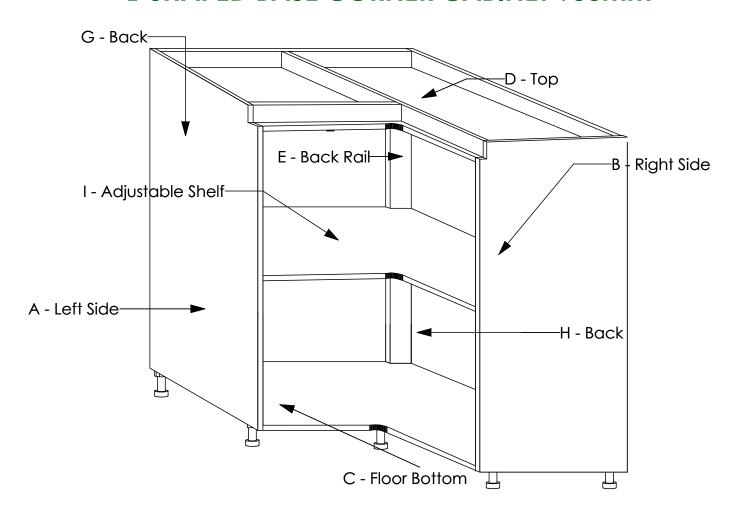


ALULINE QUICKLOC FLATPAX KITCHEN RANGE ASSEMBLY GUIDE L-SHAPED BASE CORNER CABINET 950mm

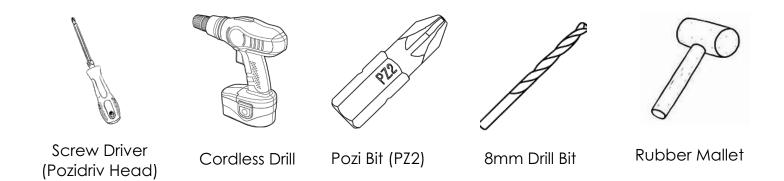


HARDWARE

TOTAL NUMBER OF PANELS: 12

PRODUCT	QTY	IMAGE
Sys5 Quickfit TL2 Dowel 8 x 34	14	I
Sys5 Cam 3000 15 x 14 mm	14	39
Wooden Dowel Titus 8 x 30 mm	28	4/
Screw 3.5 x 16mm	25	Examp
Cabinet Connecting Screw Kit	4	
Shelf Support Flipper 14mm Kit	5	
Plinth Leg With Base H100mm Kit	5	

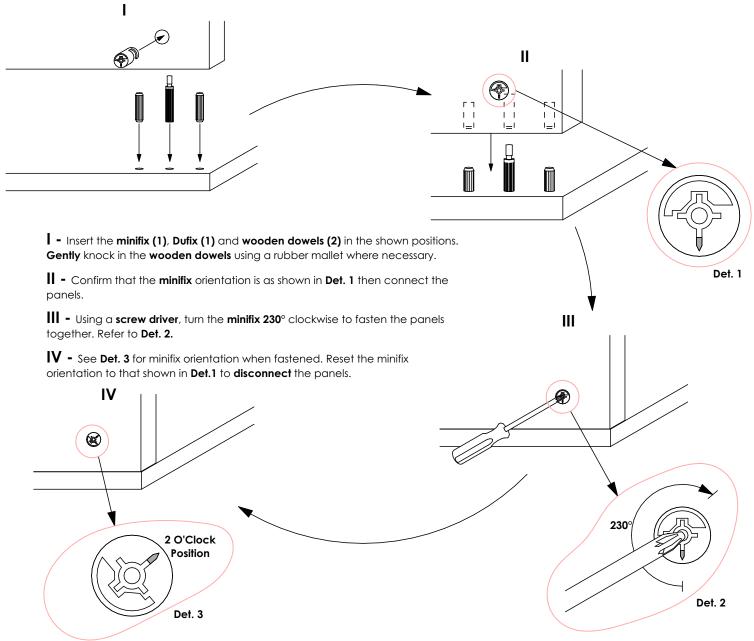
TOOLS REQUIRED



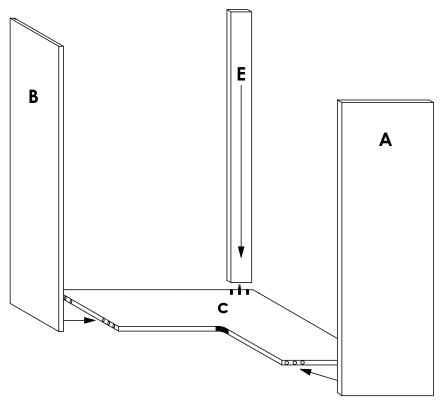
GENERAL INSTRUCTIONS

- 1. Confirm that all panels (12) are in the package before assembling.
- 2. Check the white sticker on each panel for the labelling (A, B, C, D, E, F, G, H & I).
- 3. Ensure that the panels are laid on a non-abrasive surface when assembling.
- 4. Note that all panel connections are done using the system described below.

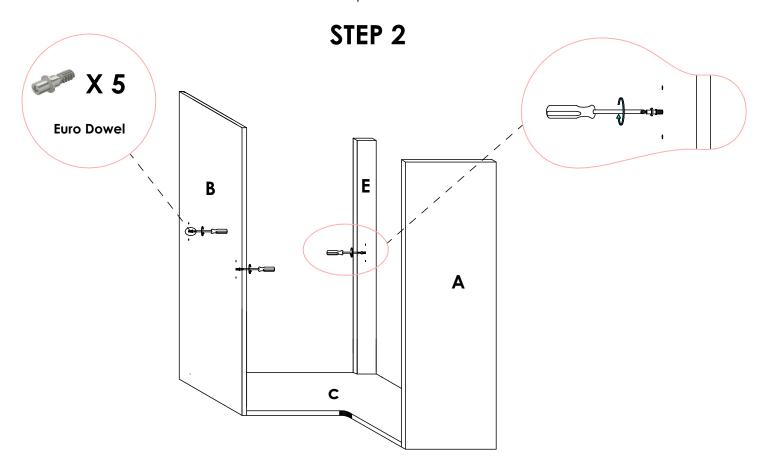
PANEL CONNECTION AND FASTENING



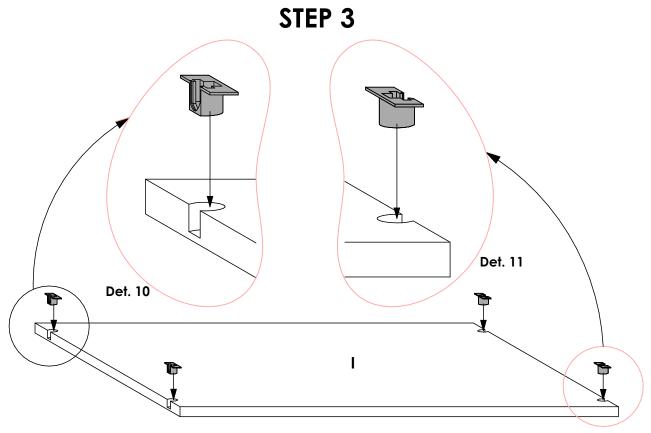
STEP 1



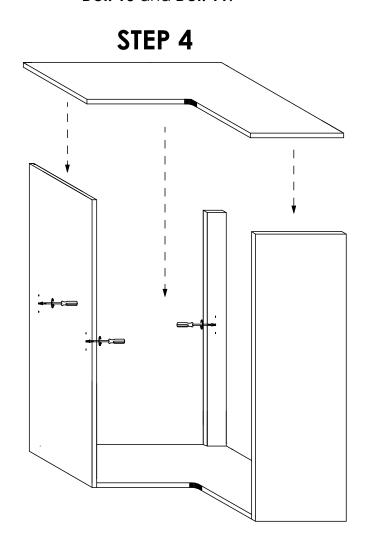
Connect panels **A&B** to panel **C** as shown. Refer to the holes and grooves on the diagram to determine the panel orientation.



Screw in the **Euro Dowels** for flipper in the shown positions on panel **A** and panel **B**. Their positions can be adjusted as shown in **Det. 9** to change the level of the shelves or to slant the shelves.



Insert the **shelf supports** for flipper in the shown positions. Confirm that the orientation is as shown in **Det. 10** and **Det. 11**.



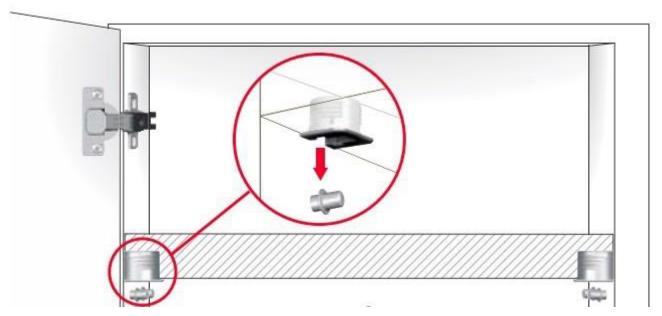
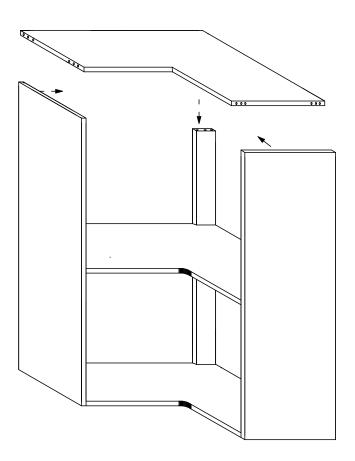


Fig. 1

Insert the shelf (Panel I) as shown. Raise it above the **Euro Dowels** with the **Shelf Supports** facing down. Gently press down the shelf to snap the Euro Dowels into the Shelf Supports, **see Fig. 1.**

See the Door Installation guide for further instructions.

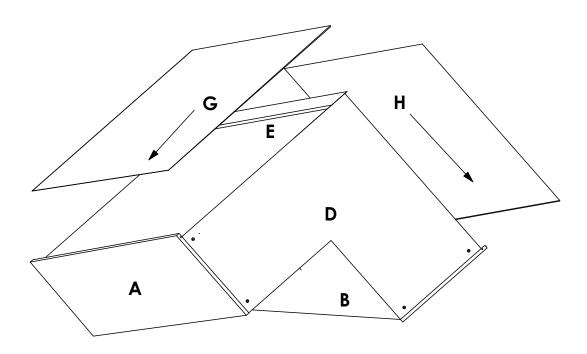
STEP 5



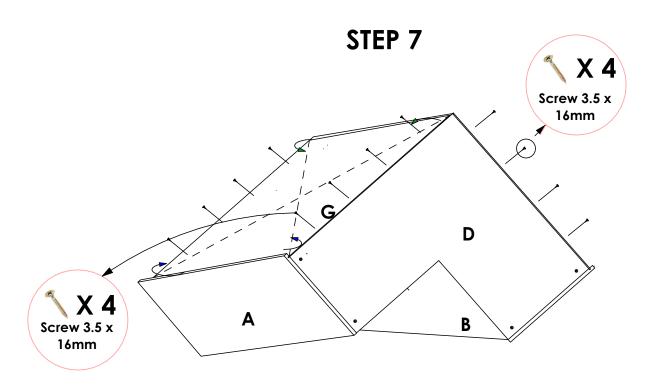
After placing the adjustable shelf onto the allocated place then fit the top as shown above.



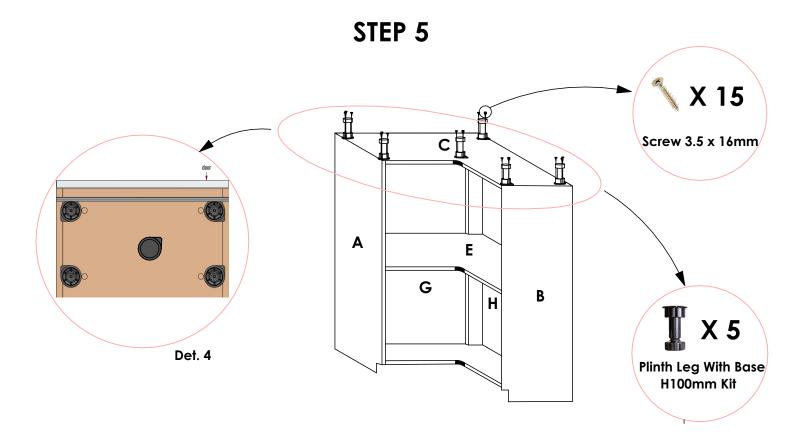
STEP 6



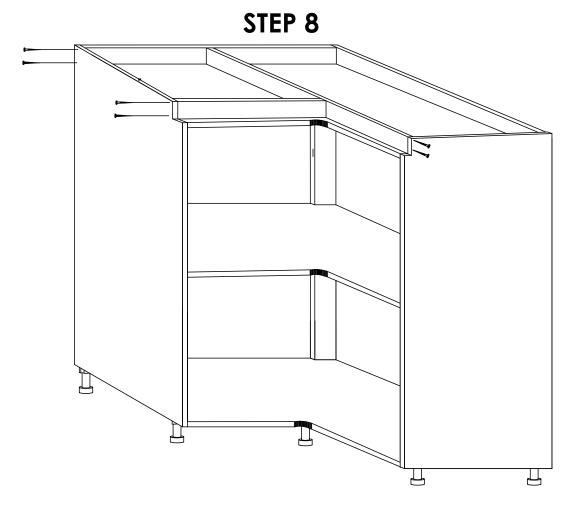
Slide 3mm panel **H & G** into the groove on panels **A & B** with the finished side facing inside the cabinet.



First, **check the diagonal** of the cabinet by measuring the two distances indicated by the red, broken lines. They should be equal. If not, twist the cabinet accordingly in the diagonal corners as shown until an equal value is achieved.



Flip the cabinet up-side down as shown. Place the four units of **Leg Adjustable Base 100mm** in the shown positions, aligning with the pre-drilled pilot holes on panel **D**. Ensure that the orientation is as shown in **Det. 4**. Using **Screw 3.5 X 16mm**, secure the legs onto panel **D**.

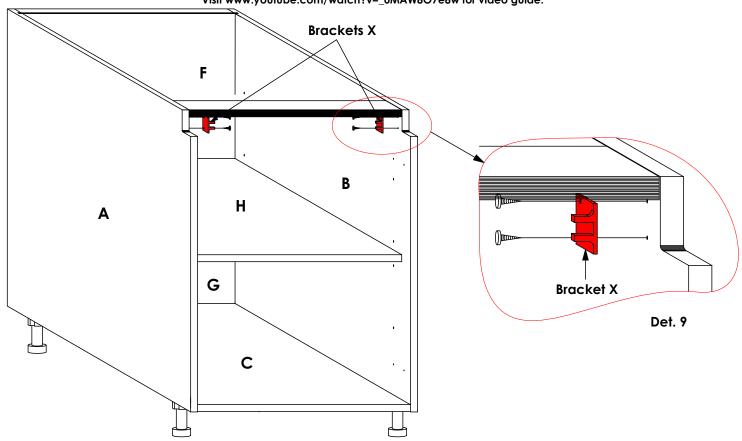


Flip the cabinet upright down as shown and confirm that the legs are secured firmly. Screw the rails using the Screw 4.0 x 50mm Provided as shown above .

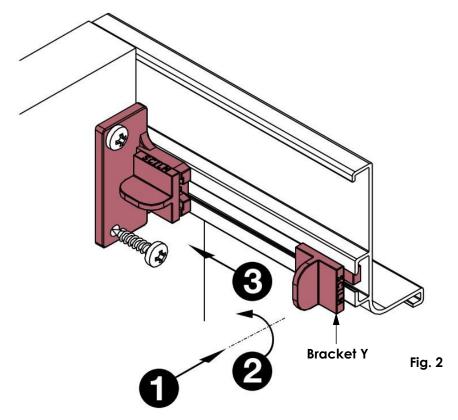


STEP 11 (GOLA PROFILE INSTALLATION)

Visit www.youtube.com/watch?v=_0MAW8O7e8w for video guide.



Using **Screw 3.5 x 16mm**, connect the shown **Brackets X** on panels **A & B** as shown. Use the predrilled pilot holes to align the brackets. See **Det. 9**.



- 1. Place the Gola Profile on the provided notch as shown. Insert **Bracket Y** in the channel on the backside of the Gola Profile. See **Fig. 2**.
- 2. Turn Bracket Y 90° as shown. See Fig. 2.
- 3. Slide Bracket Y onto Bracket X as shown. See Fig. 2.

See the Door Installation guide for further instructions.







HARDWARE

PRODUCT	QTY	IMAGE
Screw 4.0 x 30mm	8	S
Screw 3.5 x 16mm	10	No No No
Bottom pole bracket	1	
Top pole bracket	1	
Centre pole	1	A STATE OF THE STA
Brackets Mounts	2	
Brackets Fixing pins	2	
Brackets Fixing Clips	2	

GENERAL INSTRUCTIONS

Always read the full instructions prior to installation.

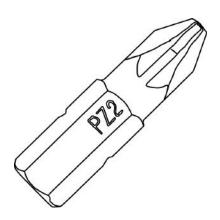
- Consider possible obstructions to your parts & accessories, like hinges inside the cabinet or adjacent cabinet doors and handles, prior to installation.
- Make sure you leave plumbing and electrical work to qualified trades people. Never try this yourself.
- Make sure you always use safety gear like a mask, ear muffs and glasses when using tools.
- **Tip**: After marking out the pre-drill holes as per the instructions, take the part that is to be installed and align the appropriate holes with the markings to ensure they match up prior to pre-drilling the holes.

TOOLS REQUIRED



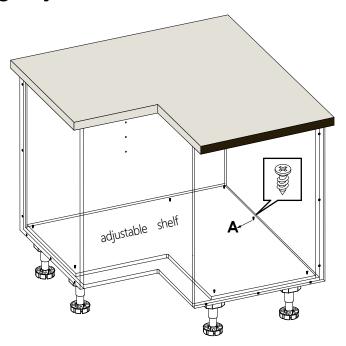


Cordless Drill



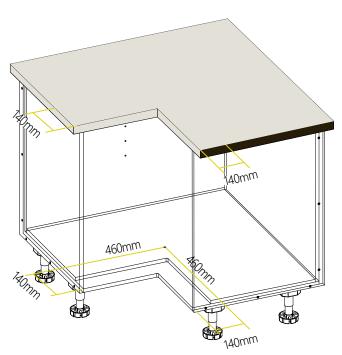
Pozi Bit (PZ2)

STEP 1: Securing adjustable shelf



Carefully remove shelf supports and lay the adjustable shelf flat on the bottom of the cabinet, flush with the back corner. Pre-drill using a countersinking drill bit and fix the shelf to the base of the cabinet with the 8x28mm wood screws (A) provided. Note: This step is included as adjustable shelves cannot be removed or added to a corner cabinet once the benchtop has been installed.

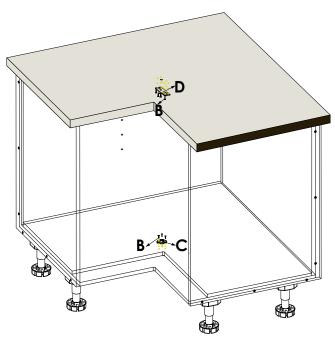
STEP 2: Pre-drilling for pole brackets.



Top – Using a square rule, mark out and pre-drill a hole into the underside of the benchtop as per the diagram above. Use a 2mm drill bit to pre-drill a hole to a depth of roughly 2.5mm.

Bottom – Using a square rule, mark out and pre-drill a hole at the bottom of the cabinet as per the diagram above. Use a 5mm drill bit to pre-drill the hole to a depth of roughly 10mm.

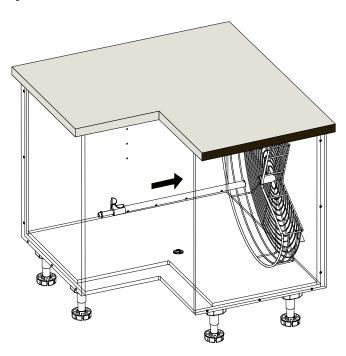
STEP 3: Fixing pole brackets.



Top – Align the middle hole of the top pole bracket(D) with the pre-drilled hole on the underside of the benchtop and screw into place with a 15mm wood screw (B). Use remaining wood screws to secure into place.

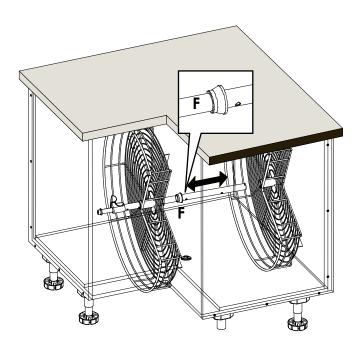
Bottom – Push the bottom pole bracket (C) into the pre-drilled hole and secure into place using 3 x 15mm wood screws (B)

STEP 4: Installing top basket.



Place a basket inside the corner cabinet and then slide the bottom of the centre pole(E) through the centre of the basket. Push the basket up the centre pole towards the top. Note:Some force is required for this step and it may be easier to apply if you stand the basket up against the side of the cabinet and push the pole into place.

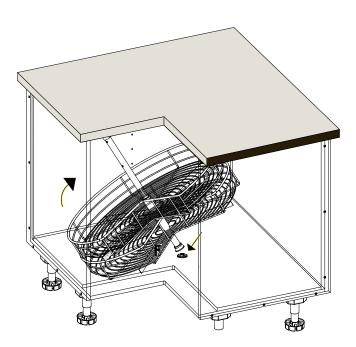
STEP 5: Installing basket mount & second basket.



Slide a basket mount (F) over the bottom of the centre pole and push up closer to the top basket, as pictured above.

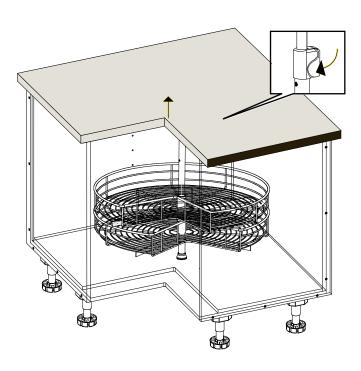
Next slide the second basket onto the centre pole, followed by the second basket mount.

STEP 6: Fixing pole to bottom bracket.

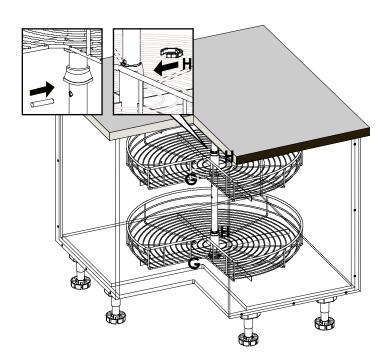


Carefully stand the unit up, ensuring the centre pole is securely positioned on the bottom pole bracket.

STEP 7: Fixing pole to top bracket.



Adjust the height of the centre pole so that it slides up and fits securely into the top pole bracket. Hold in place and push the locking mechanism down firmly to lock it into position.



Lift the top basket and mount to the desired height. Push a basket fixing pin(G)through the centre pole hole underneath to hold the position. Slide the basket mount down onto the fixing pin. Once properly installed, slowly lower the basket into position. To secure, fix a basket fixing clip(H) into the hole directly above. Repeat with bottom basket, if desired, to complete installation.