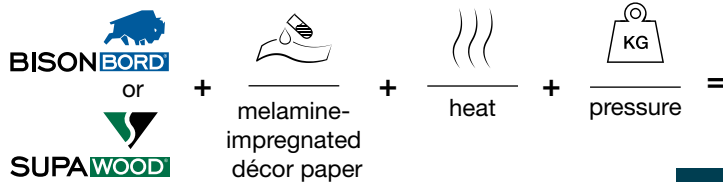




It's the MelaWood[®] Guide.

Design, manufacture, craft and care



PG Bison produces MelaWood® in accordance with:

**SANS 50312 : 2015
(EN 312 : 2010) (P2)**

for BisonBord® substrate; and

**SANS 540-1: 2009 and
EN 622-5: 2009**

for SupaWood® substrate; and

EN 14322 : 2017 (Table 1)

Applications



interior



kitchens



cupboards



carcasses



shelving



doors and
drawers



built in
cupboards



furniture



fixtures

Generic names: melamine faced board • MFB • low pressure board

MelaWood® is PG Bison's leading brand of melamine faced board. Our range of trend setting designs and finishes are globally inspired and carefully selected to meet your needs, right here at home.

It is made by bonding melamine-impregnated décor paper to both surfaces of our top-quality board using heat and pressure. This one-shot process creates a closed, durable, scratch and moisture resistant surface that is easy to clean.

MelaWood®'s exposed edges must be properly edged using a suitable glue and edging material to give the board the best possible protection in areas where there is a chance of it being exposed to moisture.

MelaWood® is locally manufactured by PG Bison, so you can work in confidence knowing product is readily available and technical back-up is just a call away.

Ideal for medium duty vertical and light horizontal applications, such as freestanding and built-in cupboards, door and drawer frontals, carcasses and shelving, wall cladding and interior building elements, MelaWood® is perfect for kitchens, offices and shops.



New Anti-Bacterial Additive
 Of course, PG Bison MelaWood® always looks great and its 100% closed melamine-resin surface already provides an excellent impervious barrier. But PG Bison now gives you a deeper level of protection. Because now, a special anti-bacterial additive is blended into our locally manufactured melamine resin, destroying bacteria, that may come to rest on the surface of the MelaWood®, within hours. This additional built-in protective layer makes MelaWood® Anti-Bacterial the perfect solution for hygiene-sensitive, high-traffic areas where cleanliness alone is insufficient, such as healthcare facilities, office spaces, schools, restaurants, retail and even at home.

MelaWood® on BisonBord®

MelaWood® sold in pack sizes only

Thickness	Pack size	Sheet sizes and tonnage	Availability
		2750mm x 1840mm	
12mm	40	1.84 tons	MTO
16mm	30	1.71 tons	MTS
18mm	30	1.93 tons	MTO

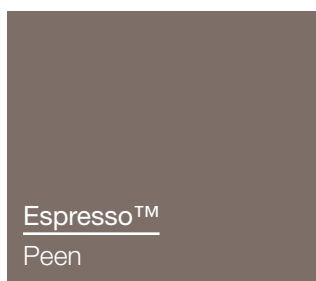
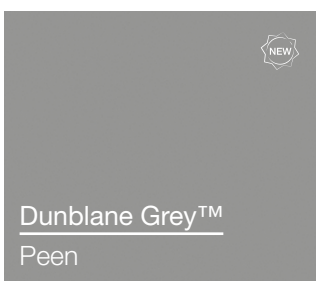
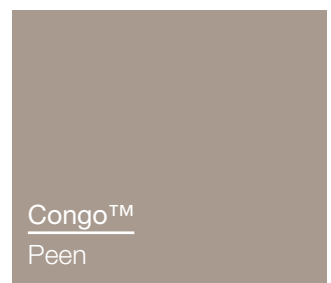
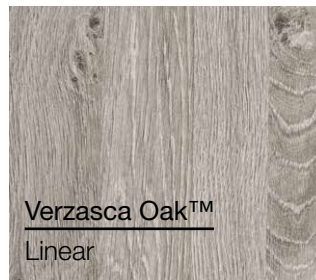
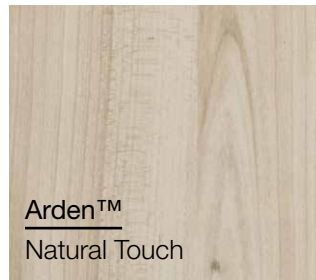
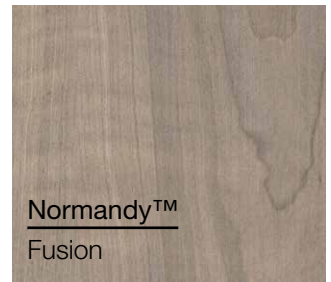
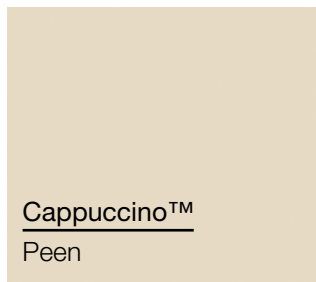
MelaWood® on SupaWood®

MelaWood® sold in pack sizes only

Thickness	Pack size	Sheet sizes and tonnage	Availability
		2750mm x 1840mm	
12mm	40	2.04 tons	MTO
16mm	30	2.08 tons	MTO
18mm	30	2.29 tons	MTO
22mm	25	2.22 tons	MTO
30mm	15	1.84 tons	MTO

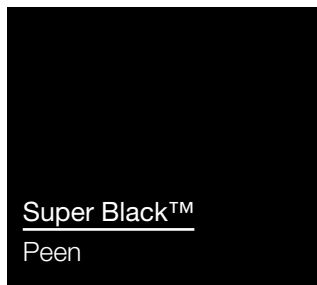
MTO Make To Order; Subject to quoted lead time and / or minimum order quantity
 MTS Make To Stock

Range Samples

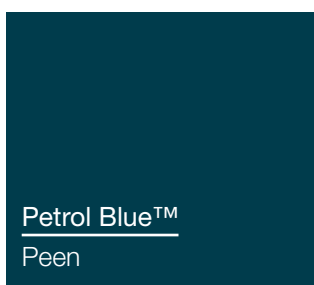




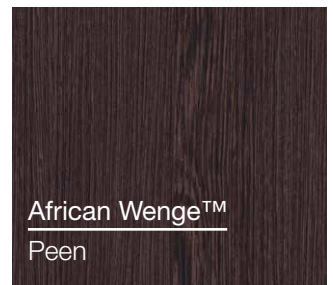
Storm Grey™
Peen



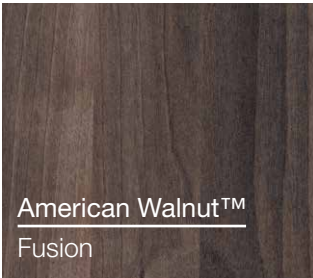
Super Black™
Peen



Petrol Blue™
Peen



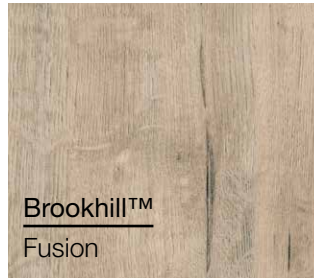
African Wenge™
Peen



American Walnut™
Fusion



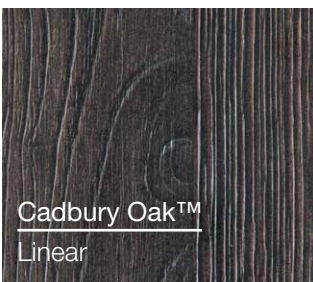
Black Cherry™
Peen



Brookhill™
Fusion



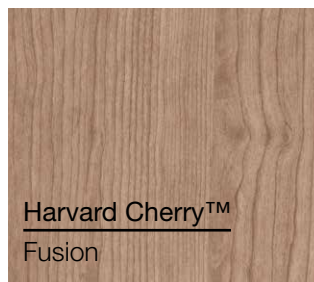
Stonetown™
Linear



Cadbury Oak™
Linear



Shale Oak™
Linear



Harvard Cherry™
Fusion



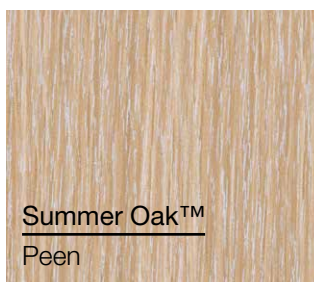
Haven™
Fusion



Lockeport™
Linear



Maidenwood™
Fusion



Summer Oak™
Peen

As products, tools, machine technologies, processes and value add activities continuously develop, please always refer back to our website for changes and updated product guidelines at:

Subject to our standard terms and conditions of sale, PG Bison warrants only the performance properties of our products as set out in our technical data sheets. Please run detailed trials and tests to verify how your established procedure is affected before using any product contained herein in normal production.

DISCLAIMER

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Whilst every care is taken to ensure the colour samples you see here are as close as possible to the real thing, please be aware there may still be slight differences between the colour in the brochure and the actual product due to the brochure production process. Before making your final decision, please be sure that you're 100% happy with the colour and finish you have chosen by asking to see a larger piece of the actual product. **PG Bison cannot be held responsible for any difference in the colours represented here to that of the actual product.**

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