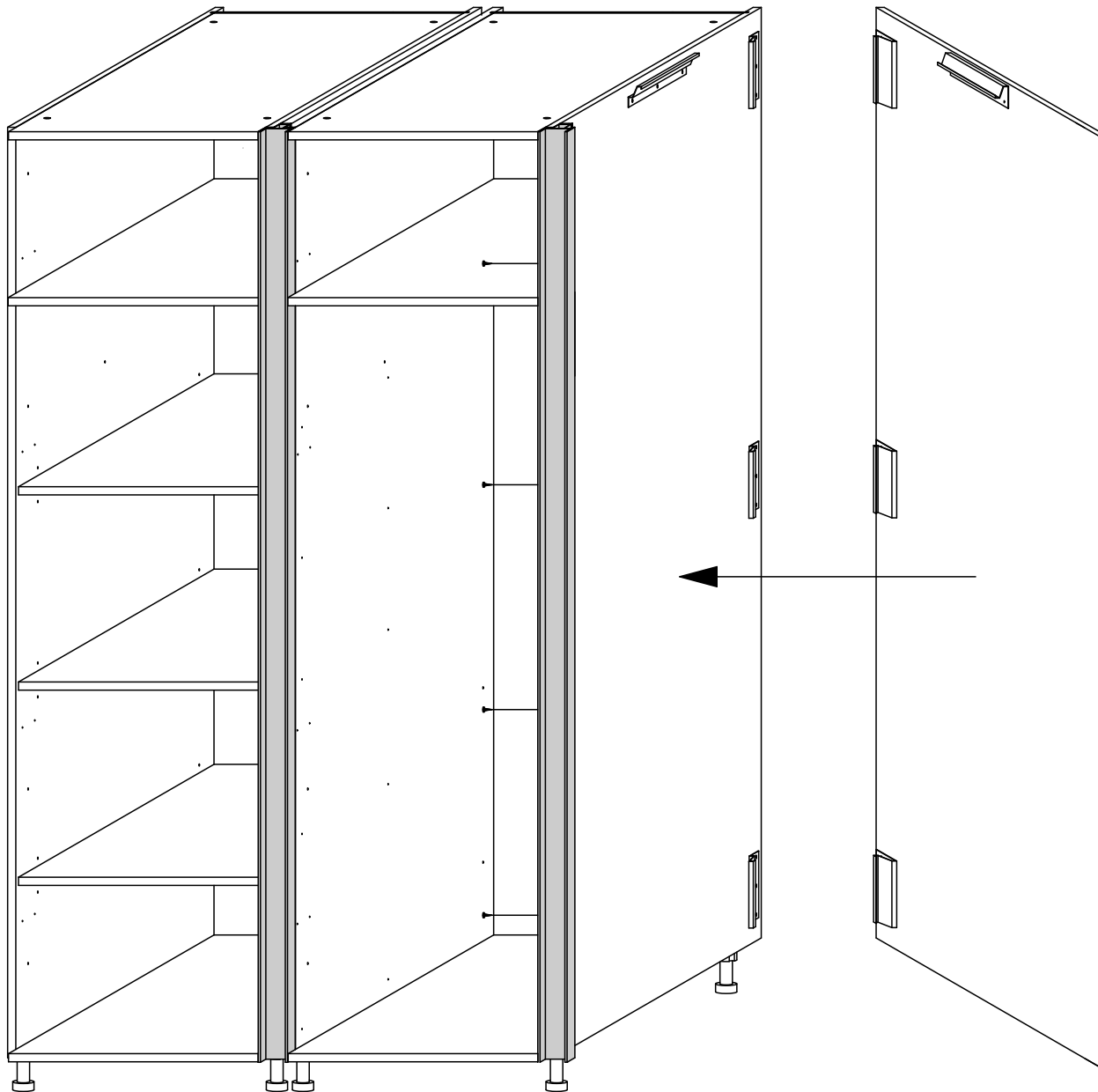


On the end panel, connect the provided steel brackets. See **Det. 3 - Det. 4** for measurements.

# GOLA INSTALLATION GUIDE

## SINGLE SCREW ON VERTICAL GOLA

### STEP 3



PLAN VIEW

Screw the vertical gola profile onto the cabinet side.  
Connect the end panel to the tall cabinet as shown. See **Fig. 1** for details.